YAMAHA

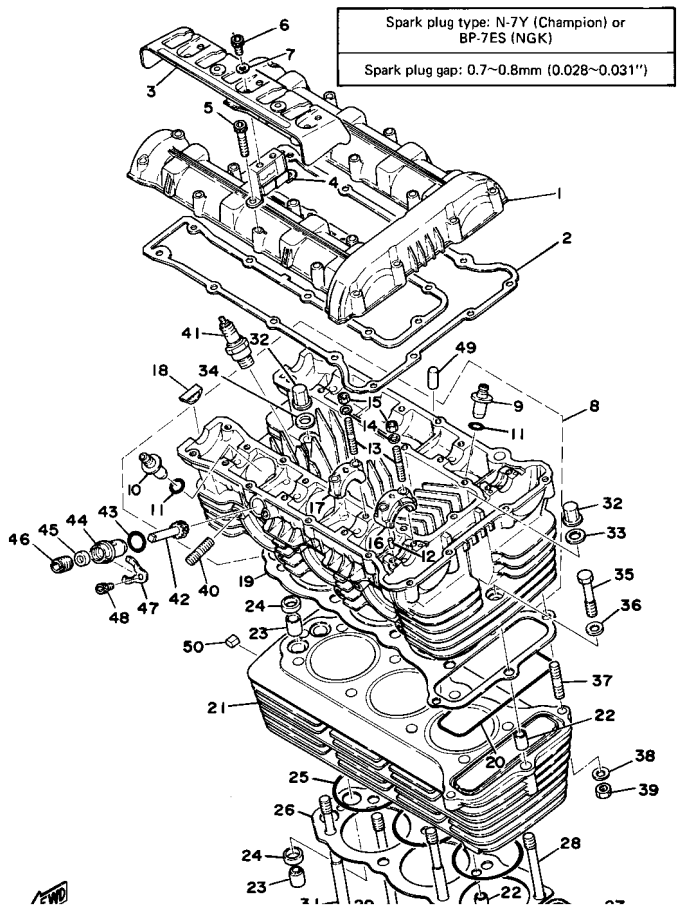
GENUINE

PARTS CATALOGUE

MOTORCYCLE

A1

XS750E

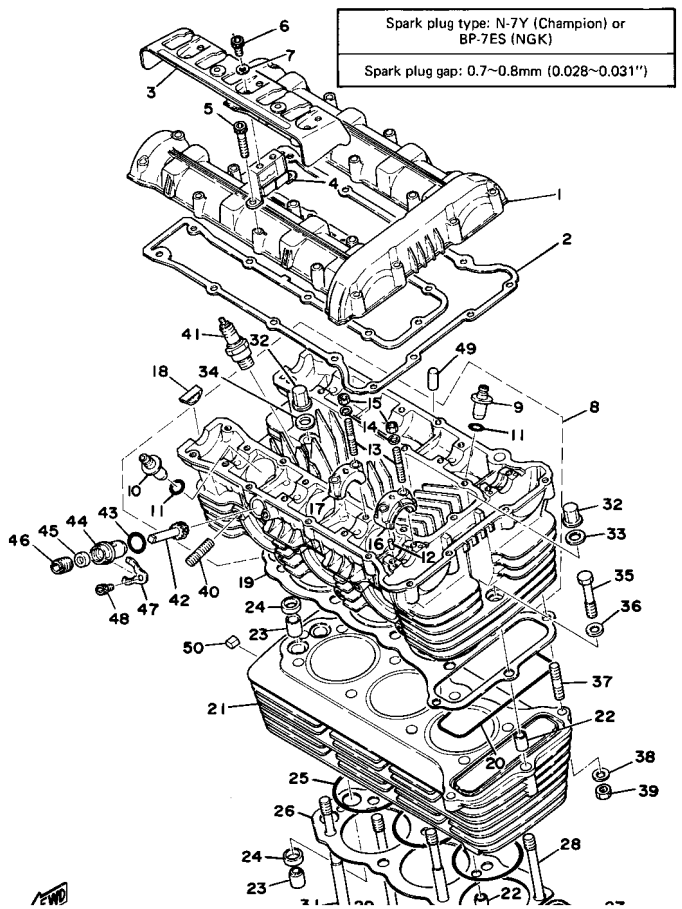


CYLINDER HEAD - CYLINDER

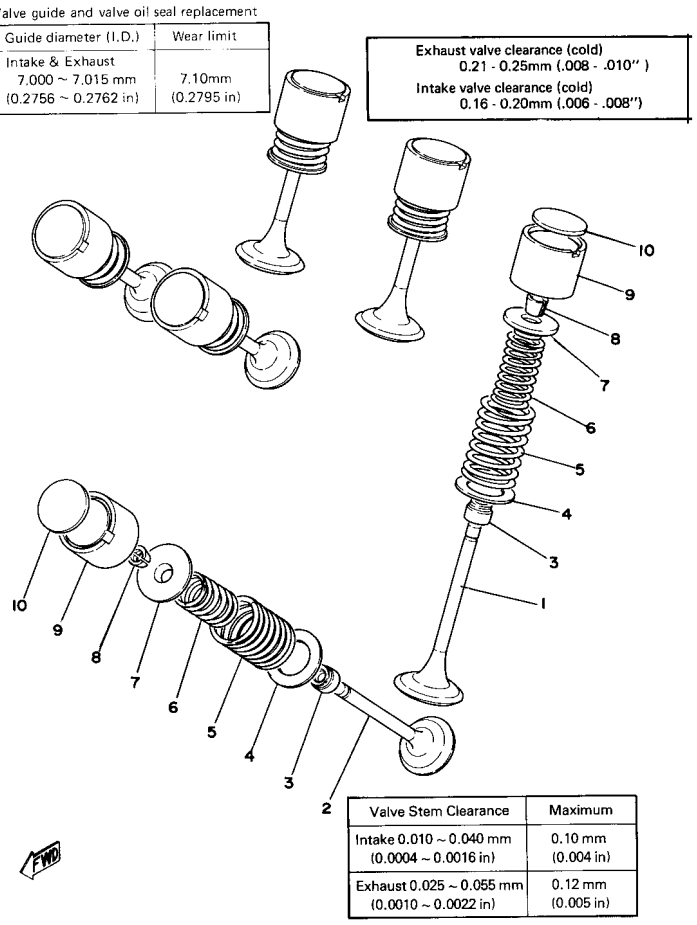
Ref. No.	Part Number	Description	Qty	Remarks
1	1J7-11191-00-00	COVER, CYLINDER.HEAD 1 . .	1	
2	1J7-11193-00-00	GASKET, HD.COVER 1	1	
3	1J7-11192-03-00	COVER, CYLINDER.HEAD 2 . .	1	
4	1J7-11183-01-00	BRACKET, CAMSHAFT 1	3	
5	91316-06035-00	BOLT	21	
6	91316-06016-00	BOLT, SOCKET HEAD	6	
7	92906-06600-00	WASHER	6	
8	(2F3-11110-00-00)	CYLINDER HEAD ASSEMBLY .	1	
9	1J7-11133-10-00	GDE, INTK VLV 1 O/S	3	
10	1J7-11134-10-00	GDE, EXST VLV 1 O/S	3	
11	93210-11313-00	O-RING	6	
12	(2F3-00000-20-00)	GSKTKT XS750E/F		SEE GRID H-1 FOR KIT COMPONENT
	93603-09004-00	PIN, DOWEL	4	
13	90116-06228-00	BOLT, STUD	16	
14	90201-06431-00	WASHER, PLATE (90201-06037-00)	16	
15	95380-06600-00	NUT	16	
16	1J7-12173-10-00	CAP, CAMSHAFT 1	2	
17	1J7-12183-10-00	CAP, CAMSHAFT 2	6	
18	1J7-11138-00-00	PLUG	2	
19	2F3-11181-00-00	GASKET, CYLINDER HEAD 1 .	1	
20	1J7-11355-00-00	SEAL, CYLINDER 1	1	
21	(1J7-11310-00-00)	CYLINDER	1	
22	99530-10014-00	PIN, DOWEL	4	
23	99530-14016-00	PIN, DOWEL	4	
24	1J7-11357-00-00	SEAL, CYLINDER 3	4	
25	93210-74316-00	O-RING	3	
26	1J7-11351-02-00	GASKET, CYLINDER	1	

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CYLINDER HEAD - CYLINDER



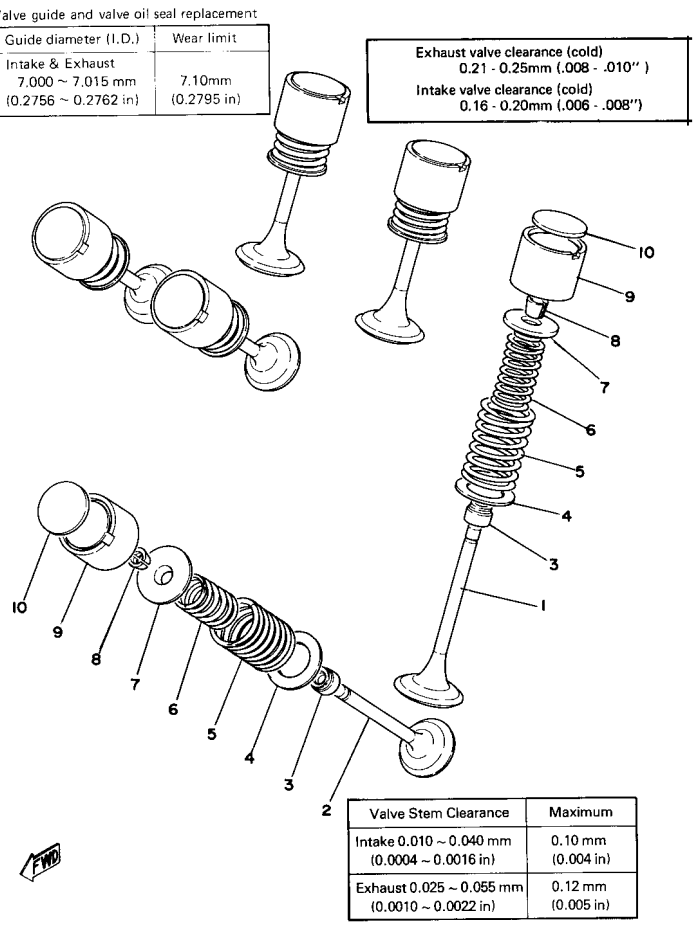
Ref. No.	Part Number	Description	Qty	Remarks
27	1J7-11356-00-00	SEAL, CYLINDER 2	1	
28	90116-10273-00	BOLT, STUD	3	M10-154L
29	90116-10274-00	BOLT, STUD	1	M10-177L
30	2F3-11363-00-00	BOLT, CYLINDER HOLDING 3	2	M10-154L
31	2F3-11364-00-00	BOLT, CYLINDER HOLDING 4	2	M10-177L
32	90176-10049-00	NUT, CROWN	8	
33	90201-10124-00	WASHER, PLATE	6	
34	90201-10131-00	WASHER, PLATE	2	
35	97313-08045-00	BOLT	2	
36	90201-084G3-00	WASHER, PLATE	2	
37	90116-08161-00	BOLT, STUD	2	
38	90201-084G3-00	WASHER, PLATE	2	
39	95333-08600-00	NUT	2	
40	90116-08271-00	BOLT, STUD	6	
41	CMP-N7YC0-00-00	CHAMPION N7YC 4PK	3	
	NGK-BP7ES-00-00	PLUG, SPARK (NGK BP-7ES)	1	
42	1J7-17841-00-00	GEAR, DRIVEN	1	
43	93210-15171-00	O-RING	1	
44	2F3-17811-00-00	HOUSING, TACH GEAR	1	
45	93104-07036-00	OIL SEAL, SO-TYPE	1	
46	256-17848-00-00	ADAPTER	1	
47	1J7-17812-00-00	STOPPER	1	
48	91316-06012-00	BOLT, SOCKET HEAD	1	
49	16G-13569-00-00	PLUG, BLIND	1	
50	434-11161-00-00	ABSORBER 1	29	



VALVE

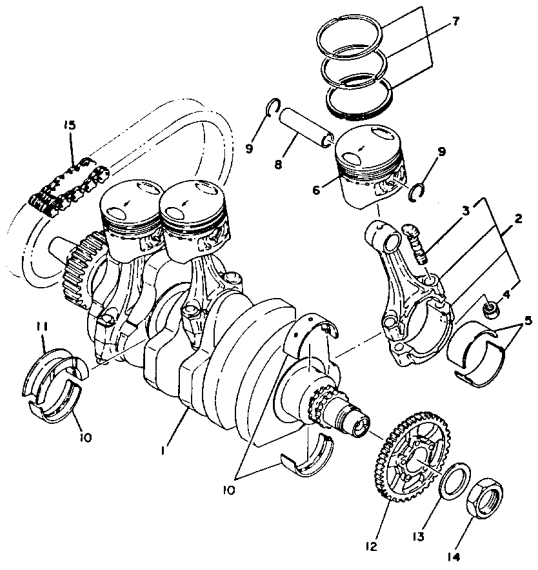
Ref. No.	Part Number	Description	Qty	Remarks
1	1J7-12111-01-00	VALVE, INTAKE 1	3	
2	12R-12121-00-00	VALVE, EXHAUST	3	
3	1J7-12119-01-00	SEAL, VALVE STEM	6	
4	1J7-12116-00-00	SEAT, VALVE SPRING	6	
5	90501-39414-00	SPRING, COMPRESSION	6	
6	90501-28415-00	SPRING, COMPRESSION	6	
7	2F3-12117-00-00	RETAINER, VALVE SPRING . .	6	
8	1J7-12118-00-00	COTTER, VALVE	12	
9	31A-12153-00-E0	LIFTER, VALVE (4H7-12153-01)	6	
10	1J7-12169-01-00	PAD, ADJUSTING 2.00 (2.00) . .	6	U.R.
	1J7-12169-11-00	PAD, ADJUSTING 2.05 (2.05) . .	6	U.R.
	1J7-12169-21-00	PAD, ADJUSTING 2.10 (2.10) . .	6	U.R.
	1J7-12169-31-00	PAD, ADJUSTING 2.15 (2.15) . .	6	U.R.
	1J7-12169-41-00	PAD, ADJUSTING 2.20 (2.20) . .	6	U.R.
	1J7-12169-51-00	PAD, ADJUSTING 2.25 (2.25) . .	6	U.R.
	1J7-12169-61-00	PAD, ADJUSTING 2.30 (2.30) . .	6	U.R.
	1J7-12169-71-00	PAD, ADJUSTING 2.35 (2.35) . .	6	U.R.
	1J7-12169-81-00	PAD, ADJUSTING 2.40 (2.40) . .	6	U.R.
	1J7-12169-91-00	PAD, ADJUSTING 2.45 (2.45) . .	6	U.R.
	1J7-12169-A1-00	PAD, ADJUSTING 2.50 (2.50) . .	6	U.R.
	1J7-12169-E1-00	PAD, ADJUSTING 2.55 (2.55) . .	6	U.R.
	1J7-12169-F1-00	PAD, ADJUSTING 2.60 (2.60) . .	6	U.R.
	1J7-12169-G1-00	PAD, ADJUSTING 2.65 (2.65) . .	6	U.R.
	1J7-12169-H1-00	PAD, ADJUSTING 2.70 (2.70) . .	6	U.R.
	1J7-12169-J1-00	PAD, ADJUSTING 2.75 (2.75) . .	6	U.R.
	1J7-12169-K1-00	PAD, ADJUSTING 2.80 (2.80) . .	6	U.R.
	1J7-12169-L1-00	PAD, ADJUSTING 2.85 (2.85) . .	6	U.R.
	1J7-12169-M1-00	PAD, ADJUSTING 2.90 (2.90) . .	6	U.R.
	1J7-12169-N1-00	PAD, ADJUSTING 2.95 (2.95) . .	6	U.R.

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VALVE

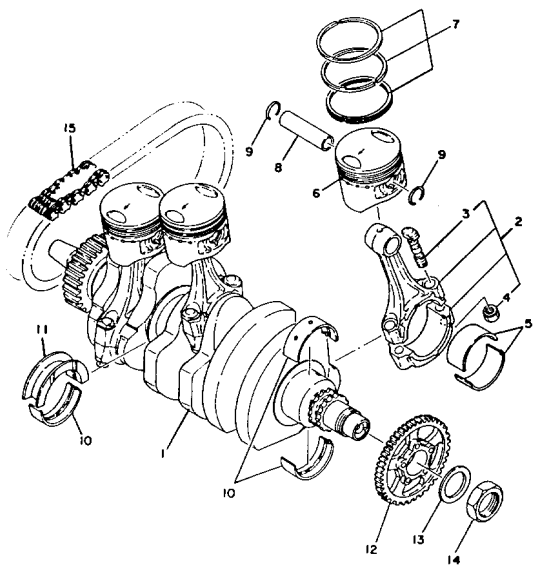
Ref. No.	Part Number	Description	Qty	Remarks
10	1J7-12169-R1-00	PAD, ADJUSTING 3.00 (3.00) . .	6	U.R.
	1J7-12169-T1-00	PAD, ADJUSTING 3.05 (3.05) . .	6	U.R.
	1J7-12169-U1-00	PAD, ADJUSTING 3.10 (3.10) . .	6	U.R.
	1J7-12169-V1-00	PAD, ADJUSTING 3.15 (3.15) . .	6	U.R.
	1J7-12169-W1-00	PAD, ADJUSTING 3.20 (3.20) . .	6	U.R.



CRANK - PISTON

Ref. No.	Part Number	Description	Qty	Remarks
1	2K3-11411-09-00	CRANKSHAFT	1	
2	1J7-Y1165-01-00	CONNECTING ROD ASSEMBLY	3	
3	1J7-11654-00-00	. BOLT, CON ROD	6	
4	90170-09192-00	. NUT, HEXAGON	6	
5	2F3-11656-00-00	PLANE BRNG, CON ROD	6	U.R.BLUESEE TABLE 1 BELOW
	2F3-11656-10-00	PLANE BRNG, CON ROD	6	U.R.BLACKSEE TABLE 1 BELOW
	2F3-11656-20-00	PLANE BRNG, CON ROD	6	U.R.BROWNSEE TABLE 1 BELOW
	2F3-11656-30-00	PLANE BRNG, CON ROD	6	U.R.GREENSEE TABLE 1 BELOW
	2F3-11656-40-00	PLANE BRNG, CON ROD	6	U.R.YELLOWSEE TABLE 1 BELOW
6	(2F3-11637-04-00)	PISTON 3 O/S 0. 5	3	ALTERNATE PARTS
	(2F3-11638-04-00)	PISTON 4 O/S 1. 0	3	ALTERNATE PARTS
	2F3-11631-04-96	PISTON STD	3	
	2F3-11635-04-00	PISTON 1 O/S 0. 5	3	ALTERNATE PARTS
	2F3-11636-04-00	PISTON 2 O/S 0. 0	3	ALTERNATE PARTS
7	(2F3-11610-33-00)	PISTON RINGSET 3RD	3	ALTERNATE PARTS
	2F3-11610-03-00	PISTON RINGSET STD (2F3-11610-02)	3	
	2F3-11610-23-00	PISTON RINGSET 2ND (2F3-11610-22)	3	ALTERNATE PARTS
	2F3-11610-43-00	PISTON RINGSET 4TH (2F3-11610-42)	3	ALTERNATE PARTS
8	1J7-11633-00-00	PIN, PISTON	3	
9	90468-12069-00	CLIP	6	
10	1J7-11416-10-00	PLANE BRNG, CRSF 1	7	U.R.BLACKSEE TABLE 2 BELOW
	1J7-11416-10-00	PLANE BRNG, CRSF 1	7	U.R.BLUESEE TABLE 2 BELOW

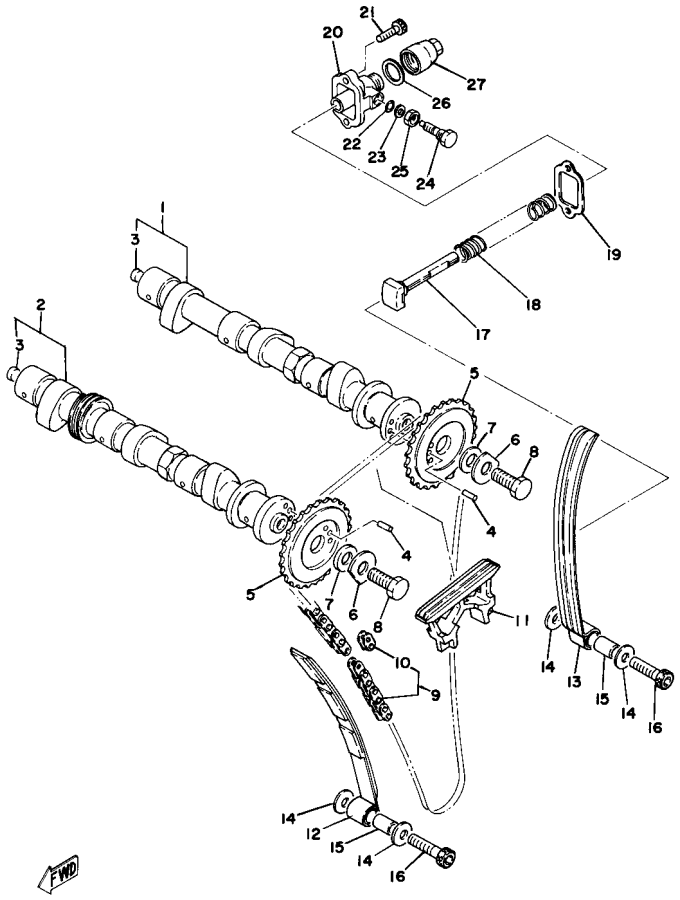
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CRANK - PISTON

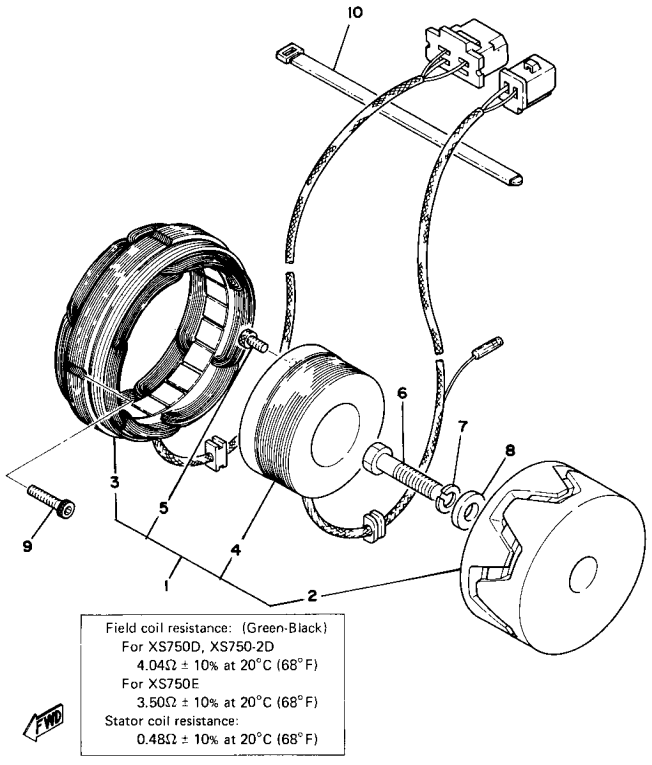
Ref. No.	Part Number	Description	Qty	Remarks
10	1J7-11416-20-00	PLANE BRNG, CRSF 1	7	U.R.BROWNSEE TABLE 2 BELOW
	1J7-11416-30-00	PLANE BRNG, CRSF 1	7	U.R.GREENSEE TABLE 2 BELOW
	1J7-11416-40-00	PLANE BRNG, CRSF 1	7	U.R.YELLOWSEE TABLE 2 BELOW
11	(1J7-11417-30-00)	PLANE BRNG, CRSF 2	1	U.R.BROWNSEE TABLE 2 BELOW
	(1J7-11417-30-00)	PLANE BRNG, CRSF 2	1	U.R.GREENSEE TABLE 2 BELOW
	(1J7-11417-40-00)	PLANE BRNG, CRSF 2	1	U.R.YELLOWSEE TABLE 2 BELOW
	1J7-11417-00-00	PLANE BRNG, CRSF 2	1	U.R.BLUESEE TABLE 2 BELOW
	1J7-11417-10-00	PLANE BRNG, CRSF 2	1	U.R.BLACKSEE TABLE 2 BELOW
12	(1J7-13324-00-00)	GEAR, PUMP DRIVE	1	
13	90201-26600-00	WASHER, PLATE	1	
14	(90170-26191-00)	NUT, HEXAGON	1	
15	1J7-16139-04-00	CHAIN, PRIMARY	1	

CAMSHAFT - CHAIN TENSIONER

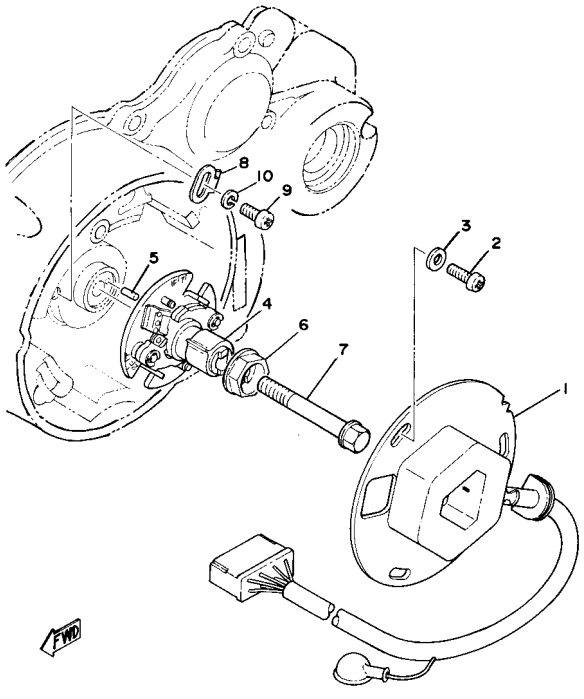


Ref. No.	Part Number	Description	Qty	Remarks
1	(3J2-12171-00-00)	CAMSHAFT 1	1	
2	(1T5-12181-00-00)	CAMSHAFT 2	1	
3	(90331-10011-00)	PLUG, TIGHT	2	
4	93604-10010-00	PIN, DOWEL	2	
5	1J7-12176-01-00	SPROCKET, CAM CHAIN	2	
6	(90209-10149-00)	WASHER, SPEC''L SHAP	2	
7	(90201-10596-00)	WASHER, PLATE	2	
8	97011-10025-00	BOLT	2	
9	94500-02124-00	CHAIN	1	
10	94600-02001-00	. JOINT, CHAIN (BF05M)	1	
11	1J7-12241-00-00	GUIDE, STOPPER 2	1	
12	1J7-12251-01-00	DAMPER, CHAIN 1 (1J7-12251-00)	1	
13	1J7-12252-00-00	DAMPER, CHAIN 2	1	
14	90201-06066-00	WASHER, PLATE	4	
15	90387-06540-00	COLLAR	2	
16	91316-06035-00	BOLT	2	
17	1J7-12217-00-00	ROD, CHN TENSIONER	1	
18	90501-16417-00	SPRING, COMPRESSION	1	
19	1J7-12213-00-00	GASKET, TENSNR CASE	1	
20	2G2-12212-00-00	CASE, CHAIN TENSNR	1	
21	91316-06020-00	BOLT, SOCKET HEAD	2	
22	93210-06632-00	O-RING	1	
23	92901-06600-00	WASHER	1	
24	90109-08442-00	BOLT	1	
25	95303-08700-00	NUT	1	
26	90430-16152-00	GASKET	1	
27	1J7-12215-01-00	CAP, TENSIONER CASE	1	

A - C - GENERATOR



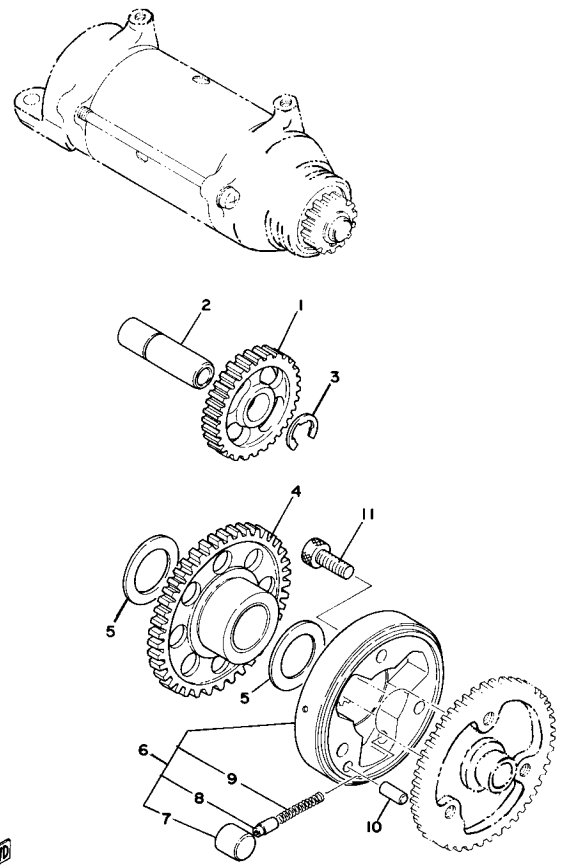
Ref. No.	Part Number	Description	Qty	Remarks
1	(1J7-81600-10-00)	AC GENERATOR ASSEMBLY .	1	
	(1J7-81600-50-00)	AC GENERATOR ASSEMBLY .	1	
2	(1J7-81650-10-00)	ROTOR ASSEMBLY	1	
3	1J7-81610-10-00	. STATOR ASSEMBLY	1	
	1J7-81610-50-00	. STATOR ASSEMBLY	1	
4	1J7-81660-10-00	. FIELD COIL ASSEMBLY	1	
5	91316-06012-00	. BOLT, SOCKET HEAD	3	
6	90101-10188-00	BOLT	1	
7	92990-10100-00	WASHER, SPRING	1	
8	90201-102J5-00	WASHER, PLATE	1	
9	90110-06138-00	BOLT, HEX SKT HEAD	4	
10	341-26397-01-00	BAND	1	



