YAMAHA

PARTS CATALOGUE

Y80 Mate (23U)

THAILAND

1323U-431E1

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha Y80 Mate (23U).
When you are ordering replacement parts for the Y80 Mate (23U), refer to parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.

U.R.	Use size (thickness) and/or number as required.
U.N.	Use as many as you need.
A.P.	Alternate Parts
L.M.	Local Made
F#	Frame No. (Applicable machine No.)

3. The parts marked with (*) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.

4. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

   EXAMPLE

   CARBURETOR ASS'Y
   . JET, pilot
   . NOZZLE, main

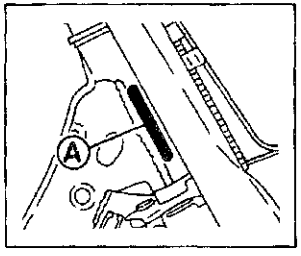
5. Indication of No. of constituent parts for assembly
   The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

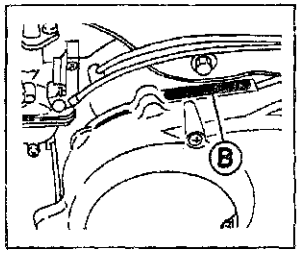
   EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

Ⓐ	Frame Serial No.	
Ⓑ	Engine Serial No.	23U-000106 and following





Color Code	Color Name	Abbreviate
29	Candy Blue	CB
63	Brilliant Red	BR
8J	Legato Maroon	LGM

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

   EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

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ENGINE

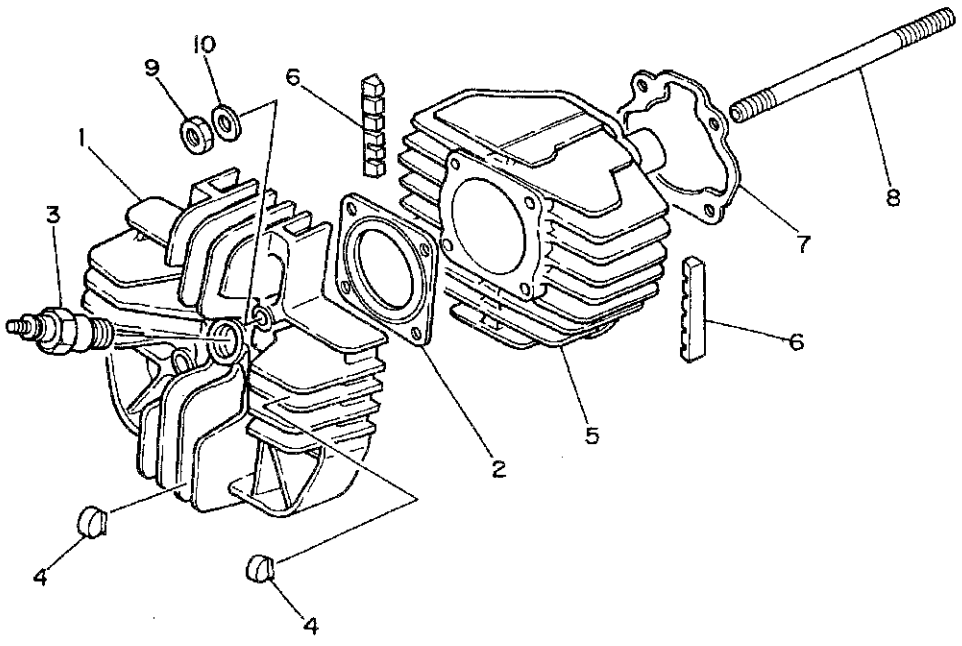
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FIG. 1 CYLINDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5T0-11111-00	HEAD, cylinder 1	1	
2	5T1-11181-00	GASKET, cylinder head 1	1	
3	94701-00108	PLUG, spark (NGK BP6HS)	1	UR
	94701-00223	PLUG, spark (ND W20FPU)	1	UR
4	463-11161-01	ABSORBER 1	9	
5	18E-11311-00	CYLINDER 1	1	
6	3E5-11162-00	ABSORBER 1	2	
7	300-11351-01	GASKET, cylinder	1	
8	90116-07035	BOLT, stud	4	
9	90170-07019	NUT	4	
10	90201-07653	WASHER, plate	4	

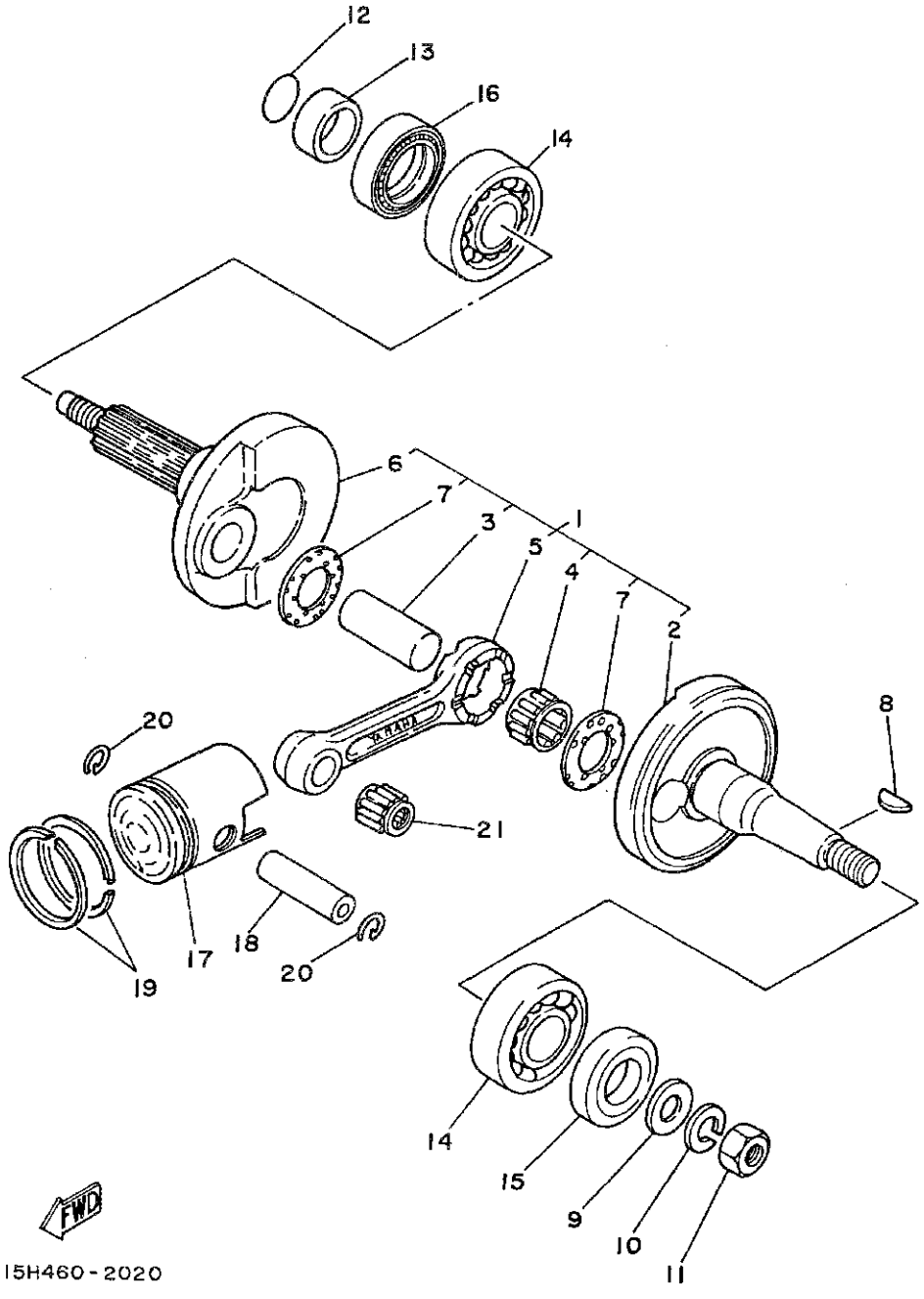
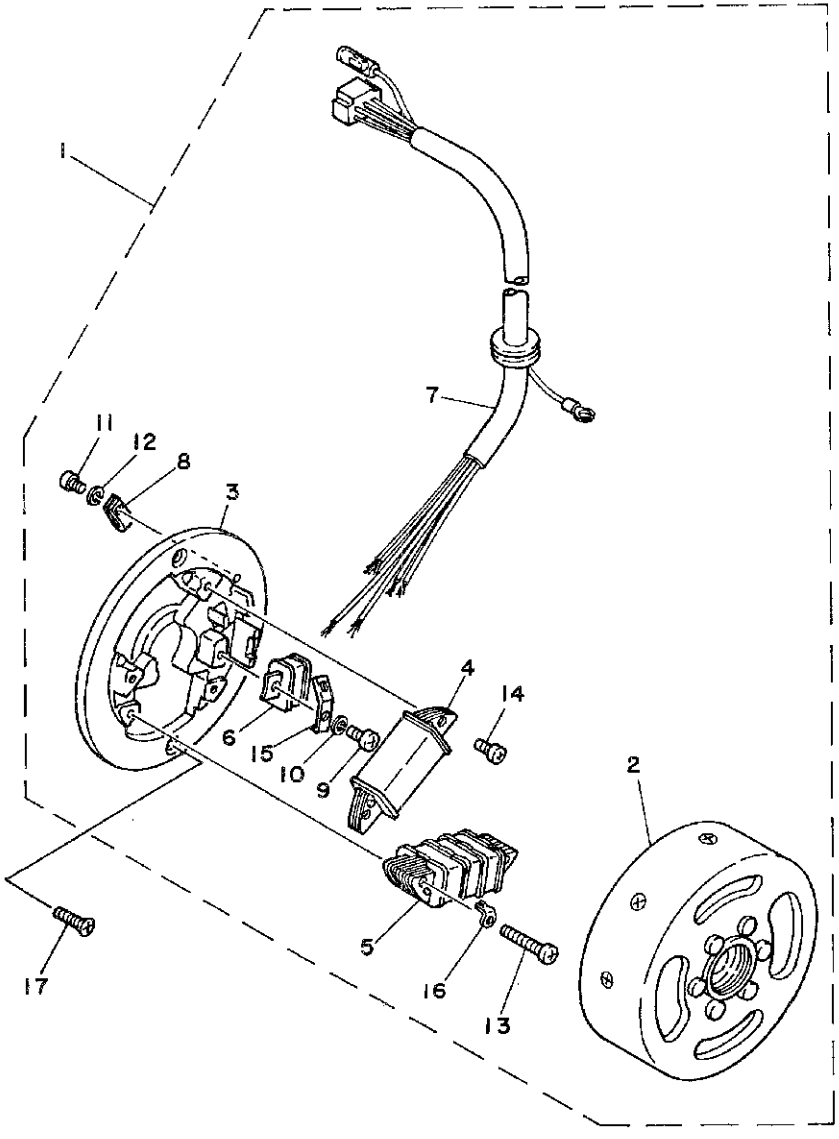


FIG. 2 CRANKSHAFT. PISTON

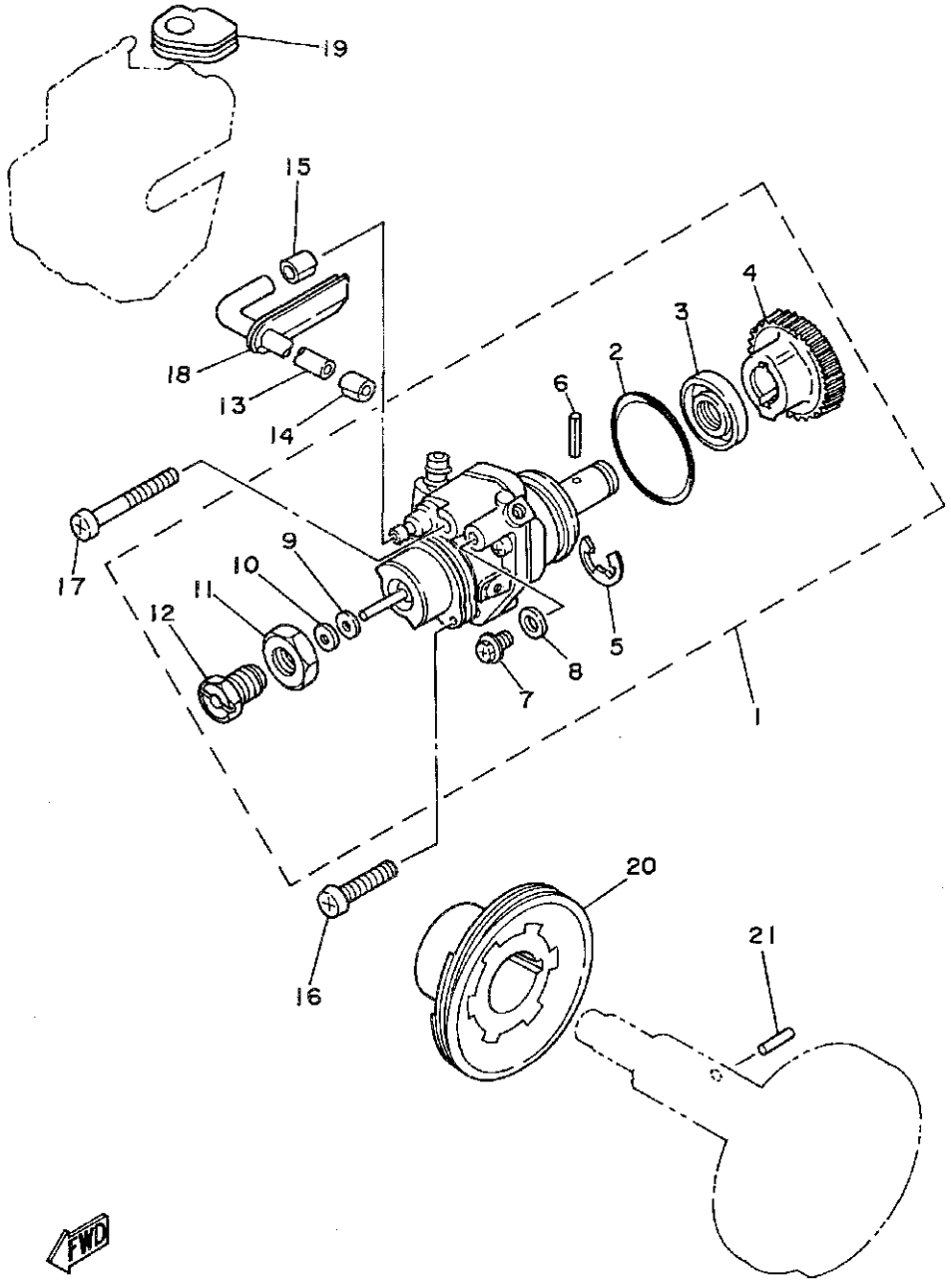
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4G2-11400-00	CRANKSHAFT ASSY	1	
2	1W7-11412-00	. CRANK 1	1	
3	2Y1-11681-00	. PIN, crank 1	1	
4	93310-420F2	. BEARING, cylindrical	1	
5	1W7-11651-00	. ROD, connecting	1	
6	4G2-11422-00	. CRANK 2	1	
7	90209-20159	. WASHER	2	
8	90280-03017	KEY, woodruff	1	
9	92901-12600	WASHER, plate	1	
10	92901-12100	WASHER, spring	1	
11	90170-12215	NUT	1	
12	93210-18023	O-RING	1	
13	90387-20603	COLLAR	1	
14	93306-20517	BEARING (B6205C4)	2	
15	93103-25098	OIL SEAL	1	
16	93103-32099	OIL SEAL	1	
17	5T0-11631-00-A0	PISTON (STD)	1	SIZE A
	5T0-11635-00	PISTON (1ST O/S 0.25MM)	1	AP
	5T0-11636-00	PISTON (2ND O/S 0.50MM)	1	AP
18	527-11633-00	PIN, piston	1	
19	5T0-11610-00	PISTON RING SET (STD)	1	
	5T0-11610-10	PISTON RING SET (1ST O/S)	1	AP
	5T0-11610-20	PISTON RING SET (2ND O/S)	1	AP
20	93450-13022	CIRCLIP	2	
21	93310-11268	BEARING, cylindrical	1	



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FIG. 3 C.D.I. MAGNETO

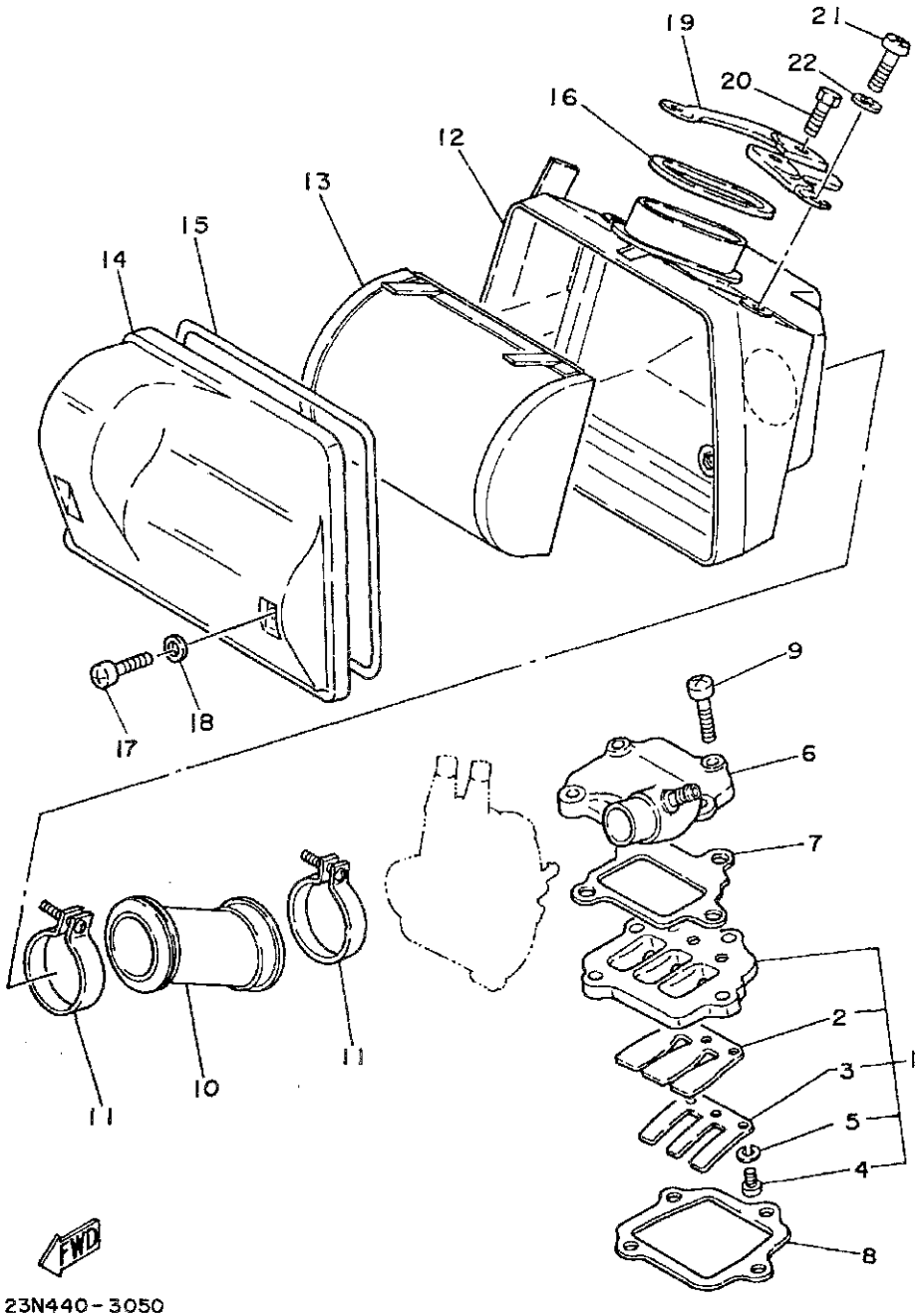
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15J-85500-M0	C.D.I. MAGNETO ASSY	1	
2	15J-85550-M0	. ROTOR ASSY	1	
3	3E5-85561-M1	. BASE, magneto	1	
4	15J-85520-M0	. COIL, charge	1	
5	15J-81313-M0	. COIL, lighting 1	1	
6	4U5-85580-M0	. COIL, pulser	1	
7	3E1-8131X-M2	. CORD ASSY	1	
8	90461-05036	. CLAMP	1	
9	98503-04010	. SCREW, panhead	1	
10	92901-04100	. WASHER, spring	1	
11	98501-04006	. SCREW, panhead	1	
12	92901-04100	. WASHER, spring	1	
13	98511-04025	. SCREW, panhead	2	
14	98511-04012	. SCREW, panhead	2	
15	2T4-85568-M1	. TERMINAL, earth 1	1	
16	2T4-85569-M1	. TERMINAL, earth 2	1	
17	98701-05016	SCREW, flat head	2	



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FIG. 4 OIL PUMP

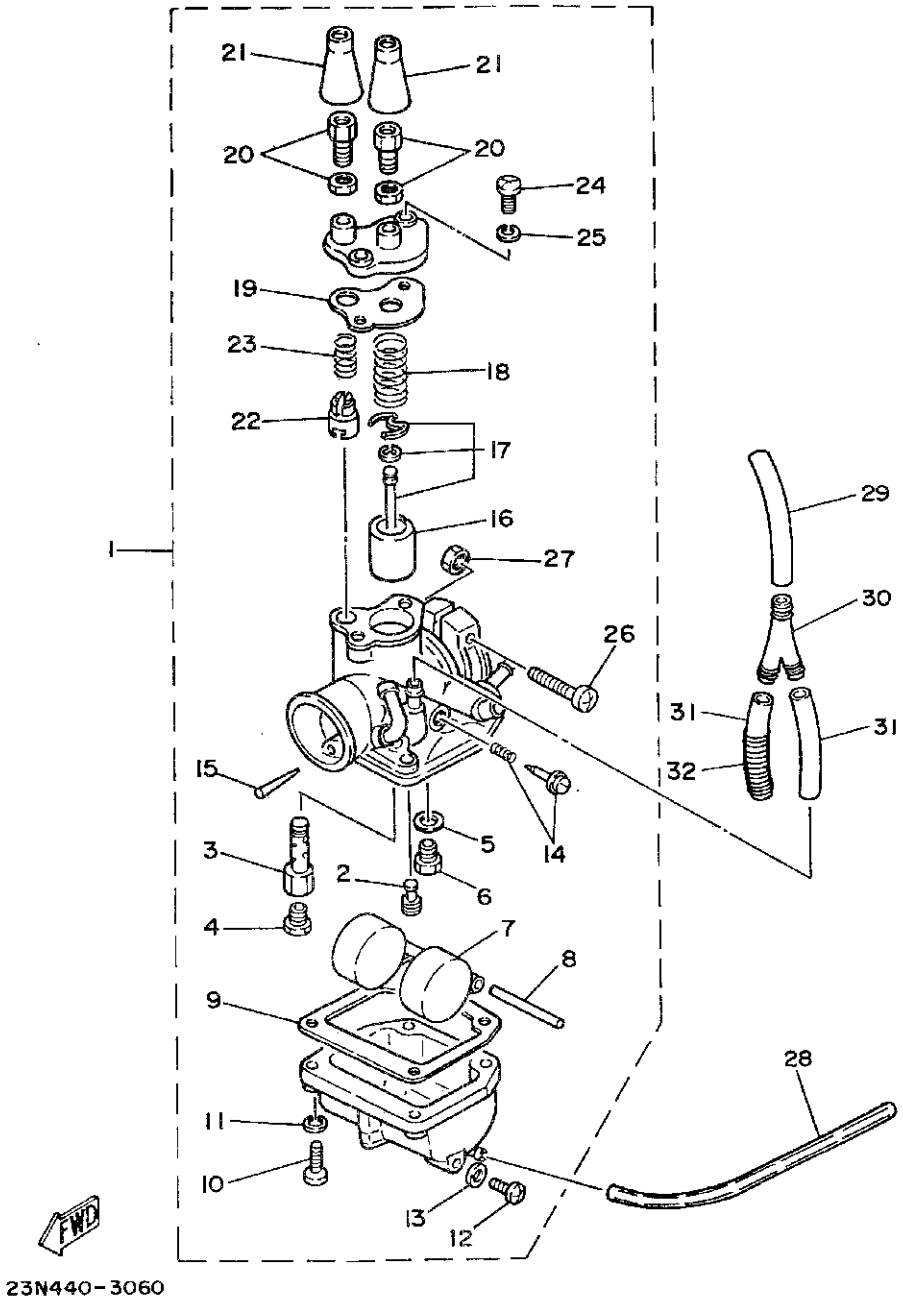
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	527-13101-00	OIL PUMP ASSY	1	
2	93210-26240	. O-RING	1	
3	93101-10001	. OIL SEAL	1	
4	296-13124-00	. GEAR, worm wheel (56T)	1	
5	93430-07012	. CIRCLIP	1	
6	91609-30014	. PIN, spring	1	
7	90149-04135	. SCREW	1	
8	90430-04004	. GASKET	1	
9	296-13147-00	. SHIM	1	
10	384-13138-00	. PLATE, adjusting	1	
11	90170-10105	. NUT	1	
12	90401-10029	. BOLT, union	1	
13	4G2-13161-00	PIPE, delivery 1	1	
14	90468-02033	CLIP	1	
15	90468-02033	CLIP	1	
16	98501-05020	SCREW, panhead	1	
17	98501-05035	SCREW, panhead	1	
18	90480-10005	GROMMET	1	
19	384-13174-00	HOLDER, oil pipe	1	
20	4K2-13178-00	GEAR, pump drive	1	
21	93603-15171	PIN, dowel	1	



