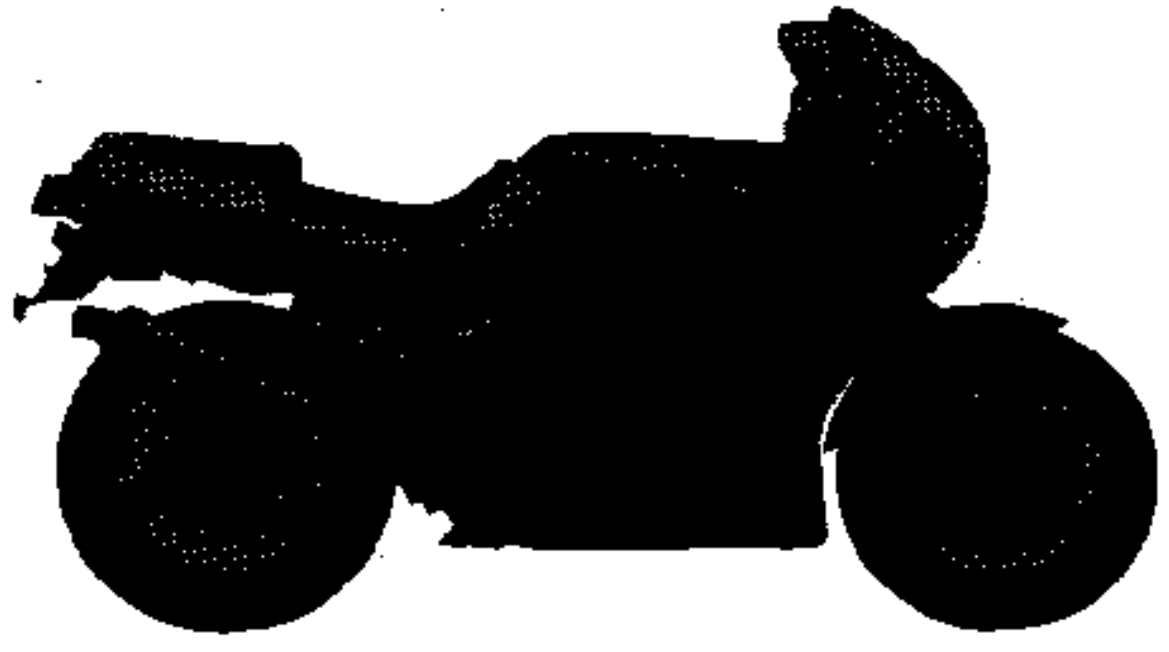


PARTS CATALOGUE
MODEL YEAR 1994
FZR600RF (3HHC)
NON-CALIFORNIA MODEL

Frame Serial No.	3HH-067101 and following
Engine Serial No.	3HH-067101 and following

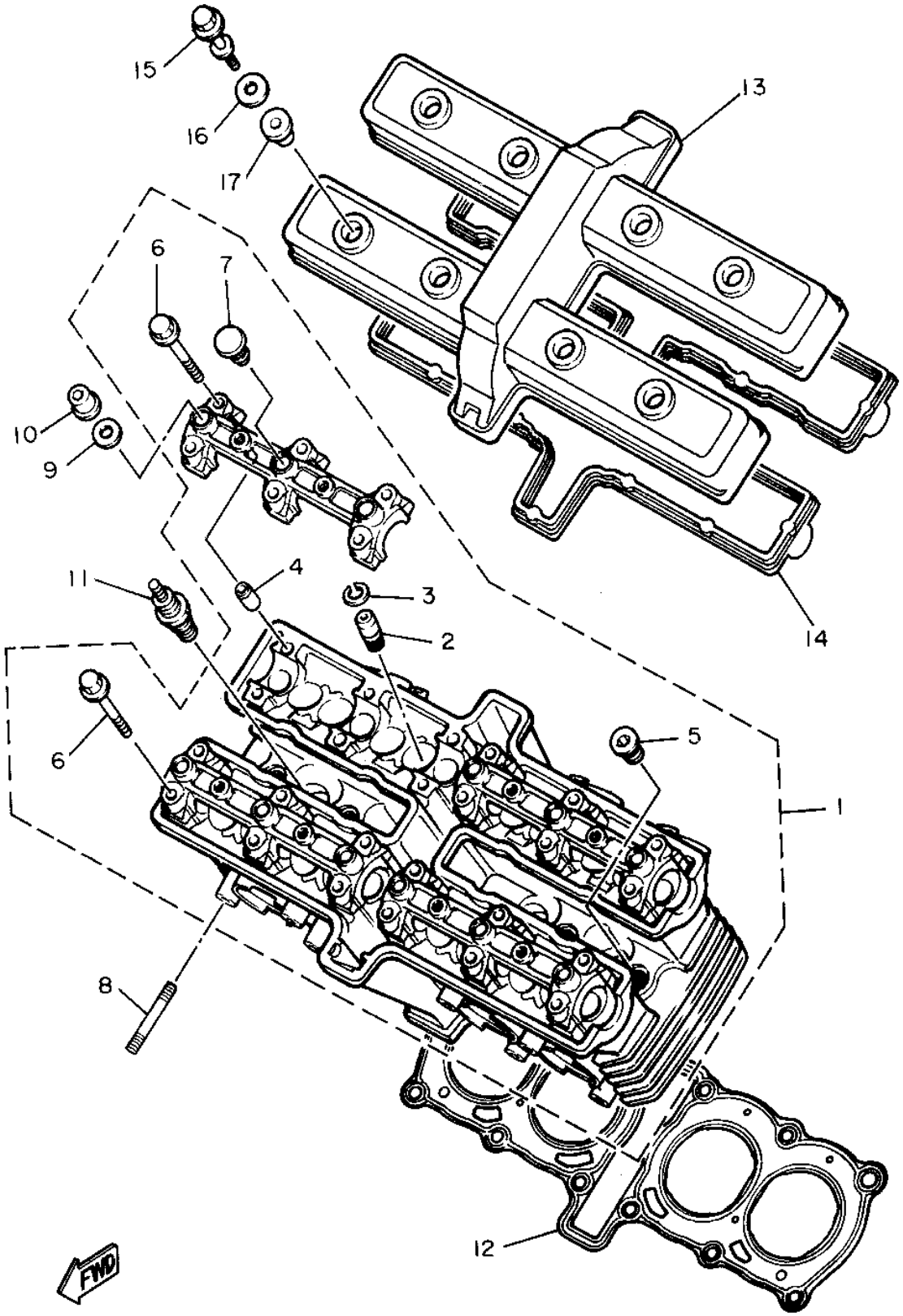
PUBLICATION	PART NUMBER	REMARKS
OWNER'S MANUAL	LIT-11626-09-02	
ASSEMBLY	LIT-11666-07-60	
SERVICE MANUAL	LIT-11616-FZ-00	



YAMAHA GENUINE PARTS & ACCESSORIES

A1

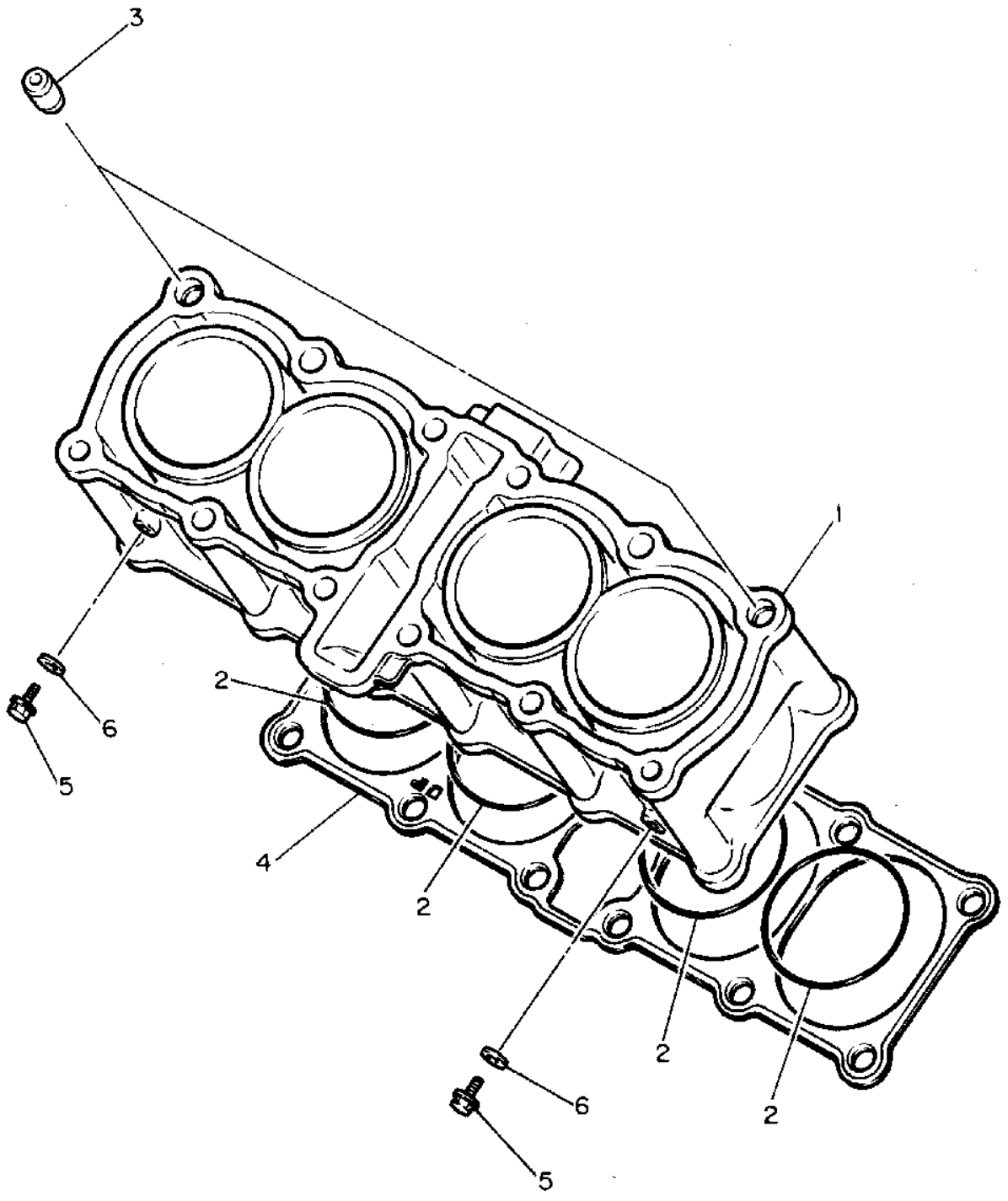
CYLINDER HEAD



3HE332-9010

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-11101-00-00	CYLINDER HEAD ASSEMBLY .	1	
2	1WG-11133-10-00	. GUIDE, INTAKE VALVE	16	
3	93440-10153-00	. CIRCLIP	16	
4	99510-08016-00	. PIN, DOWEL	12	
5	90340-12112-00	. PLUG, STRAIGHT SCREW ...	6	
6	90105-06384-00	. BOLT, WASHER BASED	24	
7	90338-08174-00	. PLUG	12	
8	90116-06437-00	BOLT, STUD	8	
9	90201-087K2-00	WASHER, PLATE	12	
10	90179-08530-00	NUT	12	
11	NGK-CR9E0-00-00	PLUG, SPARK (NGK R CR9E) .	4	UR
12	3HE-11181-00-00	GASKET, CYLINDER HEAD 1 .	1	
13	2TK-11191-00-00	COVER, CYLINDER HEAD 1 ..	1	
14	1WG-11193-00-00	GASKET, HEAD COVER 1	1	
15	90109-064F0-00	BOLT	8	
16	90209-11262-00	WASHER	8	
17	2GH-1111G-00-00	RUBBER, MOUNT 1	8	

