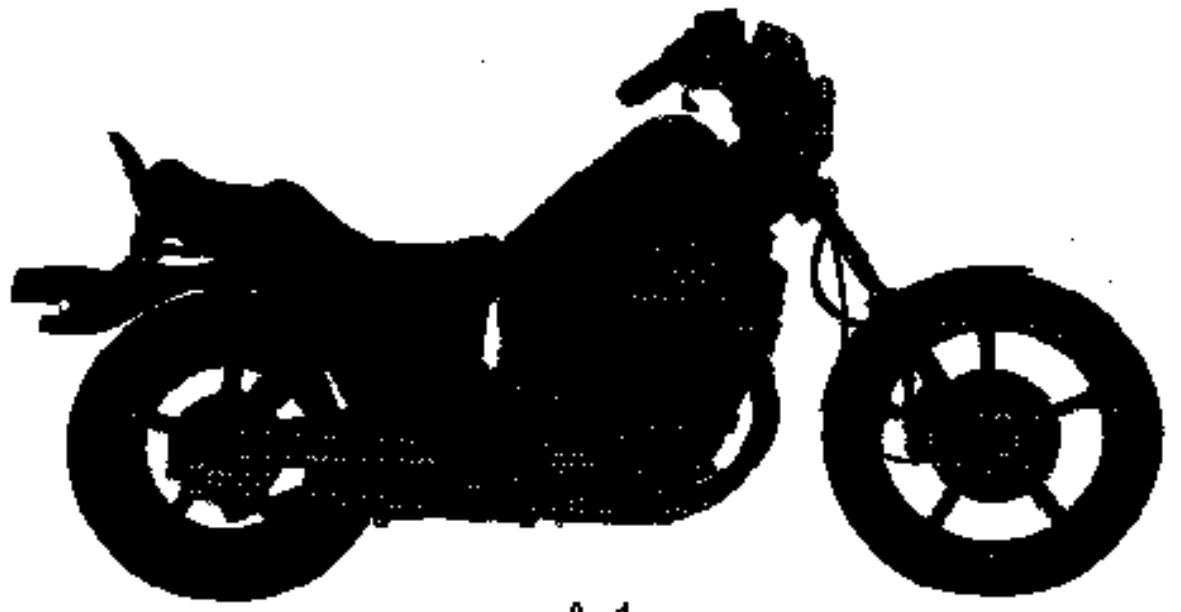
PARTS CATALOGUE
MODEL YEAR 1994
XV750F (3JLG)
XV750FC (3JLH)

3JLG	Frame Serial No.	3AL-034101 and following
	Engine Serial No.	3AL-034101 and following
3JLH	Frame Serial No.	3CM-014101 and following
	Engine Serial No.	3CM-014101 and following

PUBLICATION	PART NUMBER	REMARKS
OWNER'S MANUAL	LIT-11626-08-98	
ASSEMBLY MANUAL	LIT-11666-04-99	
SERVICE MANUAL	LIT-11616-XV-11	

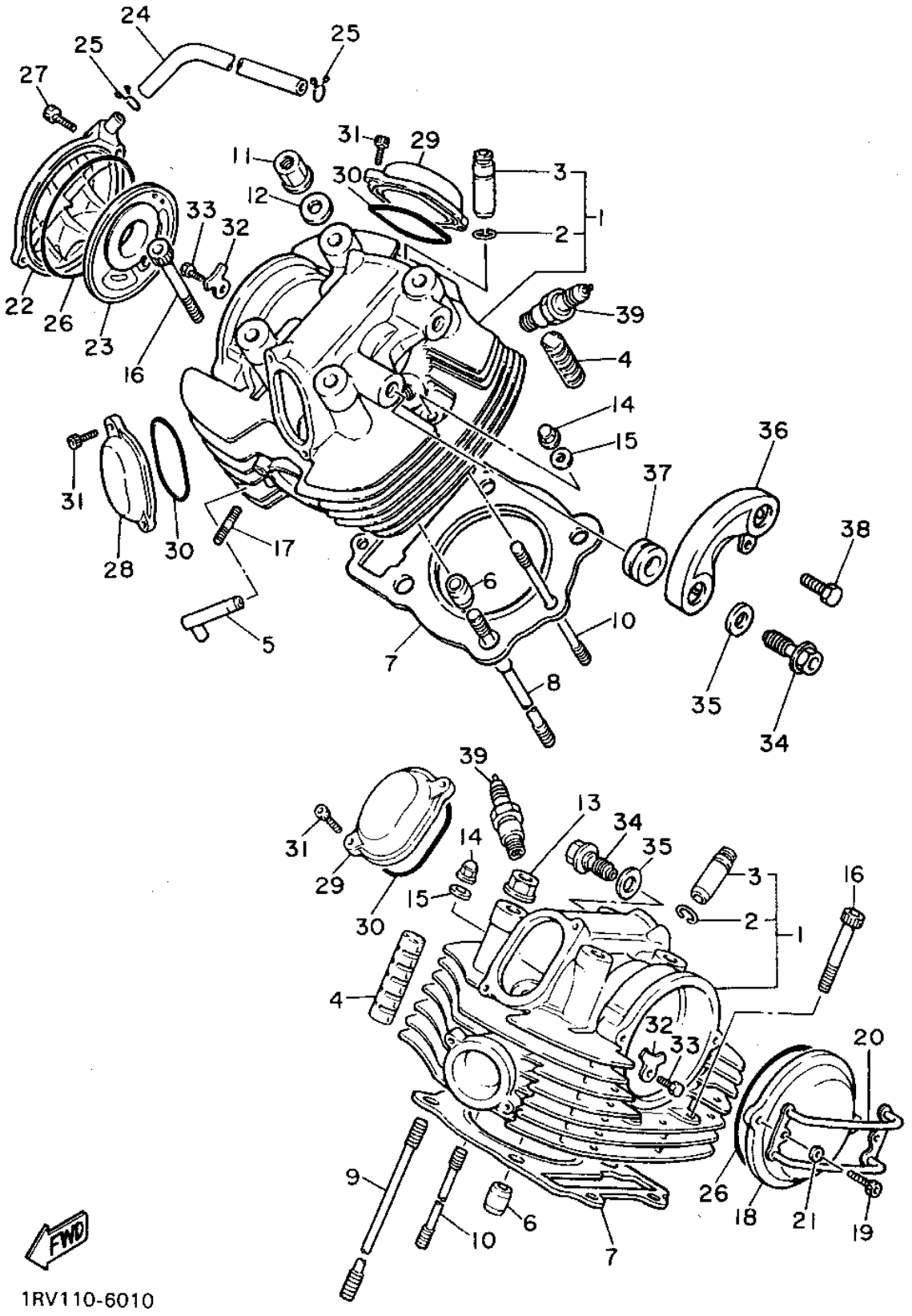


A-1

YAMAHA ONLINE

A1

CYLINDER HEAD

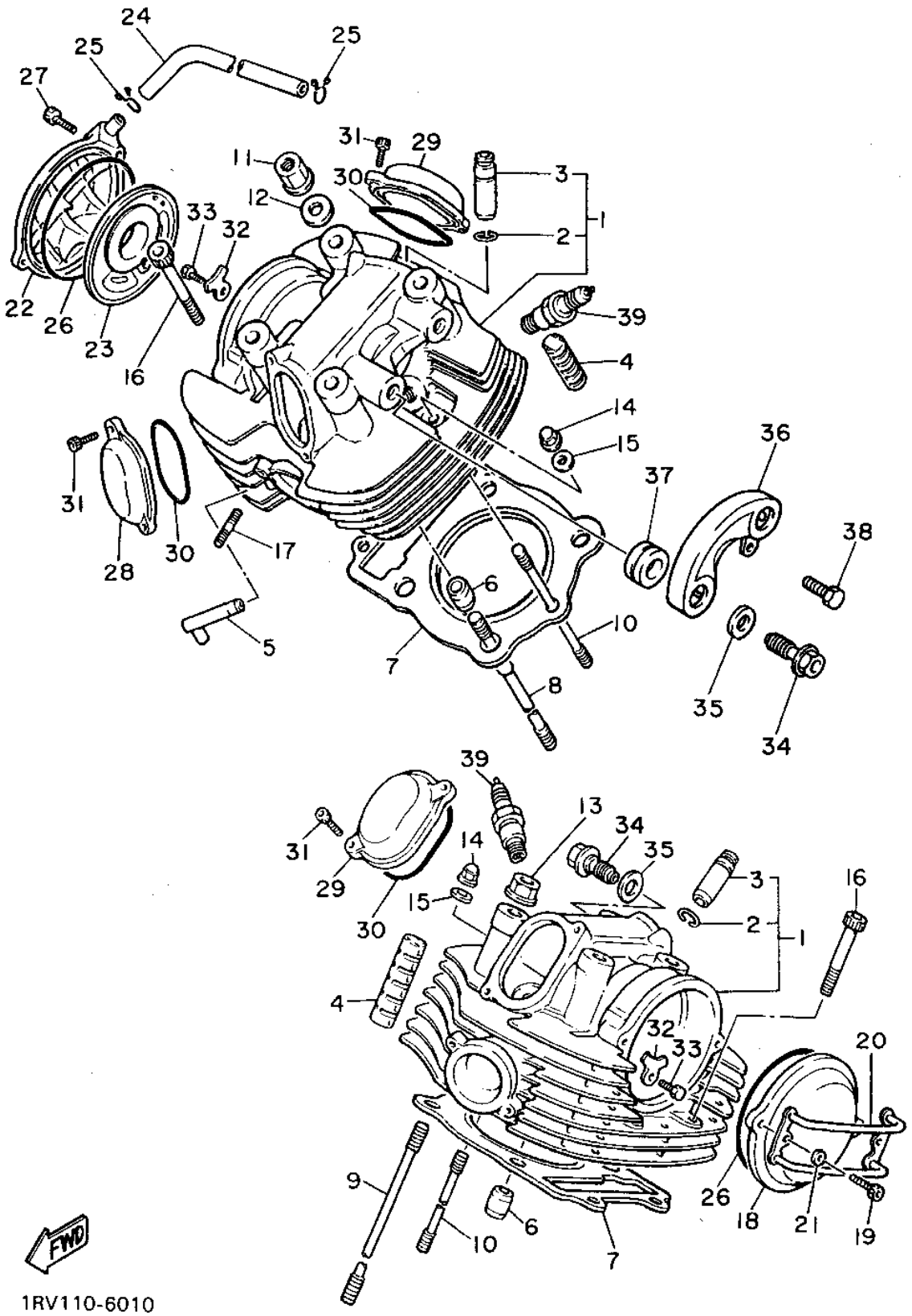


1RV110-6010

Ref. No.	Part Number	Description	Qty	Remarks
1	3AL-11102-00-00	CYLINDER HEAD ASS''Y	2	2
2	93440-14086-00	. CIRCLIP, OUTER	2	2
3	4X7-11133-10-00	. GDE, INTK VLV 1 O/S	2	2 1ST 0/S
4	4X7-11127-00-00	ABSORBER 3	8	8
5	42H-14873-01-00	PIPE 3	2	2
6	91800-06030-00	PIN, DOWEL	4	4
7	42Y-11181-00-00	GASKET, CYLINDER HEAD 1 .	2	2
8	4X7-11363-01-00	BOLT, CYLINDER HOLDING 3 .	4	4
9	90116-12469-00	BOLT, STUD	4	4
10	90116-10344-00	BOLT, STUD	2	2
11	90179-12326-00	NUT, SPEC''L SHAPE	4	4
12	90201-125A3-00	WASHER, PLATE	4	4
13	90179-12325-00	NUT	4	4
14	90176-10049-00	NUT, CROWN	2	2
15	90201-102G9-00	WASHER, PLATE	2	2
16	91311-08050-00	BOLT, SOCKET HEAD	4	4
17	95611-08640-00	BOLT, STUD	4	4
18	42X-11185-01-00	COVER, CYLINDER HEAD SIDE 1	1	1
19	91311-06016-00	BOLT, SOCKET HEAD	2	2
20	42X-11152-00-00	BRACKET, CYLINDER HEAD COVER	1	1
21	90202-05208-00	WASHER, PLATE	2	2
22	42X-1111H-01-00	COVER, CYLINDER HEAD SIDE 4	1	1
23	42X-11165-00-00	PLATE, BREATHER	1	1
24	42X-11166-01-00	PIPE, BREATHER 1	1	1
25	90467-14015-00	CLIP	2	2
26	93210-92448-00	O-RING	2	2
27	91311-06025-00	BOLT, SOCKET HEAD	2	2

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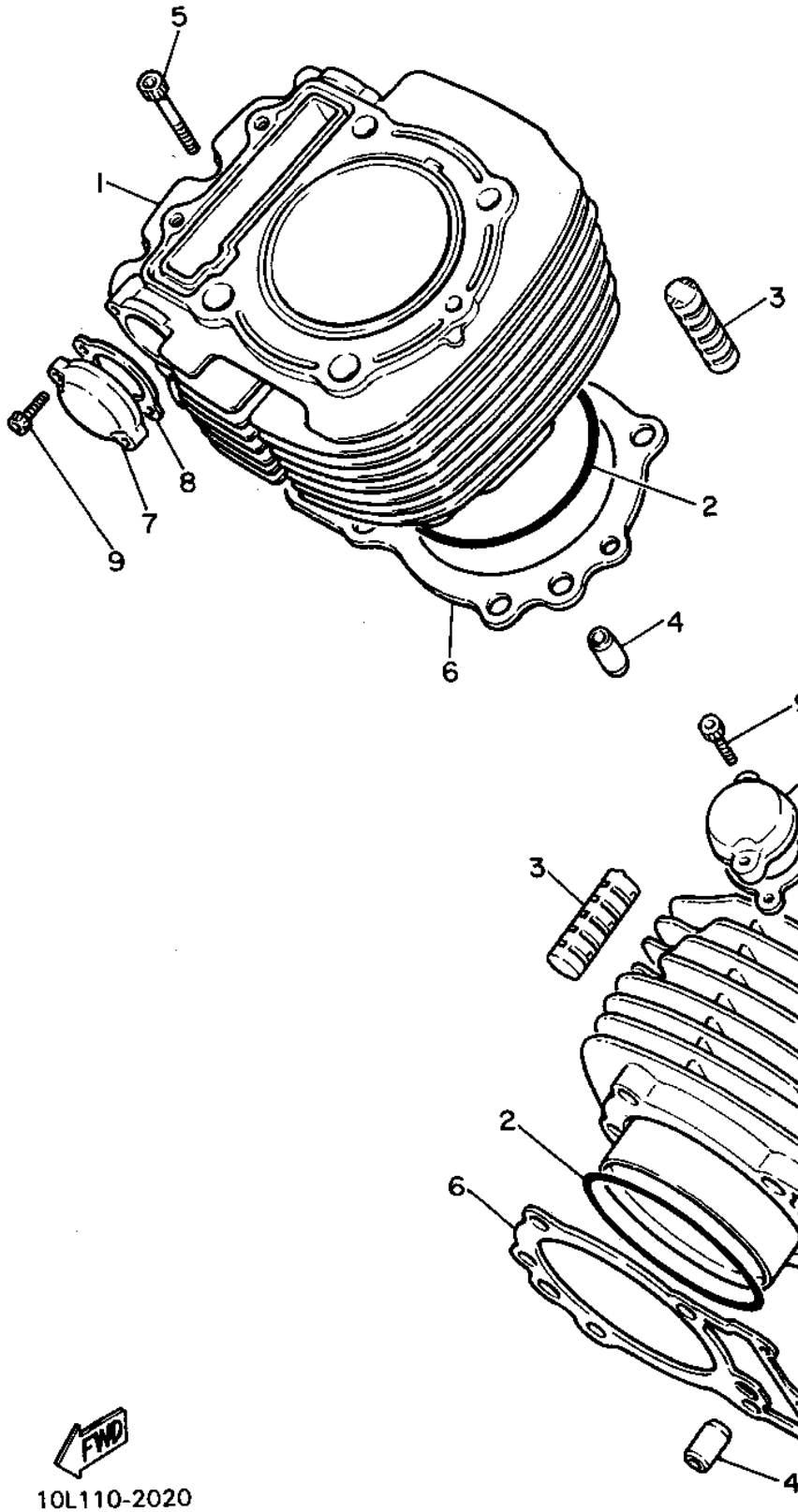
CYLINDER HEAD



1RV110-6010

Ref. No.	Part Number	Description	Qty	Remarks
28	42H-11186-01-00	COVER, CYLINDER HEAD SIDE 2	2	2
29	4X7-11187-00-00	COVER, CYLINDER.HEAD 3	2	2
30	93210-62446-00	O-RING	4	4
31	91311-06016-00	BOLT, SOCKET HEAD	8	8
32	4X7-1111F-00-00	PLATE	2	2
33	97011-08020-00	BOLT	2	2
34	90401-16065-00	BOLT, UNION	2	2
35	90430-17168-00	GASKET	2	2
36	1RM-1112E-00-00	COVER, CYLINDER HEAD 3	1	1
37	90480-23444-00	GROMMET	2	2
38	91316-06010-00	BOLT, SOCKET HEAD	1	1
39	NGK-BPR7E-S0-00	PLUG, SPARK	2	2 UR

CYLINDER

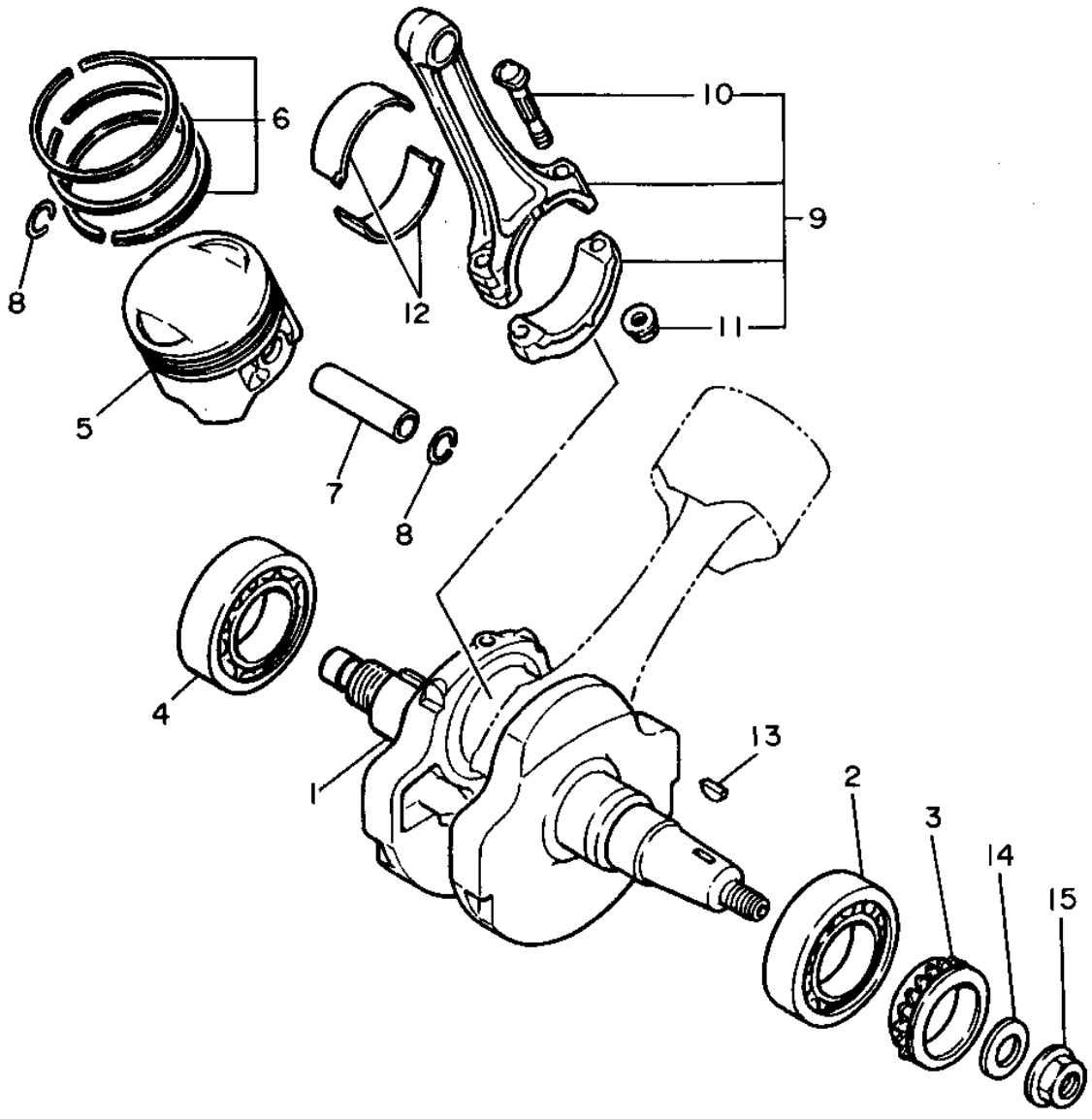


Ref. No.	Part Number	Description	Qty	Remarks
1	1RT-11310-00-00	CYLINDER	2	2
2	93210-89447-00	O-RING	2	2
3	4X7-11161-00-00	ABSORBER 1	4	4
4	90387-087A5-00	COLLAR	4	4
5	91311-06040-00	BOLT	6	6
6	3JL-11351-00-00	GASKET, CYLINDER	2	2
7	4X7-12215-00-00	CAP, TENSIONER CASE	2	2
8	4DW-12213-00-00	GASKET, TENSIONER CASE	2	2
9	91311-06025-00	BOLT, SOCKET HEAD	4	4

FWD

10L110-2020

CRANKSHAFT - PISTON



Ref. No.	Part Number	Description	Qty	Remarks
1	4X7-11411-02-00	CRANKSHAFT	1	1
2	93306-30808-00	BEARING (3EF)	1	1
3	4X7-13354-00-00	SPROCKET, DRIVE	1	1
4	93306-30808-00	BEARING (3EF)	1	1
5	42Y-11631-00-A0	PISTON (STD)	2	2
	42Y-11636-00-00	PISTON (0.50MM O/S)	2	2 AP
	42Y-11638-00-00	PISTON (1.00MM O/S)	2	2 AP
6	4GB-11610-00-00	PISTON RING SET (STD)	2	2
	4GB-11610-20-00	PISTON RING SET (0.50MM O/S)	2	2 AP
	4GB-11610-40-00	PISTON RING SET (1.00MM O/S)	2	2 AP
7	4X7-11633-00-00	PIN, PISTON	2	2
8	93450-22027-00	CIRCLIP	4	4
9	4X7-11650-00-00	CONNECTING ROD ASSEMBLY	2	2
10	4X7-11654-01-00	. BOLT, CON ROD	2	2
11	90179-09379-00	. NUT, SPEC"L SHAPE	2	2
12	4X7-11656-00-00	PLANE BRNG, CON ROD	4	4 UR BLUE
	4X7-11656-10-00	PLANE BRNG, CON ROD	4	4 UR BLACK
	4X7-11656-20-00	PLANE BRNG, CON ROD	4	4 UR BROWN
	4X7-11656-30-00	PLANE BRNG, CON ROD	4	4 UR GREEN
	4X7-11656-40-00	PLANE BRNG, CON ROD	4	4 UR YELLOW
13	90280-16053-00	KEY, WOODRUFF	1	1
14	90201-165H4-00	WASHER, PLATE	1	1
15	90179-16448-00	NUT, SPEC"L SHAPE	1	1

CONNECTING ROD BEARING SELECTION

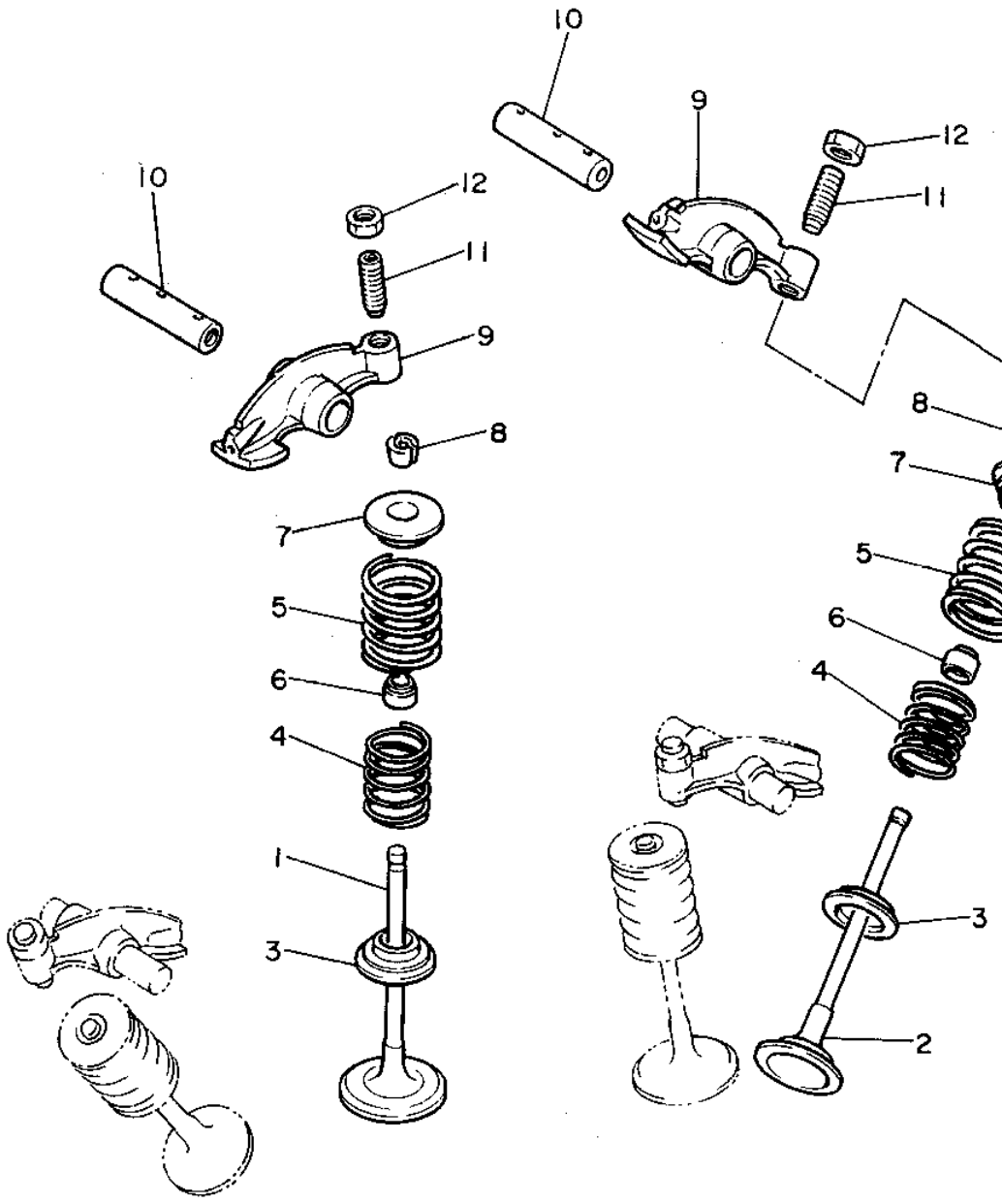
Housing No. - Shaft No. = Bearing No.

BEARING No.	PART No.	COLOUR
BEARING 1	4X7-11656-00	BLUE
BEARING 2	4X7-11656-10	BLACK
BEARING 3	4X7-11656-20	BROWN
BEARING 4	4X7-11656-30	GREEN
BEARING 5	4X7-11656-40	YELLOW

FWD

42W110-4030

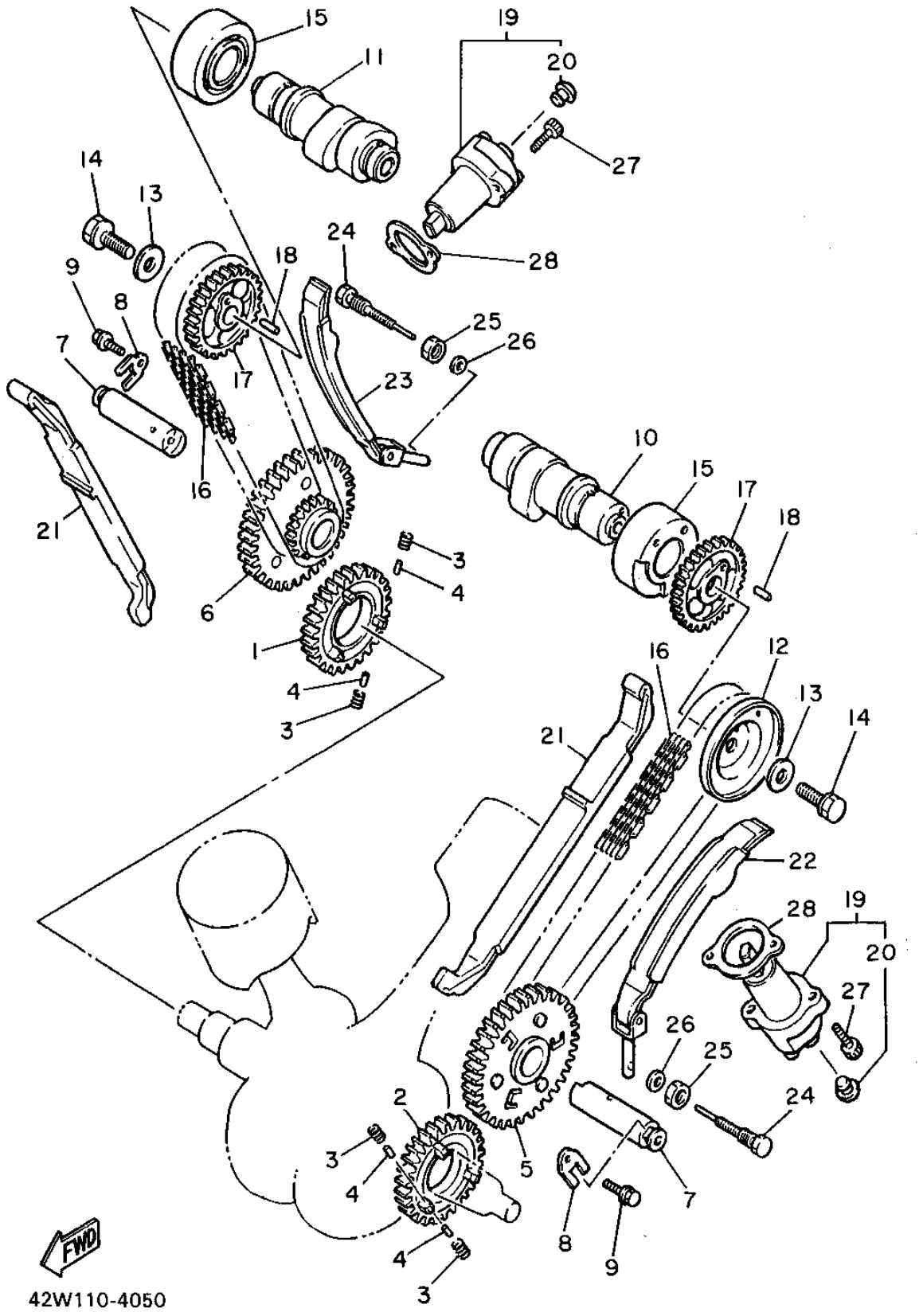
VALVE



5E3171-1050

Ref. No.	Part Number	Description	Qty	Remarks
1	4X7-12111-00-00	VALVE, INTAKE	2	2
2	4X7-12121-00-00	VALVE, EXHAUST	2	2
3	4X7-12116-00-00	SEAT, VALVE SPRING	4	4
4	90501-31454-00	SPRING, COMPRESSION	4	4
5	90501-44455-00	SPRING, COMPRESSION	4	4
6	341-12119-02-00	SEAL, VALVE STEM	4	4
7	4X7-12117-00-00	RETAINER, VALVE SPR	4	4
8	4X7-12118-00-00	COTTER, VALVE	8	8
9	42X-12151-00-00	ARM, VALVE ROCKER (4X7-12151-00)	4	4
10	4X7-12156-01-00	SHAFT, ROCKER	4	4
11	4X7-12159-00-00	SCREW, VALVE ADJUSTING	4	4
12	90170-08173-00	NUT, HEXAGON	4	4

CAMSHAFT - CHAIN

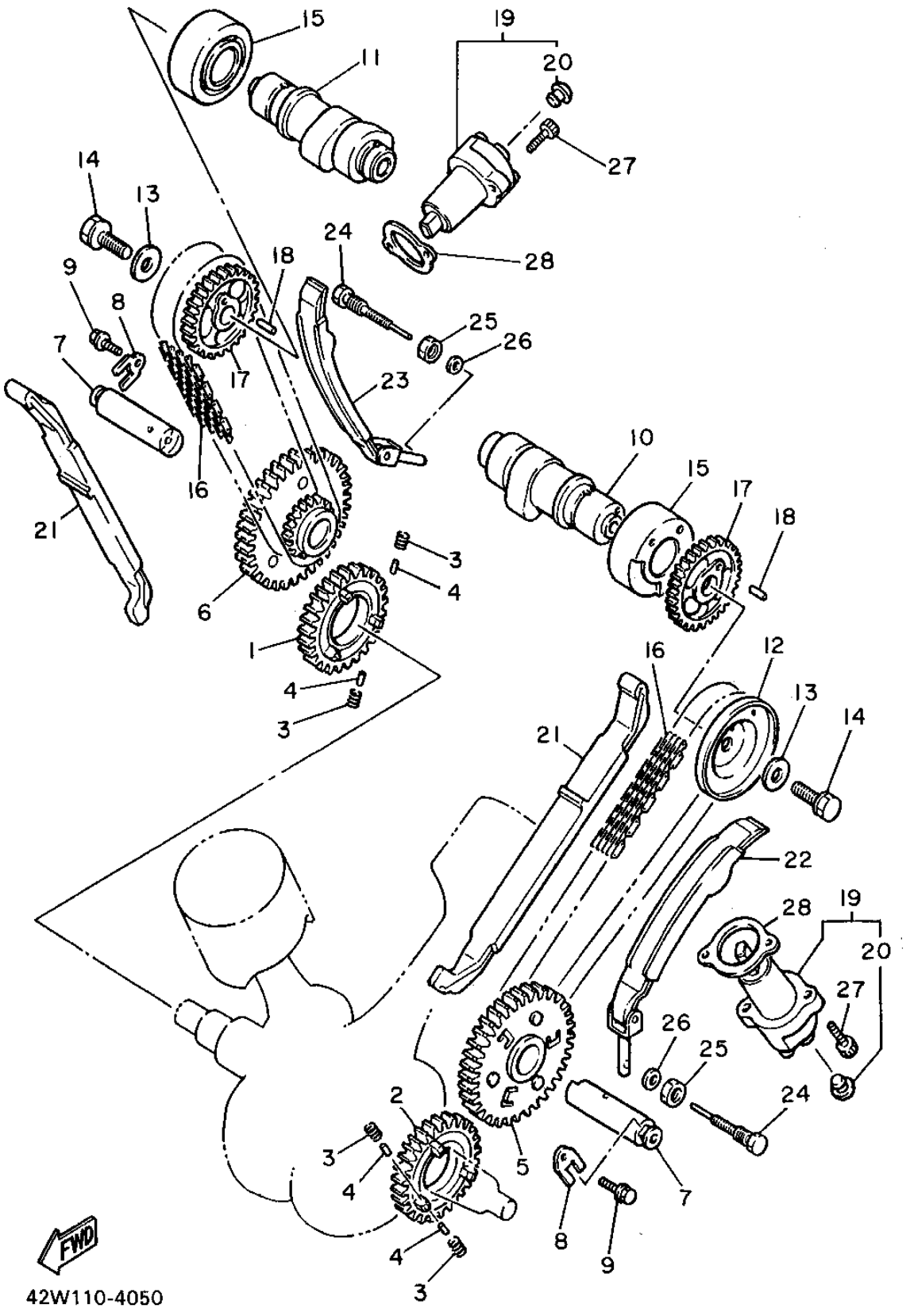


42W110-4050

Ref. No.	Part Number	Description	Qty	Remarks
1	4X7-11536-00-00	GEAR, DRIVE (35T)	1	1
2	4X7-11534-00-00	GEAR, BREAKER DRIVE	1	1
3	90501-21133-00	SPRING, COMPRESSION	12	12
4	93605-10090-00	PIN, DOWEL	12	12
5	4X7-11540-01-00	CM CHN SPRKT ASSEMBLY 1 (20/50T)	1	1
6	4X7-11550-00-00	CAM CHAIN SPRKT 2 (20/50T)	1	1
7	4X7-12247-01-00	SHAFT, TENSIONER	2	2
8	90209-06205-00	WASHER, SPEC''L SHAP	2	2
9	90105-06154-00	BOLT, WASHER BASED	2	2
10	42X-12171-00-00	CAMSHAFT 1	1	1
11	42X-12181-00-00	CAMSHAFT 2	1	1
12	42X-11145-00-00	PLATE, BREATHER 2	1	1
13	90201-10774-00	WASHER, PLATE	2	2
14	90101-10303-00	BOLT	2	2
15	90380-25125-00	BUSH, SOLID	2	2
16	94590-45098-00	CHAIN, CAM	2	2
17	4X7-12176-00-00	SPROCKET, CAM CHAIN	2	2
18	93604-10011-00	PIN, DOWEL	2	2
19	4X7-12210-01-00	TENSNR ASSEMBLY, CAM CHN	2	2
20	90338-06121-00	. PLUG, SPEC''L SHAPE	1	1
21	4X7-12231-00-00	GUIDE, STOPPER 1	2	2
22	4X7-12241-00-00	GUIDE, STOPPER 2	1	1
23	4X7-12221-00-00	GUIDE, STOPPER 3	1	1
24	90109-08592-00	BOLT	2	2
25	95303-08700-00	NUT	2	2
26	92901-06600-00	WASHER	2	2
27	91311-06025-00	BOLT, SOCKET HEAD	4	4