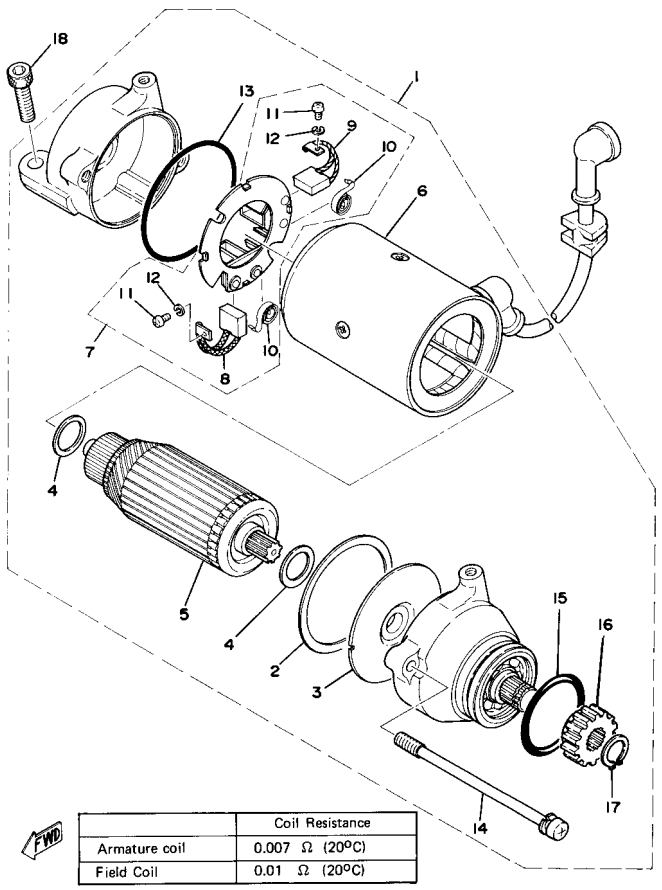
PULSER - GOVERNOR

Ref. No.	Part Number	Description	Qty	Remarks
1	2F3-81671-10-00	BASE, PICKUP	1	
2	98503-06014-00	SCREW, PAN HEAD (92502-06016)	3	
3	92990-06200-00	WASHER	3	
4	(2F3-81653-11-00)	GOVERNOR ASSEMBLY	1	
5	93604-08071-00	PIN, DOWEL	1	
6	2F3-81655-00-00	WASHER	1	
7	90105-08067-00	BOLT, WASHER BASED	1	
8	(1J7-81632-00-00)	PLATE, TIMING	1	
9	98580-05012-00	SCREW, PAN HEAD	1	
10	92990-05100-00	WASHER, SPRING	1	

STARTING MOTOR UNIT



Ref. No.	Part Number	Description	Qty	Remarks
1	1J7-15512-01-00	GEAR, IDLER 1	1	
2	1J7-15521-00-00	SHAFT 1	1	
3	99001-15600-00	CIRCLIP, E-TYPE	1	
4	(1J7-15517-01-00)	GEAR, IDLER 2	1	
5	90201-25291-00	WASHER, PLATE	2	
6	(1J7-15580-01-00)	STR CLUTCH OTR ASSEMBLY	1	
7	93615-17125-00	. PIN, DOWEL	3	
8	1J7-15583-01-00	. CAP, STARTER CLUTCH SPRING	3	
9	90501-03298-00	. SPRING, COMPRESSION (341-15584-02)	3	
10	93606-14081-00	PIN, DOWEL	1	
11	91316-08020-00	BOLT	3	

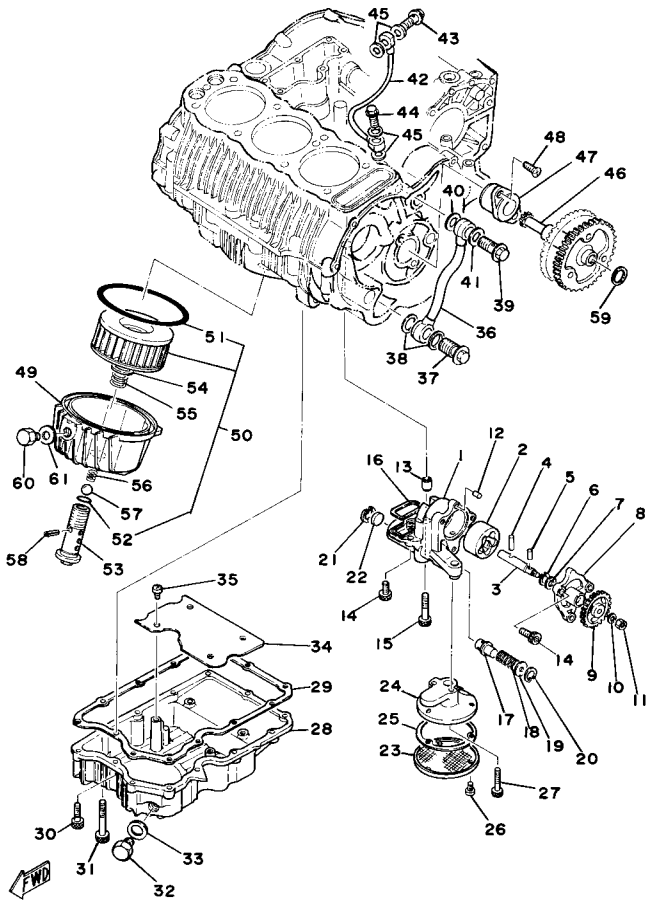


	Coil Resistance
Armature coil	0.007 Ω (20°C)
Field Coil	0.01 Ω (20°C)

STARTING MOTOR

Ref. No.	Part Number	Description	Qty	Remarks
1	(1J7-81800-60-00)	STARTING MOTOR ASSEMBLY	1	
2	371-81844-20-00	. GASKET	1	
3	(371-81845-20-00)	PLATE	1	
4	371-81809-20-00	. WASHER KIT	1	
5	3J2-81850-60-00	. ARMATURE ASSEMBLY	1	
6	(1J7-81810-60-00)	STATOR ASSEMBLY	1	
7	1J7-81840-60-00	. BRUSH HOLDER ASSEMBLY	1	
8	371-81811-20-00	. . BRUSH 1	1	
9	371-81812-20-00	. . BRUSH 2	1	
10	371-81813-20-00	. . SPRING, BRUSH	2	
11	98580-03008-00	. . SCREW, PAN HEAD	2	
12	92990-03100-00	. . WASHER, SPRING (92901-03100)	2	
13	371-81847-20-00	. O-RING	1	
14	(1J7-81826-60-00)	BOLT	2	
15	1J7-81847-60-00	. O-RING	1	
16	1J7-15511-00-00	. GEAR, STARTING MTR	1	
17	99009-12400-00	. CIRCLIP	1	
18	91311-08025-00	BOLT, SOCKET HEAD	2	

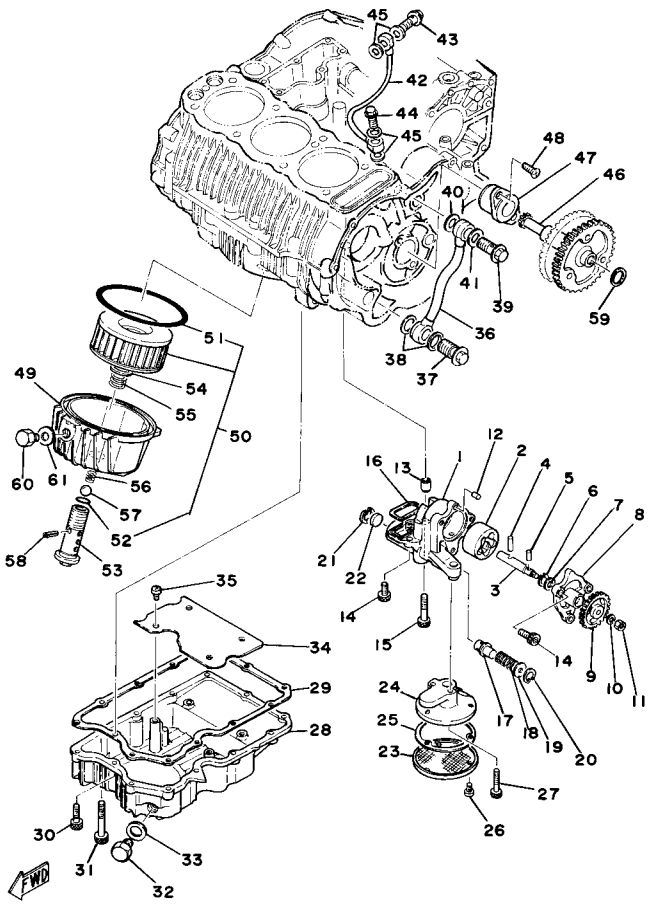
OIL PUMP - OIL CLEANER



Ref. No.	Part Number	Description	Qty	Remarks
1	(99999-01057-00)	HOUSING ROTOR	1	
2	(2F3-13310-00-00)	ROTOR ASSEMBLY 1	1	
3	(1J7-13314-01-00)	SHAFT, PUMP	1	
4	93603-17070-00	PIN, DOWEL	1	
5	93603-12007-00	PIN, DOWEL	1	
6	93440-11024-00	CIRCLIP	1	
7	(90201-11154-00)	WASHER, PLATE	1	
8	(1J7-13316-00-00)	COVER, PUMP	1	
9	(1J7-13326-02-00)	GEAR, PUMP DRIVEN 2	1	
10	92995-06100-00	WASHER, SPRING	1	
11	95380-06600-00	NUT	1	
12	93603-07073-00	PIN, DOWEL	1	
13	99510-12016-00	PIN, DOWEL	2	
14	91316-06020-00	BOLT, SOCKET HEAD	4	
15	91316-06040-00	BOLT, SOCKET HEAD	2	
16	1J7-13338-00-00	SEAL	1	
17	1J7-13483-00-00	PLUNGER, RELIEF	1	
18	1J7-13484-00-00	SPRING, RELIEF	1	
19	(90201-04594-00)	WASHER, PLATE	1	
20	99009-17500-00	CIRCLIP	1	
21	(93420-19047-00)	CIRCLIP, R-TYPE	1	
22	90338-19079-00	PLUG, SPEC''L SHAPE	1	
23	2F3-13411-00-00	STRAINER, OIL	1	
24	(1J7-13412-01-00)	HOUSING, STRAINER	1	
25	1J7-13415-00-00	SEAL, OIL STRAINER	1	
26	98580-05012-00	SCREW, PAN HEAD	3	
27	91316-06035-00	BOLT	2	
28	1J7-13417-01-00	COVER, STRAINER	1	
29	1J7-13414-00-00	GASKET, STRNR COVER	1	

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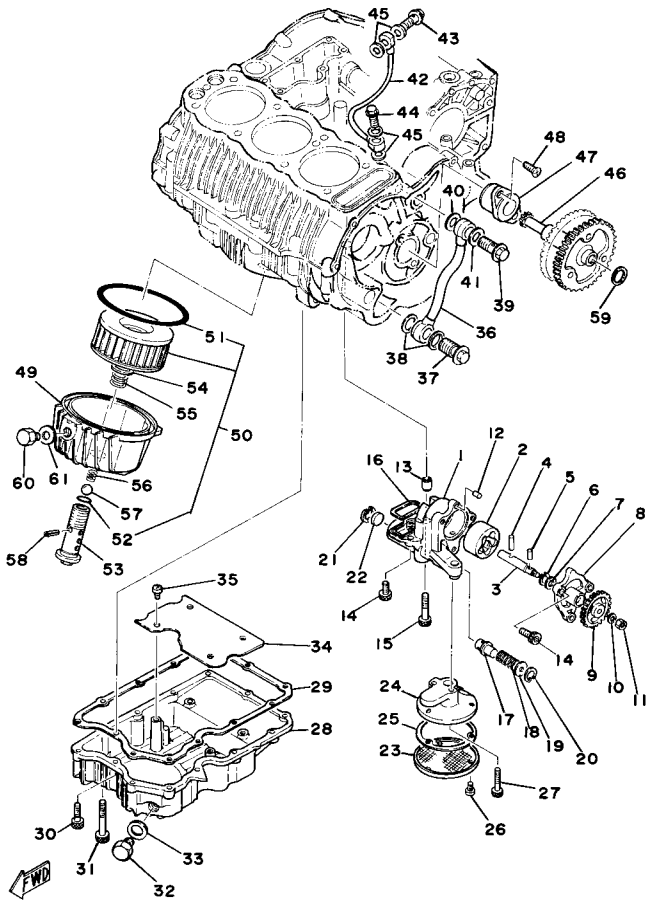
OIL PUMP - OIL CLEANER



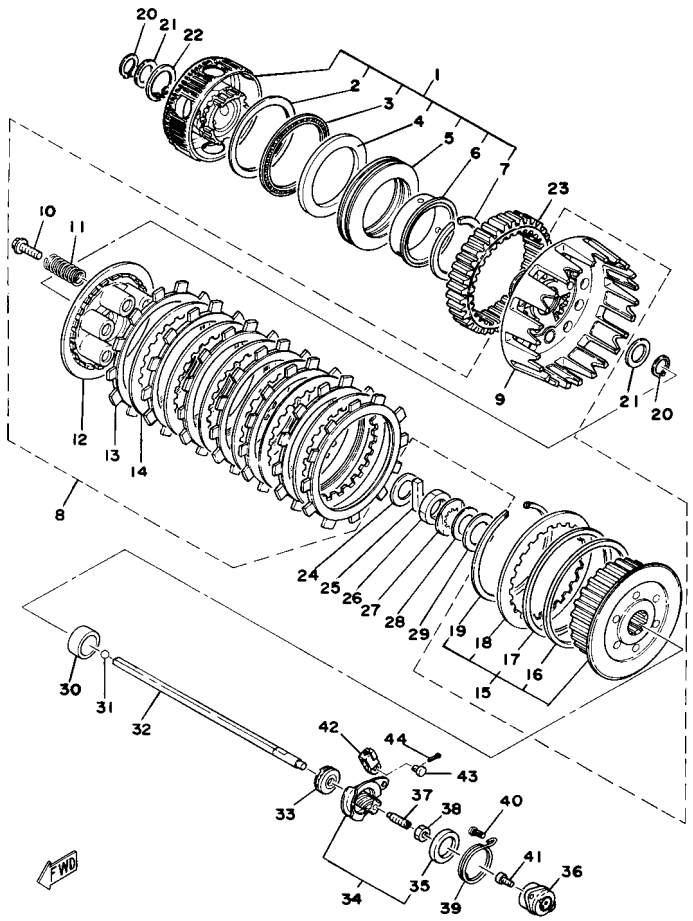
Ref. No.	Part Number	Description	Qty	Remarks
30	91316-06025-00	BOLT	12	
31	91316-06055-00	BOLT, SOCKET HEAD	1	
32	90340-14063-00	PLUG, straight screw	1	
33	214-11198-01-00	GASKET	1	
34	(1J7-13337-01-00)	PLATE, BAFFLE LOWER	1	
35	98580-06010-00	SCREW, PAN HEAD (92503-06010)	4	
36	(1J7-13171-00-00)	PIPE, DELIVERY 2	1	
37	(90401-18040-00)	BOLT, UNION	1	
38	90430-18130-00	GASKET	2	
39	(90401-10039-00)	BOLT, UNION	1	
40	90201-10128-00	WASHER, PLATE	1	
41	90430-15129-00	GASKET	1	
42	1J7-13161-00-00	PIPE, DELIVERY 1	1	
43	90401-10013-00	BOLT, UNION (371-13166-00)	1	
44	90401-10004-00	BOLT, UNION	1	
45	90430-10171-00	GASKET	4	
46	(1J7-13325-01-00)	GEAR, PUMP DRIVEN	1	
47	(1J7-13313-00-00)	HOUSING	1	
48	98603-06018-00	SCREW, OVAL HEAD	2	
49	2H7-13447-00-00	COVER, OIL ELEMENT	1	
50	1J7-13441-10-00	ELEMENT, OIL CLEANER	1	
51	93211-19413-00	. O-RING	1	
52	93210-16314-00	. O-RING	1	
53	1J7-13340-00-00	BY-PASS VALVE ASSEMBLY .	1	
54	90201-21608-00	WASHER, PLATE	1	
55	90501-18433-00	SPRING, COMPRESSION	1	
56	90501-12413-00	SPRING, COMPRESSION	1	
57	93501-02018-00	BALL 1 2	1	

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OIL PUMP - OIL CLEANER



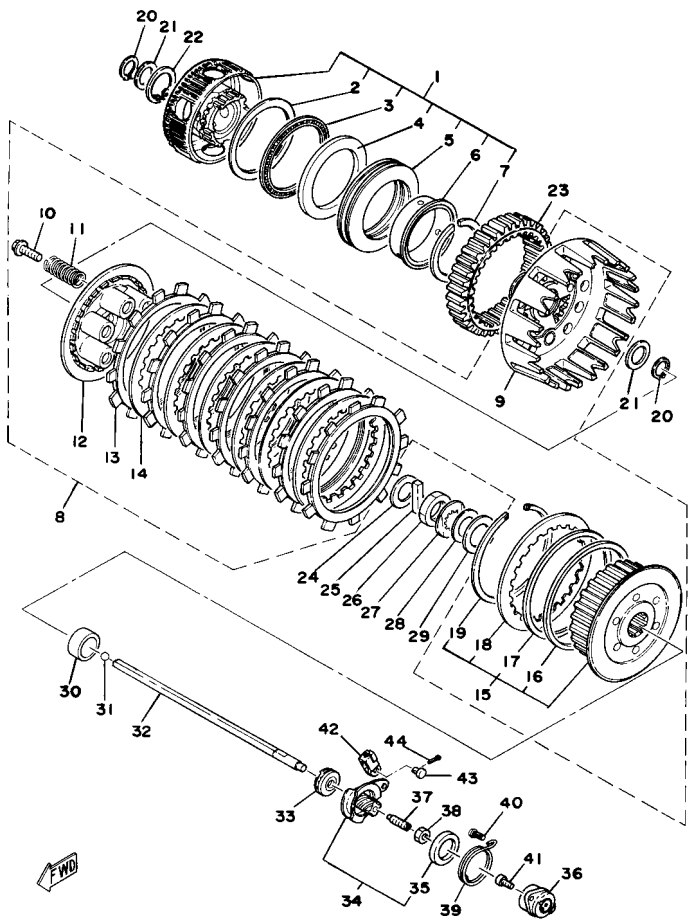
Ref. No.	Part Number	Description	Qty	Remarks
58	91609-20018-00	PIN, SPRING	1	
59	90201-20276-00	WASHER, PLATE (1.0T)	1	
60	90340-14063-00	PLUG, straight screw	1	
61	214-11198-01-00	GASKET	1	



CLUTCH

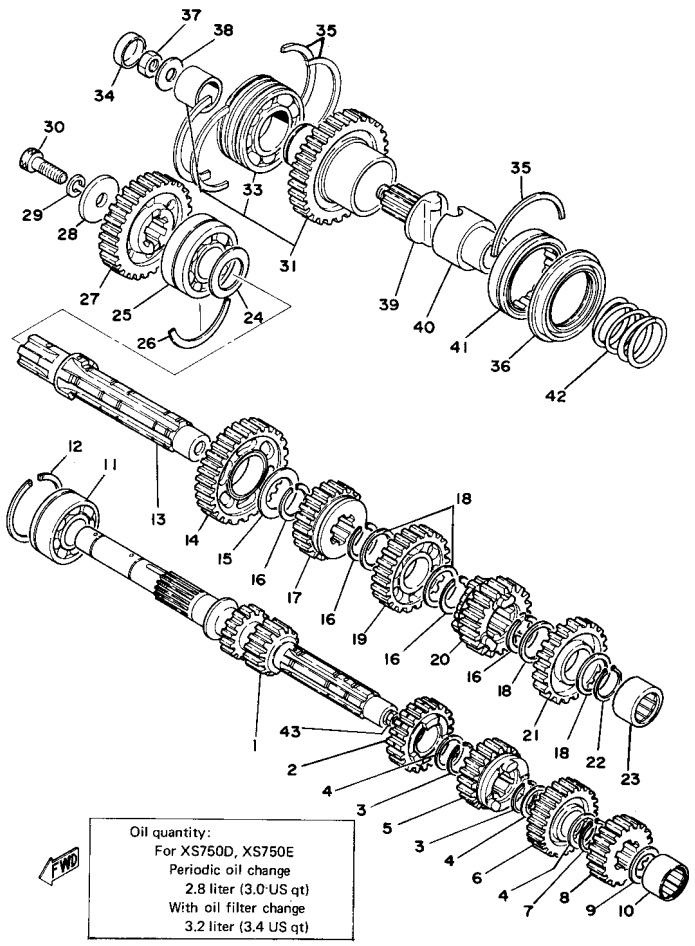
Ref. No.	Part Number	Description	Qty	Remarks
1	(2F3-16306-01-00)	CLUTCH DAMPER ASSEMBLY	1	
2	(90201-76604-00)	WASHER, PLATE	1	
3	(93340-27601-00)	BEARING, FLAT # 0	1	
4	(90201-69603-00)	WASHER, PLATE	1	
5	(1J7-16318-00-00)	SPRING, DAMPER		
6	(90387-64545-00)	COLLAR	1	
7	93440-64047-00	. CIRCLIP, OUTER	1	
8	(1T5-16301-02-00)	CLUTCH ASSEMBLY	1	
9	1J7-16310-03-00	. CLUTCH HOUSING ASSEMBLY	1	
10	90159-06010-00	. SCREW, WITH WASHER	6	
11	90501-23142-00	. SPRING, COMPRESSION	6	
12	1J7-16351-00-00	. PLATE, PRESSURE 1	1	
13	4H7-16321-01-00	PLATE, FRICTION	7	
14	4H7-16325-00-00	. PLATE, CLUTCH 2	6	
15	1T5-16370-00-00	. CLUTCH BOSS ASSEMBLY	1	
16	1J7-16384-00-00	. . PLATE, SEAT	1	
17	1J7-16383-01-00	. . SPRING, CLUTCH BOSS	1	
18	4H7-16325-00-00	. . PLATE, CLUTCH 2	1	
19	1J7-16385-00-00	. . RING, CLUTCH BOSS	1	
20	99009-20400-00	CIRCLIP	2	
21	90201-21599-00	WASHER, PLATE	2	
22	93440-30050-00	CIRCLIP, OUTER	1	
23	(2F3-16151-01-00)	GEAR, PRI DRIVEN	1	
24	90201-22625-00	WASHER, PLATE	1	
25	1J7-16356-01-00	ROD, PUSH 1	1	
26	90170-24203-00	NUT, HEXAGON	1	
27	90215-21130-00	WASHER, LOCK	1	
28	90208-25021-00	WASHER, CONICAL SPR	1	

CONTINUED ON NEXT FRAME ➤



CLUTCH

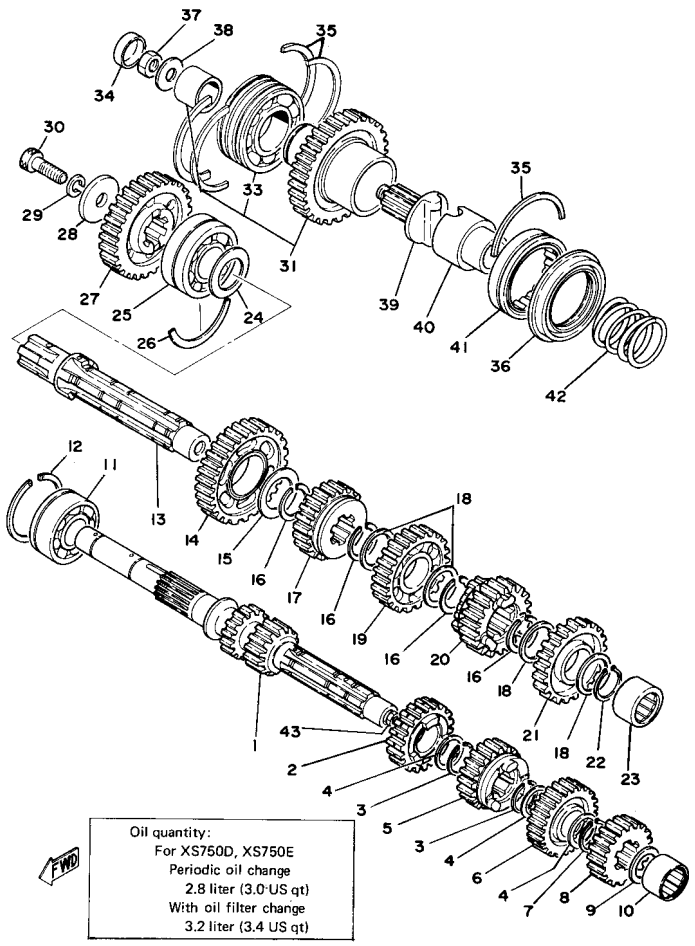
Ref. No.	Part Number	Description	Qty	Remarks
29	90201-25291-00	WASHER, PLATE	1	
30	(90560-25160-00)	SPACER	1	
31	93505-16006-00	BALL	1	
32	1J7-16357-01-00	ROD, PUSH 2	1	
33	93102-08205-00	OIL SEAL, SD-TYPE	1	
34	1J7-16340-01-00	PUSH LEVER ASSEMBLY	1	
35	214-16347-01-00	. SEAL, DUST	1	
36	1J7-16304-00-00	BALL SCRW HSNG ASSEMBLY (256-16343-01)	1	
37	90113-08021-00	BOLT, SET	1	
38	90179-08179-00	NUT	1	
39	90508-18313-00	SPRING, TORSION	1	
40	132-16346-00-00	HOOK, SPRING	1	
41	98580-05012-00	SCREW, PAN HEAD	2	
42	214-16389-00-00	JOINT	1	
43	90240-06005-00	PIN, CLEVIS	1	
44	91401-10015-00	PIN, COTTER	1	



TRANSMISSION

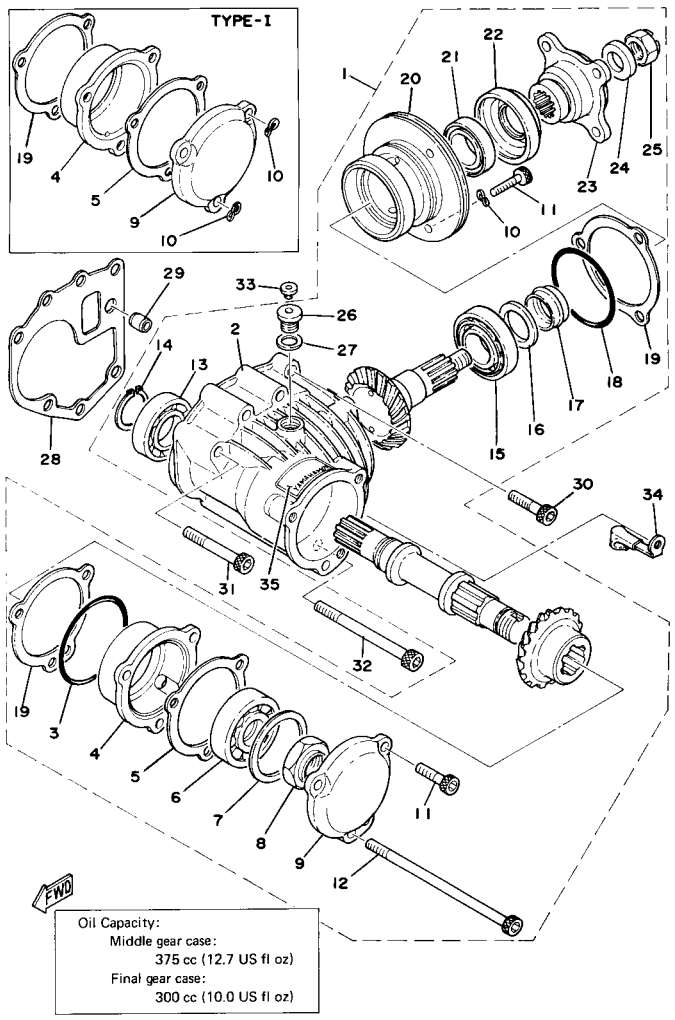
Ref. No.	Part Number	Description	Qty	Remarks
1	(1J7-17411-02-00)	AXLE, MAIN	1	
2	1J7-17141-01-00	GEAR, 4TH PINION	1	
3	93440-25020-00	CIRCLIP	2	
4	90201-253K0-00	WASHER, PLATE (T=1.0)	3	
5	1J7-17131-01-00	GEAR, 3RD PINION	1	
6	1J7-17151-04-00	GEAR, 5TH PINION	1	
7	93410-25017-00	CIRCLIP	1	
8	256-17121-01-00	GEAR, 2ND PINION	1	
9	(137-17427-00-09)	SHIM 1	1	
10	93311-32024-00	BEARING, CYLINDER.# 1	1	
11	93305-20504-00	BEARING	1	
12	93440-52014-00	CIRCLIP	1	
13	1J7-17421-03-00	AXLE, DRIVE	1	
14	1J7-17211-02-00	GEAR, 1ST WHEEL	1	
15	90201-30602-00	WASHER, PLATE	1	
16	93440-30015-00	CIRCLIP, OUTER	4	
17	1J7-17241-03-00	GEAR, 4TH WHEEL	1	
18	1J7-17219-00-10	SHIM	4	U.R.
	1J7-17219-00-12	SHIM	4	U.R.
19	1J7-17231-03-00	GEAR, 3RD WHEEL	1	
20	1J7-17251-03-00	GEAR, 5TH WHEEL	1	
21	1J7-17221-03-00	GEAR, 2ND WHEEL	1	
22	99009-30400-00	CIRCLIP	1	
23	93311-32425-00	BEARING, CYLINDER.# 1	1	
24	90201-30602-00	WASHER, PLATE	1	
25	93305-20603-00	BEARING	1	
26	(93440-62046-00)	CIRCLIP, OUTER	1	
27	(2G2-17582-00-00)	GEAR, MIDDLE DRIVE	1	
28	90201-10595-00	WASHER, PLATE	1	

CONTINUED ON NEXT FRAME ➤



TRANSMISSION

Ref. No.	Part Number	Description	Qty	Remarks
29	92990-10100-00	WASHER, SPRING	1	
30	91316-10030-00	BOLT, SOCKET HEAD	1	
31	(2F3-W1758-00-00)	MIDDLE DRIVEN GEAR	1	
32	(90387-35544-00)	COLLAR	1	
33	93306-20705-00	. BEARING (B6207N)	1	
34	(90331-30014-00)	PLUG, TIGHT	1	
35	93440-72049-00	CIRCLIP	5	
36	93103-50103-00	OIL SEAL, SW-TYPE	1	
37	95311-12700-00	NUT	1	
38	(90201-12622-00)	WASHER, PLATE	1	
39	1J7-17526-00-00	CAM, DRIVE	1	
40	1J7-17527-00-00	CAM, DRIVEN	1	
41	(93390-00014-00)	BEARING, CYLINDER. # 0	1	
42	90501-40467-00	SPRING, COMPRESSION	1	
43	(90380-08059-00)	BUSH, SOLID	1	