CYLINDER

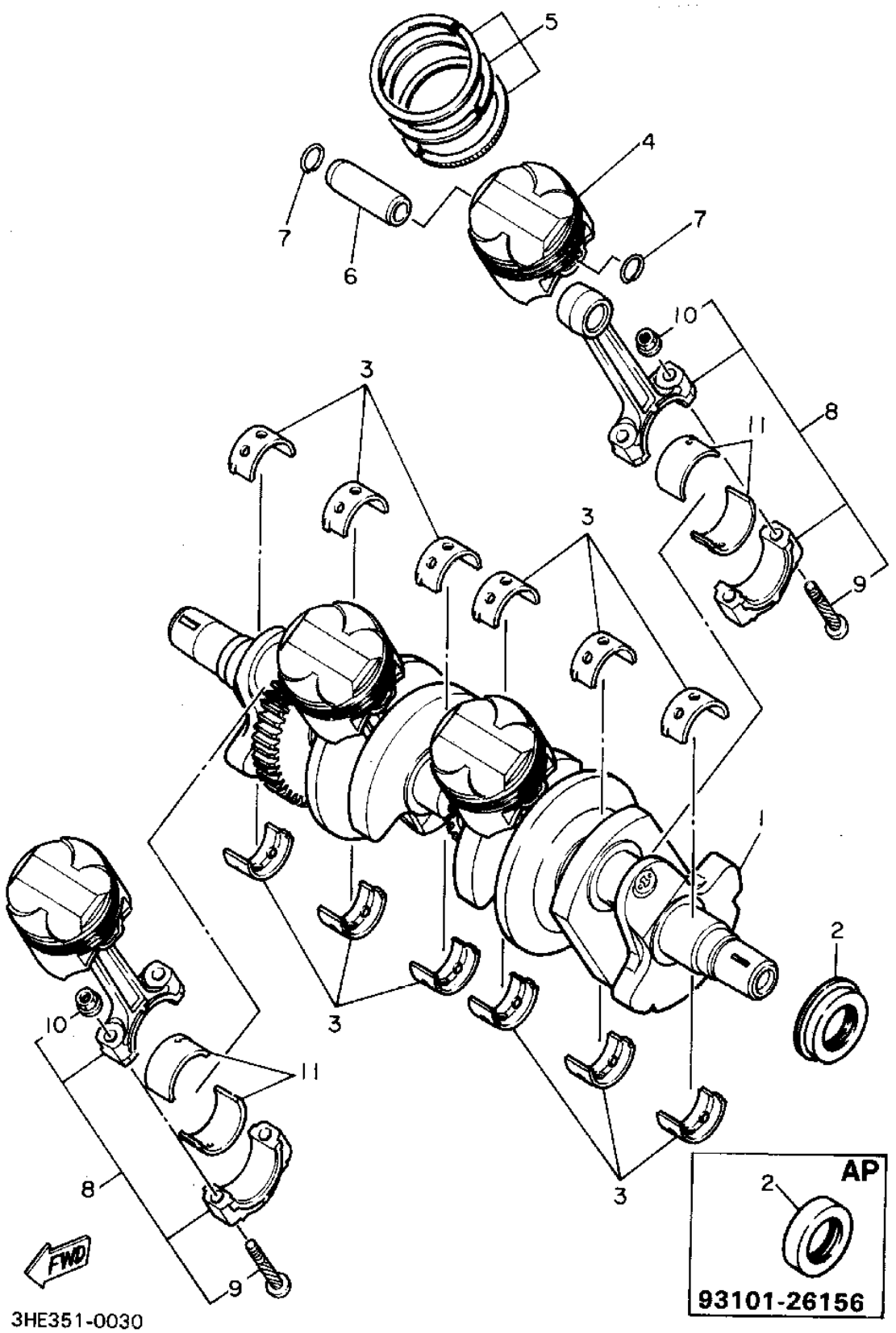


Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-11310-00-00	CYLINDER	1	
2	93210-62323-00	O-RING (93210-63442-00)	4	
3	99510-12016-00	PIN, DOWEL	2	
4	3HE-11351-00-00	GASKET, CYLINDER	1	
5	90153-06045-00	SCREW, HEXAGON	2	
6	90430-06014-00	GASKET	2	

FWD

3HE332-9020

CRANKSHAFT - PISTON

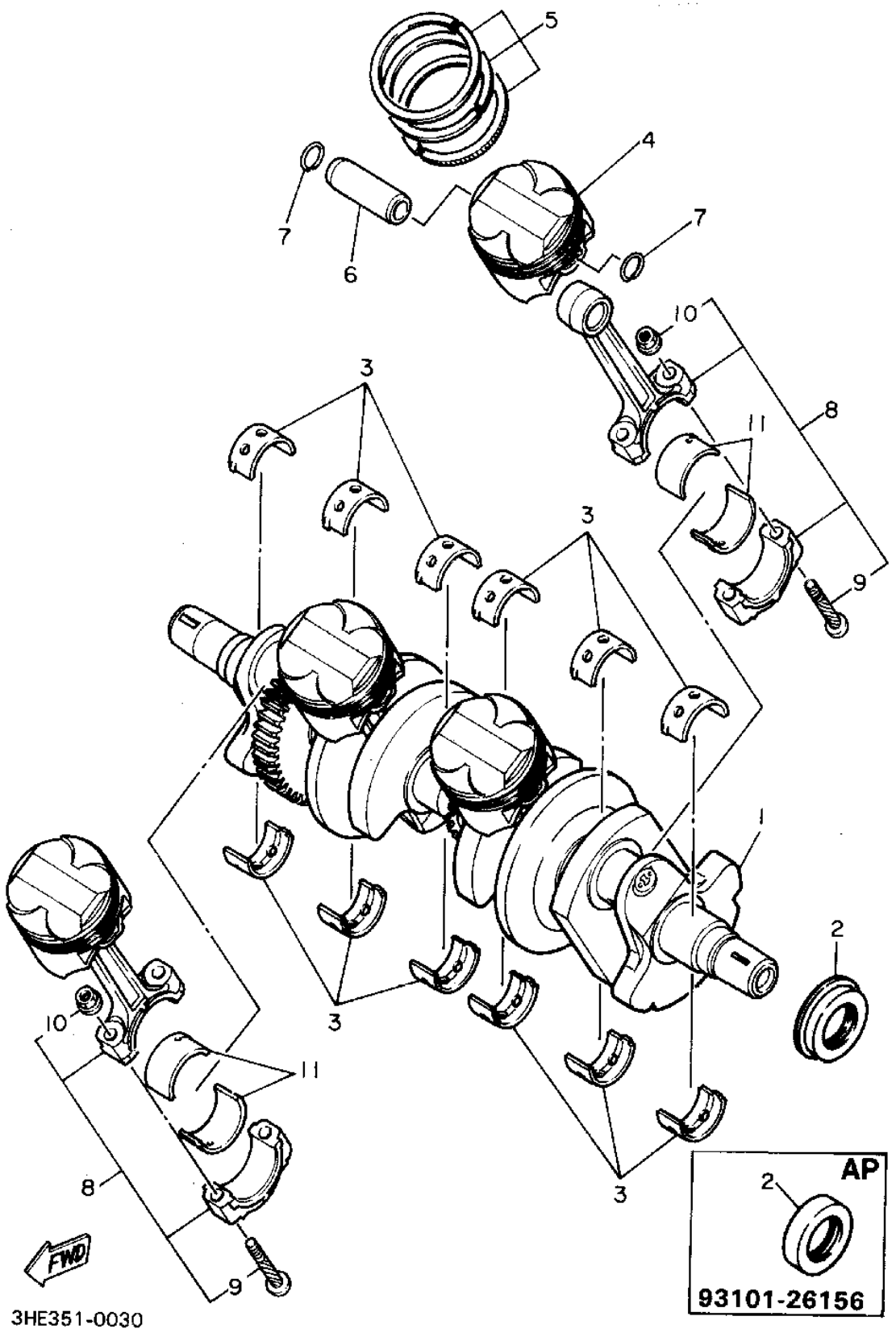


3HE351-0030

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-11411-00-00	CRANKSHAFT	1	
2	93101-26156-00	OIL SEAL	1	AP
	93101-26156-00	OIL SEAL	1	UR
3	1WG-11416-00-00	PLANE BEARING, CRANKSHAFT 1	12	UR BLUE
	1WG-11416-10-00	PLANE BEARING, CRANKSHAFT 1	12	UR BLACK
	1WG-11416-20-00	PLANE BEARING, CRANKSHAFT 1	12	UR BROWN
	1WG-11416-30-00	PLANE BEARING, CRANKSHAFT 1	12	UR GREEN
	1WG-11416-40-00	PLANE BEARING, CRANKSHAFT 1	12	UR YELLOW
4	3HE-11631-00-00	PISTON (STD)	4	
	3HE-11636-00-00	PISTON (0.50MM O/S)	4	AP
	3HE-11638-00-00	PISTON (1.00MM O/S)	4	AP
5	3HE-11610-00-00	PISTON RING SET (STD)	4	
	3HE-11610-20-00	PISTON RING SET (0.50MM O/S)	4	AP
	3HE-11610-40-00	PISTON RING SET (1.00MM O/S)	4	AP
6	3HE-11633-00-00	PIN, PISTON	4	
7	93450-17044-00	CIRCLIP	8	
8	3HE-11650-01-00	CONNECTING ROD ASSEMBLY	4	
9	1WG-11654-00-00	. BOLT, CONNECTING ROD	2	
10	90179-07531-00	. NUT	2	
11	1WG-11656-00-00	PLANE BEARING, CONNECTING ROD	8	UR BLUE
	1WG-11656-10-00	PLANE BEARING, CONNECTING ROD	8	UR BLACK
	1WG-11656-20-00	PLANE BEARING, CONNECTING ROD	8	UR BROWN