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FIG. 5 INTAKE

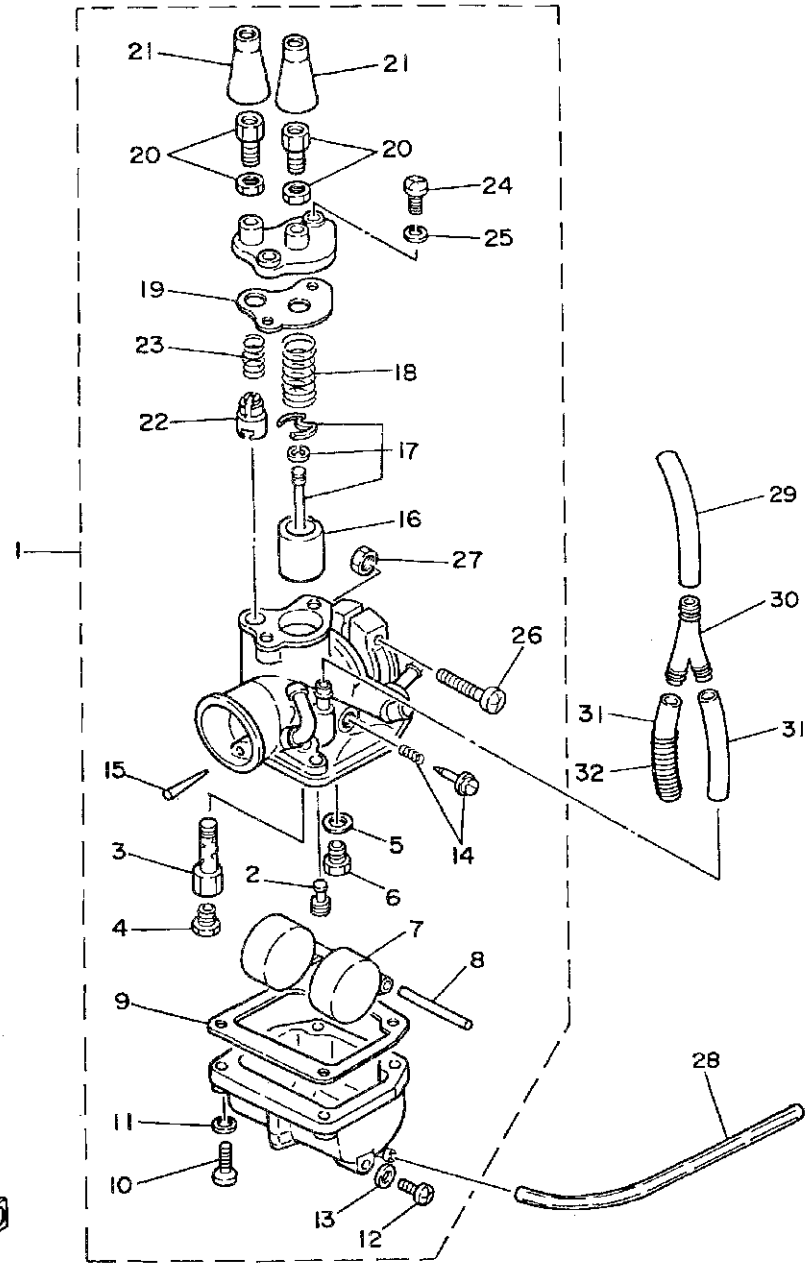
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	300-13610-01	REED VALVE ASSY	1	
2	300-13613-02	. REED, valve	1	
3	300-13616-00	. STOPPER, reed valve	1	
4	98501-03008	. SCREW, panhead	3	
5	92901-03100	. WASHER, spring	3	
6	4G2-13555-00	MANIFOLD, intake	1	
7	300-13622-02	GASKET, valve seat	1	
8	300-13621-01	GASKET, valve seat	1	
9	92501-06030	SCREW, panhead	4	
10	5T0-14453-00	JOINT, air cleaner 1	1	
11	90460-37130	CLAMP, hose	2	90460-37802
12	5T0-14411-01	CASE, air cleaner 1	1	
13	5T0-14451-00	ELEMENT, air cleaner	1	23R-E4451-00
14	5T0-14412-01	CAP, cleaner case 1	1	
15	5T0-14457-00	SEAL	1	5R7-E4457-00
16	1W7-14452-01	SEAL	1	
17	92501-06035	SCREW, panhead	2	
18	92901-06600	WASHER, plate	2	
19	5T0-14413-00	STAY	1	23R-E4413-00
20	97301-06016	BOLT	2	
21	92501-06010	SCREW, panhead	2	
22	92901-06600	WASHER, plate	2	



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FIG. 6 CARBURETOR

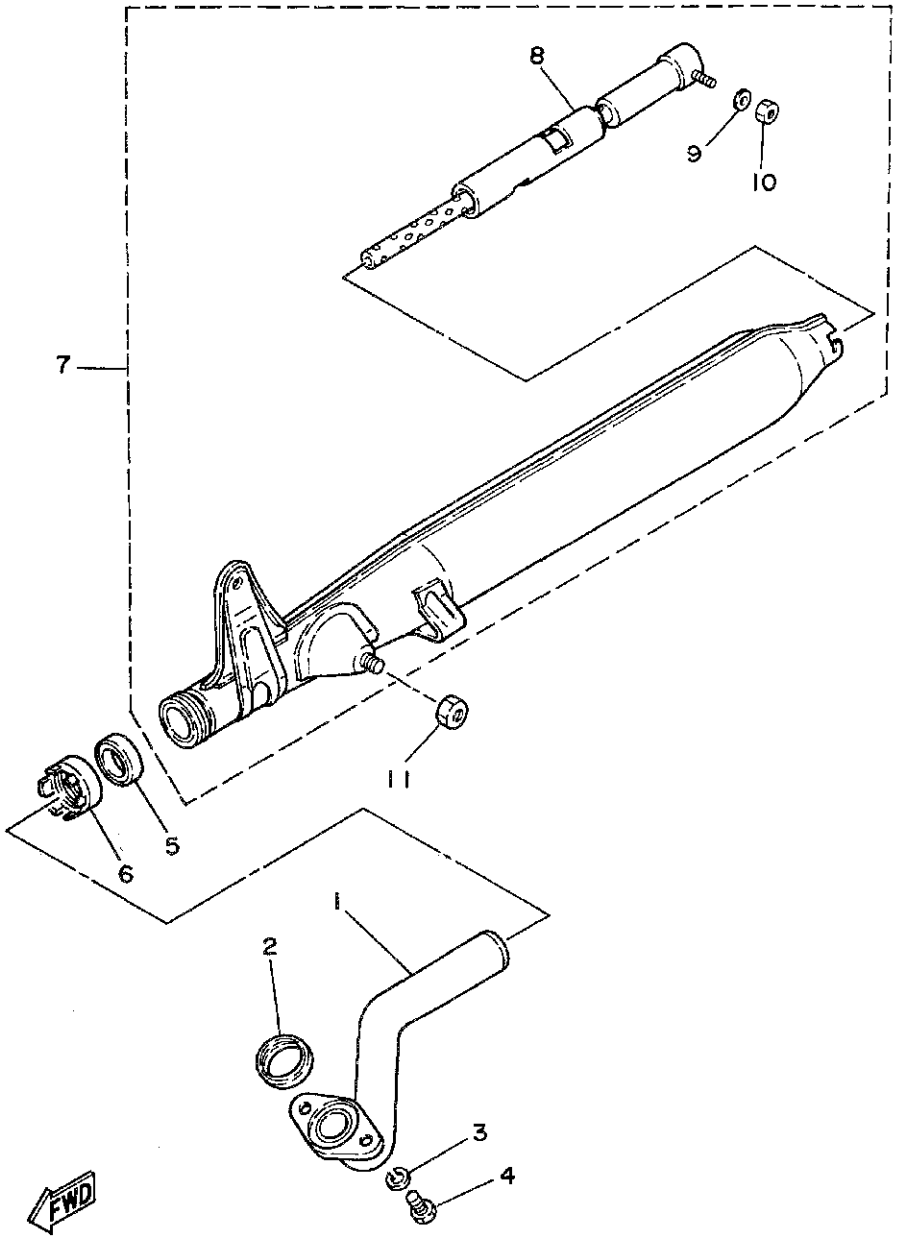
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5T0-14101-00	CARBURETOR ASSY 1	1	
2	193-14142-15	. JET, pilot (#15.0)	1	
3	17M-14141-12	. NOZZLE, main	1	
4	18A-14143-17	. JET, main (#85)	1	
5	127-14195-00	. WASHER, needle valve	1	
6	353-14190-12	. NEEDLE VALVE ASSY	1	
7	2E9-14185-00	. FLOAT	1	
8	127-14186-00	. PIN, float	1	
9	296-14184-01	. GASKET, float chamber	1	
10	98501-04018	. SCREW, panhead	4	
11	92901-04100	. WASHER, spring	4	
12	98501-05008	. SCREW, panhead	1	
13	296-14117-00	. WASHER, plug screw	1	
14	18A-14103-00	. THROTTLE SCREW SET	1	
15	239-14172-15	. PILOT JET, air	1	
16	296-14112-30	. VALVE, throttle 1	1	
17	5T0-1490J-00	. NEEDLE SET	1	
18	296-14131-00	. SPRING, throttle valve	1	
19	296-14198-01	. GASKET	1	
20	12G-14106-00	. CABLE ADJUST SCREW SET	2	
21	307-14169-10	. CAP	2	
22	127-14171-00	. PLUNGER, starter	1	
23	127-14135-00	. SPRING, plunger	1	
24	98501-04010	. SCREW, panhead	2	
25	92901-04100	. WASHER, spring	2	
26	98502-05025	. SCREW, panhead	1	
27	95301-05600	. NUT	1	
28	90445-05390	HOSE	1	



23N440-3060

FIG. 6 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90445-07672	HOSE	1	
30	90413-05008	WAY 3	1	
31	90445-07671	HOSE	2	
32	90501-06741	SPRING	1	



23R431-3070

FIG. 7 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	*	PIPE, exhaust 1	1	23U-E4611-00
2	132-14613-00	GASKET, exhaust pipe	1	
3	92901-08100	WASHER, spring	2	
4	97301-08020	BOLT	2	
5	3E1-14714-00	GASKET, muffler	1	
6	109-14713-00	NUT, muffler joint	1	527-19471-00
7	*	MUFFLER ASSY 1	1	23U-E4710-00
8	*	. SILENCER, exhaust	1	14N-E4753-00
9	92901-06600	. WASHER, plate	1	
10	95301-06600	. NUT	1	
11	95301-08700	NUT	1	

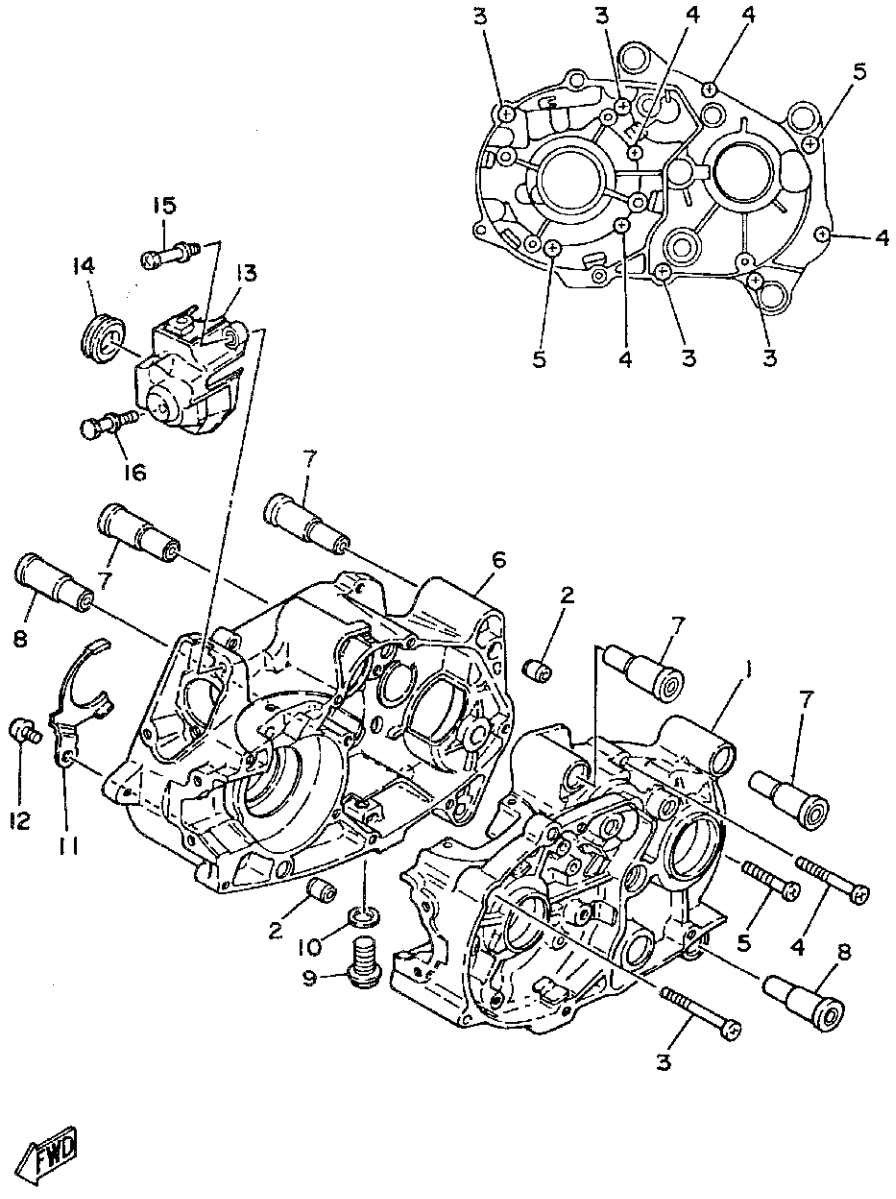
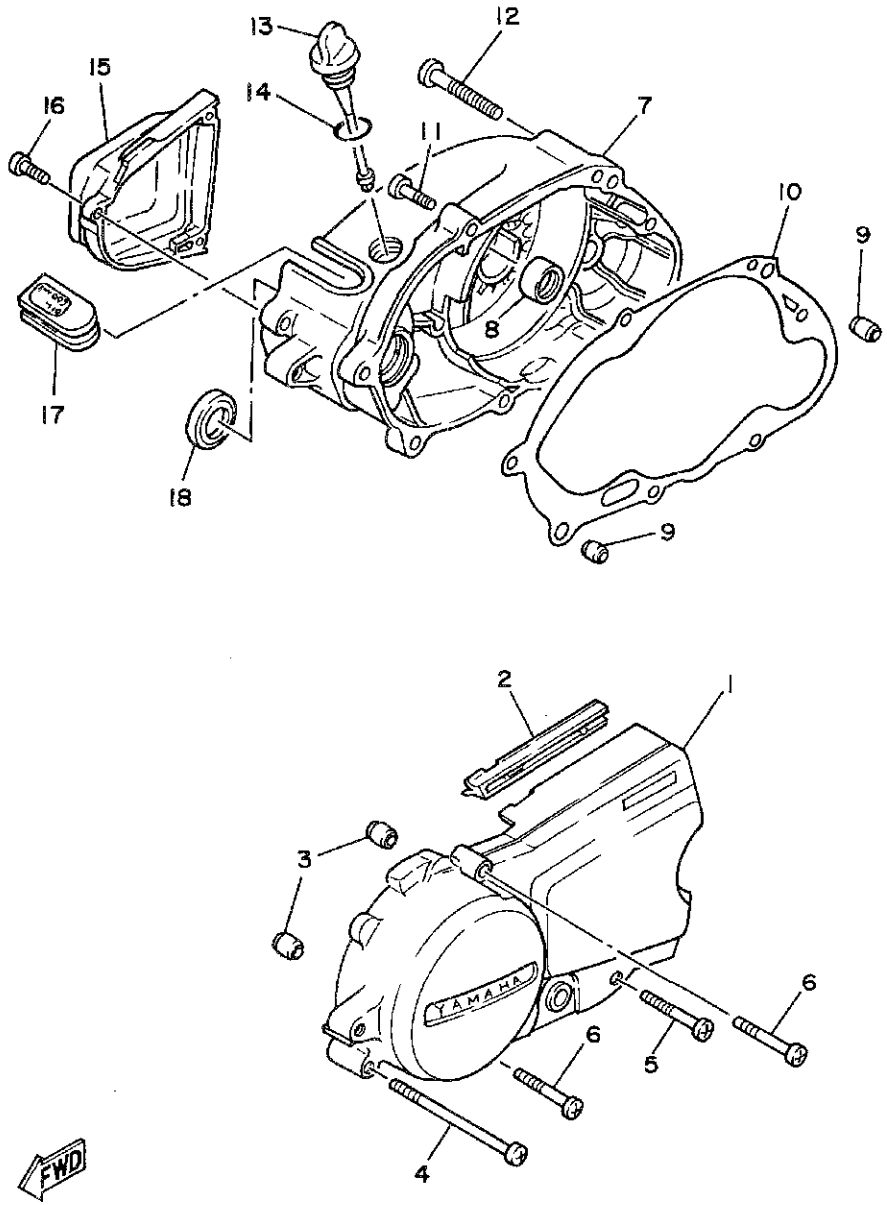


FIG. 8 CRANKCASE

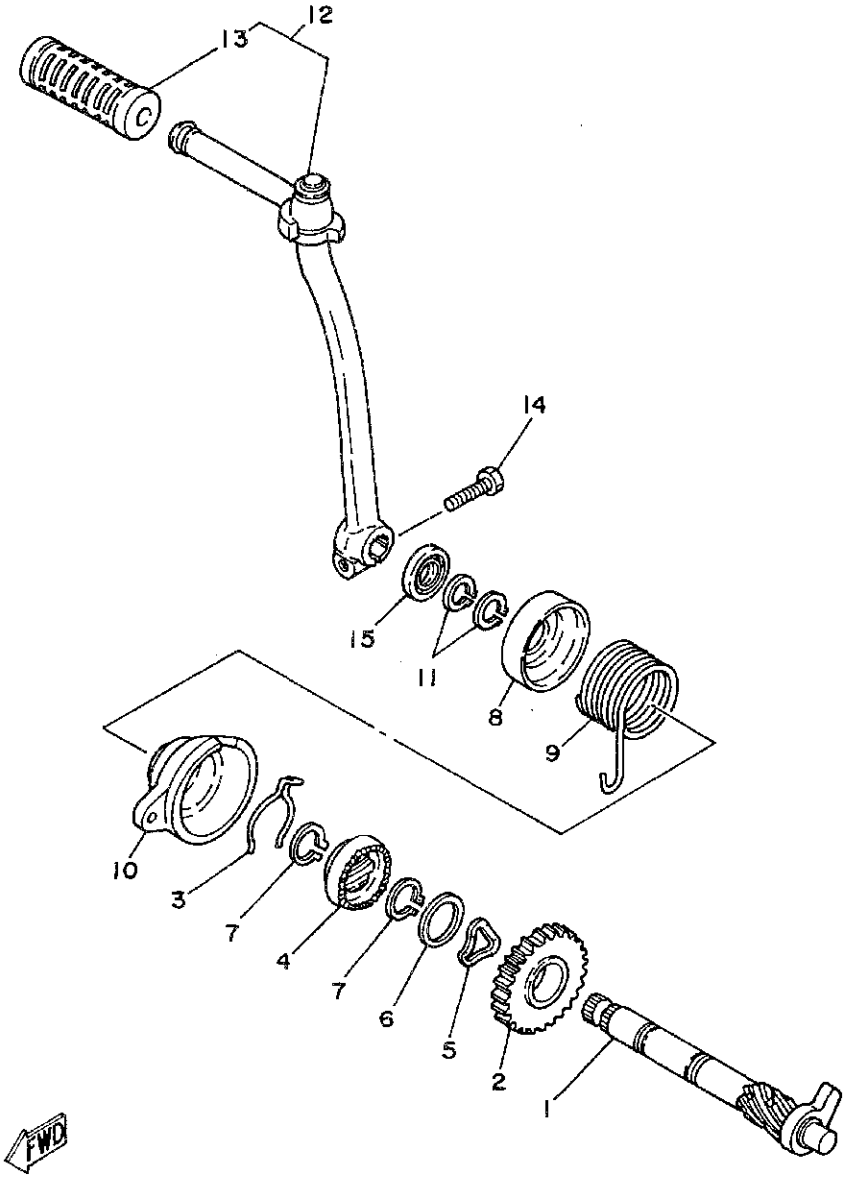
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4G2-15111-00	CRANKCASE 1	1	
2	91830-22016	PIN, dowel	2	
3	92501-06050	SCREW, panhead	4	
4	92501-06045	SCREW, panhead	4	
5	92501-06030	SCREW, panhead	2	
6	4G2-15121-00	CRANKCASE 2	1	
7	296-15316-00	DAMPER, engine mount 1	4	
8	5U8-15316-00	DAMPER, engine mount 1	2	
9	90340-12005	PLUG, straight screw	1	
10	90430-12038	GASKET	1	
11	300-15128-00	HOLDER	1	
12	92501-08010	SCREW, panhead	1	
13	517-15416-01	COVER, oil pump	1	
14	90480-21038	GROMMET	1	
15	90149-06157	SCREW	1	
16	90101-06394	BOLT	1	



23T460-3090

FIG. 9 CRANKCASE COVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23T-15411-00	COVER, crankcase 1	1	
2	1W7-15492-00	COVER	1	
3	91830-21014	PIN, dowel	2	
4	92501-06100	SCREW, panhead	1	
5	92501-06045	SCREW, panhead	1	
6	92501-06030	SCREW, panhead	2	
7	4G2-15421-00	COVER, crankcase 2	1	
8	93104-11053	OIL SEAL	1	
9	91830-21014	PIN, dowel	2	
10	4G2-15451-00	GASKET, crankcase cover	1	
11	92501-06025	SCREW, panhead	2	
12	92501-06055	SCREW, panhead	5	
13	4G2-15362-00	PLUG, oil level	1	
14	93210-21190	O-RING	1	
15	23T-15436-00	COVER, selmoter	1	
16	92501-06020	SCREW, panhead	3	
17	4K2-15486-00	GROMMET	1	
18	90331-34030	PLUG, tight	1	



15H460-2100

FIG. 10 KICK STARTER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	517-15660-01	KICK AXLE ASSY	1	
2	3K7-15641-00	GEAR, kick (21T)	1	
3	90468-26046	CLIP	1	
4	296-15671-00	WHEEL, ratchet	1	
5	90206-19027	WASHER, wave	1	
6	296-15644-00	SHIM	1	
7	93410-19015	CIRCLIP	2	
8	1W7-15676-00	COVER, spring	1	
9	90508-26136	SPRING, torsion	1	
10	1W7-15664-00	GUIDE, spring	1	
11	93410-15005	CIRCLIP	2	
12	4G2-15620-10	KICK CRANK ASSY	1	23U-E5620-10
13	156-15618-01	. COVER, kick lever	1	2AI-E5618-10
14	97311-06025	BOLT	1	
15	93109-15001	OIL SEAL	1	