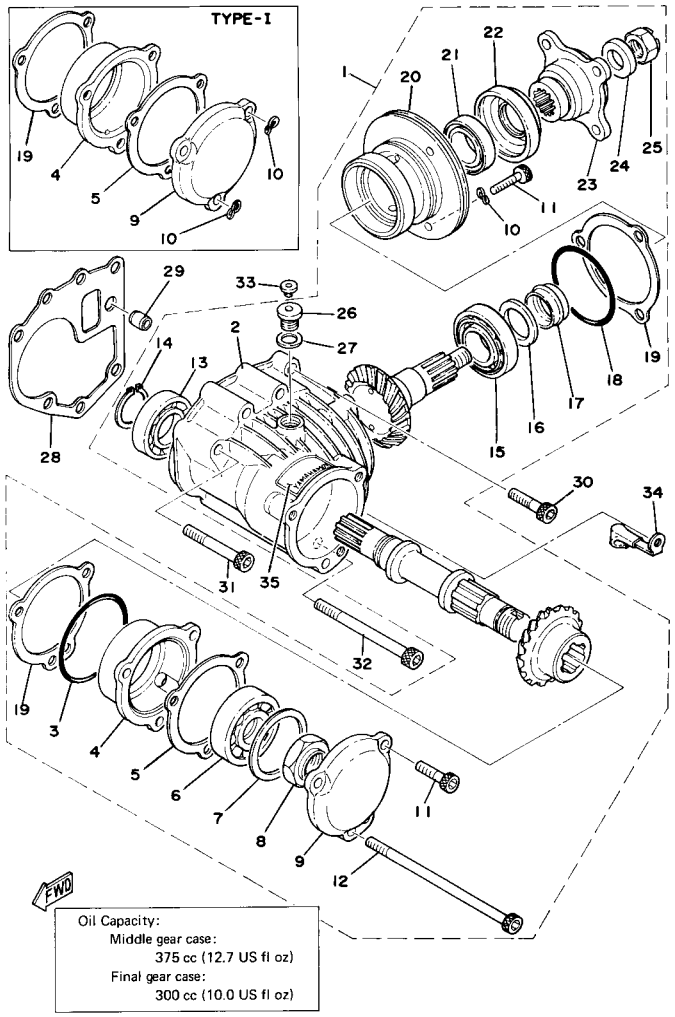


MIDDLE DRIVE GEAR

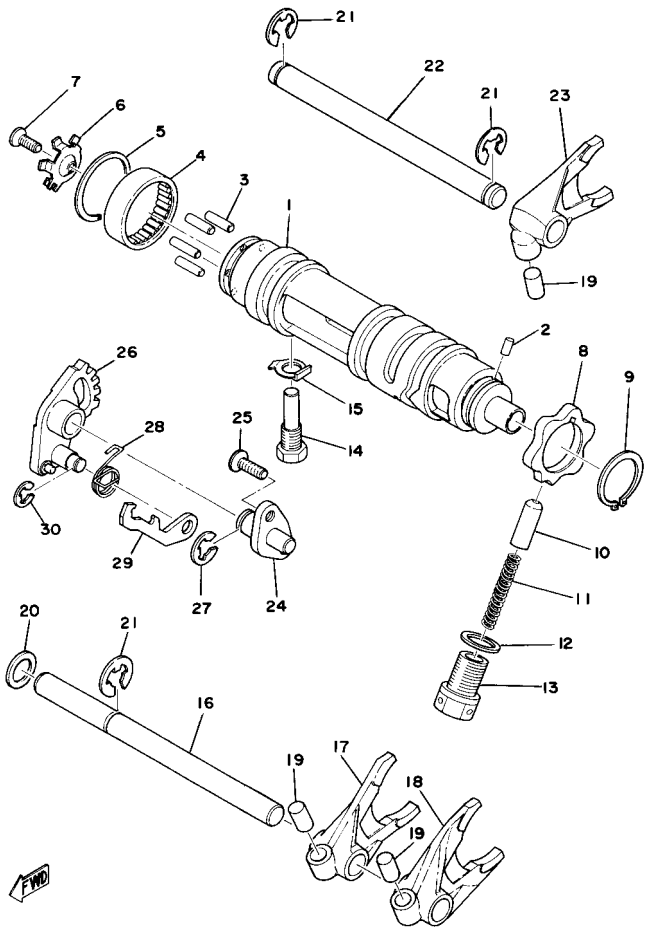
Ref. No.	Part Number	Description	Qty	Remarks
1	(1J7-17501-N1-00)	MIDDLE GR CASE ASSEMBLY	1	
2	(99999-01013-00)	HOUSING, MID-GEAR	1	
3	93210-68347-00	. O-RING	1	
4	(1J7-17521-Y0-00)	HOUSING, BEARING	1	
	(YG4-11011-10-0G)	HOUSNG BRNG M DR	1	
5	1J7-17519-Y0-00	GASKET, HOUSING CAP	1	
6	93306-30533-00	BEARING (B6305RB1 SPECIAL)	1	
7	1J7-17537-Y0-30	. SHIM, THRUST (0.30T)	1	U.R.+
	1J7-17537-Y0-40	. SHIM, THRUST (0.40T)	1	U.R.+
	1J7-17537-Y0-50	. SHIM, THRUST (0.50T)	1	U.R.+
8	90179-24230-00	. NUT, SPEC''L SHAPE	1	M24-P1.5
9	(1J7-17538-Y1-00)	CAP, HOUSING	1	TYPE I
	(1J7-17538-Y1-00)	CAP, HOUSING	1	TYPE II
10	92901-08700-00	. WASHER, WAVE	3	
11	91316-08030-00	. BOLT, SOCKET HEAD	5	M8-30L
12	91316-08160-00	. BOLT, SOCKET HEAD	1	M8-160L
13	93306-00612-00	. BEARING	1	
14	99009-30400-00	. CIRCLIP	1	
15	93332-00022-00	. BEARING, TAPRD # 2	1	
16	90201-25634-00	. WASHER, PLATE	1	
17	1J7-17571-Y0-00	. SPACER, EXPANSION	1	
18	93210-68347-00	. O-RING	1	
19	(YG4-11707-70-0G)	SHIM PINION 0.3T	2	U.R.
	(YG4-11708-90-0G)	SHIM PINION 0.15T	2	U.R.
	(YG4-11710-70-0G)	SHIM PINION 0.1T	2	U.R.
	1J7-17531-Y0-15	. SHIM, PINION	2	U.R.
20	1J7-17551-Y0-00	. HOUSING, BEARING	1	
21	93332-00001-00	. BEARING	1	
22	93101-35085-00	. OIL SEAL	1	

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MIDDLE DRIVE GEAR



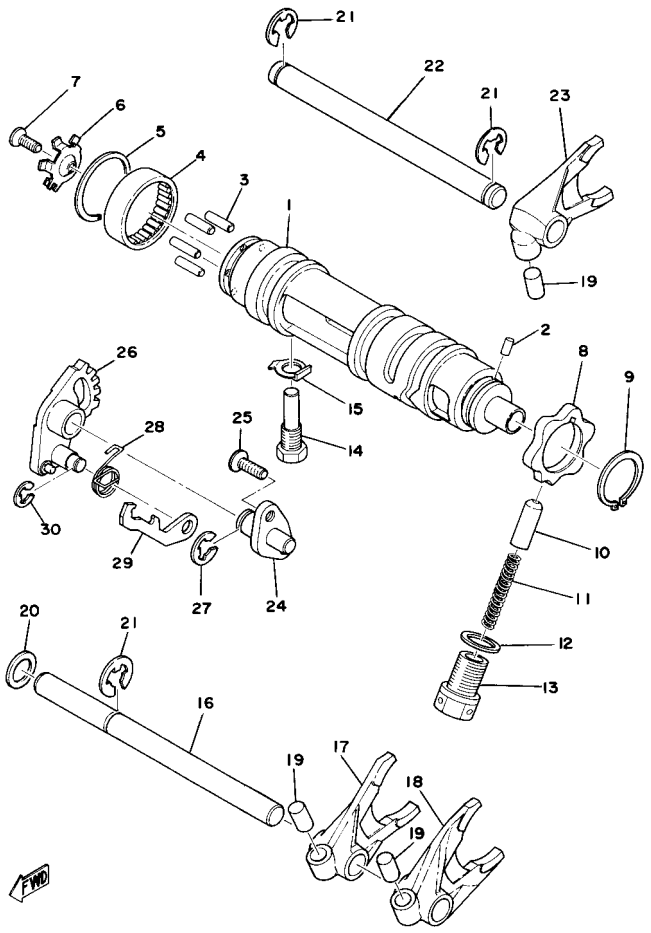
Ref. No.	Part Number	Description	Qty	Remarks
23	1J7-17555-Y0-00	. FLANGE, MIDDLE GEAR	1	
24	90201-14633-00	. WASHER, PLATE	1	
25	90185-14070-00	. NUT, SELF-LOCKING	1	M14-P1.5
26	90340-14046-00	. PLUG, STRAIGHT SCREW ...	1	
27	214-11198-01-00	. GASKET	1	
28	1J7-17518-00-00	GASKET, MDL GR CASE	1	
29	99530-10014-00	PIN, DOWEL	1	
30	91316-08035-00	BOLT, SOCKET HEAD	1	
31	91316-08060-00	BOLT, SOCKET HEAD	3	
32	91316-08100-00	BOLT, SOCKET HEAD	2	
33	341-23469-00-00	CAP, BOLT	1	
34	(90465-10137-00)	CLAMP	1	
35	1J7-46181-11-00	LABEL, OIL CAUTION	1	



SHIFTER 1

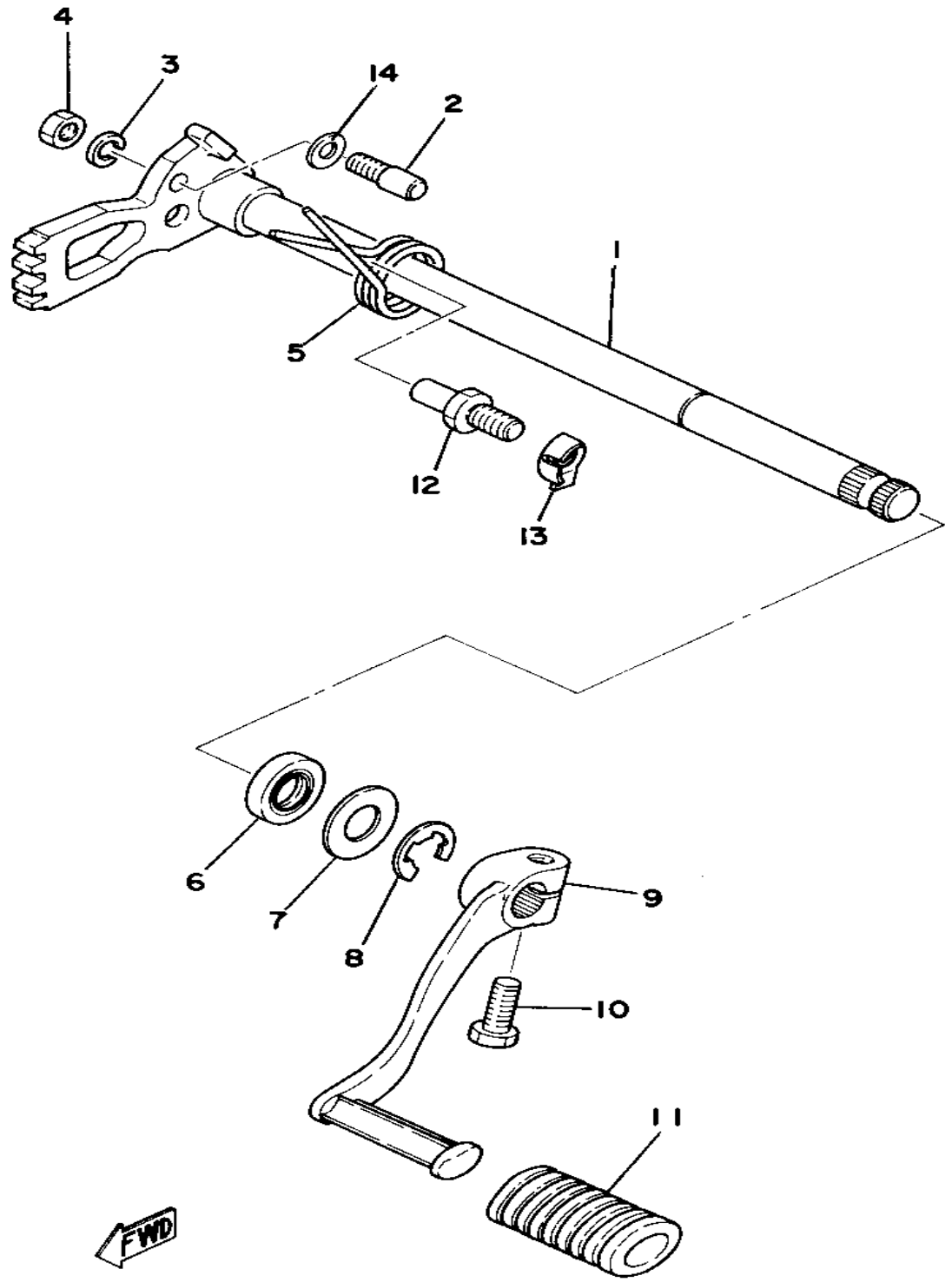
Ref. No.	Part Number	Description	Qty	Remarks
1	1J7-18540-01-00	SHIFT CAM ASSEMBLY	1	
	1J7-W1854-01-00	UNAVAILABLE IN PRICE BOOK (1J7-W1854-00)	1	
2	93604-08071-00	PIN, DOWEL	1	
3	93604-18058-00	PIN, DOWEL	4	
4	93315-23612-00	BEARING	1	
5	93440-34025-00	CIRCLIP	1	
6	1J7-18561-00-00	PLATE, SIDE 1	1	
7	98701-05012-00	SCREW, FLAT HEAD	1	
8	2J2-W1814-00-00	PLATE, STOPPER	1	
9	99009-30400-00	CIRCLIP	1	
10	1J7-18547-00-00	STOPPER, CAM	1	
11	90501-10196-00	SPRING, COMPRESSION	1	
12	90430-14043-00	GASKET	1	
13	90149-14112-00	SCREW, SPEC''L SHAPE	1	
14	90109-10527-00	BOLT	1	
15	90215-10145-00	WASHER, LOCK	1	
16	1J7-18531-00-00	BAR, SHIF FRK GDE 1	1	
17	1J7-18512-00-00	FORK, SHIFT 2	1	
18	1J7-18513-00-00	FORK, SHIFT 3	1	
19	90250-08017-00	PIN, STRAIGHT	3	
20	647-45533-00-10	SHIM	1	
21	99006-10600-00	CIRCLIP	3	
22	1J7-18535-00-00	BAR, SHIF FRK GDE 2	1	
23	1J7-18511-00-00	FORK, SHIFT 1	1	
24	(1J7-18197-00-00)	SHAFT	1	
25	98603-06018-00	SCREW, OVAL HEAD	2	
26	99999-01106-00	LEVER, CHANGE 2	1	
27	99001-09600-00	CIRCLIP	1	

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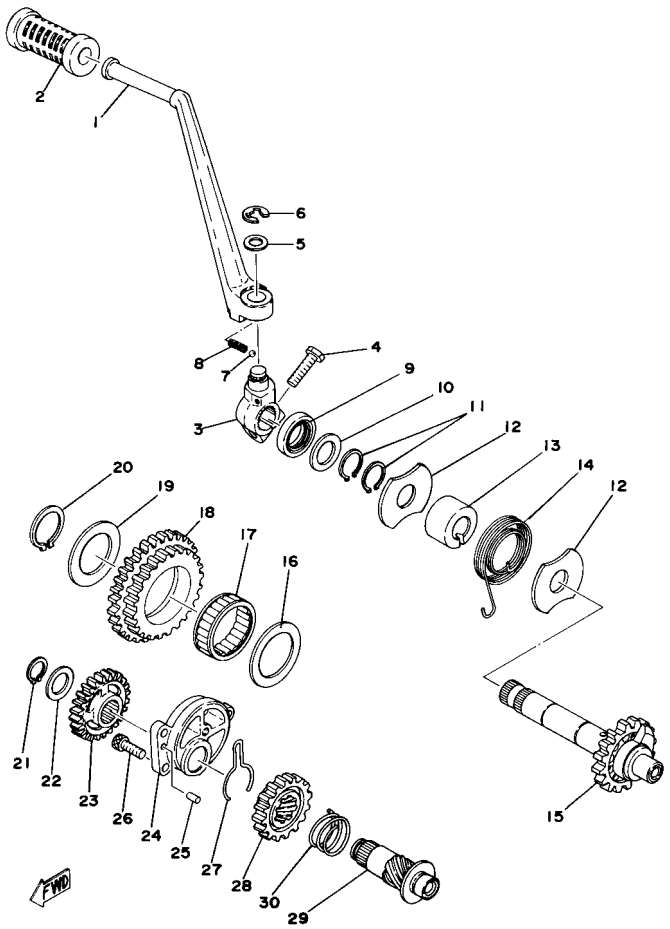
SHIFTER 1

Ref. No.	Part Number	Description	Qty	Remarks
28	90508-10312-00	SPRING, TORSION	1	
29	1J7-18151-00-00	LEVER, SHIFT 3	1	
30	99080-07600-00	CIRCLIP (E)	1	



SHIFTER 2

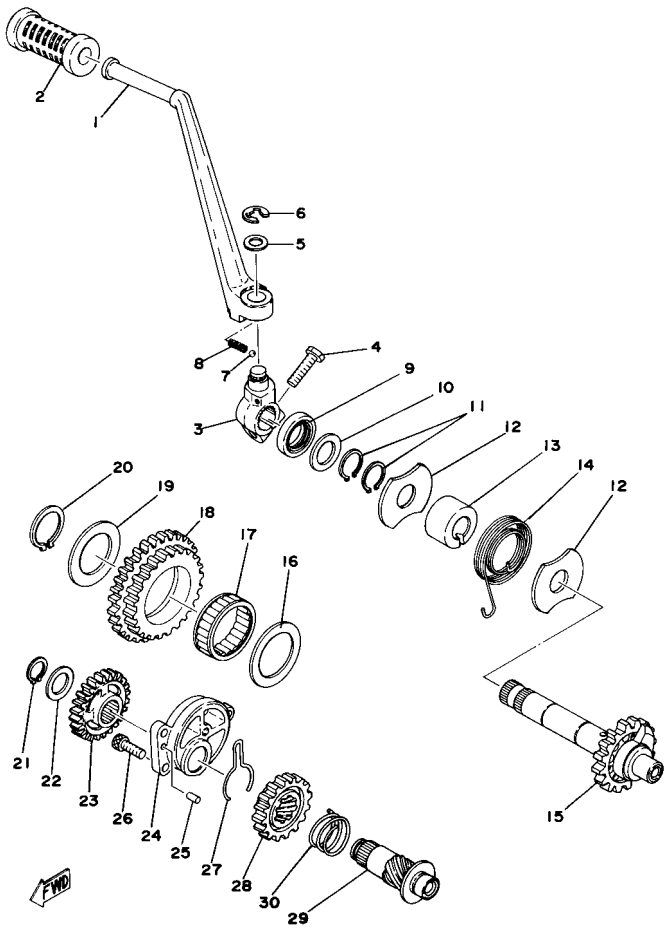
Ref. No.	Part Number	Description	Qty	Remarks
1	99999-01084-00	CHANGE SHAFT ASSEMBLY .	1	
2	90149-06017-00	SCREW, SPEC''L SHAPE (214-18186-00)	1	
3	92995-06100-00	WASHER, SPRING	1	
4	95380-06600-00	NUT	1	
5	90508-32052-00	SPRING, TORSION (214-18124-00)	1	
6	93102-12321-00	OIL SEAL, SD-TYPE	1	
7	90201-12575-00	WASHER, PLATE	1	
8	99006-10600-00	CIRCLIP	1	
9	2J2-18111-01-00	PEDAL, SHIFT	1	
10	97011-06020-00	BOLT	1	
11	132-18113-01-00	COVER, SHIFT PEDAL	1	
12	90109-08441-00	BOLT	1	
13	248-18139-09-00	WASHER, LOCK	1	
14	90201-06636-00	WASHER, PLATE	1	



KICK STARTER

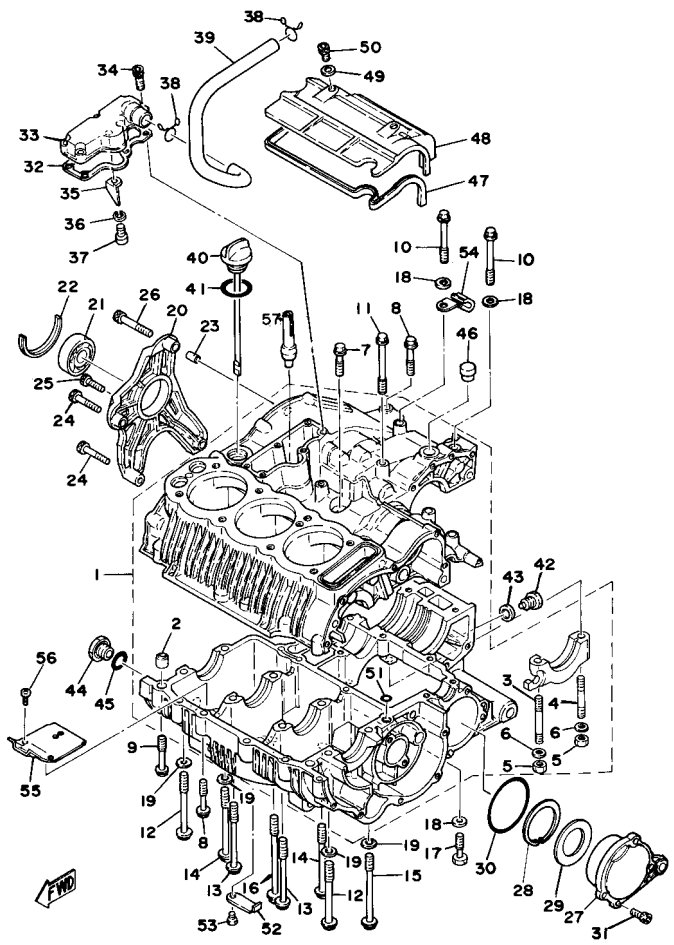
Ref. No.	Part Number	Description	Qty	Remarks
1	2F3-15611-00-93	CRANK, KICK	1	
2	156-15618-01-00	COVER, KICK LEVER	1	
3	583-15621-00-00	BOSS, KICK CRANK	1	
4	97313-08030-00	BOLT, HEXAGON	1	
5	90201-15340-00	WASHER, PLATE	1	
6	99006-10600-00	CIRCLIP	1	
7	93507-32031-00	BALL	1	
8	90501-12081-00	SPRING, COMPRESSION	1	
9	93102-20108-00	OIL SEAL	1	
10	90201-20276-00	WASHER, PLATE (1.0T)	1	
11	99009-20400-00	CIRCLIP	2	
12	278-15676-00-00	COVER, SPRING	2	
13	371-15666-00-00	SPACER	1	
14	90508-30051-00	SPRING, TORSION	1	
15	1J7-15660-00-00	KICK AXLE ASSEMBLY	1	
16	(1J7-15644-00-00)	SHIM	1	
17	(93311-84026-00)	BEARING, CYLINDER.# 1	1	
18	(1J7-15650-00-00)	IDLE GEAR ASSEMBLY	1	
19	(1J7-15645-00-00)	SHIM, KICK SHAFT	1	
20	93410-35027-00	CIRCLIP, S-TYPE (S-35)	1	
21	93410-17037-00	CIRCLIP	1	
22	(150-17417-00-10)	SHIM 1	1	
23	(1J7-15516-01-00)	GEAR 4	1	
24	(1J7-15654-00-00)	HOLDER, KICK GEAR	1	
25	93604-10011-00	PIN, DOWEL	1	
26	91316-06020-00	BOLT, SOCKET HEAD	3	
27	90468-26066-00	CLIP	1	
28	1J7-15527-02-00	GEAR, KICK 5	1	
29	(1J7-15659-01-00)	SHAFT	1	

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KICK STARTER

Ref. No.	Part Number	Description	Qty	Remarks
30	90501-15469-00	SPRING, COMPRESSION	1	

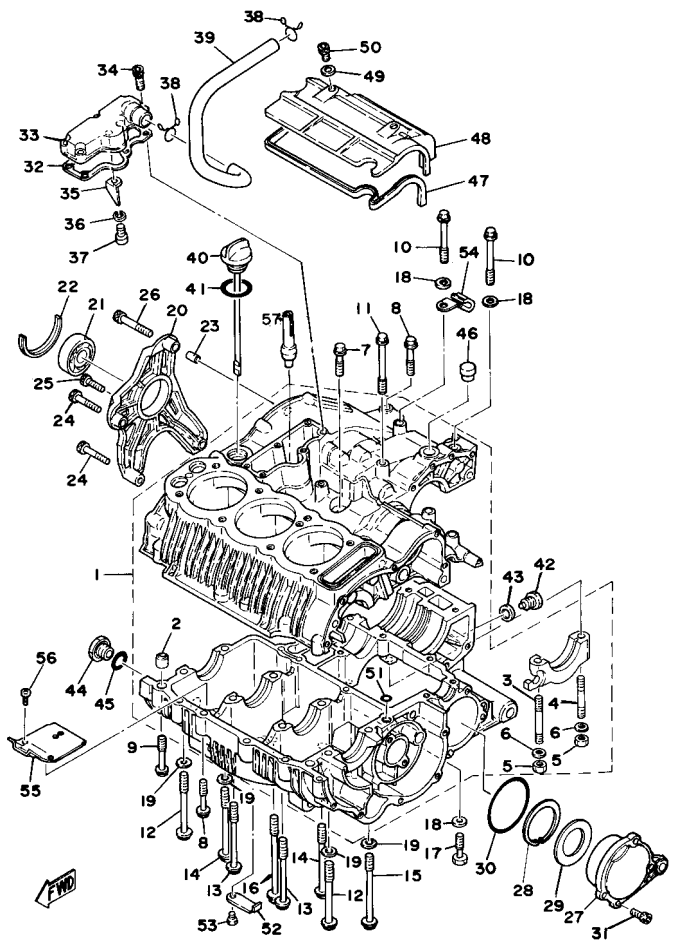


CRANKCASE

Ref. No.	Part Number	Description	Qty	Remarks
1	(1J7-15100-01-00)	CRANKCASE ASSEMBLY	1	
2	99510-12016-00	. PIN, DOWEL	2	
3	(90116-08229-00)	BOLT, STUD	1	M8-74.5L
4	90116-08230-00	. BOLT, STUD	1	M8-64L
5	95333-08600-00	. NUT	2	
6	90201-084G3-00	. WASHER, PLATE	2	
7	95811-08035-00	BOLT, FLANGE (95821-08035) .	1	
8	95811-08045-00	BOLT, FLANGE (JN5)	11	
9	95811-08050-00	BOLT, FLANGE (95812-08050) .	1	
10	95811-08075-00	BOLT, FLANGE	3	
11	95811-08085-00	BOLT, FLANGE	1	
12	95821-10095-00	BOLT, FLANGE	2	
13	(2F3-00000-20-00)	GSKTKT XS750E/F		SEE GRID H-1 FOR KIT COMPONENT
	95811-10100-00	BOLT, FLANGE	2	
14	(95821-10105-00)	BOLT, FLANGE	2	
15	95821-10115-00	BOLT, FLANGE	1	
16	(95821-10125-00)	BOLT, FLANGE	1	
17	97313-08040-00	BOLT, HEXAGON (97322-08040)	1	
18	(1J7-15436-00-00)	COVER, STRTG MOTOR	1	
	90201-084G3-00	WASHER, PLATE	3	
19	90201-10128-00	WASHER, PLATE	4	
	92906-06200-00	WASHER	2	
20	(1J7-15442-01-00)	HOUSING, BEARING	1	
21	93306-30407-00	BEARING (B6304C3)	1	
22	2F3-15449-01-00	RING, RUBBER	1	
23	99530-10014-00	PIN, DOWEL	2	
24	91316-08040-00	BOLT, SOCKET HEAD	2	
25	91316-08025-00	BOLT, SOCKET HEAD	1	

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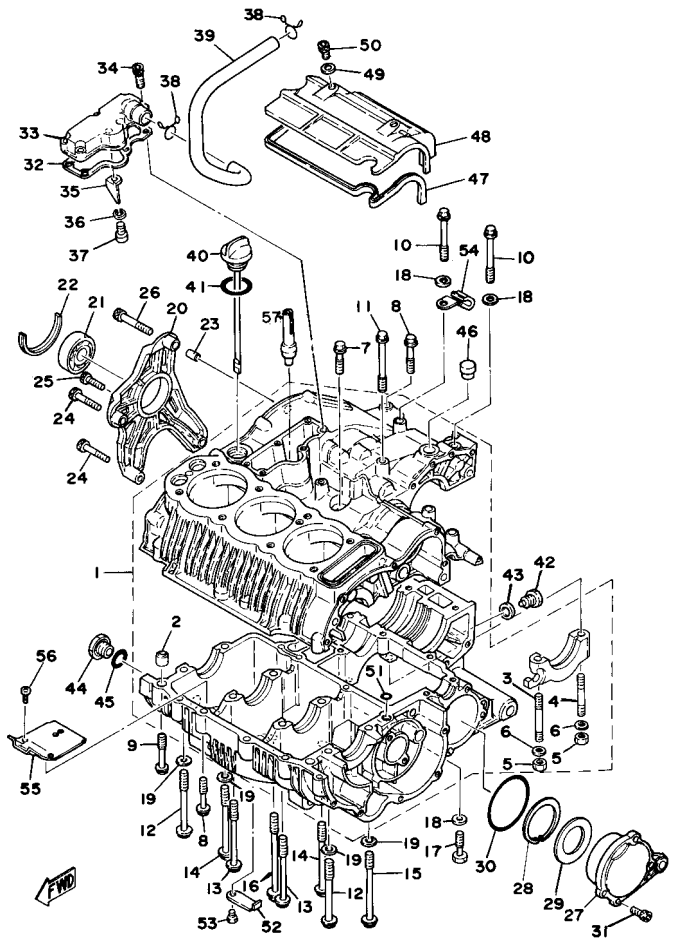
CRANKCASE