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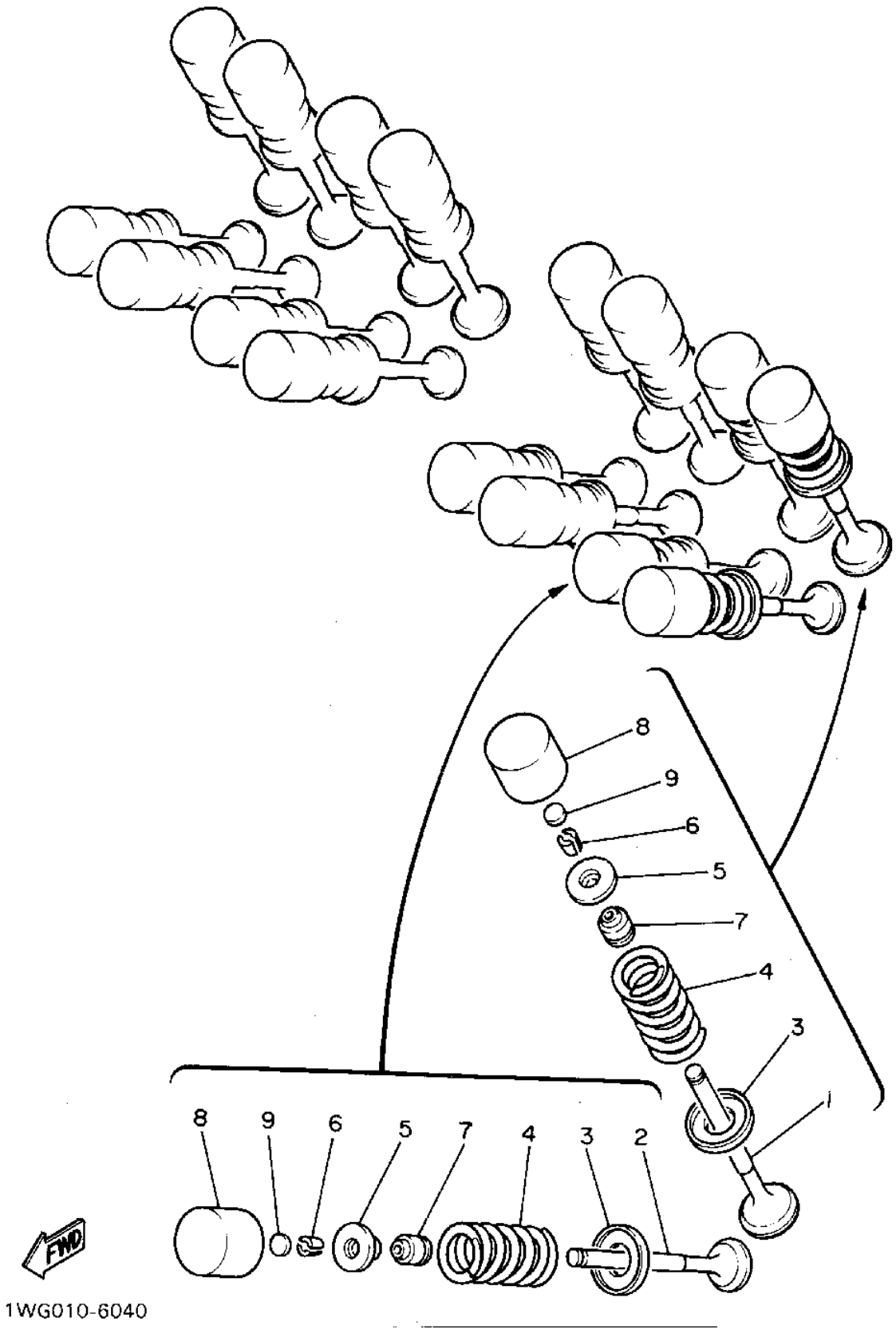
CRANKSHAFT - PISTON



3HE351-0030

Ref. No.	Part Number	Description	Qty	Remarks
11	1WG-11656-30-00	PLANE BEARING, CONNECTING ROD	8	UR GREEN

VALVE

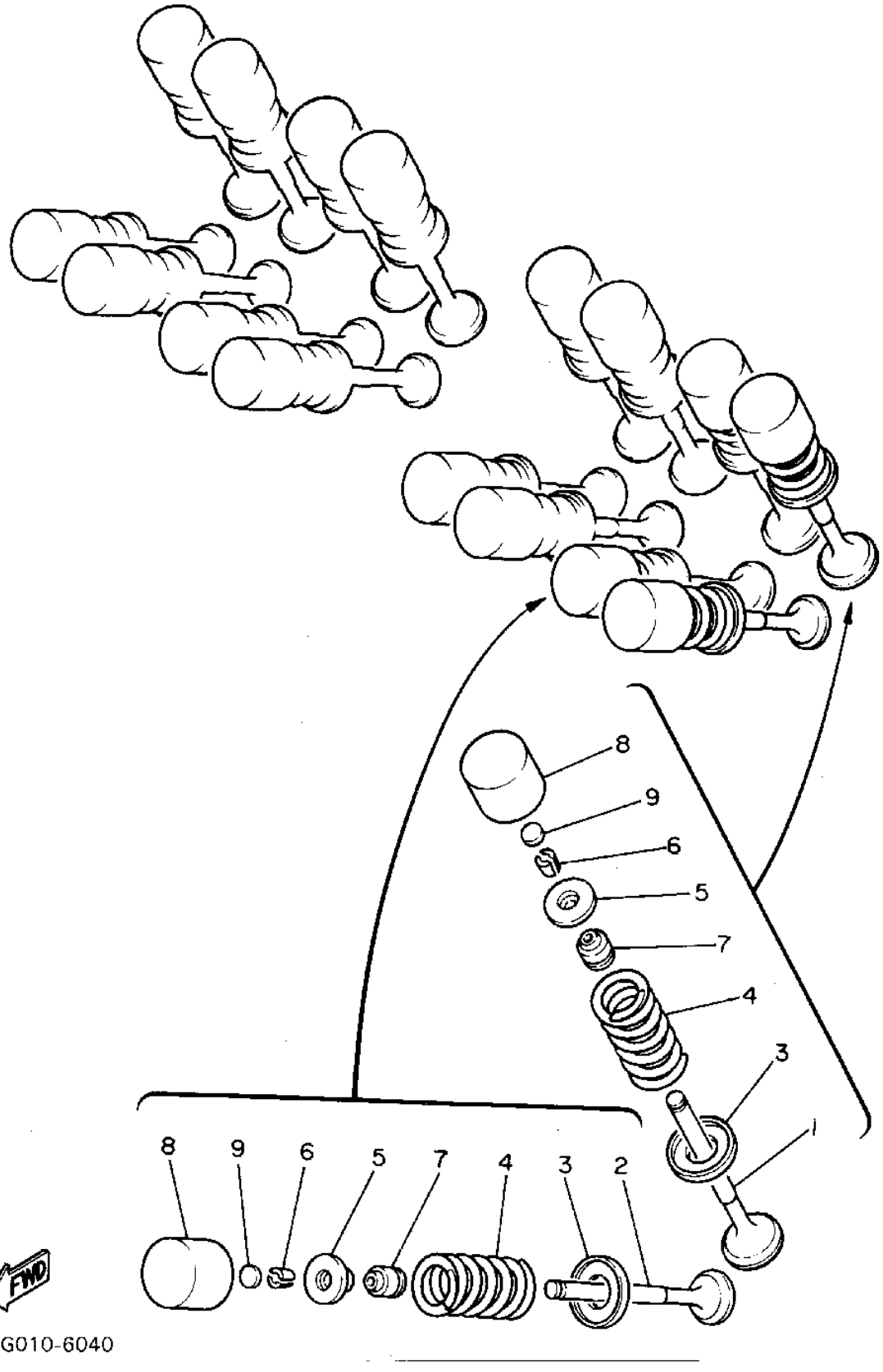


1WG010-6040

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-12111-01-00	VALVE, INTAKE	8	
2	3HE-12121-00-00	VALVE, EXHAUST	8	
3	1WG-12116-00-00	SEAT, VALVE SPRING	16	
4	3HE-12113-00-00	SPRING, VALVE INNER	16	
5	1WG-12117-00-00	RETAINER, VALVE SPRING	16	
6	1WG-12118-00-00	COTTER, VALVE	32	
7	1WG-12119-00-00	SEAL, VALVE STEM	16	
8	1WG-12153-09-00	LIFTER, VALVE (O/S)	16	AP GREEN
	1WG-12153-21-00	LIFTER, VALVE	16	UR BLUE
	1WG-12153-30-00	LIFTER, VALVE (1WG-12153-31-00)	16	UR RED
9	1HX-12168-00-00	PAD, ADJUSTING 2 (1.20)	16	UR
	1HX-12168-20-00	PAD, ADJUSTING 2 (1.25)	16	UR
	1HX-12168-40-00	PAD, ADJUSTING 2 (1.30)	16	UR
	1HX-12168-60-00	PAD, ADJUSTING 2 (1.35)	16	UR
	1HX-12168-80-00	PAD, ADJUSTING 2 (1.40)	16	UR
	1HX-12168-A0-00	PAD, ADJUSTING 2 (1.45)	16	UR
	1HX-12168-F0-00	PAD, ADJUSTING 2 (1.50)	16	UR
	1HX-12168-H1-00	PAD, ADJUSTING 2 (1.55)	16	UR
	1HX-12168-K1-00	PAD, ADJUSTING 2 (1.60)	16	UR
	1HX-12168-M1-00	PAD, ADJUSTING 2 (1.65)	16	UR
	1HX-12168-R1-00	PAD, ADJUSTING 2 (1.70)	16	UR
	1HX-12168-U1-00	PAD, ADJUSTING 2 (1.75)	16	UR
	1HX-12168-W1-00	PAD, ADJUSTING 2 (1.80)	16	UR
	1HX-12168-Y1-00	PAD, ADJUSTING 2 (1.85)	16	UR
	1HX-12169-11-00	PAD, ADJUSTING 2 (1.90)	16	UR
	1HX-12169-31-00	PAD, ADJUSTING 2 (1.95)	16	UR
	1HX-12169-50-00	PAD, ADJUSTING 2 (2.00)	16	UR
	1HX-12169-70-00	PAD, ADJUSTING 2 (2.05)	16	UR