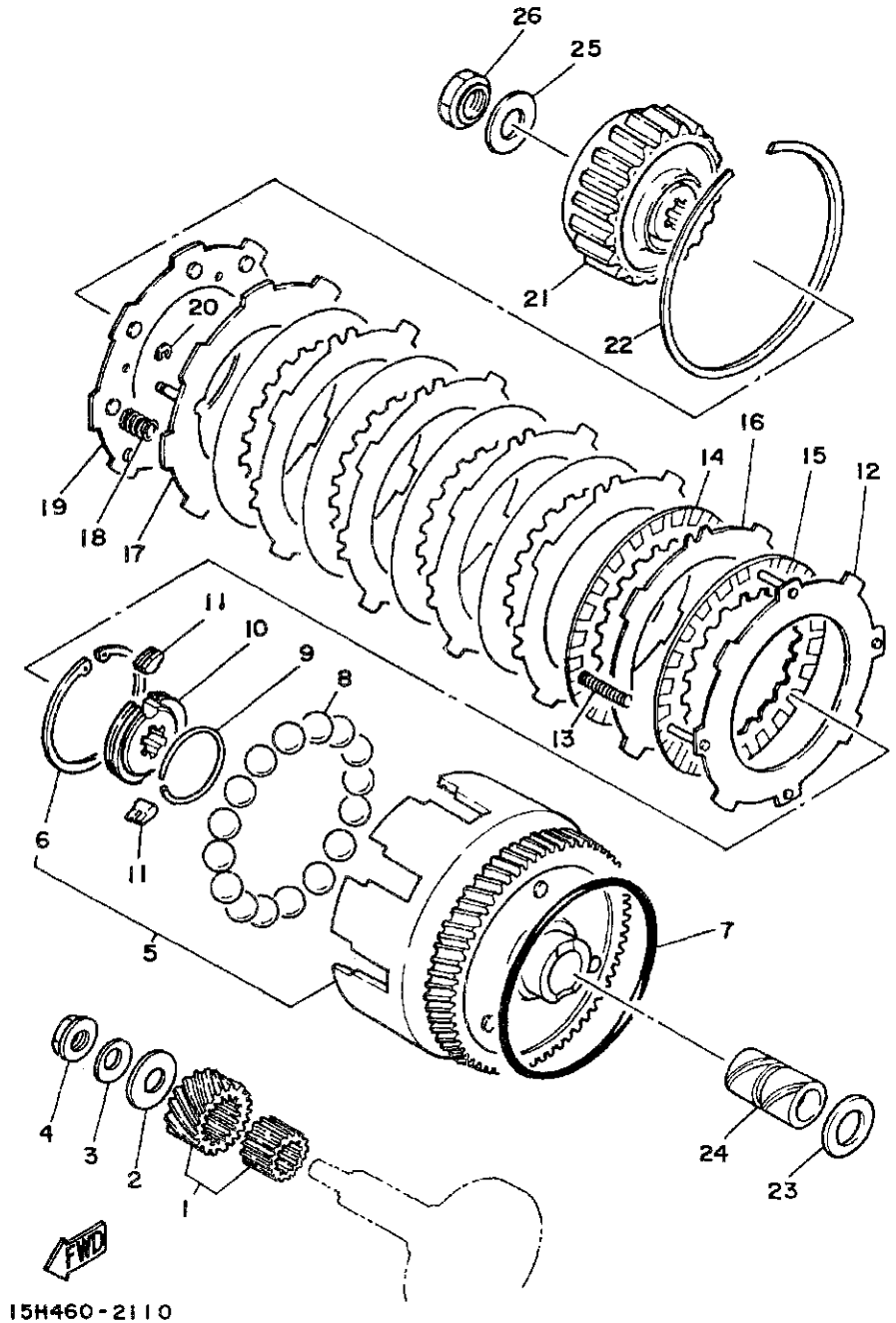


FIG. 11 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4G2-W6111-00-20	PRIMARY DRIVE GEAR ASSY (21T)	1	UR SIZE B
	4G2-W6111-00-30	PRIMARY DRIVE GEAR ASSY (21T)	1	UR SIZE C
	4G2-W6111-00-40	PRIMARY DRIVE GEAR ASSY (21T)	1	UR SIZE D
2	90201-12317	WASHER, plate	1	
3	90208-12015	WASHER, conical spring	1	
4	90179-12244	NUT	1	
5	3E5-16150-00-20	PRIMARY DRIVEN GEAR COMP. (66T)	1	UR SIZE B
	3E5-16150-00-30	PRIMARY DRIVEN GEAR COMP. (66T)	1	UR SIZE C
	3E5-16150-00-40	PRIMARY DRIVEN GEAR COMP. (66T)	1	UR SIZE D
6	90468-16090	. CLIP	1	
7	93210-98202	O-RING	1	
8	93505-08030	BALL	16	
9	2T4-15637-00	SPRING, pawl	1	
10	517-16180-00	ONE WAY BOSS COMP.	1	
11	384-15635-00	PAWL, kick	2	
12	527-16520-10	PLATE, thrust weight	1	
13	90501-10602	SPRING, compression	4	
14	3E5-16521-00	PLATE, friction	3	
15	116-16521-00	PLATE, friction	3	
16	517-16524-10	PLATE, clutch 1 (1.2T)	5	UR
	517-16524-20	PLATE, clutch 1 (1.4T)	5	UR
	517-16524-30	PLATE, clutch 1 (1.6T)	5	UR
17	517-16550-10	PRESSURE PLATE ASSY	1	
18	90501-12088	SPRING, compression	8	
19	517-16561-01	PLATE, pressure 2	1	
20	93430-03013	CIRCLIP	2	
21	527-16571-00	BOSS, clutch	1	
22	93451-11037	CIRCLIP	1	

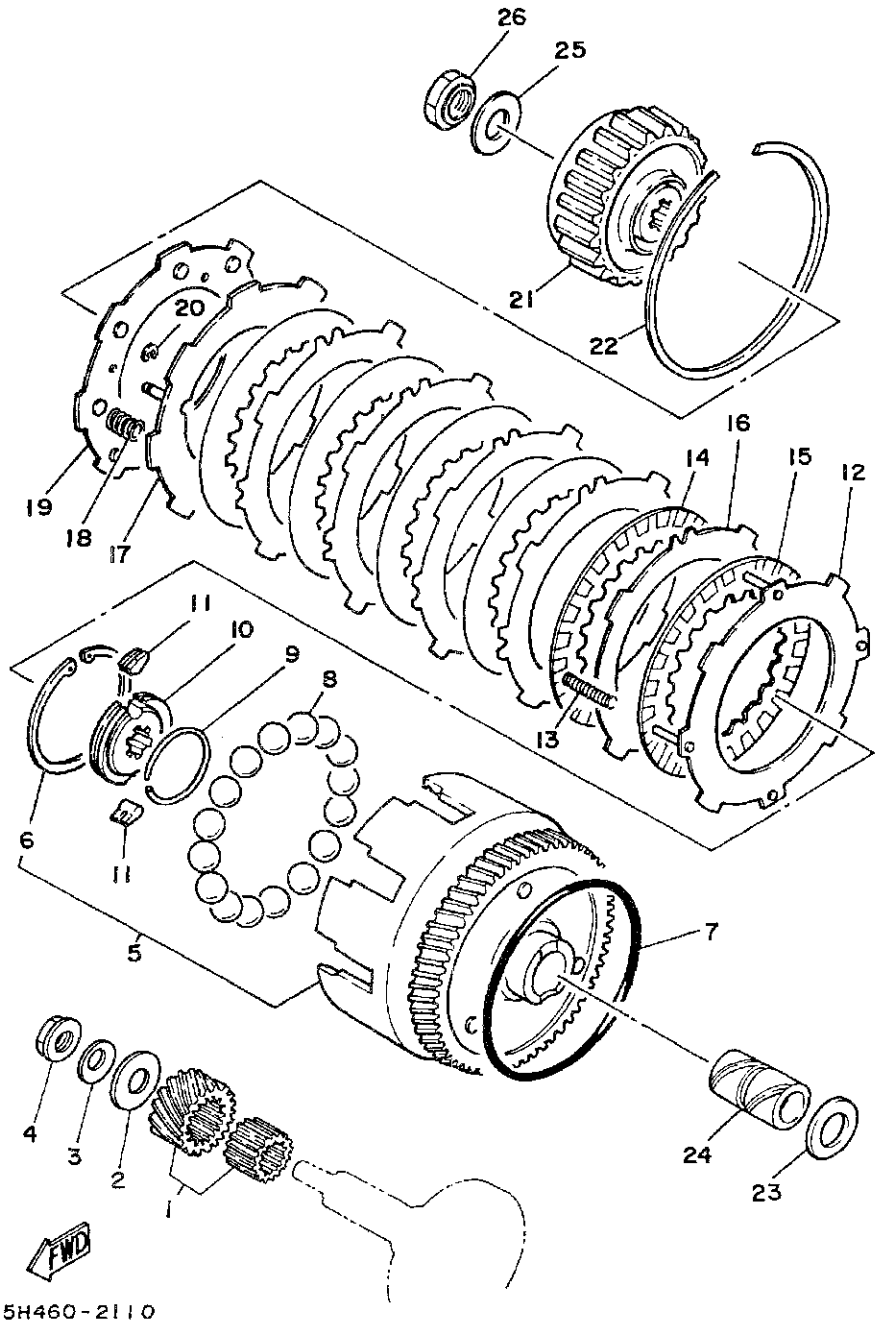
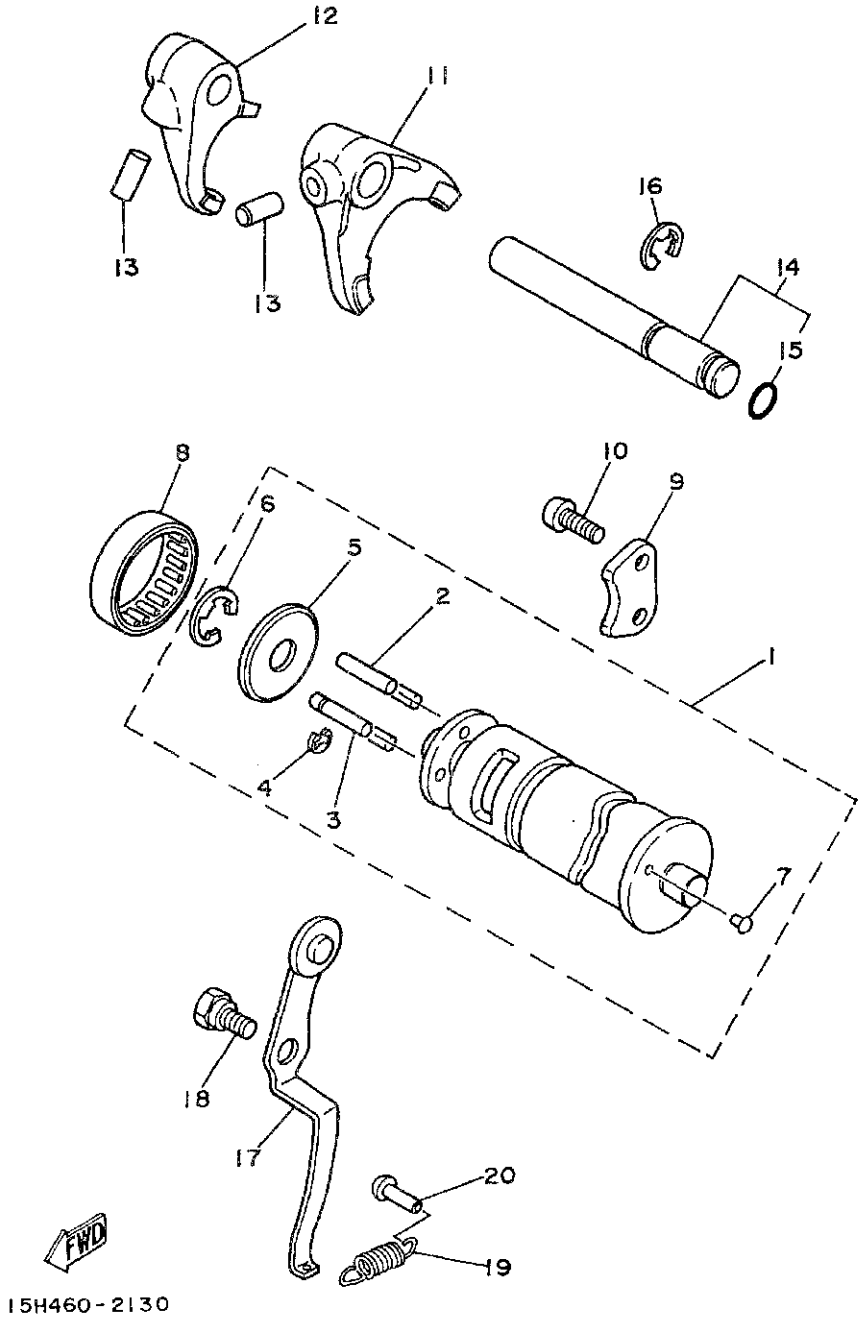


FIG. 11 CLUTCH

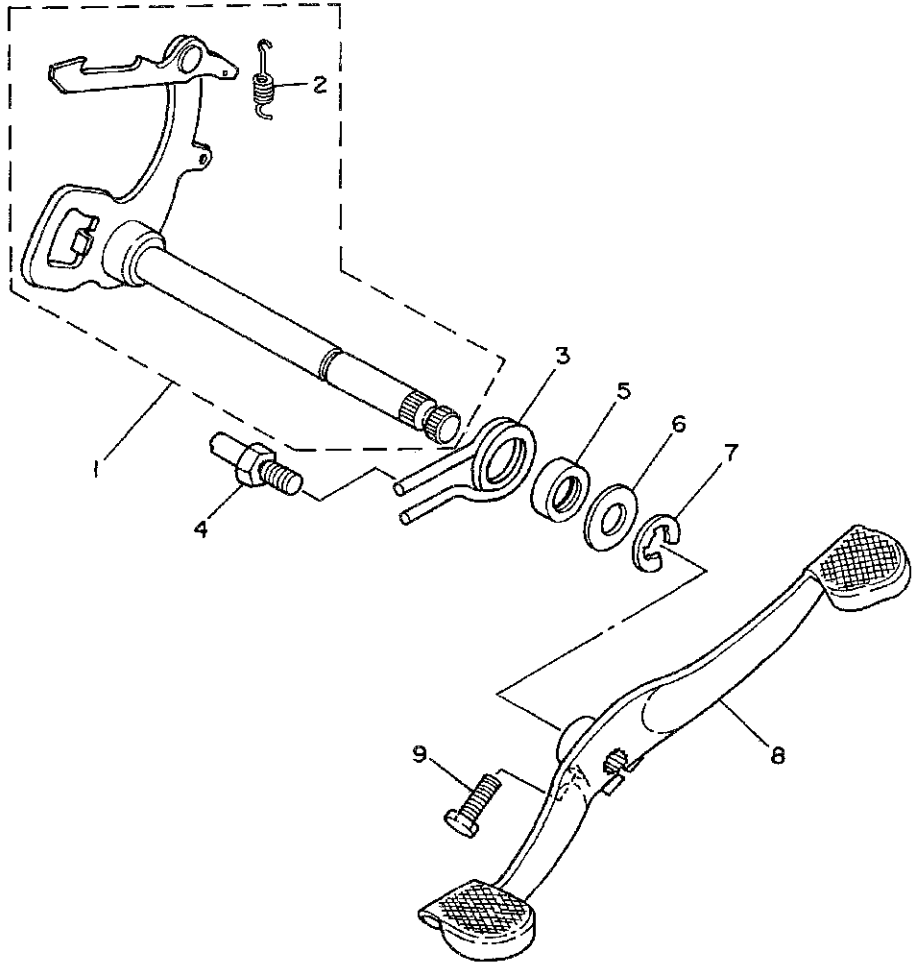
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	122-16164-00	PLATE, thrust 2	1	
24	90560-17146	SPACER	1	
25	90208-16019	WASHER, conical spring	1	
26	90179-16190	NUT	1	



15H460-2130

FIG. 13 SHIFT CAM. FORK

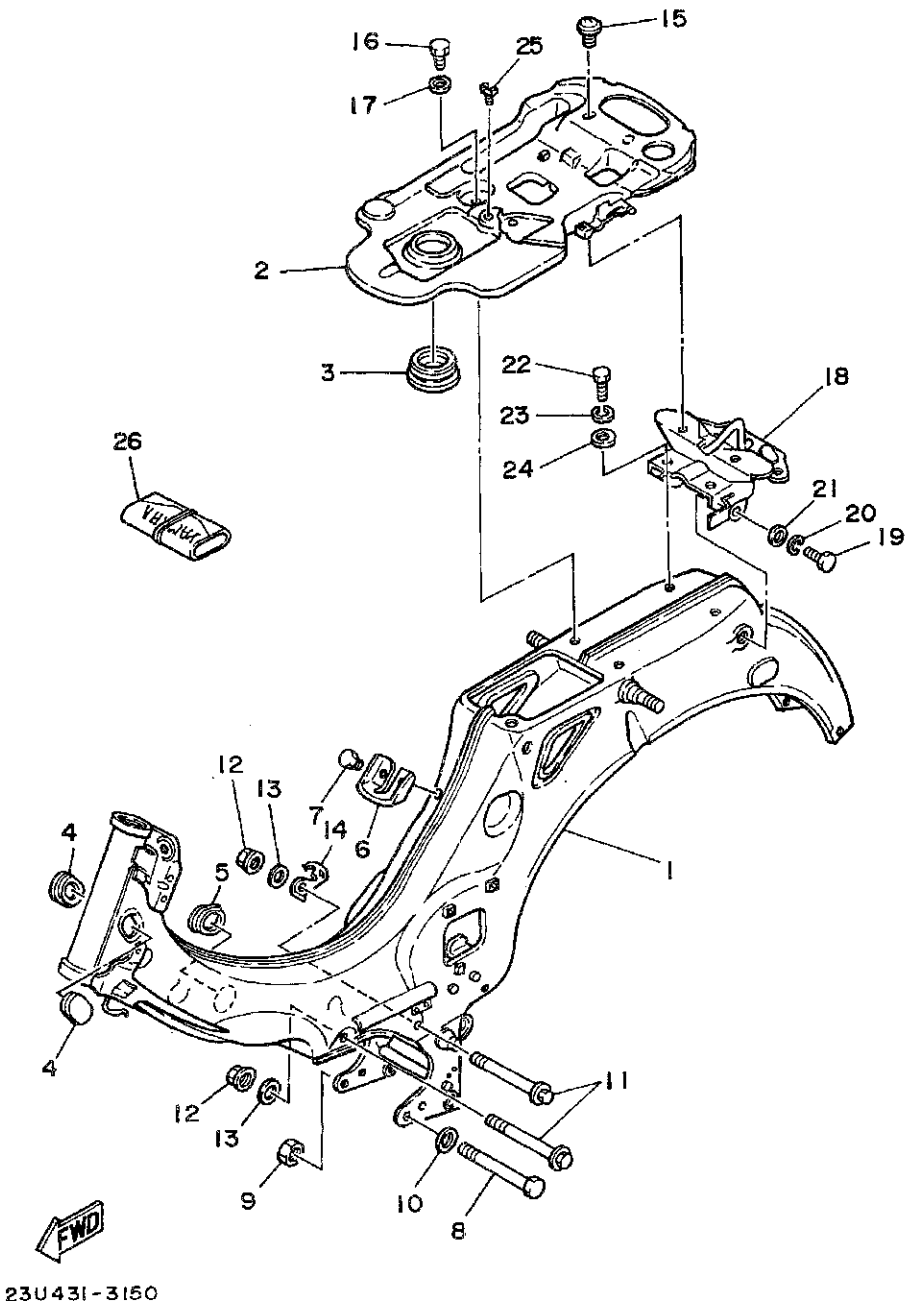
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2N8-18540-00	SHIFT CAM ASSY	1	
2	93604-22050	. PIN, dowel	3	
3	90249-04039	. PIN	1	
4	93430-03014	. CIRCLIP	1	
5	296-18561-00	. PLATE, side 1	1	
6	93430-09019	. CIRCLIP	1	
7	136-18542-00	. POINT, neutral	1	
8	93315-23208	BEARING, cylindrical	1	
9	296-18562-01	PLATE, stopper 2	1	
10	92501-06014	SCREW, panhead	2	
11	1W7-18511-01	FORK, shift 1	1	
12	1W7-18512-02	FORK, shift 2	1	
13	93606-14081	PIN, dowel	2	
14	2N8-18531-00	BAR, shift fork guide 1	1	
15	93210-08006	. O-RING	1	
16	93430-10016	CIRCLIP	1	
17	4G2-18140-00	STOPPER LEVER ASSY	1	
18	90109-06001	BOLT	1	
19	90506-10184	SPRING, tension	1	
20	132-16346-00	HOOK, spring	1	



15H460-2140

FIG. 14 SHIFT SHAFT. PEDAL

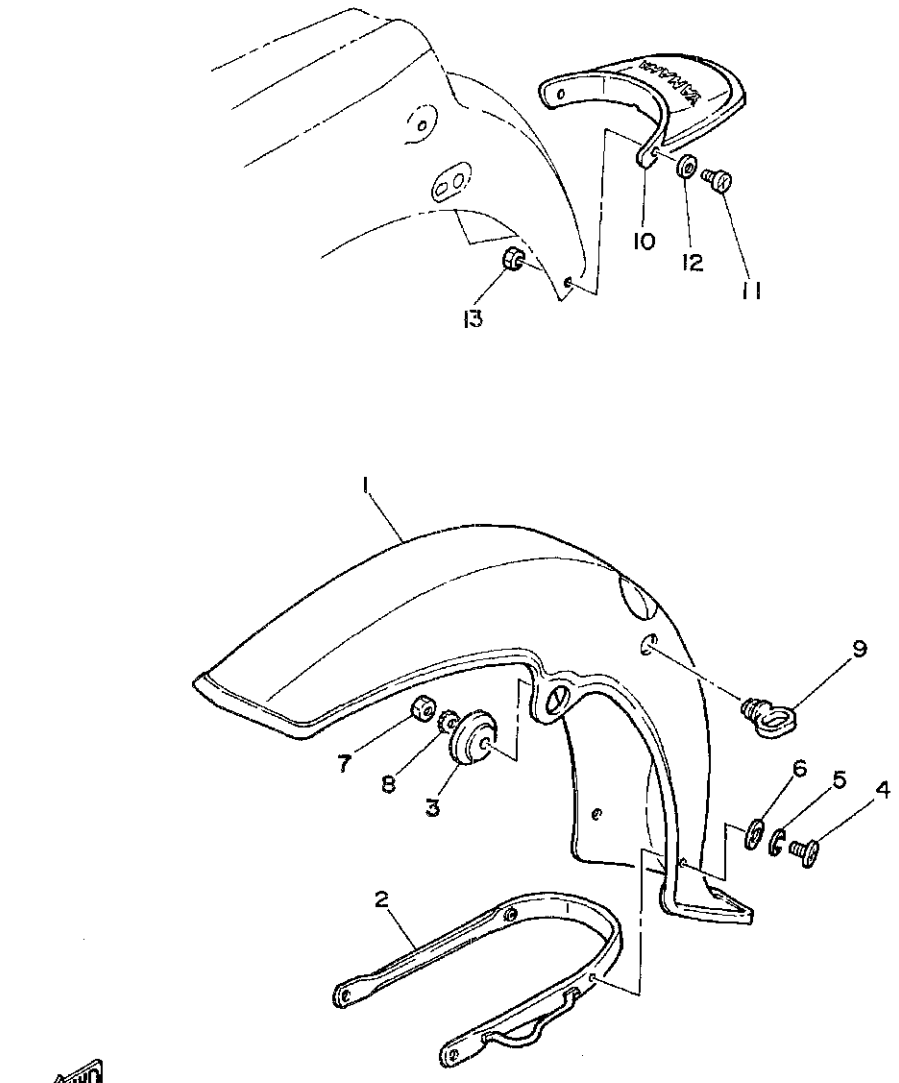
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4G2-18101-00	SHIFT SHAFT ASSY	1	
2	90506-08122	. SPRING, tension	1	
3	90508-32054	SPRING, torsion	1	
4	278-18127-00	STOPPER, screw	1	
5	93101-12004	OIL SEAL	1	
6	90201-12575	WASHER, plate	1	
7	93430-10016	CIRCLIP	1	
8	4G2-18111-10	PEDAL, shift	1	23U-E8111-00
9	97321-06020	BOLT	1	



23U431-3150

FIG. 15 FRAME. TOOL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	*	FRAME COMP.	1	UR legato maroon 23U-F1110-00-8J
	*	FRAME COMP.	1	UR candy blue 23U-F1110-00-29
	*	FRAME COMP.	1	UR brilliant red 23U-F1110-00-63
2	*	PLATE, brige	1	23U-F1243-00
3	23T-21268-00	SEAL	1	23U-F1268-00
4	296-21279-00	PLUG, blind	2	14N-F1249-00
5	296-26288-01	GROMMET, cable	1	
6	296-21345-00	BRACKET, fuel tank	1	
7	97301-06010	BOLT	2	
8	90101-10540	BOLT	1	
9	95331-10600	NUT	1	
10	90201-10430	WASHER, plate	1	
11	95821-08120	BOLT, flange	2	
12	95701-08100	NUT, flange	2	
13	90201-081A6	WASHER, plate	2	
14	5T1-21441-00	BRACKET, stop switch	1	23U-F1441-00
15	90159-06013	SCREW	2	
16	97301-08014	BOLT	1	
17	92901-08200	WASHER, plain	1	
18	*	BRACKET	1	23U-F134V-00
19	97301-06012	BOLT	2	
20	92901-06100	WASHER, spring	2	
21	92901-06600	WASHER, plate	2	
22	97301-08016	BOLT	1	
23	92901-08100	WASHER, spring	1	
24	92901-08600	WASHER, plate	1	
25	*	CLAMP	1	23U-F1338-00
26	355-28100-10	TOOL KIT	1	