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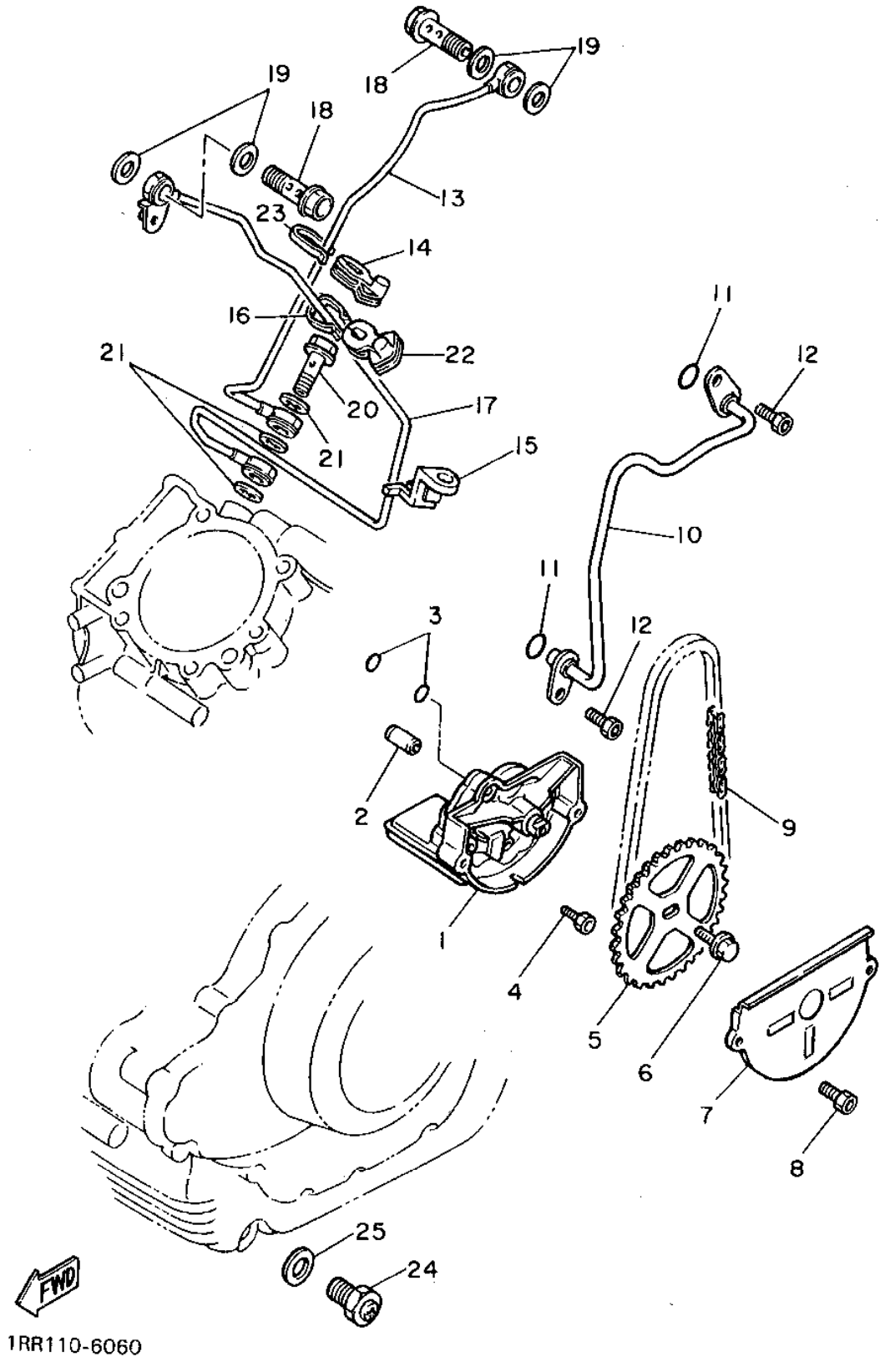
CAMSHAFT - CHAIN



42W110-4050

Ref. No.	Part Number	Description	Qty	Remarks
28	4DW-12213-00-00	GASKET, TENSIONER CASE . .	2	2

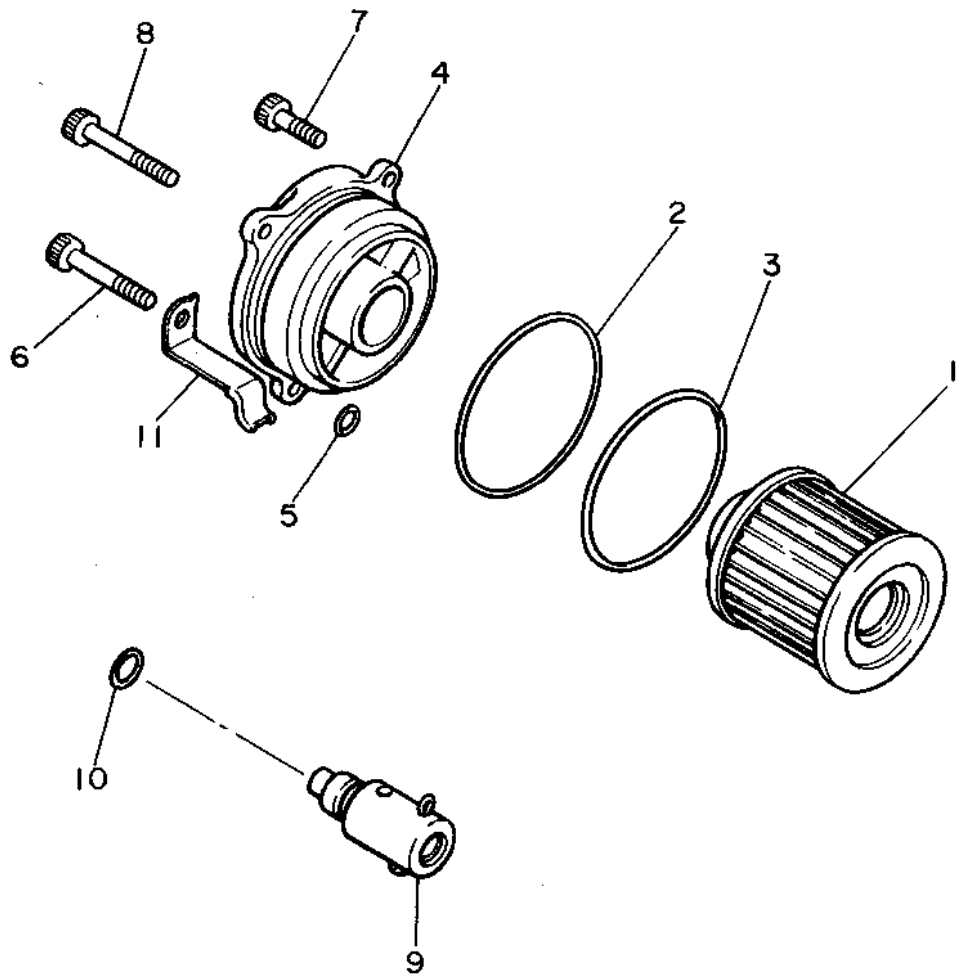
OIL PUMP



1RR110-6060

Ref. No.	Part Number	Description	Qty	Remarks
1	10L-13300-00-00	OIL PUMP ASSEMBLY	1	1
2	99510-08016-00	PIN, DOWEL	1	1
3	93210-07438-00	O-RING	2	2
4	91316-06040-00	BOLT, SOCKET HEAD	3	3
5	4X7-13355-00-00	SPROCKET, DRIVEN	1	1
6	90105-06154-00	BOLT, WASHER BASED	1	1
7	10L-13327-00-00	COVER, PUMP GEAR	1	1
8	91316-06010-00	BOLT, SOCKET HEAD	2	2
9	94580-25066-00	CHAIN 4 7	1	1
10	4X7-13171-00-00	PIPE, DELIVERY 2	1	1
11	93210-07438-00	O-RING	2	2
12	91316-06010-00	BOLT, SOCKET HEAD	2	2
13	4X7-13405-00-00	OIL PIPE CMPLT 1	1	1
14	4X7-15485-01-00	CLAMP	1	1
15	4X7-15484-00-00	CLAMP 2	1	1
16	90468-05113-00	CLIP	1	1
17	1RM-13406-00-00	OIL PIPE COMP. 2	1	1
18	90401-16067-00	BOLT, UNION	2	2
19	90430-17168-00	GASKET	4	4
20	90401-10102-00	BOLT, UNION	1	1
21	90430-15169-00	GASKET	3	3
22	4X7-15485-01-00	CLAMP	1	1
23	90468-05113-00	CLIP	1	1
24	3JL-13455-00-00	PLUG	1	1
25	214-11198-01-00	GASKET	1	1

OIL CLEANER

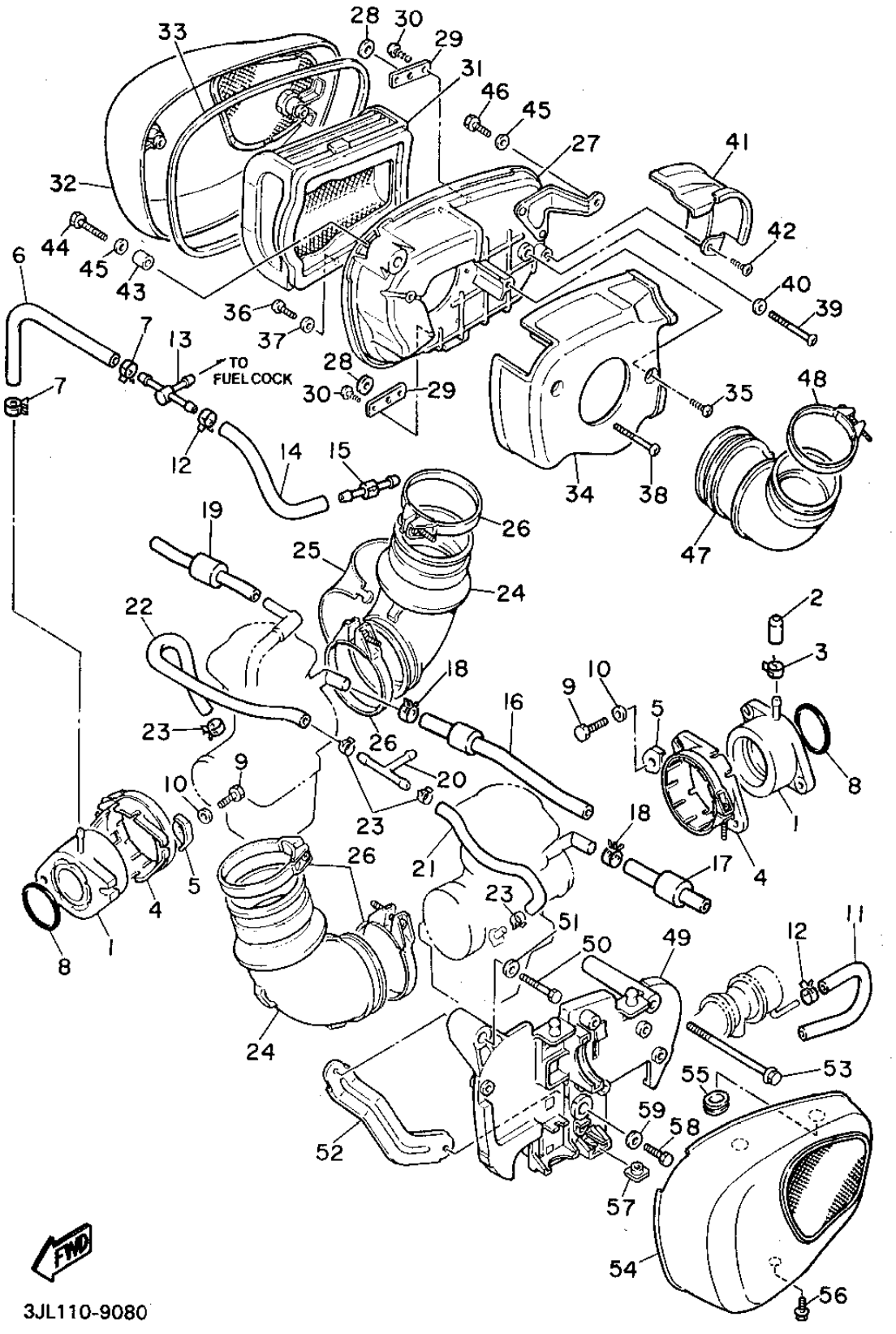


Ref. No.	Part Number	Description	Qty	Remarks
1	4X7-13440-90-00	ELMNT ASSEMBLY, OIL CLNR	1	1
2	93210-56459-00	O-RING	1	1
3	93210-54452-00	O-RING	1	1
4	1RM-13447-00-00	COVER, OIL ELEMENT	1	1
5	93210-07135-00	O-RING	1	1
6	90109-06667-00	BOLT	1	1
7	91311-06020-00	BOLT, SOCKET HEAD	1	1
8	91311-06050-00	BOLT, SOCKET HEAD	1	1
9	11H-13490-00-00	RELIEF VALVE ASSEMBLY	1	1
10	93210-10096-00	O-RING	1	1
11	90462-10098-00	CLAMP	1	1

FWD

5E3171-1070

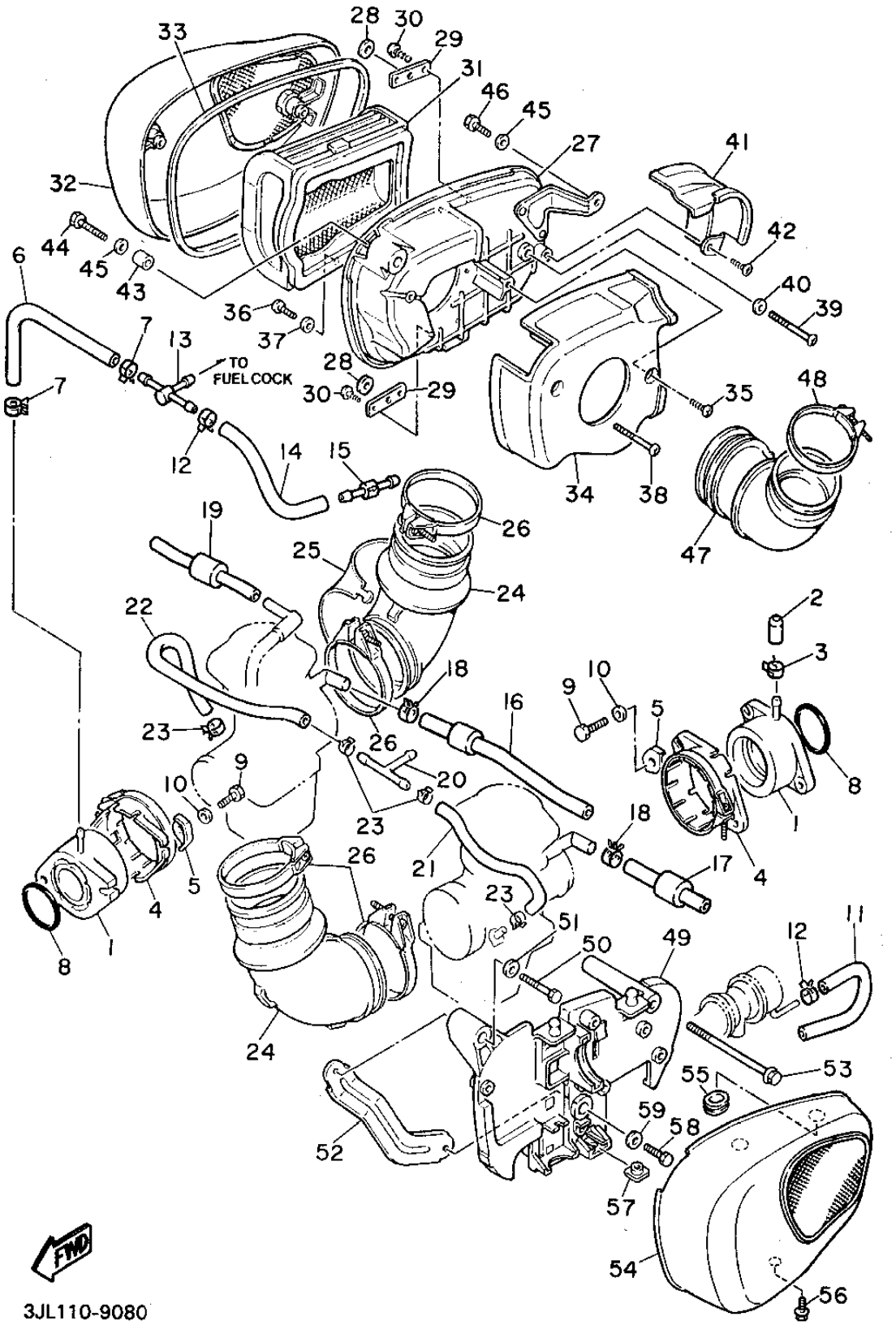
INTAKE



Ref. No.	Part Number	Description	Qty	Remarks
1	24M-13586-01-00	JOINT, CARBURETOR 1	2	2
2	16G-13569-00-00	PLUG, BLIND	1	1
3	90467-10039-00	CLIP	1	1
4	42X-13564-01-00	COVER, MANIFOLD	2	2
5	42X-13578-00-00	WASHER	2	2
6	42X-13544-00-00	HOSE, VACUUM SENSING 2	1	1
7	90467-08092-00	CLIP	2	2
8	93210-44545-00	O-RING	2	2
9	97016-06020-00	BOLT	4	4
10	92906-06600-00	WASHER	4	4
11	1TA-13534-00-00	HOSE, VACUUM SENSING 5	1	1
12	90467-08092-00	CLIP	2	2
13	1RV-13595-00-00	JOINT	1	1
14	1TA-13535-00-00	HOSE, VACUUM SENSING 5	1	1
15	41R-14489-00-00	NOZZLE	1	1
16	3CG-14197-00-00	PIPE	1	1
17	3CG-14987-00-00	HOSE	1	1
18	90467-14057-00	CLIP	2	2
19	3CG-14396-00-00	PIPE	1	1
20	90413-07023-00	WAY 3	1	1
21	1TA-14349-00-00	PIPE	1	1
22	1TA-14348-00-00	PIPE 1	1	1
23	90467-10135-00	CLIP	4	4
24	10L-14453-01-00	JOINT, AIR CLEANER 1	2	2
25	10L-14407-00-00	COVER, JOINT	1	1
26	90460-65195-00	CLAMP, HOSE	4	4
27	42X-14401-01-00	AIR CLEANER CASE ASSEMBLY	1	1
28	92901-04600-00	WASHER, PLATE	2	2

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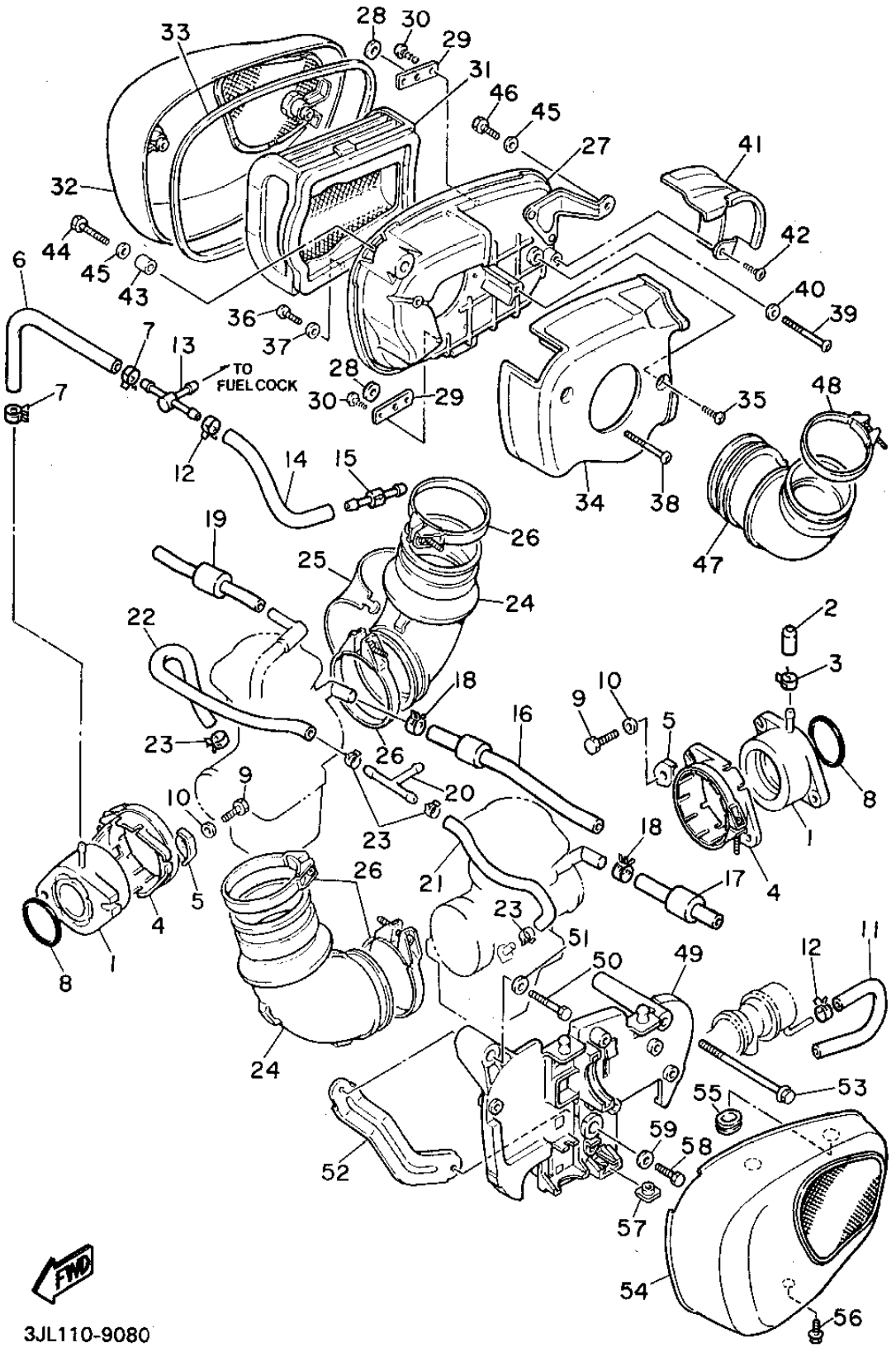
INTAKE



Ref. No.	Part Number	Description	Qty	Remarks
29	42X-14477-00-00	PLATE	2	2
30	97780-40112-00	SCREW, TAPPING	4	4
31	42X-14451-00-00	ELEMENT, AIR CLEANER	1	1
32	1RM-14422-00-00	CAP, CLEANER CASE 2	1	1
33	42X-14452-00-00	SEAL	1	1
34	1TA-1441A-00-00	COVER, CLEANER CASE 1	1	1
35	97706-50508-00	SCREW, TAPPING	1	1
36	98580-05012-00	SCREW, PAN HEAD	1	1
37	92901-05600-00	WASHER, PLATE	1	1
38	98506-06080-00	SCREW, PAN HEAD	1	1
39	98506-06050-00	SCREW, PAN HEAD	1	1
40	92906-06600-00	WASHER	1	1
41	1TA-1441E-00-00	COVER, CLEANER CASE 2	1	1
42	97706-50508-00	SCREW, TAPPING	1	1
43	90387-07598-00	COLLAR	1	1
44	90110-06138-00	BOLT, HEX SKT HEAD	1	1
45	92906-06200-00	WASHER	2	2
46	91316-06012-00	BOLT, SOCKET HEAD	1	1
47	42X-14485-00-00	PIPE, JOINT	1	1
48	90460-65195-00	CLAMP, HOSE	1	1
49	42X-14663-02-00	PLATE, AIR CLEANER	1	1
50	91311-06090-00	BOLT	1	1
51	92906-06200-00	WASHER	1	1
52	42X-14484-00-00	PLATE, CLEANER CASE FITTING	1	1
53	95811-06025-00	BOLT, FLANGE	1	1
54	1RM-14603-00-00	COVER 1	1	1
55	90480-14074-00	GROMMET	2	2
56	95821-06014-00	BOLT, FLANGE	1	1

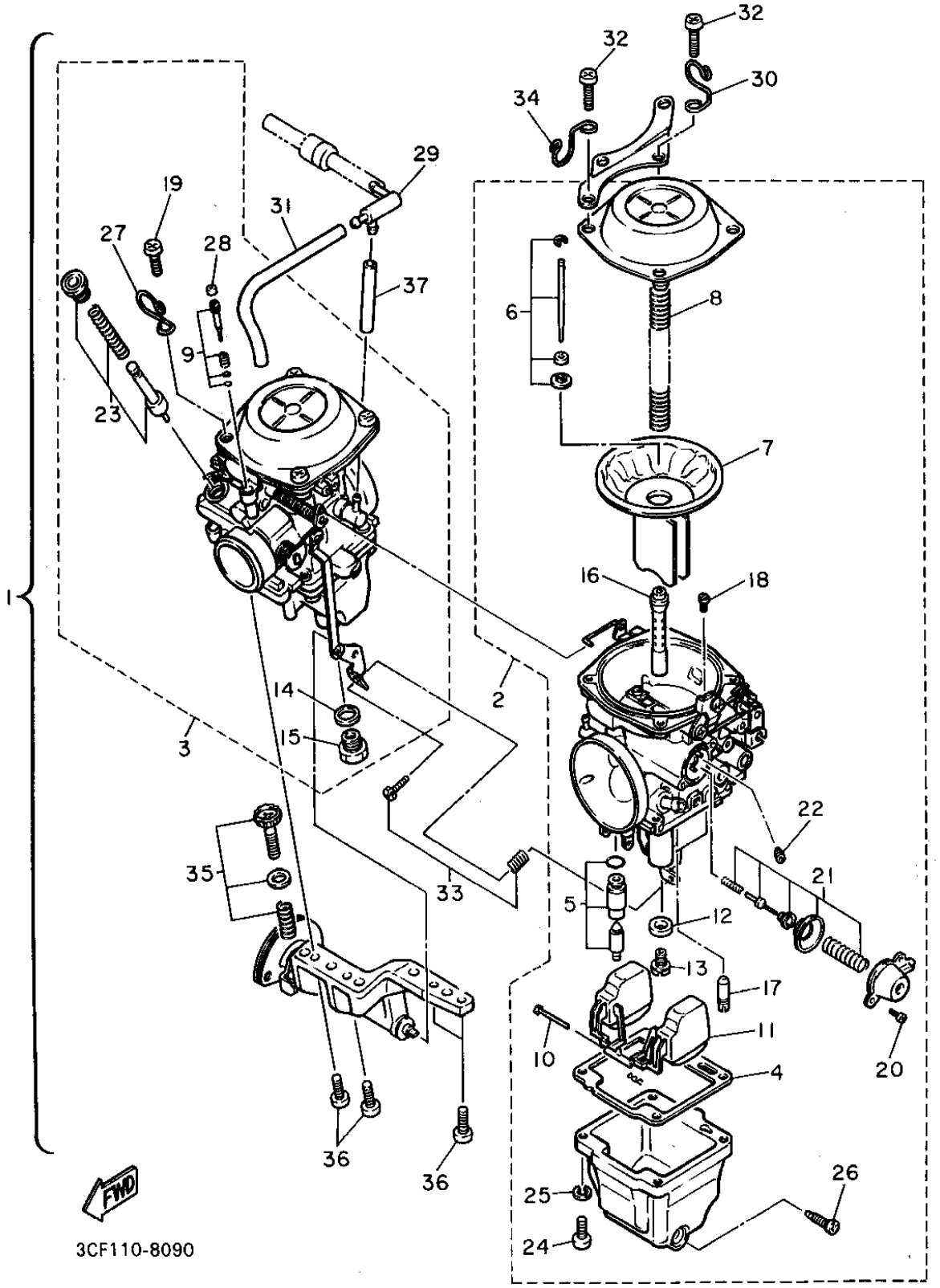
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INTAKE



Ref. No.	Part Number	Description	Qty	Remarks
57	12R-14484-01-00	PLATE, CLEANER CASE FITTING	1	1
58	91316-06035-00	BOLT	1	1
59	92906-06200-00	WASHER	1	1

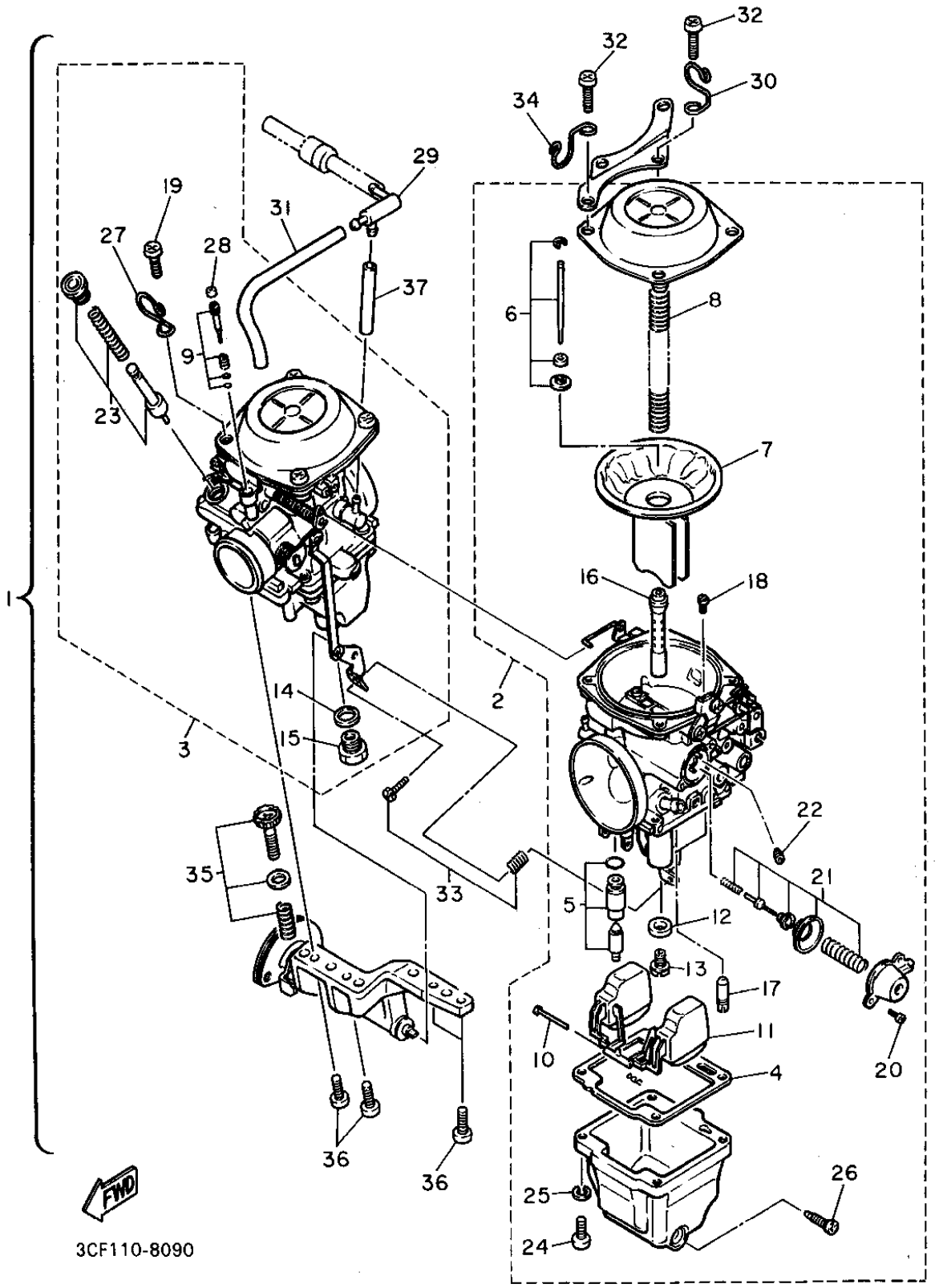
CARBURETOR



Ref. No.	Part Number	Description	Qty	Remarks
1	¢3A-L1490-00-20	CARBURETOR ASSEMBLY . . .	1	UR NON-CA
	¢3C-M1490-00-10	CARBURETOR ASSEMBLY . . .		1 UR CA ONLY
2	3CM-14901-01-00	. CARBURETOR ASSEMBLY 1		1 UR CA ONLY
	3CM-14901-01-00	. CARBURETOR ASSEMBLY 1	1	UR NON-CA
3	3CM-14902-01-00	. CARBURETOR ASSEMBLY 2		1 UR CA ONLY
	3CM-14902-01-00	. CARBURETOR ASSEMBLY 2	1	UR NON-CA
4	3CF-14984-01-00	. . GASKET, FLOAT CHAMBER	1	1
5	3CF-14107-15-00	. . NEEDLE VALVE SET	1	1
6	3CF-1490J-00-00	. . NEEDLE SET	1	1
7	3CF-14940-00-00	. . DIAPHRAGM ASSEMBLY . .	1	1
8	3CF-14933-00-00	. . SPRING, DIAPHRAGM	1	1
9	12R-14105-00-00	. . PILOT SCREW SET	1	1
10	537-14186-00-00	. . PIN, FLOAT	1	1
11	2VA-14185-00-00	. . FLOAT	1	1
12	137-14153-00-00	. . WASHER, MAIN JET	1	1
13	3CF-14991-00-00	. . SCREW	1	1
14	256-14954-00-00	. . WASHER	1	1
15	620-1423A-75-00	. . JET, MAIN (122.5) (620-14231-75-A0)	1	1
16	3CF-14141-94-00	. . NOZZLE, MAIN	1	1
17	4G0-14142-40-00	. . JET, PILOT (# 40)	1	1
18	3G2-14231-12-00	. . JET, POWER (# 60)	1	1
19	98580-05010-00	. . SCREW, PAN HEAD	4	2
20	98580-04008-00	. . SCREW, PAN HEAD	2	2
21	3CF-1490H-00-00	. . DIAPHRAGM SET 5	1	1
22	1HX-14231-28-00	. . JET, MAIN (#140)	1	1
23	3CF-1410A-00-00	. . STARTER SET	1	1
24	98580-05014-00	. . SCREW, PAN HEAD	4	4
25	92990-05100-00	. . WASHER, SPRING	4	4

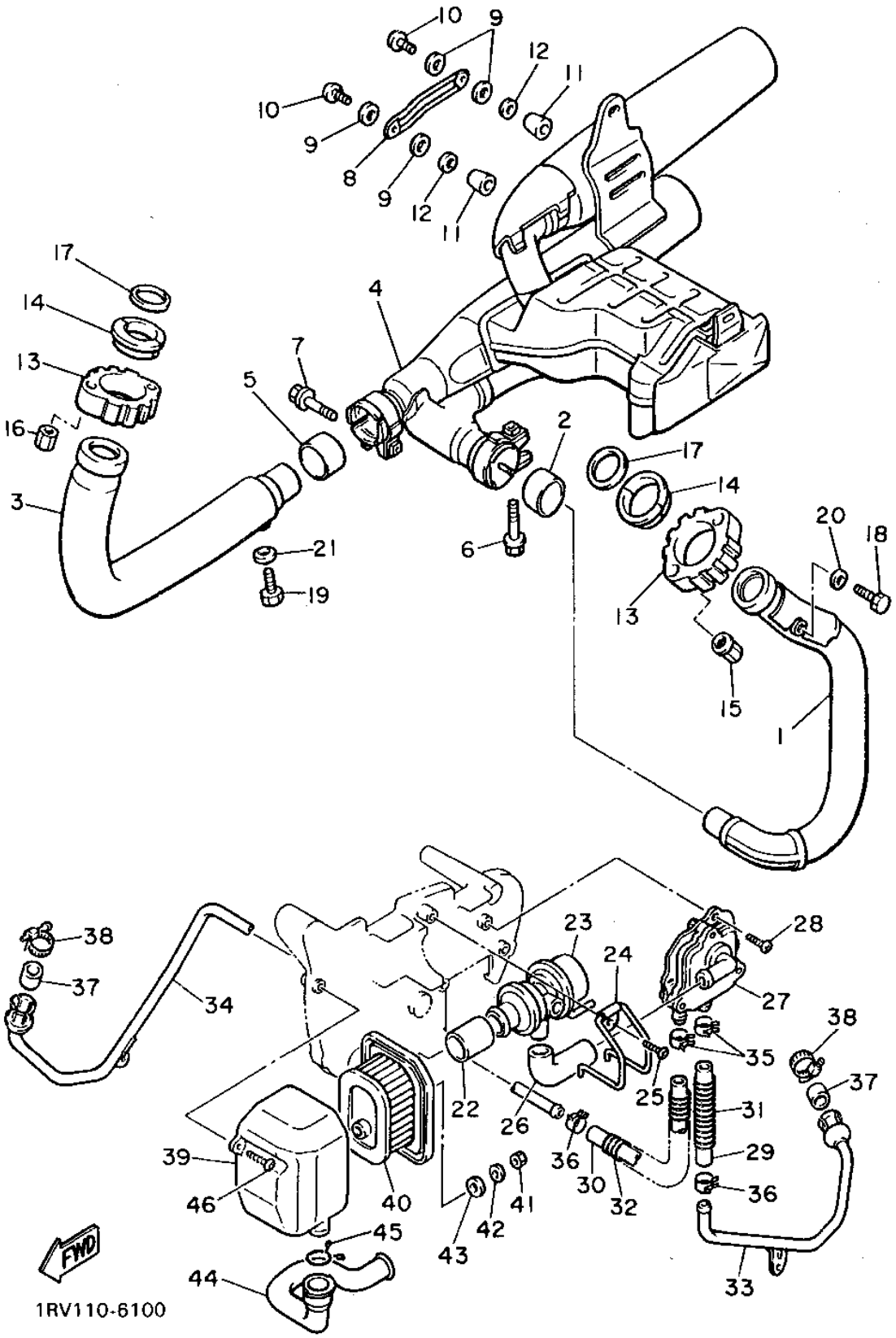
CONTINUED ON NEXT FRAME ➤

CARBURETOR



Ref. No.	Part Number	Description	Qty	Remarks
26	12R-14191-00-00	. . PLUG, DRAIN	1	1
27	2JU-14937-00-00	. . CLIP		1 CA ONLY
28	3F9-14118-00-00	. . CAP	1	1
29	3CF-14251-00-00	. NIPPLE	1	1
30	3CF-14937-00-00	. CLIP	1	1
31	3CG-14197-00-00	. PIPE	1	1
32	98580-05012-00	. SCREW, PAN HEAD	4	4
33	3CF-1490K-00-00	. STOP SCREW SET	1	1
34	3CF-14919-00-00	. CLIP	1	1
35	3CF-14103-00-00	. THROTTLE SCREW SET	1	1
36	98580-05014-00	. SCREW, PAN HEAD	4	4
37	3CF-14197-00-00	. PIPE	1	1