CONTINUED ON NEXT FRAME ➤

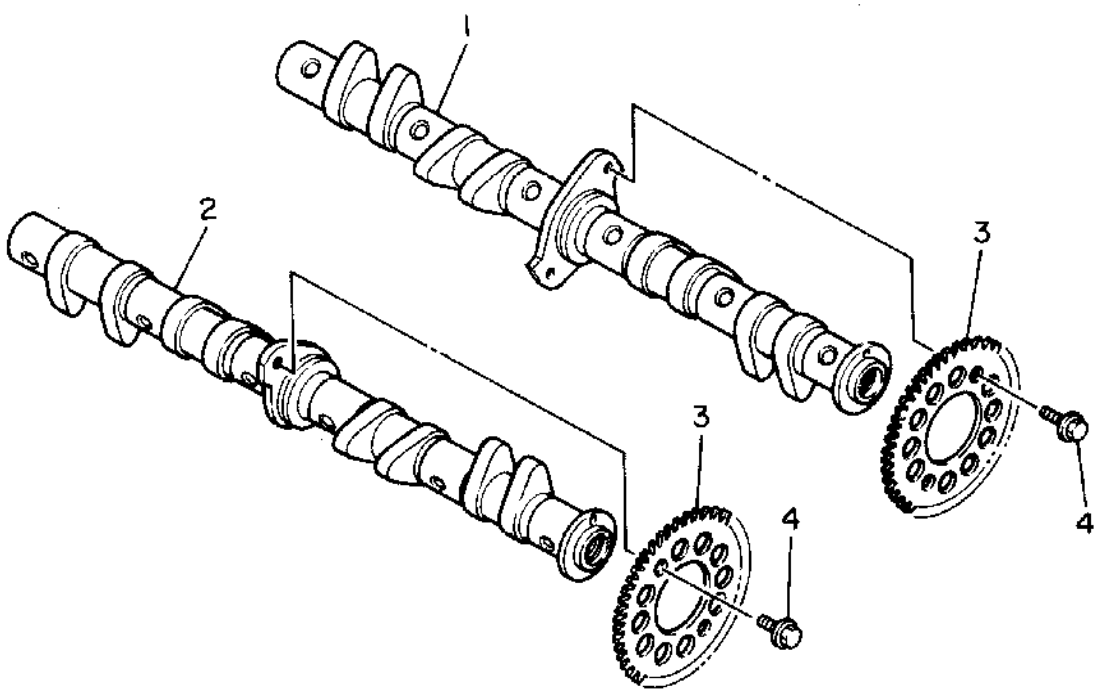
VALVE

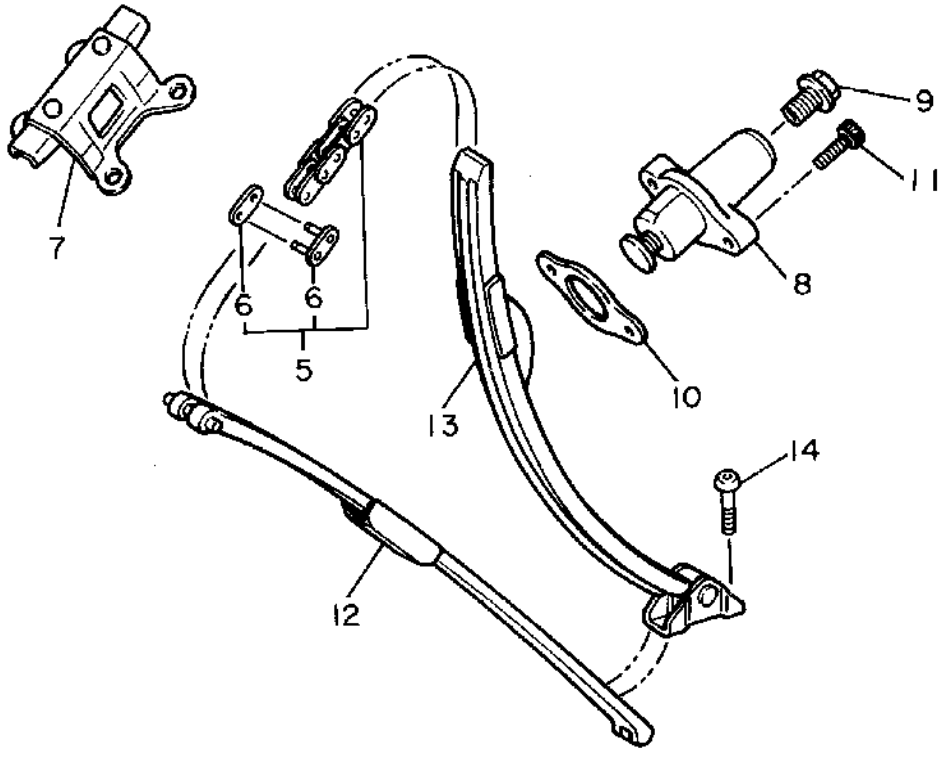


1WG010-6040

Ref. No.	Part Number	Description	Qty	Remarks
9	1HX-12169-90-00	PAD, ADJUSTING 2 (2.10)	16	UR
	1HX-12169-E0-00	PAD, ADJUSTING 2 (2.15)	16	UR
	1HX-12169-G0-00	PAD, ADJUSTING 2 (2.20)	16	UR
	1HX-12169-J0-00	PAD, ADJUSTING 2 (2.25)	16	UR
	1HX-12169-L0-00	PAD, ADJUSTING 2 (2.30)	16	UR
	1HX-12169-N0-00	PAD, ADJUSTING 2 (2.35)	16	UR
	1HX-12169-T0-00	PAD, ADJUSTING 2 (2.40)	16	UR

CAMSHAFT - CHAIN

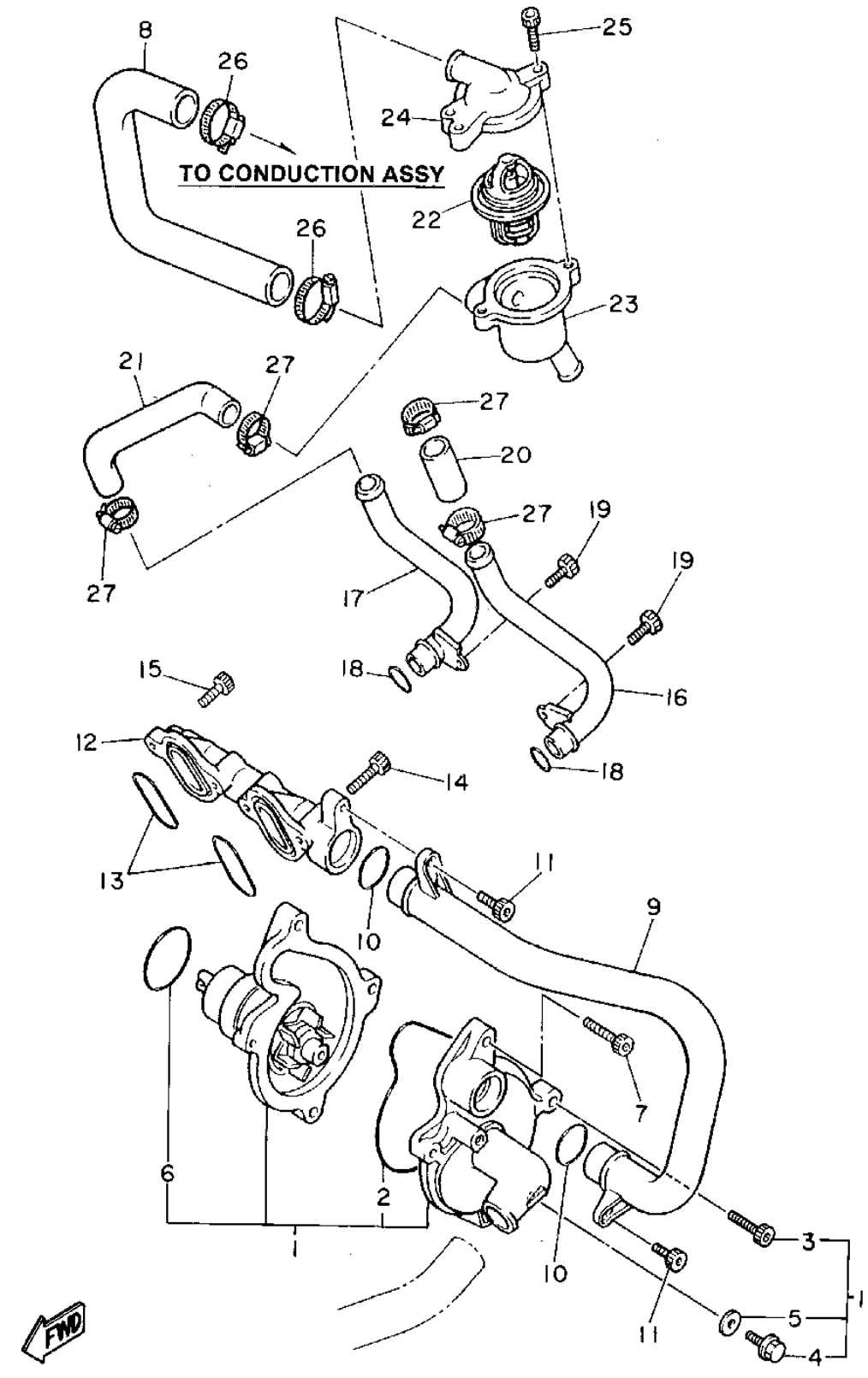




3HE332-9050

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-12171-00-00	CAMSHAFT 1	1	
2	3HE-12181-00-00	CAMSHAFT 2	1	
3	1WG-12176-00-00	SPROCKET, CAM CHAIN	2	
4	90105-07385-00	BOLT, WASHER BASED	4	
5	94581-32118-00	CHAIN (D.I.D. 215F DHA 118L)	1	
6	94681-32021-00	. JOINT, CHAIN (D.I.D.215F-LJ)	1	
7	1WG-12241-00-00	GUIDE, STOPPER 2	1	
8	3GM-12210-00-00	TENSIONER ASSEMBLY, CAM CHAIN (1WG-12210-02-00)	1	
9	90109-112F1-00	BOLT	1	
10	4BE-12213-00-00	GASKET, TENSIONER CASE	1	
11	91316-06025-00	BOLT	2	
12	3HE-12251-00-00	DAMPER, CHAIN 1	1	
13	3HE-12252-00-00	DAMPER, CHAIN 2	1	
14	90109-065A8-00	BOLT	2	

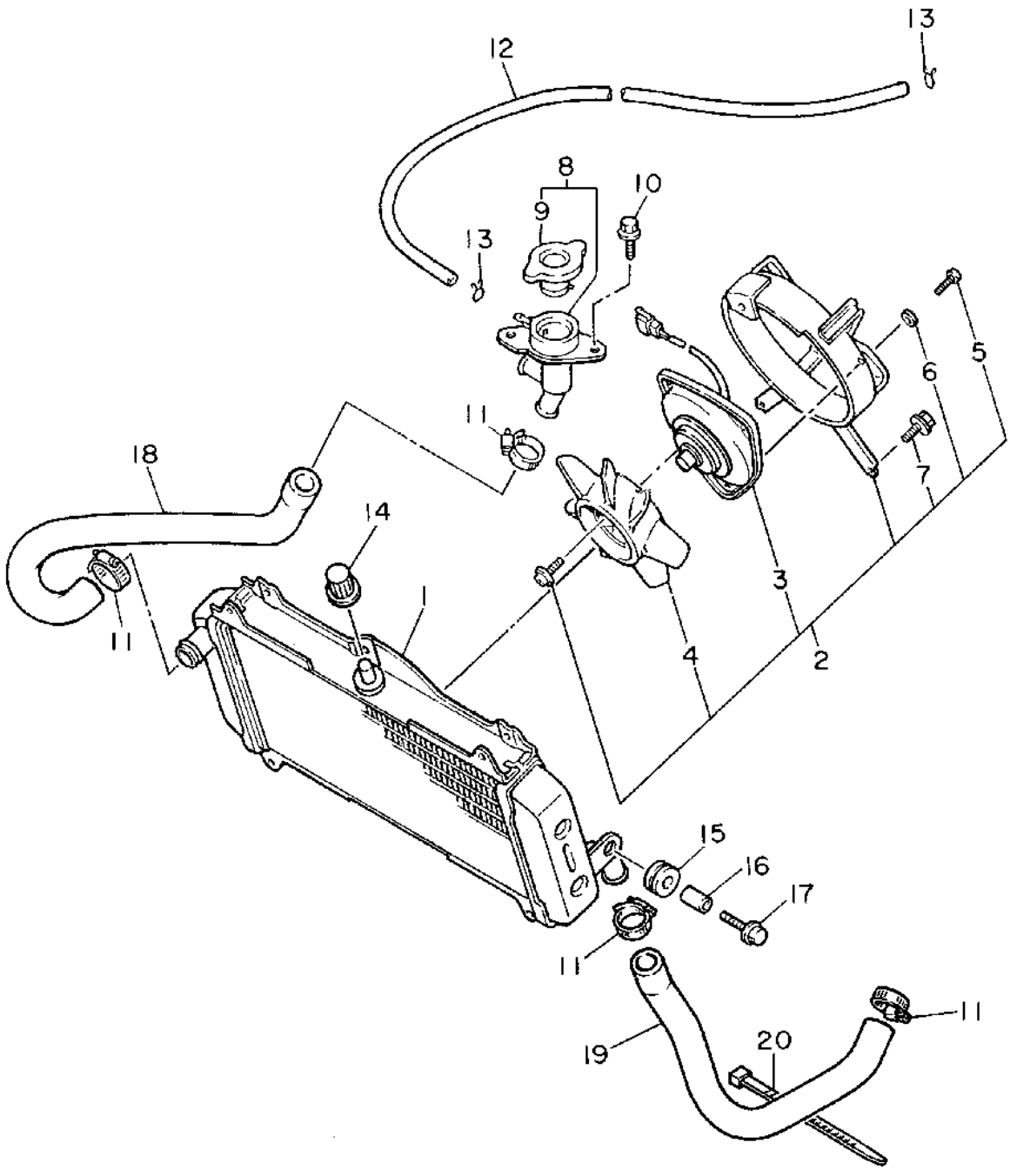
WATER PUMP



3HH110-3060

Ref. No.	Part Number	Description	Qty	Remarks
1	3TJ-Y1242-00-00	WATER PUMP ASSEMBLY	1	
2	1WG-12439-00-00	. O-RING	1	
3	91311-06025-00	. BOLT, SOCKET HEAD	2	
4	95026-06012-00	. BOLT, FLANGE	1	
5	90430-06014-00	. GASKET	1	
6	93210-33133-00	. O-RING	1	
7	91316-06035-00	BOLT	2	
8	3HE-12579-00-00	HOSE 4	1	
9	1WG-12481-00-00	PIPE 1	1	
10	93210-21190-00	O-RING	2	
11	91316-06012-00	BOLT, SOCKET HEAD	2	
12	1WG-12446-01-00	JOINT	1	
13	93210-17746-00	O-RING	2	
14	91316-06040-00	BOLT, SOCKET HEAD	3	
15	91316-06025-00	BOLT	1	
16	1WG-12482-00-00	PIPE 2	1	
17	1WG-12483-00-00	PIPE 3	1	
18	93210-15566-00	O-RING	2	
19	91316-06012-00	BOLT, SOCKET HEAD	2	
20	3HE-12576-00-00	HOSE 1	1	
21	3HE-12577-00-00	HOSE 2	1	
22	46X-12410-00-00	THERMOSTAT ASSEMBLY	1	
23	1WG-12417-00-00	HOUSING, THERMOSTAT	1	
24	1WG-12413-01-00	COVER, THERMOSTAT	1	
25	91311-06020-00	BOLT, SOCKET HEAD	2	
26	90450-32051-00	HOSE CLAMP ASSEMBLY	2	
27	90450-28014-00	HOSE CLAMP ASSEMBLY	4	