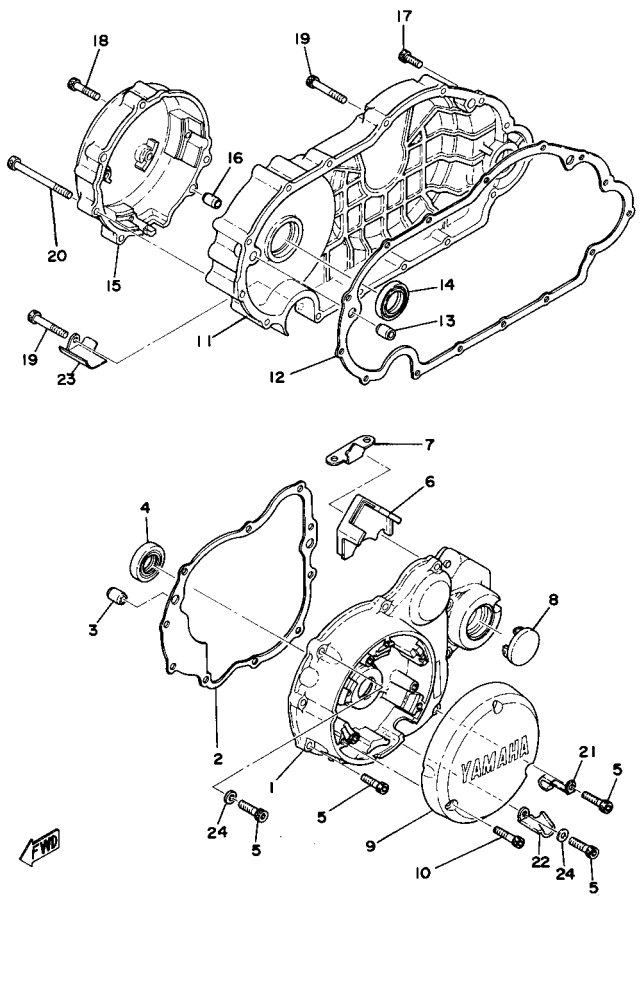
Ref. No.	Part Number	Description	Qty	Remarks
26	91316-08050-00	BOLT	1	
27	(2G2-15164-00-00)	HOUSING, BEARING 2	1	
28	93420-65052-00	CIRCLIP, R-TYPE	1	
29	(90201-31662-00)	WASHER, PLATE	1	
30	93210-71462-00	O-RING	1	
31	91316-06020-00	BOLT, SOCKET HEAD	4	
32	1J7-11169-00-00	GASKET, BRTHR COVER	1	
33	(2F3-11168-00-00)	COVER, BREATHER	1	
34	91316-06025-00	BOLT	6	
35	(1J7-11165-00-00)	PLATE, BREATHER	1	
36	92995-06100-00	WASHER, SPRING	1	
37	98503-06014-00	SCREW, PAN HEAD (92502-06016)	1	
38	90467-14015-00	CLIP	2	
39	2F3-11166-00-00	PIPE, BREATHER 1	1	
40	1T4-15362-00-00	PLUG, OIL LEVEL	1	
41	93210-29198-00	O-RING	1	
42	90340-14118-00	PLUG, STRAIGHT	1	
43	214-11198-01-00	GASKET	1	
44	(90401-18042-00)	BOLT, UNION	1	
45	93210-18319-00	O-RING	1	
46	2H7-17590-00-00	BREATHER COMP.	1	
47	1J7-15446-00-00	GSKT, STRTG MTR CVR	1	
50	91316-06012-00	BOLT, SOCKET HEAD	2	
51	93210-09350-00	O-RING	1	
52	(90465-08112-00)	CLAMP	3	
53	97011-06010-00	BOLT	3	
54	90465-08017-00	CLAMP	1	
55	(2F3-15123-00-00)	PLATE, BUFFLE 1	3	

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CRANKCASE

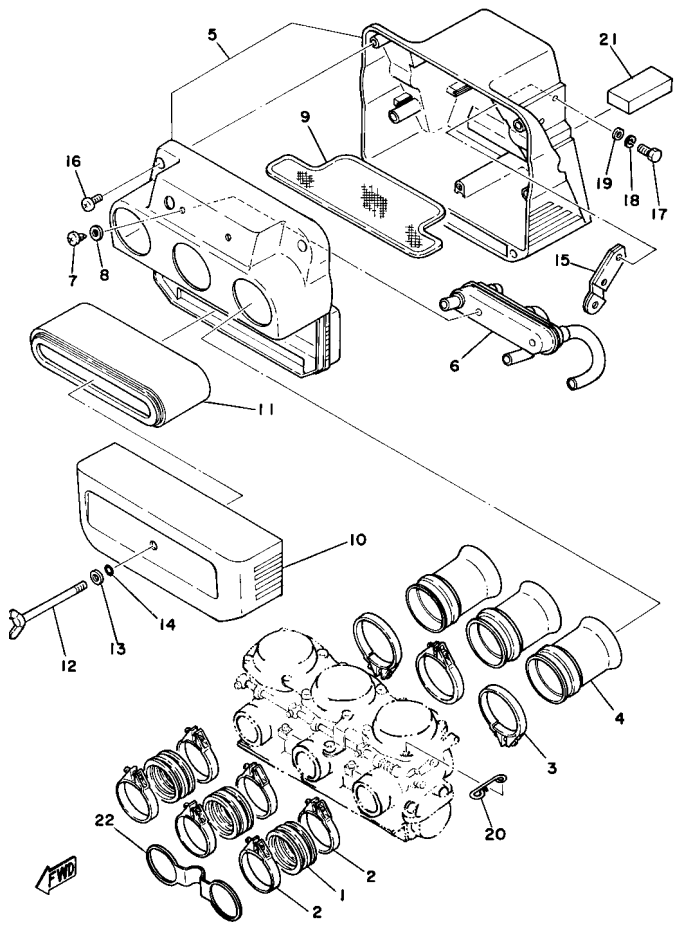


Ref. No.	Part Number	Description	Qty	Remarks
56	(90167-05002-00)	SCREW, TAPPING	9	
57	(2F3-15358-20-00)	SEPARATOR, OIL	1	



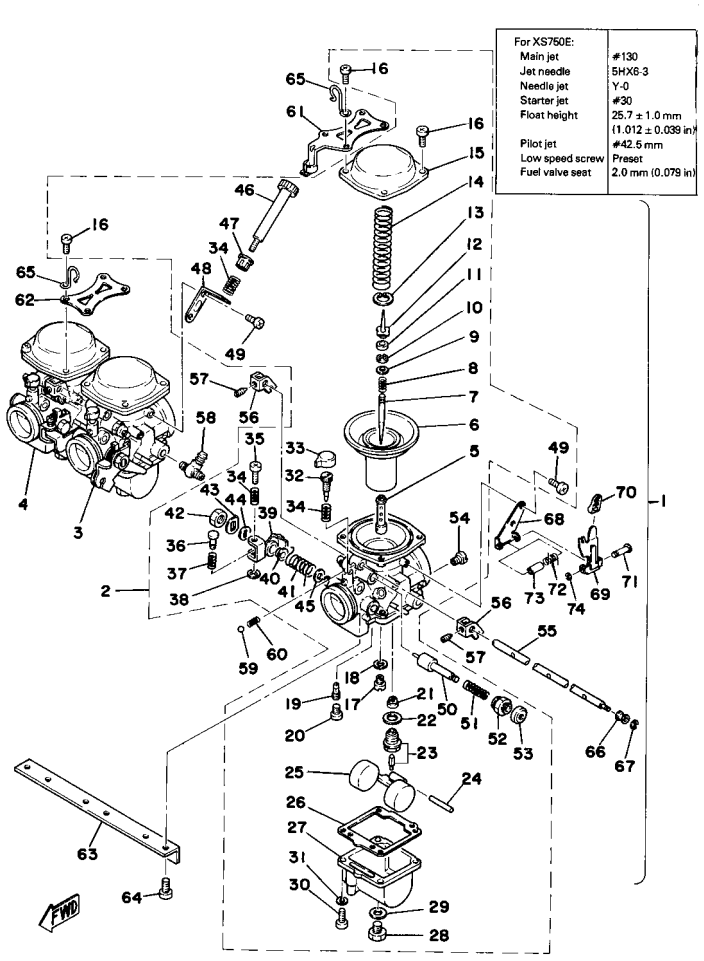
CRANKCASE COVER

Ref. No.	Part Number	Description	Qty	Remarks
1	1J7-15410-01-00	CRCS COVER ASSEMBLY L (1J7-15410-00)	1	
2	1J7-15461-00-00	GASKET, CRCS CVR 2	1	
3	99530-10014-00	PIN, DOWEL	2	
4	93102-24154-00	OIL SEAL, SD-TYPE	1	
5	91316-06025-00	BOLT	11	
6	1J7-15474-00-00	SEAL, AIR DUCT	1	
7	1J7-15497-00-00	PLATE, DUST SEAL	1	
8	1J7-15417-02-00	COVER, CAP	1	
9	1J7-15416-00-00	COVER, OIL PUMP	1	
10	90110-06138-00	BOLT, HEX SKT HEAD	3	
11	(1J7-15431-09-00)	COVER, CRANKCASE 3	1	
12	(2F3-00000-20-00)	GSKTKT XS750E/F		SEE GRID H-1 FOR KIT COMPONENT
	1J7-15451-00-00	GASKET, CRCS COVER	1	
13	99530-10014-00	PIN, DOWEL	2	
14	93102-25153-00	OIL SEAL, SD-TYPE	1	
15	1J7-15415-01-00	COVER, GENERATOR	1	
16	99510-08016-00	PIN, DOWEL	2	
17	91316-06018-00	BOLT, SOCKET HEAD	4	
18	90110-06138-00	BOLT, HEX SKT HEAD	1	
19	91316-06040-00	BOLT, SOCKET HEAD	7	
20	91316-06080-00	BOLT	4	
21	(90465-08116-00)	CLAMP	2	
22	(1T4-81624-00-00)	PLATE, CONTACT BRKR	1	
23	(90465-10113-00)	CLAMP	1	
24	90201-06431-00	WASHER, PLATE (90201-06037-00)	2	



INTAKE

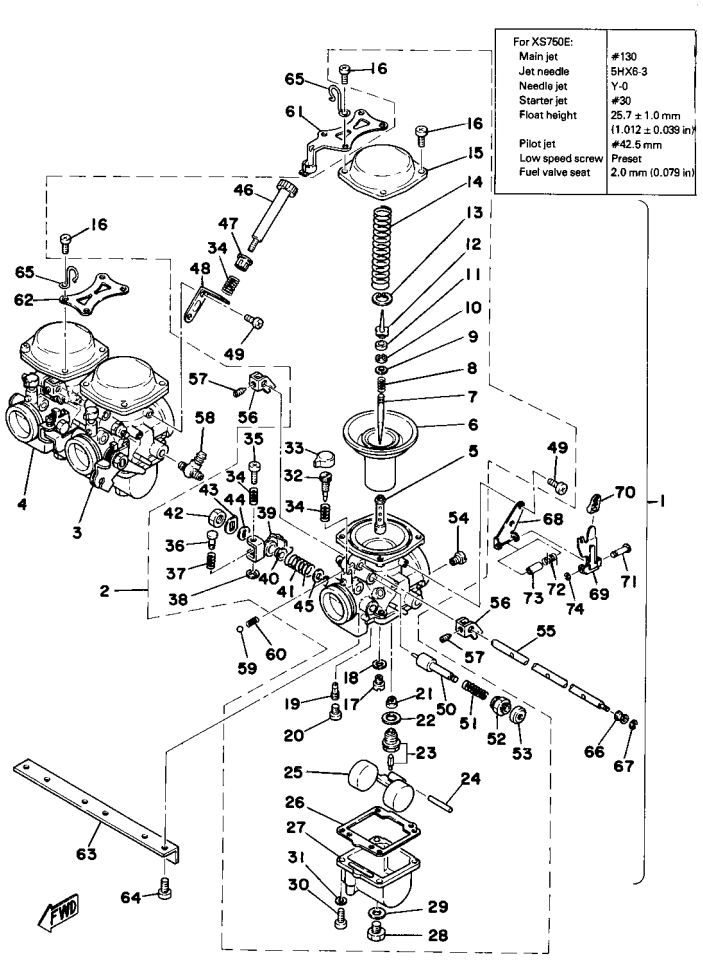
Ref. No.	Part Number	Description	Qty	Remarks
1	2F3-13586-01-00	JOINT, CARBURETOR 1 (2F3-13586-00)	3	
2	90460-54137-00	CLAMP, hose	6	
3	90460-58015-00	CLAMP, HOSE	3	
4	2F3-14453-00-00	JOINT, AIR CLNR 1	3	
5	2F3-W1441-05-00	AIR CLEANER CASE	1	
6	(2K3-14434-00-00)	SEPARATOR, OIL	1	
7	97780-50612-00	SCREW, TAPPING	2	U.S. ONLY
8	92901-05600-00	WASHER, PLATE	2	U.S. ONLY
10	2F3-14422-00-00	CAP, CLEANER CASE 2	1	
11	4E2-14451-00-00	ELEMENT, AIR CLNR	1	
12	90122-06006-00	BOLT, WING	1	
13	92990-06200-00	WASHER	1	
14	93210-06257-00	O-RING	1	
15	(1J7-14484-00-00)	PLATE, CLNR CS FTNG	2	U.S. ONLY
16	98580-06012-00	SCREW, PAN HEAD	7	U.S. ONLY
17	97313-06016-00	BOLT, HEXAGON	6	U.S. ONLY
18	92995-06100-00	WASHER, SPRING	6	U.S. ONLY
19	92901-06600-00	WASHER	6	U.S. ONLY
20	(90468-20083-00)	CLIP	1	
21	(2F3-14452-00-00)	SEAL	1	
22	(90465-08120-00)	CLAMP	1	



CARBURETOR

Ref. No.	Part Number	Description	Qty	Remarks
2	(2F3-14901-00-00)	CARBURETOR ASSEMBLY 1 .	1	
3	2F3-14902-00-00	. CARBURETOR ASSEMBLY 2	1	
4	(2F3-14903-00-00)	CARBURETOR ASSEMBLY 3 .	1	
5	2F3-14941-90-00	. . NOZZLE, MAIN	3	
6	2F3-14940-00-00	. . DIAPHRAGM ASSEMBLY . .	3	
7	2F3-14116-06-00	. . NEEDLE	3	
8	2F0-14589-00-00	. . SPRING	3	
9	2F3-14952-00-00	. . WASHER	3	
10	256-14919-00-00	. . CLIP	3	
11	2F0-14918-00-00	. . RING	3	
12	(2F3-14946-00-00)	PLATE, NEEDLE FTNG	3	
13	2F0-14919-00-00	. . CLIP	3	
14	1M0-14933-00-00	. . SPRING, DIAPHRAGM	3	
15	(2F3-14958-00-00)	COVER, DIAPHRAGM	3	
16	98580-05016-00	. . SCREW, PAN HEAD	12	
17	620-14231-25-A0	. . JET, MAIN #1 5	3	U.R.STD
	620-14231-26-A0	. . JET, MAIN (#130.0)	3	U.R.STD
	620-14231-28-00	. . JET, MAIN (#140)	3	U.R.STD
18	137-14153-00-00	. . WASHER, MAIN JET	3	
19	4G0-14142-42-A0	. . JET, PILOT (#42.5)	3	
20	2F3-14991-00-00	. . SCREW	3	
21	1J7-14994-00-00	. . NET, FILTER	3	
22	239-14195-00-00	. . WASHER, NEEDLE VALVE .	3	
23	1J7-14190-20-00	. . NEEDLE VALVE ASSEMBLY	3	
24	537-14186-00-00	. . PIN, FLOAT	3	
25	2A2-14985-01-00	. . FLOAT	3	
26	2A2-14984-01-00	. . GASKET, FLOAT CHMBR . .	3	
27	(2A2-14981-06-00)	BODY, FLOAT CHAMBER	3	
28	1A8-14991-00-00	. . SCREW	3	

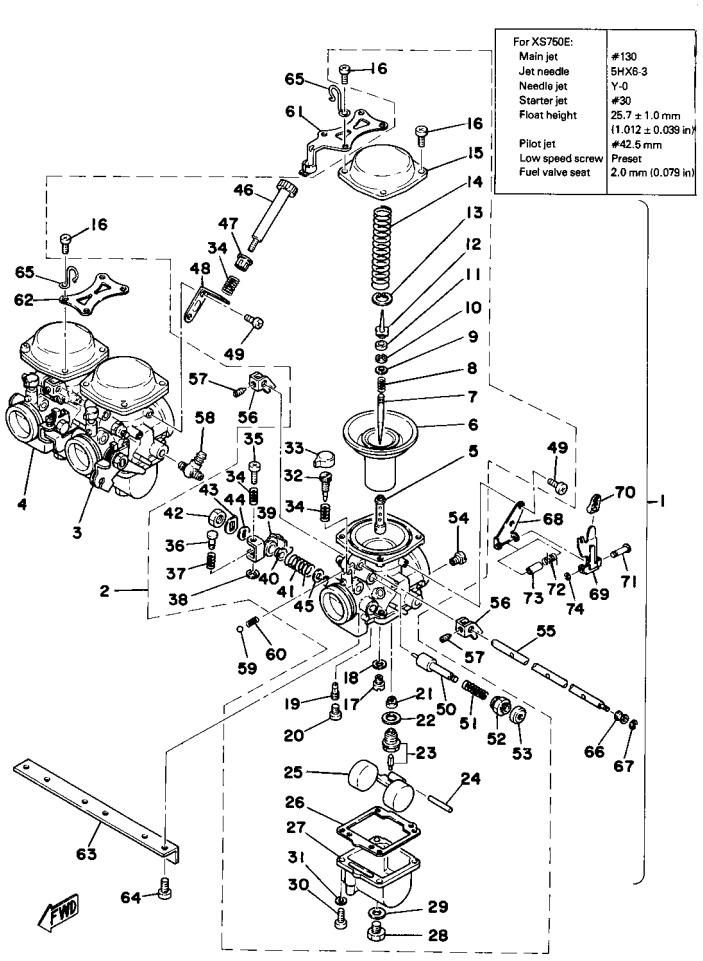
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CARBURETOR

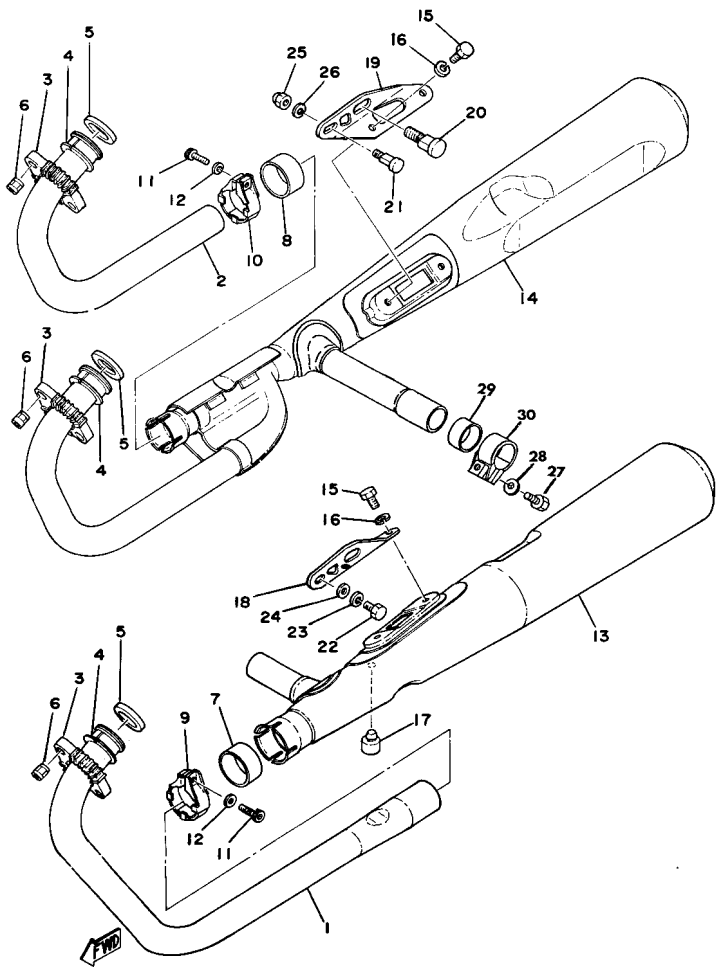
Ref. No.	Part Number	Description	Qty	Remarks
28	256-14937-00-00	. . CLIP	2	
29	(2F3-14913-00-00)	LEVER, THROTTLE	1	
	(2F3-14963-00-00)	LEVER, THROTTLE 4	1	
	(2F3-14964-00-00)	LEVER, THROTTLE 2	1	
	1L9-14952-00-00	. . WASHER	3	
30	98580-05016-00	. . SCREW, PAN HEAD	12	
31	92990-05100-00	. . WASHER, SPRING	12	
32	2A2-14923-00-00	. . SCREW, PILOT	3	
33	8A7-14969-00-00	. . CAP	3	
34	256-14934-01-00	. . SPRING, THRTL STOP	6	
35	256-14922-01-00	. . SCREW, THROTTLE	2	
36	584-14992-00-00	. . ROD	2	
37	(584-14934-00-00)	SPRING, THRTL STOP	2	
40	(2A2-14918-00-00)	RING	3	
41	(2A2-14932-00-00)	SPRING, THRTL 2	1	
	(2F3-14931-00-00)	SPRING, THRTL LEVER	1	
	(2F3-14932-00-00)	SPRING, THRTL 2	1	
42	95303-12600-00	. . NUT	3	
43	256-14953-00-00	. . WASHER	3	
44	(306-14970-00-00)	VALVE, THROTTLE	3	
45	2A2-14997-00-00	. . SEAL	3	
46	2A2-14922-00-00	. . SCREW, THROTTLE	1	
47	1J7-14998-00-00	. . BUSH	1	
48	(2F3-14243-00-00)	PLATE	1	
49	98580-04008-00	. . SCREW, PAN HEAD	4	
50	2A2-14171-00-00	. . PLUNGER, STARTER	3	
51	256-14135-00-00	. . SPRING, PLUNGER	3	
52	2A2-14174-00-00	. . CAP, PLUNGER	3	
53	2A2-14173-00-00	. . COVER, PLUNGER CAP	3	

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CARBURETOR

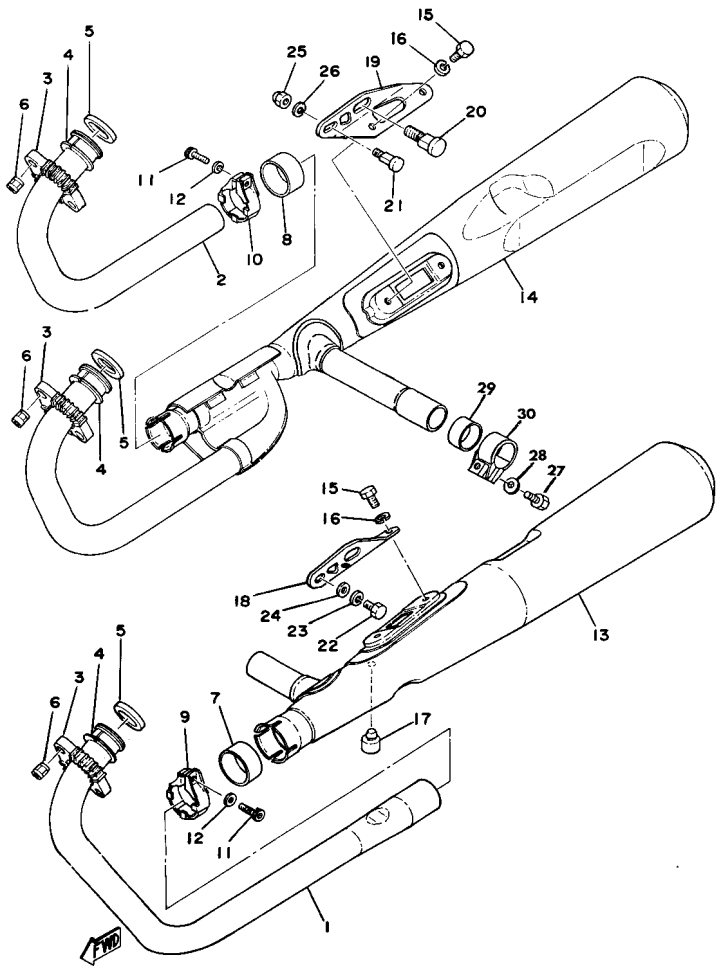
Ref. No.	Part Number	Description	Qty	Remarks
54	2A2-14172-36-00	. . PILOT JET, AIR #1 0	3	
55	2F3-14978-00-00	. SHAFT, STARTER LVR	1	
56	(2A2-14905-00-00)	LEVER, STARTER	3	
57	2F3-14991-00-00	. SCREW	3	
58	1J7-14988-00-00	. PIPE, STARTER CON	2	
59	93501-08001-00	. BALL	3	
60	583-14589-00-00	. SPRING	3	
61	(2F3-14926-00-00)	BRACKET, THROTTLE 1	3	
62	(1J7-14243-00-00)	PLATE	1	
63	(1J7-14146-00-00)	PLATE	1	
64	98503-06014-00	. SCREW, PAN HEAD (92502-06016)	6	
65	90462-13032-00	. CLAMP	2	
66	2F3-14998-00-00	. BUSH	1	
67	737-14137-00-00	. CLIP	1	
68	3H3-14995-00-00	. BRACKET	1	
69	2F3-14975-00-00	. LEVER, STARTER 1	1	
70	2F3-14968-00-00	. CAP	1	
71	2F3-14386-00-00	. PIN, FLOAT	1	
72	2F3-14938-00-00	. SPRING	1	
73	(2F3-14996-00-00)	PIPE	1	
74	2F3-14919-00-00	. CLIP	1	



EXHAUST

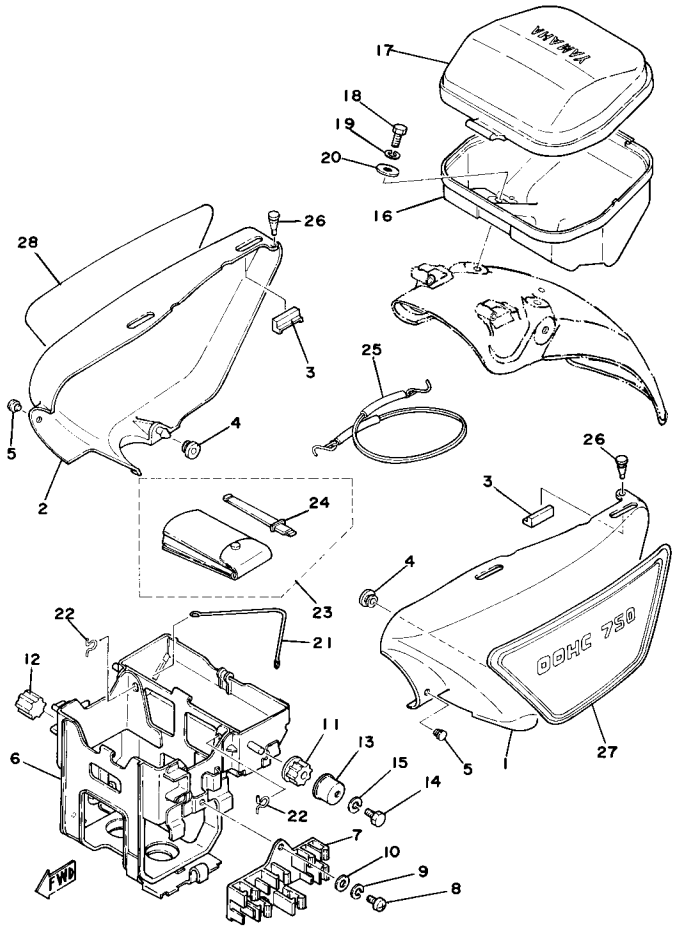
Ref. No.	Part Number	Description	Qty	Remarks
1	1T4-14611-01-00	PIPE, EXHAUST L	1	
2	1T4-14631-10-00	PIPE, EXHAUST 3	1	
3	(4H1-14612-00-00)	NUT, RING	3	
4	1J7-14614-00-00	FLANGE, EXST PIPE	6	
5	4BE-14613-00-00	GASKET, EXHAUST PIPE	3	
6	90179-08004-00	NUT	6	
7	1T4-14714-00-00	GASKET, MUFFLER	1	
8	1J7-14714-00-00	GASKET, MUFFLER	1	
9	1T4-14788-00-00	BAND, SILENCER	1	
10	1L9-14788-00-00	BAND, SILENCER	1	
11	91316-06025-00	BOLT	2	
12	92901-06600-00	WASHER	2	
13	2F3-14702-89-00	MUFFLER 2 (2F3-14702-00)	1	
	2F3-14711-09-00	MUFFLER L (2F3-14711-00)	1	
14	(2K3-14702-00-00)	MUFFLER 2	1	
	2F3-14702-89-00	MUFFLER 2 (2F3-14702-00)	1	
15	97313-08016-00	BOLT, HEXAGON	4	
16	92990-08100-00	WASHER	4	
17	278-27114-00-00	STOPPER, MAIN STAND	1	
18	(1T4-27442-00-00)	BRACKET 2	1	
19	(1T4-27443-00-00)	BRACKET 3	1	
20	(1T4-27434-00-00)	BOLT	1	
21	1T4-27435-00-00	NO LONGER AVAILABLE	1	
22	97313-08020-00	BOLT, HEXAGON	1	
23	92990-08100-00	WASHER	1	
24	92901-08600-00	WASHER	1	
25	95303-08800-00	NUT (CROWN) (95301-08800)	1	
26	92990-08100-00	WASHER	1	
27	97011-06025-00	BOLT (97001-06025)	1	

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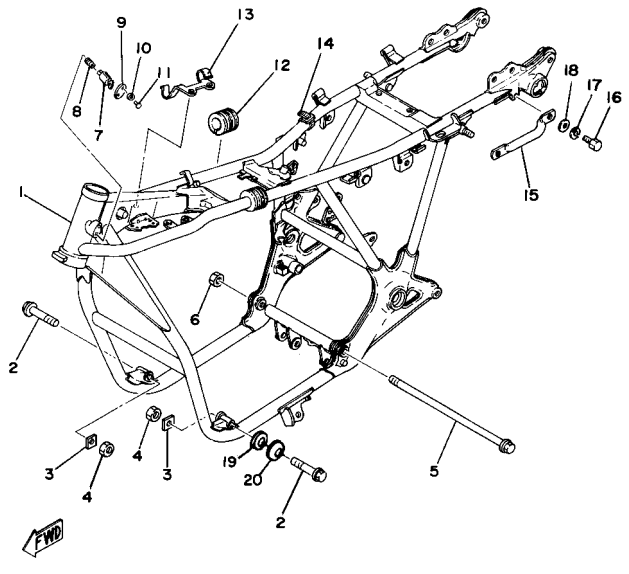
EXHAUST

Ref. No.	Part Number	Description	Qty	Remarks
28	92901-06600-00	WASHER	1	
29	1L9-14714-01-00	GASKET, MUFFLER	1	
30	1L9-14788-00-00	BAND, SILENCER	1	