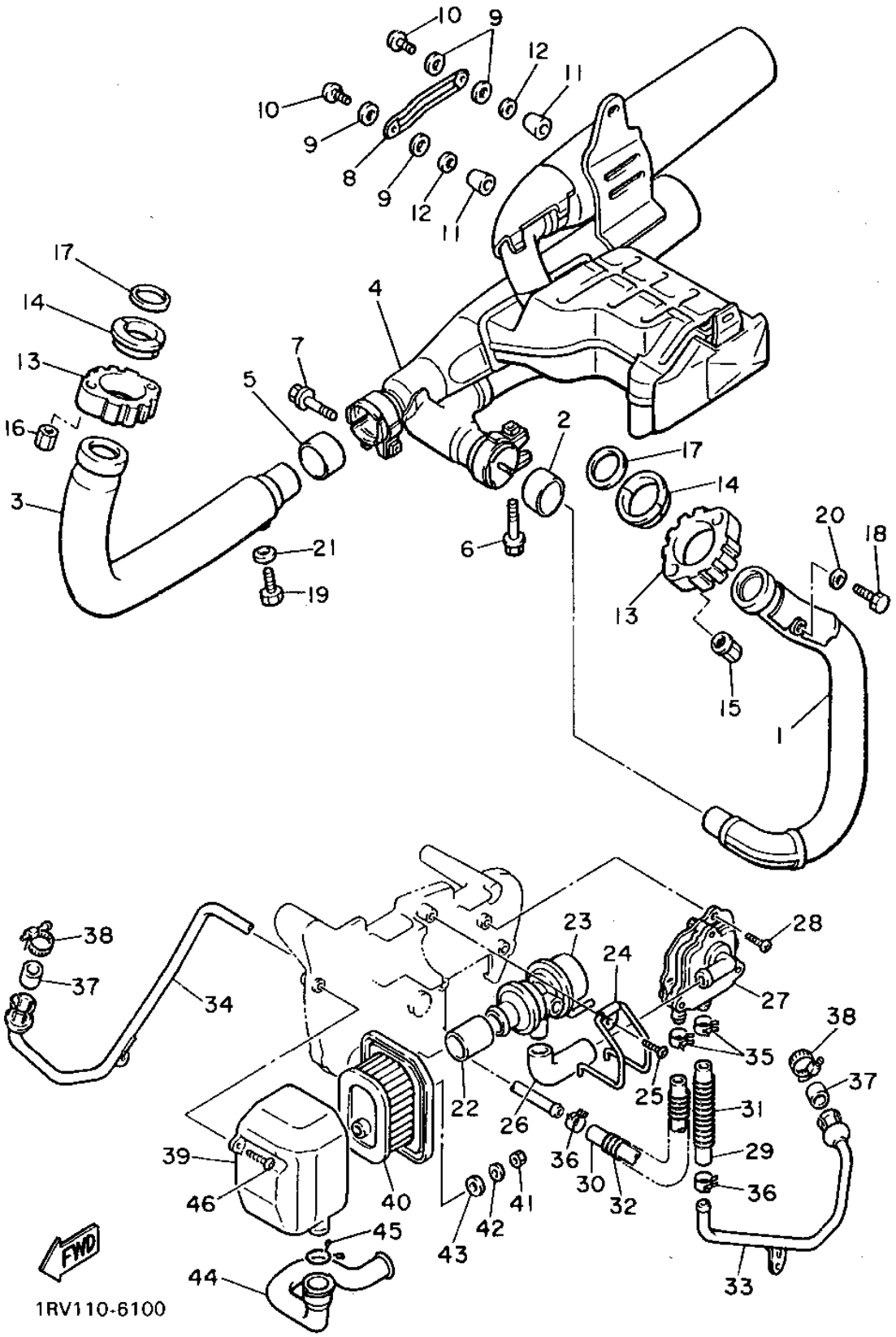
EXHAUST



Ref. No.	Part Number	Description	Qty	Remarks
1	42X-14611-00-00	PIPE, EXHAUST 1	1	1
2	3EG-14714-00-00	GASKET, MUFFLER	1	1
3	1RV-14621-00-00	PIPE, EXHAUST 2	1	1
4	1RM-14711-01-00	MUFFLER 1	1	1
5	3YF-14755-00-00	GASKET, SILENCER	1	1
6	95023-08045-00	BOLT	1	1
7	95023-08045-00	BOLT	1	1
8	42X-14748-01-00	PROTECTOR, MUFFLER 4	1	1
9	4BD-14766-00-00	WASHER, PROTECTOR	4	4
10	98903-06010-00	SCREW, BIND	2	2
11	42X-1479H-00-00	COVER, 1	2	2
12	92990-06200-00	WASHER	2	2
13	42X-14612-00-00	NUT, RING	2	2
14	42X-1468A-00-00	RING, SILENCER 1	2	2
15	90179-08210-00	NUT, SPEC''L SHAPE	2	2
16	90179-08507-00	NUT	2	2
17	3EG-14613-00-00	GASKET, EXHAUST PIPE	2	2
18	90101-06576-00	BOLT	1	1
19	90101-06576-00	BOLT	1	1
20	92906-06600-00	WASHER	1	1
21	92906-06600-00	WASHER	1	1
22	42H-14882-00-00	HOSE, BEND 2	1	1
23	1RV-14840-00-00	AIR CUT VALVE ASS''Y	1	1
24	90462-20188-00	CLAMP	1	1
25	97701-60114-00	SCREW, TAPPING	1	1
26	42H-14883-00-00	HOSE, BEND 3	1	1
27	42H-14808-00-00	REED VALVE ASSEMBLY	1	1
28	97701-60114-00	SCREW, TAPPING	3	3
29	42H-14884-00-00	HOSE, BEND 4	1	1

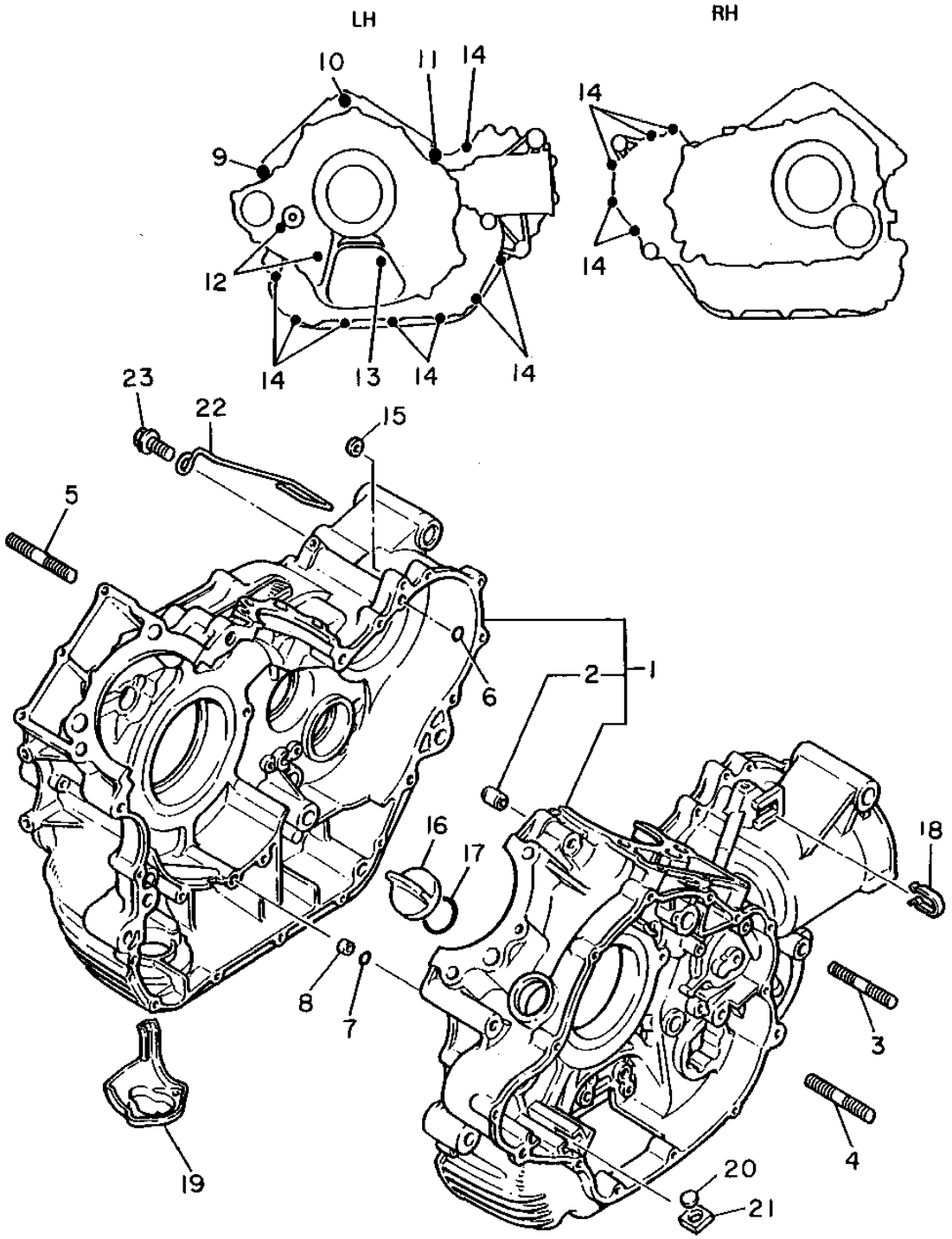
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EXHAUST



Ref. No.	Part Number	Description	Qty	Remarks
30	42H-14885-00-00	HOSE, BEND 5	1	1
31	90501-101J3-00	SPRING, COMPRESSION	1	1
32	90501-101J4-00	SPRING, COMPRESSION	1	1
33	42H-14871-01-00	PIPE 1	1	1
34	42H-14872-02-00	PIPE 2	1	1
35	90468-08104-00	CLIP	2	2
36	90467-16098-00	CLIP	2	2
37	3BM-14714-00-00	GASKET, MUFFLER	2	2
38	90460-15227-00	CLAMP, HOSE	2	2
39	42H-14857-00-00	CASE, AIR CLEANER	1	1
40	42H-14858-00-00	CAP, CASE	1	1
41	95380-05600-00	NUT	1	1
42	92990-05200-00	WASHER, PLAIN	1	1
43	90202-05057-00	WASHER, PLATE	1	1
44	1TA-14881-00-00	HOSE, BEND 1	1	1
45	90467-22080-00	CLIP	1	1
46	97701-60114-00	SCREW, TAPPING	1	1

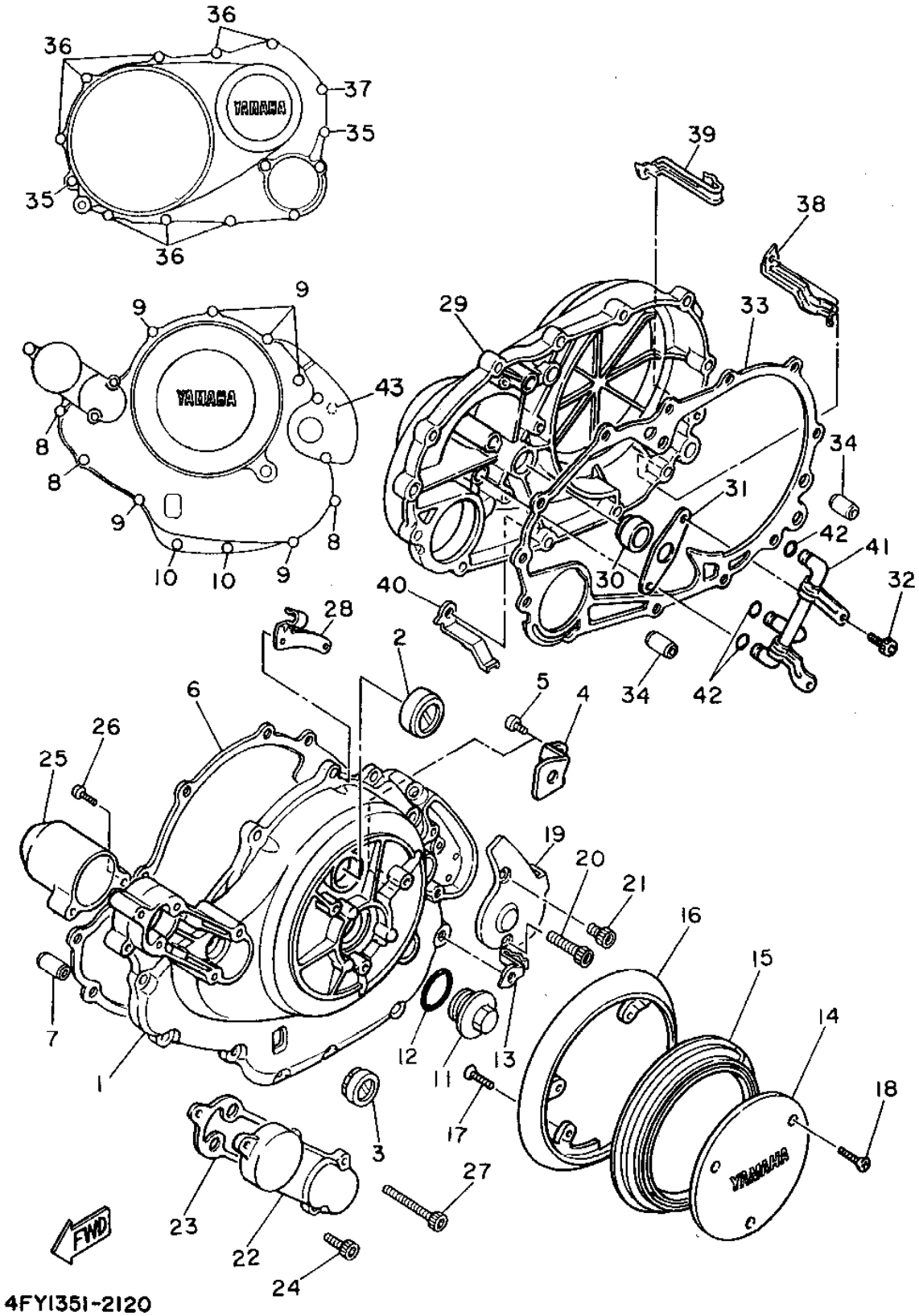
CRANKCASE



42G110-4110

Ref. No.	Part Number	Description	Qty	Remarks
1	4X7-15100-05-00	CRANKCASE ASSEMBLY	1	1
2	99510-14016-00	. PIN, DOWEL	3	3
3	95611-10620-00	BOLT, STUD	1	1
4	95611-10620-00	BOLT, STUD	1	1
5	95611-10670-00	BOLT, STUD	1	1
6	93210-07438-00	O-RING	1	1
7	93210-07135-00	O-RING	1	1
8	90387-064E8-00	COLLAR	1	1
9	91311-10100-00	BOLT, SOCKET HEAD	1	1
10	91311-10070-00	BOLT, SOCKET HEAD	1	1
11	91311-10060-00	BOLT, SOCKET HEAD	1	1
12	91311-06080-00	BOLT, SOCKET HEAD	2	2
13	91311-06055-00	BOLT, SOCKET HEAD	1	1
14	91311-06030-00	BOLT, SOCKET HEAD	13	13
15	90430-06014-00	GASKET	1	1
16	57A-15363-11-00	PLUG, OIL	1	1
17	93210-29198-00	O-RING	1	1
18	90465-10168-00	CLAMP	1	1
19	4X7-15491-00-00	PROTECTOR	1	1
20	4X7-13419-00-00	PLUG	1	1
21	90480-20302-00	GROMMET	1	1
22	42X-21164-00-00	HOLDER, CABLE	1	1
23	90105-10275-00	BOLT, WASHER BASED	1	1

CRANKCASE COVER 1

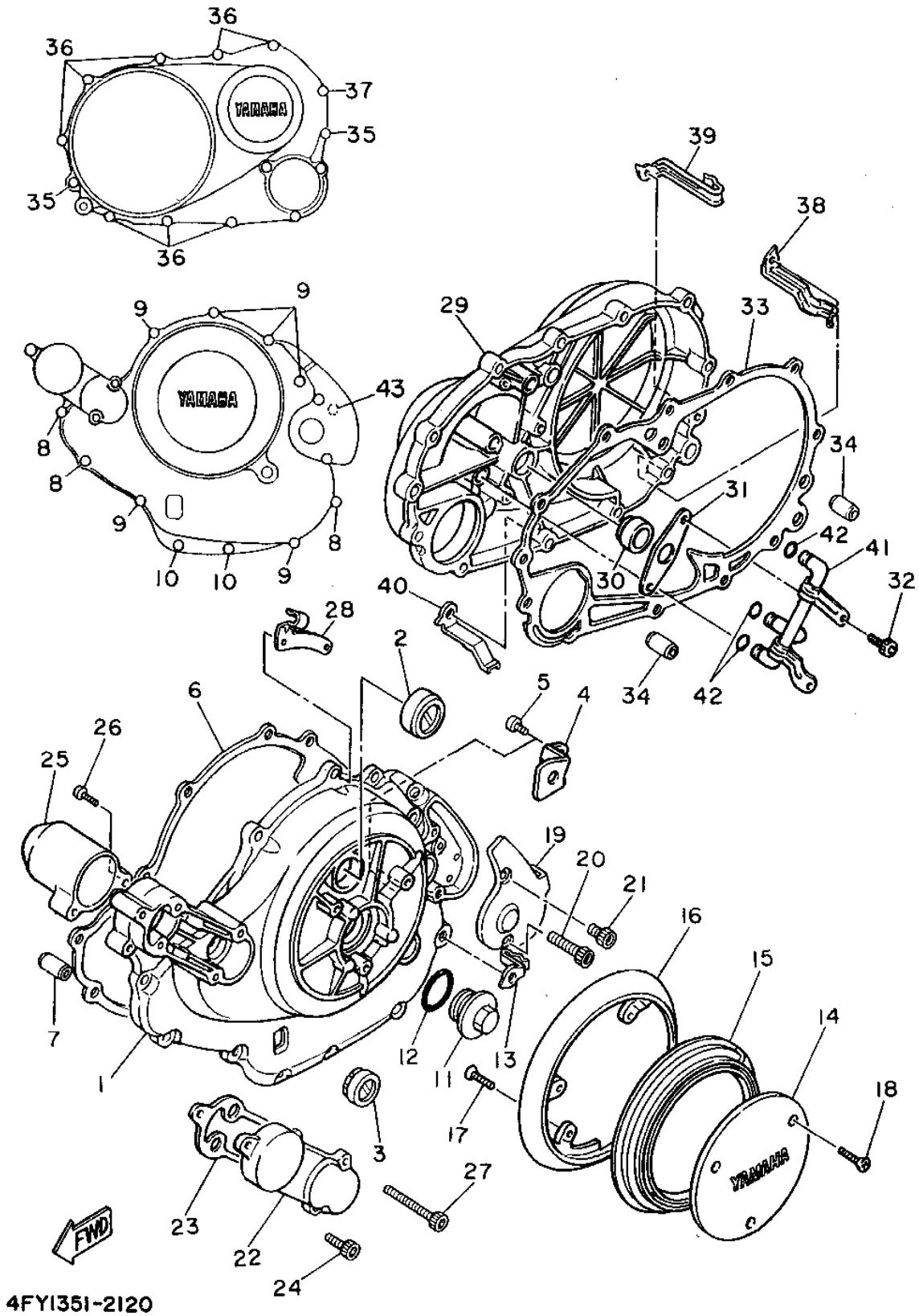


4FY1351-2120

Ref. No.	Part Number	Description	Qty	Remarks
1	1RM-15411-01-00	COVER, CRANKCASE 1	1	1
2	4X7-15361-00-00	GAUGE, LEVEL	1	1
3	2H7-15361-00-00	GAUGE, LEVEL	1	1
4	90465-08309-00	CLAMP	1	1
5	98580-06010-00	SCREW, PAN HEAD (92503-06010)	1	1
6	3EG-15451-00-00	GASKET, CRCS COVER	1	1
7	99530-10014-00	PIN, DOWEL	2	2
8	91311-06040-00	BOLT	3	3
9	91311-06030-00	BOLT, SOCKET HEAD	6	6
10	91311-06020-00	BOLT, SOCKET HEAD	2	2
11	1L9-11186-00-00	COVER, CYLINDER HEAD SIDE 2	1	1
12	93210-32172-00	O-RING	1	1
13	90462-08076-00	CLAMP	1	1
14	1RM-15415-00-00	COVER, GENERATOR	1	1
15	1RM-15455-00-00	GASKET 1	1	1
16	3JK-15425-00-00	COVER, GENERATOR 2	1	1
17	98603-06016-00	SCREW, OVAL HEAD	3	3
18	98701-06014-00	SCREW, FLAT HEAD	3	3
19	42X-15417-01-00	COVER, CAP	1	1
20	91311-06055-00	BOLT, SOCKET HEAD	1	1
21	91311-06016-00	BOLT, SOCKET HEAD	1	1
22	1RM-15419-00-00	COVER, SHIFTER 1	1	1
23	3EG-15459-00-00	GASKET, SHIFTER COVER	1	1
24	91311-06016-00	BOLT, SOCKET HEAD	2	2
25	3CG-15429-00-00	COVER, SHIFTER	1	1
26	98580-06030-00	SCREW PAN HEAD	2	2
27	91311-06065-00	BOLT	1	1

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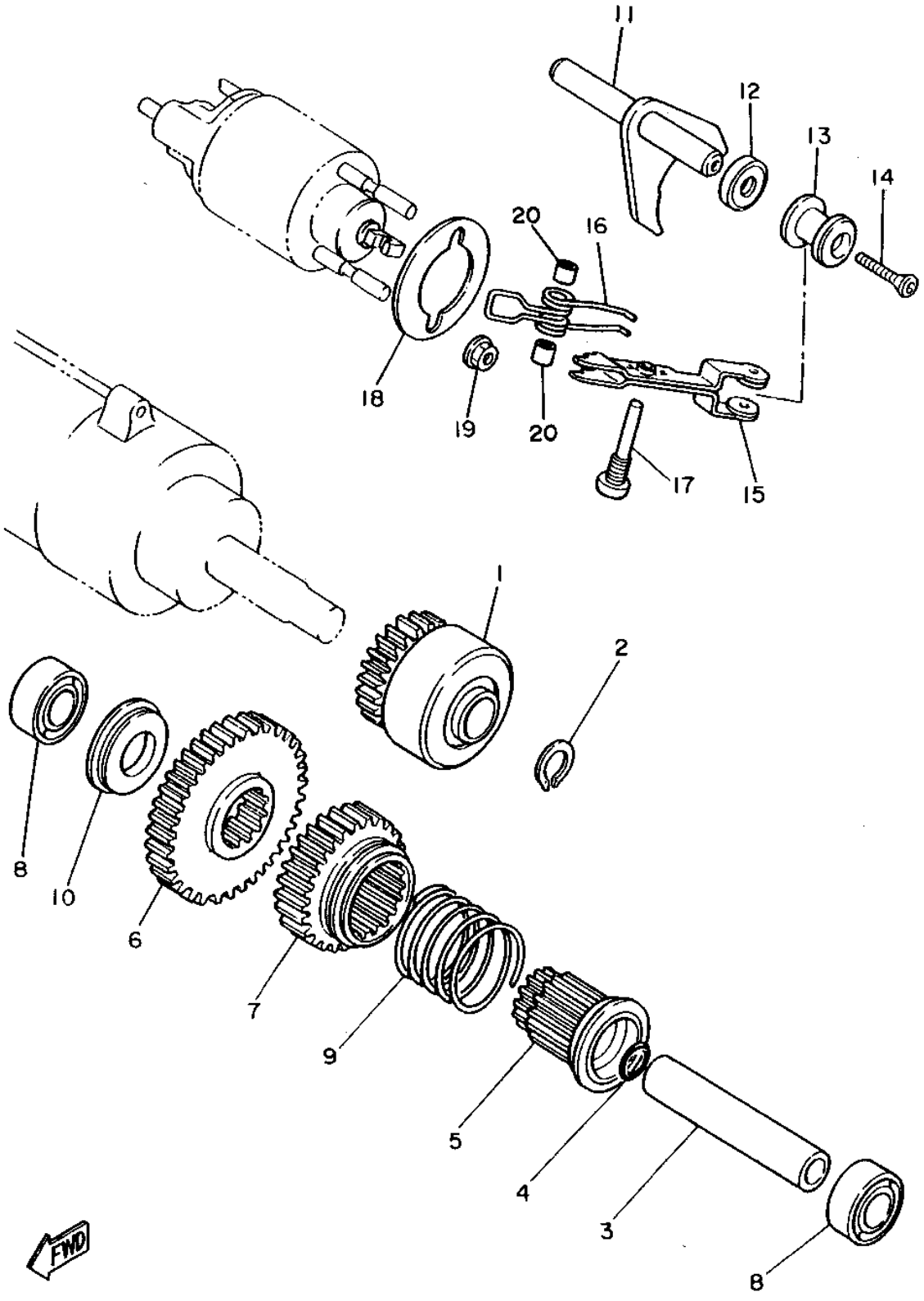
CRANKCASE COVER 1



4FY1351-2120

Ref. No.	Part Number	Description	Qty	Remarks
28	42X-15441-00-00	HOLDER, CLUTCH CABLE	1	1
29	1RM-W1542-00-00	COVER, CRANKCASE R	1	1
30	93101-14102-00	OIL SEAL, S-TYPE	1	1
31	4X7-15388-00-00	PLATE, BRNG COVER	1	1
32	91316-06016-00	BOLT, SOCKET HEAD	2	2
33	3EG-15462-00-00	GASKET, CRCS CVR 3	1	1
34	99530-10020-00	PIN, DOWEL	2	2
35	91311-06040-00	BOLT	2	2
36	91311-06025-00	BOLT, SOCKET HEAD	8	8
37	91311-06030-00	BOLT, SOCKET HEAD	1	1
38	90462-10143-00	CLAMP	1	1
39	90462-10085-00	CLAMP	2	2
40	90462-12142-00	CLAMP	1	1
41	1RM-13161-00-00	PIPE, DELIVERY 1	1	1
42	93210-07438-00	O-RING	3	3
43	90110-06093-00	BOLT, HEXAGON SOCKET HEAD	1	1

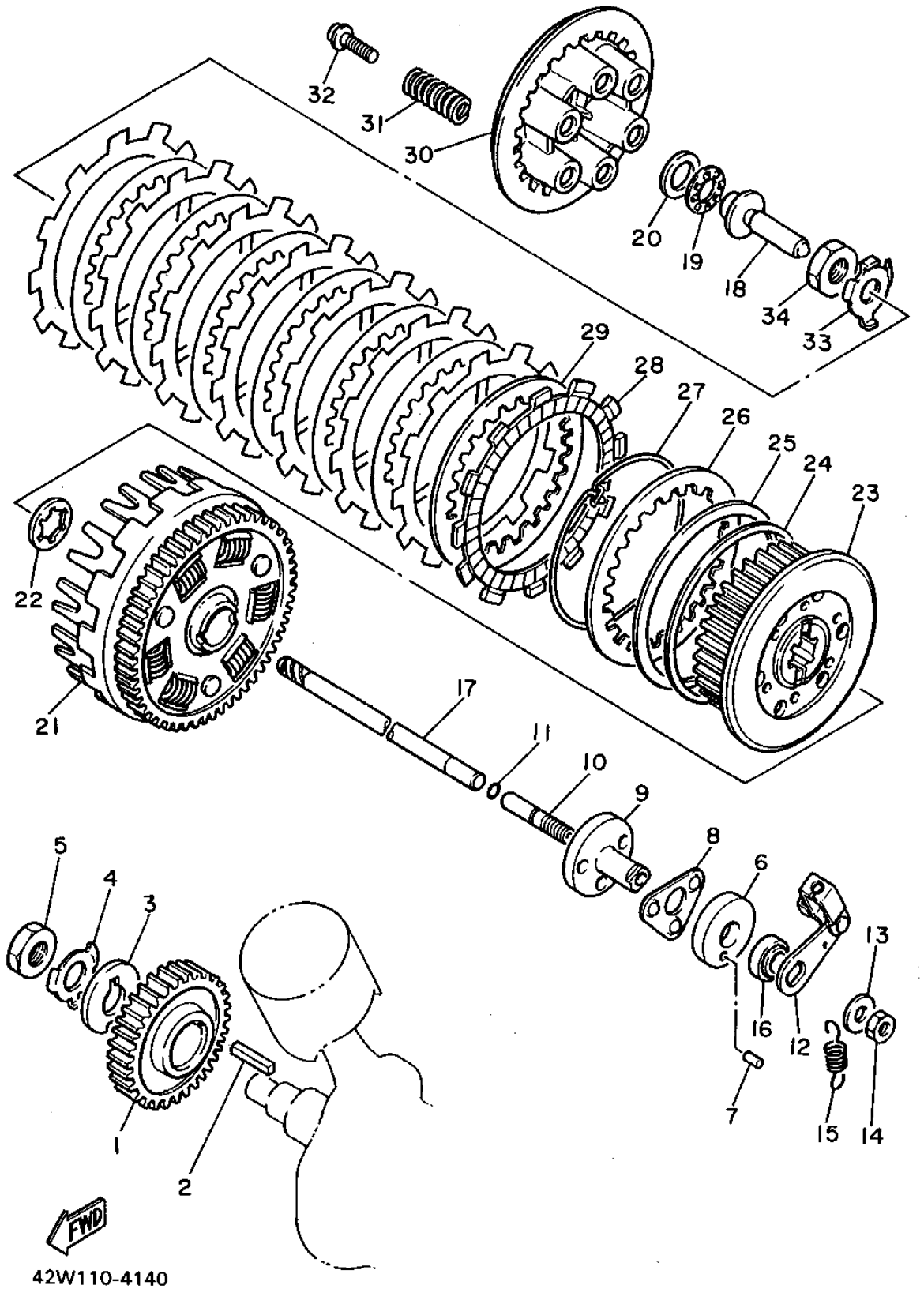
STARTER CLUTCH



4GK1361-3130

Ref. No.	Part Number	Description	Qty	Remarks
1	3LP-15570-00-00	STARTER CLUTCH ASSEMBLY	1	1
2	99009-13400-00	CIRCLIP (55X)	1	1
3	4X7-15521-00-00	SHAFT 1	1	1
4	93210-14104-00	O-RING	1	1
5	5A8-15524-00-00	WHEEL, STARTER (23T)	1	1
6	1TA-15512-00-00	GEAR, IDLER 1	1	1
7	5A8-15517-00-00	GEAR, IDLER 2 (27T)	1	1
8	90387-172E5-00	COLLAR	2	2
9	90501-15636-00	SPRING, COMPRESSION	1	1
10	90387-170E5-00	COLLAR	1	1
11	5A8-15550-00-00	DRIVE LEVER ASSEMBLY	1	1
12	93102-10247-00	OIL SEAL	1	1
13	5A8-15542-01-00	COLLAR 2	1	1
14	90151-06013-00	SCREW, COUNTERSUNK	1	1
15	5A8-15556-00-00	LEVER, DRIVE	1	1
16	90508-26494-00	SPRING, TORSION	1	1
17	90149-08166-00	SCREW	1	1
18	3EG-15568-00-00	GASKET	1	1
19	95701-06500-00	NUT, FLANGE	2	2
20	90387-0801M-00	COLLAR	2	2

CLUTCH

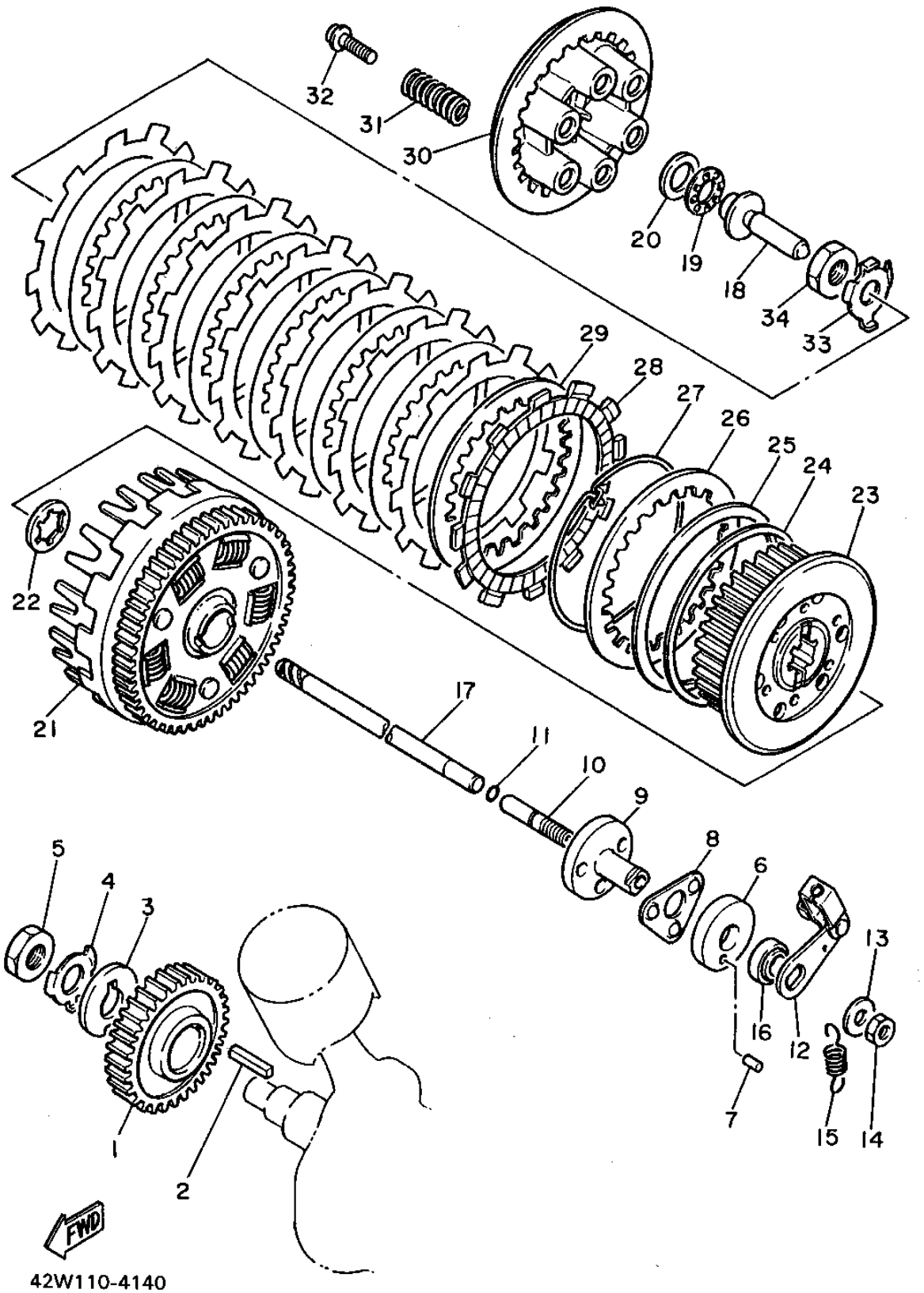


42W110-4140

Ref. No.	Part Number	Description	Qty	Remarks
1	4X7-16111-00-00	GEAR, PRI DRIVE	1	1
2	90282-07042-00	KEY, STRAIGHT	1	1
3	90214-20022-00	WASHER, CLAW	1	1
4	90215-20182-00	WASHER, LOCK	1	1
5	90170-20274-00	NUT, HEXAGON	1	1
6	2H7-16396-00-00	HOUSING, PUSH SCREW	1	1
7	93606-07082-00	PIN, DOWEL	1	1
8	2H7-16395-01-00	RETAINER, BALL	1	1
9	2H7-16341-00-00	SCREW, PUSH	1	1
10	2H7-16343-00-00	SCREW, ADJUSTING	1	1
11	93210-48364-00	O-RING	1	1
12	4X7-16340-00-00	PUSH LEVER ASSEMBLY	1	1
13	92990-08200-00	WASHER, PLAIN	1	1
14	95303-08700-00	NUT	1	1
15	90506-10069-00	SPRING, TENSION	1	1
16	93104-14059-00	OIL SEAL, SO-TYPE	1	1
17	4X7-16357-00-00	ROD, PUSH 2	1	1
18	4X7-16356-00-00	ROD, PUSH 1	1	1
19	93340-21505-00	BEARING	1	1
20	90201-154E9-00	WASHER, PLATE	1	1
21	4X7-16150-02-00	PRI DRVN GEAR	1	1
22	3Y1-16154-00-00	PLATE, THRUST 1	1	1
23	4X7-16371-00-00	BOSS, CLUTCH	1	1
24	4X7-16384-00-00	PLATE, SEAT	1	1
25	4X7-16383-01-00	SPRING, CLUTCH BOSS	1	1
26	4X7-16324-00-00	PLATE, CLUTCH 1	1	1
27	4X7-16385-00-00	RING, CLUTCH BOSS	1	1
28	22U-16321-00-00	PLATE, FRICTION	8	8
29	4X7-16325-00-00	PLATE, CLUTCH 2	7	7

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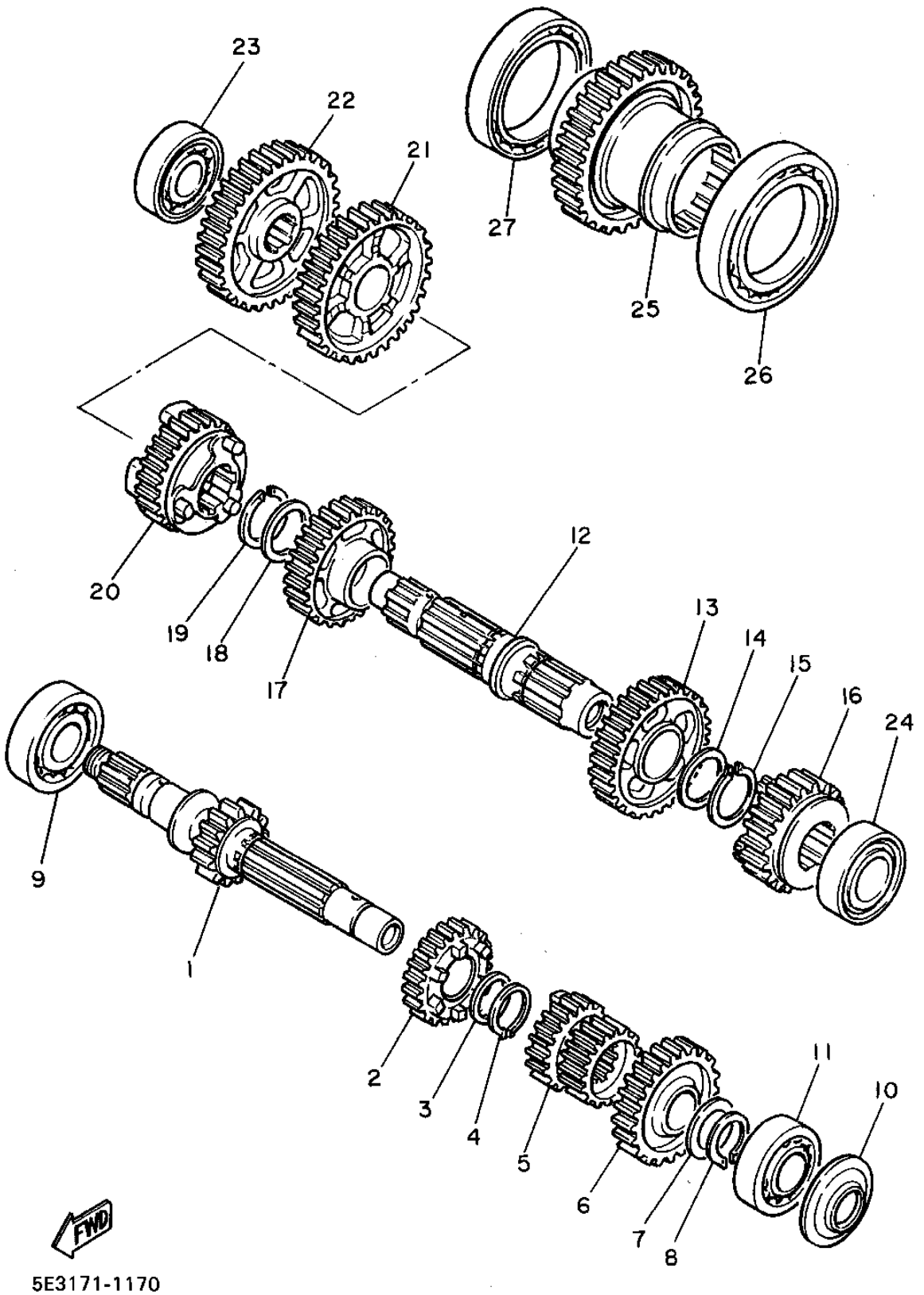
CLUTCH