14N431-2160

FIG. 16 FRONT FENDER. REAR FENDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	*	FENDER, front	1	UR legato maroon 3K8-F1511-00-8J
	*	FENDER, front	1	UR candy blue 3K8-F1511-00-29
	*	FENDER, front	1	UR brilliant red 3K8-F1511-00-63
2	296-21513-01	STAY, fender 1	1	3K8-F1513-00
3	90209-08018	WASHER	2	
4	98501-05010	SCREW, panhead	2	
5	92901-05100	WASHER, spring	2	
6	92901-05200	WASHER, plain	2	
7	95301-08700	NUT	2	
8	92901-08400	WASHER, external tooth	2	
9	1A8-21518-00	HOLDER, cable	1	5R7-F1518-00
10	116-21621-00	FLAP	1	14N-F1621-00
11	92501-06016	SCREW, panhead	2	
12	92901-06600	WASHER, plate	2	
13	95301-06600	NUT	2	

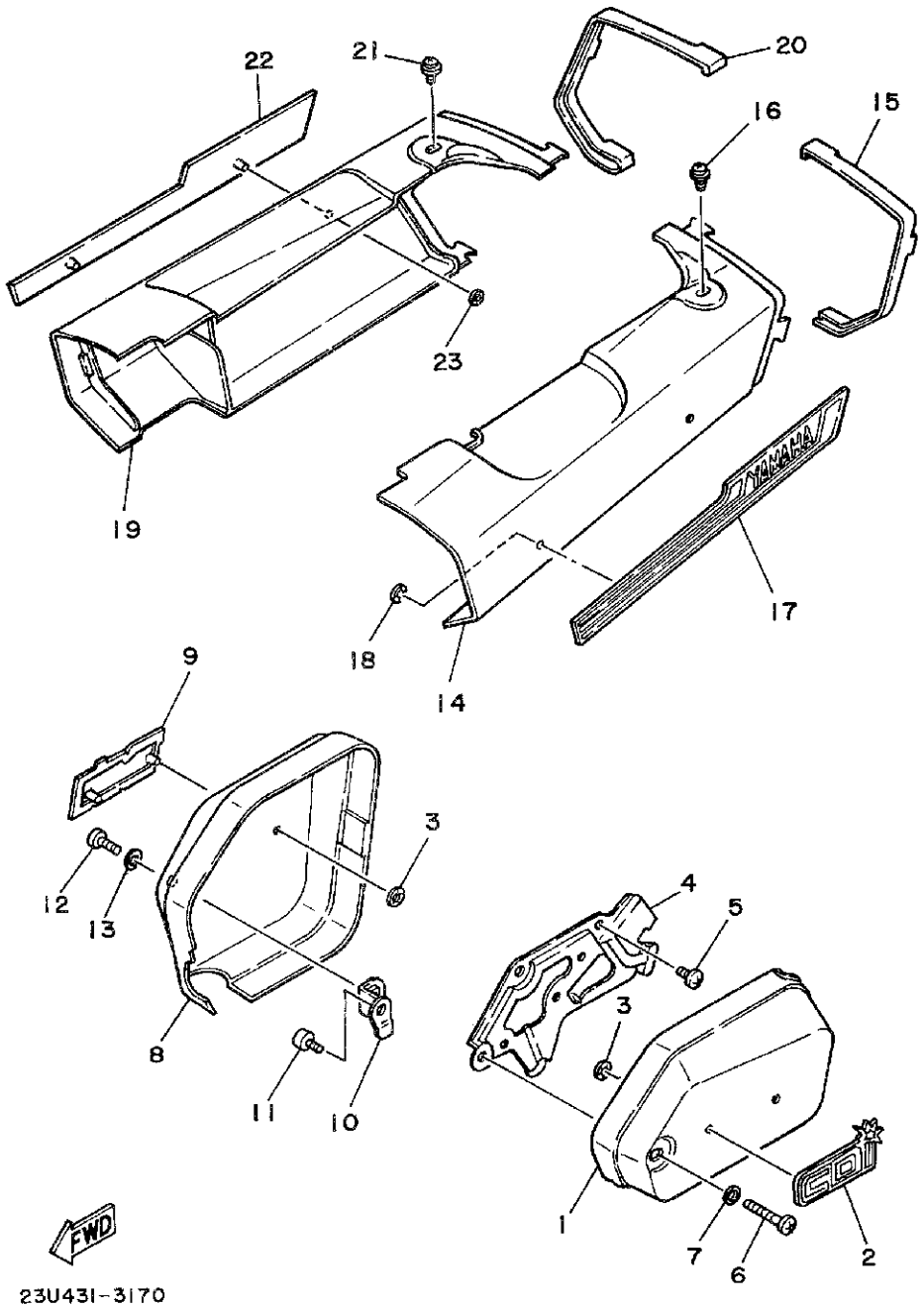


FIG. 17 SIDE COVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	*	COVER, side 1	1	UR legato maroon 23U-F1711-00-8J
	*	COVER, side 1	1	UR candy blue 23U-F1711-00-29
	*	COVER, side 1	1	UR brilliant red 23U-F1711-00-63
2	23T-21781-00	EMBLEM 1	1	
3	90183-04005	NUT, spring	4	
4	*	BRACKET 1	1	23U-F172K-00
5	92501-06008	SCREW, panhead	3	
6	92501-06035	SCREW, panhead	1	
7	92901-06200	WASHER, plain	1	
8	*	COVER, side 2	1	UR legato maroon 23U-F1721-00-8J
	*	COVER, side 2	1	UR candy blue 23U-F1721-00-29
	*	COVER, side 2	1	UR brilliant red 23U-F1721-00-63
9	23U-21782-00	EMBLEM 2	1	
10	*	STAY, side cover 2	1	23U-F1322-00
11	92501-06008	SCREW, panhead	1	
12	92501-06020	SCREW, panhead	1	
13	92901-06200	WASHER, plain	1	
14	*	COVER, side 3	1	UR legato marron 23U-F1731-00-8J
	*	COVER, side 3	1	UR candy blue 23U-F1731-00-29
	*	COVER, side 3	1	UR brilliant red 23U-F1731-00-63
15	23T-2171N-00	MOLE, side cover 3	1	23U-F171N-00
16	90159-06013	SCREW	1	
17	23T-21783-01	EMBLEM 3	1	
18	90183-04005	NUT, spring	2	
19	*	COVER, side 4	1	UR legato maroon 23U-F1741-00-8J
	*	COVER, side 4	1	UR candy blue 23U-F1741-00-29
	*	COVER, side 4	1	UR brilliant red 23U-F1741-00-63
20	23T-2171R-00	MOLE, side cover 4	1	23U-F171R-00

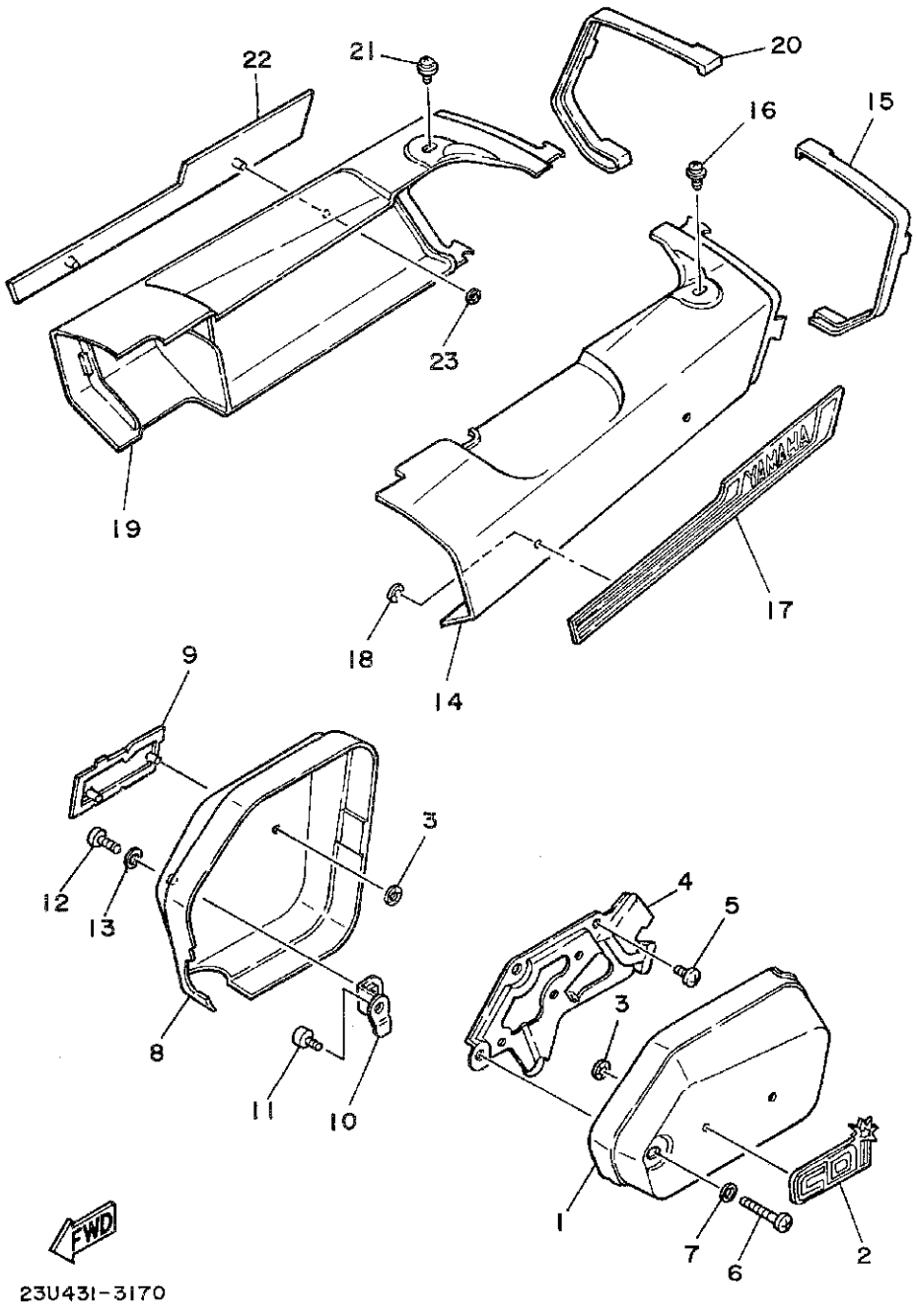
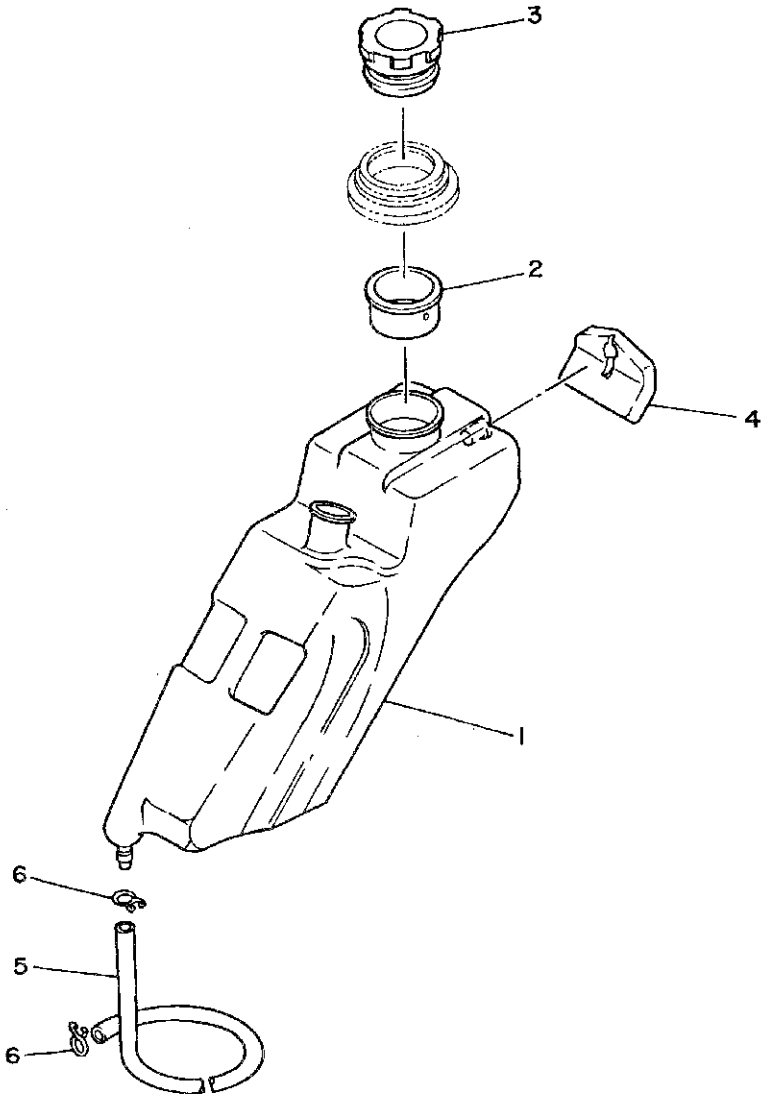


FIG. 17 SIDE COVER

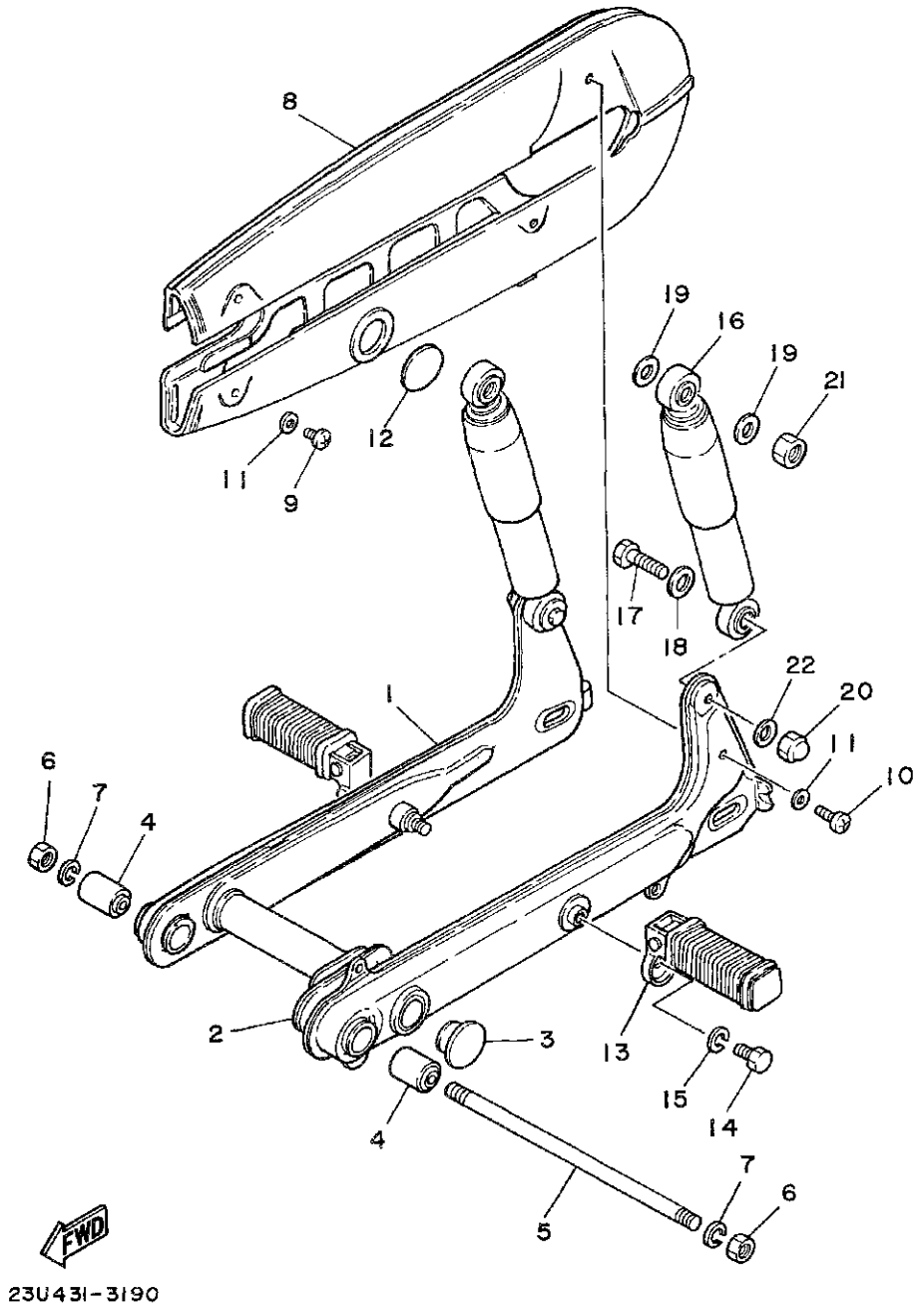
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21	90159-06013	SCREW	1	
22	23T-21784-01	EMBLEM 4	1	
23	90183-04005	NUT, spring	2	



23U431-3180

FIG. 18 OIL TANK

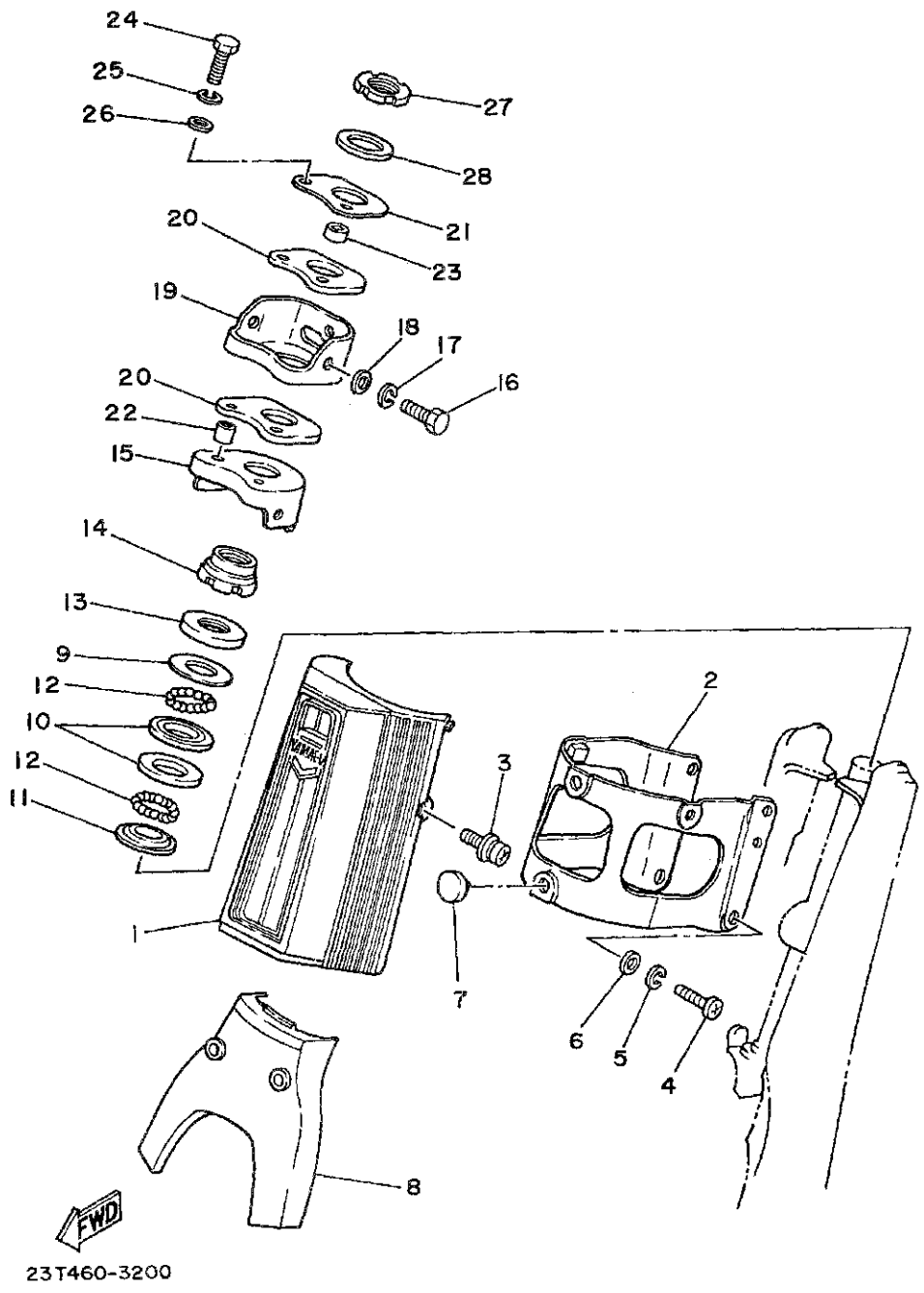
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	*	TANK, oil	1	23U-F1751-00
2	18A-21752-00	TUBE, filler	1	
3	18A-21770-00	CAP ASSY	1	23U-F1770-00
4	23T-21747-00	DAMPER	1	23U-F1747-00
5	164-24319-00	PIPE, oil	1	
6	90467-08003	CLIP	2	



23U431-3190

FIG. 19 REAR ARM. SUSPENSION

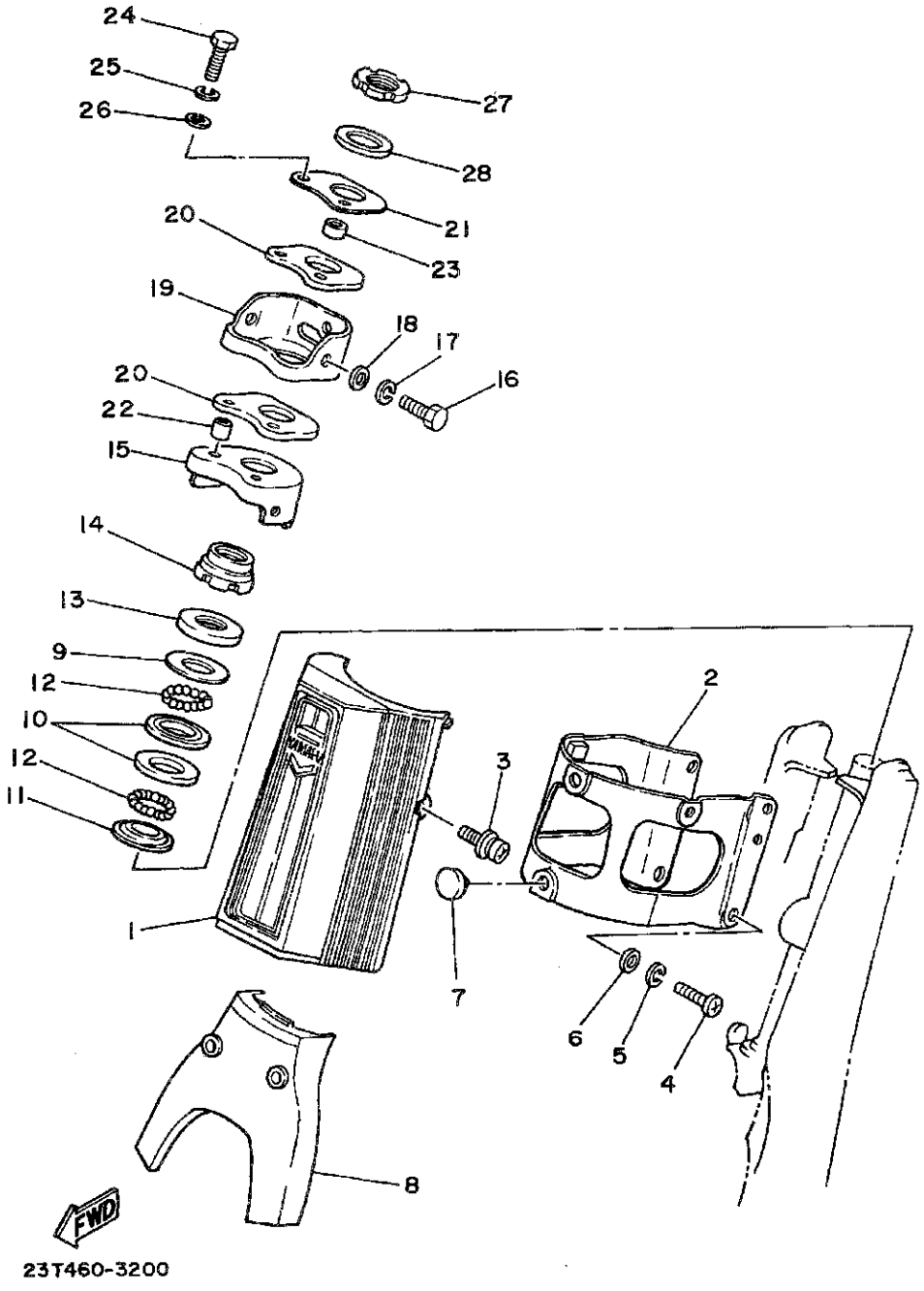
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	*	REAR ARM COMP.	1	UR legato maroon 23U-F2110-00-8J
	*	REAR ARM COMP.	1	UR candy blue 23U-F2110-00-29
	*	REAR ARM COMP.	1	UR brilliant red 23U-F2110-00-63
2	296-22151-01	SEAL, guard	1	527-29215-00
3	180-22117-00	CAP	1	527-29222-00
4	102-22123-00	BUSH 1	2	
5	*	SHAFT, pivot	1	206-29214-00
6	95301-10600	NUT	2	
7	92901-10100	WASHER, spring	2	
8	*	CHAIN CASE ASSY	1	UR legato maroon 527-29230-00-8J
	296-22310-02-29	CHAIN CASE ASSY	1	UR candy blue 527-29230-00-29
	296-22310-02-63	CHAIN CASE ASSY	1	UR brilliant red 527-29230-00-63
9	90157-05003	SCREW, panhead	3	
10	98501-05014	SCREW, panhead	1	
11	92901-05200	WASHER, plain	4	
12	148-22315-00	CAP	1	527-29232-00
13	*	REAR FOOTREST ASSY 1	2	23U-F7430-00
14	97301-10020	BOLT	2	
15	92901-10100	WASHER, spring	2	
16	*	SHOCK ABSORBER ASSY, rear	2	UR legato maroon 527-29220-40-8J
	527-22210-31-29	SHOCK ABSORBER ASSY, rear	2	UR candy blue 527-29220-40-29
	527-22210-31-63	SHOCK ABSORBER ASSY, rear	2	UR brilliant red 527-29220-40-63
17	90101-10255	BOLT	2	
18	90201-10140	WASHER, plate	2	
19	90201-12190	WASHER, plate	4	
20	90176-10013	NUT, crown	2	
21	95301-12700	NUT	2	
22	92901-10200	WASHER, plain	2	