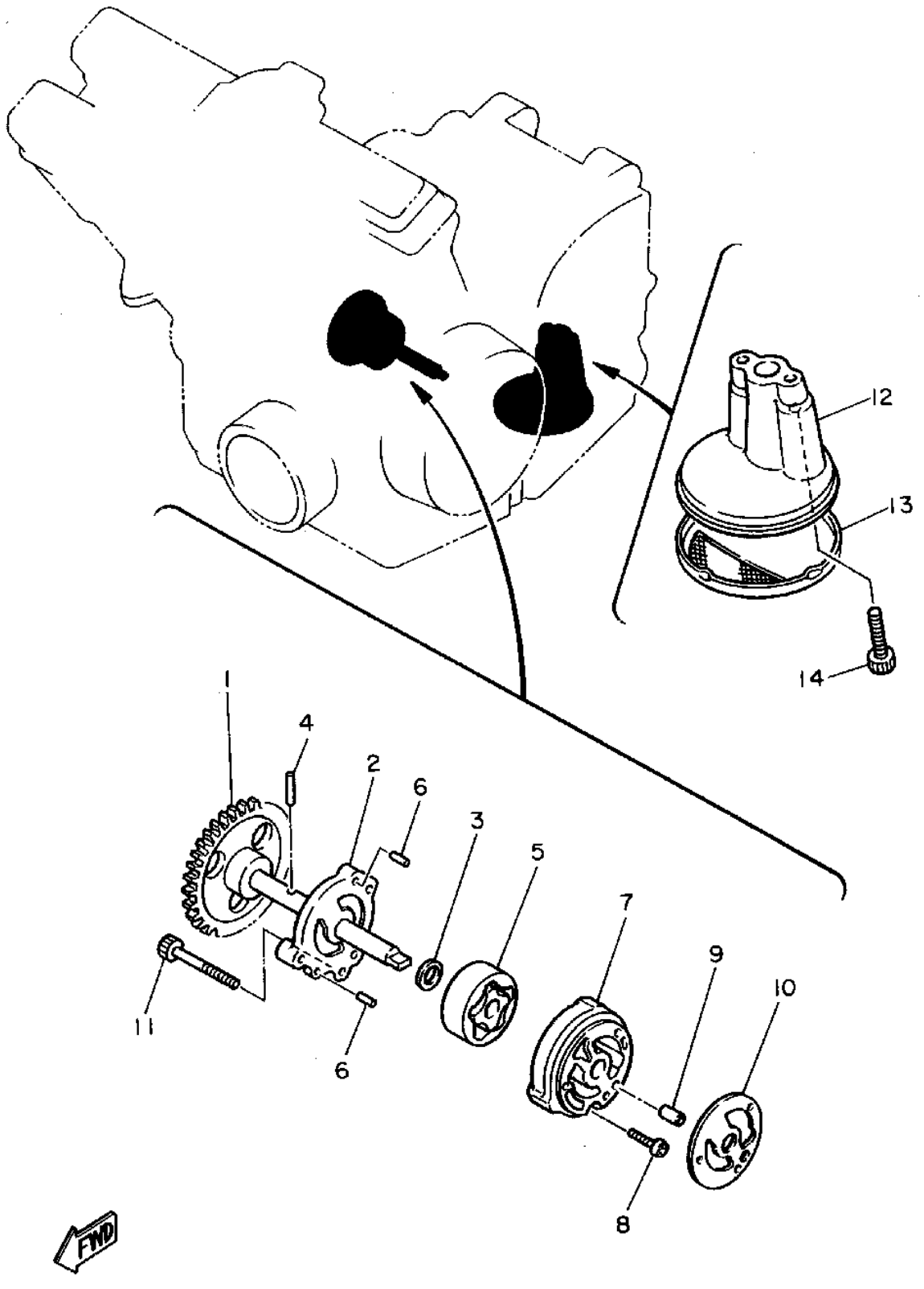
RADIATOR - HOSE



Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-12461-00-00	RADIATOR ASSEMBLY	1	
2	3HE-12405-00-00	BLOWER ASSEMBLY	1	
3	1AA-12630-00-00	. MOTOR ASSEMBLY	1	
4	1UF-12611-00-00	. FAN	1	
5	98580-05008-00	. SCREW, PAN HEAD (98501-05008-00)	3	
6	92990-05600-00	. WASHER, PLATE	3	
7	90119-06044-00	. BOLT, WITH WASHER	3	
8	2TK-12590-00-00	CONDUCTION ASSEMBLY	1	
9	22W-12462-00-00	. CAP, RADIATOR	1	
10	95826-06010-00	BOLT, FLANGE	2	
11	90450-32051-00	HOSE CLAMP ASSEMBLY	4	
12	90445-096E8-00	HOSE	1	
13	90467-08003-00	CLIP	2	
14	90338-20188-00	PLUG	1	
15	90480-15483-00	GROMMET	2	
16	90387-074W0-00	COLLAR	2	
17	95817-06025-00	BOLT, FLANGE	2	
18	3HE-12578-00-00	HOSE 3	1	
19	3HE-12588-10-00	HOSE 5	1	
20	25G-83936-01-00	BAND, SWITCH CORD	1	

FWD

3HH110-1070

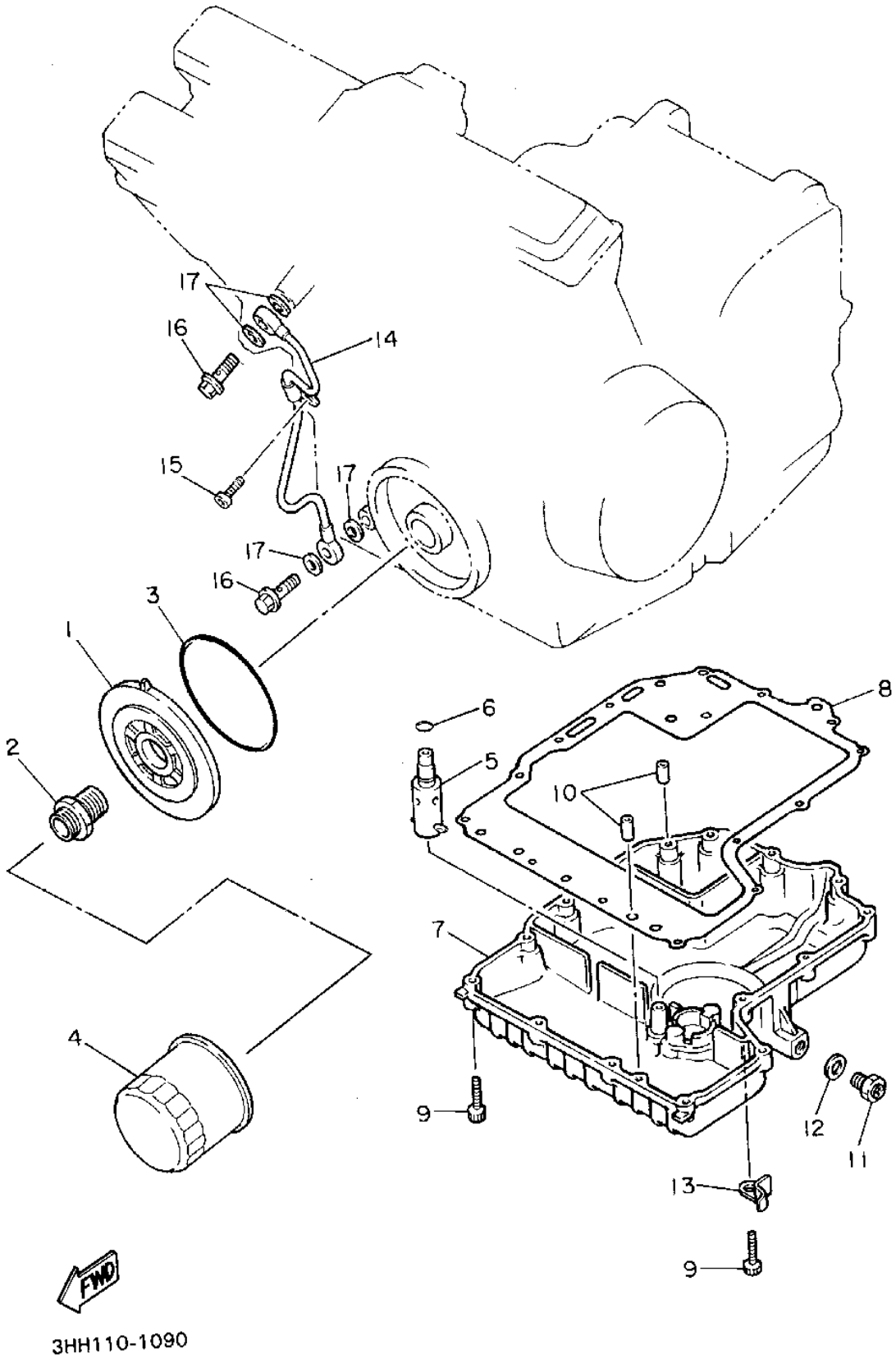


3HE332-9080

OIL PUMP

Ref. No.	Part Number	Description	Qty	Remarks
1	1WG-13330-01-00	PUMP SHAFT ASSEMBLY	1	
2	1WG-13316-00-00	COVER, PUMP	1	
3	90201-113K2-00	WASHER, PLATE	1	
4	93603-17070-00	PIN, DOWEL	1	
5	1WG-13310-00-00	ROTOR ASSEMBLY 1	1	
6	93603-09106-00	PIN, DOWEL	2	
7	1WG-13336-00-00	HOUSING, ROTOR	1	
8	98580-06020-00	SCREW	1	
9	99510-08012-00	PIN, DOWEL	1	
10	1WG-13329-00-00	GASKET, PUMP COVER	1	
11	90110-06130-00	BOLT, HEXAGON SOCKET HEAD	3	
12	1WG-13412-00-00	HOUSING, STRAINER	1	
13	4H7-13411-02-00	STRAINER, OIL	1	
14	90110-06225-00	BOLT, HEXAGON SOCKET HEAD	2	