42W110-4140

Ref. No.	Part Number	Description	Qty	Remarks
30	4X7-16351-00-00	PLATE, PRESSURE 1	1	1
31	90501-23598-00	SPRING, COMPRESSION	6	6
32	90159-06092-00	SCREW, WITH WASHER	6	6
33	90215-20231-00	WASHER, LOCK	1	1
34	90170-20327-00	NUT	1	1

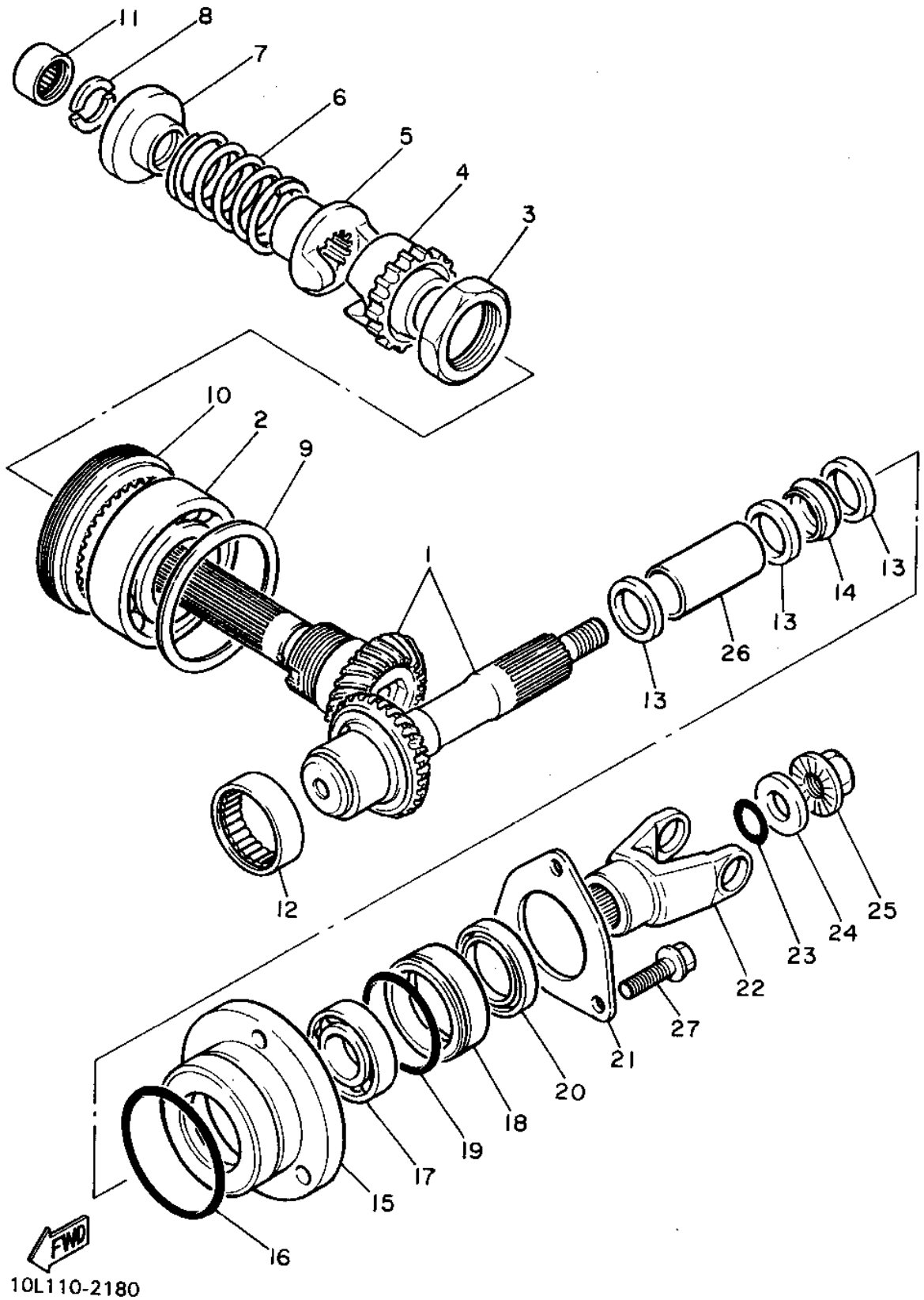
TRANSMISSION



5E3171-1170

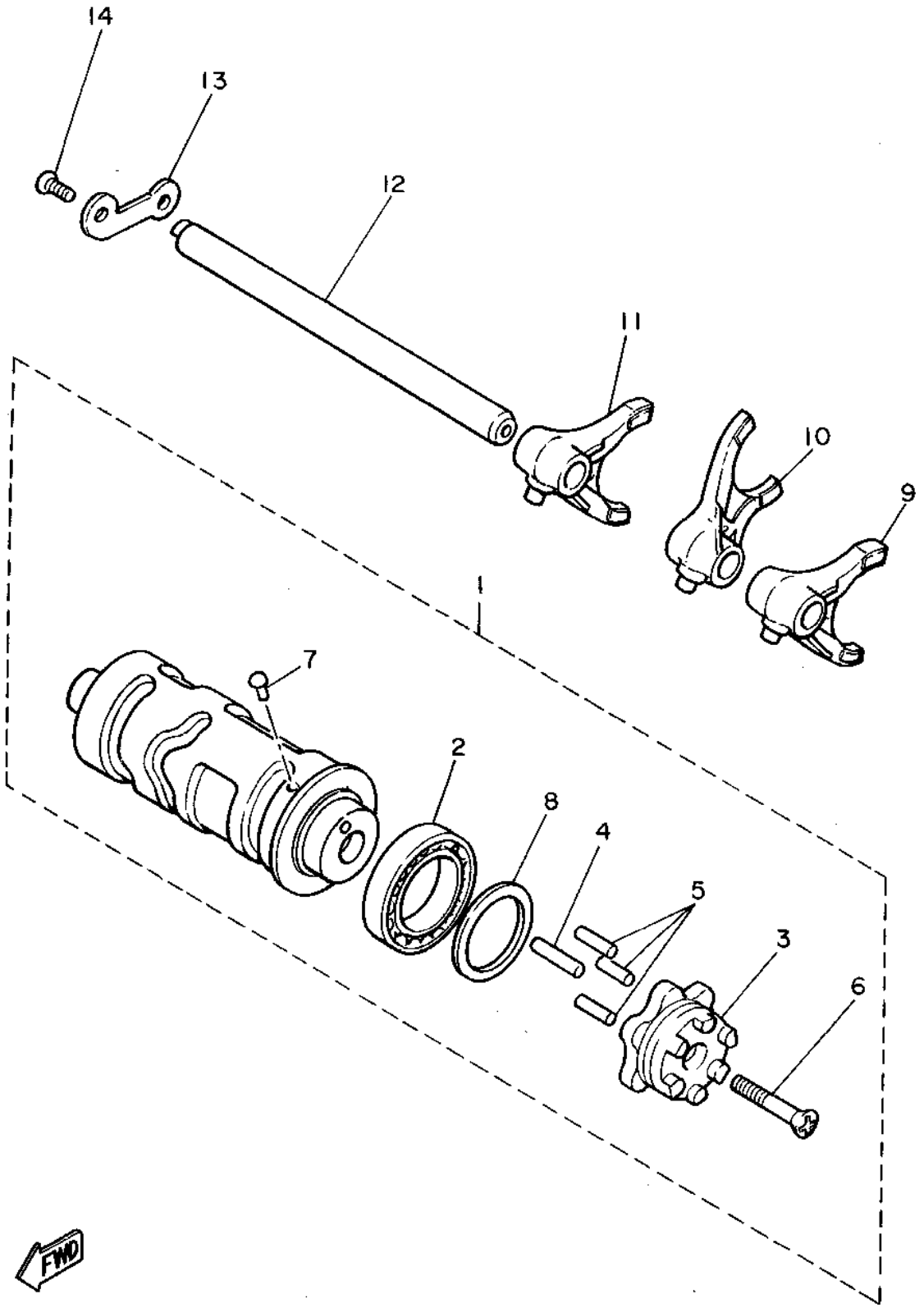
Ref. No.	Part Number	Description	Qty	Remarks
1	4X7-17411-00-00	AXLE, MAIN	1	1
2	4X7-17141-00-00	GEAR, 4TH PINION	1	1
3	90209-22191-00	WASHER	1	1
4	93410-25010-00	CIRCLIP, S-TYPE	1	1
5	4X7-17121-00-00	GEAR, 2ND PINION	1	1
6	42X-17151-00-00	GEAR, 5TH PINION (34T)	1	1
7	90201-20276-00	WASHER, PLATE (1.0T)	1	1
8	99009-20400-00	CIRCLIP	1	1
9	93306-30525-00	BEARING (B6305)	1	1
10	93104-20068-00	OIL SEAL	1	1
11	93306-30424-00	BEARING (B6304A3)	1	1
12	4X7-17402-00-00	DRIVE AXLE ASSEMBLY	1	1
13	4X7-17221-00-00	GEAR, 2ND WHEEL	1	1
14	90209-27192-00	WASHER	1	1
15	93440-30077-00	CIRCLIP	1	1
16	42X-17251-00-00	GEAR , 5TH WHEEL (29T)	1	1
17	4X7-17231-00-00	GEAR, 3RD WHEEL	1	1
18	90209-27192-00	WASHER	1	1
19	93440-30077-00	CIRCLIP	1	1
20	4X7-17241-00-00	GEAR, 4TH WHEEL	1	1
21	4X7-17211-00-00	GEAR, 1ST WHEEL	1	1
22	4X7-17582-01-00	GEAR, MIDDLE DRIVE (45T)	1	1
23	93306-20421-00	BEARING	1	1
24	93306-20550-00	BEARING (B6205DU8)	1	1
25	4X7-17583-01-00	GEAR, MIDDLE DRIVEN	1	1
26	93316-01201-00	BEARING, CYLINDER.# 6	1	1
27	93306-91201-00	BEARING	1	1

MIDDLE DRIVE GEAR



Ref. No.	Part Number	Description	Qty	Remarks
1	1TA-Y1757-00-00	MIDDLE GEAR COMP.	1	1
2	93306-20901-00	BEARING (B6209RSH2-C2)	1	1
3	90179-44328-00	NUT	1	1
4	42X-17526-01-00	CAM, DRIVE	1	1
5	31A-17527-00-00	CAM, DRIVEN	1	1
6	90501-70762-00	SPRING, COMPRESSION	1	1
7	4X7-17524-00-00	HOLDER	1	1
8	3H5-17529-00-00	WASHER, THRUST	2	2
9	4X7-17531-00-15	SHIM, PINION (0.15T)	1	1 UR
	4X7-17531-00-30	SHIM, PINION (0.30T)	1	1 UR
	4X7-17531-00-50	SHIM, PINION (0.50T)	1	1 UR
10	90179-88336-00	NUT, SPEC''L SHAPE	1	1
11	93317-22021-00	BEARING, CYLINDER.# 7	1	1
12	93311-34050-00	BEARING, CYLINDRICAL	1	1
13	90201-255A6-00	WASHER, PLATE	3	3
14	1J7-46129-Y1-00	SPACER, EXPANSION	1	1
15	11H-17551-00-00	HOUSING, BEARING	1	1
16	93210-71360-00	O-RING	1	1
17	93306-20548-00	BEARING	1	1
18	4X7-17554-00-00	RETAINER, BEARING	1	1
19	93210-52449-00	O-RING	1	1
20	93101-35099-00	OIL SEAL, S-TYPE	1	1
21	4X7-17558-00-00	PLATE, BEARING	1	1
22	4X7-17556-00-00	YOKE, JOINT	1	1
23	93210-14359-00	O-RING	1	1
24	90201-14633-00	WASHER, PLATE	1	1
25	90179-14317-00	NUT, SPEC''L SHAPE	1	1
26	90387-251E1-00	COLLAR	1	1
27	95811-08030-00	BOLT, FLANGE	3	3

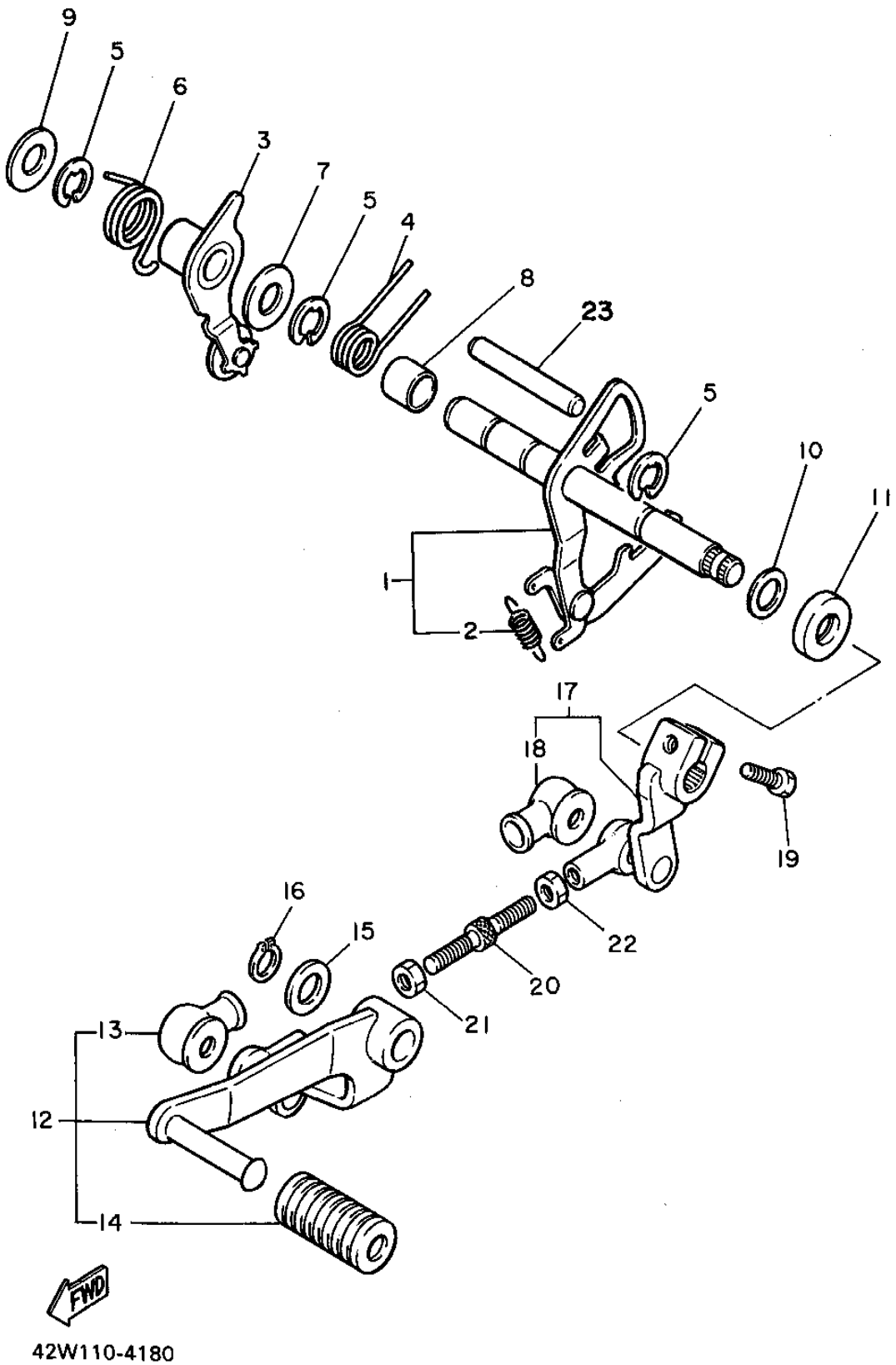
SHIFT CAM - SHIFT FORK



5E3171-1190

Ref. No.	Part Number	Description	Qty	Remarks
1	4X7-18540-01-00	SHIFT CAM ASSEMBLY	1	1
2	93306-90602-00	. BEARING	1	1
3	4G0-18185-01-00	. SEGMENT	1	1
4	93604-20156-00	. PIN, DOWEL	1	1
5	93604-16092-00	. PIN, DOWEL	3	3
6	98701-05035-00	. SCREW, FLAT HEAD	1	1
7	136-18542-00-00	. POINT, NEUTRAL	1	1
8	90201-30297-00	. WASHER, PLATE	1	1
9	4X7-18511-00-00	FORK, SHIFT 1	1	1
10	4X7-18512-00-00	FORK, SHIFT 2	1	1
11	4X7-18513-00-00	FORK, SHIFT 3	1	1
12	4X7-18531-00-00	BAR, SHIF FRK GDE 1	1	1
13	4X7-18536-00-00	STOPPER, SHIFT BAR	1	1
14	98701-06016-00	SCREW, FLAT HEAD	2	2

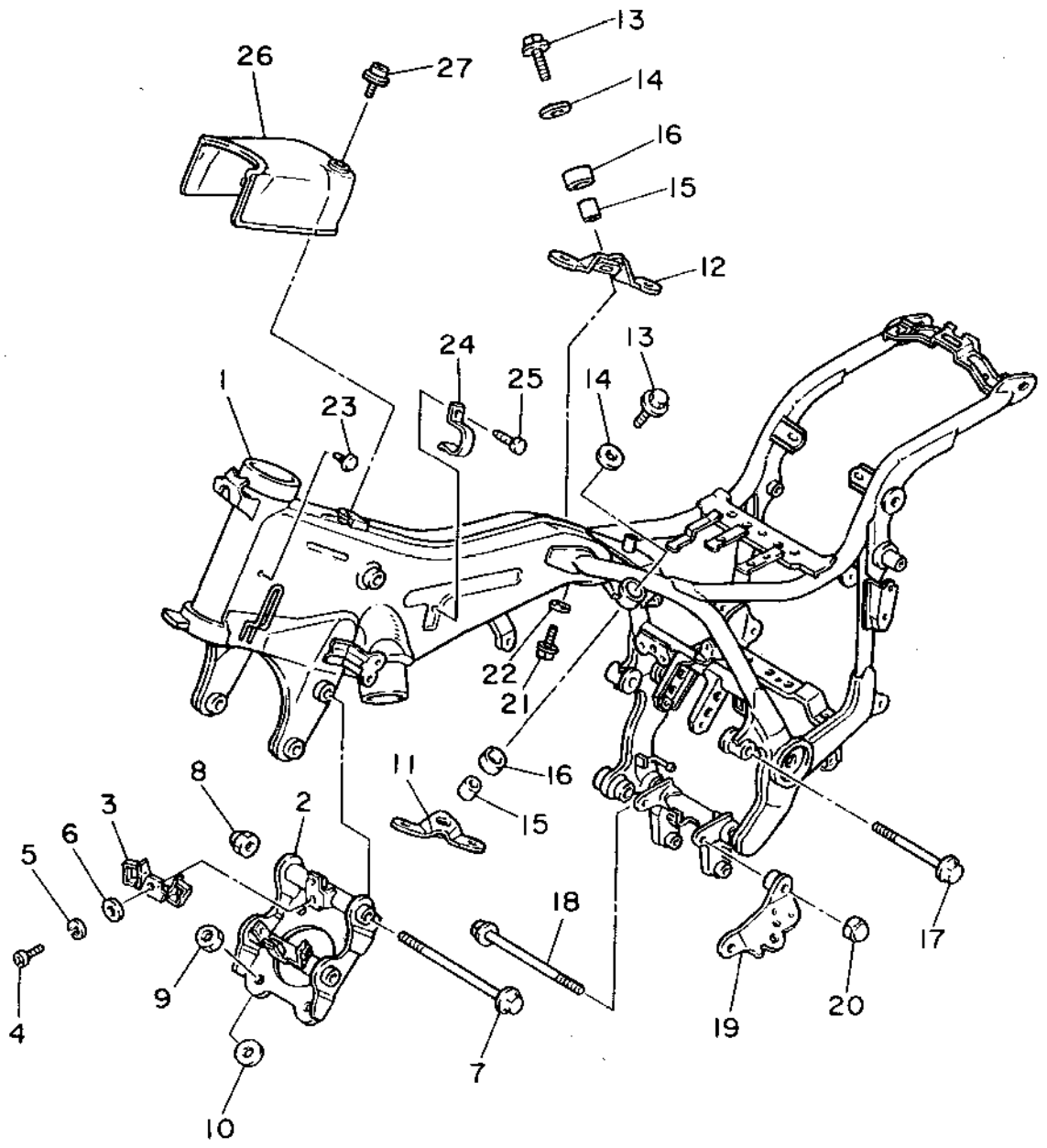
SHIFT SHAFT



42W110-4180

Ref. No.	Part Number	Description	Qty	Remarks
1	4X7-18120-01-00	SHIFT LEVER ASSEMBLY	1	1
2	90506-08227-00	. SPRING, TENSION	1	1
3	4X7-18140-00-00	STOPPER LEVER ASSEMBLY .	1	1
4	90508-32535-00	SPRING, TORSION	1	1
5	99006-10600-00	CIRCLIP	3	3
6	90508-29531-00	SPRING, TORSION	1	1
7	90201-12588-00	WASHER, PLATE	1	1
8	90387-124F4-00	COLLAR	1	1
9	90201-12588-00	WASHER, PLATE	1	1
10	90201-12166-00	WASHER, PLATE	1	1
11	93102-12321-00	OIL SEAL, SD-TYPE	1	1
12	42X-18110-01-00	SHIFT PEDAL ASSEMBLY	1	1
13	2H9-18154-00-00	. COVER, DUST	1	1
14	132-18113-01-00	. COVER, SHIFT PEDAL	1	1
15	90201-124E4-00	WASHER, PLATE	1	1
16	99009-12400-00	CIRCLIP	1	1
17	42X-18112-01-00	ARM, SHIFT	1	1
18	2H9-18154-00-00	. COVER, DUST	1	1
19	97011-06020-00	BOLT	1	1
20	29L-18115-00-00	ROD, SHIFT	1	1
21	90170-06228-00	NUT (COUNTER CLOCKWISE)	1	1
22	95380-06700-00	NUT	1	1
23	93608-50158-00	PIN, DOWEL	1	1

FRAME

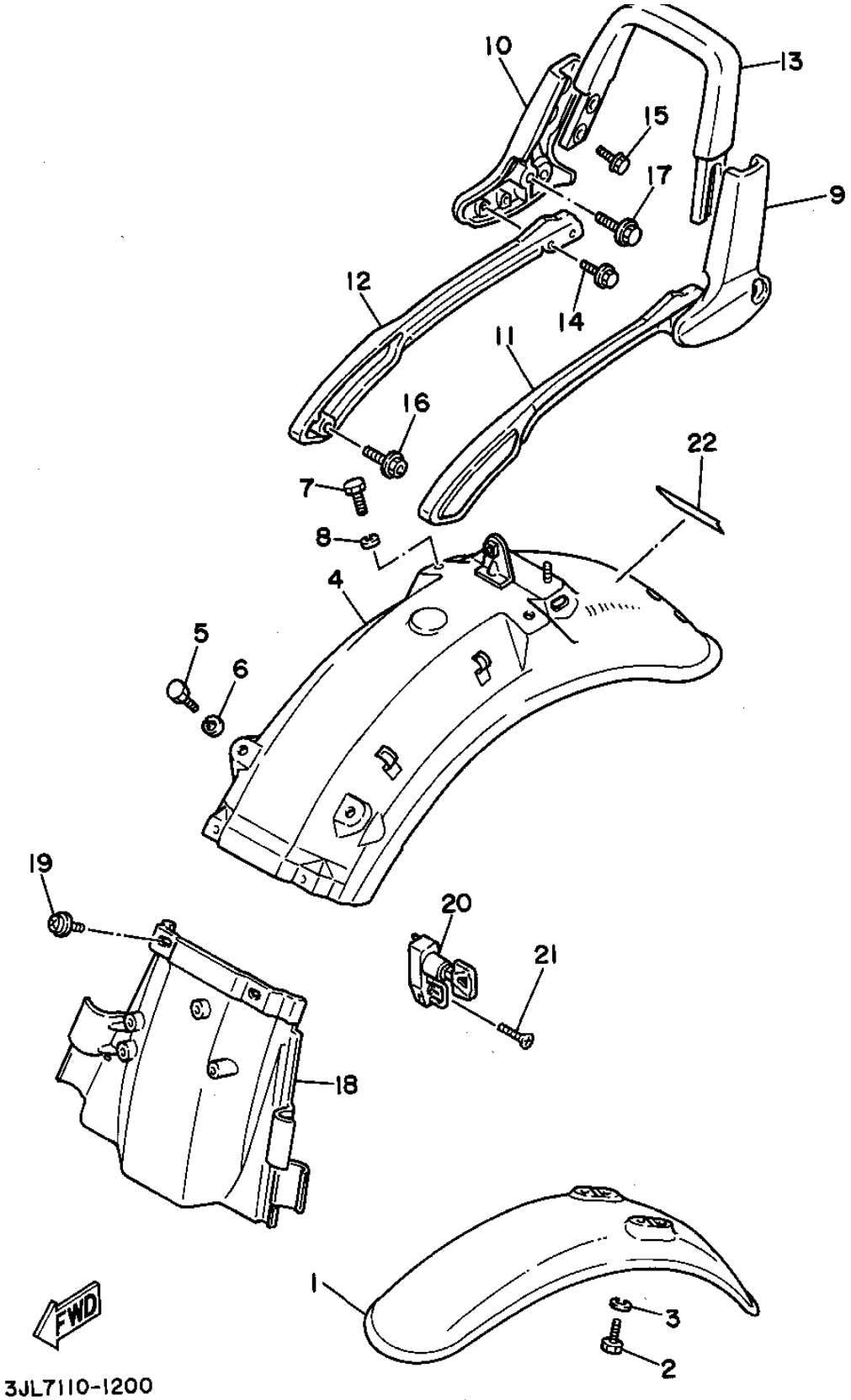


FWD

3AL110-8190

Ref. No.	Part Number	Description	Qty	Remarks
1	3CF-21110-00-33	FRAME COMP.	1	1 YAMAHA BLACK
2	42X-21317-00-00	STAY, ENGINE 3	1	1
3	42X-21359-00-00	BRACKET, COIL	1	1
4	98516-06012-00	SCREW, PAN HEAD	1	1
5	92906-06100-00	WASHER, SPRING	1	1
6	92906-06600-00	WASHER	1	1
7	90105-10297-00	BOLT, WASHER BASED	2	2
8	90176-10049-00	NUT, CROWN	2	2
9	90179-12421-00	NUT, SPEC''L SHAPE	4	4
10	90201-125A3-00	WASHER, PLATE	4	4
11	42X-21315-00-00	STAY, ENGINE 2	1	1
12	42X-21316-00-00	STAY, ENGINE 3	1	1
13	90105-10298-00	BOLT, WASHER BASED	2	2
14	90201-105H3-00	WASHER, PLATE	2	2
15	90387-100E2-00	COLLAR	2	2
16	4X7-21485-00-00	DAMPER, RUBBER 1	2	2
17	90105-10050-00	BOLT, WASHER BASED	2	2
18	90105-10300-00	BOLT, WASHER BASED	1	1
19	42X-21458-01-00	BRACKET, SIDE STAND	1	1
20	90176-10049-00	NUT, CROWN	2	2
21	90105-06069-00	BOLT, WASHER BASED	1	1
22	90202-05187-00	WASHER, PLATE	1	1
23	90338-07043-00	PLUG, SPEC''L SHAPE	2	2
24	90462-08138-00	CLAMP	2	2
25	97706-50508-00	SCREW, TAPPING	2	2
26	2AE-2139R-00-00	COVER 2 (42X-2139R-00-00)	1	1
27	90159-06058-00	SCREW, WITH WASHER	1	1

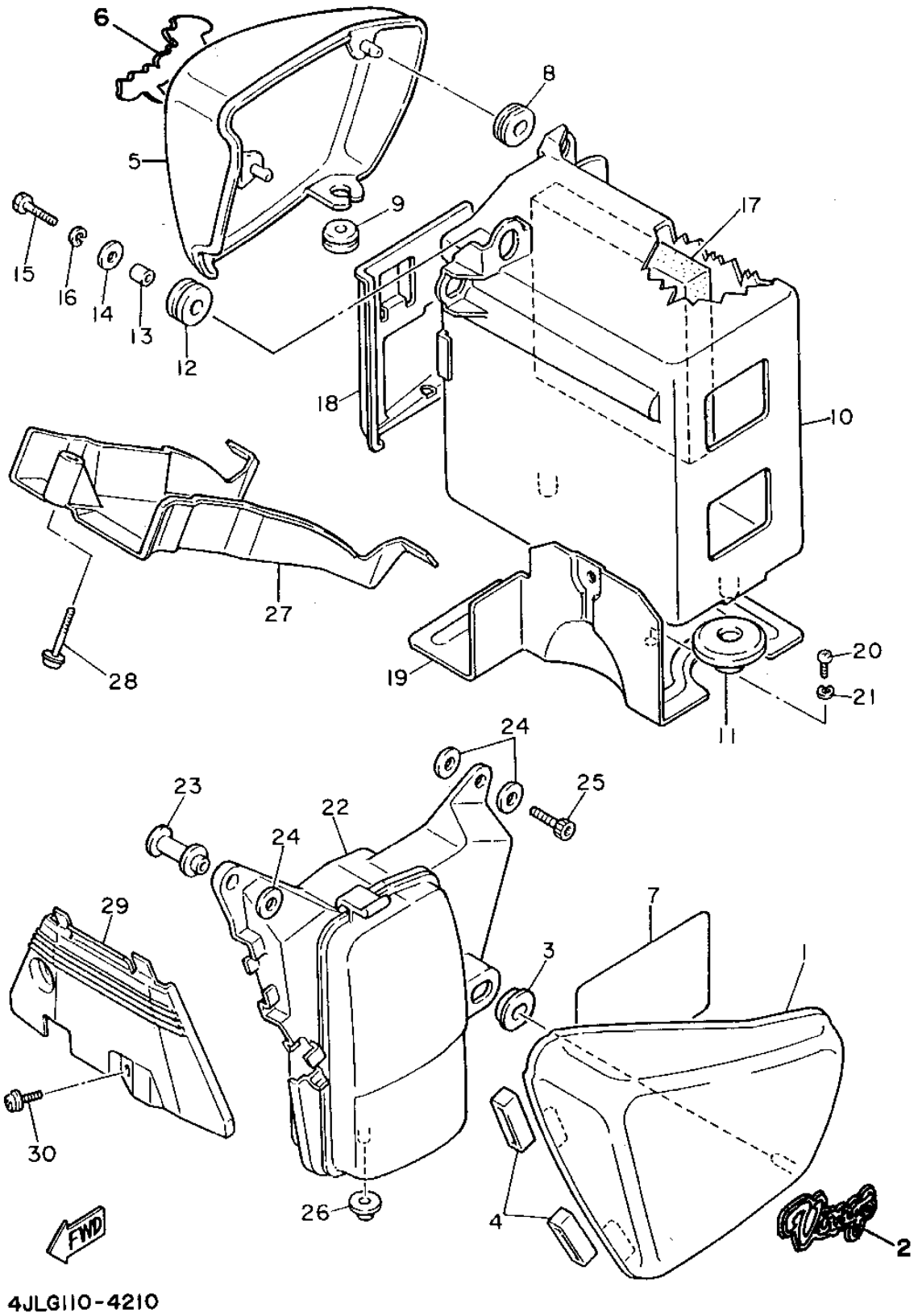
FENDER



3JL7110-1200

Ref. No.	Part Number	Description	Qty	Remarks
1	1MY-21510-00-TK	FENDER, FRONT	1	1 CAMELLIA GREEN
2	97021-06012-00	BOLT	4	4
3	92995-06100-00	WASHER, SPRING	4	4
4	1RM-21610-01-TK	FENDER, REAR	1	1 CAMELLIA GREEN
5	97021-06012-00	BOLT	2	2
6	92995-06100-00	WASHER, SPRING	2	2
7	97022-08012-00	BOLT	2	2
8	92902-08100-00	WASHER, SPRING	2	2
9	1RM-2164F-00-00	STAY 1	1	1
10	1RM-2164G-00-00	STAY 2	1	1
11	1RM-2164H-00-00	STAY 3	1	1
12	1RM-2164J-00-00	STAY 4	1	1
13	55R-2164A-02-00	GRIP 1	1	1
14	95811-06016-00	BOLT, FLANGE (95822-06016)	4	4
15	95811-06016-00	BOLT, FLANGE (95822-06016)	4	4
16	90149-08225-00	SCREW	2	2
17	90105-10217-00	BOLT, WASHER BASED	2	2
18	42X-21629-00-00	GUARD, MUD	1	1
19	90159-06128-00	SCREW, WITH WASHER	2	2
20	26H-21308-00-00	HELMET HANGER ASSEMBLY (4R8-21308-00)	1	1
21	90149-06154-00	SCREW	1	1
22	99236-00080-00	EMBLEM, YAMAHA	1	1

SIDE COVER

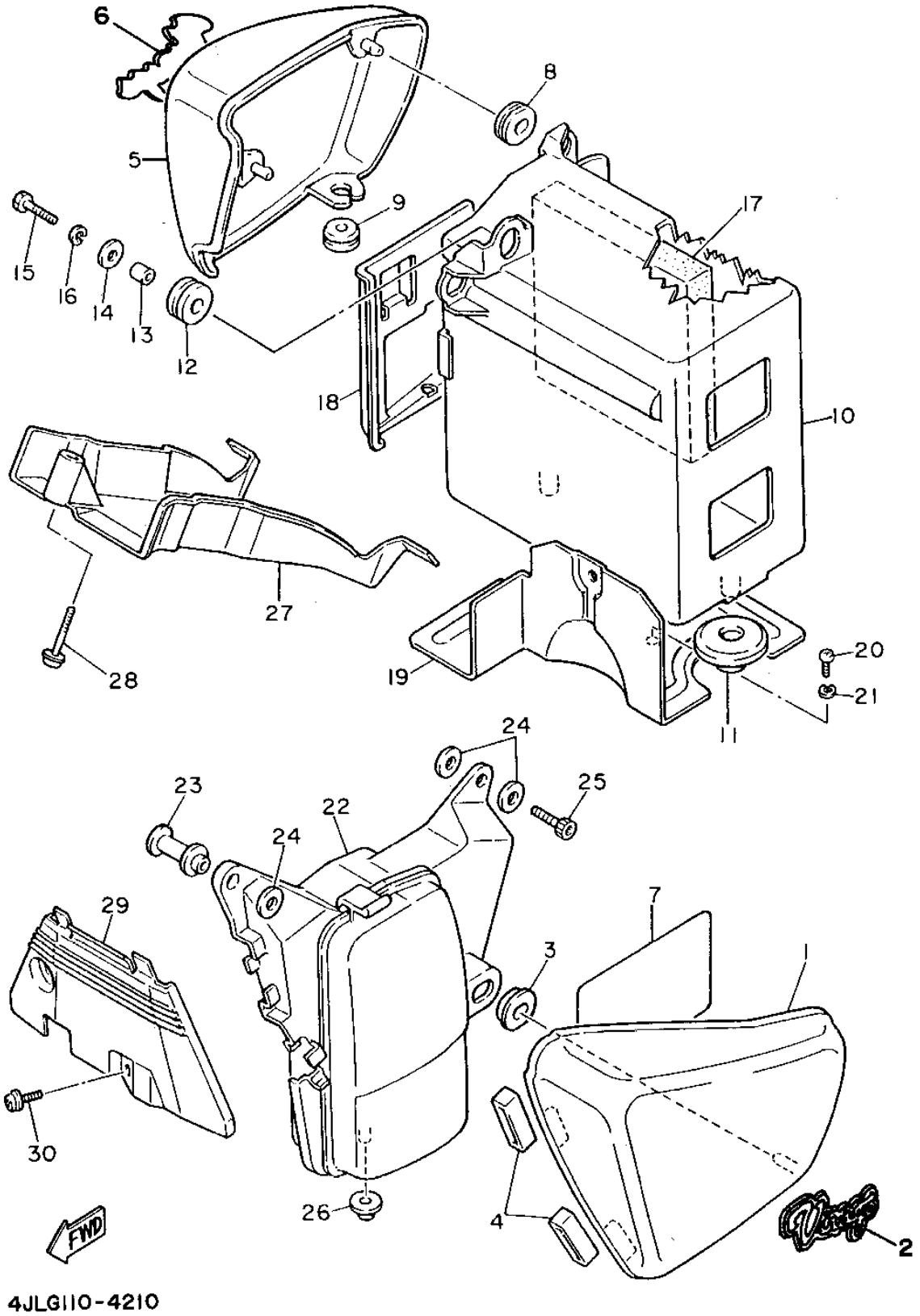


4JLG110-4210

Ref. No.	Part Number	Description	Qty	Remarks
1	42X-21711-00-TK	COVER, SIDE 1	1	1 CAMELLIA GREEN
2	56F-21781-00-00	EMBLEM 1	1	1
3	90480-01401-00	GROMMET	1	1
4	466-21717-00-00	DAMPER, SIDE COVER	2	2
5	42X-21721-00-TK	COVER, SIDE 2	1	1 CAMELLIA GREEN
6	56F-21782-00-00	EMBLEM 2	1	1
7	3JL-2179R-51-00	PLATE, EPA 1		1 CA ONLY
	3JL-2179V-51-00	PLATE, EPA 1	1	NON-CA
8	90480-01401-00	GROMMET	2	2
9	90480-12053-00	GROMMET	1	1
10	42X-21171-00-00	BOX	1	1
11	90480-20384-00	GROMMET	2	2
12	90480-16233-00	GROMMET	1	1
13	90387-060A7-00	COLLAR	1	1
14	90201-06067-00	WASHER, PLATE	1	1
15	97011-06020-00	BOLT	1	1
16	92995-06100-00	WASHER, SPRING	1	1
17	42X-21746-00-00	DAMPER	1	1
18	42X-28185-00-00	LID	1	1
19	42X-2172W-02-00	COVER	1	1
20	98580-06010-00	SCREW, PAN HEAD (92503-06010)	2	2
21	92995-06100-00	WASHER, SPRING	2	2
22	42X-2177A-00-00	BOX	1	1
23	90560-06258-00	SPACER	1	1
24	90201-06059-00	WASHER, PLATE	3	3
25	91316-06012-00	BOLT, SOCKET HEAD	1	1
26	90480-10408-00	GROMMET	1	1
27	42X-2176E-00-00	PLATE	1	1