FRAME

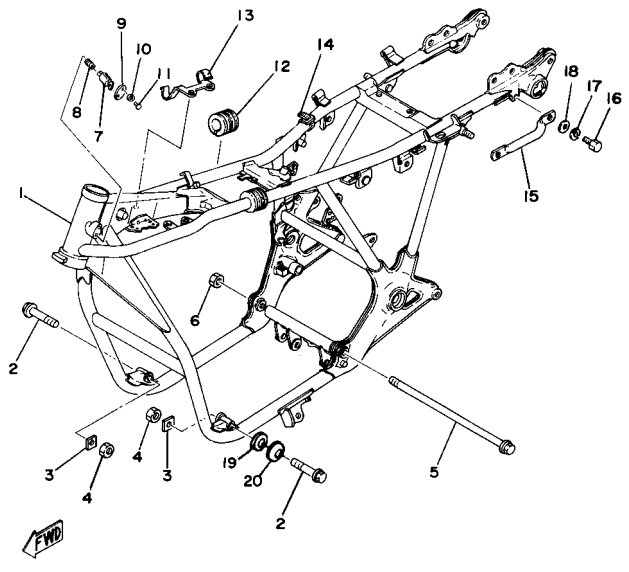
Ref. No.	Part Number	Description	Qty	Remarks
1	(1T4-21110-01-33)	FRAME	1	YAMAHA BLACK
2	90109-08502-00	BOLT	2	M7-054
3	90209-08176-00	WASHER, SPEC''L SHAP	2	M7-054
4	90185-08089-00	NUT, SELF-LOCKING	2	M7-054
5	(90101-12353-00)	BOLT	1	
6	95611-12100-00	NUT, U	1	
7	2A6-23408-00-00	STEERING LOCK ASSEMBLY	1	
8	90502-09024-00	SPRING, CONICAL	1	
9	3DM-23484-00-00	CAP, HANDLE LOCK	1	
10	90206-04003-00	WASHER, WAVE (214-23488-00)	1	
11	90269-04003-00	RIVET	1	
12	1J7-24183-02-00	DAMPER, LOCATING 3	2	
13	(1J7-82594-01-00)	CLAMP	1	
14	437-83936-11-00	BAND, SWITCH CORD	3	
15	(1T5-21165-00-00)	HANDLE, STANDING	1	
16	97011-06016-00	BOLT	1	
17	92995-06100-00	WASHER, SPRING	1	
18	92901-06600-00	WASHER	1	
19	90430-09025-00	GASKET	2	M7-054
20	(90209-10175-00)	WASHER, SPEC''L SHAP	2	M7-054



SIDE COVER - BATTERY BOX

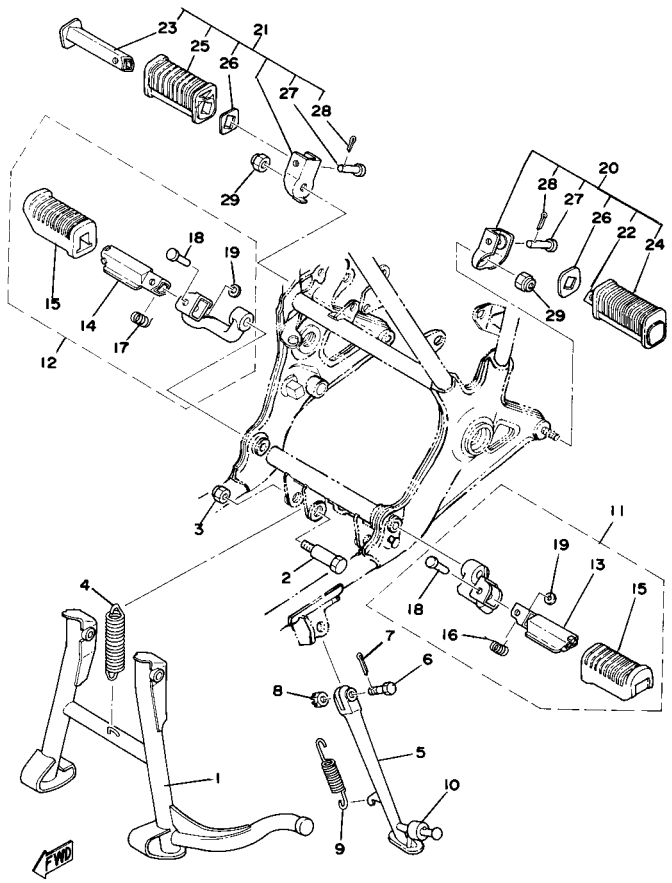
Ref. No.	Part Number	Description	Qty	Remarks
1	(2F3-21711-00-20)	COVER, SIDE 1	1	CRYSTAL SILVER
	2F3-21711-00-E9	COVER, SIDE 1	1	CARMINE RED
2	(2F3-21721-00-20)	COVER, SIDE 2	1	CRYSTAL SILVER
	2F3-21721-00-E9	COVER, SIDE 2	1	CARMINE RED
3	360-21717-01-00	DAMPER	4	
4	90480-01141-00	GROMMET	2	
5	1J7-21717-00-00	DAMPER	2	
6	(3J3-21170-01-00)	BOX	1	
7	(1J7-21794-00-00)	HOLDER, KNOB	1	
8	98580-06012-00	SCREW, PAN HEAD	1	
9	92995-06100-00	WASHER, SPRING	1	
10	92901-06600-00	WASHER	1	
11	1J7-21746-00-00	DAMPER	2	
12	2J2-21729-00-00	CLAMP, DAMPER	2	
13	(1J7-21798-00-00)	BRACKET, DAMPER	2	
14	97011-06010-00	BOLT	2	
15	92995-06100-00	WASHER, SPRING	2	
16	1T4-2177A-00-00	BOX	1	
17	1T4-2177E-00-00	LID	1	
18	97313-06016-00	BOLT, HEXAGON	2	
19	92995-06100-00	WASHER, SPRING	2	
20	90201-063J2-00	WASHER, PLATE	2	
21	256-21376-00-00	BAND, TOOL	1	
22	256-21366-00-00	HOOK, TOOL BAND	2	
23	3J3-W2810-00-00	TOOL KIT	1	
24	1J7-2815A-00-00	. GAUGE, OIL LEVEL	1	FOR MIDDLE AND FINAL GEAR CASE
25	1T4-2814A-00-00	WIRE, HOOK	1	
26	90480-05201-00	GROMMET	2	

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SIDE COVER - BATTERY BOX

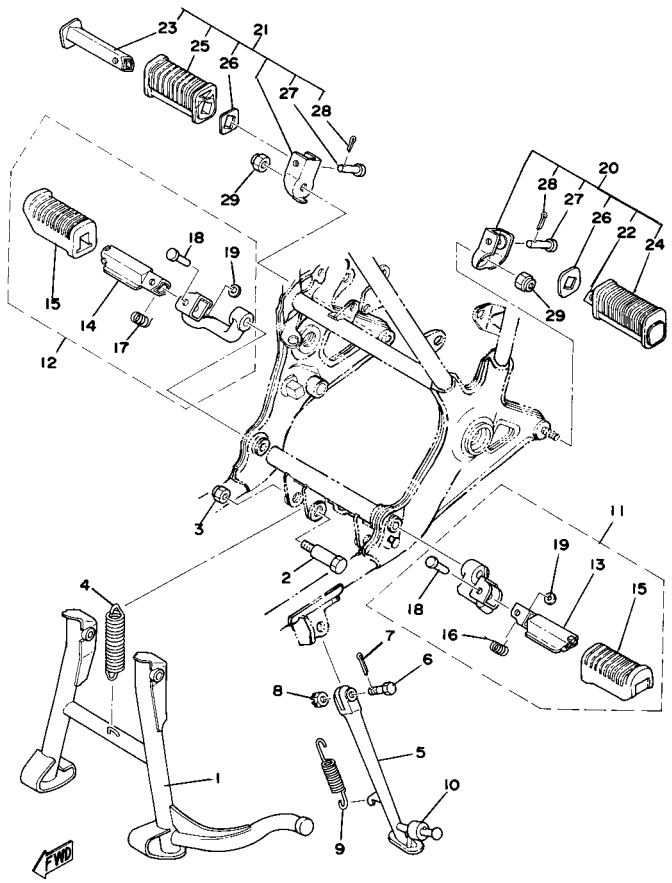
Ref. No.	Part Number	Description	Qty	Remarks
27	(2F3-21781-00-00)	EMBLEM 1	1	FOR CARMINE RED
	(2F3-21781-10-00)	EMBLEM 1	1	FOR CRYSTAL SILVER
28	(2F3-21782-00-00)	EMBLEM 2	1	FOR CARMINE RED
	(2F3-21782-10-00)	EMBLEM 2	1	FOR CRYSTAL SILVER



STAND - FOOTREST

Ref. No.	Part Number	Description	Qty	Remarks
1	2G2-27111-01-00	STAND, MAIN	1	
2	90109-10440-00	BOLT	2	
3	95601-10100-00	NUT, U (95602-10100-00)	2	
4	90506-40145-00	SPRING, TENSION	1	
5	(1T5-27311-00-00)	STAND, SIDE	1	
6	90102-10006-00	BOLT, WITH HOLE (278-27317-00)	1	
7	91490-20025-00	PIN, SPLIT	1	
8	90171-10012-00	NUT, CASTLE	1	
9	90506-28146-00	SPRING, TENSION	1	
10	278-27314-00-00	STOPPER	1	
11	(1J7-27410-02-00)	FRT FOOTREST ASSEMBLY L	1	
12	1J7-27420-02-00	FRT FOOTREST ASSEMBLY R	1	
13	1J7-27451-00-00	. FOOTREST	1	
14	1J7-27461-00-00	. FOOTREST	1	
15	4L0-27423-00-00	. COVER, FOOTREST	2	
16	90508-20154-00	. SPRING, TORSION	1	
17	90508-20155-00	. SPRING, TORSION	1	
18	90243-08006-00	. PIN	2	
19	90201-06042-00	. WASHER, PLATE	2	
20	1T4-27430-00-00	RR FOOTREST ASSEMBLY 1 .	1	
21	1T4-27440-00-00	RR FOOTREST ASSEMBLY 2 .	1	
22	447-27431-00-00	. FOOTREST, REAR 1	1	
23	447-27441-00-00	. FOOTREST, REAR 2	1	
24	1J7-27433-00-00	. COVER, RR FOOTREST	1	
25	1J7-27444-00-00	. COVER, RR FOOTREST	1	
26	90209-18070-00	. WASHER, SPECL SHAP	2	
27	91701-06035-00	. PIN, CLEVIS	2	
28	91490-16020-00	. PIN, COTTER	2	

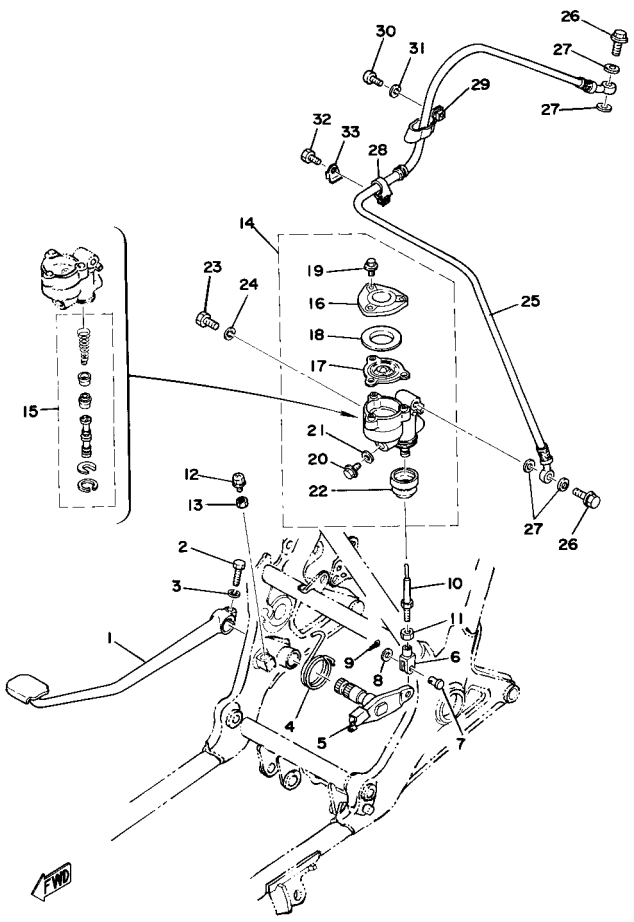
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STAND - FOOTREST

Ref. No.	Part Number	Description	Qty	Remarks
29	90185-12046-00	NUT, SELF-LOCKING	2	

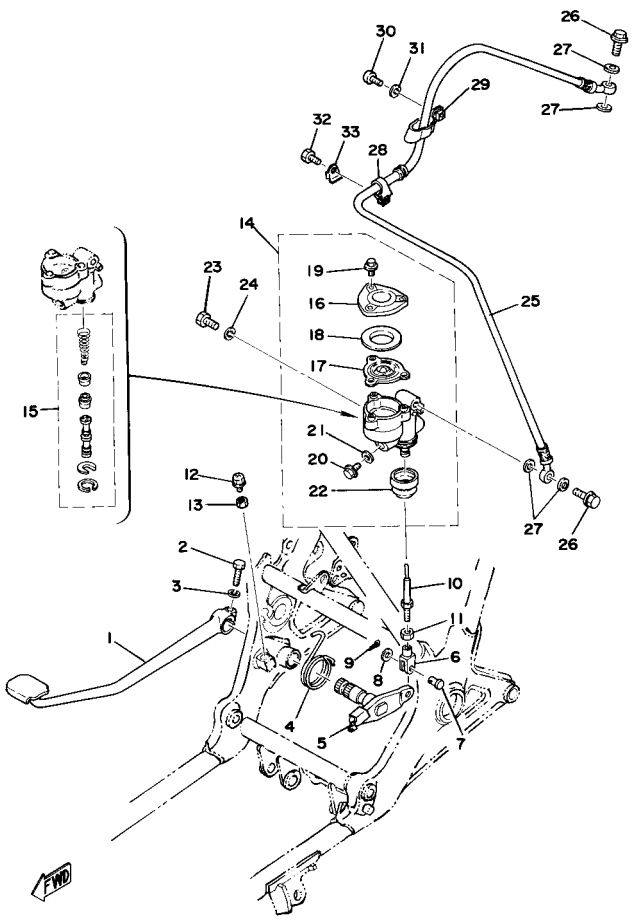
BRAKE PEDAL - REAR MASTER CYLINDE



Ref. No.	Part Number	Description	Qty	Remarks
1	2G2-27211-00-00	PEDAL, BRAKE	1	
2	90109-06468-00	BOLT	1	
3	92995-06100-00	WASHER, SPRING	1	
4	(90508-40314-00)	SPRING, TORSION	1	
5	(1J7-27212-01-00)	SHAFT, BRAKE PEDAL	1	
6	1J3-27222-01-00	JOINT	1	
7	90240-08013-00	PIN, CLEVIS	1	
8	90201-08083-00	WASHER, PLATE	1	
9	91490-16020-00	PIN, COTTER	1	
10	1J7-27231-00-00	ROD, BRAKE	1	
11	95303-08700-00	NUT	1	
12	90153-06008-00	SCREW, HEXAGON	1	
13	90170-06184-00	NUT, HEXAGON	1	
14	1J7-25850-52-00	MSTR CYLINDER ASSEMBLY	1	
15	1J3-W0042-50-00	. CYLINDER KIT, MASTER (1J3-20000-50)	1	
16	1J3-25852-52-00	. CAP, RESERVOIR	1	
17	1J3-25854-51-00	. DIAPHRAGM RESERVOR	1	
18	1J3-25855-51-00	. BUSH, DIAPHRAGM	1	
19	90153-05014-00	. SCREW, HEXAGON	3	
20	90153-10015-00	. SCREW, hexagon	1	
21	90201-10610-00	. WASHER, plate	1	
22	1J3-25862-50-00	. BOOT, MASTER CYLINDER	1	
23	97001-08025-00	BOLT (1NV)	2	
24	92990-08100-00	WASHER	2	
25	1J7-25874-01-00	HOSE, BRAKE	1	
26	90401-10034-00	BOLT, UNION	2	
27	90201-10118-00	WASHER, PLATE	4	
28	(90461-10023-00)	CLAMP	1	

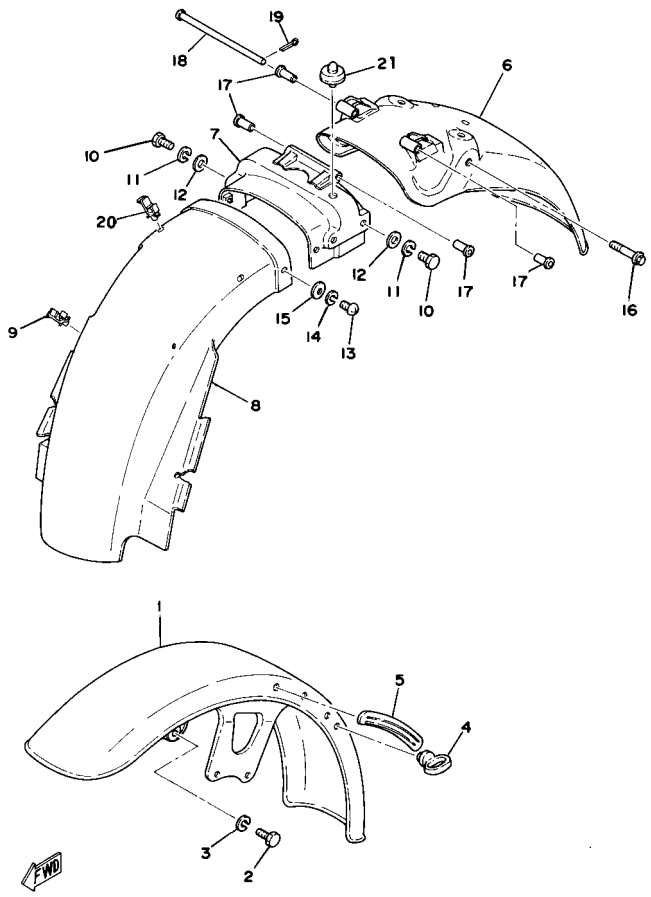
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BRAKE PEDAL - REAR MASTER CYLINDE



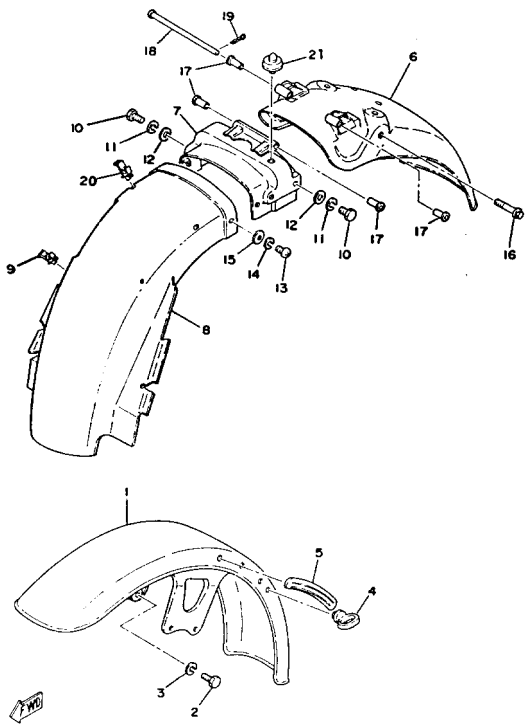
Ref. No.	Part Number	Description	Qty	Remarks
29	(90461-12021-00)	CLAMP	1	
30	98506-06014-00	SCREW, PAN HEAD (92506-06014)	1	
31	92906-06100-00	WASHER, SPRING	1	
32	97026-06012-00	BOLT	1	
33	(90215-06128-00)	WASHER, LOCK	1	

REAR ARM - REAR CUSHION



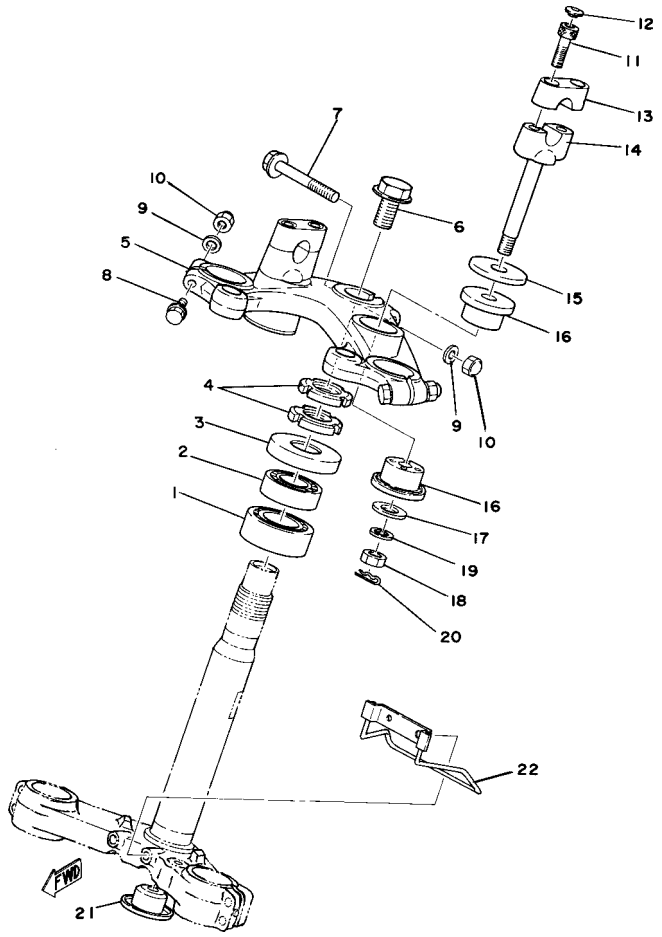
Ref. No.	Part Number	Description	Qty	Remarks
1	(1J7-22110-03-33)	REAR ARM	1	YAMAHA BLACK
2	93332-00010-00	BEARING	2	
3	93102-25017-00	OIL SEAL	2	
4	90387-17543-00	COLLAR	2	
5	1J7-22141-00-00	SHAFT, PIVOT	2	
6	1J7-22143-00-00	NUT	2	
7	90338-34069-00	PLUG	2	
8	2H7-22189-00-00	BOOT, RUBBER	1	
9	90506-07136-00	SPRING, TENSION	1	
10	90506-07135-00	SPRING, TENSION	1	
11	97313-08035-00	BOLT, HEXAGON	1	
12	92990-08100-00	WASHER	1	
13	1T5-22210-01-00	SHK/ABS ASSEMBLY, REAR	1	
14	(1T4-22210-12-00)	SHK/ABS ASSEMBLY, REAR	1	
15	90176-10013-00	NUT, CROWN	1	
16	90176-10009-00	NUT, CROWN	2	
17	90201-10142-00	WASHER, PLATE (341-22243-00)	2	
18	90201-10437-00	WASHER, PLATE	1	
19	90106-10030-00	BOLT, DOME HEAD	1	
20	92990-10100-00	WASHER, SPRING	1	

FRONT FENDER - REAR FENDER

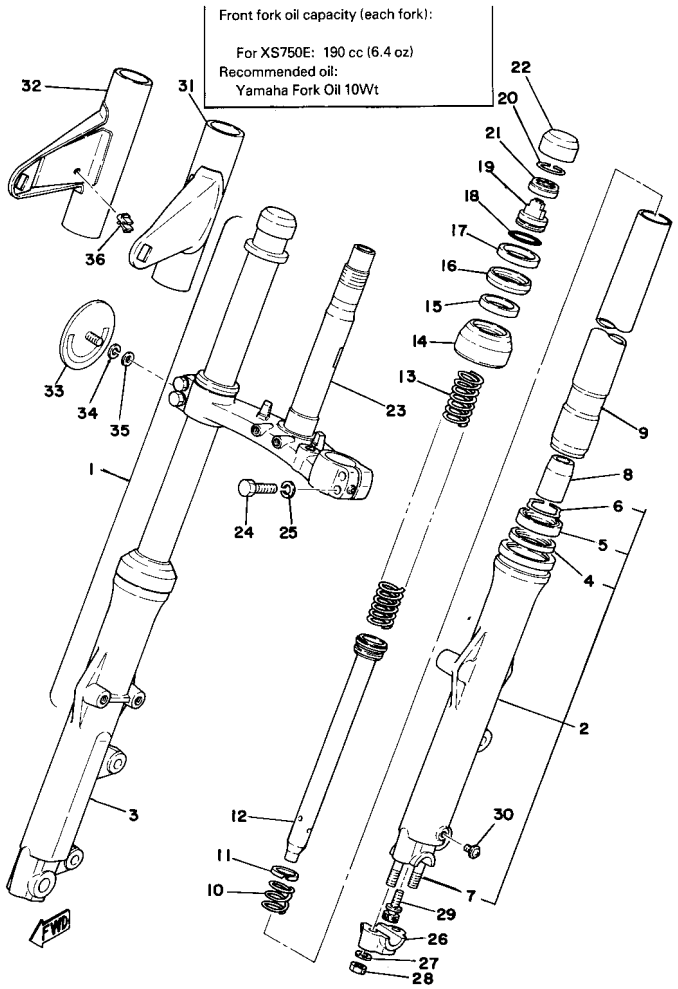


Ref. No.	Part Number	Description	Qty	Remarks
1	1J7-21510-00-93	FENDER, FRONT	1	
2	97313-08020-00	BOLT, HEXAGON	4	
3	92990-08100-00	WASHER	4	
4	1A0-21518-00-00	HOLDER, CABLE	1	
5	1J7-21517-00-00	PAD, CABLE	2	
6	(2F3-21610-00-93)	FENDER, REAR	1	
7	(1J7-21613-00-00)	STAY, FENDER 1	1	
8	(3J2-21629-01-00)	GUARD, MUD	1	
9	90464-16021-00	CLAMP	4	
10	97011-06016-00	BOLT	4	
11	92995-06100-00	WASHER, SPRING	4	
12	92901-06600-00	WASHER	4	
13	98580-06010-00	SCREW, PAN HEAD (92503-06010)	2	
14	92995-06100-00	WASHER, SPRING	2	
15	90201-06M08-00	WASHER, PLATE	2	
16	90105-08091-00	BOLT, WASHER BASED	2	
17	90387-065J6-00	COLLAR	4	
18	(91701-06152-00)	PIN, CLEVIS	1	
19	91490-16020-00	PIN, COTTER	1	
20	90464-16025-00	CLAMP	1	
21	1J7-21649-01-00	DAMPER	1	

STEERING



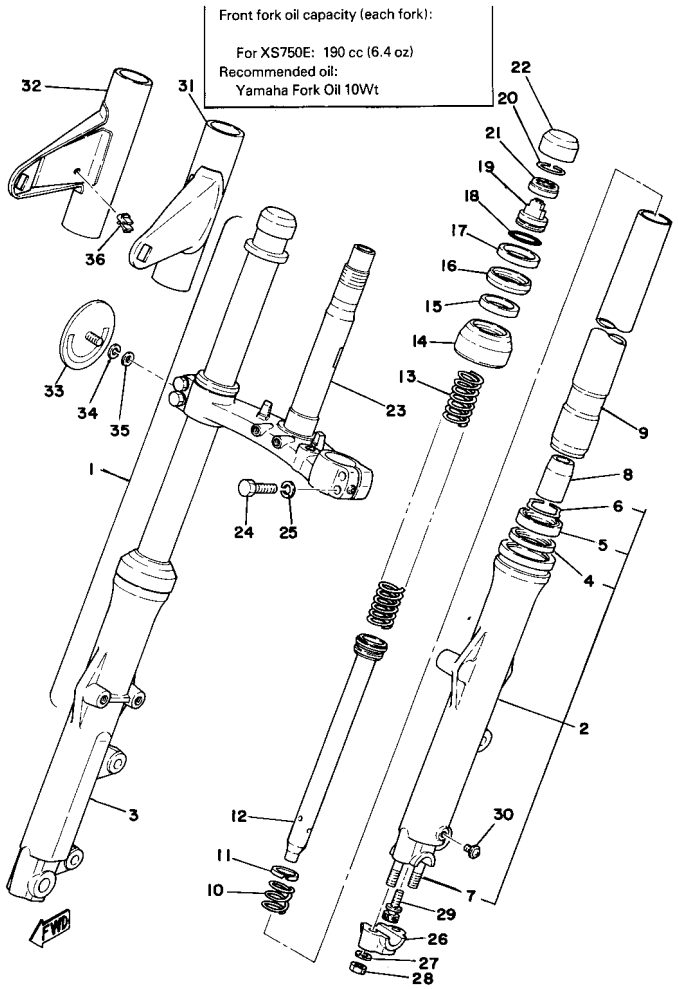
Ref. No.	Part Number	Description	Qty	Remarks
1	93332-00008-00	BEARING	1	
2	93332-00001-00	BEARING	1	
3	1J7-23415-00-00	COVER, BALL RACE 1	1	
4	90179-25033-00	NUT	2	
5	(1T4-23435-01-98)	CROWN, HANDLE	1	LOW GLOSS BLK
6	90105-14102-00	BOLT, WASHER BASED	1	
7	95811-08065-00	BOLT, FLANGE	1	
8	95811-08055-00	BOLT, FLANGE	2	
9	92990-08600-00	WASHER, PLATE	3	
10	95303-08800-00	NUT (CROWN) (95301-08800)	3	
11	91316-08025-00	BOLT, SOCKET HEAD	4	
12	341-23469-00-00	CAP, BOLT	4	
13	99999-01112-00	HOLDER, HANDLE UP	2	
14	1E6-23442-00-00	HOLDER, HANDLE LWR	2	LOW GLOSS BLK
15	90209-12151-00	WASHER, SPEC''L SHAP	2	
16	1T4-23434-00-00	HOLDER, DAMPER	4	
17	90201-10149-00	WASHER, PLATE	2	
18	95303-10700-00	NUT	2	
19	92990-10100-00	WASHER, SPRING	2	
20	90468-12006-00	CLIP	2	
21	(90338-25074-00)	PLUG, SPEC''L SHAPE	1	
22	(1J7-26399-00-00)	GUIDE, CABLE	1	



