MOTORCYCLE PARTS NEWS

YAMAHA INTERNATIONAL CORPORATION
BUENA PARK, CALIFORNIA 90620
DATE 12/3/73

TX650, TX650A and XS Series — BRONZE SWING ARM BUSHINGS

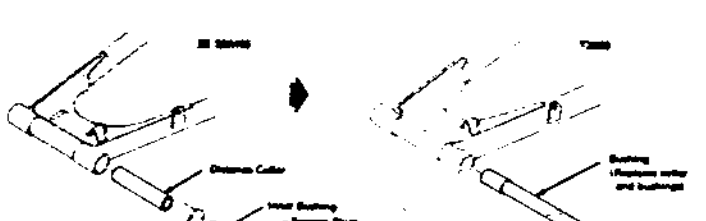
THIS BULLETIN TAKES THE PLACE OF No. 398. DESTROY M/C PNB No. 398.

The part number for the bronze swing arm bushing shown in Motorcycle Parts News Bulletin No. 321 has been changed.

OLD P/N	NEW P/N	DESCRIPTION	QTY.	PRICE-DISC
256-22123-00-00	ACC-11118-41-00	BUSHING, rear arm	2	

The bronze bushing is an accessory item and is not used in production. They can be installed on any XS1, XS1B, XS2, TX650 or TX650A to minimize swing arm free play.

NOTE: *When installing bronze bushings on XS1's, XS1B's and XS2's, the inner bushings, the distance collar and the thrust covers must be replaced with TX650 parts.*



CAUTION: *Always check swing arm side play and add or remove spacing shims (P/N 240-22127-00-00) to allow .005 in. side play. See Motorcycle Parts News Bulletin No. 252 for measurement procedure.*

CONVERSION PARTS

PART NUMBER	DESCRIPTION	QTY.	PRICE-DISC.	REMARKS
341-22184-00-00	BUSHING	1		Replaces collar and bushings
341-22178-00-00	COVER, thrust	2		

TECHNICAL BULLETIN

NUMBER **398A**
PAGE 1 of 1

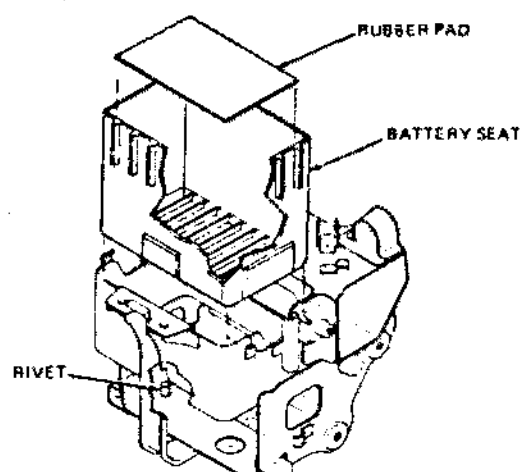
TX650A

MOTORCYCLE M4-029

BATTERY BOX MODIFICATION

On TX650A's, E/N ~ 447-006760, the rivet holding a bracket to the bottom of the battery box (right side) is too long. The long rivet may cause damage to the battery.

A rubber pad is now available which will prevent possible damage to the battery. The part number is 908-91200-01-00. Install protective pad between rubber battery seat and battery. See drawing below.



PARTS ORDERING

REF. NO.	NEW PART NO.	DESCRIPTION	QTY.	PRICE	REMARKS
23-25	908-91200-01-00	PAD	1		E/N ~ 447-006760

AFFECTED MACHINES

1. TX650A, E/N ~ 447-006760 needs pad.
2. Factory has installed shorter rivet on E/N 447-006761 ~.

SALE OF PARTS

Protective pads, P/N 908-91200-01-00, are available now.

WARRANTY

Protective pad will be covered by warranty. Use standard or multiple warranty claim form.

PROBLEM CODE: 90 JOB CODE: None HOURS: No labor allowance provided.