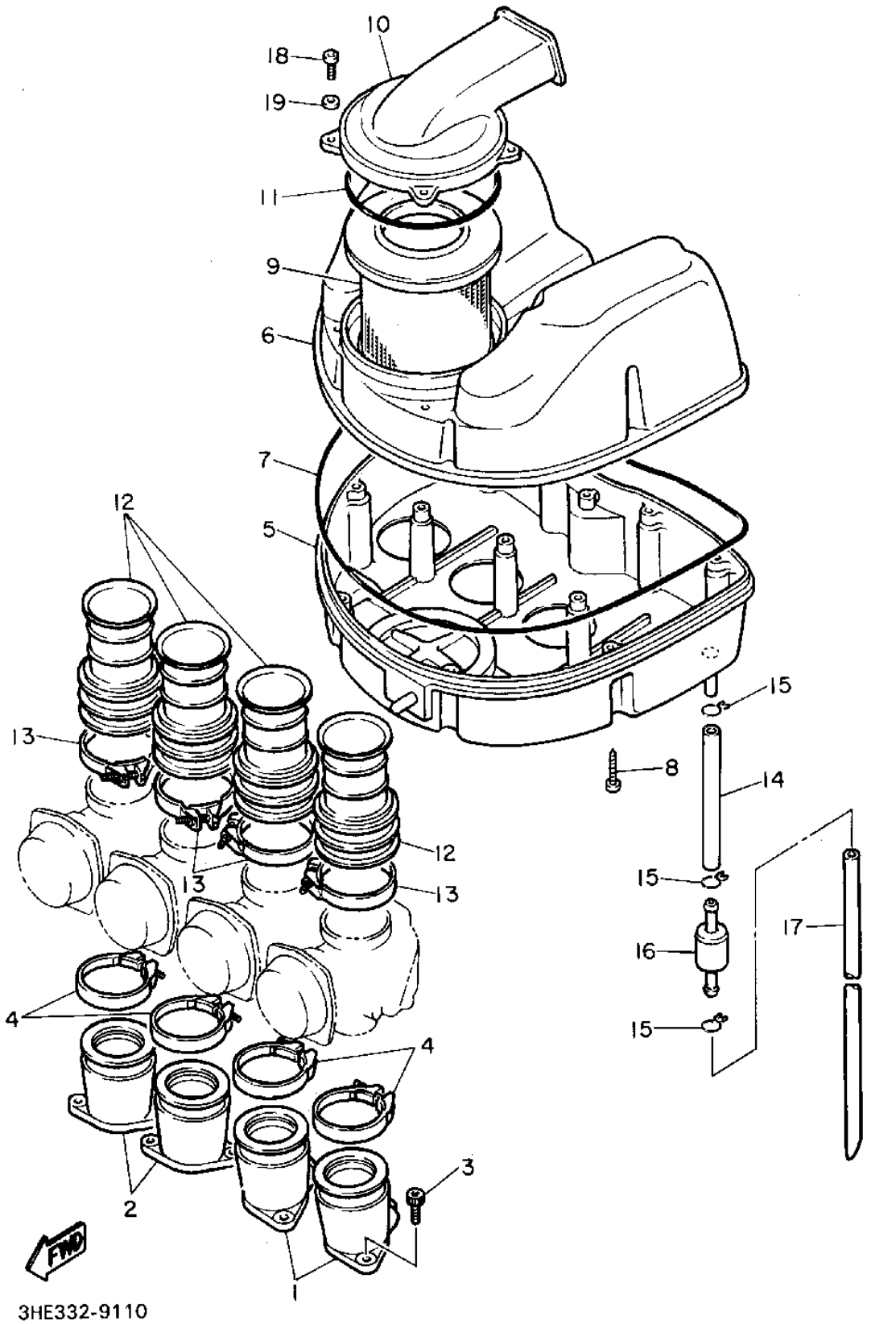
OIL COOLER



3HH110-1090

Ref. No.	Part Number	Description	Qty	Remarks
1	3TJ-13461-00-00	PLATE, ADAPTOR	1	
2	90401-20145-00	BOLT, UNION	1	
3	93210-87723-00	O-RING	1	
4	3FV-13440-00-00	ELEMENT ASSEMBLY, OIL CLEANER	1	
5	11H-13490-00-00	RELIEF VALVE ASSEMBLY	1	
6	93210-10096-00	O-RING	1	
7	1WG-13417-00-00	COVER, STRAINER	1	
8	3HE-13414-10-00	GASKET, STRAINER COVER	1	
9	91316-06025-00	BOLT	14	
10	99510-08016-00	PIN, DOWEL	2	
11	3VD-13455-00-00	PLUG	1	
12	214-11198-01-00	GASKET	1	
13	90465-10306-00	CLAMP	1	
14	3HE-13161-00-00	PIPE, DELIVERY 1	1	
15	91316-06012-00	BOLT, SOCKET HEAD	1	
16	90401-10106-00	BOLT, UNION	2	
17	90430-10171-00	GASKET	4	

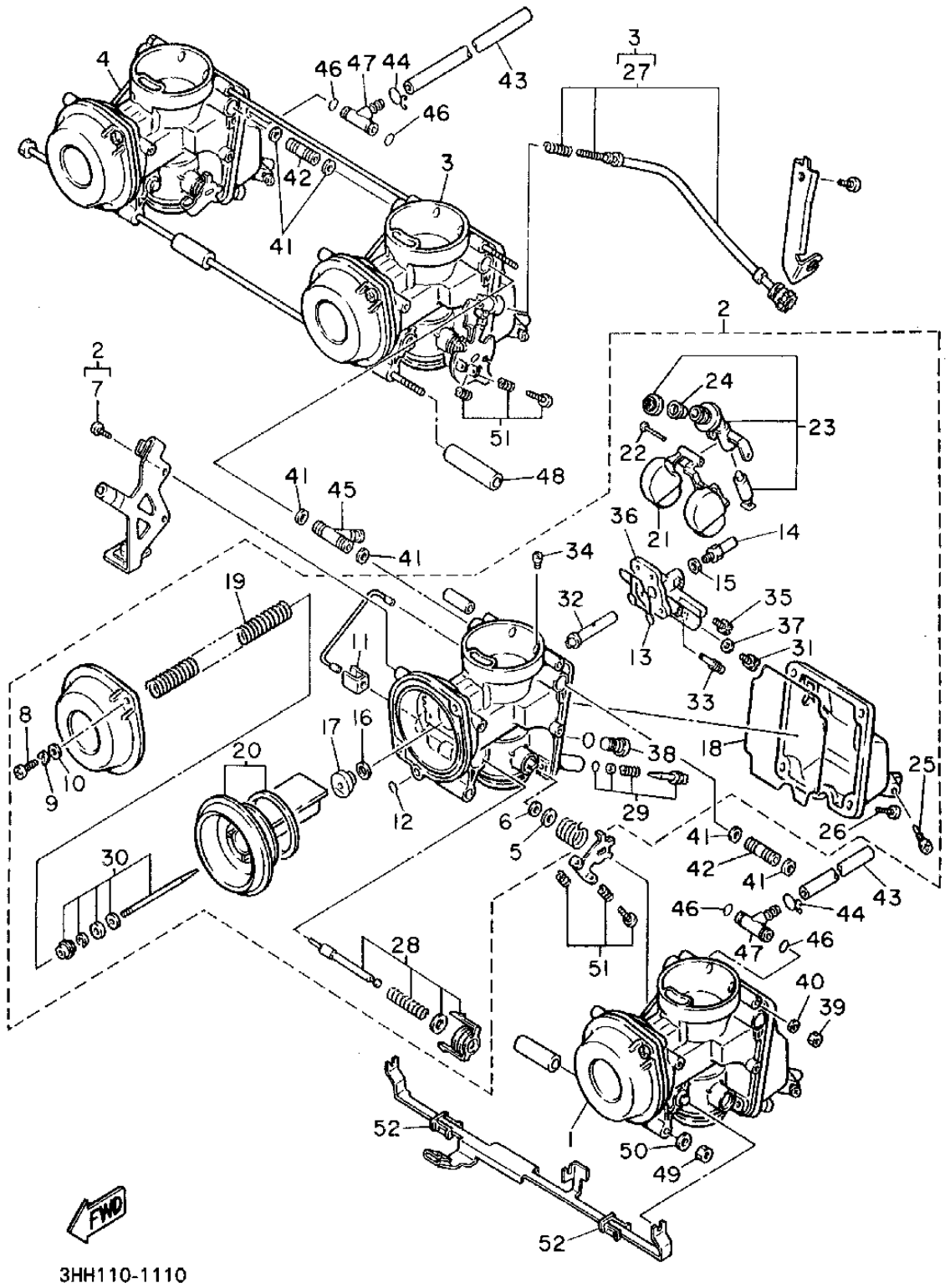
INTAKE



3HE332-9110

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-13586-00-00	JOINT, CARBURETOR 1	2	
2	3HE-13596-00-00	JOINT, CARBURETOR 2	2	
3	91316-06020-00	BOLT, SOCKET HEAD	8	
4	90450-49020-00	HOSE CLAMP ASSEMBLY	4	
5	3HE-14411-00-00	CASE, AIR CLEANER 1	1	
6	1WG-14421-00-00	CASE, AIR CLEANER 2	1	
7	1VJ-14462-00-00	SEAL	1	
8	97780-50125-00	SCREW, TAPPING	11	
9	1WG-14451-00-00	ELEMENT, AIR CLEANER	1	
10	3HE-14412-00-00	CAP, CLEANER CASE 1	1	
11	5T0-14457-00-00	SEAL	1	
12	3HE-14453-00-00	JOINT, AIR CLEANER 1	4	
13	90460-58015-00	CLAMP, HOSE	4	
14	90445-11452-00	HOSE	1	
15	90467-10008-00	CLIP	3	
16	4X7-2149Y-00-00	FILTER ASSEMBLY	1	
17	90445-115E8-00	HOSE	1	
18	98580-05016-00	SCREW, PAN HEAD	4	
19	92990-05600-00	WASHER, PLATE	4	