FRONT FORK

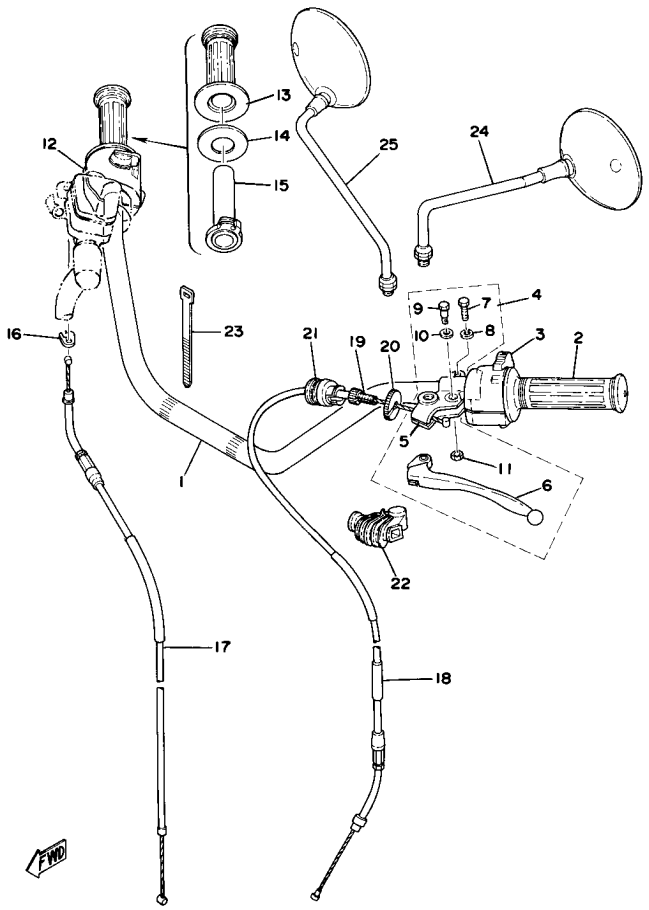
Ref. No.	Part Number	Description	Qty	Remarks
1	(2F3-23101-00-00)	FRONT FORK ASSEMBLY	1	
2	(1T4-23126-00-00)	TUBE, OUTER 1	1	
3	(1T4-23136-00-00)	TUBE, OUTER 2	1	
4	1KH-23147-00-00	. . SEAL, SPACER	2	
5	1KH-23145-00-00	. . OIL SEAL	2	
6	34X-23156-00-00	. . CLIP, OIL SEAL	2	
7	90116-08260-00	. . BOLT, STUD	2	
8	(1J3-23166-00-00)	SPACER, OIL LOCK	2	
9	2F3-23110-00-00	. INNER TUBE 1	2	
10	1J3-23151-00-00	. SPRING, REBOUND	2	
11	1T4-23157-00-00	. RING, PISTON FRTFRK	2	
12	(99999-01185-00)	CYLINDER.COMP.FRT.FORK	2	
13	2F3-23141-00-00	. SPRING, FRONT FORK	2	
14	1T4-23144-00-00	. SEAL, DUST	2	
15	23W-23163-00-00	. GASKET	2	
16	(1T4-23116-00-00)	GUIDE, COVER LOWER	2	
17	1T4-23115-00-00	. GUIDE, COVER UPPER	2	
18	2F3-23114-00-00	. GASKET	2	
19	2F3-2311A-00-00	. SPRING, ADJUSTER	2	
20	1J3-23183-01-00	. CIRCLIP	2	
21	2F3-23111-00-00	. BOLT, CAP	2	
22	2F3-23168-01-00	. CAP, FRONT FORK	2	
23	1T4-23340-01-33	. UNDER BRACKET (1T4-23340-00-33)	1	YAMAHA BLACK
24	97313-08040-00	. BOLT, HEXAGON (97322-08040)	4	
25	92990-08100-00	. WASHER	4	
26	(1J7-23167-00-00)	HOLDER, AXLE	1	
27	92901-08600-00	. WASHER	2	

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FRONT FORK

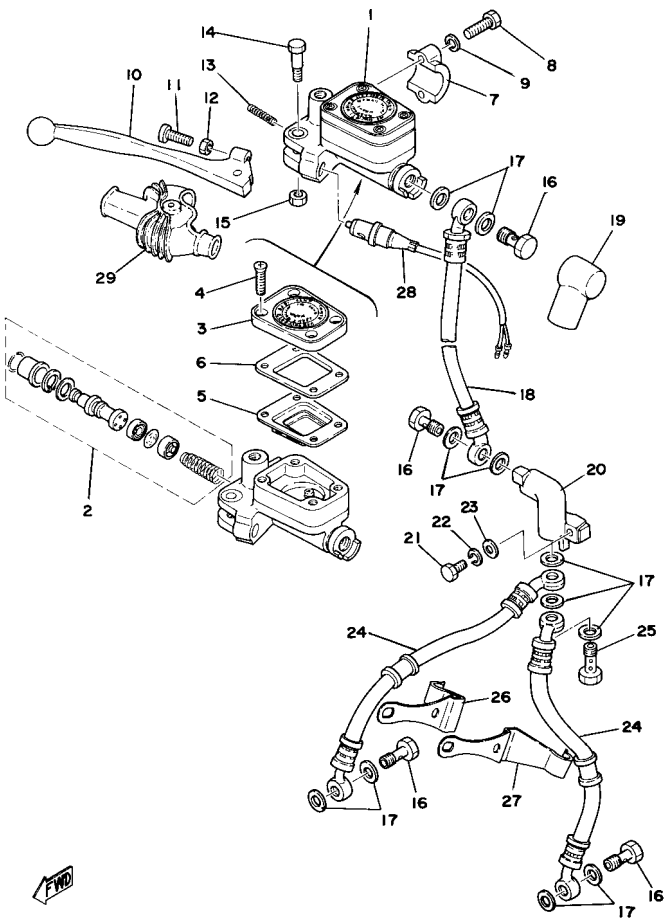
Ref. No.	Part Number	Description	Qty	Remarks
28	90185-08089-00	. NUT, SELF-LOCKING	2	
29	3M7-23181-00-00	. BOLT, HEX SCKT HEAD	2	
30	1E7-23119-00-00	. PLUG, DRAIN	2	
31	1J7-23121-01-93	COVER, UPPER 1	1	
32	(1J7-23131-01-93)	COVER, UPPER 2	1	
33	355-85111-01-00	REFLECTOR, FRONT 1	2	
34	92990-05100-00	WASHER, SPRING	2	
35	92990-05200-00	WASHER, PLAIN	2	
36	90464-16025-00	CLAMP	2	



HANDLE - WIRE

Ref. No.	Part Number	Description	Qty	Remarks
1	4H9-26111-00-00	HANDLEBAR	1	
2	1E6-26241-00-00	GRIP LH	1	
3	2G2-83973-00-98	SWITCH, HANDLE 3	1	LOW GLOSS BLK
4	(1J3-82910-22-00)	LEVER HOLDER ASSEMBLY 1	1	
5	341-82911-00-00	. HOLDER, LEVER 1	1	LOW GLOSS BLK
6	1J3-83912-20-00	. LEVER L	1	LOW GLOSS BLKSEE NOTE FOR POWER LEVER SET
7	97003-06022-00	. BOLT, HEXAGON (97301-06022)	1	
8	92995-06100-00	. WASHER, SPRING	1	
9	90109-06797-00	. BOLT	1	
10	90201-08083-00	. WASHER, PLATE	1	
11	95601-06100-00	. NUT, U	1	
12	2G2-83963-00-98	SWITCH, HANDLE 3	1	LOW GLOSS BLK
13	1A0-26242-01-00	GRIP (RIGHT)	1	
14	90201-261L0-00	WASHER, PLATE	1	
15	584-26243-00-00	TUBE, THRTL GUIDE	1	
16	584-26393-02-00	HOLDER	1	
17	1T4-26311-01-00	CABLE, THROTTLE 1	1	
18	1T4-26335-00-00	CABLE, CLUTCH	1	
19	90123-08046-00	BOLT	1	
20	90179-08148-00	NUT	1	
21	1E6-26342-00-00	BOOT, CABLE	1	
22	1E6-26372-00-00	COVER, HANDLE LEVER 1	1	
23	437-83936-01-00	BAND, SWITCH CORD	4	
24	1J7-26290-12-00	MIRROR ASSEMBLY LH (1J7-26290-11)	1	
25	1J7-26290-02-00	MIRROR ASSEMBLY RH (1J7-26290-01)	1	

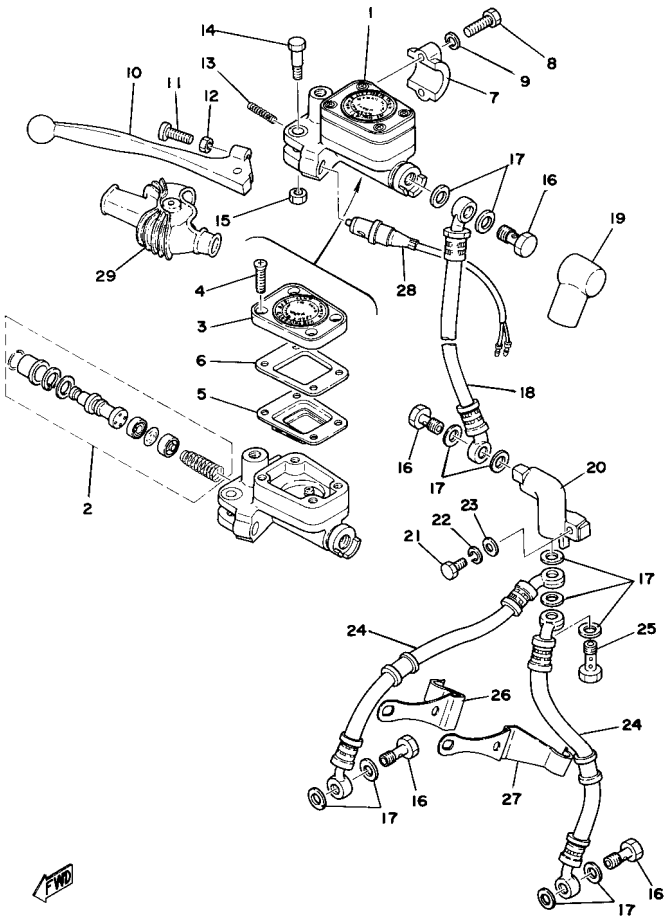
FRONT MASTER CYLINDER - BRAKE HOS



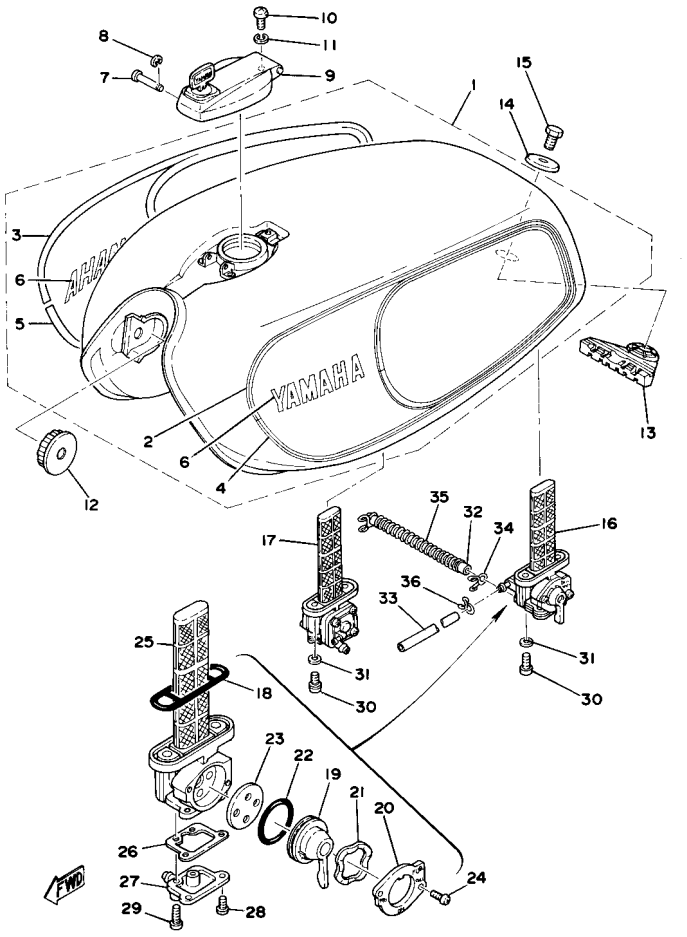
Ref. No.	Part Number	Description	Qty	Remarks
1	1J3-25850-23-00	MSTR CYLINDER ASSEMBLY .	1	
2	1J3-W0041-20-00	. CYLINDER KIT, MASTER	1	
3	1J3-25852-01-00	. CAP, RESERVOIR	1	
4	90151-05008-00	. SCREW, COUNTERSUNK ...	4	
5	1J3-25854-01-00	. DIAPHRAGM RESERVOR ...	1	
6	1J3-25855-01-00	. BUSH, DIAPHRAGM	1	
7	1J3-25867-00-00	BRACKET, MASTER CYLINDER (341-25867-00)	1	
8	97011-06025-00	BOLT (97001-06025)	2	
9	92995-06100-00	WASHER, SPRING	2	
10	1J3-83922-20-00	LEVER R	1	LOW GLOSS BLK
11	90149-06131-00	SCREW	1	
12	90170-06010-00	NUT	1	
13	90501-10312-00	SPRING, COMPRESSION	1	
14	90109-06465-00	BOLT	1	
15	95601-06100-00	NUT, U	1	
16	90401-10034-00	BOLT, UNION	4	
17	90201-10118-00	WASHER, PLATE	11	
18	(1T4-25872-01-00)	HOSE, BRAKE 1	1	
19	306-25862-00-00	BOOT, MASTER CYLINDER ...	1	
20	1J7-25885-01-00	JOINT	1	
21	97011-06025-00	BOLT (97001-06025)	1	
22	92995-06100-00	WASHER, SPRING	1	
23	92901-06600-00	WASHER	1	
24	1J7-25873-01-00	HOSE, BRAKE 2	2	
25	90401-10044-00	BOLT, UNION	1	
26	1J7-25875-00-00	HOLDER, BRKE HOSE 1	1	
27	1J7-25876-00-00	HOLDER, BRKE HOSE 2	1	
28	1A0-83980-30-00	STOP SWITCH ASSEMBLY ...	1	

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FRONT MASTER CYLINDER - BRAKE HOS



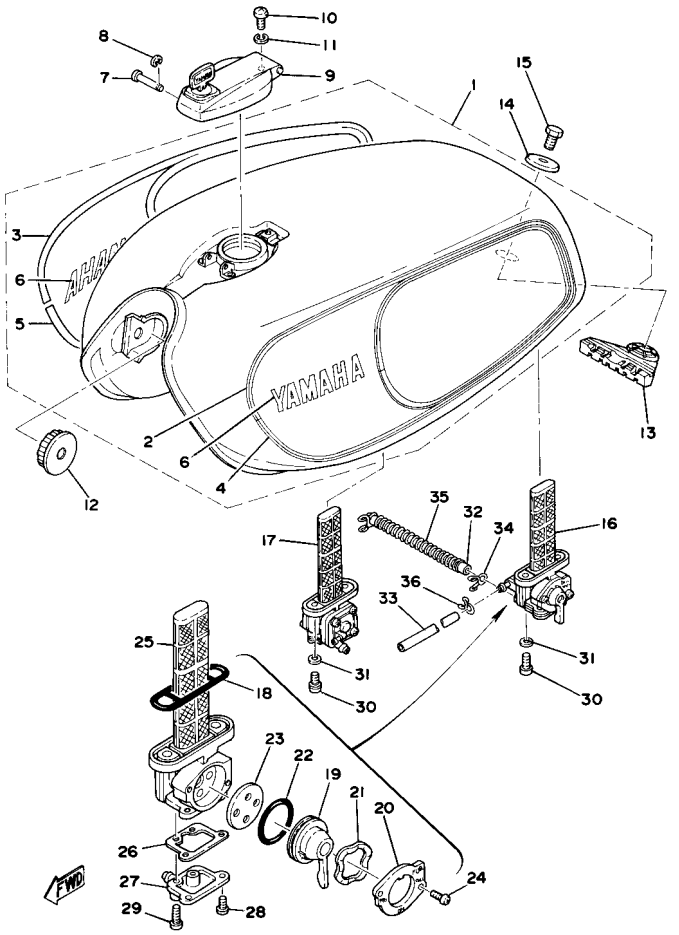
Ref. No.	Part Number	Description	Qty	Remarks
29	1T5-26372-00-00	COVER, HANDLE LEVER	1	



FUEL TANK

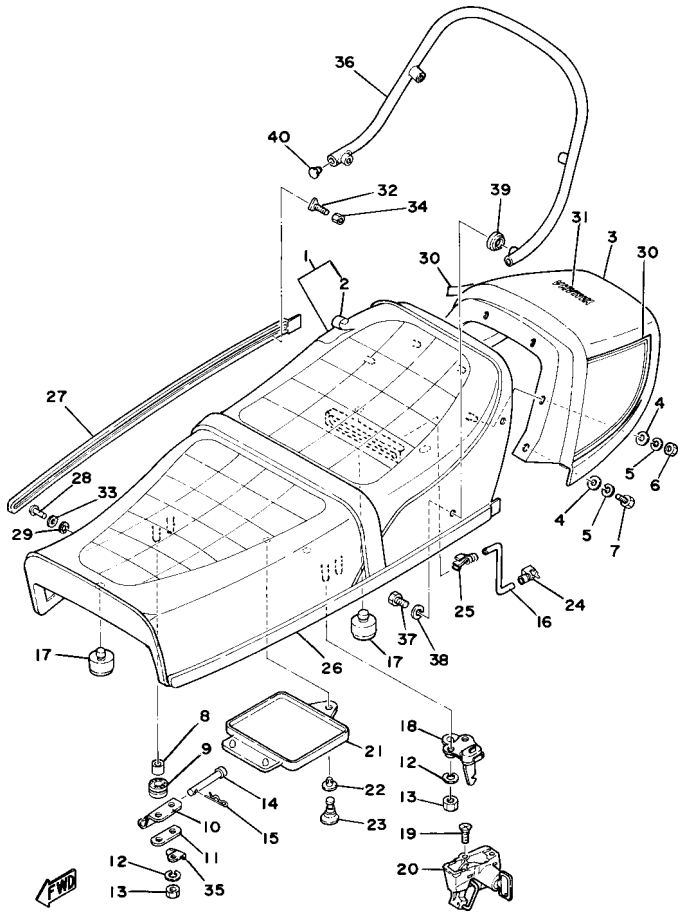
Ref. No.	Part Number	Description	Qty	Remarks
1	(1J7-24110-00-04)	FUEL TANK	1	CARMINE RED
	(1J7-24110-00-05)	FUEL TANK	1	CRYSTAL SILVER
2	(2F3-24244-00-00)	GRAPHIC, FUEL TNK 1	1	FOR CARMINE RED
	(2F3-24244-10-00)	GRAPHIC, FUEL TNK 1	1	FOR CRYSTAL SILVER
3	(2F3-24246-00-00)	GRAPHIC, FUEL TNK 3	1	FOR CARMINE RED
	(2F3-24246-10-00)	GRAPHIC, FUEL TNK 3	1	FOR CRYSTAL SILVER
4	(2F3-24245-00-00)	GRAPHIC, FUEL TNK 2	1	FOR CARMINE RED
	(2F3-24245-10-00)	GRAPHIC, FUEL TNK 2	1	FOR CRYSTAL SILVER
5	(2F3-24247-00-00)	GRAPHIC, FUEL TNK 4	1	FOR CRYSTAL SILVER
	(2F3-24247-10-00)	GRAPHIC, FUEL TNK 4	1	FOR CRYSTAL SILVER
6	1E5-92592-80-00	. EMBLEM, FUEL TANK	2	FOR CARMINE RED
	1K8-24161-00-00	. EMBLEM 1	2	FOR CRYSTAL SILVER
7	90249-03123-00	PIN, SPEC''L SHAPE	1	
8	93430-02001-00	CIRCLIP	1	
9	1E7-24602-00-00	CAP ASSEMBLY	1	
10	98580-05010-00	SCREW, PAN HEAD	1	
11	92990-05100-00	WASHER, SPRING	1	
12	1J7-24181-01-00	DAMPER, LOCATING 1	2	
13	1J7-24182-01-00	DAMPER, LOCATING 2	1	
14	90209-08098-00	WASHER, SPEC''L SHAP	1	
15	97313-08012-00	BOLT	1	
16	2F3-24500-00-00	FUEL COCK ASSEMBLY 1	1	
17	2F3-24510-00-00	FUEL COCK ASSEMBLY 2	1	
18	1J7-24512-00-00	. GASKET	2	
19	(1J7-24524-10-00)	LEVER, COCK	1	

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FUEL TANK

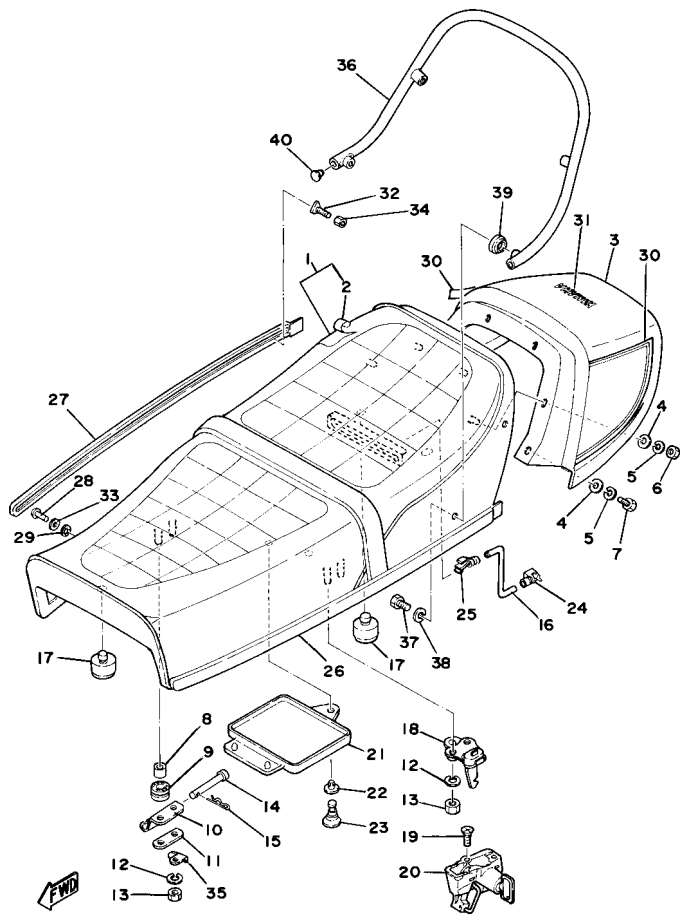
Ref. No.	Part Number	Description	Qty	Remarks
19	1J7-24524-00-00	. LEVER, COCK	1	
20	(1J7-24525-10-00)	PLATE, LVR FITTING	1	
	1J7-24525-00-00	. PLATE, LVR FITTING	1	
21	1J7-24518-00-00	. WASHER, WAVE	2	
22	1J7-24534-00-00	. SEAL, COCK	2	
23	1J7-24523-00-00	. VALVE	2	
24	(98601-03010-00)	SCREW, OVAL HEAD	4	
25	1J7-24514-02-00	. NET, FILTER 1	2	
26	1J7-24522-00-00	. GASKET	2	
27	(1J7-24521-00-00)	CUP, FILTER	2	
28	98701-04008-00	. SCREW, FLAT HEAD	4	
29	98701-04016-00	. SCREW, FLAT HEAD (98702-04016)	4	
30	90149-06008-00	SCREW	4	
31	90202-05187-00	WASHER, PLATE	4	
32	90445-10133-00	HOSE	2	
33	90445-07375-00	HOSE	2	
34	90467-09006-00	CLIP	4	
35	90504-06023-00	SPRING, COMPRESSION	2	
36	90467-07029-00	CLIP	4	



SEAT

Ref. No.	Part Number	Description	Qty	Remarks
1	2F3-W2472-00-00	DOUBLE SEAT ASSEMBLY (2F3-24730-90)	1	
2	1T4-24731-00-00	. COVER, DOUBLE SEAT		
3	(1T4-24756-00-20)	COVER, TAIL	1	CRYSTAL SILVER
	(1T4-24756-00-E9)	COVER, TAIL	1	CARMINE RED
4	92990-05200-00	WASHER, PLAIN	6	
5	92990-05100-00	WASHER, SPRING	6	
6	95380-05600-00	NUT	4	
7	97313-05016-00	BOLT, HEXAGON	2	
8	90387-07390-00	COLLAR	4	
9	1J7-24723-00-00	DAMPER, SEAT	4	
10	1J7-24726-00-00	HINGE, SEAT	2	
11	1L9-24746-00-00	WASHER, SEAT	2	
12	92995-06100-00	WASHER, SPRING	6	
13	95380-06600-00	NUT	6	
14	91701-05055-00	PIN, CLEVIS	2	
15	90468-10050-00	CLIP	2	
16	(1J7-24768-00-00)	STOPPER	1	
17	1T4-24741-00-00	PAD, SEAT	5	
18	371-24728-02-00	BRACKET, SEAT	1	
19	98706-06012-00	SCREW, FLAT HEAD	2	
20	584-24705-00-00	SEAT LOCK ASSEMBLY	1	
21	2R6-28185-00-00	LID	1	
22	90480-06007-00	GROMMET (341-28187-00)	1	
23	341-28188-00-00	PLUNGER	1	
24	1J7-24718-00-00	BRACKET, SEAT	1	
25	1J7-24719-00-00	STAY, REAR	1	
26	(1T4-24785-00-20)	MOLD, SEAT	1	CRYSTAL SILVER
	(1T4-24785-00-E9)	MOLD, SEAT	1	CARMINE RED

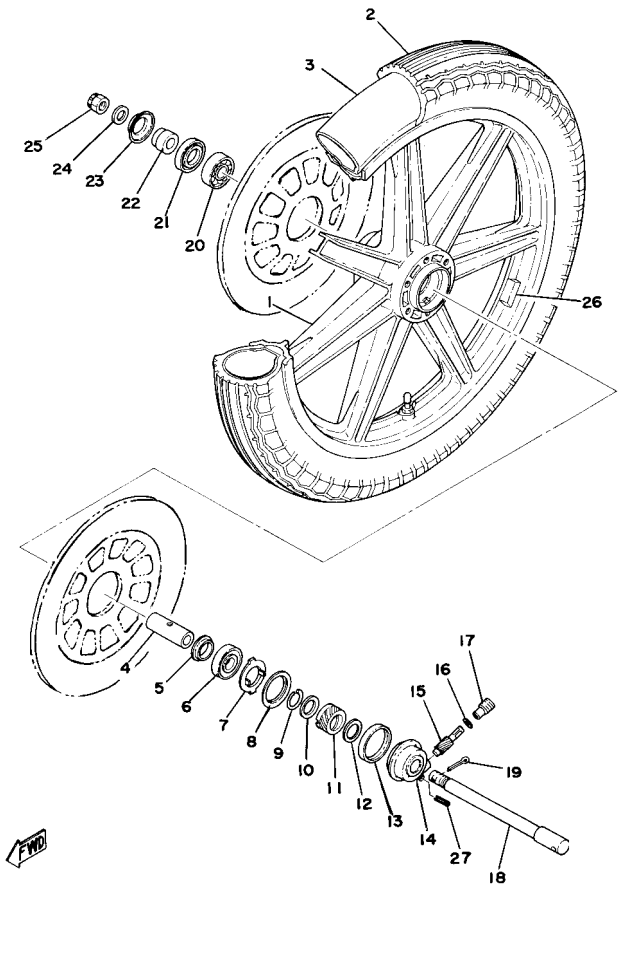
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SEAT

Ref. No.	Part Number	Description	Qty	Remarks
27	(1T4-24785-10-20)	MOLD, SEAT	1	CRYSTAL SILVER
	(1T4-24785-10-E9)	MOLD, SEAT	1	CARMINE RED
28	1J7-24789-00-00	RIVET	4	
29	1J7-24735-00-00	SPEED NUT	4	
30	(1T4-24757-00-00)	GRAPHIC, TAIL COVER	1	FOR CRYSTAL SILVER
	(1T4-24767-00-00)	GRAPHIC, TAIL COVER	1	FOR CRYSTAL SILVER
	(2F3-24757-00-00)	GRAPHIC, TAIL COVER	1	FOR CARMINE RED
	(2F3-24767-00-00)	GRAPHIC, TAIL COVER	1	FOR CARMINE RED
31	99231-00025-00	EMBLEM		FOR CRYSTAL SILVER
	99235-00025-00	EMBLEM, YAMAHA	1	FOR CARMINE RED
32	1J7-24777-00-00	BOLT, LEVER FITTING	4	
33	1J7-24722-00-00	WASHER, SPECIAL	4	
34	95301-04600-00	NUT	4	
35	444-24768-00-00	STOPPER	2	
36	1T4-24773-00-00	HANDLE, SEAT	1	
37	97011-08016-00	BOLT	4	
38	92990-08100-00	WASHER	4	
39	1T4-24796-00-00	COVER	4	
40	1T4-24742-00-00	GROMMET	2	

FRONT WHEEL



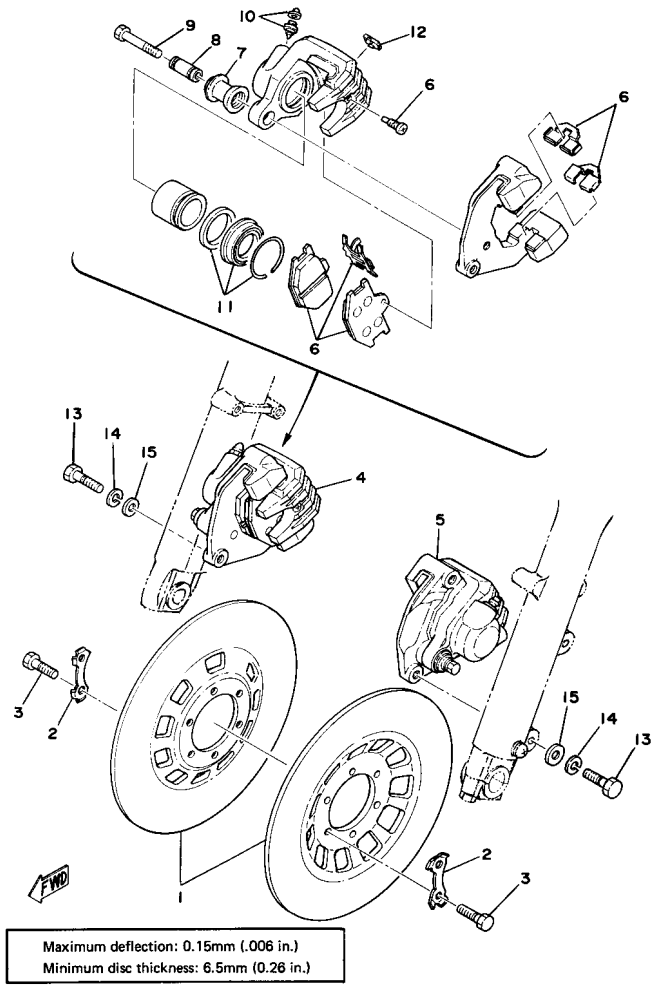
Ref. No.	Part Number	Description	Qty	Remarks
1	2H9-25168-29-00	WHEEL, CAST FRONT (2H9-25168-00)	1	LOW GLOSS BLK
2	(94132-19355-00)	325X19 BS 21F	1	
3	(94232-19064-00)	TUBE	1	
4	90560-17126-00	SPACER	1	
5	146-25315-00-00	FLANGE, SPACER	1	
6	93306-30309-00	BEARING	1	
7	341-25149-00-00	CLUTCH, METER	1	
8	341-25846-00-00	RETAINER, CLUTCH	1	
9	341-25137-00-00	RING, STOP	1	
10	90201-25286-00	WASHER, PLATE (341-25147-00)	1	
11	341-25135-01-00	GEAR, DRIVE	1	
12	90201-25490-00	WASHER, PLATE	1	
13	93105-45017-00	OIL SEAL	1	
14	341-25190-01-00	GEAR UNIT ASSEMBLY	1	
15	306-25138-00-00	GEAR, METER	1	
16	102-18416-00-00	SHIM, ROD	1	
17	306-25136-00-00	BUSH	1	
18	341-25181-01-00	AXLE, WHEEL	1	
19	91401-30030-00	PIN, COTTER	1	
20	93306-30309-00	BEARING	1	
21	93102-28022-00	OIL SEAL	1	
22	90387-17433-00	COLLAR	1	
23	341-25118-00-00	COVER, hub dust	1	
24	92990-14200-00	WASHER, PLAIN	1	
25	90171-14020-00	NUT, CASTLE	1	
26	1A1-25398-01-00	BALANCER, WHEEL	1	20G
	1A1-25399-00-00	BALANCER, WHEEL	1	10G

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FRONT WHEEL

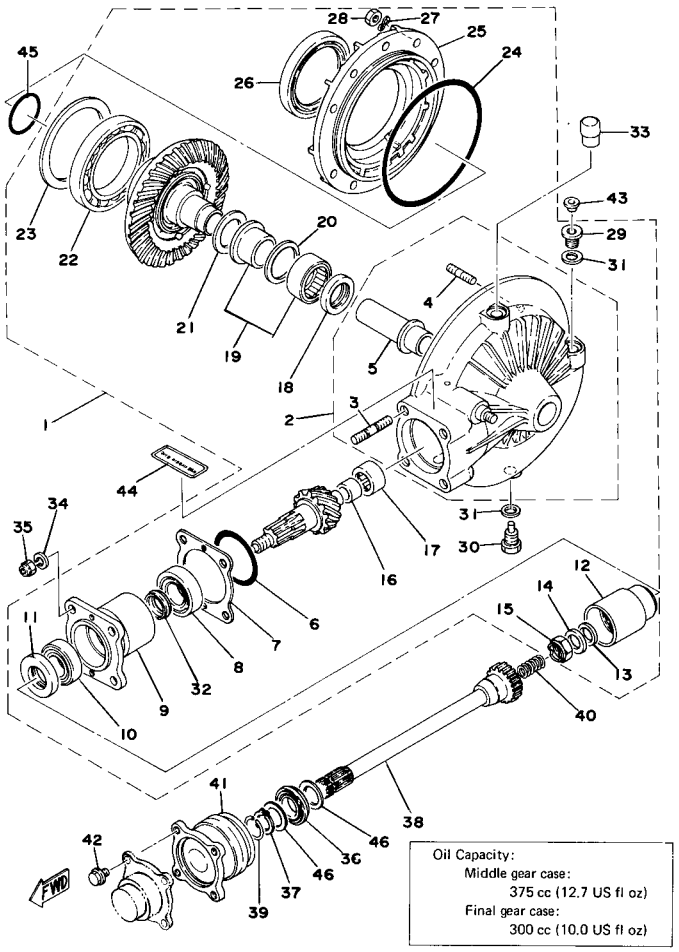
Ref. No.	Part Number	Description	Qty	Remarks
27	91609-20014-00	PIN, SPRING	1	

FRONT DISC BRAKE - CALIPER



Maximum deflection: 0.15mm (.006 in.)
Minimum disc thickness: 6.5mm (0.26 in.)