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FIG. 20 STEERING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23T-23391-00	PANEL, front	1	
2	*	STAY	1	23U-F331A-00
3	90159-05022	SCREW, with washer	2	
4	92501-06015	SCREW, panhead	4	
5	92901-06100	WASHER, spring	4	
6	92901-06600	WASHER, plate	4	
7	90480-10348	GROMMET	2	
8	*	PANEL, front 2	1	UR legato maroon 23U-F3397-00-8J
	*	PANEL, front 2	1	UR candy blue 23U-F3397-00-29
	*	PANEL, front 2	1	UR brilliant red 23U-F3397-00-63
9	122-23411-00	RACE, ball 1	1	
10	122-23412-00	RACE, ball 2	2	
11	296-23414-00	RACE, ball 4	1	
12	93503-16010	BALL	44	
13	122-23416-00	COVER, ball race 2	1	527-29341-00
14	90179-25051	NUT	1	
15	23T-23435-00	CROWN, handle	1	
16	97301-08018	BOLT	2	
17	92901-08100	WASHER, spring	2	
18	92901-08600	WASHER, plate	2	
19	23T-23461-00	BRACKET, handle	1	
20	*	DAMPER	2	23U-F3445-00
21	23T-23463-00	PLATE, handle	1	23U-F3463-00
22	90387-08785	COLLAR	2	
23	90387-291H0	COLLAR	1	
24	97306-08030	BOLT	2	
25	92906-08100	WASHER, spring	2	
26	92906-08600	WASHER, plate	2	



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FIG. 20 STEERING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	90179-25033	NUT	1	
28	90201-25289	WASHER, plate	1	

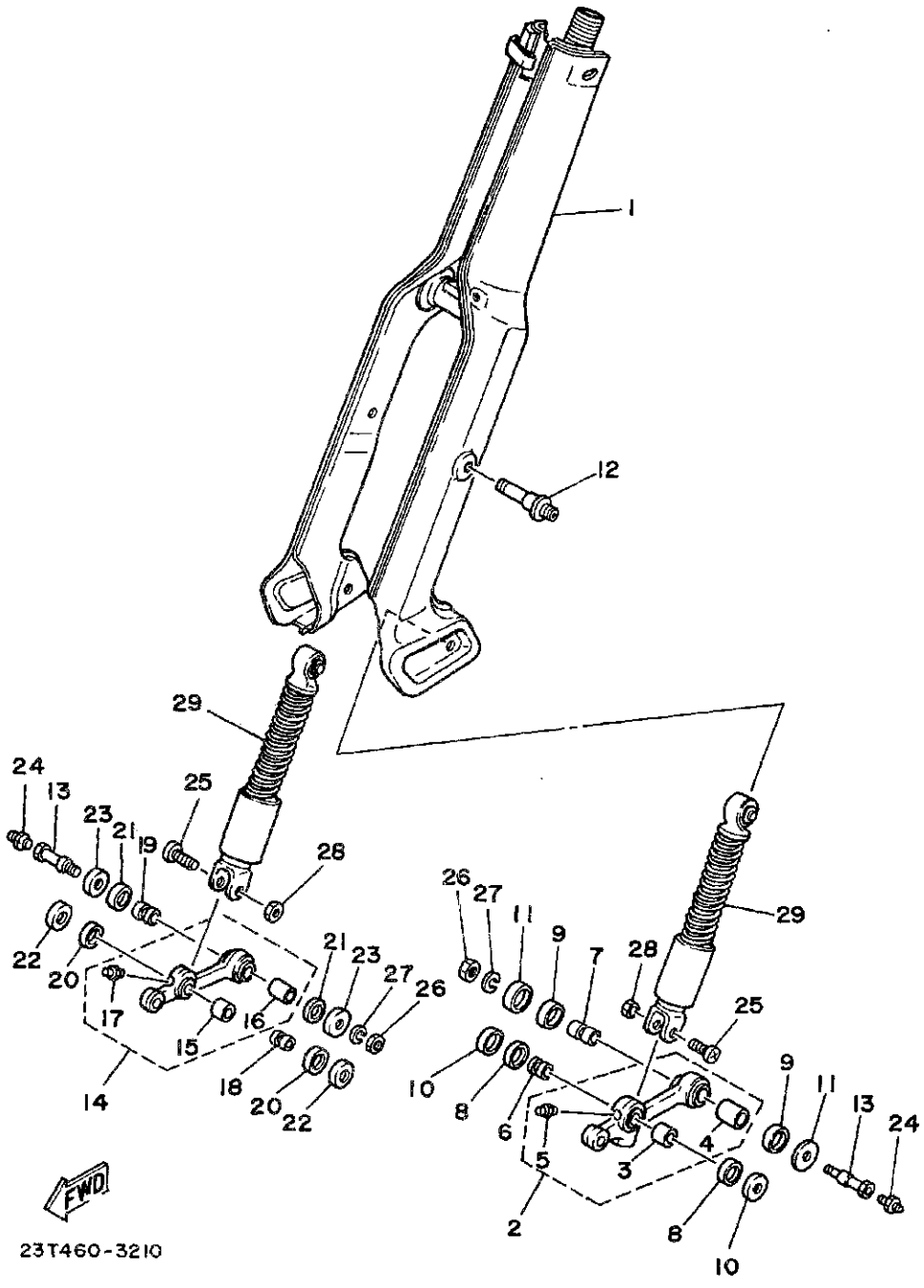


FIG. 21 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	*	FORK COVER COMP.	1	UR legato maroon 23U-F3310-00-8J
	*	FORK COVER COMP.	1	UR candy blue 23U-F3310-00-29
	*	FORK COVER COMP.	1	UR brilliant red 23U-F3310-00-63
2	296-23361-02	ARM 1	1	
3	296-23362-09	. BUSH 1	1	
4	296-23372-09	. BUSH 2	1	
5	93700-04002	. NIPPLE, grease	1	
6	296-23363-01	COLLAR 1	1	
7	296-23364-02	COLLAR 2	1	
8	296-23381-01	SEAL, dust 1	2	
9	296-23382-01	SEAL, dust 2	2	
10	116-23383-00	COVER, dust seal 1	2	527-29383-00
11	116-23384-00	COVER, dust seal 2	2	527-29384-00
12	90109-08208	BOLT	2	
13	90401-10035	BOLT, union	2	
14	296-23371-02	ARM 2	1	
15	296-23362-09	. BUSH 1	1	
16	296-23372-09	. BUSH 2	1	
17	93700-04002	. NIPPLE, grease	1	
18	296-23363-01	COLLAR 1	1	
19	296-23364-02	COLLAR 2	1	
20	296-23381-01	SEAL, dust 1	2	
21	296-23382-01	SEAL, dust 2	2	
22	116-23383-00	COVER, dust seal 1	2	527-29383-00
23	116-23384-00	COVER, dust seal 2	2	527-29384-00
24	93700-06004	NIPPLE, grease	2	
25	90155-08002	SCREW, flat fillister	2	
26	95301-10700	NUT	2	

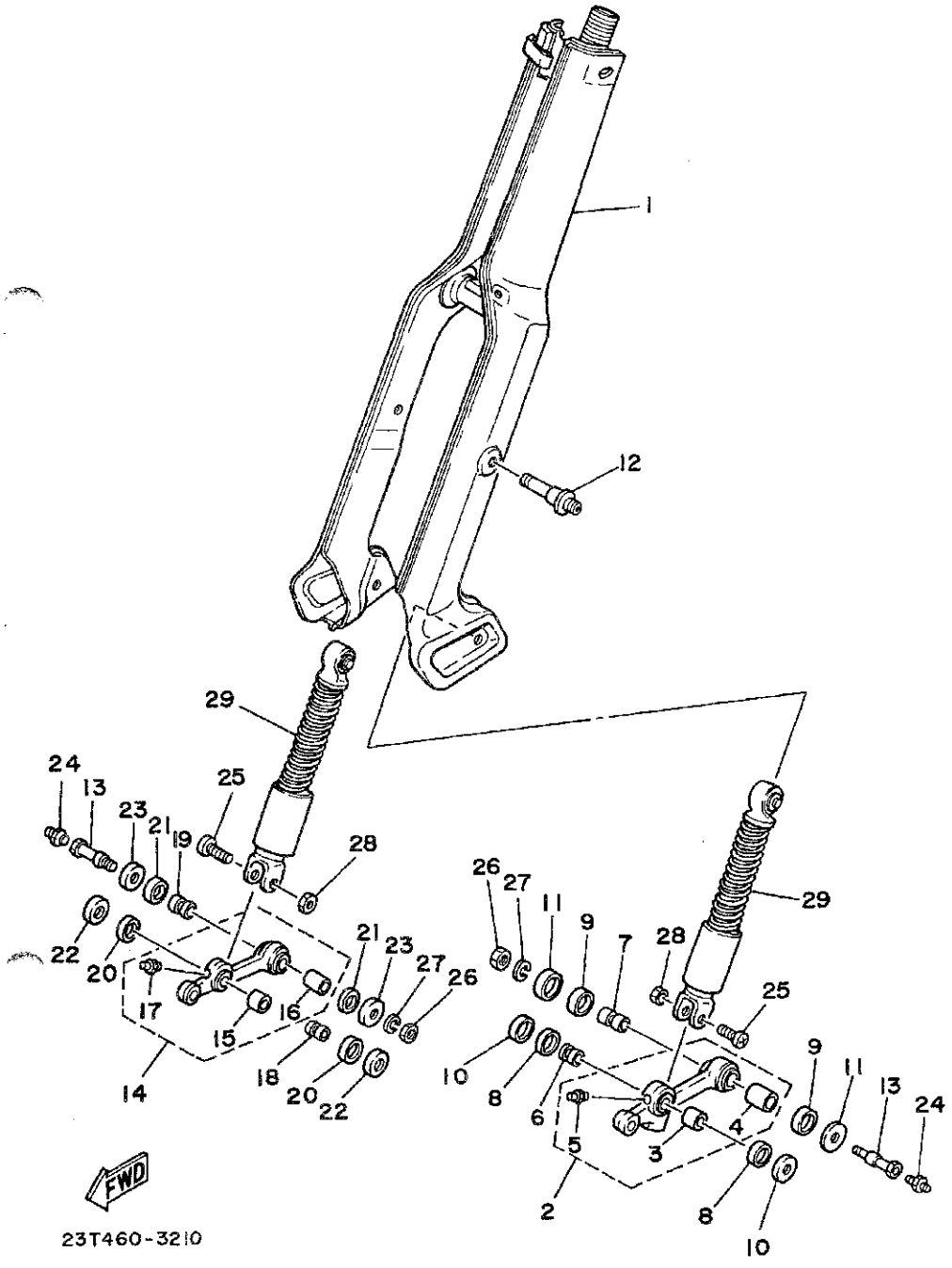
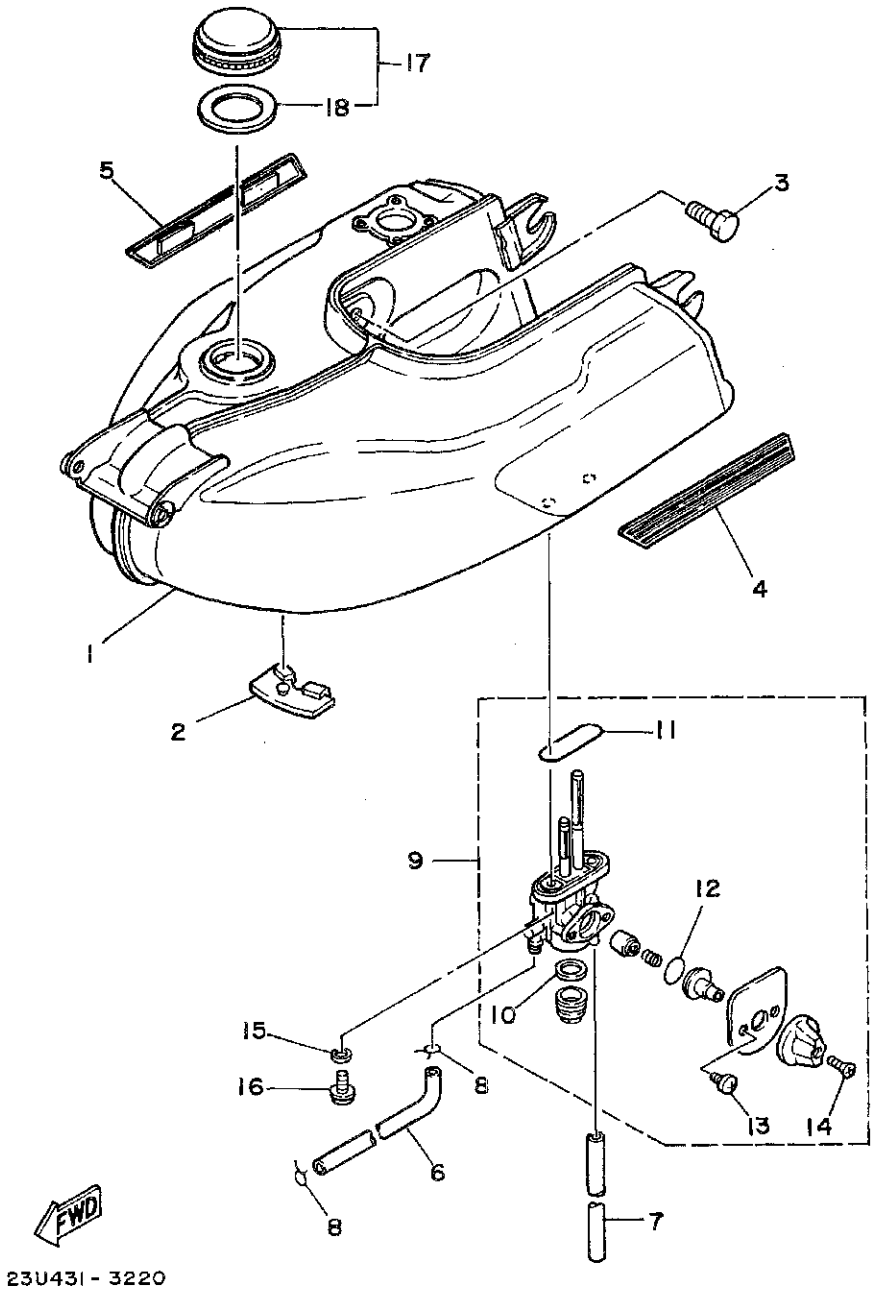


FIG. 21 FRONT FORK

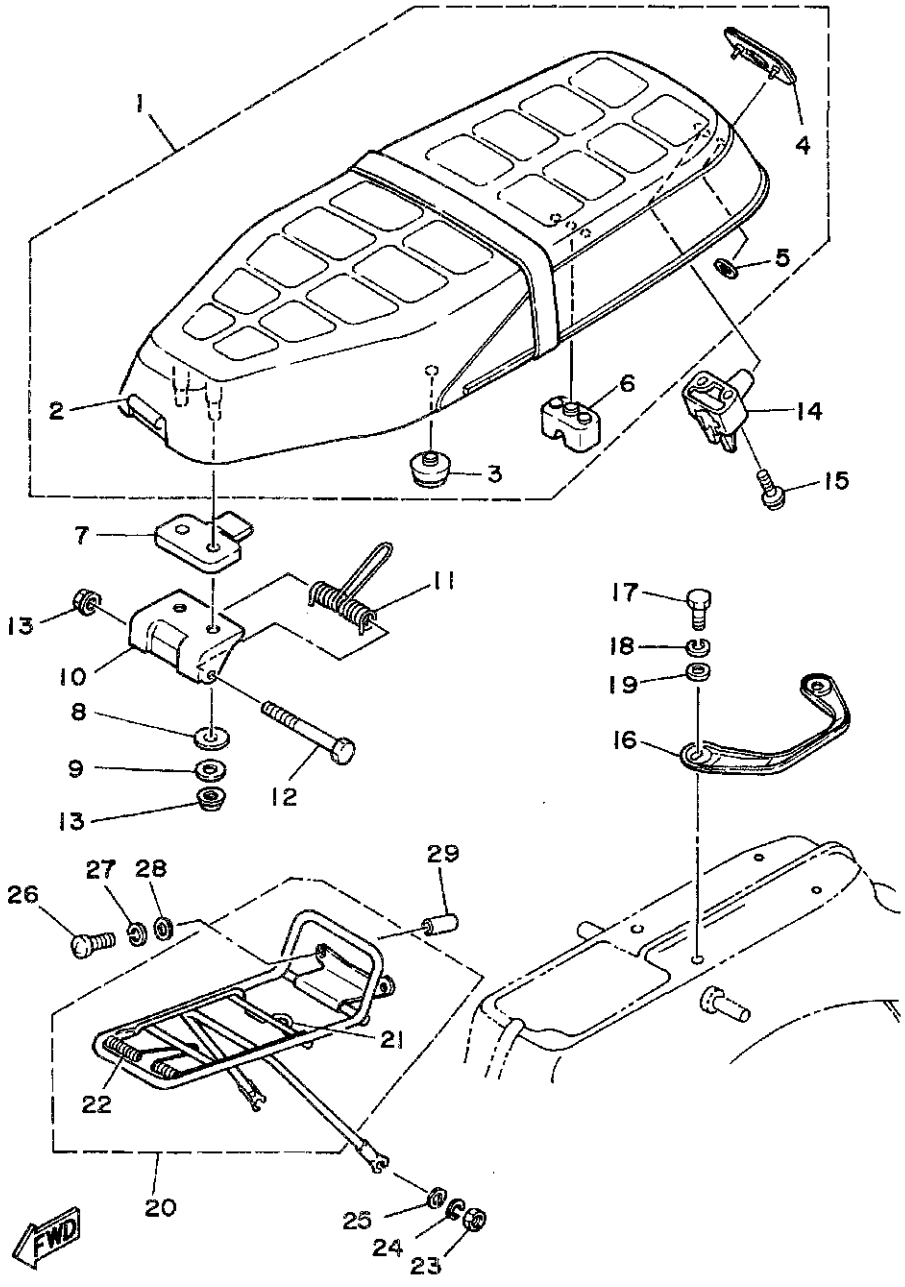
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	92901-10100	WASHER, spring	2	
28	95301-08700	NUT	2	
29	296-23350-12	SHOCK ABSORBER ASSY	2	527-29350-00



23U431-3220

FIG. 22 FUEL TANK

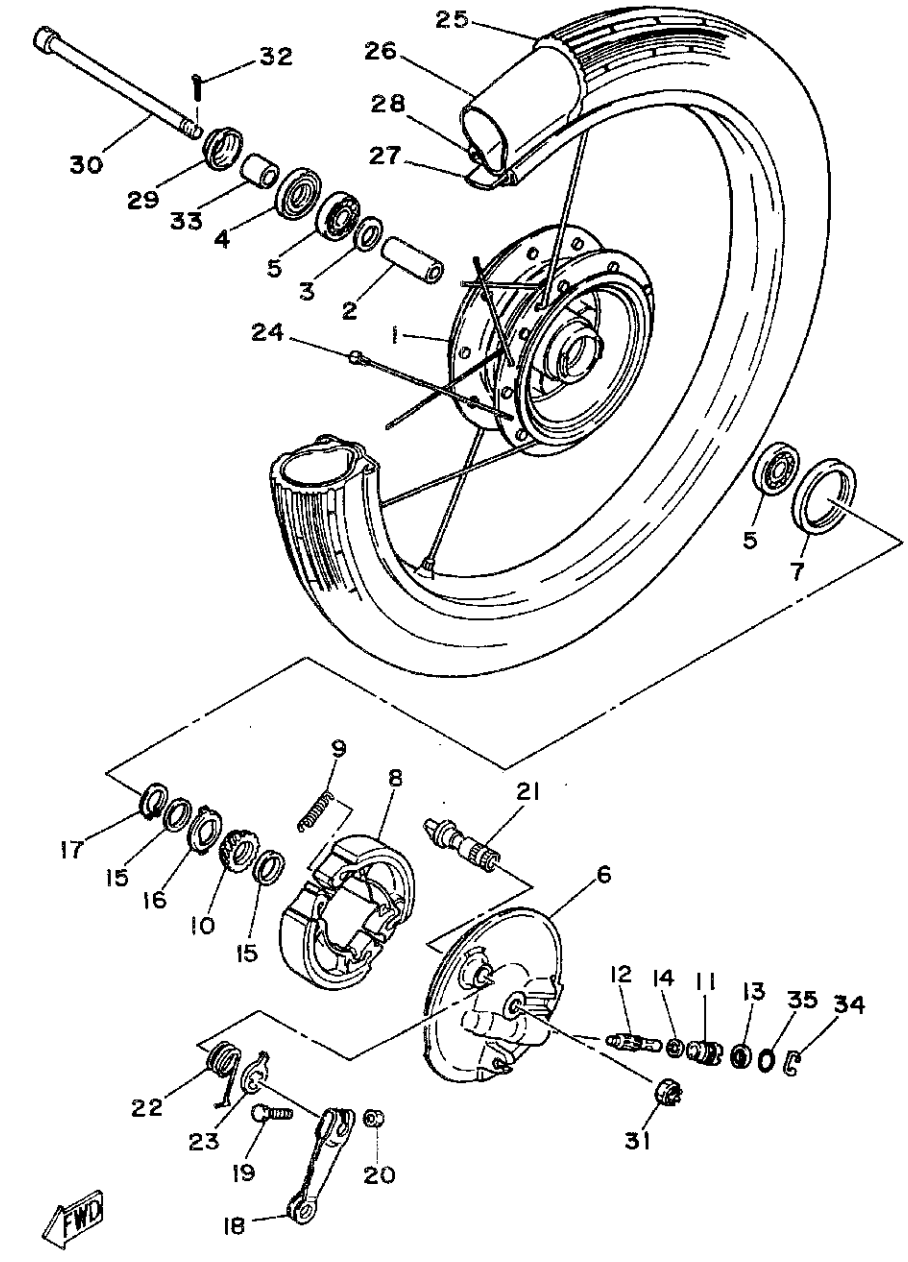
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	*	FUEL TANK COMP.	1	UR legato maroon 23U-F4110-00-8J
	*	FUEL TANK COMP.	1	UR candy blue 23U-F4110-00-29
	*	FUEL TANK COMP.	1	UR brilliant red 23U-F4110-00-63
2	296-24181-00	DAMPER	1	527-29429-00
3	97301-08014	BOLT	2	
4	23T-24161-00	EMBLEM 1	1	
5	23T-24162-00	EMBLEM 2	1	
6	23U-24317-00	PIPE	1	
7	90445-09113	HOSE	1	
8	90467-08003	CLIP	2	
9	23U-24500-00	FUEL COCK ASSY	1	
10	4X8-24565-00	. GASKET	1	
11	4X8-24512-00	. GASKET	1	
12	4X8-24534-00	. SEAL, cock	1	
13	4X8-24535-00	. SCREW	2	
14	98601-04012	. SCREW, ovalhead	1	
15	90202-06010	WASHER, plate	2	
16	90149-06011	SCREW	2	
17	296-24610-00	CAP ASSY	1	4M1-F4610-00
18	3T5-24612-02	. GASKET, cap	1	4M1-F4612-00