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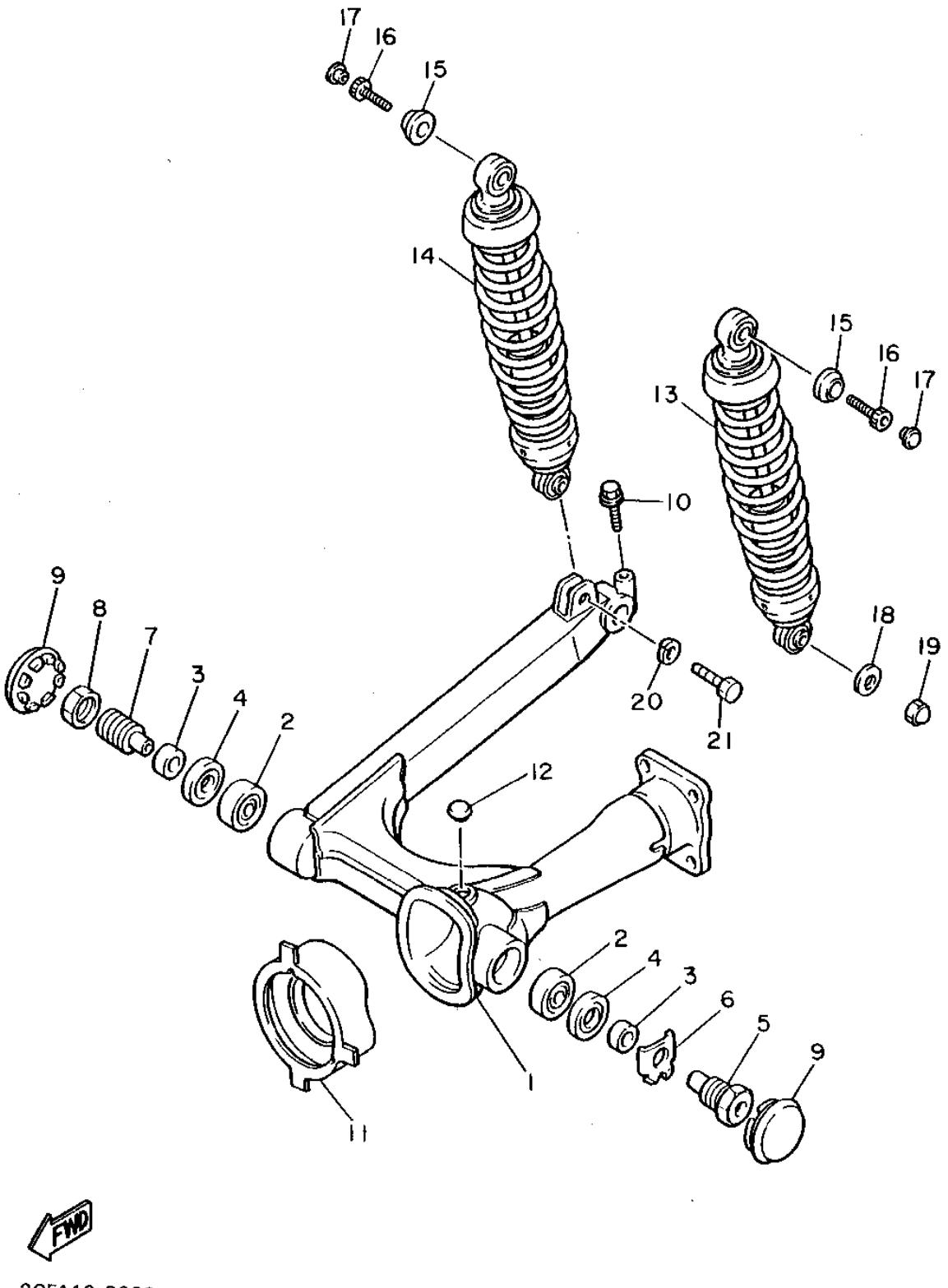
SIDE COVER



4JLG110-4210

Ref. No.	Part Number	Description	Qty	Remarks
28	90159-06110-00	SCREW, WITH WASHER	1	1
29	42X-2117F-00-00	COVER	1	1
30	90159-06071-00	SCREW, WITH WASHER	2	2

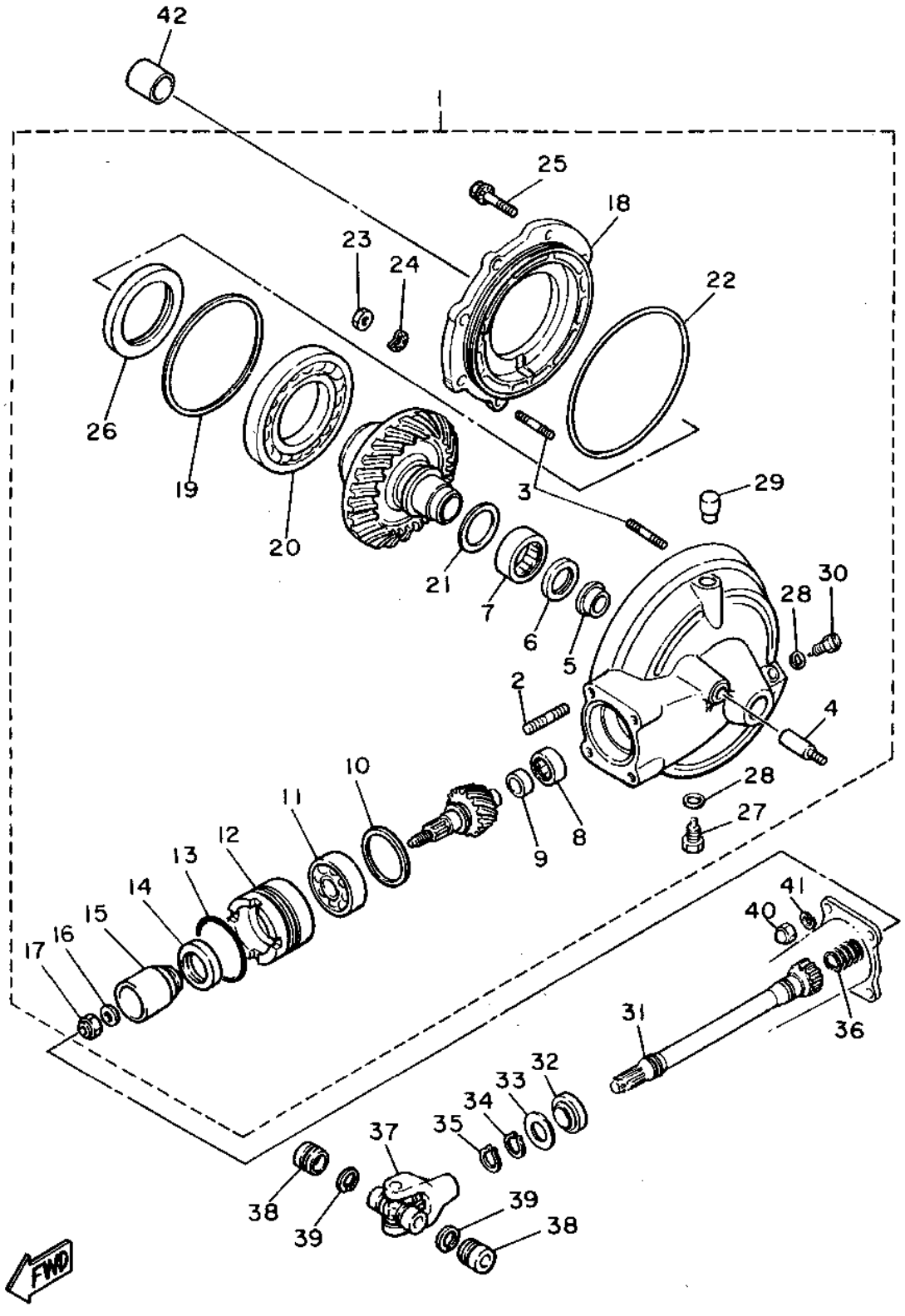
REAR ARM - SUSPENSION



3CF110-8220

Ref. No.	Part Number	Description	Qty	Remarks
1	1RM-22110-00-35	REAR ARM COMP.	1	1 SILVER
2	93332-00010-00	BEARING	2	2
3	90387-17543-00	COLLAR	2	2
4	93102-25017-00	OIL SEAL	2	2
5	42X-22141-00-00	SHAFT, PIVOT	1	1
6	90215-22238-00	WASHER, LOCK	1	1
7	1J7-22141-00-00	SHAFT, PIVOT	1	1
8	1J7-22143-00-00	NUT	1	1
9	2H7-2219X-00-00	COVER	2	2
10	95023-08035-00	BOLT, FLANGE	1	1
11	4X7-22189-01-00	BOOT, RUBBER	1	1
12	90338-20113-00	PLUG	1	1
13	42X-22210-12-00	SHOCK ABSORBER ASSEMBLY, REAR	1	1
14	42X-22220-12-00	SHOCK ABSORBER ASSEMBLY, REAR	1	1
15	57A-22243-01-00	WASHER 1	2	2
16	91311-08020-00	BOLT, SOCKET HEAD	2	2
17	90338-08163-00	PLUG	2	2
18	90201-10437-00	WASHER, PLATE	1	1
19	90176-10073-00	NUT, CROWN	1	1
20	92990-10100-00	WASHER, SPRING	1	1
21	90106-10052-00	BOLT	1	1

DRIVE SHAFT

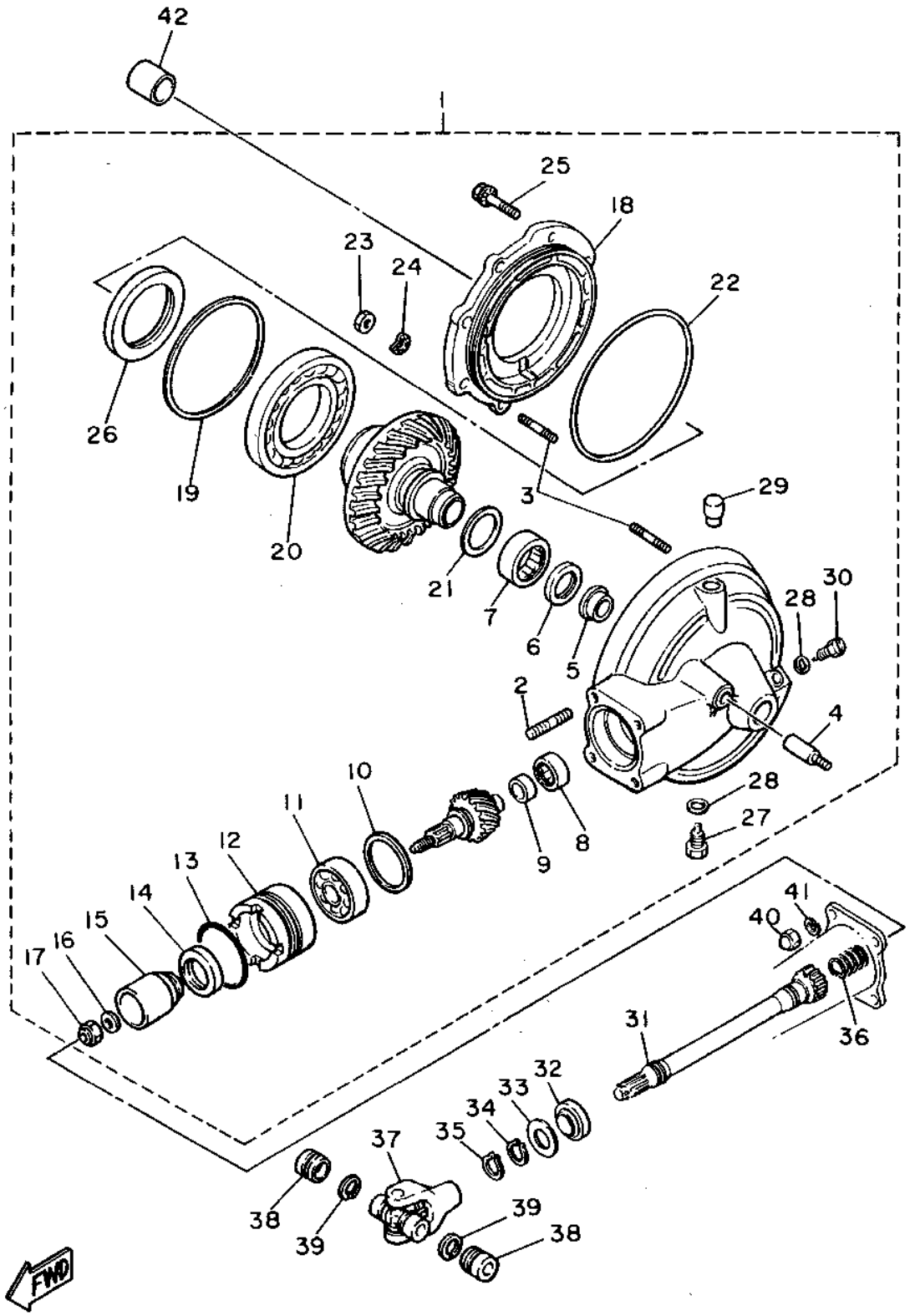


1TE110-6230

Ref. No.	Part Number	Description	Qty	Remarks
1	5G2-46101-01-00	REAR AXLE GEAR CASE ASSEMBLY	1	1
2	90116-10361-00	. BOLT, STUD	4	4
3	90116-08360-00	. BOLT, STUD	6	6
4	90116-10249-00	. BOLT, STUD	1	1
5	4H7-46153-00-00	. COLLAR, GUIDE	1	1
6	93101-30084-00	. OIL SEAL	1	1
7	93311-43729-00	. BEARING	1	1
8	93317-41510-00	. BEARING	1	1
9	2H7-46122-00-00	. RACE, INNER	1	1
10	1J7-17537-Y0-30	. SHIM, THRUST (0.30T)	1	1 UR
	1J7-17537-Y0-40	. SHIM, THRUST (0.40T)	1	1 UR
	1J7-17537-Y0-50	. SHIM, THRUST (0.50T)	1	1 UR
11	93306-30533-00	. BEARING (B6305RB1 SPECIAL)	1	1
12	4H7-46125-00-00	. RETAINER, BEARING	1	1
13	93210-60426-00	. O-RING	1	1
14	93101-38098-00	. OIL SEAL	1	1
15	4H7-46123-00-00	. COUPLING, GEAR	1	1
16	90201-14632-00	. WASHER, PLATE	1	1
17	90185-14070-00	. NUT, SELF-LOCKING	1	1
18	4H7-46152-00-00	. HOUSING, BEARING	1	1
19	1J7-46117-Y0-30	. SHIM, RING GEAR (0.30T)	1	1 UR
	1J7-46117-Y0-35	. SHIM, RING GEAR	1	1 UR
	1J7-46117-Y0-40	. SHIM, RING GEAR (0.40T)	1	1 UR
	1J7-46117-Y0-50	. SHIM, RING GEAR (0.50T)	1	1 UR
20	93316-01403-00	. BEARING	1	1
21	22U-46118-00-12	. SHIM, THRUST (1.2T)	1	1 UR
	22U-46118-00-14	. SHIM, THRUST (1.4T)	1	1 UR

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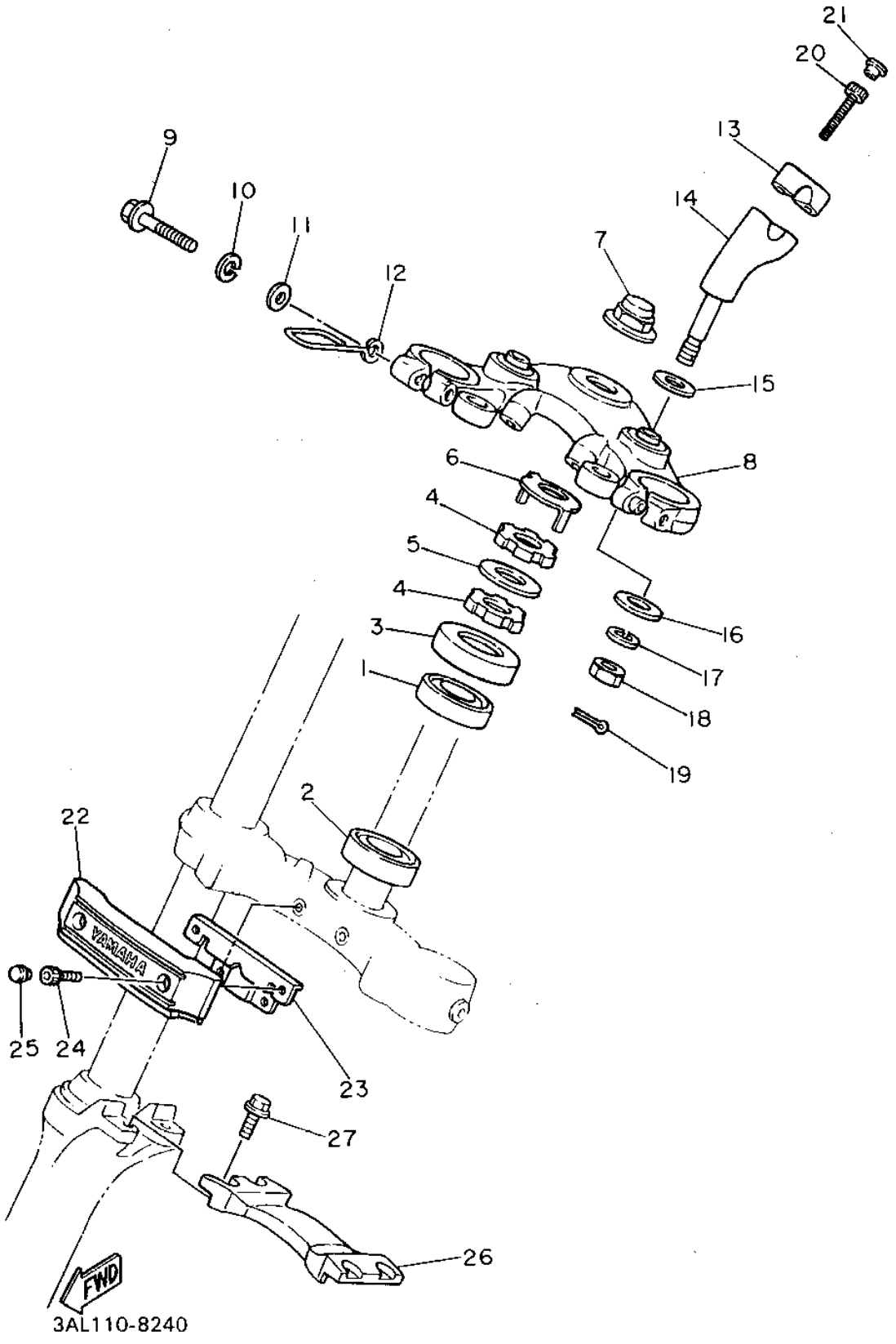
DRIVE SHAFT



1TE110-6230

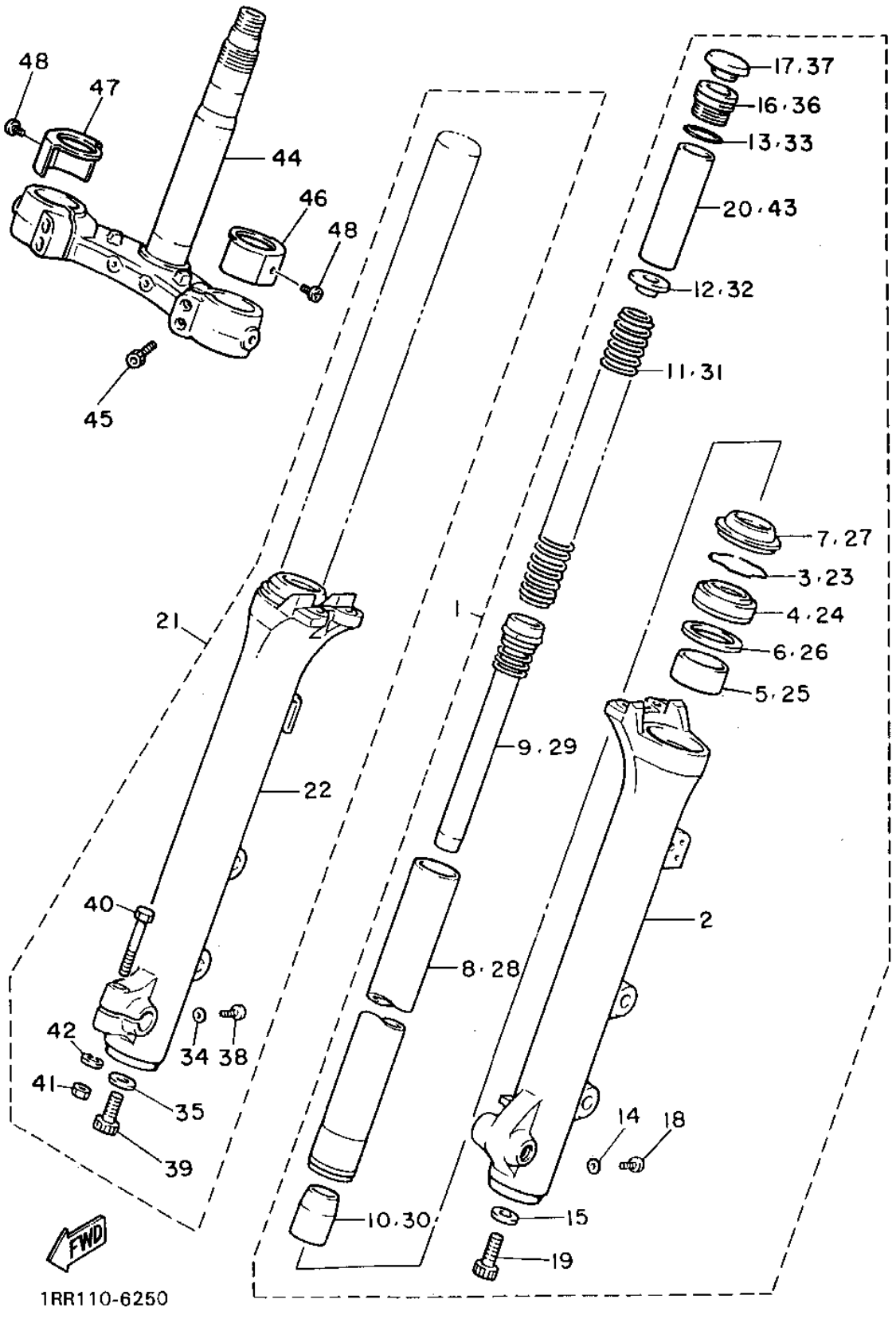
Ref. No.	Part Number	Description	Qty	Remarks
21	22U-46118-00-16	. SHIM, THRUST (1.6T)	1	1 UR
	22U-46118-00-18	. SHIM, THRUST (1.8T)	1	1 UR
	22U-46118-00-20	. SHIM, THRUST (2.0T)	1	1 UR
22	93211-44348-00	. O-RING	1	1
23	95333-08600-00	. NUT	6	6
24	92901-08700-00	. WASHER, WAVE	6	6
25	95811-10025-00	. BOLT, FLANGE	2	2
26	93102-70167-00	. OIL SEAL	1	1
27	3VD-13455-00-00	. PLUG	1	1
28	214-11198-01-00	. GASKET	2	2
29	2H7-17590-00-00	. BREATHER COMP.	1	1
30	90340-14118-00	. PLUG, STRAIGHT	1	1
31	4X7-46172-00-00	SHAFT, DRIVE	1	1
32	93108-23007-00	OIL SEAL	1	1
33	90201-231A2-00	WASHER, PLATE	1	1
34	93410-23056-00	CIRCLIP	1	1
35	93410-22039-00	CIRCLIP	1	1
36	90501-16491-00	SPRING, COMPRESSION	1	1
37	4X7-46180-00-00	CROSS JOINT COMP.	1	1
38	93399-99926-00	BEARING	2	2
39	93440-20088-00	CIRCLIP	2	2
40	90176-10049-00	NUT, CROWN	4	4
41	92901-10100-00	WASHER, SPRING	4	4
42	90387-172A5-00	COLLAR	1	1

STEERING



Ref. No.	Part Number	Description	Qty	Remarks
1	93332-00001-00	BEARING	1	1
2	93332-00008-00	BEARING	1	1
3	1J7-23415-00-00	COVER, BALL RACE 1	1	1
4	90179-25033-00	NUT	2	2
5	90202-26142-00	WASHER, PLATE	1	1
6	26H-23418-01-00	WASHER, SPECIAL	1	1
7	90176-22050-00	NUT, CROWN	1	1
8	3AL-W2341-00-38	CROWN, HANDLE	1	1 CLEAR (WITH BUFF)
9	90105-08722-00	BOLT, WASHER BASED	2	2
10	92990-08100-00	WASHER	2	2
11	92901-08600-00	WASHER	2	2
12	1UF-23317-01-00	HOLDER, CABLE	2	2
13	4H7-23441-00-38	HOLDER, HANDLE UPPER	2	2 CLEAR (WITH BUFF)
14	3AL-23442-00-38	HOLDER, HANDLE LOWER	2	2 CLEAR (WITH BUFF)
15	90201-14220-00	WASHER, PLATE	2	2
16	92990-12200-00	WASHER, PLAIN	2	2
17	92901-12100-00	WASHER, SPRING	2	2
18	95301-12700-00	NUT (95302-12700)	2	2
19	90468-12006-00	CLIP	2	2
20	91311-08030-00	BOLT	4	4
21	90338-08163-00	PLUG	4	4
22	1RM-23122-00-00	COVER, OUTER 1	1	1
23	1RM-2317E-00-00	STAY	1	1
24	90111-06006-00	BOLT	2	2
25	90338-08163-00	PLUG	4	4
26	42X-2313A-00-00	BRACE, FORK	1	1
27	90105-08706-00	BOLT, WASHER BASED	4	4

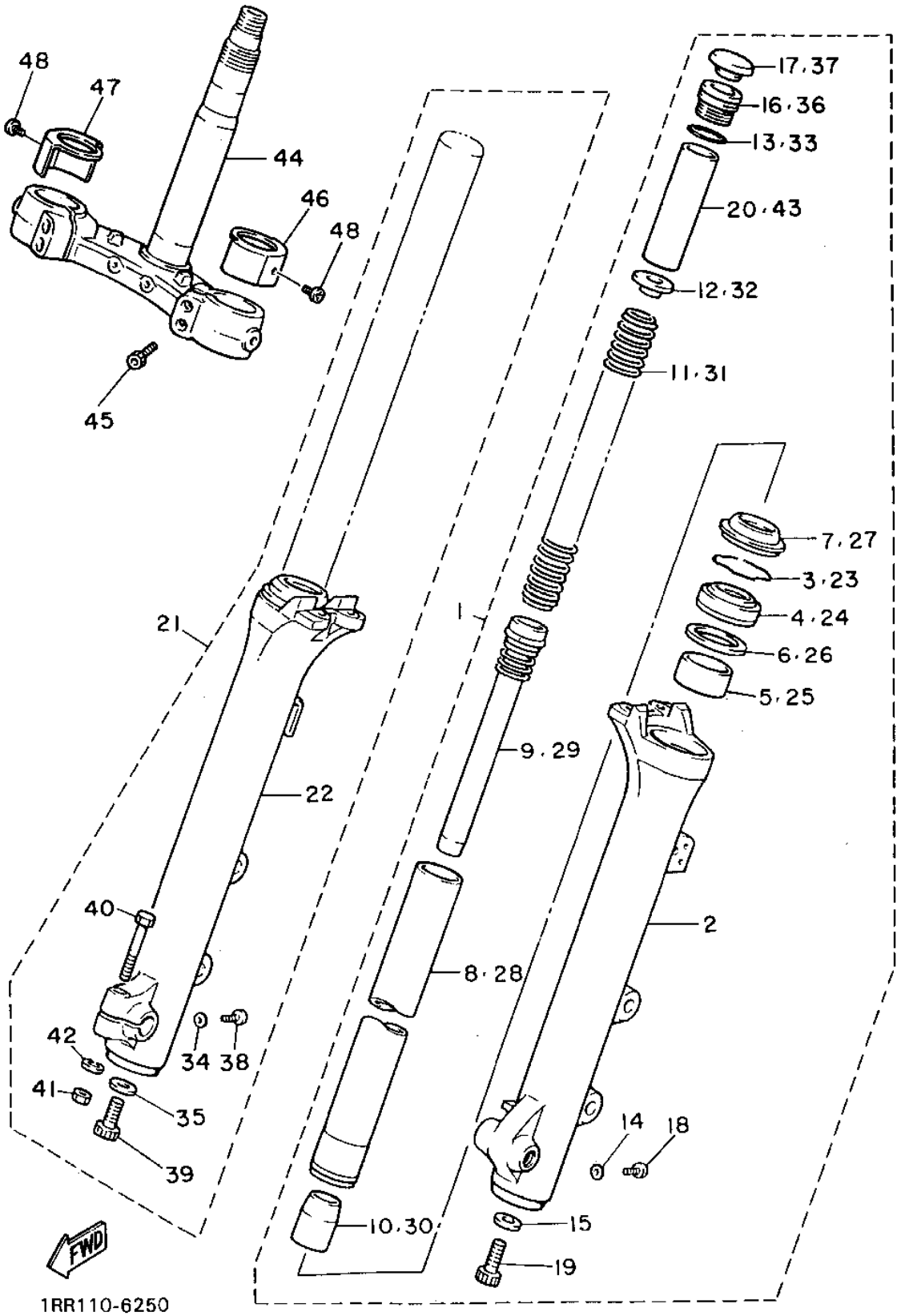
FRONT FORK



Ref. No.	Part Number	Description	Qty	Remarks
1	3JL-23102-00-00	FRONT FORK ASS''Y (L.H) ...	1	1
2	3JL-23126-00-00	. TUBE, OUTER 1	1	1
3	3R4-23153-00-00	. RING, SNAP	1	1
4	3EN-23145-00-00	. OIL SEAL	1	1
5	2YK-23125-00-00	. METAL, SLIDE 1	1	1
6	4V2-23146-L0-00	. WASHER, OIL SEAL	1	1
7	42X-23144-01-00	. SEAL, DUST	1	1
8	1RM-23110-00-00	. INNER TUBE COMP. 1	1	1
9	33M-23170-00-00	. CYLINDER COMP., FRONT FORK	1	1
10	1W1-23173-L0-00	. SPINDLE, TAPER	1	1
11	42H-23141-00-00	. SPRING, FRONT FORK	1	1
12	1W1-23142-L0-00	. SEAT, SPRING UPPER	1	1
13	1W1-23114-L0-00	. GASKET	1	1
14	122-23129-00-00	. GASKET, DRAIN PLUG	1	1
15	509-23158-L0-00	. GASKET	1	1
16	31A-23111-31-00	. BOLT, CAP	1	1
17	42H-23168-00-00	. CAP, FRONT FORK	1	1
18	4H7-23119-00-00	. PLUG, DRAIN - (122-23119-01)	1	1
19	278-23181-50-00	. BOLT, HEXAGON SOCKET HEAD	1	1
20	42X-23118-00-00	. SPACER	1	1
21	3JL-23103-00-00	FRONT FORK ASS''Y (R.H) ...	1	1
22	3JL-23136-00-00	. TUBE, OUTER 2	1	1
23	3R4-23153-00-00	. RING, SNAP	1	1
24	3EN-23145-00-00	. OIL SEAL	1	1
25	2YK-23125-00-00	. METAL, SLIDE 1	1	1
26	4V2-23146-L0-00	. WASHER, OIL SEAL	1	1
27	42X-23144-01-00	. SEAL, DUST	1	1

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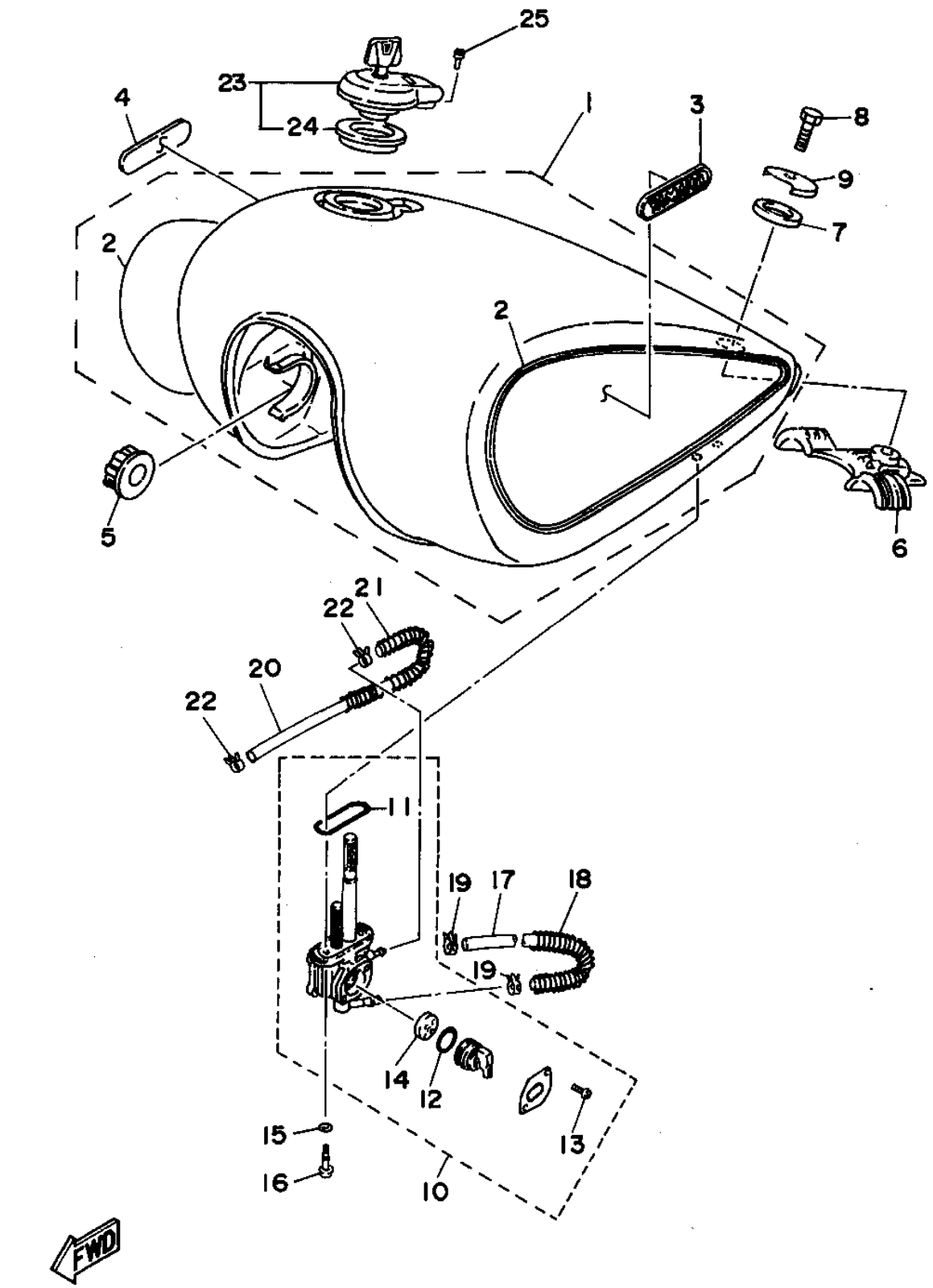
FRONT FORK



1RR110-6250

Ref. No.	Part Number	Description	Qty	Remarks
28	1RM-23110-00-00	. INNER TUBE COMP. 1	1	1
29	33M-23170-00-00	. CYLINDER COMP., FRONT FORK	1	1
30	1W1-23173-L0-00	. SPINDLE, TAPER	1	1
31	42H-23141-00-00	. SPRING, FRONT FORK	1	1
32	1W1-23142-L0-00	. SEAT, SPRING UPPER	1	1
33	1W1-23114-L0-00	. GASKET	1	1
34	122-23129-00-00	. GASKET, DRAIN PLUG	1	1
35	509-23158-L0-00	. GASKET	1	1
36	31A-23111-31-00	. BOLT, CAP	1	1
37	42H-23168-00-00	. CAP, FRONT FORK	1	1
38	4H7-23119-00-00	. PLUG, DRAIN - (122-23119-01)	1	1
39	278-23181-50-00	. BOLT, HEXAGON SOCKET HEAD	1	1
40	90101-08340-00	. BOLT	1	1
41	95333-08600-00	. NUT	1	1
42	92990-08100-00	. WASHER	1	1
43	42X-23118-00-00	. SPACER	1	1
44	2AE-23340-30-00	UNDER BRACKET COMP.	1	1
45	91311-08030-00	BOLT	4	4
46	1RM-23132-00-00	COVER (L.H)	1	1
47	1RM-23132-10-00	COVER (R.H)	1	1
48	98580-05006-00	SCREW, PAN HEAD	2	2