Ref. No.	Part Number	Description	Qty	Remarks
1	1J3-25831-50-00	DISC, BRAKE	2	
2	1J3-25834-01-00	WASHER, LOCK	6	
3	90101-08312-00	BOLT	12	
4	3H5-25810-02-00	CALIPER ASSEMBLY RH	1	
5	3H5-25810-12-00	CALIPER ASSEMBLY LH	1	
6	4K0-W0045-01-00	. BRAKE PAD KIT, FRNT	2	
7	1J3-25917-00-00	. BOOT, CALIPER	2	
8	1J3-25838-00-00	. SLEEVE, CALIPER	2	
9	90105-08145-00	. BOLT, WASHER BASED	2	
10	1J3-W0048-00-00	. BLEED SCREW KIT	2	
11	1J3-W0047-00-00	. CALIPER SEAL KIT	2	
12	1J3-25845-01-00	. CAP, INDICATOR	2	
13	90105-10638-00	BOLT, WASHER BASED	4	
14	92990-10100-00	WASHER, SPRING	4	
15	92990-10200-00	WASHER, PLAIN	4	

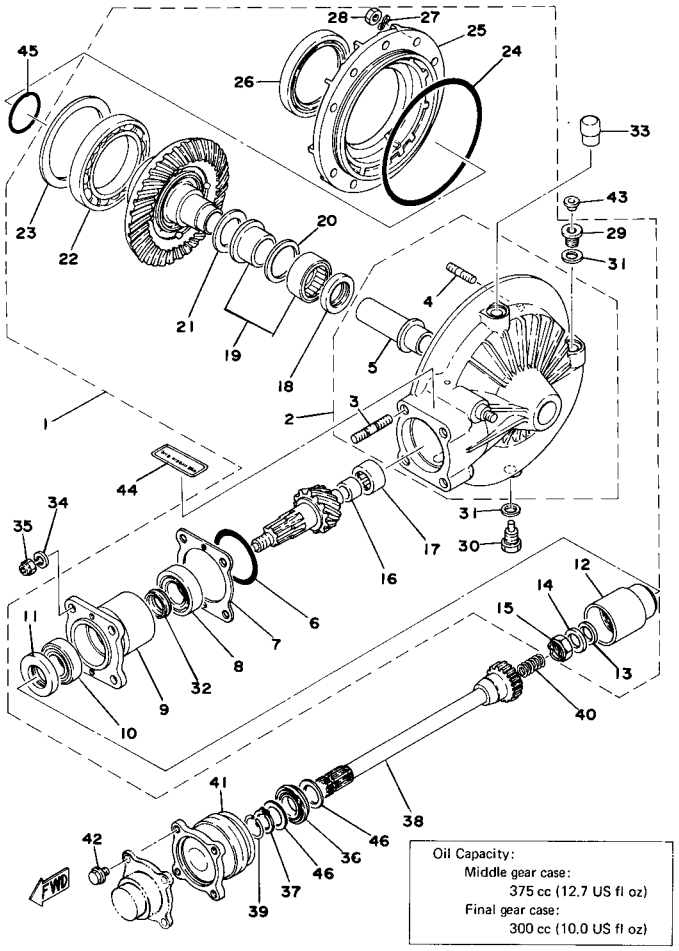


FINAL DRIVE GEAR - DRIVE SHAFT

Ref. No.	Part Number	Description	Qty	Remarks
1	(1J7-46101-N0-00)	RR AXL GR CASE ASSEMBLY	1	
2	(1J7-46150-Y0-00)	HOUSING, DR SHAFT	1	
3	(90116-10248-00)	BOLT, STUD	4	
4	90116-08247-00	. . BOLT, STUD	10	
5	1J7-46153-Y0-00	. . COLLAR, GUIDE	1	
6	93210-58346-00	. O-RING	1	
7	(1J7-46127-Y0-55)	SHIM, DRIVE PISTON	1	U.R.
	1J7-46127-Y0-30	. SHIM (0.35T)	1	U.R.+
	1J7-46127-Y0-40	. SHIM (0.40T)	1	U.R.+
	1J7-46127-Y0-45	. SHIM (0.45T)	1	U.R.+
	1J7-46127-Y0-50	. SHIM (0.50T)	1	U.R.+
8	93332-00024-00	. BEARING	1	
9	(1J7-46124-Y0-00)	HOUSING, BEARING	1	
	(YG4-11006-90-1G)	HOUSING BEAR R DR	1	
10	93332-00001-00	. BEARING	1	
11	93101-38086-00	. OIL SEAL	1	
12	(1J7-46123-Y0-00)	COUPLING, GEAR	1	
	(YG4-11707-11-0G)	COUPLING, GEAR	1	
13	(YG9-00922-14-4G)	SPACER BEAR 1.0T	1	U.R.
	(YG9-00922-24-4G)	SPACER BRNG 1.52T	1	U.R.
	(YG9-00922-34-4G)	SPACER BRNG 1.54T	1	U.R.
	(YG9-00922-44-4G)	SPACER BRNG 1.56T	1	U.R.
	(YG9-00922-54-4G)	SPACER BRNG 1.58T	1	U.R.
	(YG9-00922-64-4G)	SPACER BRNG 1.6T	1	U.R.
	(YG9-00922-74-4G)	SPACER BRNG 1.7T	1	U.R.
	(YG9-00922-84-4G)	SPACER BRNG 1.8T	1	U.R.
	(YG9-00922-94-4G)	SPACER BRNG 1.9T	1	U.R.
14	90201-14632-00	. WASHER, PLATE	1	
15	90185-14070-00	. NUT, SELF-LOCKING	1	

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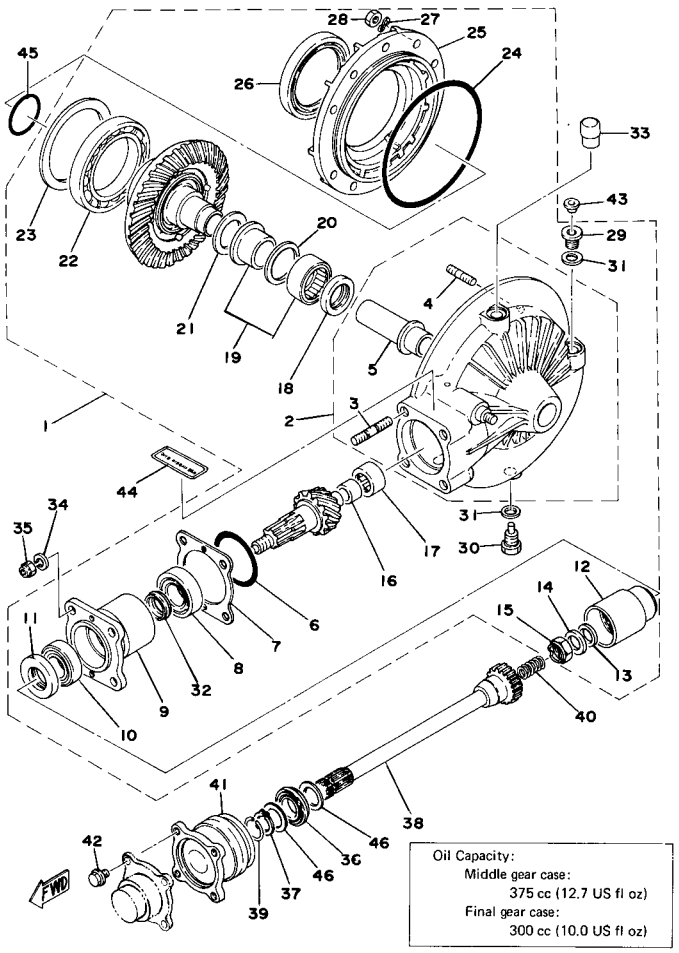
FINAL DRIVE GEAR - DRIVE SHAFT



Ref. No.	Part Number	Description	Qty	Remarks
16	(1J7-46122-Y0-00)	RACE, INNER	1	
17	93317-41510-00	. BEARING	1	
18	93101-30084-00	. OIL SEAL	1	
19	1J7-46106-N0-00	. BEARING ASSEMBLY	1	
20	1J7-46118-Y0-18	. WASHER, THRUST	1	U.R.
	1J7-46118-Y0-19	. WASHER, THRUST	1	U.R.
	1J7-46118-Y0-20	. WASHER, THRUST	1	U.R.+
	1J7-46118-Y0-21	. WASHER, THRUST	1	U.R.
21	(1J7-46119-Y0-10)	SHIM, THRUST	1	U.R.+
	(1J7-46119-Y0-20)	SHIM, THRUST	1	U.R.+
22	(93316-01402-00)	BEARING, CYLINDER.# 6	1	
23	(YG9-00928-64-4G)	SHIM RING GR 0.55T	1	U.R.+
	1J7-46117-Y0-30	. SHIM, RING GEAR (0.30T)	1	U.R.+
	1J7-46117-Y0-35	. SHIM, RING GEAR	1	U.R.+
	1J7-46117-Y0-40	. SHIM, RING GEAR (0.40T)	1	U.R.+
	1J7-46117-Y0-50	. SHIM, RING GEAR (0.50T)	1	U.R.
	1J7-46117-Y0-50	. SHIM, RING GEAR (0.50T)	1	U.R.+
24	93211-44348-00	. O-RING	1	
25	(1J7-46152-Y0-00)	HOUSING, BEARING	1	
26	93102-70167-00	. OIL SEAL	1	TYPE I & II
27	92901-08700-00	. WASHER, WAVE	10	
28	95333-08600-00	. NUT	10	M8-P1.25
29	90340-14046-00	. PLUG, STRAIGHT SCREW	1	
30	90340-14118-00	. PLUG, STRAIGHT	1	
31	214-11198-01-00	. GASKET	2	
32	1J7-46129-Y1-00	. SPACER, EXPANSION	1	
33	2H7-17590-00-00	BREATHER COMP.	1	
34	92990-10100-00	WASHER, SPRING	4	
35	95611-10100-00	NUT, U	4	

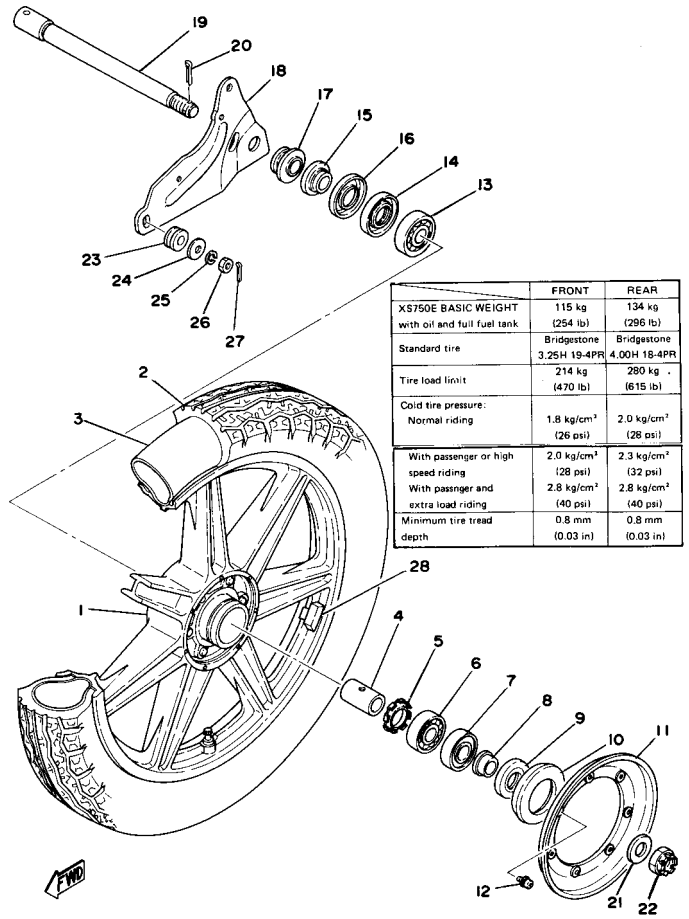
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FINAL DRIVE GEAR - DRIVE SHAFT



Oil Capacity:
Middle gear case:
375 cc (12.7 US fl oz)
Final gear case:
300 cc (10.0 US fl oz)

Ref. No.	Part Number	Description	Qty	Remarks
36	93108-27006-00	OIL SEAL, OSO-TYPE	1	
37	99009-26400-00	CIRCLIP	1	
38	(1J7-46172-01-00)	SHAFT, DRIVE	1	
39	90468-14067-00	CLIP	1	
40	(90501-18442-00)	SPRING, COMPRESSION	1	
41	(99999-01453-00)	BALL JOINT	1	
42	90105-08155-00	BOLT, WASHER BASED	4	
43	341-23469-00-00	CAP, BOLT	1	
44	1J7-46181-11-00	LABEL, OIL CAUTION	1	
45	(93210-55349-00)	O-RING	1	
46	90201-27623-00	WASHER, PLATE	2	

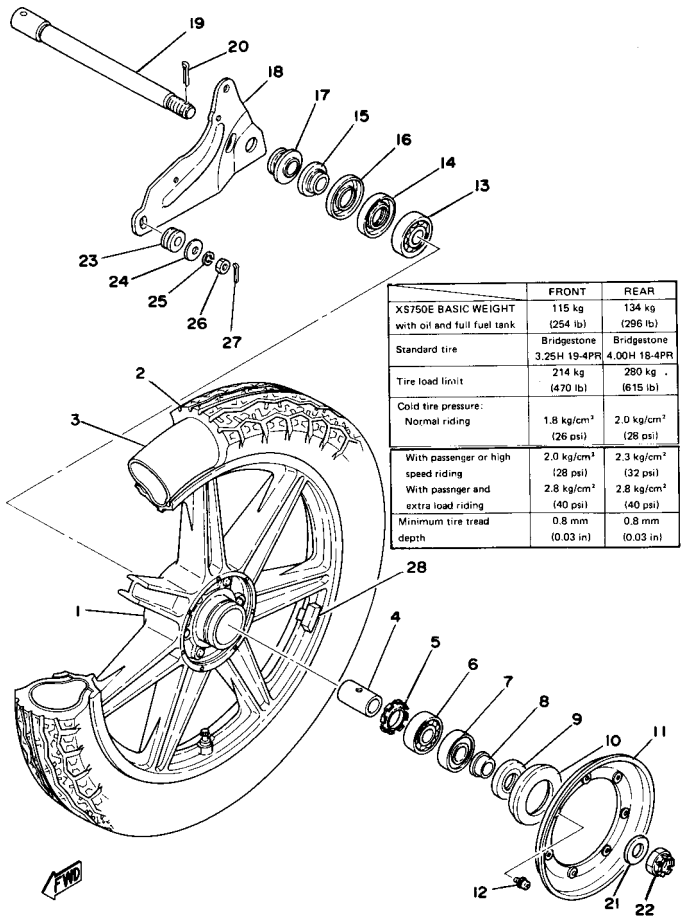


	FRONT	REAR
XS750E BASIC WEIGHT with oil and full fuel tank	115 kg (254 lb)	134 kg (296 lb)
Standard tire	Bridgestone 3.25H 19-4PR	Bridgestone 4.00H 18-4PR
Tire load limit	214 kg (470 lb)	280 kg (615 lb)
Cold tire pressure: Normal riding	1.8 kg/cm² (26 psi)	2.0 kg/cm² (28 psi)
With passenger or high speed riding	2.0 kg/cm² (28 psi)	2.3 kg/cm² (32 psi)
With passnger and extra load riding	2.8 kg/cm² (40 psi)	2.8 kg/cm² (40 psi)
Minimum tire tread depth	0.8 mm (0.03 in)	0.8 mm (0.03 in)

REAR WHEEL

Ref. No.	Part Number	Description	Qty	Remarks
1	2G2-W2533-21-00	WHEEL, CAST REAR	1	LOW GLOSS BLK
2	(94140-18346-00)	400X18 BS 21R	1	
3	94240-18098-00	TUBE (4.00-18)	1	
4	(1J7-25317-00-00)	SPACER, BEARING	1	
5	(1J7-25115-01-00)	FLANGE, SPACER 1	1	
6	93306-20421-00	BEARING	1	
7	93306-20404-00	BEARING	1	
8	90387-20741-00	COLLAR	1	
9	93102-25044-00	OIL SEAL	1	
10	1J7-25319-01-00	SEAL, HUB DUST	1	
11	(1J7-25327-10-00)	COVER, PLATE	1	
12	90159-05018-00	SCREW, WITH WASHER	7	
13	93306-30417-00	BEARING (B6304ZZ)	1	
14	93104-27026-00	OIL SEAL, SO-TYPE	1	
15	1J7-25377-00-00	COLLAR, WHEEL	1	
16	1J7-25367-00-00	COVER, HUB DUST	1	
17	(90387-20542-00)	COLLAR	1	
18	(1J7-25371-00-00)	BAR, TENSION	1	
19	1J7-25381-00-00	AXLE, WHEEL	1	
20	91401-40040-00	PIN, COTTER	1	
21	90201-18620-00	WASHER, PLAIN	1	
22	90171-18043-00	NUT, CASTLE	1	
23	1J7-25374-00-00	SPACER, TORQ.STOP (92901-08100)	1	
24	90201-085E6-00	WASHER PLATE	1	
25	92990-08100-00	WASHER	1	
26	95303-08700-00	NUT	1	
27	91490-20020-00	PIN, COTTER	1	
28	1A1-25398-01-00	BALANCER, WHEEL	1	20G

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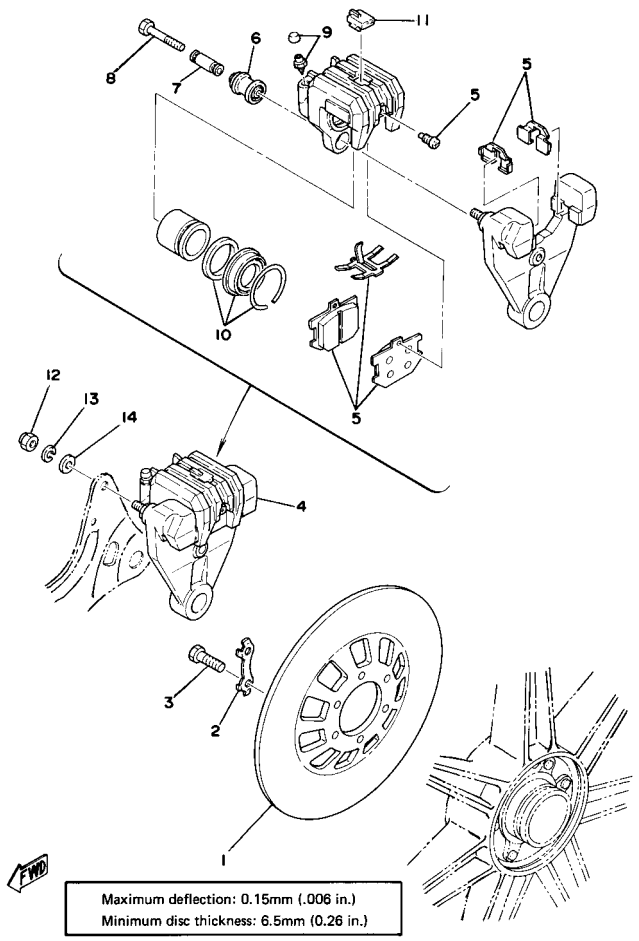


	FRONT	REAR
XS750E BASIC WEIGHT with oil and full fuel tank	115 kg (254 lb)	134 kg (296 lb)
Standard tire	Bridgestone 3.25H 19-4PR	Bridgestone 4.00H 18-4PR
Tire load limit	214 kg (470 lb)	280 kg (615 lb)
Cold tire pressure: Normal riding	1.8 kg/cm² (26 psi)	2.0 kg/cm² (28 psi)
With passenger or high speed riding	2.0 kg/cm² (28 psi)	2.3 kg/cm² (32 psi)
With passnger and extra load riding	2.8 kg/cm² (40 psi)	2.8 kg/cm² (40 psi)
Minimum tire tread depth	0.8 mm (0.03 in)	0.8 mm (0.03 in)

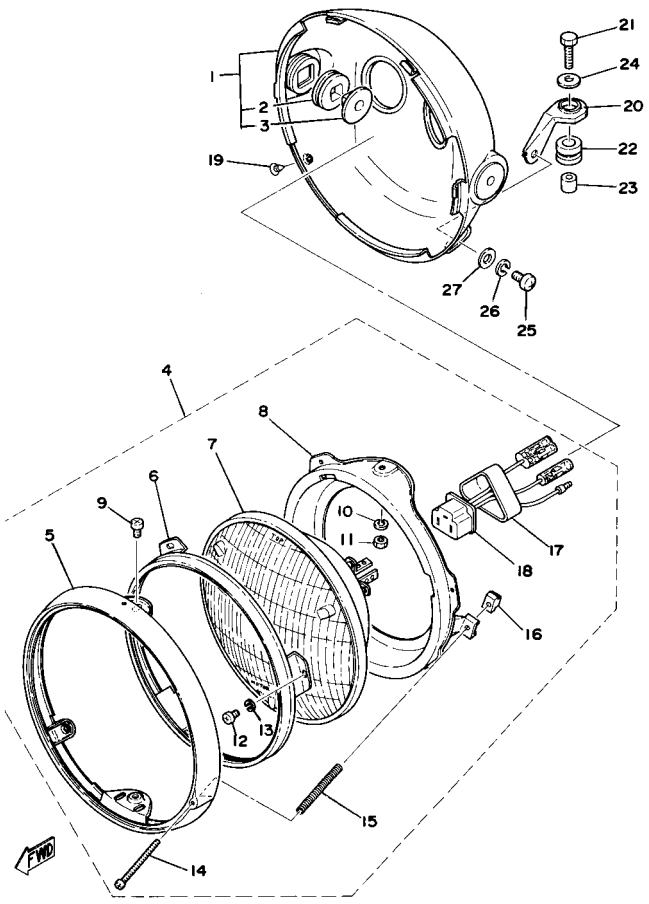
REAR WHEEL

Ref. No.	Part Number	Description	Qty	Remarks
28	1A1-25399-00-00	BALANCER, WHEEL	1	10G

REAR DISC BRAKE - CALIPER

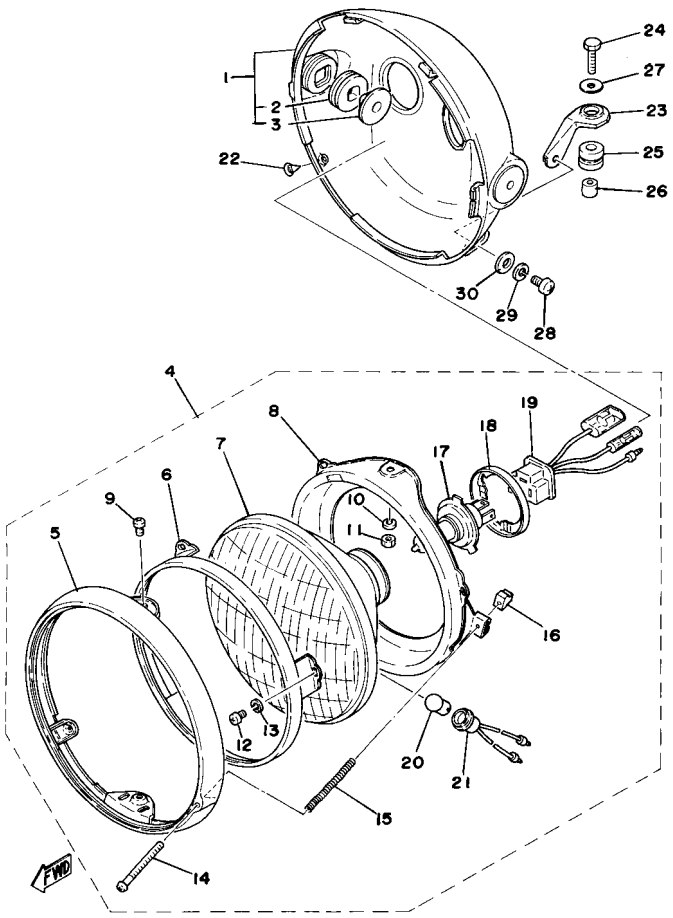


Ref. No.	Part Number	Description	Qty	Remarks
1	1J3-25831-50-00	DISC, BRAKE	1	
2	1J3-25834-01-00	WASHER, LOCK	3	
3	90101-08312-00	BOLT	6	
4	3J3-25810-52-00	CALIPER ASSEMBLY	1	
5	4K0-W0045-01-00	. BRAKE PAD KIT, FRNT	1	
6	1J3-25917-00-00	. BOOT, CALIPER	1	
7	1J3-25838-00-00	. SLEEVE, CALIPER	1	
8	90105-08145-00	. BOLT, WASHER BASED	1	
9	1J3-W0048-00-00	. BLEED SCREW KIT	1	
10	1J3-W0047-00-00	. CALIPER SEAL KIT	1	
11	1J3-25845-01-00	. CAP, INDICATOR	1	
12	95303-08800-00	NUT (CROWN) (95301-08800) .	1	
13	92990-08100-00	WASHER	1	
14	92990-08600-00	WASHER, PLATE	1	



HEAD LAMP

Ref. No.	Part Number	Description	Qty	Remarks
1	1J7-84330-62-33	BODY ASSEMBLY	1	YAMAHA BLACK
2	584-84345-60-00	. DAMPER, HEADLIGHT	2	
3	584-84338-60-00	. COLLAR, BODY FTNG	2	
5	341-84315-40-00	. RIM, HEADLIGHT	1	
6	2F9-84395-00-00	. RING, RETAINING	1	
7	341-84320-60-00	. LENS ASSEMBLY	1	
8	2F9-84394-00-00	. RING, MOUNTING	1	
9	98580-05010-00	. SCREW, PAN HEAD	2	
10	92990-05100-00	. WASHER, SPRING	2	
11	95380-05600-00	. NUT	2	
12	98580-04008-00	. SCREW, PAN HEAD	3	
13	92901-04100-00	. WASHER, SPRING	3	
14	98580-04055-00	. SCREW, LENS FITTING	1	
15	341-84332-60-00	. SPRING, SCREW	1	
16	198-84334-60-00	. NUT, ADJUSTING	1	
17	341-84397-61-00	. COVER, SOCKET	1	
18	371-84312-60-00	. SOCKET	1	
19	90152-05005-00	SCREW, COUNTERSUNK	2	
20	1J7-84318-00-00	STAY, HEADLIGHT 1	1	
21	97011-06025-00	BOLT (97001-06025)	1	
22	90480-16114-00	GROMMET	1	
23	90387-07598-00	COLLAR	1	
24	90201-06697-00	WASHER, PLATE	1	
25	98503-06014-00	SCREW, PAN HEAD (92502-06016)	1	
26	92995-06100-00	WASHER, SPRING	1	
27	90201-06067-00	WASHER, PLATE	1	



HEAD LAMP (FOR CANADA)