23U431-3230

FIG. 23 SEAT. CARRIER

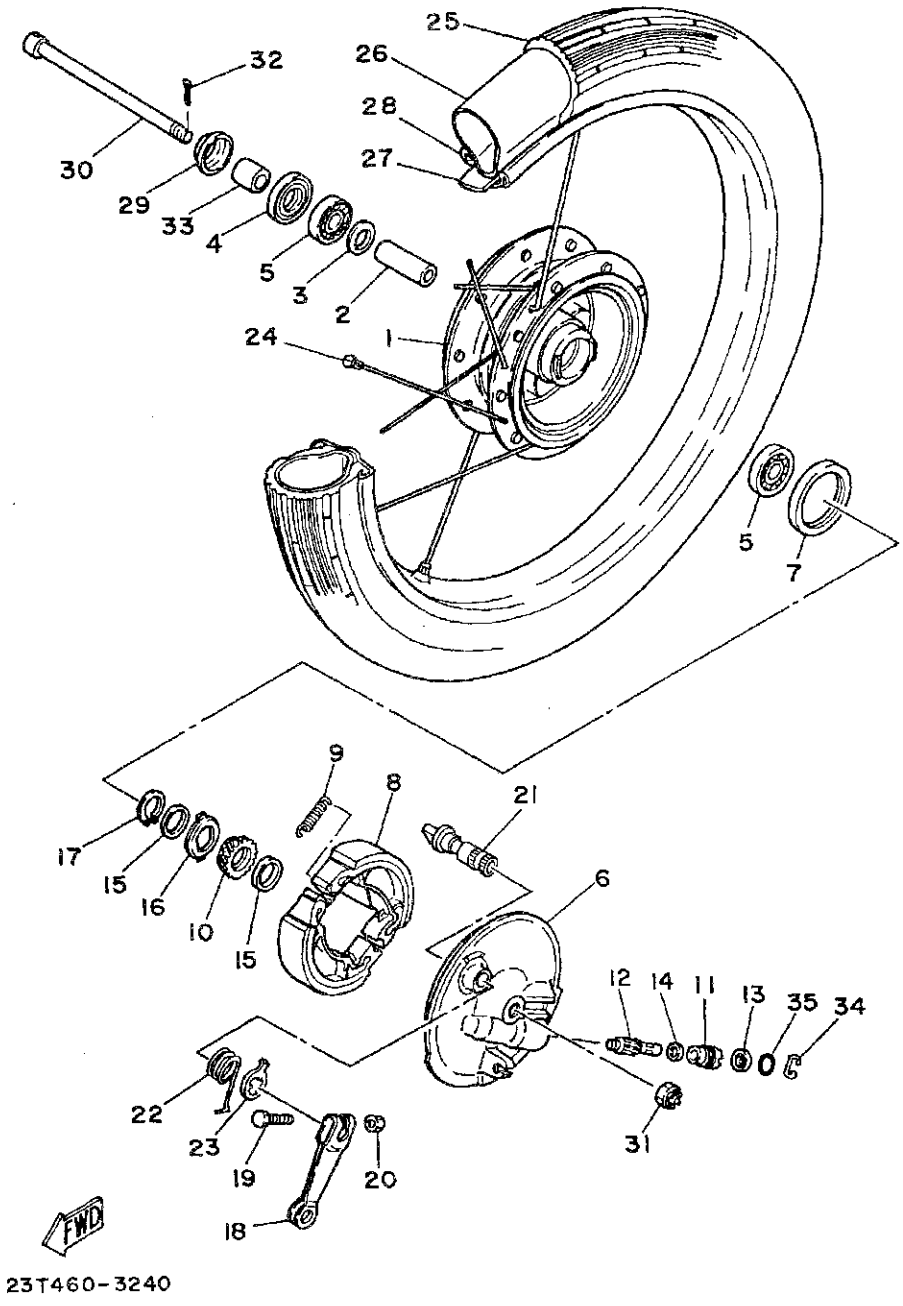
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	*	DOUBLE SEAT ASSY	1	23U-F4730-00
2	*	. COVER, double seat	1	23U-F4731-00
3	*	. PAD, seat	4	23U-F4741-00
4	23T-24756-00	. COVER, tail	1	23U-F4756-00
5	90183-04012	. NUT, spring	2	
6	*	. DAMPER	1	23U-F4747-00
7	23T-24723-10	DAMPER	1	23U-F4723-00
8	23T-24724-00	DAMPER	2	23U-F4724-00
9	90201-06568	WASHER, plate	2	
10	23T-24726-00	HINGE, seat	1	23U-F4726-00
11	23T-24758-10	SPRING	1	
12	90109-06710	BOLT	1	
13	95702-06100	NUT, flange	3	
14	23T-24705-00	SEAT LOCK ASSY	1	
15	90159-06064	SCREW, with washer	2	
16	*	HANDLE, standing	1	23U-F1165-00
17	97301-08016	BOLT	2	
18	92901-08100	WASHER, spring	2	
19	92901-08600	WASHER, plate	2	
20	*	FRONT CARRIER ASSY	1	23U-F4860-00
21	296-24862-00	. CLAMP, carrier	1	527-29495-00
22	296-24861-00	. SPRING, front carrier	1	527-29494-00
23	95301-10700	NUT	2	
24	92901-10100	WASHER, spring	2	
25	92901-10200	WASHER, plain	2	
26	92501-06035	SCREW, panhead	2	
27	92901-06100	WASHER, spring	2	
28	92901-06600	WASHER, plate	2	



23T460-3240

FIG. 24 FRONT WHEEL

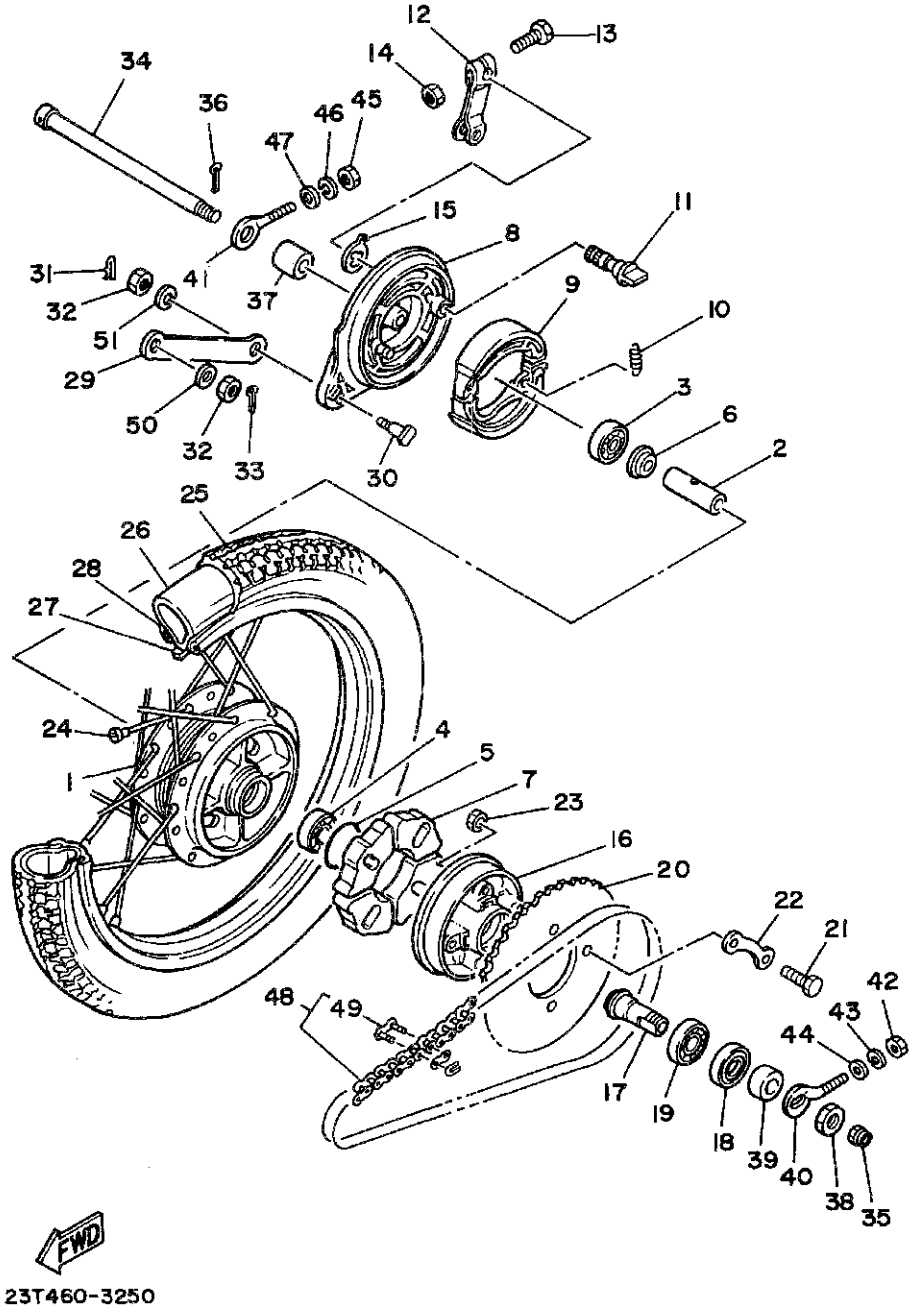
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	517-25111-00-38	HUB, front	1	clear buffing
2	195-25117-00	SPACER, bearing	1	527-29511-00
3	195-25115-00	FLANGE, spacer 1	1	3K8-F5115-00
4	93106-20001	OIL SEAL	1	
5	93306-30003	BEARING (B6300Z)	2	
6	18A-25121-00-38	PLATE, brake shoe	1	clear buffing
7	93105-47007	OIL SEAL	1	
8	18A-25330-00	BRAKE SHOE COMP.	2	
9	90506-18288	SPRING, tension	2	
10	296-25135-00	GEAR, drive	1	
11	109-25136-00	BUSH	1	
12	296-25138-00	GEAR, meter	1	
13	93104-07003	OIL SEAL	1	
14	90201-07076	WASHER, plate	1	
15	90201-20269	WASHER, plate	2	
16	183-25149-00	CLUTCH, meter	1	527-29514-00
17	93410-20009	CIRCLIP	1	
18	3E1-25155-00	LEVER, camshaft 1	1	23U-F5155-00
19	90101-06278	BOLT	1	
20	95301-06600	NUT	1	
21	3Y6-25351-00	CAMSHAFT	1	
22	90508-26393	SPRING, torsion	1	
23	3Y6-2533A-01	PLATE, indicator	1	23U-F533A-00
24	109-25104-00	SPOKE SET, front	1	3K8-F5104-00
25	94122-17008	TIRE (2.25-17)	1	
26	94222-17104	TUBE (2.25-17)	1	
27	94322-17078	BAND, rim (2.25-17)	1	
28	94412-17002	RIM (1.20-17)	1	94412-17810



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FIG. 24 FRONT WHEEL

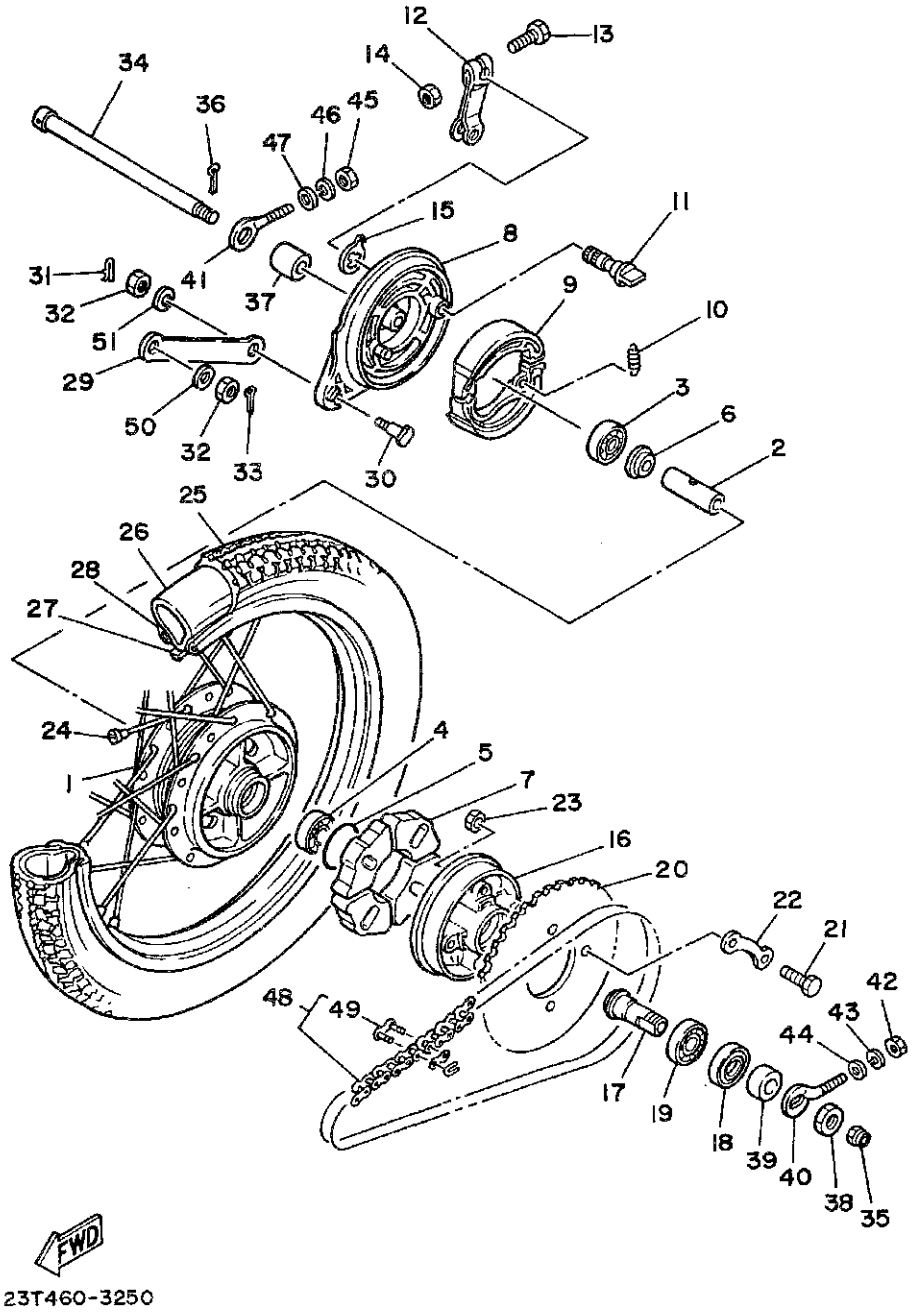
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	322-25118-00	COVER, hub dust	1	
30	296-25181-02	AXLE, wheel	1	
31	90171-10004	NUT, castle	1	
32	91401-20020	PIN, cotter	1	
33	90387-10277	COLLAR	1	
34	102-25137-00	RING, stop	1	
35	93210-14104	O-RING	1	



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FIG. 25 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	18A-25311-00-38	HUB, rear	1	clear buffing
2	90560-12145	SPACER	1	
3	93306-30103	BEARING (B6301Z)	1	
4	93306-30101	BEARING (B6301)	1	
5	93210-41041	O-RING	1	
6	102-25315-00	FLANGE, spacer	1	527-29531-00
7	304-25364-01	DAMPER	4	5E7-F5364-00
8	18A-25321-00-38	PLATE, brake shoe	1	clear buffing
9	18A-25330-00	BRAKE SHOE COMP.	2	
10	90506-18288	SPRING, tension	2	
11	3Y6-25351-00	CAMSHAFT	1	
12	538-25355-00	LEVER, camshaft	1	23U-F5355-00
13	90101-06278	BOLT	1	
14	95301-06600	NUT	1	
15	3Y6-2533A-01	PLATE, indicator	1	23U-F533A-00
16	296-25366-01	CLUTCH, hub	1	
17	102-25387-02	AXLE, sprocket	1	
18	93106-30004	OIL SEAL	1	
19	93306-00406	BEARING (B6004Z)	1	
20	122-25438-10	SPROCKET, driven (38T)	1	UR STD yamaha black 23U-F5438-00
	122-25437-10-33	SPROCKET, driven (37T)	1	UR yamaha black
	122-25439-11-33	SPROCKET, driven (39T)	1	UR yamaha black
21	90109-08057	BOLT	4	
22	102-25412-00	WASHER	2	527-29551-00
23	90170-08157	NUT	4	
24	296-25304-00	SPOKE SET, rear	1	3K8-F5304-00
25	94125-17012	TIRE (2.50-17)	1	
26	94225-17105	TUBE (2.50-17)	1	



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FIG. 25 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	94327-17079	BAND, rim (3.00-17)	1	
28	94414-17003	RIM (1.20-17)	1	
29	18A-25371-00	BAR, tension	1	23U-F5371-00
30	90109-08183	BOLT	1	
31	90468-12007	CLIP	1	
32	95301-08700	NUT	2	
33	91401-20015	PIN, cotter	1	
34	401-25181-01	AXLE, wheel	1	
35	90171-12005	NUT, castle	1	
36	91401-30025	PIN, cotter	1	
37	90387-12412	COLLAR	1	
38	90170-18165	NUT	1	
39	90387-18143	COLLAR	1	
40	127-25388-01	PULLER, chain 1	1	527-29554-00
41	102-25389-00	PULLER, chain 2	1	527-29555-00
42	95301-06600	NUT	1	
43	92901-06100	WASHER, spring	1	
44	90201-061A5	WASHER, plate	1	
45	95301-06600	NUT	1	
46	92901-06100	WASHER, spring	1	
47	90201-061A5	WASHER, plate	1	
48	94580-52100	CHAIN, drive (DID420M 100L)	1	UR DAIDO
	94570-16100	CHAIN, drive (RK420-100L)	1	UR TAKASAGO
49	94680-52001	. JOINT, chain	1	UR DAIDO
	94670-16001	. JOINT, chain	1	UR TAKASAGO
50	92901-08200	WASHER, plain	1	
51	92901-08100	WASHER, spring	1	

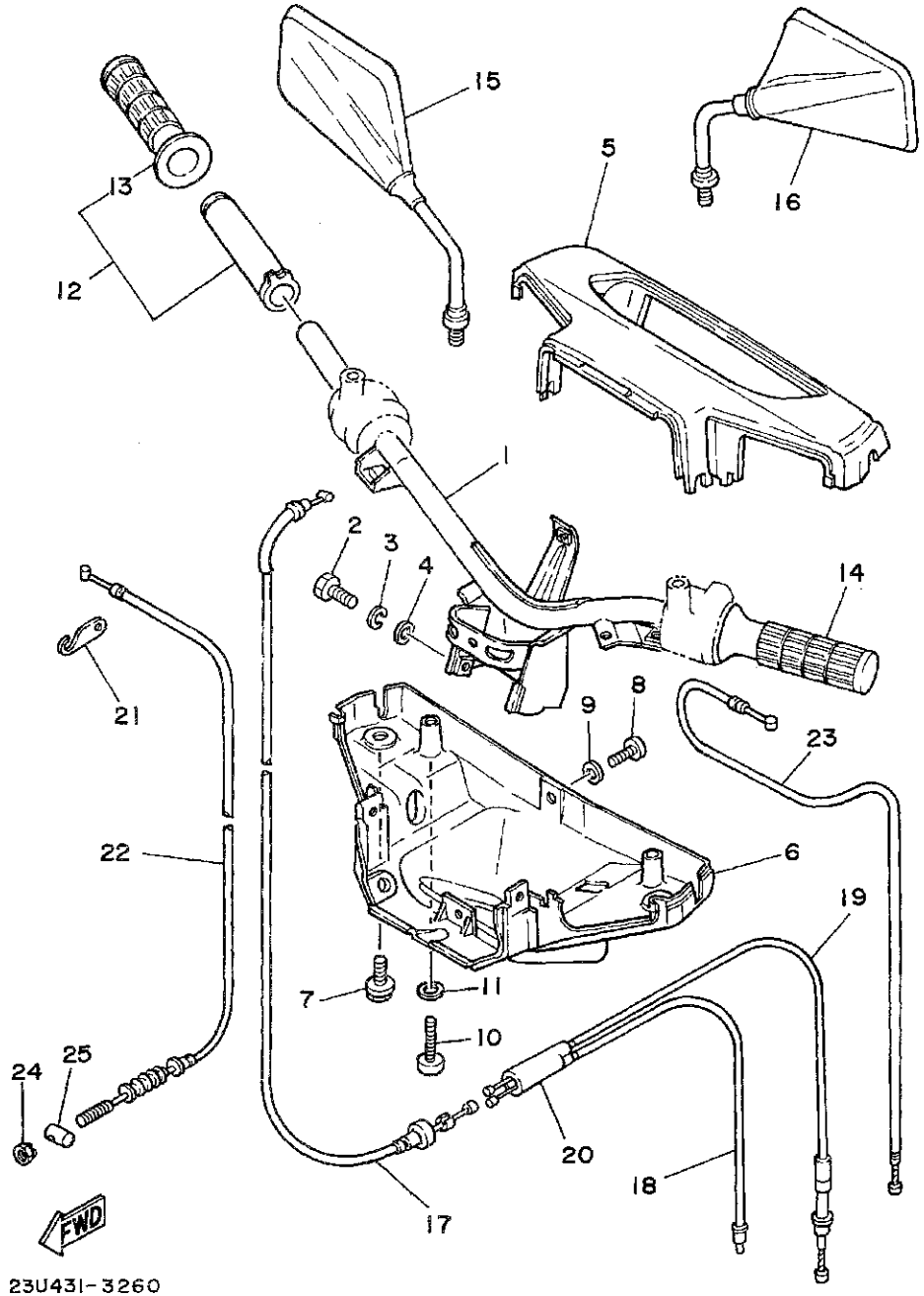


FIG. 26 HANDLEBAR. CABLE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	*	HANDLE	1	23U-F6210-00
2	97321-08018	BOLT	3	
3	92901-08100	WASHER, spring	3	
4	92901-08600	WASHER, plate	3	
5	*	COVER, handle upper	1	UR legato maroon 23U-F6213-00-8J
	*	COVER, handle upper	1	UR candy blue 23U-F6213-00-29
	*	COVER, handle upper	1	UR brilliant red 23U-F6243-00-63
6	*	COVER, lower	1	UR legato maroon 23U-F6215-00-8J
	*	COVER, lower	1	UR candy blue 23U-F6215-00-29
	*	COVER, lower	1	UR brilliant red 23U-F6215-00-63
7	90159-06013	SCREW, with washer	3	
8	98906-06018	SCREW, bind	1	
9	92906-06200	WASHER	1	
10	90167-40013	SCREW, panhead tapping	2	
11	92901-04200	WASHER, plain	2	
12	18A-26240-00	GRIP ASSY	1	23U-F6240-00
13	18A-26242-00	. GRIP (R.H)	1	23U-F6242-00
14	18A-26241-00	GRIP (L.H)	1	23U-F6241-00
15	11L-26290-00	MIRROR ASSY (R.H)	1	5R7-F6290-00
16	11L-26290-10	MIRROR ASSY (L.H)	1	5R7-F6290-10
17	*	CABLE, throttle 1	1	23U-F6311-00
18	*	CABLE, throttle 2	1	23U-F6312-00
19	*	CABLE, pump	1	23U-F6321-00
20	266-26261-00	CONNECTOR, cable	1	527-29643-00
21	3E1-26393-00	HOLDER	1	
22	*	CABLE, brake	1	23U-F6341-00
23	*	CABLE, starter 1	1	23U-F6331-00
24	90179-06176	NUT	1	