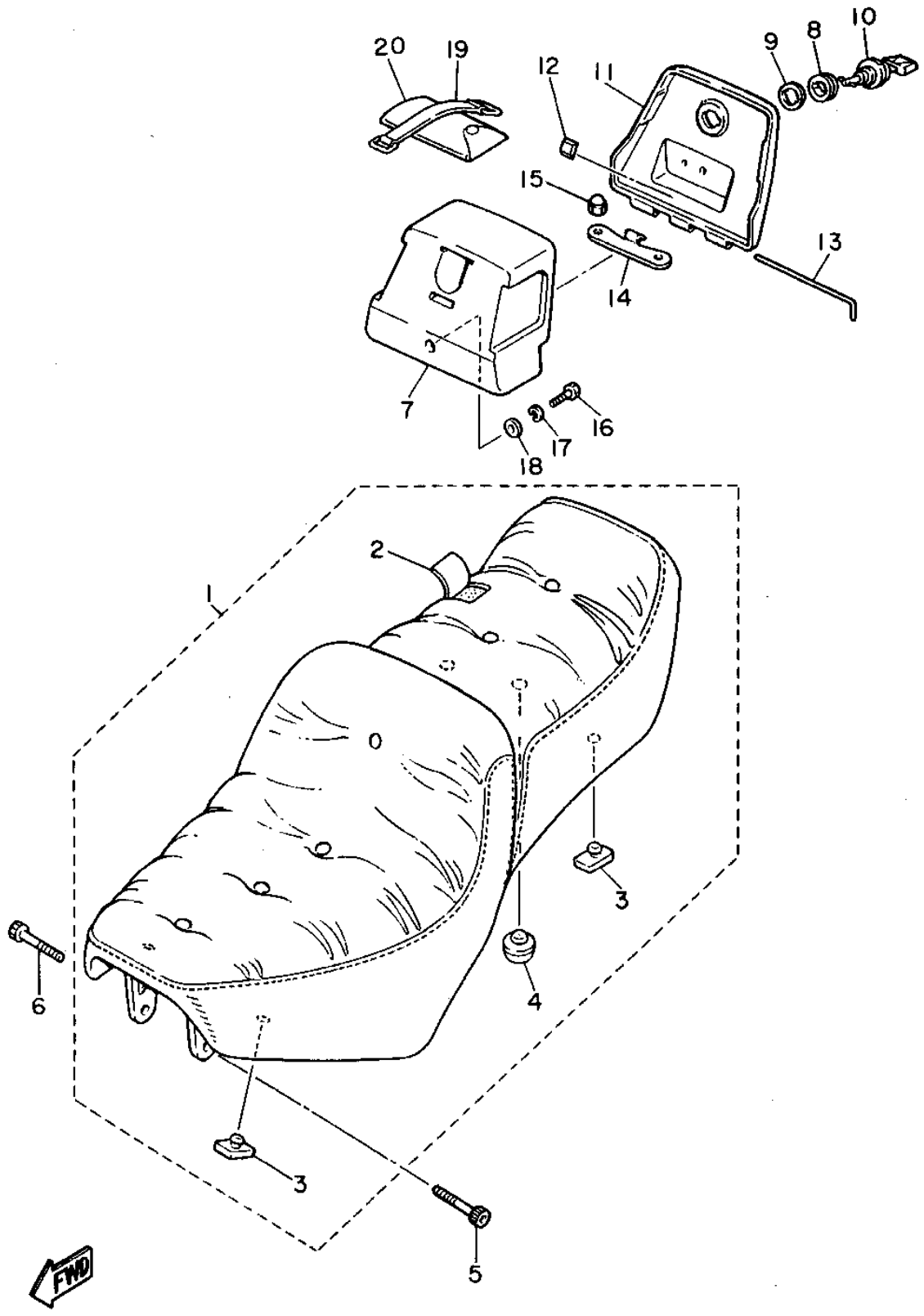
FUEL TANK



3JLJ171-4260

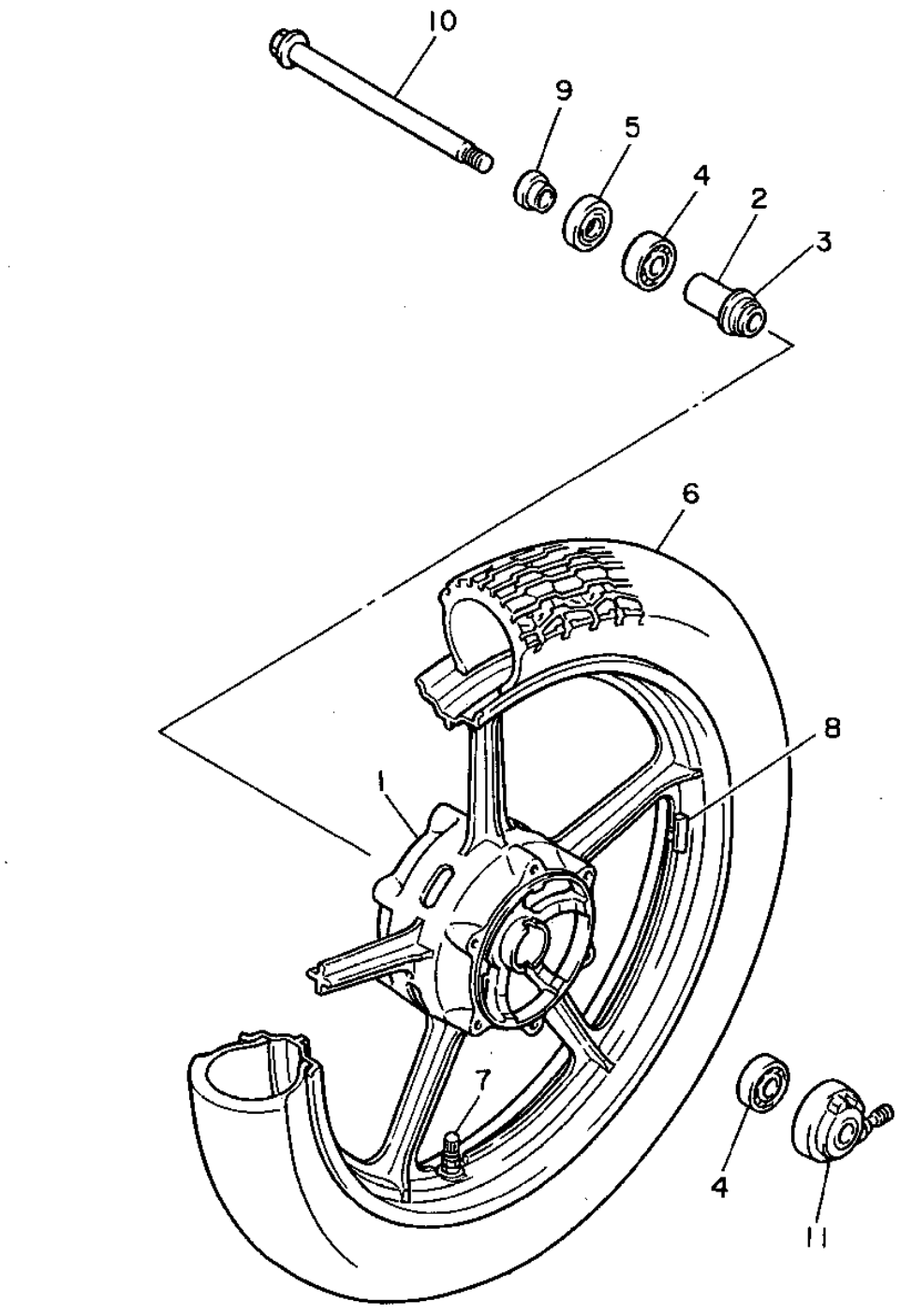
Ref. No.	Part Number	Description	Qty	Remarks
1	1RM-24110-00-X7	FUEL TANK COMP.	1	1 CAMELLIA GREEN
2	3JL-24240-50-00	. GRAPHIC SET	1	1
3	1RM-24161-00-00	EMBLEM 1	1	1
4	1RM-24162-00-00	EMBLEM 2	1	1
5	4H7-24181-00-00	DAMPER, LOCATING 1	2	2
6	42X-24182-00-00	DAMPER, LOCATING 2	1	1
7	42X-24183-00-00	DAMPER, LOCATING 3	1	1
8	98001-08016-00	BOLT	1	1
9	42X-24186-00-00	WASHER, SPECIAL	1	1
10	3AL-24500-00-00	FUEL COCK ASSEMBLY 1	1	1
11	4X8-24512-00-00	. O-RING	1	1
12	1JK-24534-00-00	. SEAL, COCK	1	1
13	98580-03008-00	. SCREW, PAN HEAD	2	2
14	3H3-24523-00-00	. VALVE	1	1
15	90202-05187-00	WASHER, PLATE	2	2
16	90149-06011-00	SCREW	2	2
17	3AL-24321-00-00	PIPE 0	1	1
18	90501-08728-00	SPRING, COMPRESSION	1	1
19	90467-10135-00	CLIP	2	2
20	3AL-2416A-00-00	HOSE	1	1
21	90501-08410-00	SPRING, COMPRESSION	1	1
22	90467-08092-00	CLIP	2	2
23	4X7-24602-03-00	CAP ASSEMBLY	1	1
24	4X7-24612-00-00	. GASKET, CAP	1	1
25	91311-05010-00	BOLT, SOCKET HEAD	1	1

SEAT



3CF110-8270

Ref. No.	Part Number	Description	Qty	Remarks
1	3CF-24730-10-00	DOUBLE SEAT ASSEMBLY . . .	1	1 YAMAHA BLACK
2	3CF-24731-10-00	. COVER, SEAT	1	1 YAMAHA BLACK
3	509-24724-00-00	. DAMPER, SEAT	4	4
4	1L9-24741-00-00	. PAD, SEAT	1	1
5	91316-06016-00	BOLT, SOCKET HEAD	1	1
6	90110-06077-00	BOLT, HEXAGON SOCKET HEAD	1	1
7	42X-2473R-00-00	BOX 1	1	1
8	90480-24186-00	GROMMET	1	1
9	90201-225A4-00	WASHER, PLATE (T1.0)	1	1
10	5A8-21708-00-00	LOCK ASSEMBLY 2	1	1
11	42X-2473T-00-00	LID 1	1	1
12	3CF-24723-00-00	DAMPER, SEAT	1	1
13	42X-2177K-00-00	PIN, HINGE	1	1
14	1RM-2162G-00-00	PLATE 1	1	1
15	90176-06041-00	NUT, CROWN	2	2
16	97011-06016-00	BOLT	1	1
17	92995-06100-00	WASHER, SPRING	1	1
18	90201-06057-00	WASHER, PLATE	1	1
19	5H9-21376-00-00	BAND, TOOL	1	1
20	5A8-W2810-00-00	TOOL KIT	1	1

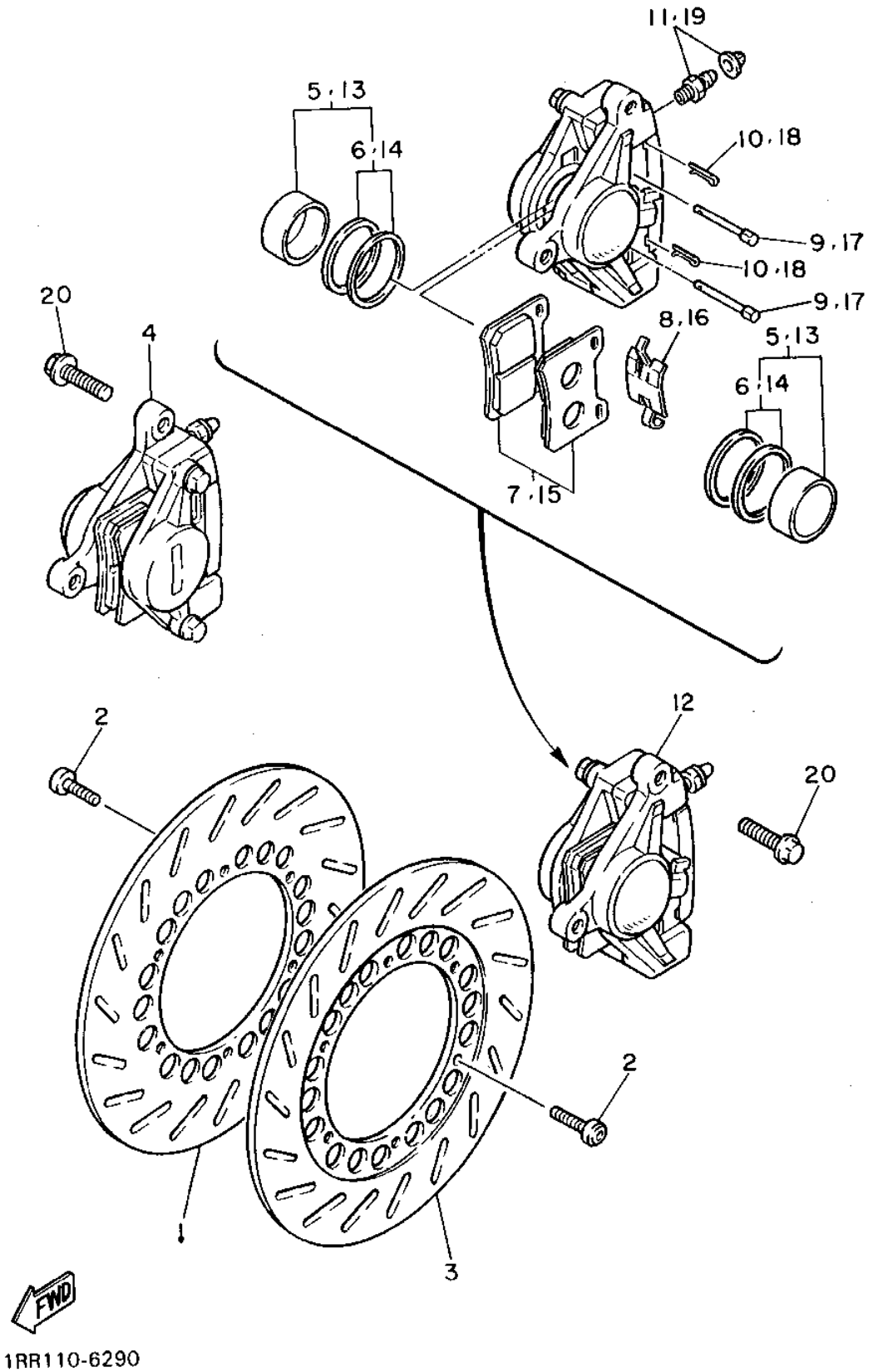


42G110-4280

FRONT WHEEL

Ref. No.	Part Number	Description	Qty	Remarks
1	42H-25168-00-P0	CAST WHEEL, FRONT	1	1 LIGHT YELLOWISH
2	90560-15116-00	SPACER	1	1
3	146-25115-00-00	FLANGE, SPACER 1	1	1
4	93306-30202-00	BEARING	2	2
5	93102-22014-00	OIL SEAL	1	1
6	94110-194H3-00	TIRE (100/90-19 57H)	1	1 UR BRIDGE- STONE
7	93900-00001-00	VALVE, RIM	1	1 UR BRIDGE- STONE
	93900-00003-00	VALVE, RIM	1	1 UR DUNLOP
8	29L-25398-00-00	BALANCER, WHEEL (10G) . . .	1	1 UN
	29L-25398-10-00	BALANCER, WHEEL (20G) . . .	1	1 UN
	29L-25398-20-00	BALANCER, WHEEL (30G) . . .	1	1 UN
9	90387-15550-00	COLLAR	1	1
10	42X-25181-00-00	AXLE, WHEEL	1	1
11	3JK-25190-00-00	GEAR UNIT ASSEMBLY	1	1

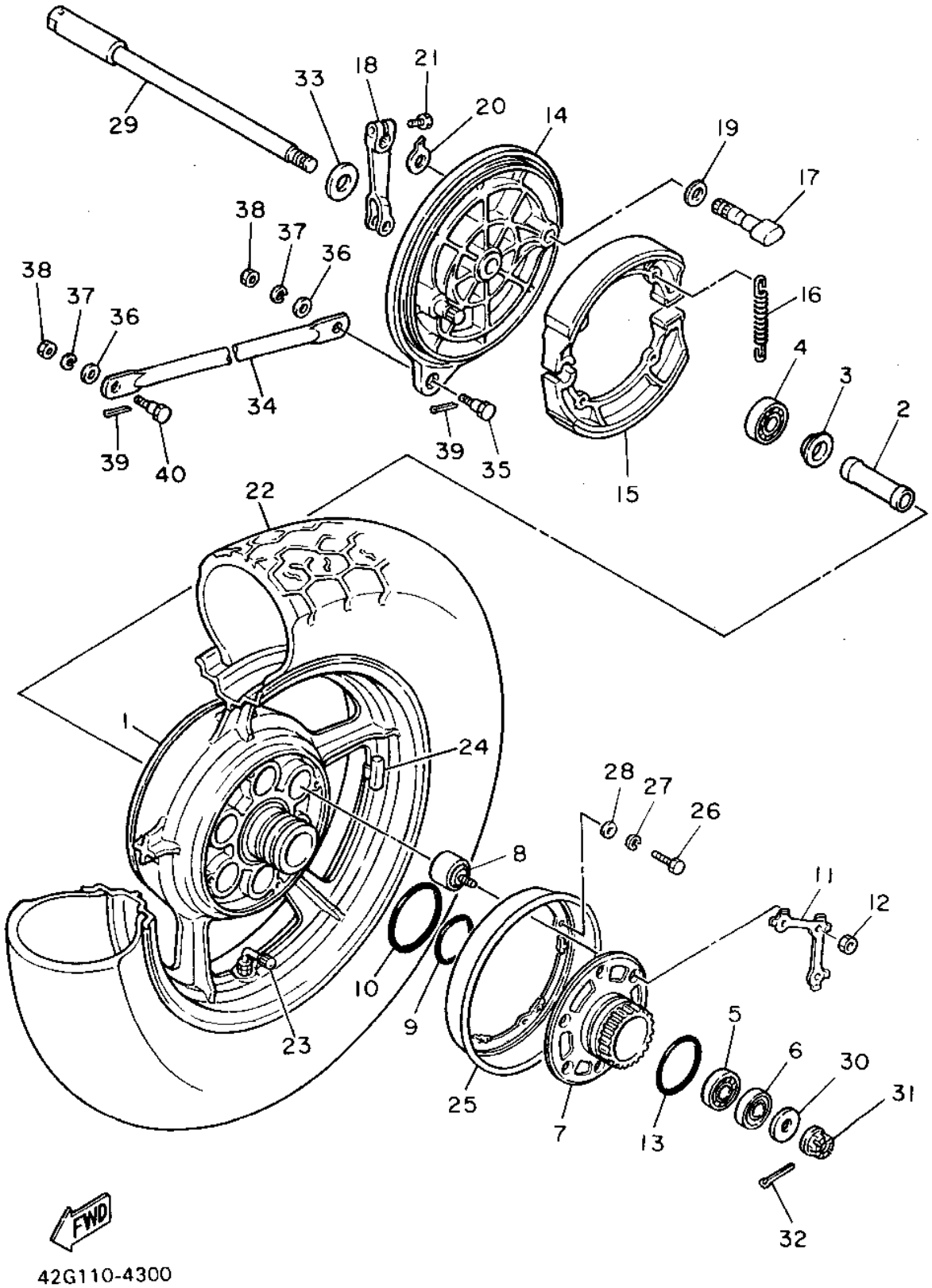
FRONT BRAKE CALIPER



1RR110-6290

Ref. No.	Part Number	Description	Qty	Remarks
1	3JK-25831-00-00	DISC, BRAKE (RIGHT)	1	1 SILVER
2	90109-08718-00	BOLT	12	12
3	3JK-25831-10-00	DISC, BRAKE (LEFT)	1	1 SILVER
4	42H-25810-01-00	CALIPER ASSEMBLY (RIGHT) .	1	1
5	26H-W0057-00-00	. PISTON ASSEMBLY, CALIPER	1	1
6	26H-W0047-00-00	. . CALIPER SEAL KIT	1	1
7	26H-W0045-11-00	. BRAKE PAD KIT	1	1
8	1WG-25919-00-00	. SUPPORT, PAD	1	1
9	3HE-25924-00-00	. PIN, PAD	2	2
10	3HE-25925-00-00	. CLIP	2	2
11	1J3-W0048-00-00	. BLEED SCREW KIT	1	1
12	42H-25810-11-00	CALIPER ASSEMBLY (LEFT) . .	1	1
13	26H-W0057-00-00	. PISTON ASSEMBLY, CALIPER	1	1
14	26H-W0047-00-00	. . CALIPER SEAL KIT	1	1
15	26H-W0045-11-00	. BRAKE PAD KIT	1	1
16	1WG-25919-00-00	. SUPPORT, PAD	1	1
17	3HE-25924-00-00	. PIN, PAD	2	2
18	3HE-25925-00-00	. CLIP	2	2
19	1J3-W0048-00-00	. BLEED SCREW KIT	1	1
20	90105-10638-00	BOLT, WASHER BASED	4	4

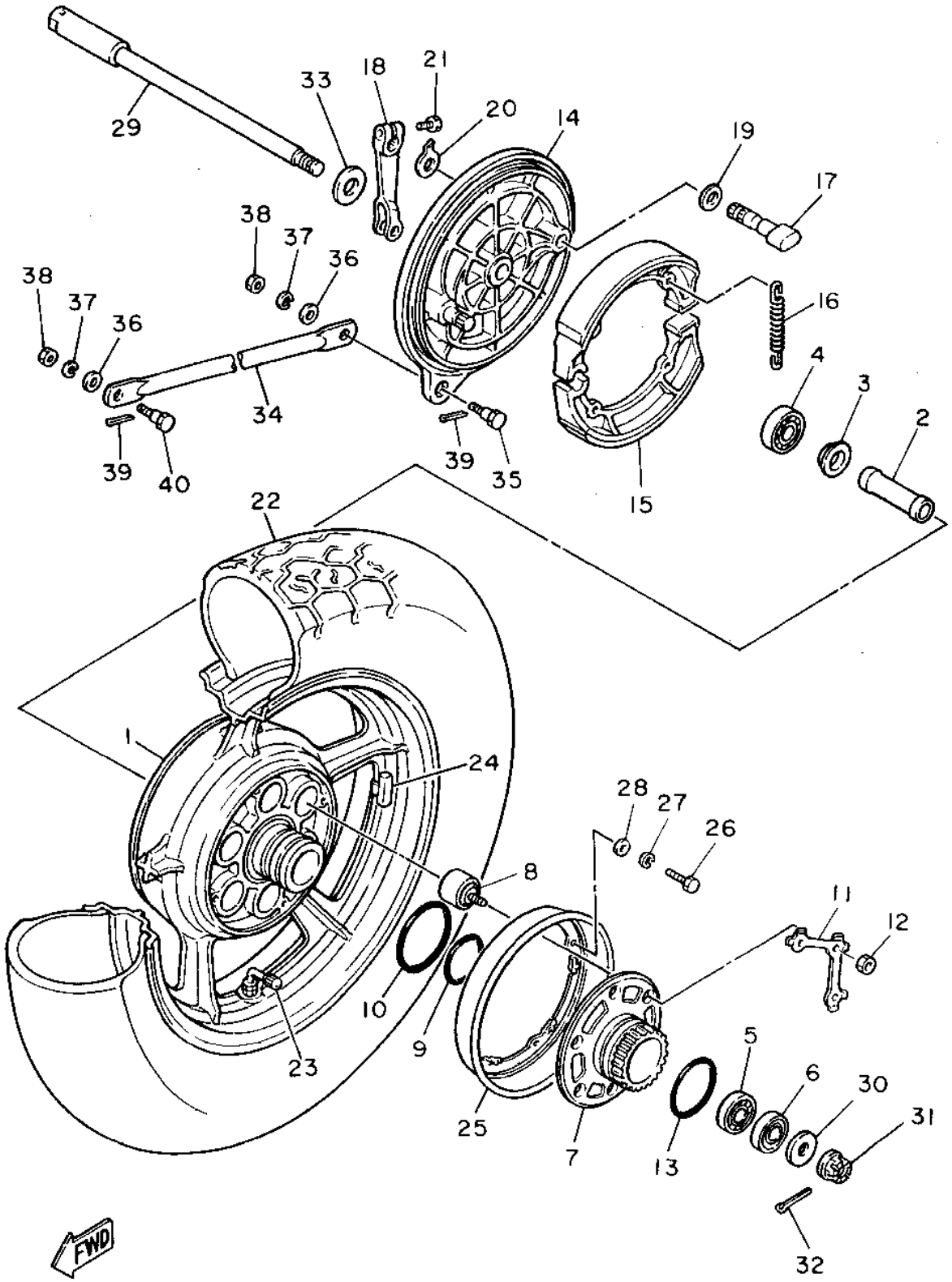
REAR WHEEL



42G110-4300

Ref. No.	Part Number	Description	Qty	Remarks
1	42H-25338-01-P1	CAST WHEEL, REAR	1	1 LIGHT YELLOWISH
2	90560-17249-00	SPACER	1	1
3	146-25315-00-00	FLANGE, SPACER	1	1
4	93306-30309-00	BEARING	1	1
5	93306-20310-00	BEARING	1	1
6	93306-20310-00	BEARING	1	1
7	16G-25366-01-00	CLUTCH, HUB	1	1
8	42H-25364-00-00	DAMPER	6	6
9	93210-48530-00	O-RING	1	1
10	93210-59531-00	O-RING	1	1
11	16G-25412-00-00	WASHER	2	2
12	95701-10500-00	NUT, FLANGE (95702-10500)	6	6
13	93210-57428-00	O-RING	1	1
14	42H-25321-02-00	PLATE, BRAKE SHOE	1	1
15	3DR-W2536-00-00	BRAKE SHOE SET	1	1
16	90507-20002-00	SPRING, TENSION	2	2
17	4H7-25351-00-00	CAMSHAFT	1	1
18	3CF-25355-00-00	LEVER, CAMSHAFT	1	1
19	90201-14218-00	WASHER, PLATE	1	1
20	4H7-2533A-02-00	PLATE, INDICATOR	1	1
21	90101-06291-00	BOLT	1	1
22	94114-156U0-00	TIRE (140/90-15 70H)	1	1 BRIDGE- STONE
23	93900-00016-00	VALVE, RIM	1	1 BRIDGE STONE
24	29L-25398-00-00	BALANCER, WHEEL (10G)	1	1 UN
	29L-25398-10-00	BALANCER, WHEEL (20G)	1	1 UN
	29L-25398-20-00	BALANCER, WHEEL (30G)	1	1 UN
25	16G-25327-00-00	COVER, PLATE	1	1
26	97021-05020-00	BOLT	4	4
27	92990-05100-00	WASHER, SPRING	4	4

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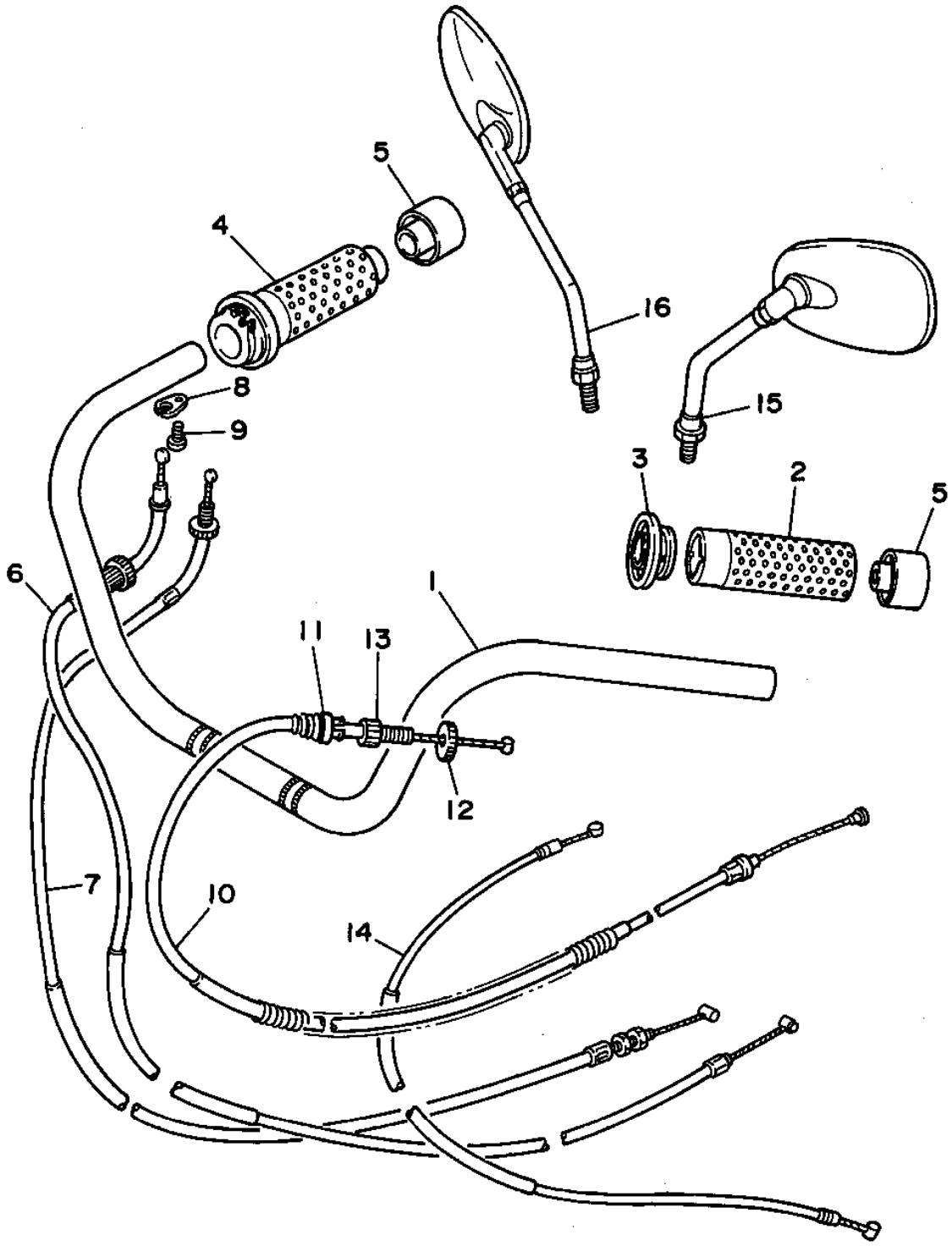


42G110-4300

REAR WHEEL

Ref. No.	Part Number	Description	Qty	Remarks
28	92901-05600-00	WASHER, PLATE	4	4
29	42X-25381-00-00	AXLE, WHEEL	1	1
30	90201-144J5-00	WASHER, PLATE	1	1
31	90171-14031-00	NUT, CASTLE	1	1
32	91401-30030-00	PIN, COTTER	1	1
33	56W-25377-00-00	COLLAR, WHEEL	1	1
34	42X-25371-00-00	BAR, TENSION	1	1
35	90109-08406-00	BOLT	1	1
36	92901-08600-00	WASHER	2	2
37	92990-08100-00	WASHER	2	2
38	95303-08700-00	NUT	2	2
39	91490-20020-00	PIN, COTTER	2	2
40	90109-08368-00	BOLT	1	1

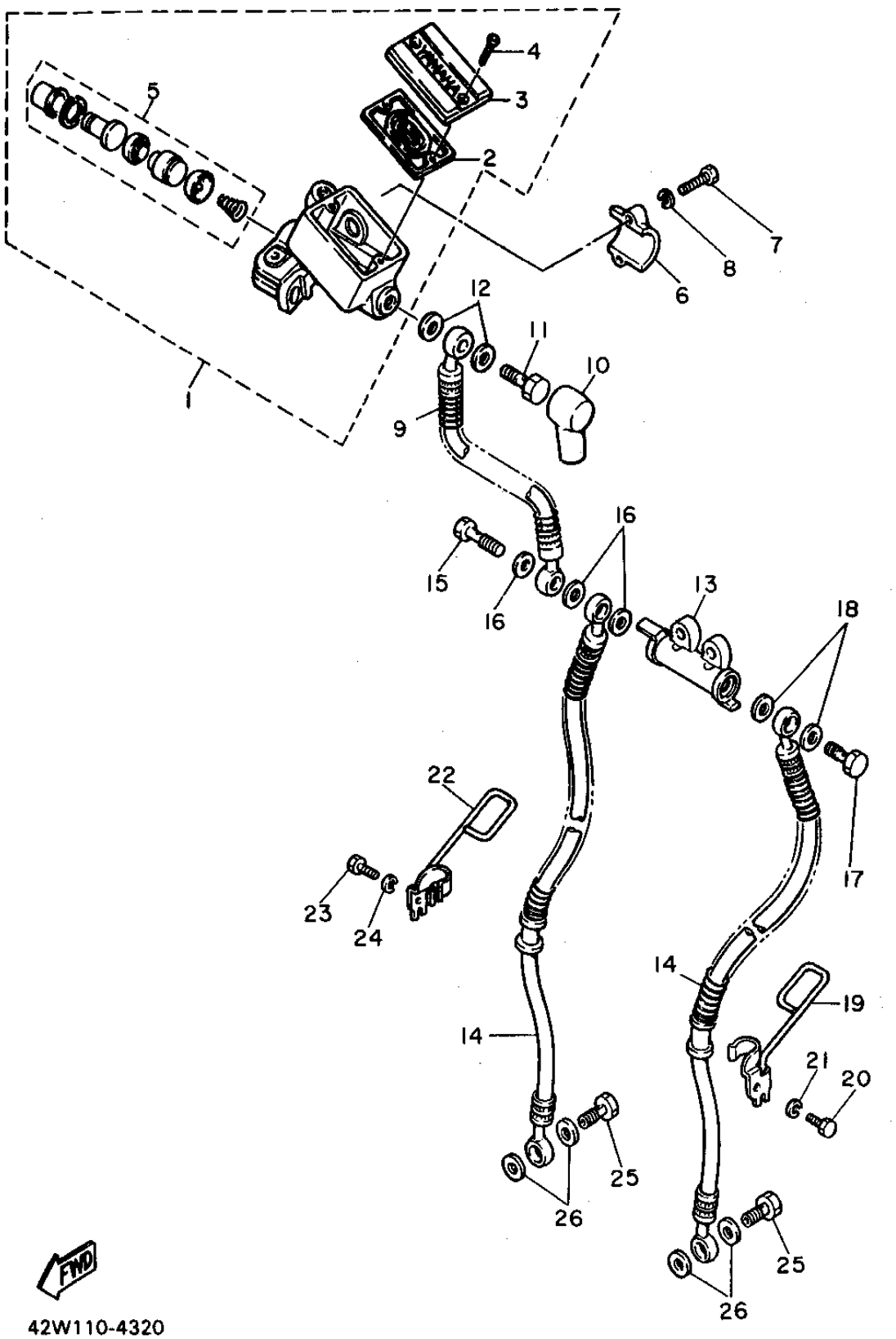
STEERING HANDLE- CABLE



3JK4110-0310

Ref. No.	Part Number	Description	Qty	Remarks
1	3AL-W2611-10-00	HANDLEBAR	1	1
2	3JB-26241-00-00	GRIP (LEFT)	1	1
3	3JB-26273-00-00	ROTOR	1	1
4	3JB-26240-00-00	GRIP ASSEMBLY	1	1
5	3JB-2628J-00-00	CAP, GRIP	2	2
6	3CF-26311-00-00	CABLE, THROTTLE 1	1	1
7	3CF-26312-00-00	CABLE, THROTTLE 2	1	1
8	5H0-26393-00-00	HOLDER	1	1
9	98506-05008-00	SCREW, PAN HEAD	1	1
10	57A-26335-00-00	CABLE, CLUTCH	1	1
11	1E6-26342-00-00	BOOT, CABLE	1	1
12	90179-08148-00	NUT	1	1
13	90123-08046-00	BOLT	1	1
14	3CF-26331-01-00	CABLE, STARTER 1	1	1
15	1AA-26280-02-00	REAR VIEW MIRROR ASSEMBLY (LEFT)	1	1
16	1AA-26290-02-00	REAR VIEW MIRROR ASSEMBLY (RIGHT)	1	1

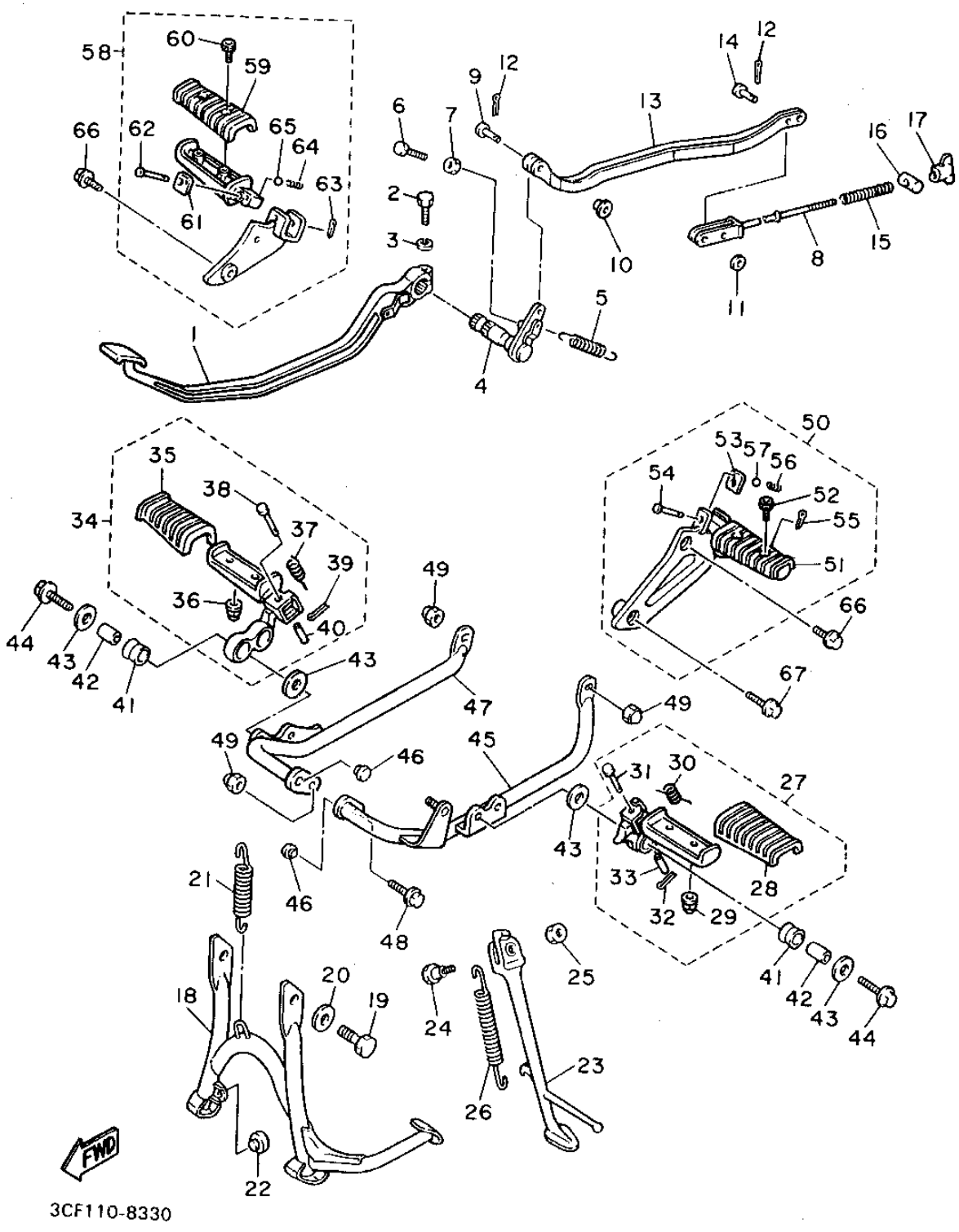
FRONT MASTER CYLINDER



42W110-4320

Ref. No.	Part Number	Description	Qty	Remarks
1	22R-25850-02-00	MASTER CYLINDER ASSEMBLY	1	1
2	4K0-25854-00-00	. DIAPHRAGM RESERVOR	1	1
3	3GM-25852-01-00	. CAP, RESERVOIR	1	1
4	98706-04012-00	. SCREW, FLAT HEAD	2	2
5	4K0-W0041-50-00	. CYLINDER KIT, MASTER	1	1
6	4L0-25867-00-00	BRACKET, MASTER CYLINDER	1	1
7	97016-06025-00	BOLT	2	2
8	92906-06100-00	WASHER, SPRING	2	2
9	42H-25872-01-00	HOSE, BRAKE 1	1	1
10	4L0-25862-00-00	BOOT, MASTER CYLINDER	1	1
11	90401-10034-00	BOLT, UNION	1	1
12	90201-10118-00	WASHER, PLATE	2	2
13	42H-25885-01-00	JOINT	1	1
14	42H-25873-01-00	HOSE, BRAKE 2	2	2
15	90401-10044-00	BOLT, UNION	1	1
16	90201-10118-00	WASHER, PLATE	3	3
17	90401-10034-00	BOLT, UNION	1	1
18	90201-10118-00	WASHER, PLATE	2	2
19	42X-25875-00-00	HOLDER, BRAKE HOSE 1	1	1
20	97011-06010-00	BOLT	1	1
21	92995-06100-00	WASHER, SPRING	1	1
22	42X-25876-00-00	HOLDER, BRAKE HOSE 2	1	1
23	97011-06010-00	BOLT	1	1
24	92995-06100-00	WASHER, SPRING	1	1
25	90401-10034-00	BOLT, UNION	2	2
26	90201-10118-00	WASHER, PLATE	4	4