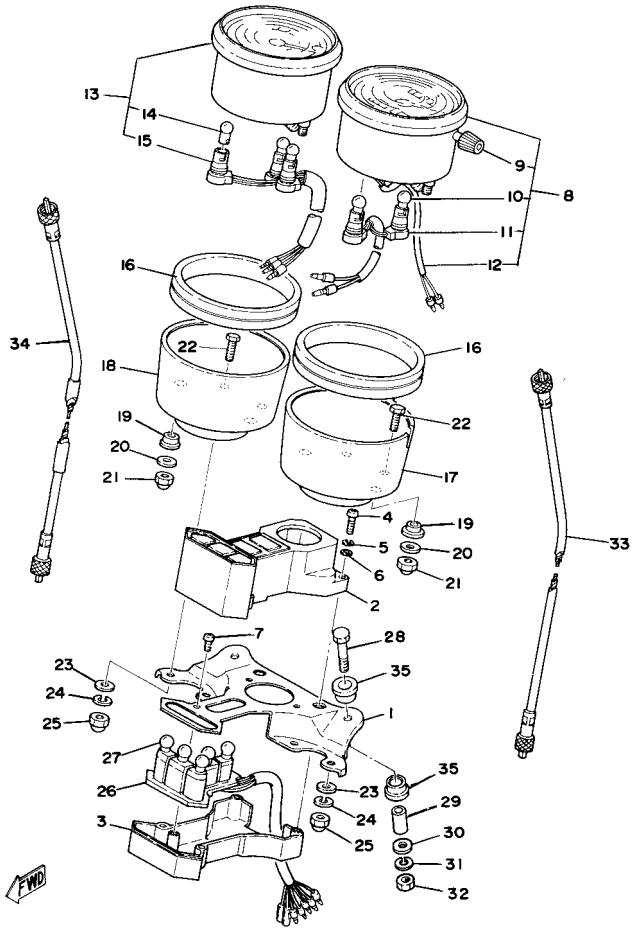
Ref. No.	Part Number	Description	Qty	Remarks
1	1J7-84330-62-33	BODY ASSEMBLY	1	YAMAHA BLACK
2	584-84345-60-00	. DAMPER, HEADLIGHT	2	
3	584-84338-60-00	. COLLAR, BODY FTNG	2	
4	2J2-84310-60-00	HEADLIGHT UNIT ASSEMBLY	1	
5	341-84315-40-00	. RIM, HEADLIGHT	1	
6	2F9-84395-00-00	. RING, RETAINING	1	
7	2F9-84320-00-00	. UNAVAILABLE IN PRICE BOOK	1	
8	2F9-84394-00-00	. RING, MOUNTING	1	
9	98580-05010-00	. SCREW, PAN HEAD	2	
10	92990-05100-00	. WASHER, SPRING	2	
11	95380-05600-00	. NUT	2	
12	98580-04008-00	. SCREW, PAN HEAD	3	
13	92901-04100-00	. WASHER, SPRING	3	
14	98580-04055-00	. SCREW, LENS FITTING	1	
15	341-84332-60-00	. SPRING, SCREW	1	
16	198-84334-60-00	. NUT, ADJUSTING	1	
17	5V2-84314-00-XX	. BULB, HL 12V60/55W (2F9-84314-00)	1	HALOGEN BULB
18	2F9-84375-00-00	. SETTING PLATE, BULB	1	
19	371-84312-60-00	. SOCKET	1	
20	123-83516-21-00	. BULB (12V-3.4W)	1	
21	306-84346-40-00	. UNAVAILABLE IN PRICE BOOK	1	
22	90152-05005-00	SCREW, COUNTERSUNK	2	
23	1J7-84318-00-00	STAY, HEADLIGHT 1	1	
24	97011-06025-00	BOLT (97001-06025)	1	
25	90480-16114-00	GROMMET	1	
26	90387-07598-00	COLLAR	1	
27	90201-06697-00	WASHER, PLATE	1	

CONTINUED ON NEXT FRAME ➤

HEAD LAMP (FOR CANADA)

Ref. No.	Part Number	Description	Qty	Remarks
28	98503-06014-00	SCREW, PAN HEAD (92502-06016)	1	
29	92995-06100-00	WASHER, SPRING	1	
30	90201-06067-00	WASHER, PLATE	1	

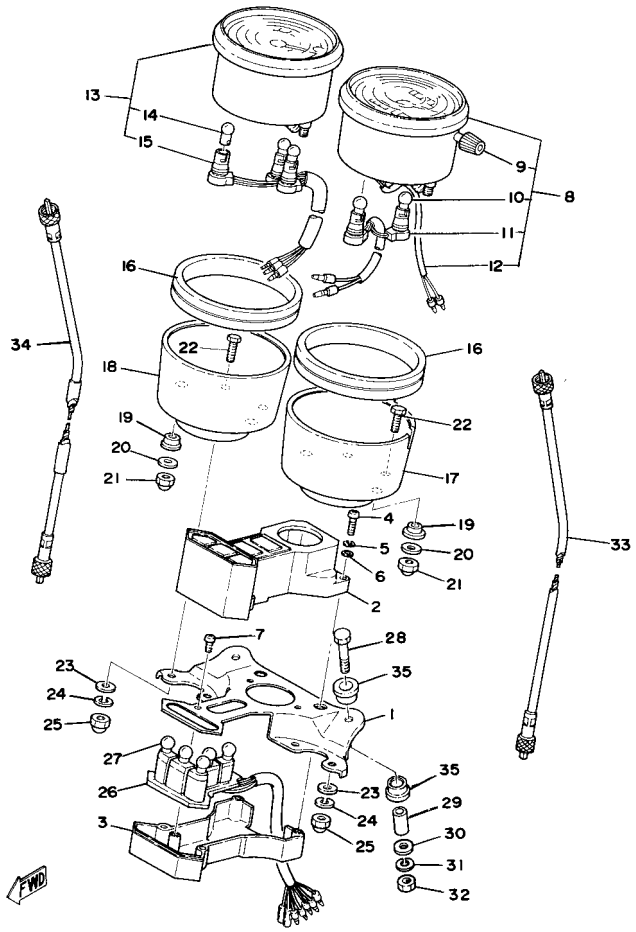
SPEEDOMETER - TACHOMETER



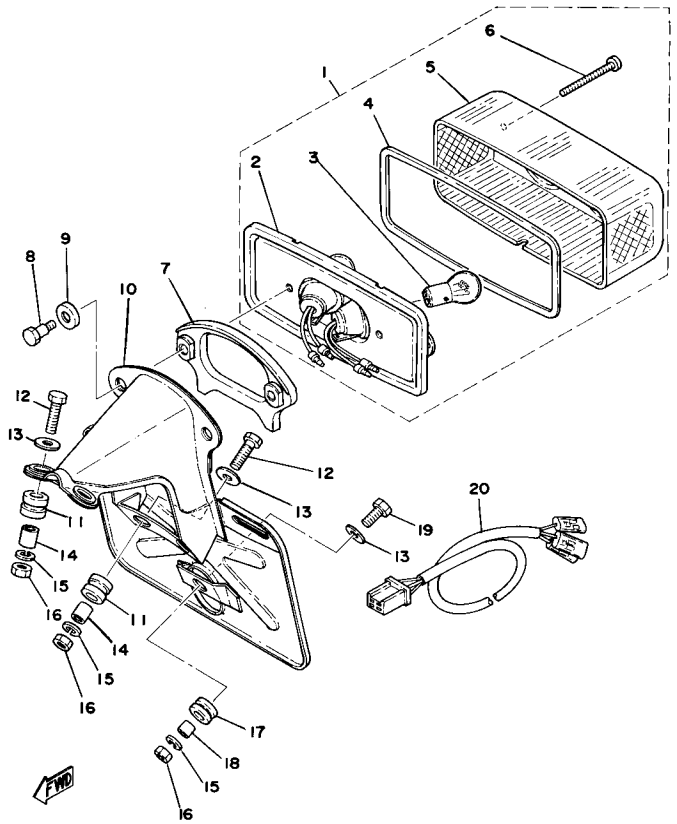
Ref. No.	Part Number	Description	Qty	Remarks
1	(1J3-83519-00-00)	BRACKET, METER	1	
2	1J7-83568-71-00	PILOT BOX, UPPER	1	
3	1J3-83569-71-00	PILOT BOX, LOWER	1	
4	98506-04020-00	SCREW, PAN HEAD	4	
5	92906-04100-00	WASHER, SPRING	4	
6	92906-04600-00	WASHER, PLATE	4	
7	98580-05010-00	SCREW, PAN HEAD	1	
8	(1J3-83570-21-00)	SPEEDOMETER ASSEMBLY	1	KM/H (CANADA)
	1J3-83570-71-00	SPEEDOMETER ASSEMBLY	1	MILE/H
9	584-83578-71-00	. KNOB, TRIP METER	1	
10	123-83516-21-00	. BULB (12V-3.4W)	2	
11	(584-83536-01-00)	SOCKET, METER	1	
12	1J3-83556-01-00	. SENDER	1	
13	2K3-83540-F0-00	TACHOMETER ASSEMBLY	1	
14	123-83516-21-00	. BULB (12V-3.4W)	3	
15	(1J3-83520-01-00)	SOCKET CORD ASSEMBLY	1	
16	3H3-83513-00-00	DAMPER	2	
17	584-83507-00-00	COVER, SPEEDOMETER	1	
18	584-83508-00-00	COVER, TACHOMETER	1	
19	584-83523-00-00	DAMPER	4	
20	92990-05200-00	WASHER, PLAIN	4	
21	95303-05800-00	NUT (CROWN)	4	
22	584-83546-00-00	BOLT	4	
23	92990-06200-00	WASHER	4	
24	92995-06100-00	WASHER, SPRING	4	
25	95303-06800-00	NUT (CROWN)	4	
26	(1J7-83509-70-00)	SOCKET CORD ASSEMBLY	1	
27	123-83516-21-00	BULB (12V-3.4W)	5	
28	97006-06040-00	BOLT	2	

CONTINUED ON NEXT FRAME ➤

SPEEDOMETER - TACHOMETER



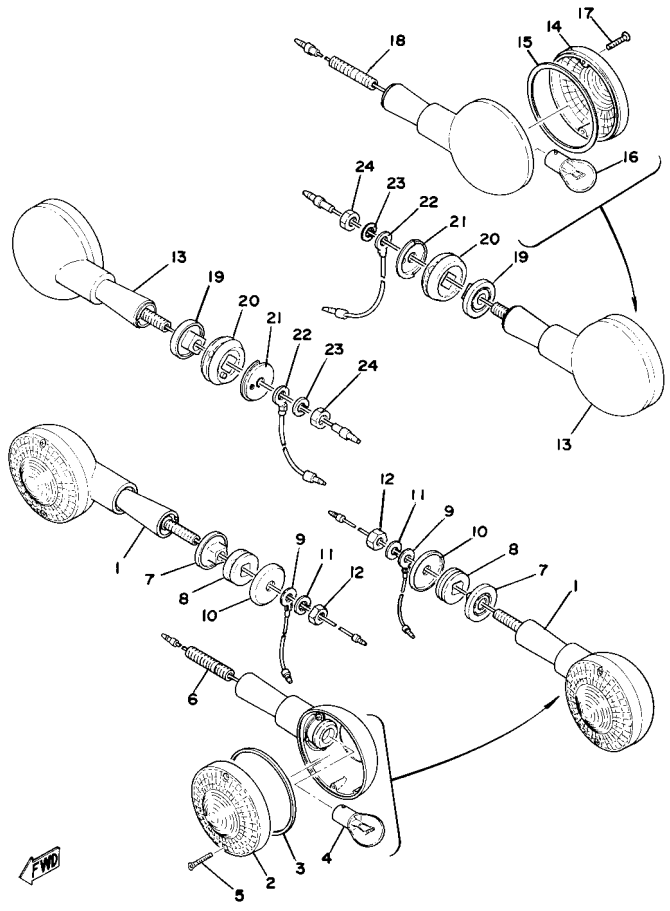
Ref. No.	Part Number	Description	Qty	Remarks
29	90387-06249-00	COLLAR	2	
30	90201-06067-00	WASHER, PLATE	2	
31	92995-06100-00	WASHER, SPRING	2	
32	95380-06600-00	NUT	2	
33	34X-83550-01-00	SPEEDOMETER CABLE ASSEMBLY	1	
34	2G2-83560-00-00	TACHOMETER CABLE	1	
35	584-83541-00-00	DAMPER	4	



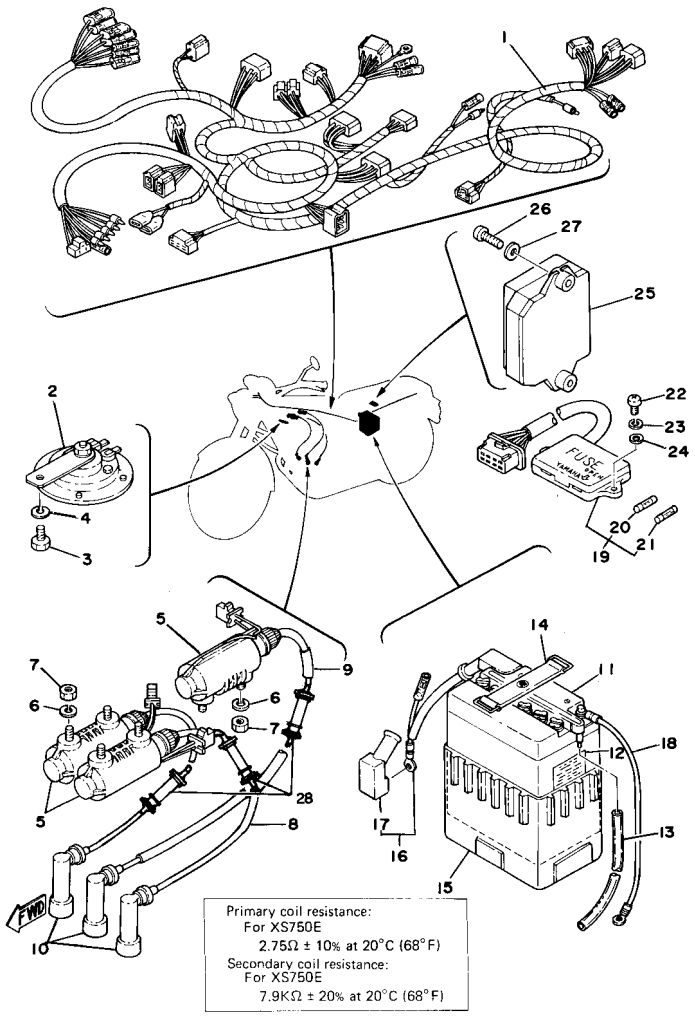
TAIL LAMP

Ref. No.	Part Number	Description	Qty	Remarks
1	2A2-84710-60-00	TAILLIGHT UNIT ASSEMBLY . .	1	
2	(1A0-84711-60-00)	BASE, TAILLIGHT	1	
3	256-84714-61-00	. BULB (12V-27/8W)	2	
4	1A0-84723-60-00	. GASKET, TAIL LENS	1	
5	1A0-84721-60-00	. LENS, TAILLIGHT	1	
6	98580-04055-00	. SCREW, LENS FITTING	2	
7	1A0-84712-60-00	SEAT, BASE	1	
8	1A0-84726-60-00	SCREW	2	
9	2H7-84754-00-00	WASHER, SPECIAL	2	
10	(2F3-84751-60-33)	BRACKET, LICENSE	1	YAMAHA BLACK
11	90480-14023-00	GROMMET	4	
12	97011-06025-00	BOLT (97001-06025)	4	
13	90201-06067-00	WASHER, PLATE	5	
14	90387-07390-	UNAVAILABLE IN PRICE BOOK (214-21633-00)	4	
15	92995-06100-00	WASHER, SPRING	5	
16	95380-06600-00	NUT	5	
17	(90480-13016-00)	GROMMET	1	
18	90387-062N2-00	COLLAR	1	
19	97313-06016-00	BOLT, HEXAGON	1	
20	(2F3-84717-00-00)	CORD, TAILLIGHT	1	

FLASHER LAMP



Ref. No.	Part Number	Description	Qty	Remarks
1	341-83310-72-93	FRT FLSHR LITE ASSEMBLY .	2	
2	341-83312-70-00	. LENS, FLASHER	2	
3	3Y6-83313-00-00	. GASKET, FLSHR LENS	2	
4	256-83311-70-XX	. BULB, TS 12V27W	2	
5	341-83333-70-00	. SCREW, LENS FITTING	4	
6	341-83367-09-00	. BOLT, STUD	2	
7	341-83316-01-00	COLLAR, FLASHER 1	2	
8	341-83321-01-00	DAMPER, FLASHER 1	2	L
9	256-84313-01-00	WIRE, EARTH	2	
10	90209-08098-00	WASHER, SPEC''L SHAP	2	
11	92990-08100-00	WASHER	2	
12	95333-08600-00	NUT	2	
13	1E5-83330-20-93	R FLSHR LITE ASSEMBLY . . .	2	
14	341-83312-70-00	. LENS, FLASHER	2	
15	3Y6-83313-00-00	. GASKET, FLSHR LENS	2	
16	256-83311-70-XX	. BULB, TS 12V27W	2	
17	341-83333-70-00	. SCREW, LENS FITTING	4	
18	360-83367-09-00	. BOLT, STUD	2	
19	341-83316-01-00	COLLAR, FLASHER 1	2	
20	1E6-83321-00-00	DAMPER, FLASHER 1	2	
21	1E6-83348-00-00	WASHER	2	
22	3FU-83364-00-00	WIRE, EARTH LEAD 1	2	L
23	92990-08100-00	WASHER	2	
24	95333-08600-00	NUT	2	

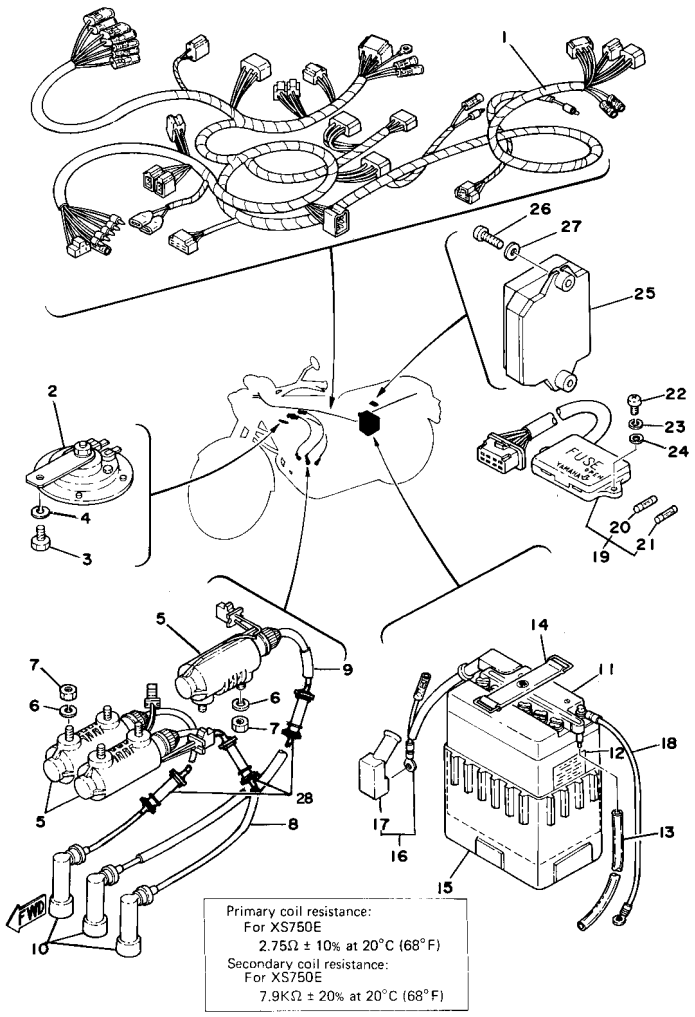


ELECTRICAL 1

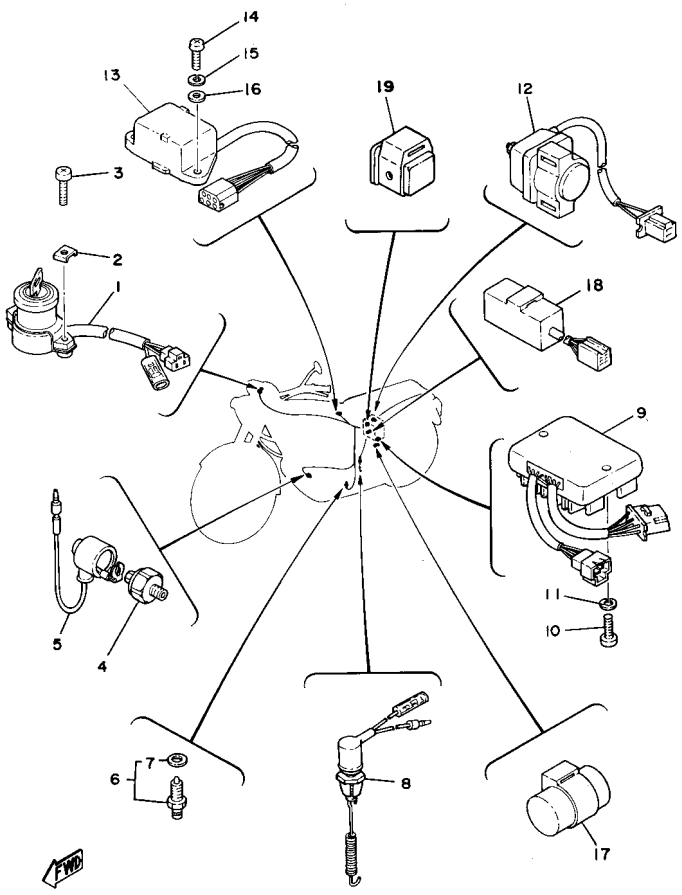
Ref. No.	Part Number	Description	Qty	Remarks
1	(2F3-82590-51-00)	WIRE HARNESS ASSEMBLY ..	1	
	(2F3-82590-60-00)	WIRE HARNESS ASSEMBLY ..	1	
2	1J7-83371-22-00	HORN	1	
3	97313-08018-00	BOLT, HEXAGON (97301-08016)	1	
4	92990-08100-00	WASHER	1	
5	2F3-82310-60-00	IGNITION COIL ASSEMBLY ...	3	
6	92995-06100-00	WASHER, SPRING	6	
7	95380-06700-00	NUT	6	
8	4X7-82341-00-00	CORD, HIGH TENS 1 (4X7-82342-00)	2	
9	41R-82342-00-00	CORD, high tension 2	1	
10	1J7-82370-00-00	PLUG CAP ASSEMBLY	3	
	1J7-82370-10-00	PLUG CAP ASSEMBLY	3	FOR CANADA
11	BTY-YB14L-A2-00	BATTERY ASSEMBLY (YB14L-A2)	1	12V-13AH
12	118-82141-09-00	LABEL, BATTERY	1	EXCEPT CANADA
13	(90445-08337-00)	HOSE	1	
14	120-82131-00-00	BAND, BATTERY	1	
15	447-82122-00-00	SEAT, BATTERY	1	
16	1J7-82115-00-00	WIRE, PLUS LEAD	1	
17	(1J7-82119-00-00)	COVER, LEAD WIRE	2	
18	1J7-82116-00-00	WIRE, MINUS LEAD	1	
19	1J7-82170-40-00	FUSE BOX ASSEMBLY	1	
20	1A0-82161-00-00	FUSE (20A) (148-82151-00-00) .	2	
21	116-82151-00-00	FUSE (10A)	4	
22	98580-05016-00	SCREW, PAN HEAD	2	
23	92990-05100-00	WASHER, SPRING	2	
24	92901-05600-00	WASHER, PLATE	2	
25	2F3-82305-11-00	IGNITOR UNIT ASSEMBLY 1 ..	1	

CONTINUED ON NEXT FRAME ➤

ELECTRICAL 1



Ref. No.	Part Number	Description	Qty	Remarks
26	98511-06025-00	SCREW PAN HEAD (92501-06025)	2	
27	90201-065F3-00	WASHER, PLATE	2	
28	(2F3-81908-00-00)	DIODE	3	



ELECTRICAL 2

Ref. No.	Part Number	Description	Qty	Remarks
1	1J3-82508-50-00	UNAVAILABLE IN PRICE BOOK	1	FOR CANADA
	2F3-82508-50-00	MAIN SWITCH ASSEMBLY . . .	1	
	584-82508-40-00	MAIN SWITCH ASSEMBLY . . .	1	
2	533-82517-00-00	WASHER, SPECIAL	2	
3	98501-05018-00	SCREW, PAN HEAD	2	
4	341-82504-02-00	OIL PRESSURE SWITCH ASS''Y	1	
5	(1J7-82507-00-00)	WIRE, LEAD	1	
6	2H7-82540-00-00	NEUTRAL SWITCH ASSEMBLY	1	
7	341-82543-00-00	. GASKET	1	
8	1J7-82530-02-00	STOP SWITCH	1	
9	1T4-81960-A0-00	RECTIFIER/REG ASSEMBLY . .	1	
10	98511-06025-00	SCREW PAN HEAD (92501-06025)	2	
11	92906-06100-00	WASHER, SPRING	2	
12	1J7-81940-10-00	STARTER SWITCH ASSEMBLY	1	
13	1T3-84308-00-00	RSRV LTNG UNIT ASSEMBLY .	1	
14	98580-06020-00	SCREW	2	
15	92995-06100-00	WASHER, SPRING	2	
16	92901-06600-00	WASHER	2	
17	2F0-83350-70-00	FLASHER RELAY ASSEMBLY .	1	
18	1A0-83395-03-00	FLASHER CANCL UNIT	1	
19	360-81950-10-00	RELAY ASSEMBLY	1	FOR CANADA

THIS BULLETIN REPLACES M7-038. PLEASE REMOVE AND DESTROY BULLETIN M7-038.

XS750E 1978 SERVICE DATA

MOTORCYCLE
M7-038A

(This service information applies to all XS750E units produced, including those manufactured after January 1, 1978.)

MODEL – IBM I.D. NUMBER	**XS750ES (silver) XS750ER (red) – 2F3**
Initial Engine Number/Frame Number	1J7-220101/1J7-220101
Basic Color(s)	Crystal Silver or Carmine Red
ENGINE TYPE	4-stroke, DOHC, air-cooled
Bore/Stroke/Number Cylinders/Displacement (cc)	68mm / 68.6mm / 3 / 747cc
Compression Ratio/Compression Pressure min.~max.	9.2:1 / 128 ~ 156 psi
Piston Skirt Clearance new/max.	.050 ~ .055mm / 0.1mm
Ring End Gap top/2nd/3rd	0.2 ~ 0.4mm / same / 0.2 ~ 0.9mm
Valve Clearance (cold) Intake/Exhaust	0.16 ~ 0.20mm / 0.21 ~ 0.25mm
Oil Pressure hot/rpm	ϕ
Oil Tank or Engine Sump Capacity	See Service Notes on page 2
AUTOLUBE – Min. stroke/Color code	ϕ
Minimum Output @ 200 cycles	ϕ
Maximum Output @ 200 cycles	ϕ
CARBURETOR – mfr./type/I.D. number	Mikuni / BS34-II / 2F3-00
Main Jet/Pilot Jet	130 / 42.5
Needle Jet/Jet Needle-Clip Position	Y-0 / 5HX6-3
Slide Cutaway or Throttle Valve	135
Float Level	25.7 ± 1.0mm
Idle RPM	1000
SUSPENSION	
Front Forks: Oil type/level/qty	10 wt. Fork Oil / ϕ / 190cc
Gas Pressure	ϕ
Spring Length std	503.2mm
Monoshock: Oil type/qty	ϕ
Gas Pressure	ϕ
TRANSMISSION – oil type/qty chg/qty reassemble	See Service Notes on page 2
Primary drive type	Silent Chain
Secondary drive type/teeth/chain	Shaft Drive / ϕ / ϕ
Clutch Friction Plate Thickness std ~ min.	3.0 ~ 2.8mm
Clutch Spring Length std ~ min.	42.8 ~ 41.5mm
Tires size (nominal pressure)	F:3.25H19 (26psi)(1.8kg/cm^2)R:4.00H18 (28psi)(2.0kg-cm^2)
ELECTRICAL – Ignition System	Transistor Controlled / Battery & Coil
Charging System	3 phase AC Generator
Maximum Output	14.5 V 18A @ 5000 rpm
Field Coil Color Code/Ω	Stator: 0.5Ω ± 10% Rotor: 3.5Ω ± 10%
Charging Coil Color Code/Ω	ϕ
Source Coil Color Code/Ω	ϕ
Lighting Coil Color Code/Ω	ϕ
Pulse Coil or Pickup Coil Color Code/Ω	Org~ Blk / Yel ~ Blk / Gry ~ Blk / 560Ω± 20%
Ignition Coil test gap/Primary Ω / Secondary Ω	7mm @ 5000 rpm / 2.8Ω ± 10% / 8KΩ ± 20%
Battery–model/spec. grav./chg rate	Yuasa YB14L (12V14AH) / 1.280 / 1.4A
Headlight/Taillight/Signal Rating	12V50-40W / 12V8-27W / 12V 27W
Point Gap/Condenser Capacitance	ϕ / ϕ
Spark Plug Type	NGK BP7ES or Champion N-7Y
Spark Plug Gap/Torque/Cap Ω	0.7 ~ 0.8mm / 2.0m-kg / 5KΩ ± 10%
Timing Static	10° mark
Dynamic	(std) 10° @ 1000 rpm (adv) 34° @ approx 4000 rpm

ϕ = Does Not Apply To This Model

* Available from Yamaha Parts Distributors, Inc.

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ENGINE AND DRIVE LINE LUBRICATION

ENGINE AND TRANSMISSION

Capacity

Dry	3,500cc	(3.7 US qt.)
Oil and Filter Change	3,100cc	(3.3 US qt.)
Oil change	2,800cc	(3.0 US qt.)

Recommended Lubricant

If temperature stays above 5° C (40° F)	SAE20W40 SE Motor Oil
If temperature stays below 15° C (60° F)	SAE10W30 SE Motor Oil

MIDDLE GEAR CASE

Capacity: 375cc (12.7 US fl. oz.) (verify level with dipstick)

FINAL GEAR CASE

Capacity: 300cc (10.0 US fl. oz.) (verify level with dipstick)

RECOMMENDED LUBRICANT

If temperature stays above 5° C (40° F)	SAE 90 Hypoid Gear Oil GL-4
If temperature stays below 15° C (50° F)	SAE 80 Hypoid Gear Oil GL-4
All Weather Conditions	SAE 80W90 Hypoid Gear Oil GL-4

NOTE:

The Yamaha Shaft Drive Service Manual is now available. Please contact your Yamaha District Service Manager with any questions regarding the shaft drive mechanism.

XS750D Service Manual	LIT-11616-00-10
XS750E Service Supplement (to engine no. 227500)	LIT-11616-00-72
XS750E Service Supplement (after engine no. 227500)	LIT-11616-01-04
Shaft Drive Service Manual	LIT-11616-77-01

ENGINE AND DRIVE LINE LUBRICATION

ENGINE AND TRANSMISSION

Capacity		
Dry	3,500cc	(3.7 US qt.)
Oil and Filter Change	3,100cc	(3.3 US qt.)
Oil change	2,800cc	(3.0 US qt.)
Recommended Lubricant		
If temperature stays above 5° C (40° F)	SAE20W40 SE Motor Oil	
If temperature stays below 15° C (60° F)	SAE10W30 SE Motor Oil	

MIDDLE GEAR CASE

Capacity	375cc (12.7 US fl. oz.) (verify level with dipstick)

FINAL GEAR CASE

Capacity	300cc (10.0 US fl. oz.) (verify level with dipstick)

RECOMMENDED LUBRICANT

If temperature stays above 5° C (40° F)	SAE 90 Hypoid Gear Oil GL-4
If temperature stays below 15° C (50° F)	SAE 80 Hypoid Gear Oil GL-4
All Weather Conditions	SAE 80W90 Hypoid Gear Oil GL-4

NOTE:

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