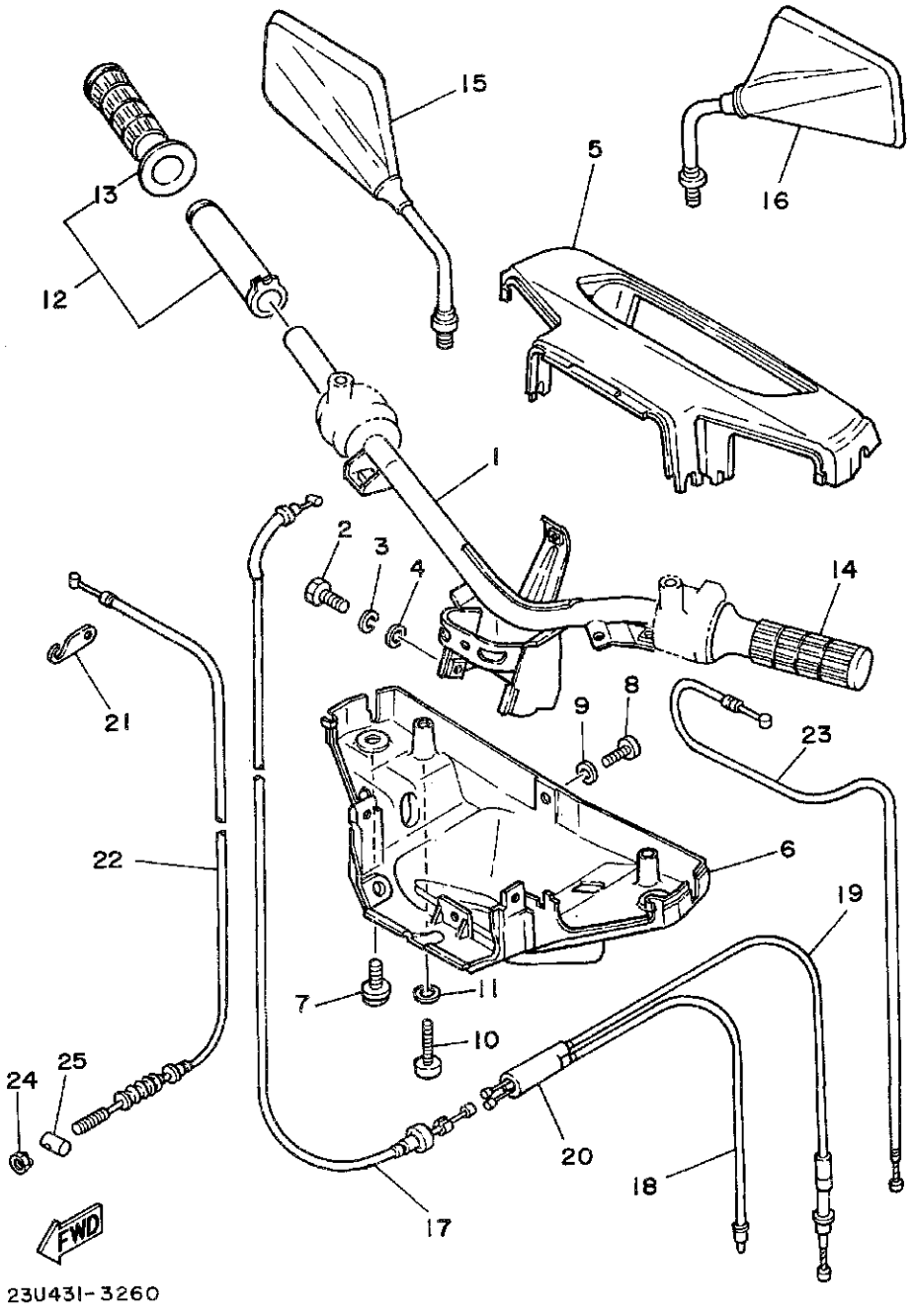
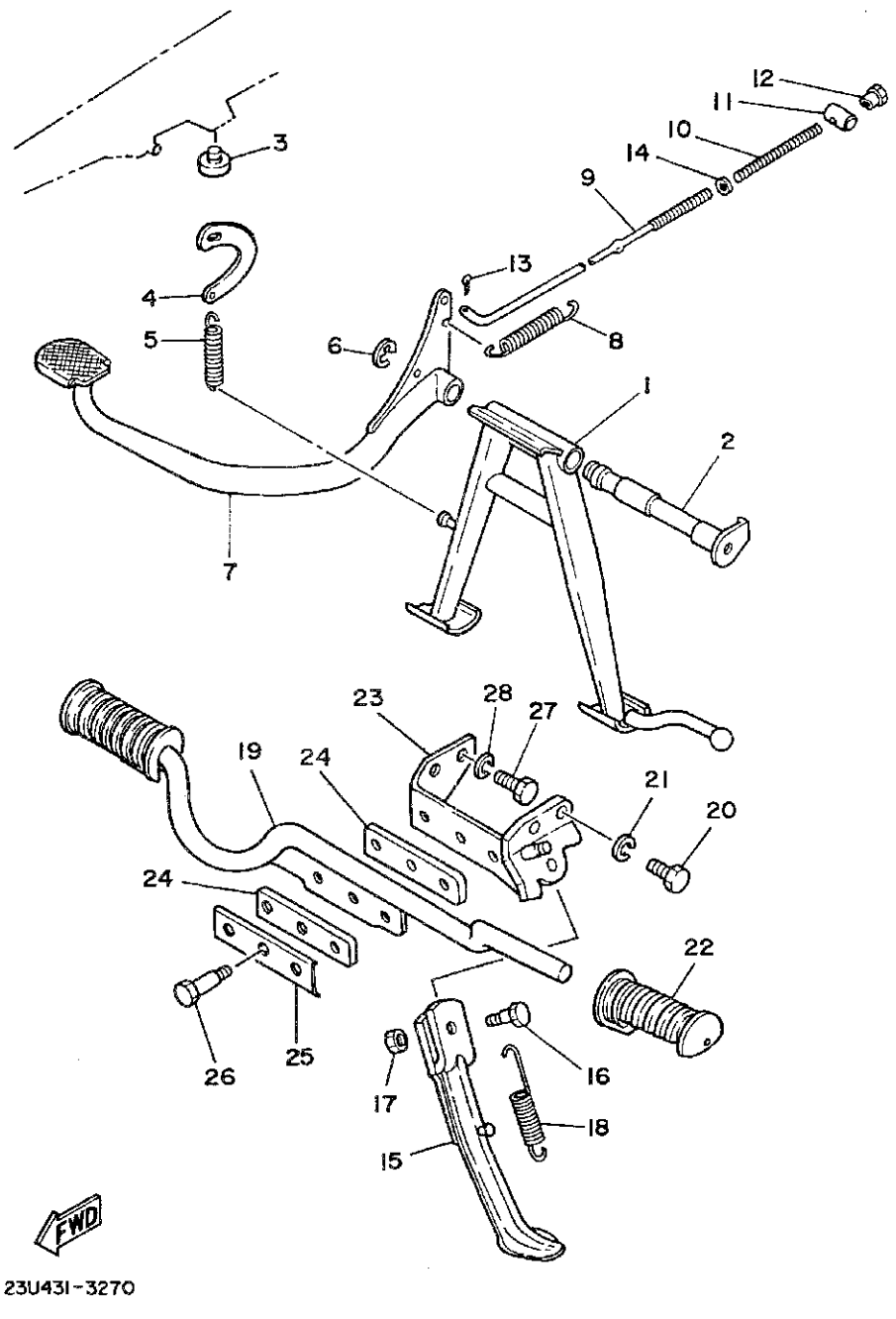


FIG. 26 HANDLEBAR, CABLE

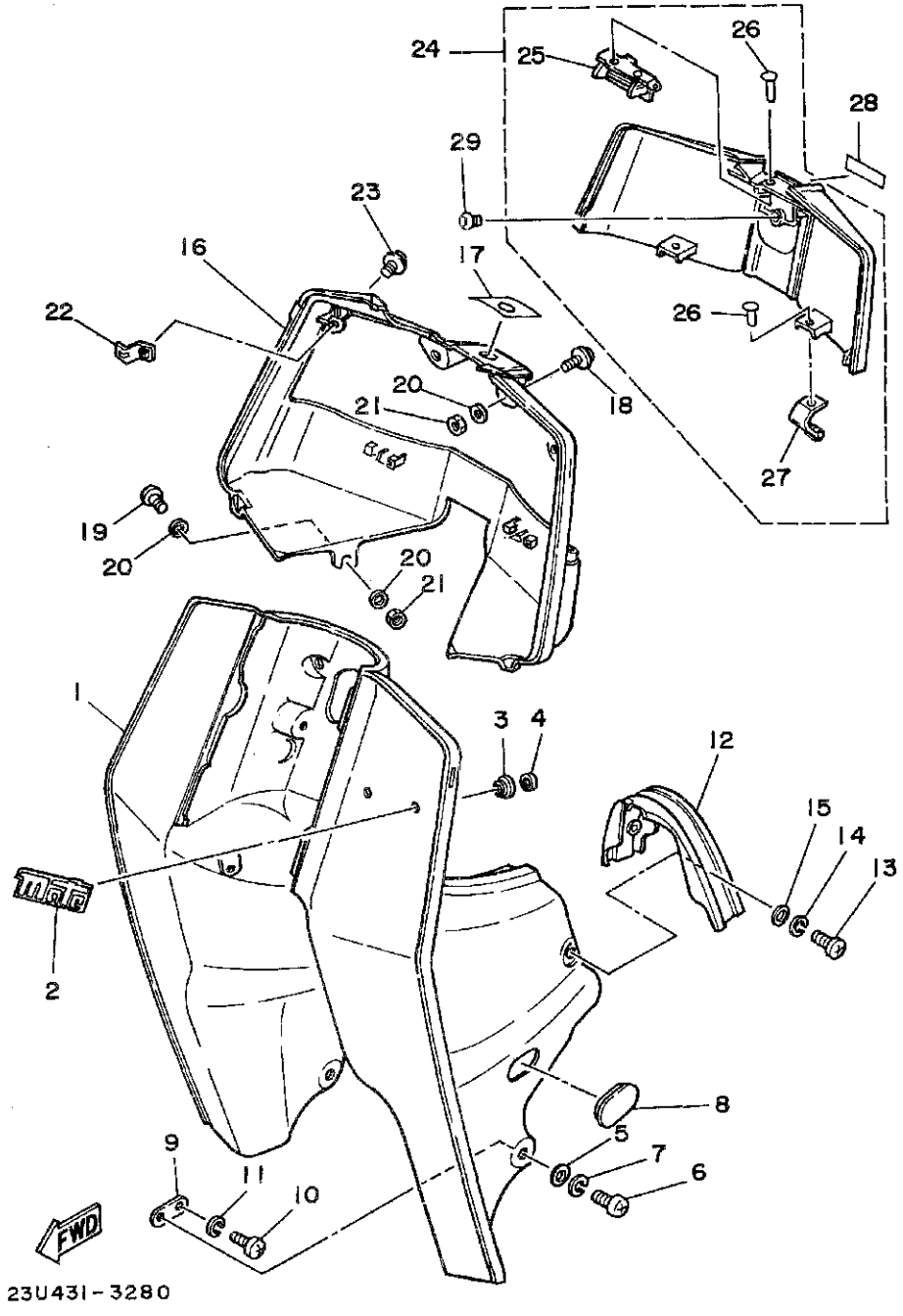
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	90249-12008	PIN	1	



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FIG. 27 STAND, FOOTREST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	*	STAND, main	1	5R7-F7111-00
2	296-27112-00	SHAFT, main stand	1	527-29711-00
3	116-27114-00	STOPPER, main stand	1	527-29721-00
4	109-27115-00	LINK, main stand	1	527-29714-00
5	90506-29054	SPRING, tension	1	
6	93430-12008	CIRCLIP	1	
7	*	PEDAL, brake	1	23U-F7211-00
8	90506-20041	SPRING, tension	1	
9	164-27231-02	ROD, brake	1	527-29723-00
10	90501-10245	SPRING, compression	1	
11	90249-12008	PIN	1	
12	90179-06176	NUT	1	
13	91401-20015	PIN, cotter	1	
14	92901-06600	WASHER, plate	1	
15	3E1-27311-00	STAND, side	1	23U-F7311-00
16	90109-08034	BOLT	1	
17	95301-08700	NUT	1	
18	90506-25047	SPRING, tension	1	
19	*	FOOTREST 1	1	23U-F7411-00
20	97301-10020	BOLT	1	
21	92901-10100	WASHER, spring	1	
22	122-27413-00	COVER, footrest	2	527-29742-00
23	23T-27412-00	BRACKET, footrest 1	1	23U-F7412-00
24	18A-27414-00	DAMPER, footrest	2	23U-F7414-00
25	18A-27417-00	WASHER, special	1	
26	90109-08686	BOLT	3	
27	97301-08016	BOLT	1	
28	92901-08100	WASHER, spring	1	



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FIG. 28 LEG SHIELD

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23U-28311-00	LEG SHIELD 1	1	
2	23U-28315-00	EMBLEM	1	
3	116-28316-01	DAMPER, emblem	2	
4	90183-04005	NUT	2	
5	90201-07081	WASHER, plate	4	
6	92501-06015	SCREW, panhead	4	
7	92901-06100	WASHER, spring	4	
8	*	CAP	2	23U-F8349-00
9	23T-28321-00	STAY 1	2	23U-F8321-00
10	92501-06015	SCREW, panhead	2	
11	92901-06100	WASHER, spring	2	
12	23T-28339-00	MOLE, leg shield	1	23U-F8339-00
13	92501-06030	SCREW, panhead	2	
14	92901-06100	WASHER, spring	2	
15	92901-06600	WASHER, plate	2	
16	23U-28314-00	TRUNK	1	
17	23T-28328-00	EMBLEM	1	
18	90159-06013	SCREW, with washer	2	
19	92501-06015	SCREW, panhead	2	
20	90201-07081	WASHER, plate	6	
21	95301-06700	NUT	4	
22	23T-28322-00	STAY 2	2	23U-F8322-00
23	90159-06013	SCREW, with washer	2	
24	23U-W2837-00	LID COMP.	1	
25	23T-28480-00	. LOCK ASSY 1	1	
26	90267-40054	. RIVET, blind	4	
27	23T-2837F-00	. HINGE 1	2	
28	23T-28338-00	EMBLEM	1	

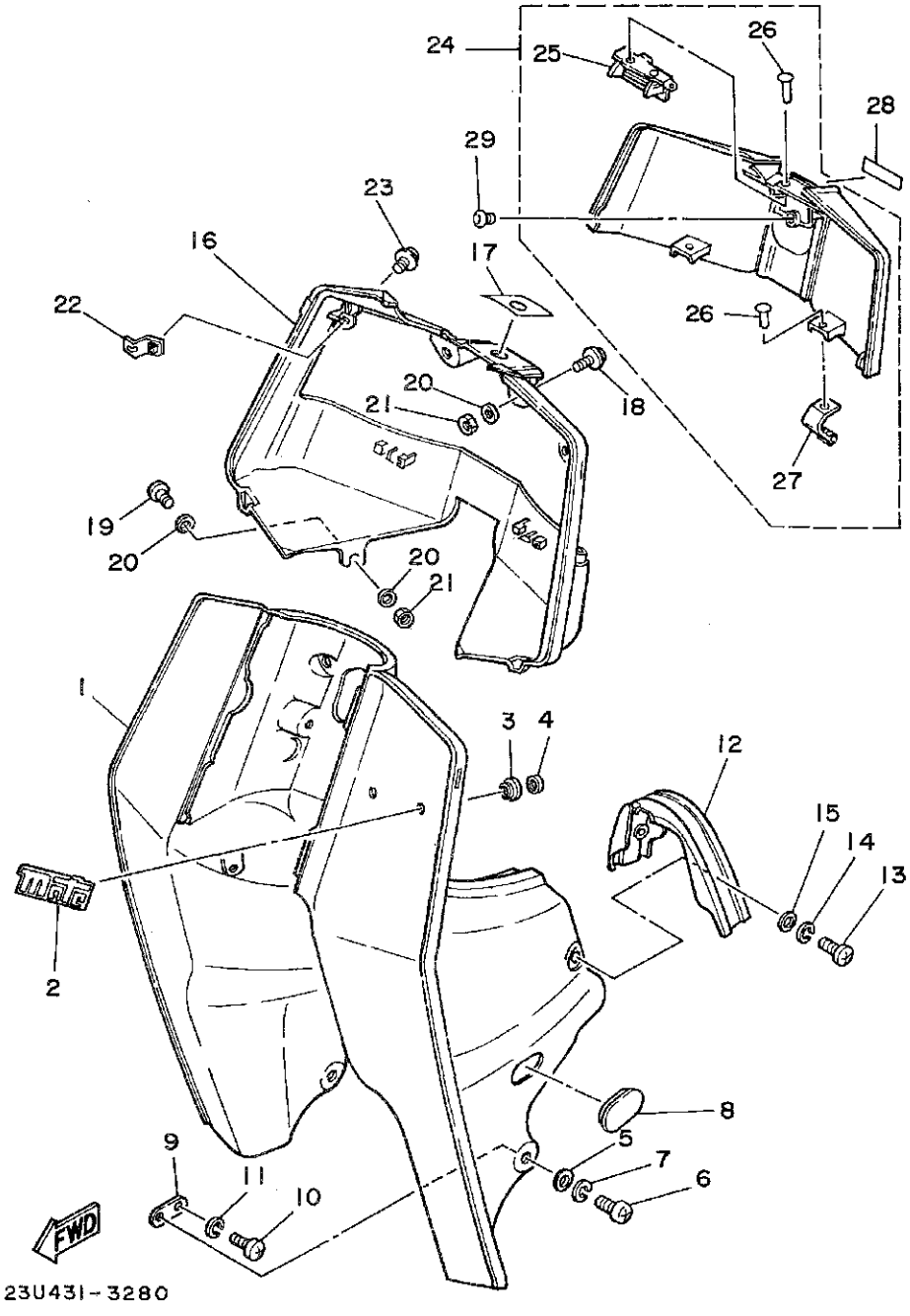
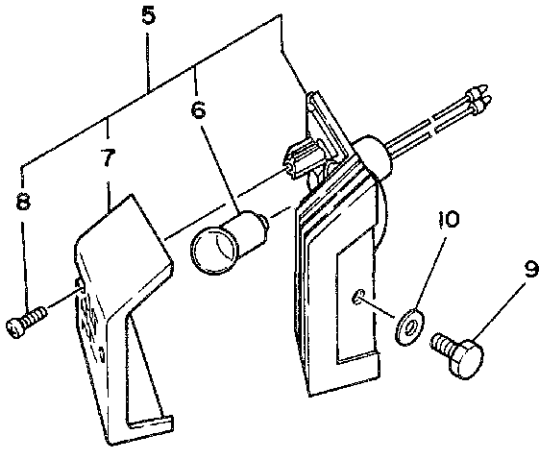
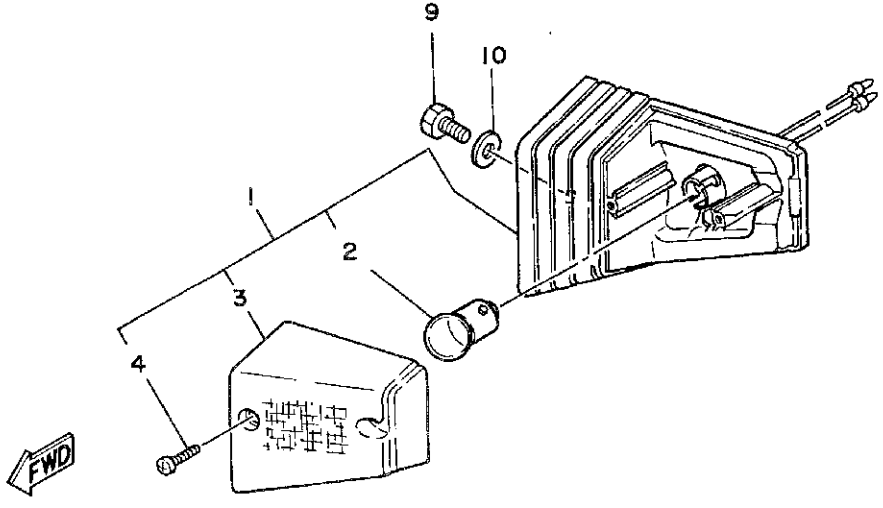


FIG. 28 LEG SHIELD

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	23T-28371-00	DAMPER	1	23U-F8371-00

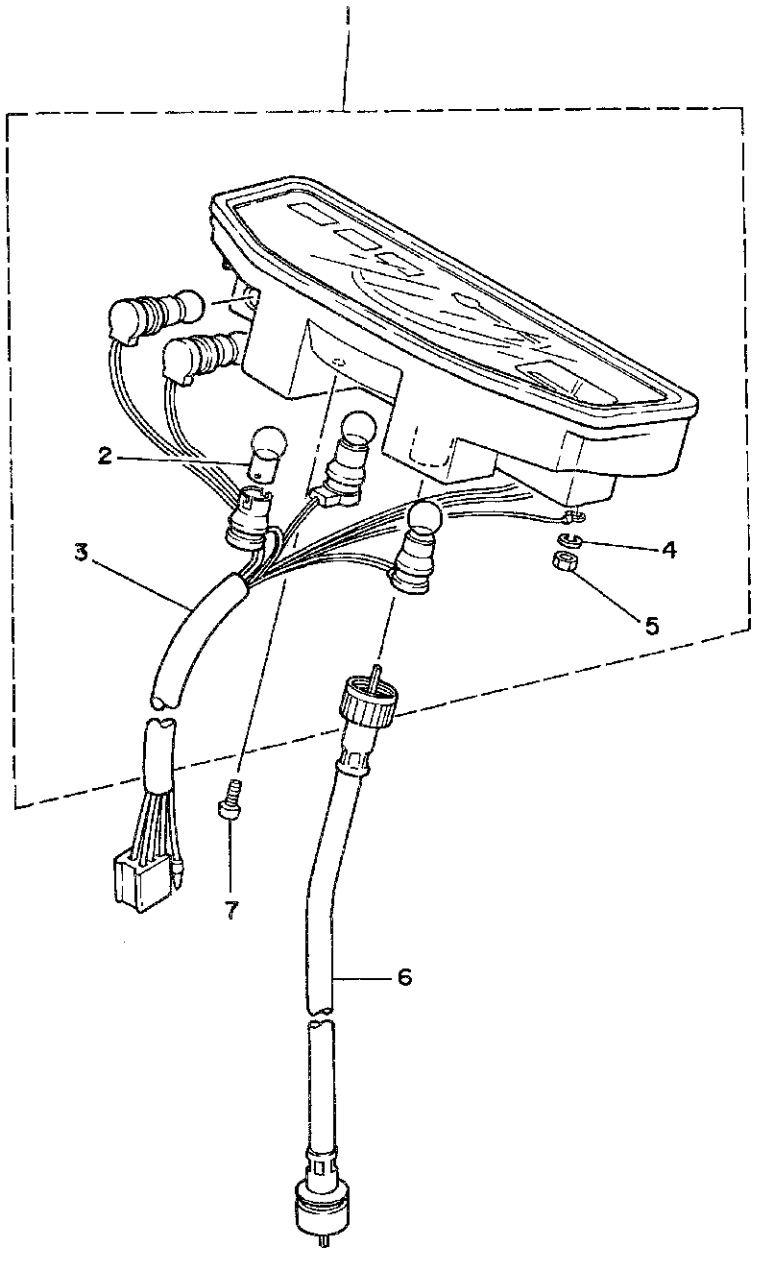




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FIG. 29 FLASHER LIGHT

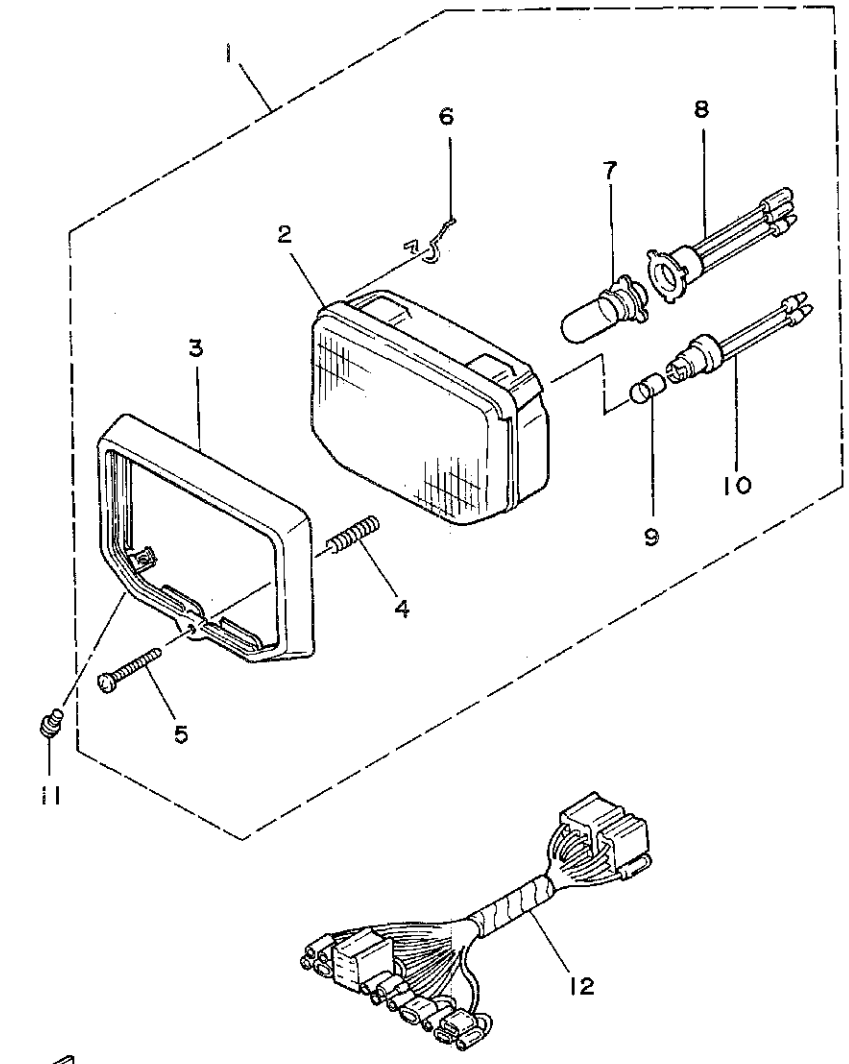
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23V-83310-00	FRONT FLASHER LIGHT ASSY 1	1	23U-H3310-V0
2	1M3-83311-10	. BULB (6V-10W)	1	
3	23V-83312-00	. LENS, flasher	1	23U-H3312-V0
4	97702-40514	. SCREW, panhead	2	
5	23V-83320-00	FRONT FLASHER LIGHT ASSY 2	1	23U-H3320-V0
6	1M3-83311-10	. BULB (6V-10W)	1	
7	23V-83322-00	. LENS, flasher	1	23U-H3322-V0
8	97702-40514	. SCREW, panhead	2	
9	97301-06016	BOLT	2	
10	92901-06600	WASHER, plate	2	