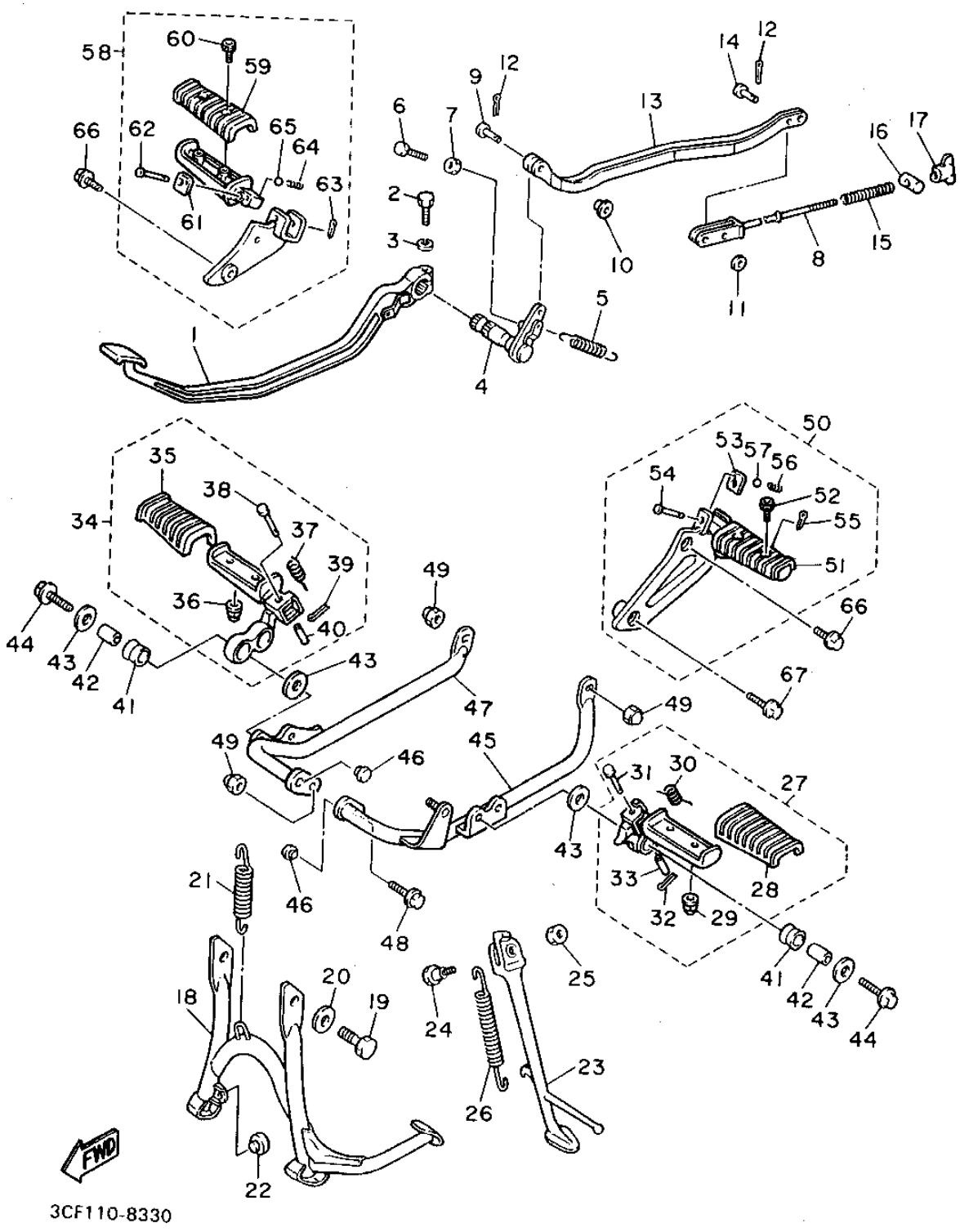
STAND - FOOTREST



Ref. No.	Part Number	Description	Qty	Remarks
1	3CF-27211-00-93	PEDAL, BRAKE	1	1 CHROME PLATED
2	90109-06468-00	BOLT	1	1
3	92995-06100-00	WASHER, SPRING	1	1
4	42X-27212-00-00	SHAFT, BRAKE PEDAL	1	1
5	90506-20192-00	SPRING, TENSION	1	1
6	90101-06478-00	BOLT, HEX.	1	1
7	90170-06184-00	NUT, HEXAGON	1	1
8	3CF-27231-01-00	ROD, BRAKE	1	1
9	90240-06057-00	PIN, CLEVIS	1	1
10	90560-06201-00	SPACER	1	1
11	92990-06200-00	WASHER	2	2
12	91490-20020-00	PIN, COTTER	3	3
13	3CF-27241-00-00	ROD, JOINT	1	1
14	90240-06103-00	PIN, CLEVIS	2	2
15	90501-10245-00	SPRING, COMPRESSION	1	1
16	90249-12008-00	PIN	1	1
17	90175-06019-00	NUT, WING	1	1
18	42X-27111-00-R4	STAND, MAIN	1	1 BLACK
19	97003-10016-00	BOLT (97002-10016-00)	2	2
20	90201-10752-00	WASHER, PLATE	2	2
21	90506-35149-00	SPRING, TENSION	1	1
22	371-27114-00-00	STOPPER, MAIN STAND	1	1
23	42X-27311-00-93	STAND, SIDE	1	1 CHROME PLATED
24	90109-103A1-00	BOLT	1	1
25	95303-10700-00	NUT	1	1
26	90507-29009-00	SPRING, TENSION	1	1
27	3CF-27410-00-93	FRONT FOOTREST ASSEMBLY (LEFT)	1	CHROME 1 PLATED
28	1NH-27413-00-00	. COVER, FOOTREST	1	1

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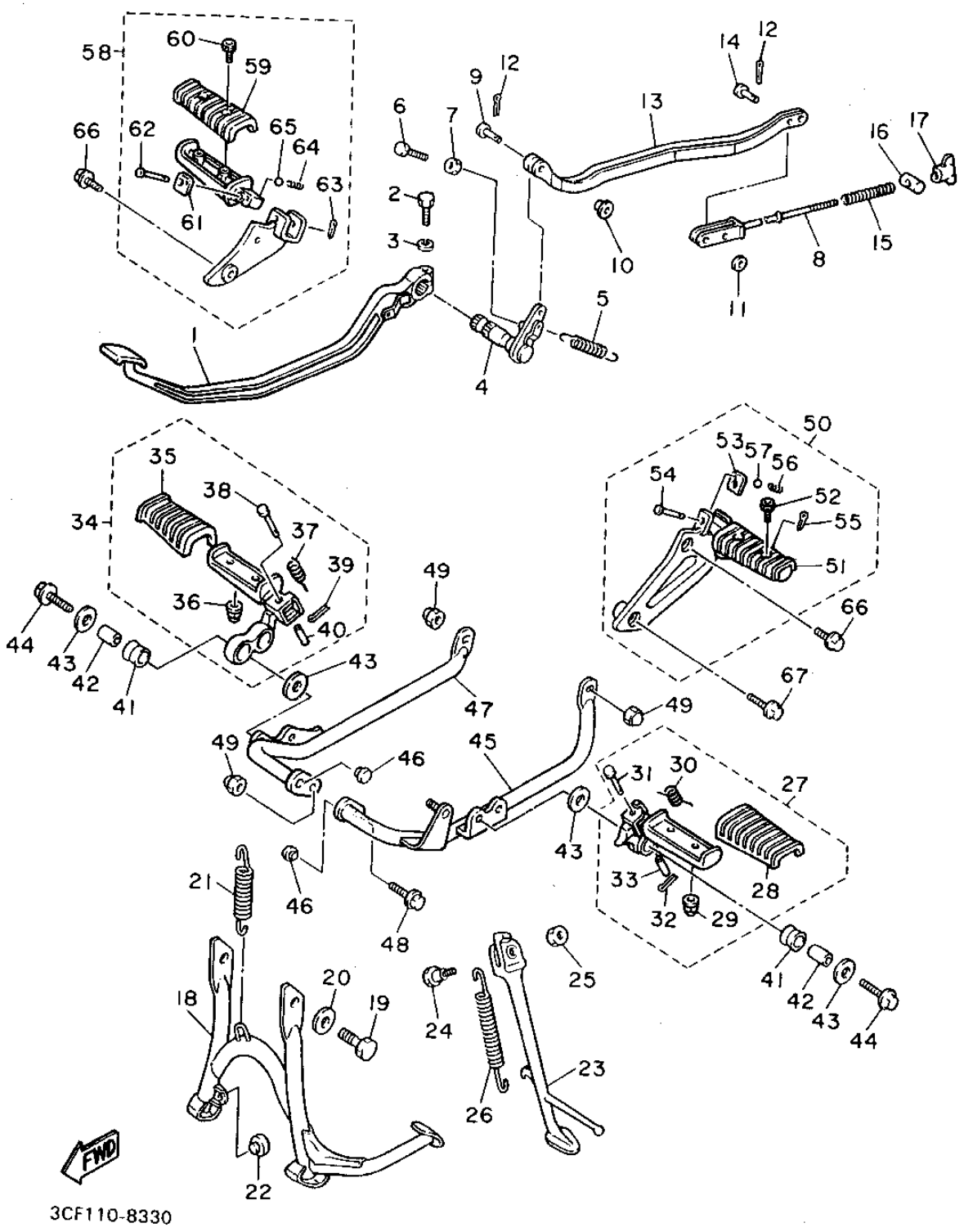
STAND - FOOTREST



Ref. No.	Part Number	Description	Qty	Remarks
29	95601-06100-00	. NUT, U	2	2
30	90508-18696-00	. SPRING, TORSION	1	1
31	91701-08038-00	. PIN, CLEVIS	1	1
32	91401-25020-00	. PIN, COTTER	1	1
33	90387-087K5-00	. COLLAR	1	1
34	1RM-27420-00-93	FRONT FOOTREST ASSEMBLY (RIGHT)	1	CHROME 1 PLATED
35	1NH-27413-00-00	. COVER, FOOTREST	1	1
36	90176-06066-00	. NUT, CROWN	2	2
37	90508-18696-00	. SPRING, TORSION	1	1
38	91701-08038-00	. PIN, CLEVIS	1	1
39	91401-25020-00	. PIN, COTTER	1	1
40	90387-087K5-00	. COLLAR	1	1
41	4X7-27414-00-00	DAMPER, FOOTREST	4	4
42	90387-107A7-00	COLLAR	4	4
43	90201-100A1-00	WASHER, PLATE	8	8
44	90109-100G0-00	BOLT	4	4
45	3CF-27471-00-00	BAR, FOOTREST 1	1	1
46	90338-09012-00	PLUG	2	2
47	3CF-27472-00-00	BAR, FOOTREST 2	1	1
48	90105-10050-00	BOLT, WASHER BASED	1	1
49	90176-10049-00	NUT, CROWN	3	3
50	1RM-27430-01-00	REAR FOOTREST ASSEMBLY 1	1	1
51	1NH-27433-00-00	. COVER, REAR FOOTREST	1	1
52	92011-06012-00	. SCREW (92016-06012-00)	2	2
53	1HX-27437-00-00	. WASHER, SPECIAL	1	1
54	91701-06038-00	. PIN, CLEVIS	1	1
55	91490-16020-00	. PIN, COTTER	1	1

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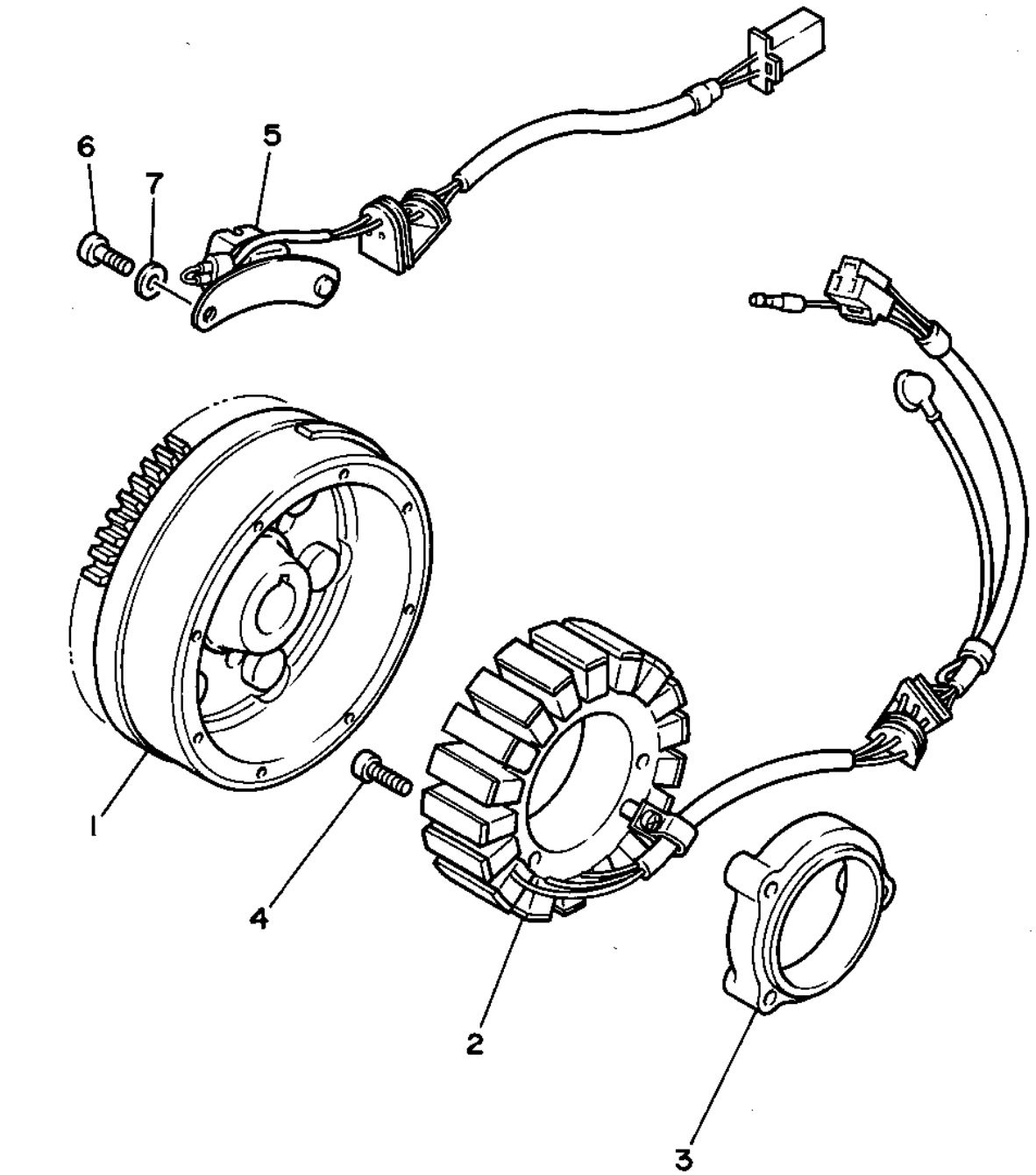
STAND - FOOTREST



3CF110-8330

Ref. No.	Part Number	Description	Qty	Remarks
56	90501-12743-00	. SPRING, COMPRESSION	1	1
57	93501-04011-00	. BALL	1	1
58	1RM-27440-01-00	REAR FOOTREST ASSEMBLY 2	1	1
59	1NH-27433-00-00	. COVER, REAR FOOTREST ..	1	1
60	92011-06012-00	. SCREW (92016-06012-00) ...	2	2
61	1HX-27437-00-00	. WASHER, SPECIAL	1	1
62	91701-06038-00	. PIN, CLEVIS	1	1
63	91490-16020-00	. PIN, COTTER	1	1
64	90501-12743-00	. SPRING, COMPRESSION	1	1
65	93501-04011-00	. BALL	1	1
66	95023-08020-00	BOLT	3	3
67	95023-08045-00	BOLT	1	1

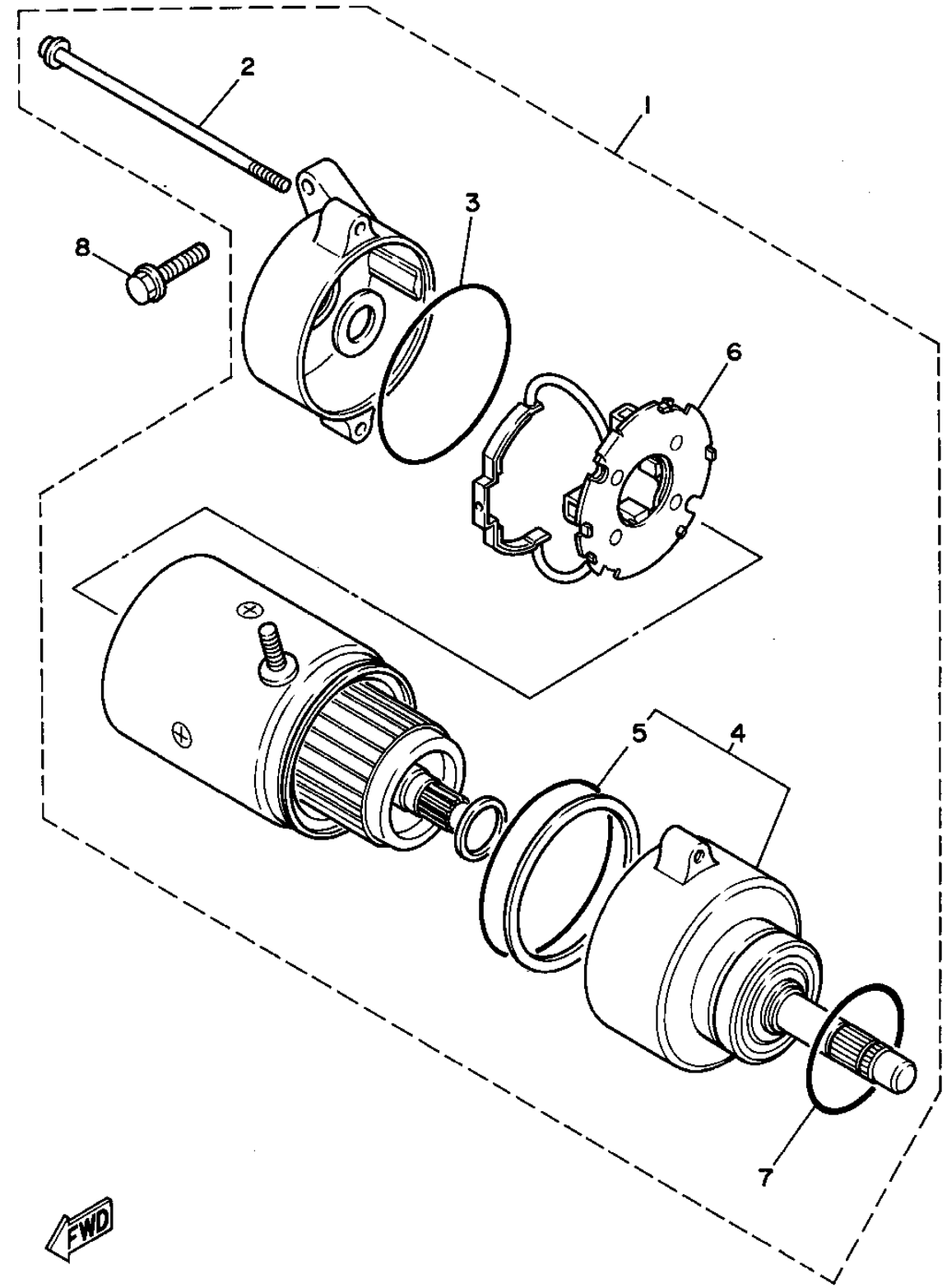
GENERATOR



3JL7110-1340

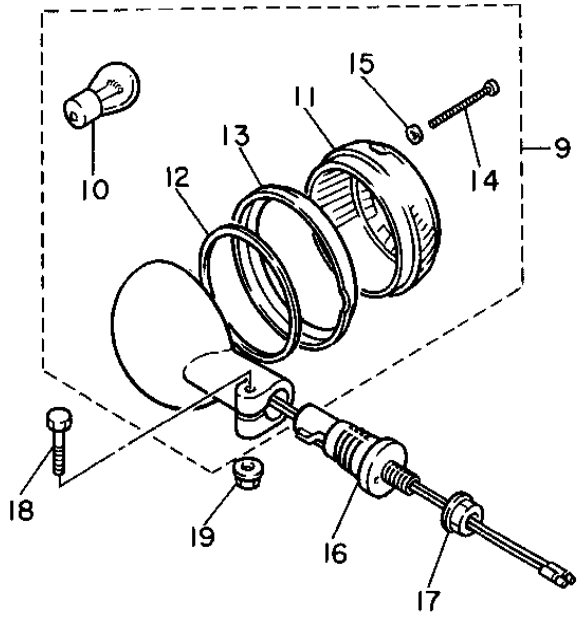
Ref. No.	Part Number	Description	Qty	Remarks
1	3JL-81450-00-00	ROTOR ASSEMBLY	1	1
2	1RM-81410-20-00	STATOR ASSEMBLY	1	1
3	1RM-81661-00-00	SPACER	1	1
4	91316-06050-00	BOLT, SOCKET HEAD	3	3
5	3JL-81670-00-00	PICK-UP ASSEMBLY	1	1
6	91316-06016-00	BOLT, SOCKET HEAD	2	2
7	90201-06643-00	WASHER, PLATE	2	2

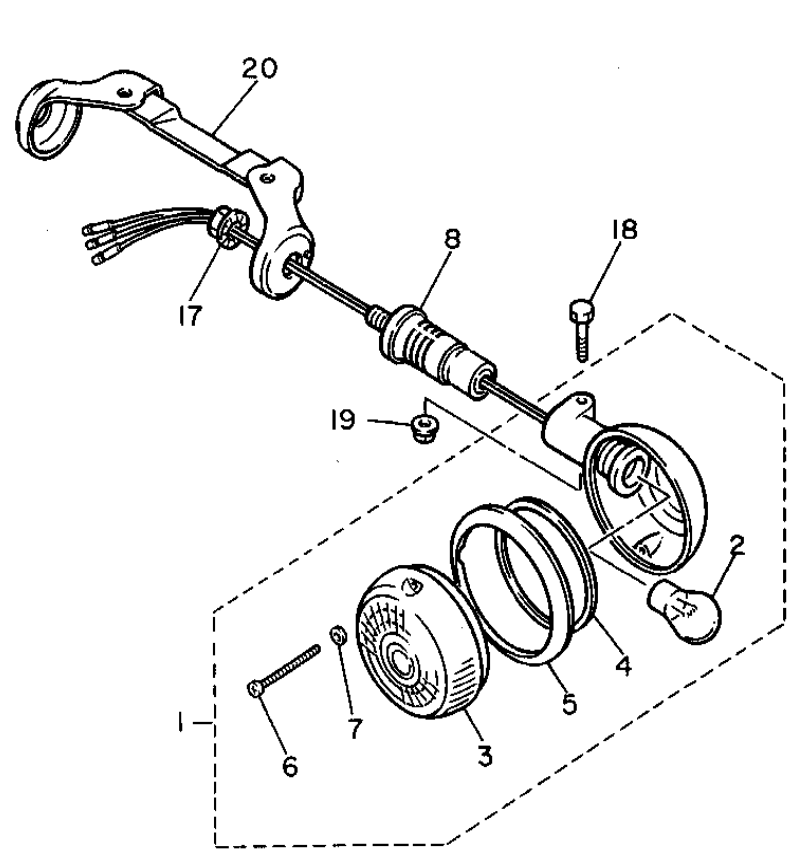
STARTING MOTOR



3JK4110-0350

Ref. No.	Part Number	Description	Qty	Remarks
1	5A8-81800-10-00	STARTING MOTOR ASSEMBLY	1	1
2	5A8-81826-10-00	. BOLT	2	2
3	11H-81844-00-00	. GASKET	1	1
4	5A8-81830-10-00	. FRONT BRACKET ASSEMBLY	1	1
5	5A8-81847-10-00	. . O-RING	1	1
6	5A8-81840-10-00	. BRUSH HOLDER ASSEMBLY	1	1
7	1J7-81847-60-00	. O-RING	1	1
8	95811-06025-00	BOLT, FLANGE	2	2



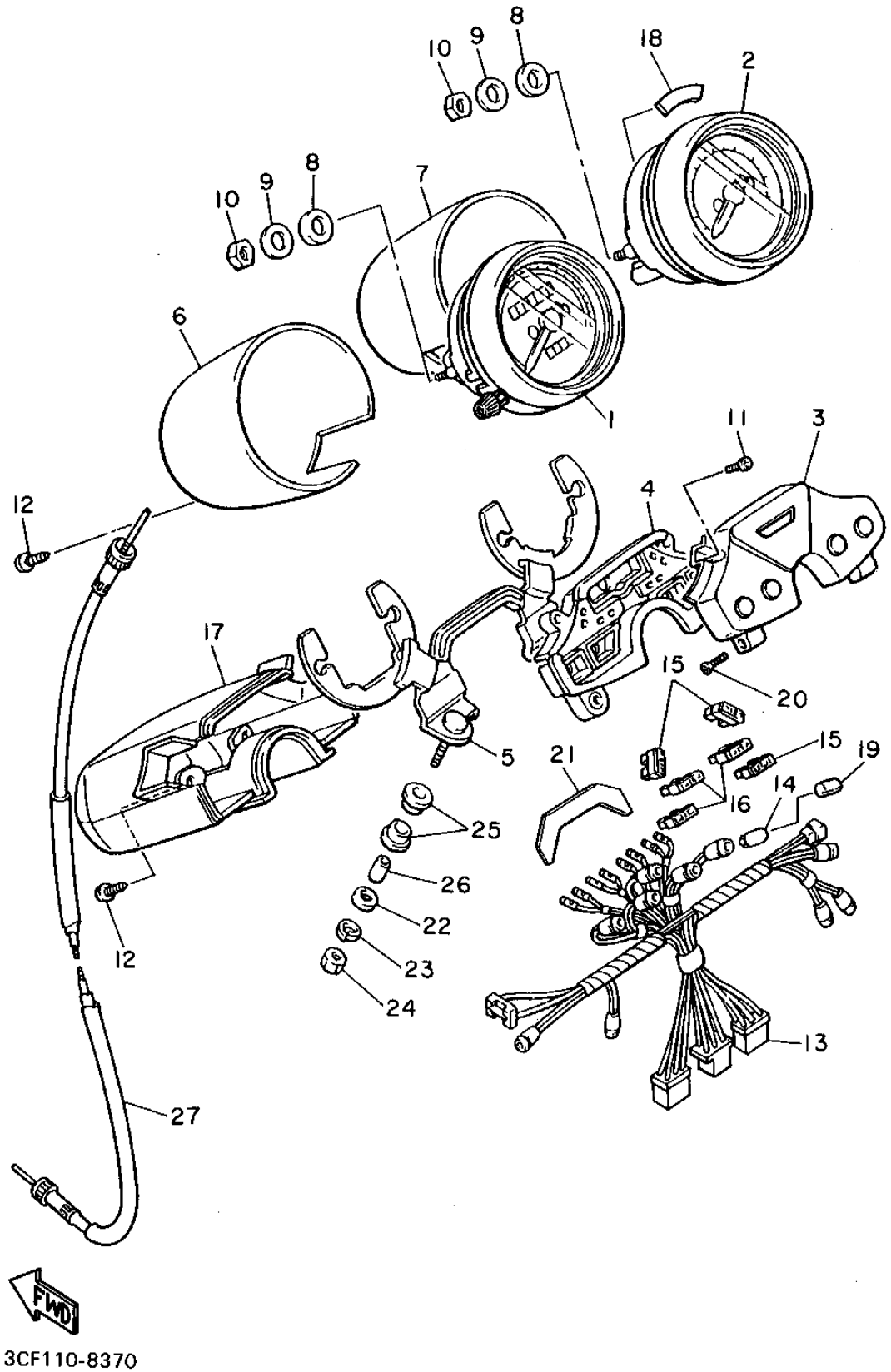


42W110-4360

FLASHER LIGHT - TURNSIGNAL

Ref. No.	Part Number	Description	Qty	Remarks
1	42X-83310-K0-00	FRONT FLASHER LIGHT ASSEMBLY 1	2	2
2	256-84714-61-00	. BULB (12V-27/8W)	1	1
3	42X-83312-00-00	. LENS, FLASHER	1	1
4	42X-83313-00-00	. GASKET, FLASHER LENS	1	1
5	42X-83363-00-00	. LENS, RIM	1	1
6	341-83333-70-00	. SCREW, LENS FITTING	2	2
7	42X-83359-00-00	. WASHER, SPECIAL	2	2
8	1AA-83318-00-00	STAY, FLASHER 1	2	2
9	1AA-83330-K0-00	REAR FLASHER LIGHT ASSEMBLY 1	2	2
10	256-83311-70-XX	. BULB, TS 12V27W	1	1
11	42X-83312-00-00	. LENS, FLASHER	1	1
12	42X-83313-00-00	. GASKET, FLASHER LENS	1	1
13	42X-83363-00-00	. LENS, RIM	1	1
14	341-83333-70-00	. SCREW, LENS FITTING	2	2
15	42X-83359-00-00	. WASHER, SPECIAL	2	2
16	1AA-83318-00-00	STAY, FLASHER 1	2	2
17	95706-12500-00	NUT, FLANGE	4	4
18	90101-06760-00	BOLT	4	4
19	95701-06500-00	NUT, FLANGE	4	4
20	42X-83328-00-00	STAY, FLASHER 2	1	1

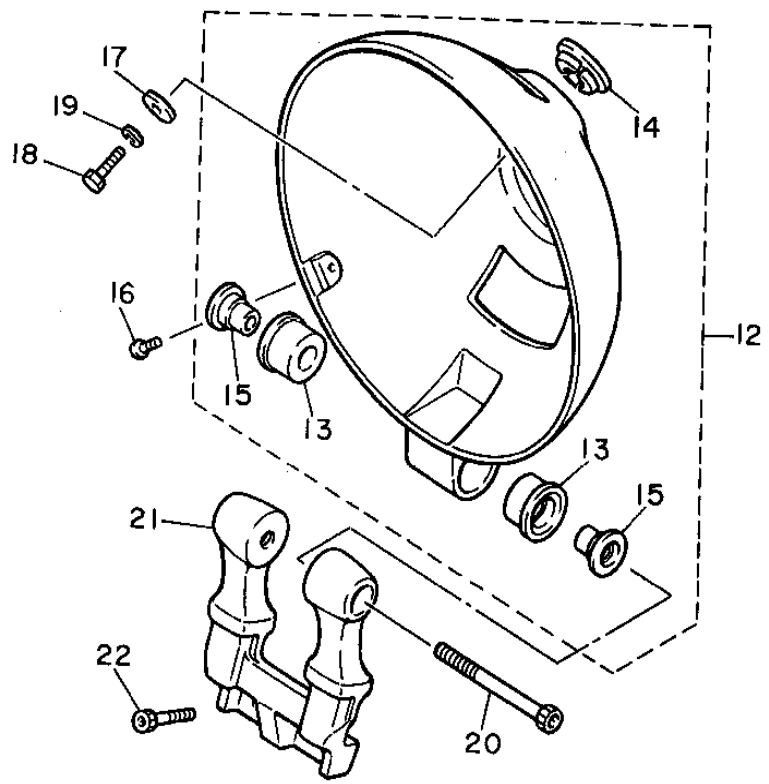
METER

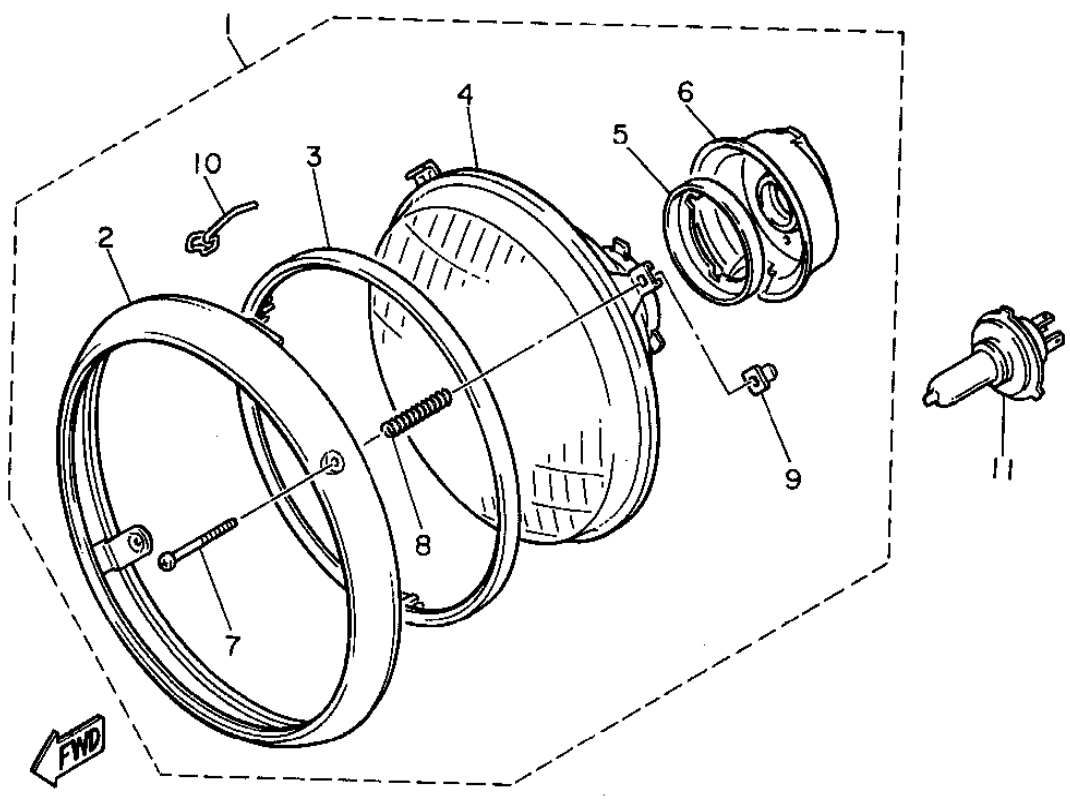


3CF110-8370

Ref. No.	Part Number	Description	Qty	Remarks
1	3LP-83570-00-00	SPEEDOMETER ASSEMBLY	1	1
2	1RM-83540-00-00	TACHOMETER ASSEMBLY	1	1
3	3CF-8353E-00-00	CASE, METER UPPER	1	1
4	3CF-8353H-00-00	CASE, UNDER	1	1
5	1FG-83519-00-00	BRACKET, METER	1	1
6	42X-83507-00-00	COVER, SPEEDOMETER	1	1 METALLIC CHROME
7	42X-83508-00-00	COVER, TACHOMETER	1	1 METALLIC CHROME
8	1FG-83523-00-00	DAMPER	4	4
9	90201-05031-00	WASHER, PLATE	4	4
10	95380-05600-00	NUT	4	4
11	98580-04008-00	SCREW, PAN HEAD	2	2
12	97701-40014-00	SCREW, TAPPING	6	6
13	1RM-83509-00-00	SOCKET CORD ASSEMBLY	1	1
14	42X-83517-00-00	BULB (12V-3W)	10	10
15	36Y-82151-00-00	FUSE (15A-BL)	3	3
16	42X-82151-20-00	FUSE (10A)	3	3
17	42X-83559-00-00	COVER, METER	1	1
18	1FK-83523-00-00	DAMPER	1	1
19	1FK-83535-00-00	TUBE	4	4
20	98701-04010-00	SCREW, FLAT HEAD	2	2
21	55R-83579-00-00	COVER, METER 2	1	1
22	92906-06200-00	WASHER	2	2
23	92906-06100-00	WASHER, SPRING	2	2
24	95316-06600-00	NUT	2	2
25	584-83541-00-00	DAMPER	4	4
26	90387-06249-00	COLLAR	2	2
27	57A-83550-00-00	SPEEDOMETER CABLE ASSEMBLY	1	1

HEADLIGHT

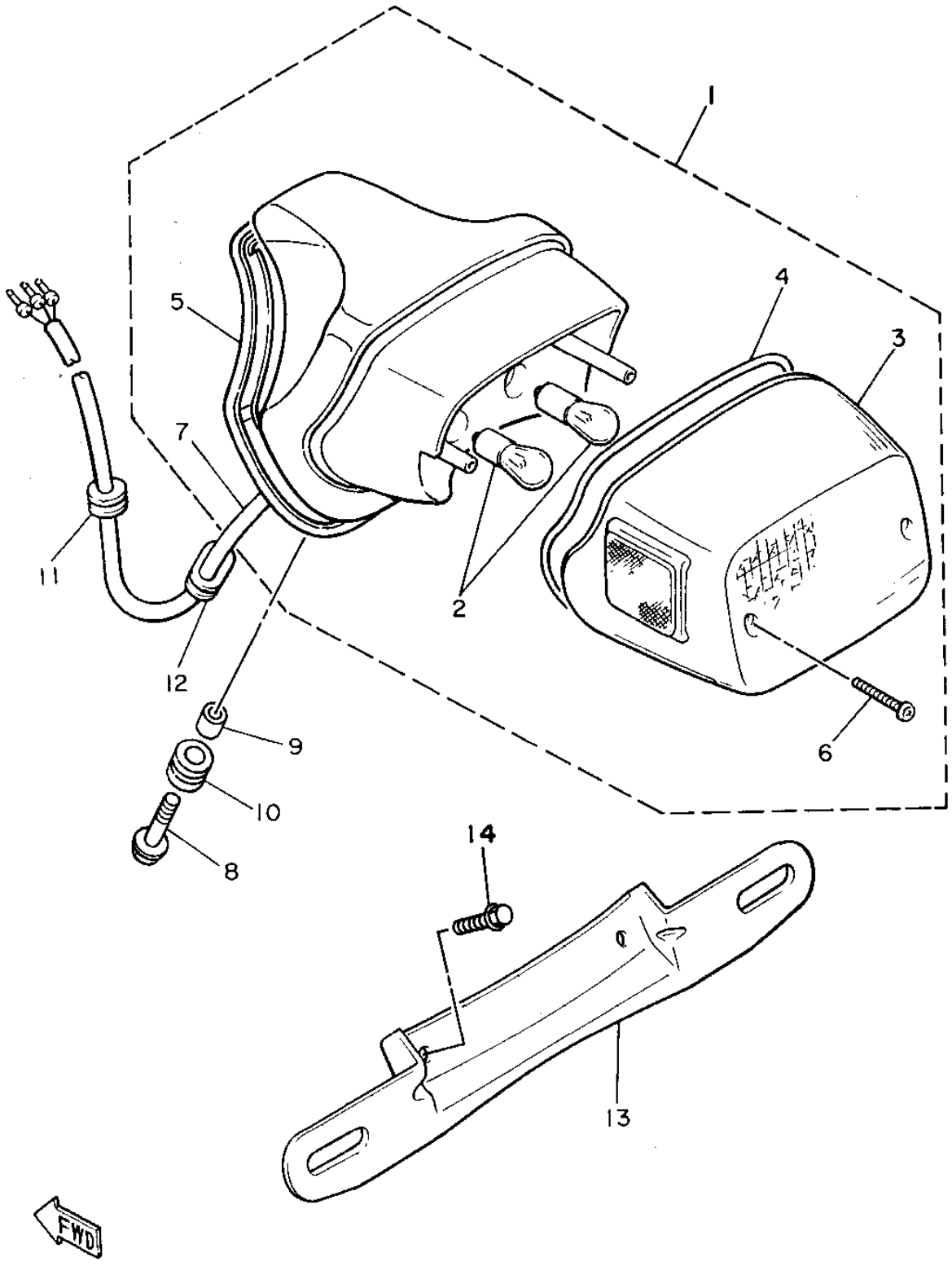




3JL7110-1380

Ref. No.	Part Number	Description	Qty	Remarks
1	42X-84303-A1-00	HEADLIGHT UNIT ASSEMBLY .	1	1
2	42X-84315-01-00	. RIM, HEADLIGHT	1	1
3	5Y3-84395-00-00	. RING, RETAINING	1	1
4	42X-84321-A0-00	. LENS ASSEMBLY	1	1
5	2F9-84375-00-00	. SETTING PLATE, BULB	1	1
6	2F9-84397-01-00	. COVER, SOCKET	1	1
7	90157-04001-00	. SCREW, PAN HEAD	2	2
8	1A0-84332-60-00	. SPRING, SCREW	2	2
9	198-84334-60-00	. NUT, ADJUSTING	2	2
10	42X-84124-60-00	. SPRING, SET	1	1
11	5V2-84314-00-XX	BULB, HL 12V60/55W (2F9-84314-00)	1	1 LM HALOGEN
12	42X-84330-01-00	BODY ASSEMBLY	1	1
13	42X-84345-00-00	. DAMPER, HEADLIGHT	2	2
14	42X-84366-00-00	. DAMPER, HEADLIGHT 1	1	1
15	42X-84338-00-00	. COLLAR, BODY FITTING	2	2
16	90157-05084-00	SCREW, PAN HEAD	2	2
17	90201-06073-00	WASHER, PLATE	1	1
18	97313-06016-00	BOLT, HEXAGON	1	1
19	92995-06100-00	WASHER, SPRING	1	1
20	91311-08055-00	BOLT, SOCKET HEAD	1	1
21	42X-84318-00-00	STAY, HEADLIGHT 1	1	1
22	91316-06025-00	BOLT	2	2