CARBURETOR

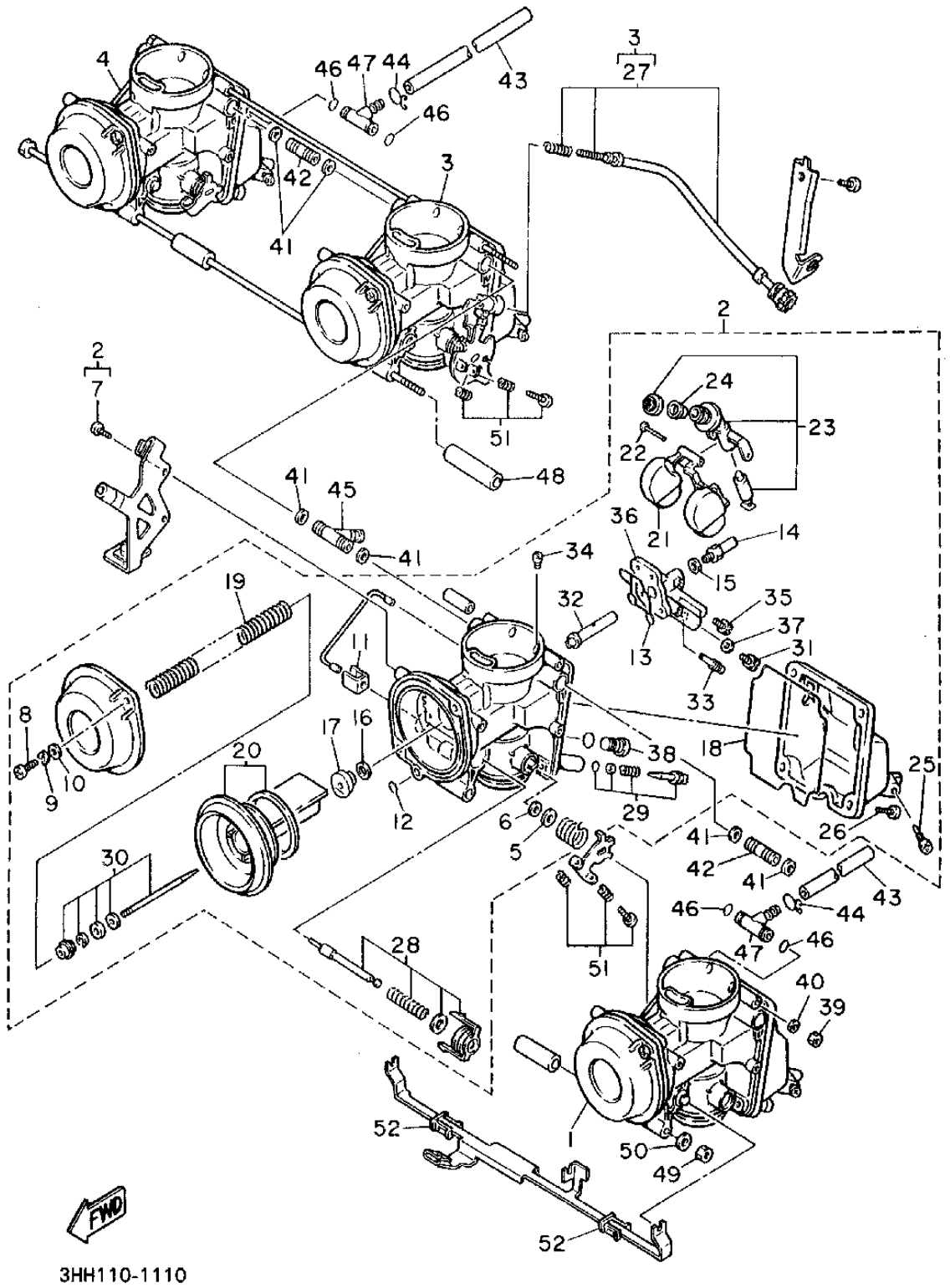


3HH110-1110

Ref. No.	Part Number	Description	Qty	Remarks
1	3HH-14901-04-00	CARBURETOR ASSEMBLY 1 .	1	
2	3HH-14902-04-00	CARBURETOR ASSEMBLY 2 .	1	
3	3HH-14903-04-00	CARBURETOR ASSEMBLY 3 .	1	
4	3HH-14904-04-00	CARBURETOR ASSEMBLY 4 .	1	
5	1A8-14953-00-00	. WASHER	1	
6	256-14997-00-00	. SEAL	1	UR #1.4
	256-14997-00-00	. SEAL	2	UR #2.3
7	98580-04010-00	. SCREW, PAN HEAD	2	
8	98586-05016-00	. SCREW, PAN HEAD	2	
9	92906-05100-00	. WASHER, SPRING	2	
10	92906-05600-00	. WASHER, PLATE	2	
11	3EN-14243-00-00	. PLATE	1	
12	3EN-14239-00-00	. SEAL	1	
13	3GM-14147-00-00	. O-RING	1	
14	1AE-14565-00-00	. SCREW	1	
15	137-14153-00-00	. WASHER, MAIN JET	1	
16	1AE-14147-00-00	. O-RING	1	
17	3EN-1411E-00-00	. BLOCK JET ASSEMBLY (3EN-1411A-00-00)	1	
18	3GM-14997-00-00	. SEAL	1	
19	3HE-14933-00-00	. SPRING, DIAPHRAGM	1	
20	3HE-14940-00-00	. DIAPHRAGM ASSEMBLY . . .	1	
21	3HE-14985-00-00	. FLOAT	1	
22	353-14186-00-00	. PIN, FLOAT	1	
23	3HH-14107-10-00	. NEEDLE VALVE SET	1	
24	3EN-14147-00-00	. O-RING	1	
25	12R-14191-00-00	. PLUG, DRAIN	1	
26	98580-05012-00	. SCREW, PAN HEAD	2	
27	3HE-14103-00-00	. THROTTLE SCREW SET	1	

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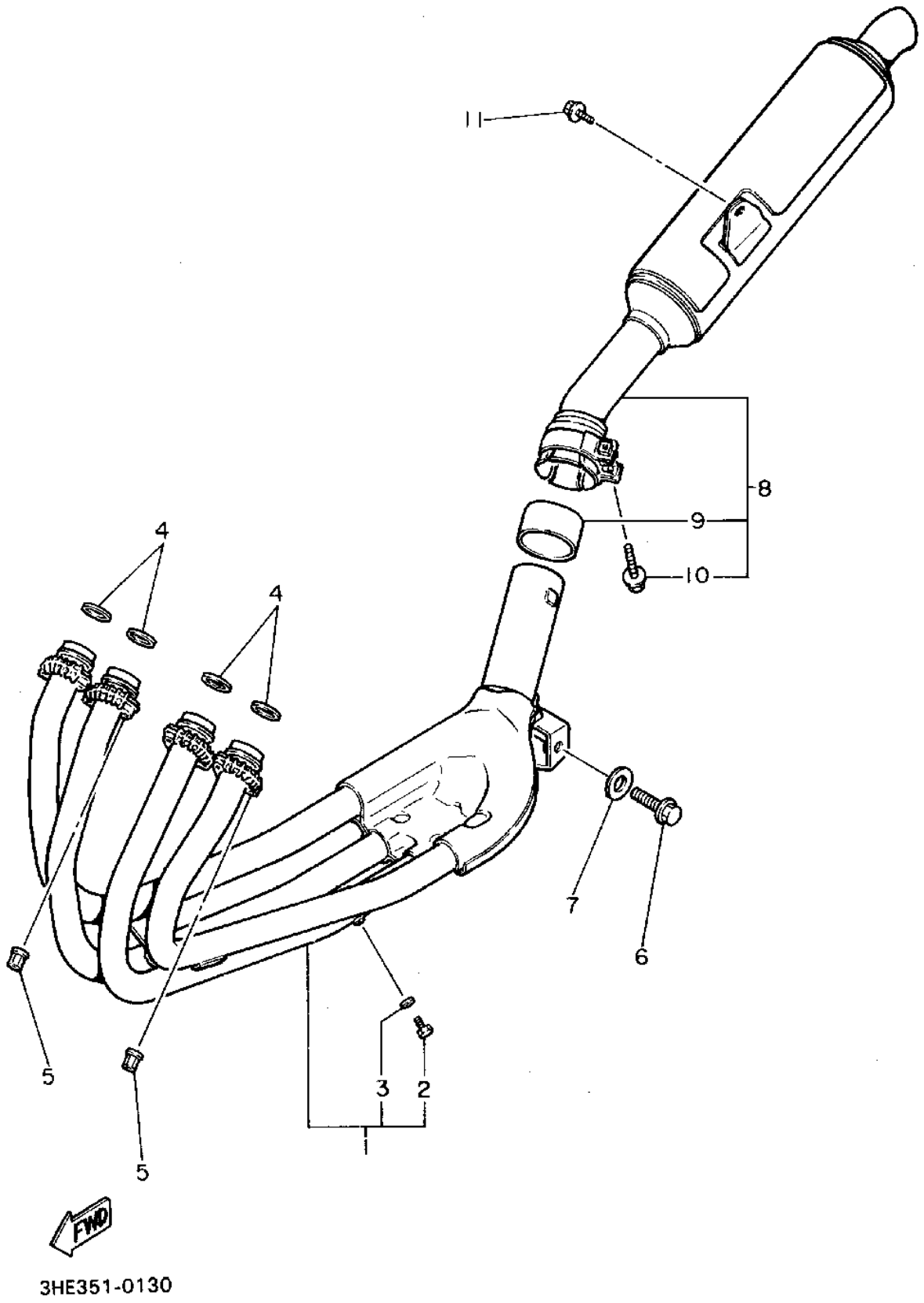
CARBURETOR



3HH110-1110

Ref. No.	Part Number	Description	Qty	Remarks
28	3EN-1410A-00-00	. STARTER SET	1	
29	12R-14105-00-00	. PILOT SCREW SET	1	
30	3HH-1490J-00-00	. NEEDLE SET	1	
31	3G2-1423A-72-00	. JET, MAIN (#107.5)	1	
32	3EN-14141-90-00	. NOZZLE, MAIN	1	
33	4G0-14142-32-A0	. JET, PILOT (# 32.5)	1	
34	830-1423A-77-00	. JET, PILOT AIR (#132.5)	1	
35	3G2-1423A-61-00	. JET, STARTER (#52.5)	1	
36	3HE-1411A-00-00	. BLOCK JET ASSEMBLY	1	
37	1AE-14227-00-00	. O-RING	1	
38	3F9-14118-00-00	. CAP	1	
39	95380-05600-00	NUT	1	
40	2GV-14953-00-00	WASHER	1	
41	3EN-14997-00-00	SEAL	6	
42	3HE-14163-00-00	SPACER	2	
43	3EN-14197-00-00	PIPE	2	
44	8U9-14139-00-00	CLIP, PIPE	2	
45	3EN-14988-00-00	PIPE, STARTER CONNECTING	1	
46	822-14147-00-00	O-RING	4	
47	17A-14251-00-00	NIPPLE	2	
48	3HE-14148-00-00	PIPE	1	
49	95604-06200-00	NUT, U FLANGE	1	
50	92990-06600-00	WASHER, PLATE	1	
51	3EN-1490K-00-00	STOP SCREW SET	3	
52	3EN-14261-00-00	HOLDER	2	