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FIG. 30 SPEEDOMETER

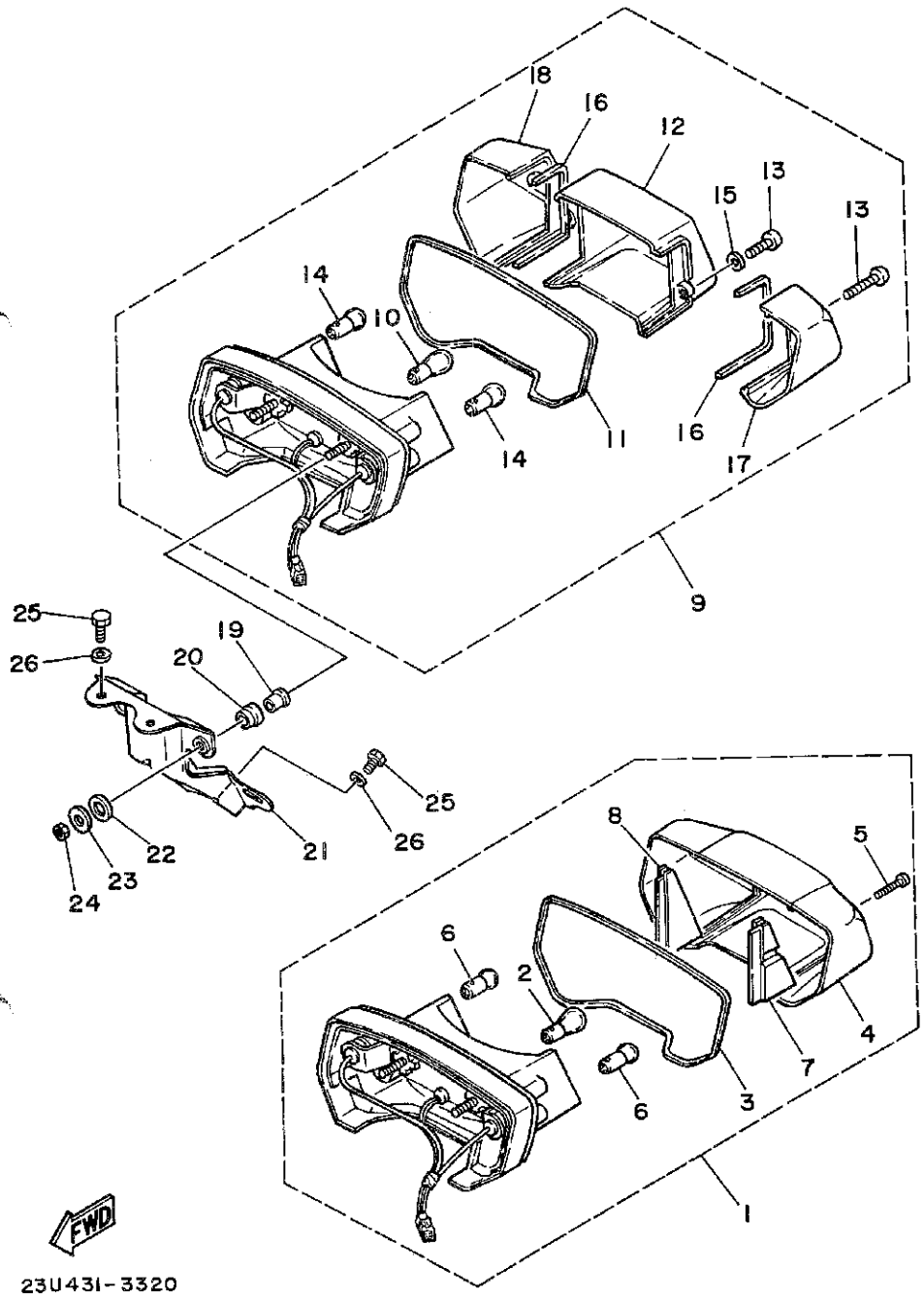
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23U-83510-F0	SPEEDOMETER ASSY	1	
2	122-83516-10	. BULB (6V-3W)	5	
3	23U-83520-00	. SOCKET CORD ASSY	1	
4	92901-03100	. WASHER, spring	3	
5	95301-03600	. NUT	3	
6	3E1-83550-00	SPEEDOMETER CABLE ASSY	1	
7	90167-05011	SCREW, panhead tapping	3	



23U431-3310

FIG. 31 HEADLIGHT

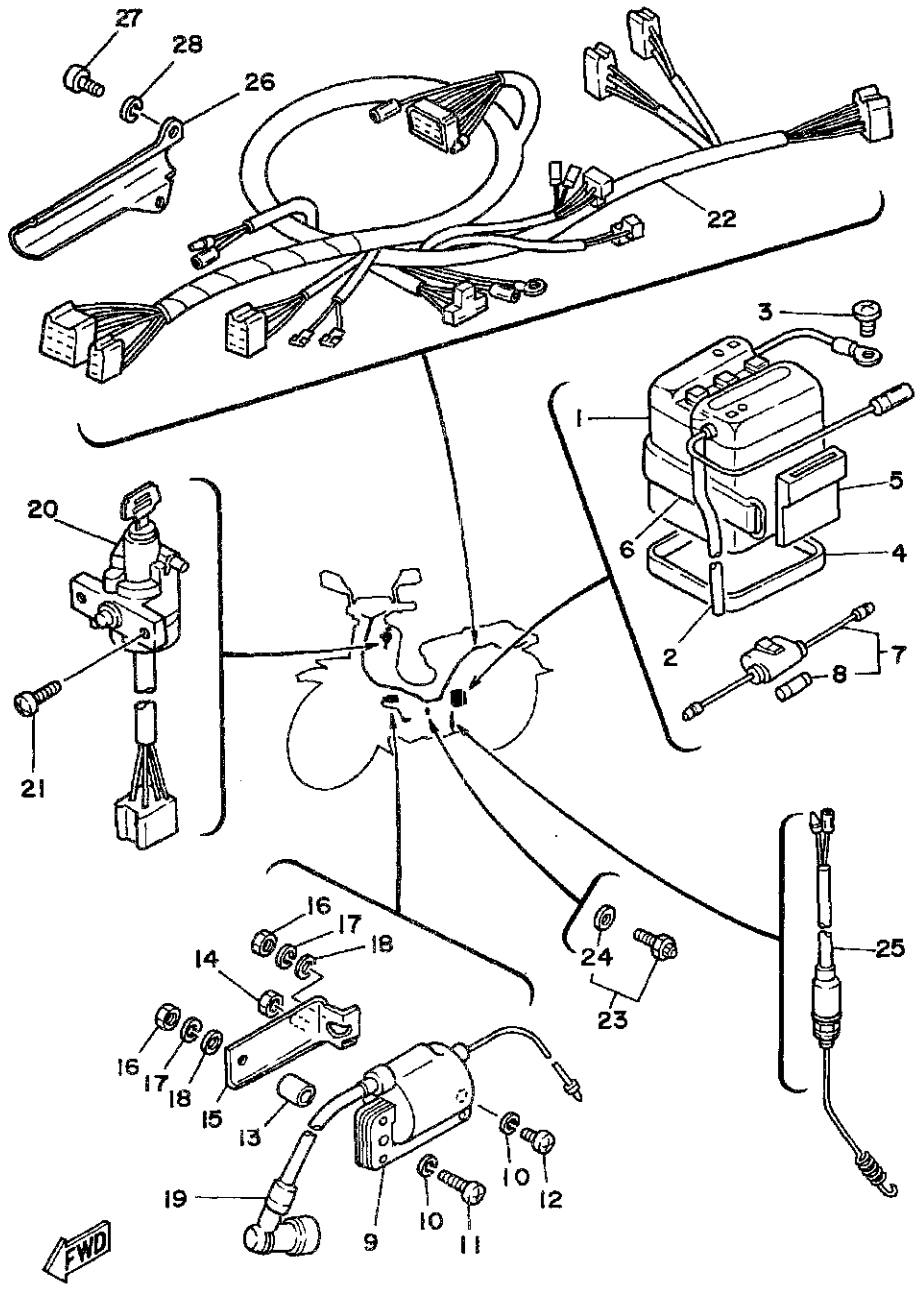
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23U-84110-00	HEADLIGHT UNIT ASSY	1	
2	23U-84120-00	. LENS ASSY	1	
3	23U-84115-00	. RIM, headlight	1	
4	4G2-84132-00	. SPRING, screw	1	
5	4G2-84131-00	. SCREW, rim adjusting	1	
6	23U-84124-00	. SPRING, set	2	
7	4G2-84114-00	. BULB (6V-25/25W)	1	
8	23U-84140-00	. SOCKET CORD ASSY 1	1	
9	122-83516-10	. BULB, pilot (6V-3W)	1	
10	23U-84150-00	. SOCKET CORD ASSY 2	1	
11	90159-05028	SCREW, with washer	2	
12	23T-84159-00	CORD, headlight	1	23U-H4159-00



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FIG. 32 TAILLIGHT. REAR FLASHER

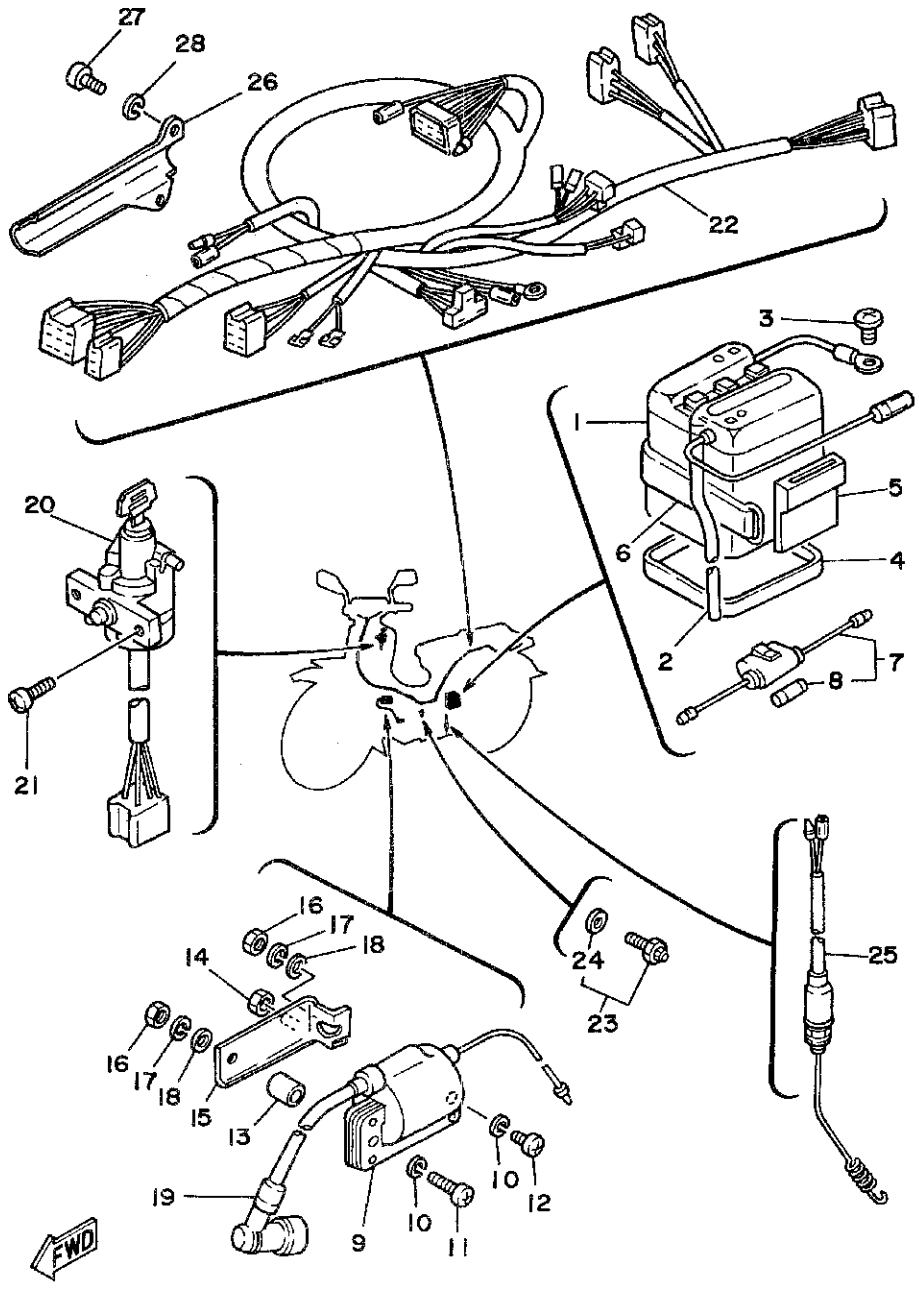
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23V-84510-V0	TAILLIGHT UNIT ASSY	1	UR
2	122-84514-30	. BULB (6V-17/5.3W)	1	
3	23V-84523-V0	. GASKET, lens	1	
4	23V-84521-V0	. LENS, taillight	1	
5	97701-40525	. SCREW, tapping	2	
6	1M3-83311-10	. BULB, flasher (6V-10W)	2	
7	23V-84528-V0	. SHADE 1	1	
8	23V-84529-V0	. SHADE 2	1	
9	*	TAILLIGHT UNIT ASSY	1	UR 23U-H4510-V0
10	122-84514-30	. BULB (6V-17/5.3W)	1	
11	*	. GASKET, lens	1	23U-H4523-V0
12	*	. LENS, taillight	1	23U-H4521-V0
13	97701-40525	. SCREW, tapping	4	
14	1M3-83311-10	. BULB, flasher (6V-10W)	2	
15	92901-04600	. WASHER, plate	2	
16	*	. GASKET, lens	2	23U-H4545-V0
17	*	. LENS, flasher 1	1	23U-H3332-V0
18	*	. LENS, flasher 2	1	23U-H3342-V0
19	*	COLLAR	2	2A1-H4557-00
20	*	DAMPER	2	23U-H4527-V0
21	*	BRACKET, license	1	23U-H4551-V0
22	*	DAMPER	2	2A1-H4553-00
23	*	WASHER, special	2	2A1-H4554-00
24	95301-06600	NUT	2	
25	97301-06012	BOLT	4	
26	90201-06042	WASHER, plate	4	



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FIG. 33 ELECTRICAL 1

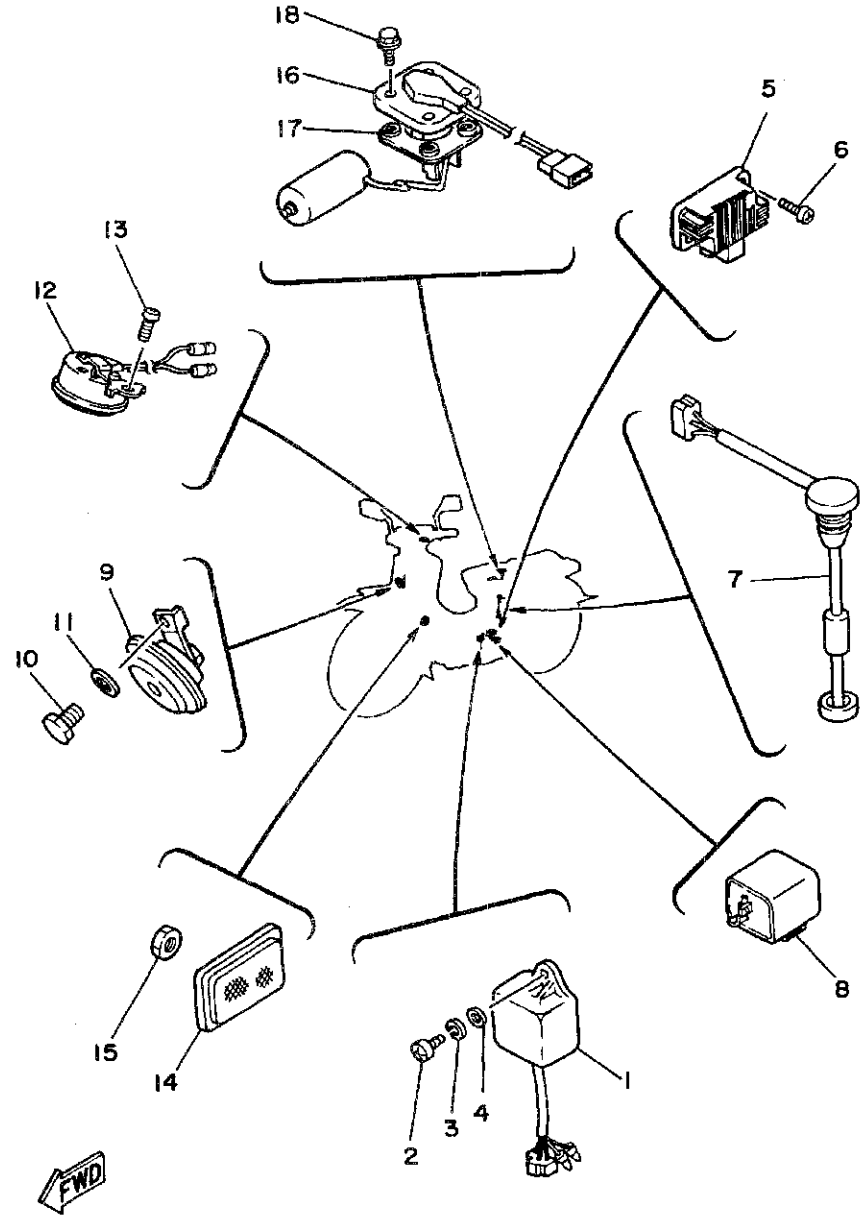
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	120-82110-29	BATTERY ASSY (GS6N4-2A-2)	1	1W7-H2110-10
2	90445-08170	HOSE	1	
3	92501-06010	SCREW, panhead	1	
4	268-82122-00	SEAT, battery	1	268-H2122-00
5	517-82121-00	PAD, battery	1	517-H2121-00
6	120-82131-00	BAND, battery	1	120-H2131-00
7	116-82150-00	FUSE HOLDER ASSY	1	116-H2150-00
8	116-82151-00	. FUSE (6V-10A)	1	
9	5R7-82310-50	IGNITION COIL ASSY	1	
10	92901-06100	WASHER, spring	2	
11	92501-06025	SCREW, panhead	1	
12	90153-06009	SCREW	1	
13	90387-06299	COLLAR	1	
14	95301-06600	NUT	2	
15	*	BRACKET, ignition coil	1	5R7-H2316-00
16	95301-06600	NUT	2	
17	92901-06100	WASHER, spring	2	
18	92901-06200	WASHER, plain	2	
19	117-82370-20	PLUG CAP ASSY	1	
20	23U-82501-20	MAIN SWITCH STEERING LOCK ASSY	1	
21	92501-06012	SCREW, panhead	2	
22	*	WIRE HARNESS ASSY	1	23U-H2590-20
23	341-82540-01	NEUTRAL SWITCH ASSY	1	
24	116-82543-00	. GASKET	1	
25	23U-82530-00	STOP SWITCH ASSY	1	
26	*	COVER, wire harness	1	UR legato maroon 23U-H2582-00-8J
	*	COVER, wire harness	1	UR candy blue 23U-H2582-00-29
	*	COVER, wire harness	1	UR brilliant red 23U-H2582-00-63



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FIG. 33 ELECTRICAL 1

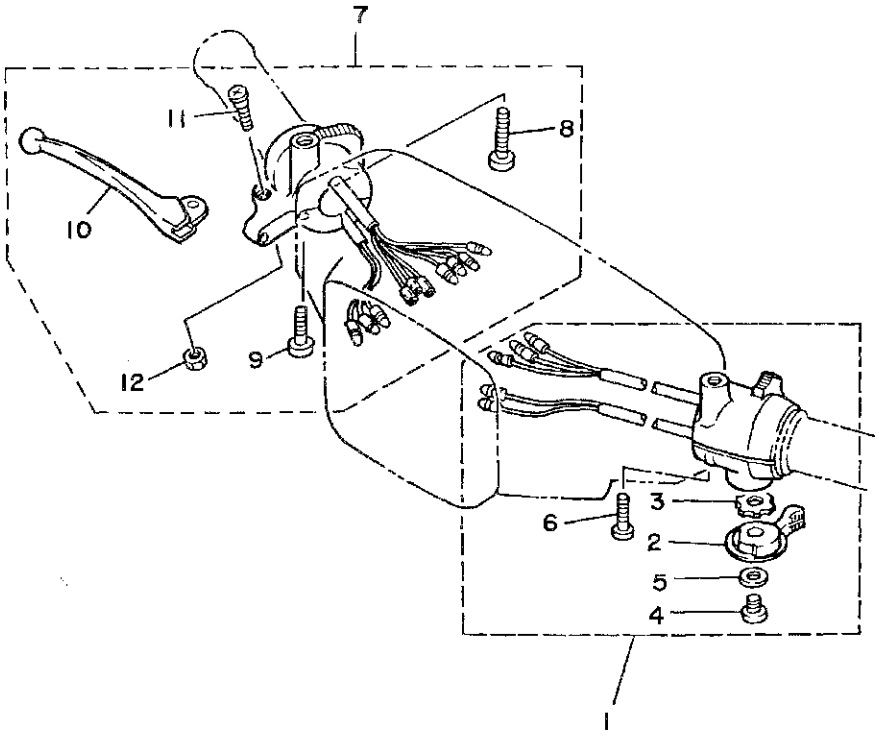
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	92501-06012	SCREW, panhead	2	
28	92901-06100	WASHER, spring	2	



23U431-3340

FIG. 34 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3M5-85540-M1	C.D.I. UNIT ASSY	1	
2	92501-06020	SCREW, panhead	1	
3	92901-06100	WASHER, spring	1	
4	92901-06600	WASHER, plate	1	
5	18A-81960-90	RECTIFIER AND REGULATOR ASSY	1	
6	98501-05012	SCREW, panhead	2	
7	3E1-85720-00	OIL LEVEL GAUGE ASSY	1	
8	29F-83350-10	FLASHER RELAY ASSY	1	
9	1W7-83371-11	HORN	1	
10	97301-06012	BOLT	1	
11	92901-06100	WASHER, spring	1	
12	561-83390-21	AUDIO PILOT ASSY	1	
13	92501-06012	SCREW, panhead	1	
14	*	REFLECTOR, front 1	2	23U-H5110-V0
15	95301-05600	NUT	2	
16	23T-85752-00	SENDER UNIT ASSY, fuel meter	1	
17	5G3-85753-00	GASKET	1	
18	90119-05071	BOLT, hexagon with washer	4	



23U431-3350

FIG. 35 HANDLE SWITCH. LEVER

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1	23U-83975-00	SWITCH, handle 2	1	
2	439-83941-02	. LEVER, starter	1	
3	90209-10131	. WASHER	1	
4	92506-06008	. SCREW, panhead	1	
5	92906-06600	. WASHER, plate	1	
6	98506-05025	. SCREW, panhead	3	
7	23V-82920-00	LEVER HOLDER COMP. 2	1	23U-H2920-V0
8	98506-05035	. SCREW, panhead	1	
9	98506-05025	. SCREW, panhead	2	
10	23T-83922-00	. LEVER 2	1	23U-H3922-V0
11	90149-05190	. SCREW	1	
12	95606-05100	. NUT, U	1	

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