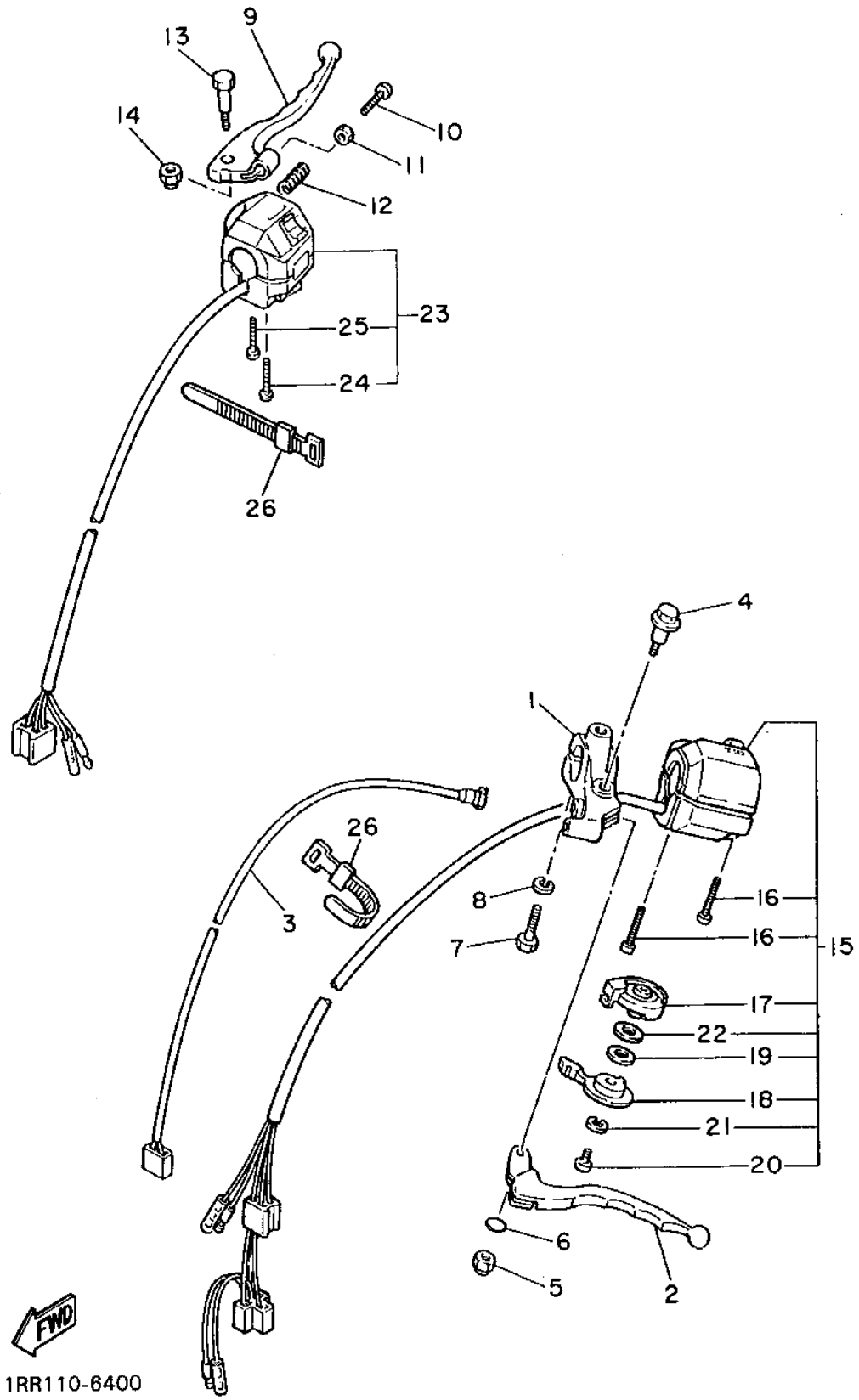
TAILLIGHT



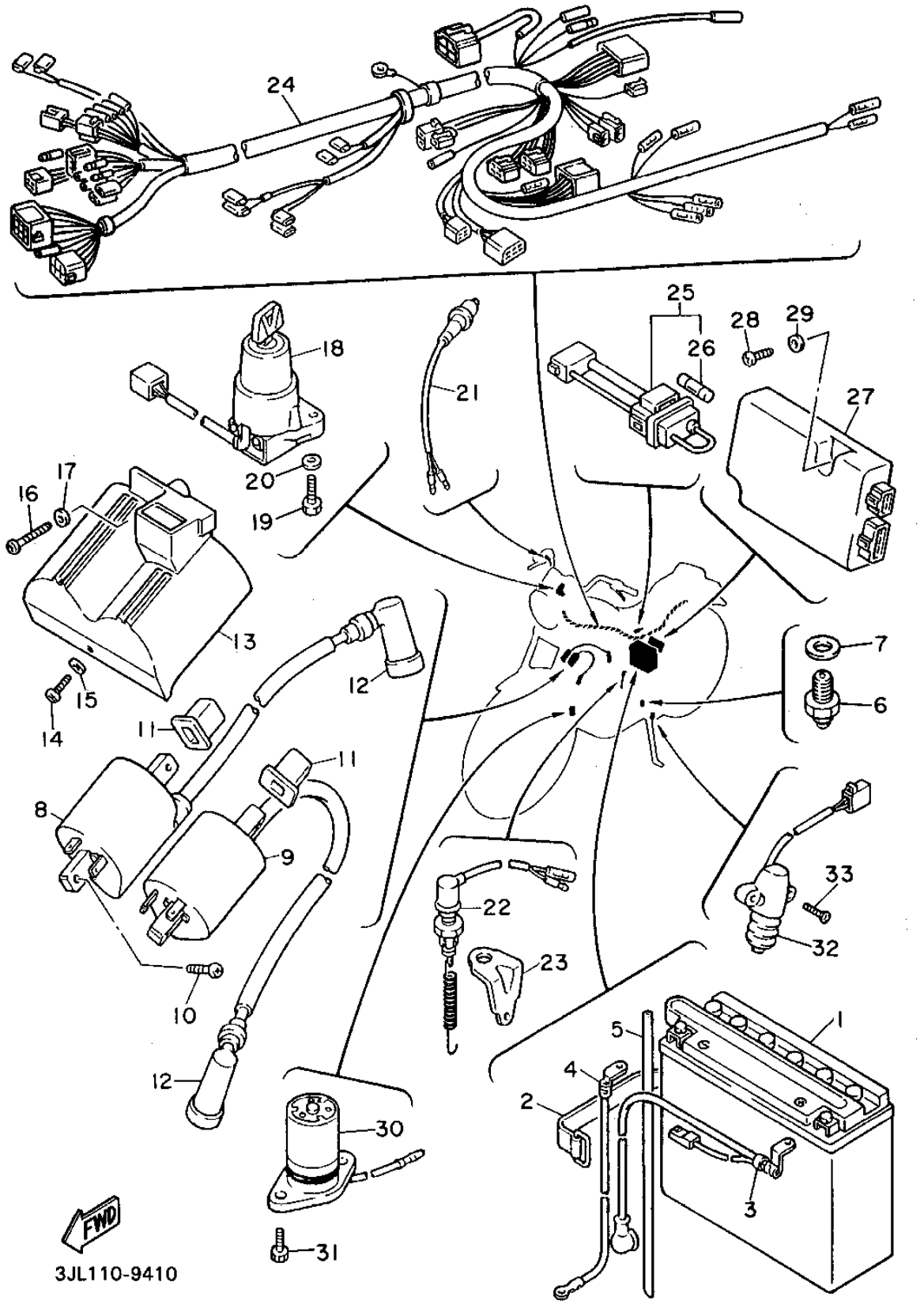
3JKJ171-4390

Ref. No.	Part Number	Description	Qty	Remarks
1	1RM-84700-60-00	TAILLIGHT ASSEMBLY	1	1
2	256-84714-61-00	. BULB (12V-27/8W)	2	2
3	42X-84721-60-00	. LENS, TAILLIGHT	1	1
4	42X-84723-01-00	. GASKET, TAIL LENS	1	1
5	1RM-84704-00-00	. GASKET, TAILLIGHT	1	1
6	97780-40525-00	. SCREW, TAPPING	2	2
7	42X-84717-00-00	. CORD, TAILLIGHT	1	1
8	90119-06097-00	BOLT, WITH WASHER	3	3
9	90387-065L5-00	COLLAR	3	3
10	90480-14229-00	GROMMET	3	3
11	90480-16501-00	GROMMET	1	1
12	90480-01502-00	GROMMET	1	1
13	1RM-84751-00-00	BRACKET, LICENSE	1	1
14	95811-06016-00	BOLT, FLANGE (95822-06016) .	2	2

HANDLE SWITCH - LEVER



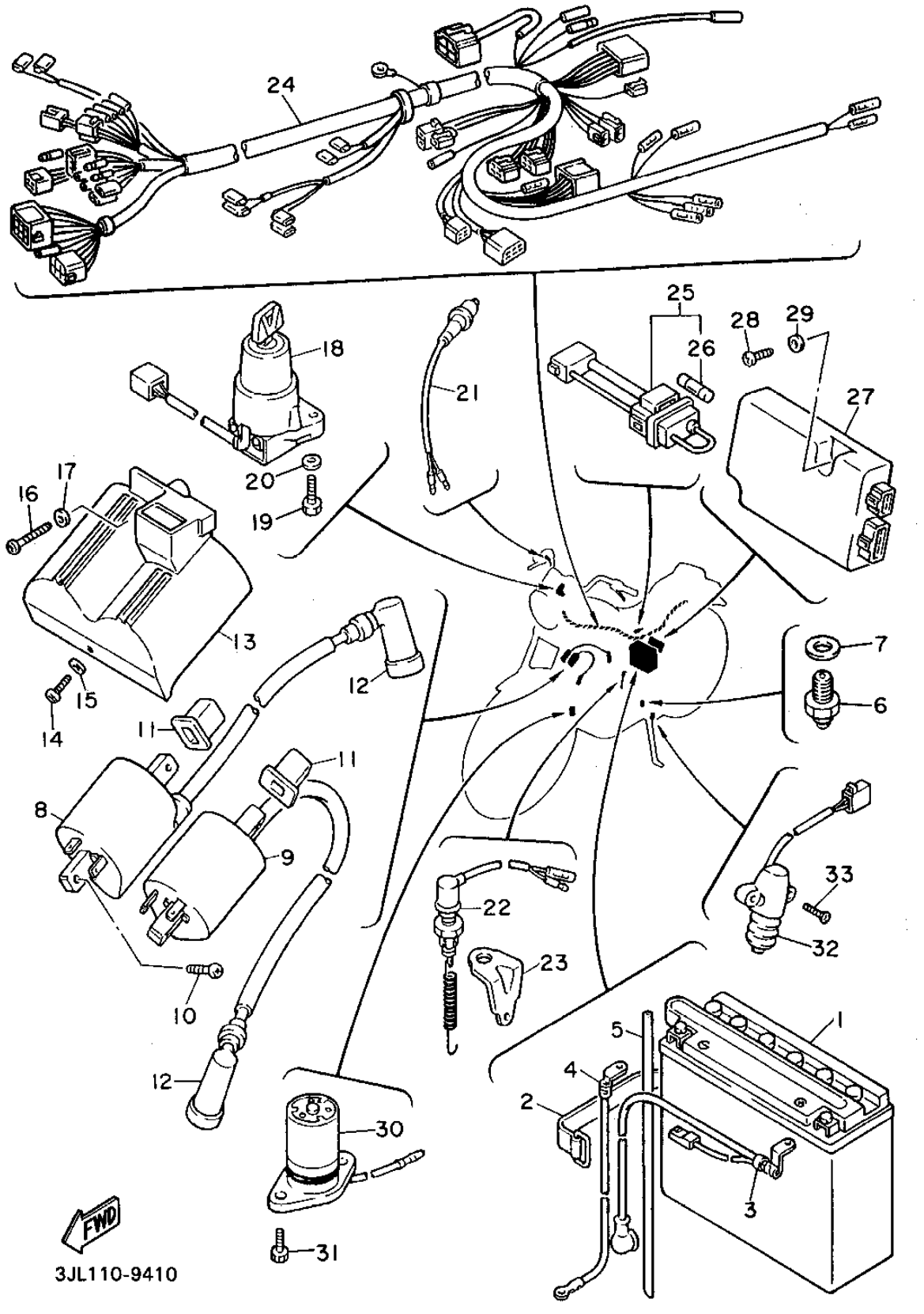
Ref. No.	Part Number	Description	Qty	Remarks
1	10M-82911-00-00	HOLDER, LEVER 1	1	1
2	57A-83912-01-00	LEVER 1	1	1
3	3Y6-82917-00-00	SWITCH	1	1
4	90109-06799-00	BOLT	1	1
5	95616-06100-00	NUT, U	1	1
6	93210-11368-00	O-RING	1	1
7	97011-06025-00	BOLT (97001-06025)	1	1
8	92906-06100-00	WASHER, SPRING	1	1
9	57A-83922-01-00	LEVER 2	1	1
10	90149-06153-00	SCREW, SPEC''L SHAPE	1	1
11	90170-06010-00	NUT	1	1
12	90501-10312-00	SPRING, COMPRESSION	1	1
13	90109-06577-00	BOLT	1	1
14	95601-06100-00	NUT, U	1	1
15	2UJ-83973-00-00	SWITCH, HANDLE 3	1	1
16	98506-05035-00	. SCREW, PAN HEAD	2	2
17	10M-83942-00-00	. COVER, STARTER	1	1
18	10M-83941-00-00	. LEVER, STARTER	1	1
19	92990-06200-00	. WASHER	1	1
20	98506-06008-00	. SCREW, PAN HEAD (92506-06008-00)	1	1
21	92995-06100-00	. WASHER, SPRING	1	1
22	1AA-8397X-00-00	. SPACER	1	1
23	3AL-83975-00-00	SWITCH, HANDLE 2	1	1
24	98506-05040-00	. SCREW, PAN HEAD	1	1
25	98506-05045-00	. SCREW, PAN HEAD	1	1
26	437-83936-01-00	BAND, SWITCH CORD	2	2



ELECTRICAL 1

Ref. No.	Part Number	Description	Qty	Remarks
1	BTY-YB16A-LA-20	BATTERY ASSEMBLY	1	1
2	1E6-82131-00-00	BAND, BATTERY	1	1
3	42H-82115-00-00	WIRE, PLUS LEAD	1	1
4	42X-82116-00-00	WIRE, MINUS LEAD	1	1
5	90445-081A9-00	HOSE	1	1
6	2H7-82540-00-00	NEUTRAL SWITCH ASSEMBLY	1	1
7	90430-10171-00	GASKET	1	1
8	42X-82310-70-00	IGNITION COIL ASSEMBLY	1	1
9	42X-82320-70-00	IGNITION COIL ASSEMBLY	1	1
10	98980-05016-00	SCREW, BIND	2	2
11	42X-82317-00-00	DAMPER, IGNITION COIL	2	2
12	1J7-82370-00-00	PLUG CAP ASSEMBLY	2	2
13	57A-82314-00-00	COVER, IGNITION COIL	1	1
14	98516-06012-00	SCREW, PAN HEAD	1	1
15	92906-06600-00	WASHER	1	1
16	98506-06025-00	SCREW, PAN HEAD	1	1
17	92906-06600-00	WASHER	1	1
18	42X-82501-50-00	MAIN SWITCH STEERING LOCK	1	1
19	97011-06016-00	BOLT	2	2
20	92990-06600-00	WASHER, PLATE	2	2
21	1A0-83980-30-00	STOP SWITCH ASSEMBLY	1	1
22	42X-82530-02-00	STOP SWITCH ASSEMBLY	1	1
23	42X-82539-00-00	STAY, STOP SWITCH	1	1
24	3JL-82590-00-00	WIRE HARNESS ASSEMBLY	1	1
25	4X7-82150-00-00	FUSE HOLDER ASSEMBLY	1	1
26	1A0-82161-00-00	. FUSE (20A) (148-82151-00-00)	2	2
27	3JL-82305-00-00	IGNITOR UNIT ASSEMBLY	1	1
28	97702-60120-00	SCREW, TAPPING (97702-60520-00)		

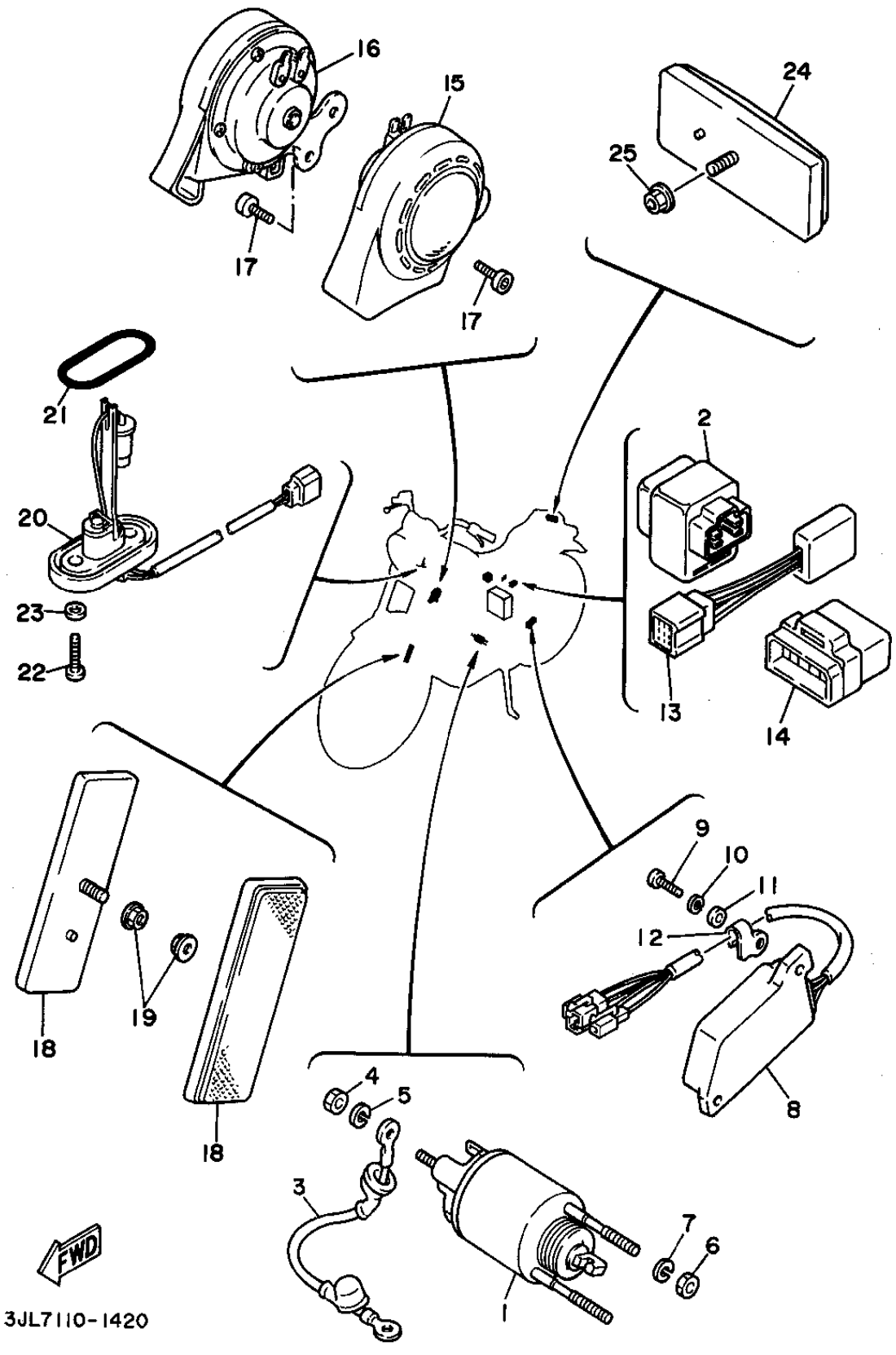
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ELECTRICAL 1

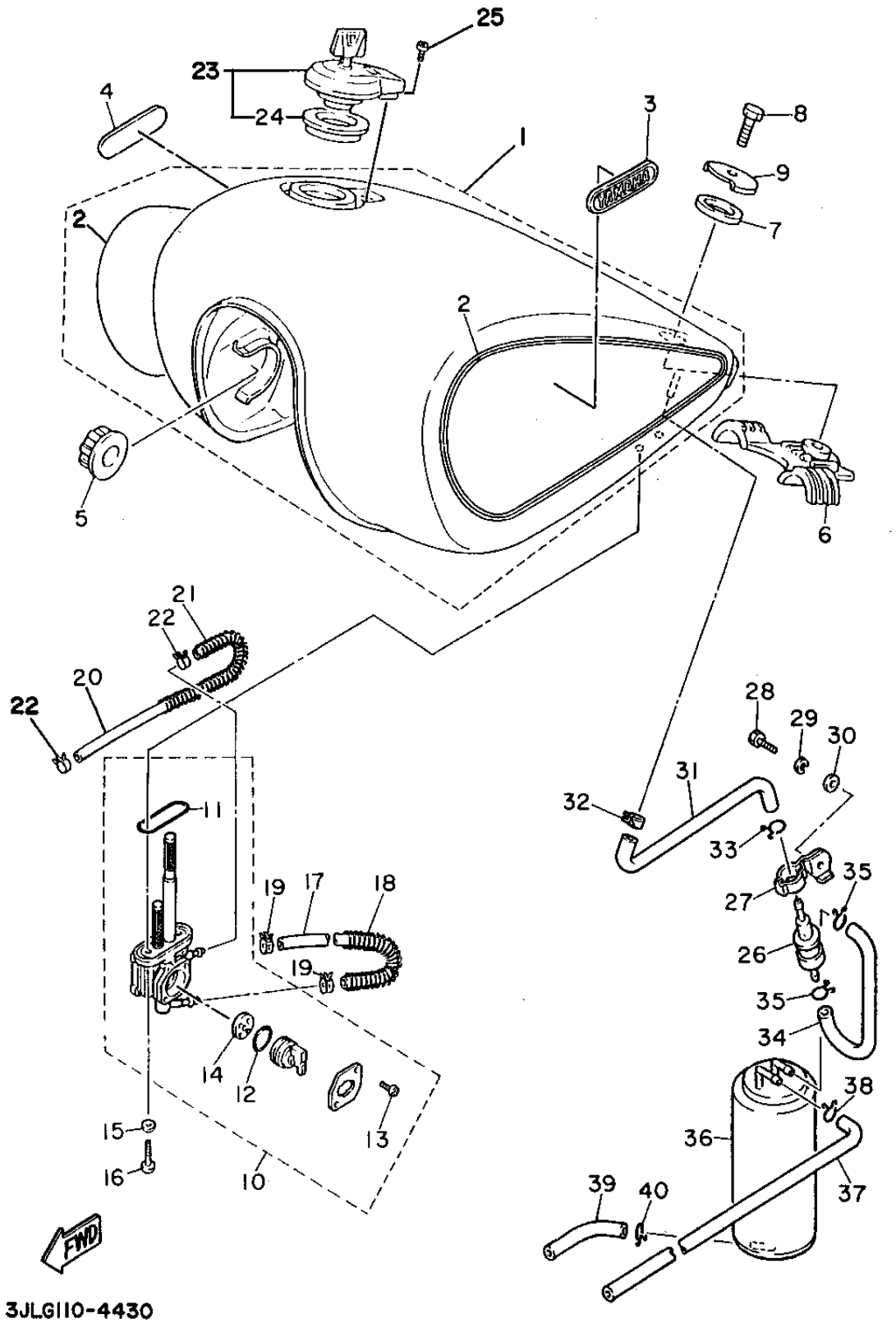
Ref. No.	Part Number	Description	Qty	Remarks
29	90201-063A5-00	WASHER, PLATE	2	2
30	3JK-85720-00-00	OIL LEVEL GAUGE ASSEMBLY	1	1
31	91311-06016-00	BOLT, SOCKET HEAD	2	2
32	33E-82566-00-00	SWITCH, SIDE STAND	1	1
33	90152-05021-00	SCREW, COUNTERSUNK	2	2

ELECTRICAL 2



Ref. No.	Part Number	Description	Qty	Remarks
1	5A8-86110-50-00	SOLENOID	1	1
2	25G-81950-01-00	RELAY ASSEMBLY	1	1
3	3JK-81815-00-00	CORD, STARTER MOTOR	1	1
4	95380-06700-00	NUT	1	1
5	92995-06100-00	WASHER, SPRING	1	1
6	95303-08700-00	NUT	2	2
7	92902-08100-00	WASHER, SPRING	2	2
8	42X-81960-A1-00	RECTIFIER & REGULATOR ASSEMBLY	1	1
9	98502-06016-00	SCREW, PAN HEAD (98501-06014-00)	2	2
10	92995-06100-00	WASHER, SPRING	2	2
11	92990-06600-00	WASHER, PLATE	2	2
12	90465-10264-00	CLAMP	1	1
13	4U8-81980-M0-00	DIODE ASSEMBLY	1	1 FOR SIDE STAND SAFETY DEVICE
14	41R-83350-71-00	FLASHER RELAY ASSEMBLY	1	1
15	1RM-83371-00-00	HORN	1	1
16	1RM-83371-10-00	HORN	1	1
17	91316-06012-00	BOLT, SOCKET HEAD	2	2
18	42X-85110-00-00	REFLECTOR ASSEMBLY	2	2
19	95701-05500-00	NUT, FLANGE	2	2
20	42X-85752-01-00	SENDER UNIT ASSEMBLY, FUEL METER	1	1
21	42X-85753-00-00	GASKET, SENDER UNIT	1	1
22	90149-06011-00	SCREW	2	2
23	90202-05187-00	WASHER, PLATE	2	2
24	2EN-85130-00-00	REAR REFLECTOR ASSEMBLY	1	1
25	95701-05500-00	NUT, FLANGE	1	1

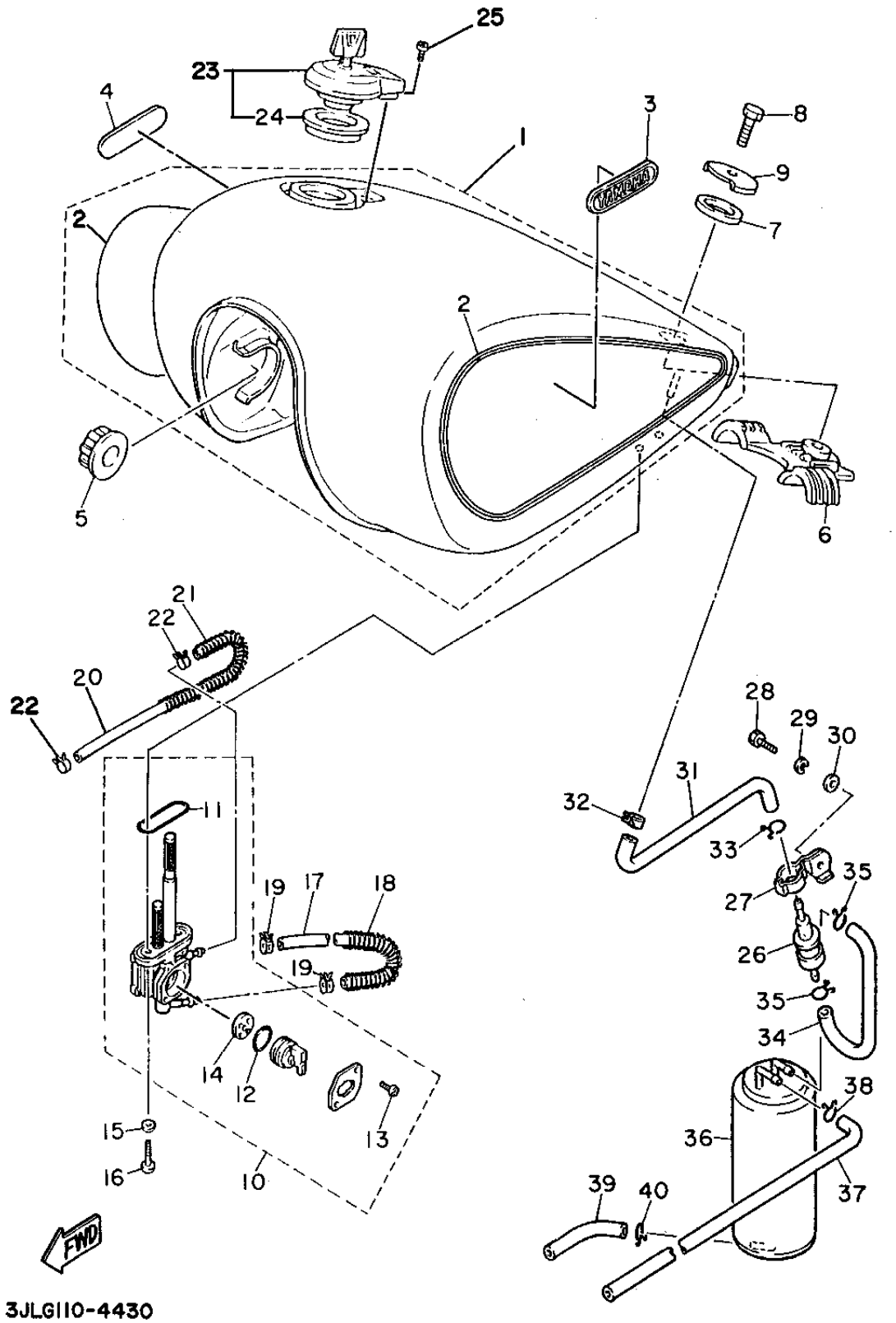
FUEL TANK (CALIFORNIA ONLY)



Ref. No.	Part Number	Description	Qty	Remarks
1	1RV-24110-00-X6	FUEL TANK COMP.		1 CAMELLIA GREEN
2	3JL-24240-50-00	. GRAPHIC SET		1
3	1RM-24161-00-00	EMBLEM 1		1
4	1RM-24162-00-00	EMBLEM 2		1
5	4H7-24181-00-00	DAMPER, LOCATING 1		2
6	42X-24182-00-00	DAMPER, LOCATING 2		1
7	42X-24183-00-00	DAMPER, LOCATING 3		1
8	97313-08016-00	BOLT, HEXAGON		1
9	42X-24186-00-00	WASHER, SPECIAL		1
10	3AL-24500-00-00	FUEL COCK ASSEMBLY 1		1
11	4X8-24512-00-00	. O-RING		1
12	1JK-24534-00-00	. SEAL, COCK		1
13	98580-03008-00	. SCREW, PAN HEAD		2
14	3H3-24523-00-00	. VALVE		1
15	90202-05187-00	WASHER, PLATE		2
16	90149-06011-00	SCREW		2
17	3AL-24321-00-00	PIPE 0		1
18	90501-08728-00	SPRING, COMPRESSION		1
19	90467-10135-00	CLIP		2
20	3AL-2416A-00-00	HOSE		1
21	90501-08410-00	SPRING, COMPRESSION		1
22	90467-08092-00	CLIP		2
23	20K-24602-03-00	CAP ASSEMBLY (20K-24602-04-00)		1
24	4X7-24612-00-00	. GASKET, CAP		1
25	91311-05010-00	BOLT, SOCKET HEAD		1
26	25H-24180-00-00	ROLL OVER VALVE ASSEMBLY		1
27	42X-2419A-00-00	HOLDER		1

CONTINUED ON NEXT FRAME ➤

FUEL TANK (CALIFORNIA ONLY)



Ref. No.	Part Number	Description	Qty	Remarks
28	97026-06012-00	BOLT		1
29	92906-06100-00	WASHER, SPRING		1
30	92906-06600-00	WASHER		1
31	42X-24376-00-00	PIPE, JOINT 1		1
32	90467-08092-00	CLIP		1
33	90467-09006-00	CLIP		1
34	42X-24377-00-00	PIPE, JOINT 3		1
35	90467-09006-00	CLIP		2
36	42H-24170-00-00	CANISTER ASSEMBLY		1
37	90445-105G5-00	HOSE		1
38	90467-09006-00	CLIP		1
39	90445-11587-00	HOSE		1
40	90467-11106-00	CLIP		1

MOTORCYCLE	DATE 7/28/93

XV750F, FC

1994 SERVICE DATA

MODEL / MODEL CODE	XV750F	/ 3JL
	XV750FC	/ 3JL
INITIAL ENGINE NUMBER / FRAME NUMBER	F: 3AL-034101 / JYA3ALE0( )RA034101	
	FC: 3CM-014101 / JYA3CMC0( )RA014101	
ENGINE:	Air-Cooled, Four-Stroke, SOHC V-Twin	
Bore / Stroke / Number Cylinders / Displacement	83mm / 69.2mm / 2 / 749cc	
Piston Skirt Clearance New / Max	0.040 ~ 0.060mm / 0.15mm	
Valve Clearance (Cold): Intake / Exhaust	0.07~0.12mm / 0.12~0.17mm	
Oil Type: Above 5°C (40°F)	Yamalube 4* or SAE 20W40 SE or SF	
Oil Type: Below 15°C (60°F)	Yamalube 4* or SAE 10W30 SE or SF	
Capacity: Oil and Filter Change / Oil Change Only	3100cc (3.3 qt) / 3000cc (3.2 qt)	
Oil Filter Part Number	4X7-13440-90-00	
TRANSMISSION:		
Oil Type / Capacity / Drive Chain Free Play	See ENGINE / ø / ø	
MIDDLE GEAR CASE: Oil Type / Capacity	ø	
FINAL GEAR CASE: Oil or Grease Type / Capacity	SAE80 API GL-4 Hypoid Shaft Drive Gear Oil*/200cc	
FUEL TANK: Main / Reserve / Fuel Type	14.5 Lit (3.8 gal) / 2.5 Lit (0.7 gal) / Unleaded Regular	
COOLING SYSTEM: Coolant Type / Mixing Ratio (Liquid)	ø	
CARBURETOR:		
Manufacturer / Type / ID Number	Mikuni / BST40 / F: 3AL-01 FC: 3CM-00	
Main Jet / Pilot Jet / Pilot Screw (Turns Out)	#122.5 / #40 / 1.5	
Needle Jet / Jet Needle / Clip Position	Y-4 / 5DL12 / Fixed	
Slide Cutaway	ø	
Float Height / Fuel Level	24 ±1mm / 2 ±0.5mm (With SpecialTool)	
Idle rpm	1000 ±50	
Max Co⊕ / Max HC⊕ / Set Co⊕	6.0% / 800 ppm / 4.0 ±0.5% @ 1000 rpm	
SUSPENSION:		
Front: Oil Type / Level / Quantity	10 wt. Fork Oil* / 155mm / 396cc	
Gas or Air Pressure Min ~ Max / Standard	ø	
Rear: Gas or Air Pressure Min ~ Max / Standard	ø	
TIRES: Size / Nominal Pressure: Front	110/90-19 57H / 2 kg-cm² (28 psi)	
Size / Nominal Pressure: Rear	140/90-15M/C 70H / 2.25 kg-cm² (32 psi)	
CHARGING SYSTEM:	AC Magneto Generator	
Battery: Model / Specific Gravity / Charge Rate	YB16AL (12V16AH) / 1.260 / 1.6A	
Maximum Output	14V20A @ 5000 rpm	
Field Coil Rotor / Ω	ø	
Stator Coil Color Code / Ω	W ~ W / 0.5Ω ±10%	
Charge Coil Color Code / Ω	ø	
IGNITION SYSTEM:	Transistor Controlled (Digital)	
Ignition Timing	10° @ 1000 rpm Full Adv: 35° @ 3600 rpm	
Spark Plug Type	NGK BPR7ES or ND W22EPR-U	
Spark Plug Gap / Torque / Cap Ω	0.7~0.8mm / 2.0m-kg (14 ft-lb) / 5KΩ	
Ignition Coil Test Gap / Primary Ω / Secondary Ω	6mm / 4.2Ω ±15% / 13.2kΩ ±15%	
Pulser Coil or Pickup Coil Color Code / Ω	Gy~B / 202Ω ±10%	
@ 20%Source Coil Color Code / Ω	ø	

ø = Does not apply to this model
NA = Information not available

* = Available from YPAD
⊕ = For diagnostic use only

LIGHTING SYSTEM	
Headlight / Taillight / Turn Signal	12V60W-55W/12V8W-27W/12V27W-8W(F) 12V27W (R)
Lighting Coil Color Code / Ω	ø / ø
TORQUE VALUES:	
Front Axle Nut	M14: 11.0m-kg (80 ft-lb)
Front Pinch Bolt	M8: 2.0m-kg (14 ft-lb)
Rear Axle Nut	M14: 11.0m-kg (80 ft-lb)
Rear Axle Pinch Bolt	ø
Clutch Nut	M20: 7.0m-kg (50 ft-lb)
Drain Plug	M14: 4.3m-kg (31 ft-lb)
Flywheel Nut	M16: 17.5m-kg (125 ft-lb)
Cylinder Head Cover	ø
Cylinder Head: Nut	M10: 3.5m-kg (14 ft-lb)
Bolt	M8: 2.0m-kg (14 ft-lb)
Engine Mounting Bolts: Front Bracket Nut	M12: 6.4m-kg (46 ft-lb)
Front & Rear Bolt	M10: 5.5m-kg (40 ft-lb)
Rear Upper & Lower Bolt	M10: 5.5m-kg (40 ft-lb)
Pivot Shaft	M22: 10.0m-kg (72 ft-lb)
Spark Plug	2.0m-kg (14.5 ft-lb)
SERVICE LITERATURE:	
Owner's Manual	LIT-11626-08-98
Service Manual	LIT-11616-XV-11 Same as XV750U~E
Assembly Manual	LIT-11666-04-99 Same as XV750U~E
Consumer Information	LIT-11656-04-64

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