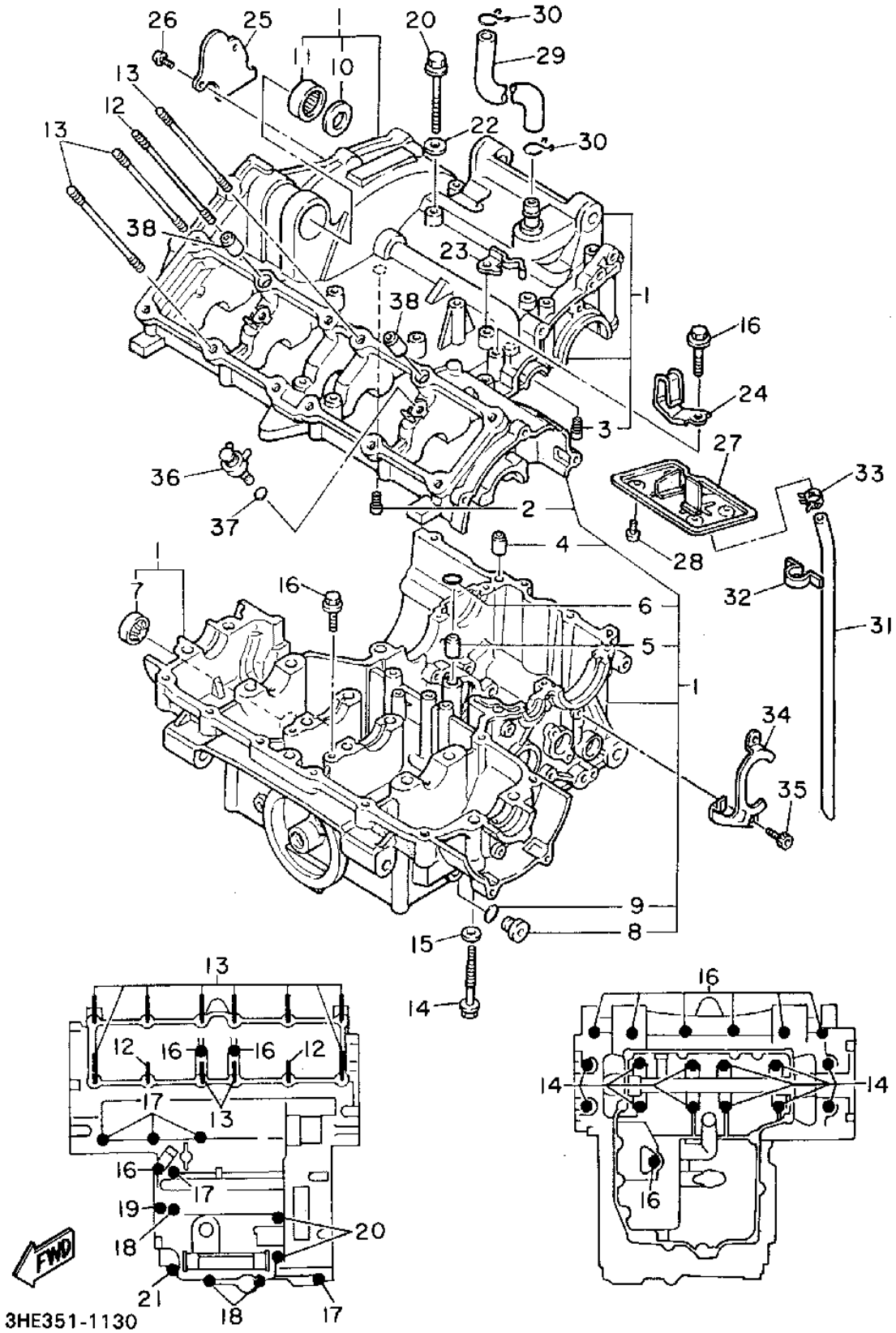
EXHAUST



3HE351-0130

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-14602-00-00	EXHAUST PIPE COMP.	1	
2	90101-06576-00	. BOLT	4	
3	92906-06600-00	. WASHER	4	
4	3YF-14613-01-00	GASKET, EXHAUST PIPE	4	
5	90179-06500-00	NUT	8	
6	95816-08030-00	BOLT, FLANGE	1	
7	90201-08730-00	WASHER, PLATE	1	
8	3HH-14710-10-00	MUFFLER ASSEMBLY 1	1	
9	3HE-14755-00-00	. GASKET, SILENCER	1	
10	95817-08045-00	. BOLT, FLANGE	1	
11	95816-08012-00	BOLT, flange	1	

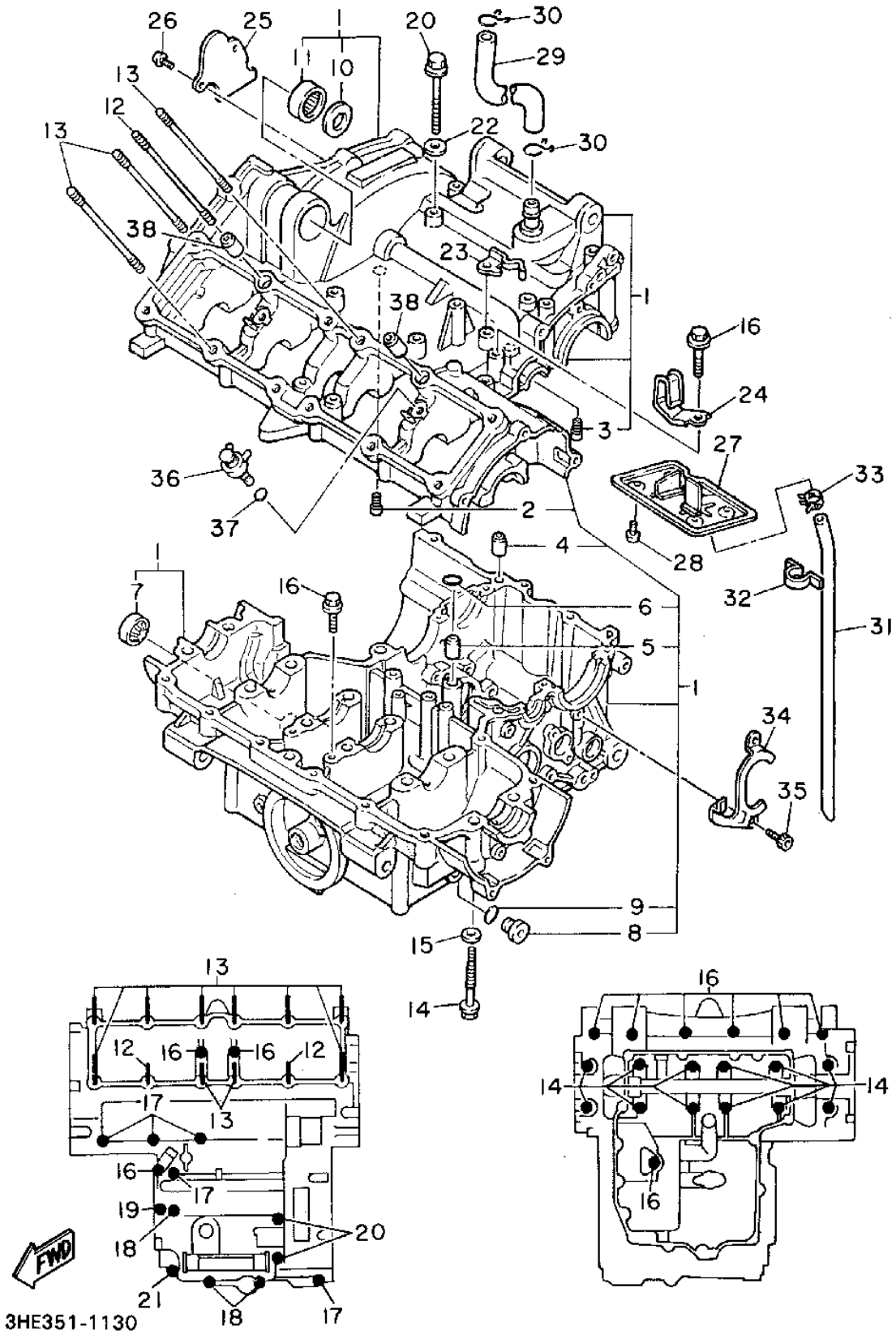
CRANKCASE



Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-15100-10-00	CRANKCASE ASSEMBLY	1	
2	11H-15138-00-00	. NOZZLE 1	1	
3	26H-15138-00-00	. NOZZLE 1	1	
4	99510-12016-00	. PIN, DOWEL	1	
5	1HX-15138-00-00	. NOZZLE 1	1	
6	93210-12152-00	. O-RING	1	
7	2H7-15361-00-00	. GAUGE, LEVEL	1	
8	36Y-15189-00-00	. PLUG	2	
9	93210-16629-00	. O-RING	2	
10	90201-237K5-00	. WASHER, PLATE	1	
11	93315-32516-00	. BEARING	1	
12	90116-08526-00	BOLT, STUD	2	
13	90116-08525-00	BOLT, STUD	10	
14	90105-08630-00	BOLT, WASHER BASED	12	
15	90201-087K3-00	WASHER, PLATE	12	
16	95816-06040-00	BOLT	10	
17	95816-06050-00	BOLT, FLANGE	5	
18	95816-06070-00	BOLT, FLANGE	3	
19	95816-06080-00	BOLT, FLANGE	1	
20	95816-06090-00	BOLT, FLANGE	2	
21	95816-08070-00	BOLT, FLANGE	1	
22	90430-06166-00	GASKET	1	
23	90465-10307-00	CLAMP	1	
24	90465-10308-00	CLAMP	1	
25	3HE-11165-00-00	PLATE, BREATHER	1	
26	98511-06012-00	SCREW, PAN HEAD	2	
27	3HE-11145-00-00	PLATE, BREATHER 2	1	
28	98511-06012-00	SCREW, PAN HEAD	4	
29	1WG-11166-00-00	PIPE, BREATHER 1	1	

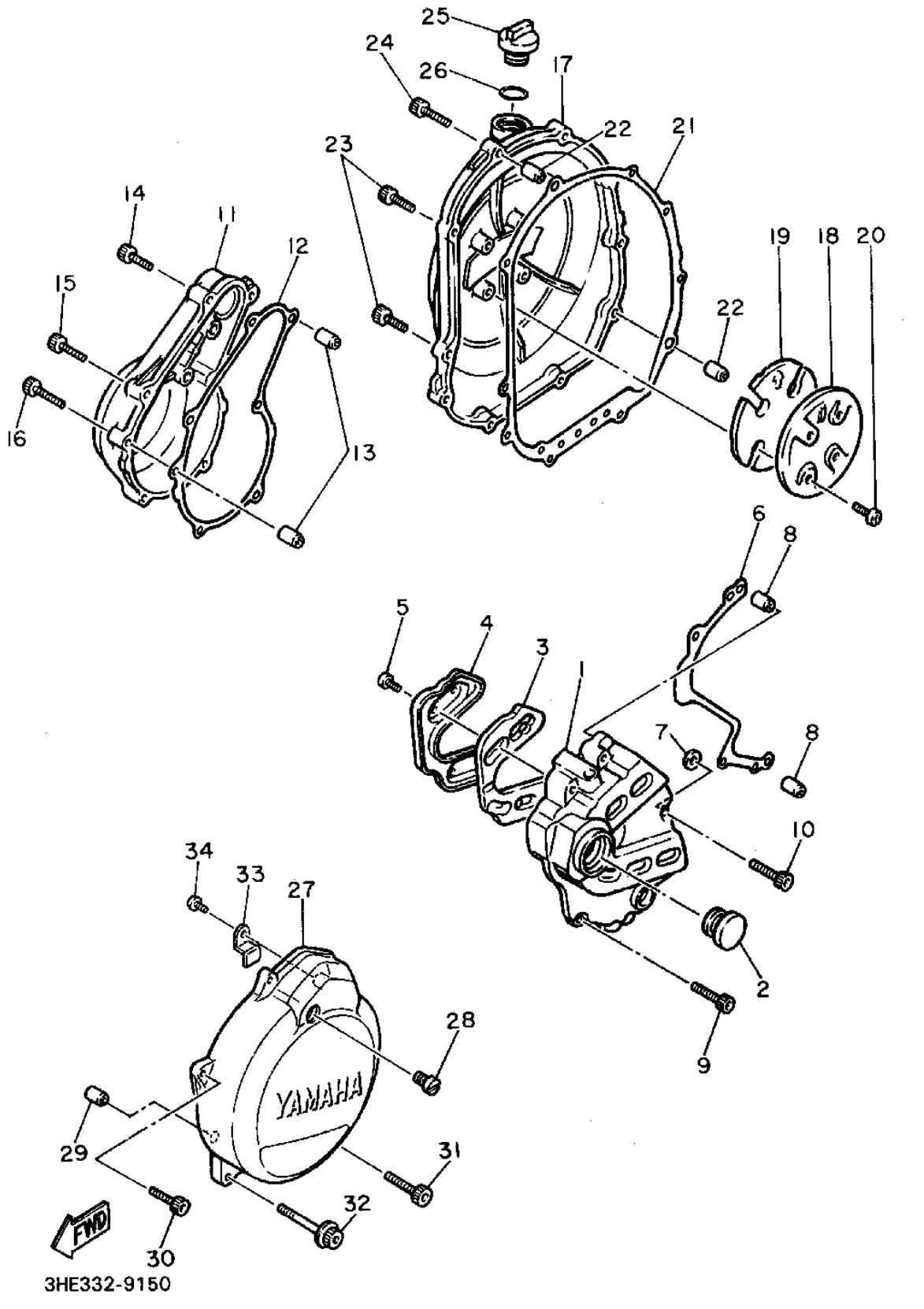
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CRANKCASE



Ref. No.	Part Number	Description	Qty	Remarks
30	90467-14015-00	CLIP	2	
31	90445-116E9-00	HOSE	1	
32	90465-06289-00	CLAMP	1	
33	90467-10038-00	CLIP	1	
34	1WG-15381-00-00	PLATE, BEARING COVER	1	
35	91316-06012-00	BOLT, SOCKET HEAD	2	
36	3HE-15105-00-00	NOZZLE ASSEMBLY (3HE-15105-01-00)	2	
37	93210-06632-00	O-RING	2	
38	99510-12016-00	PIN, DOWEL	2	

CRANKCASE COVER 1

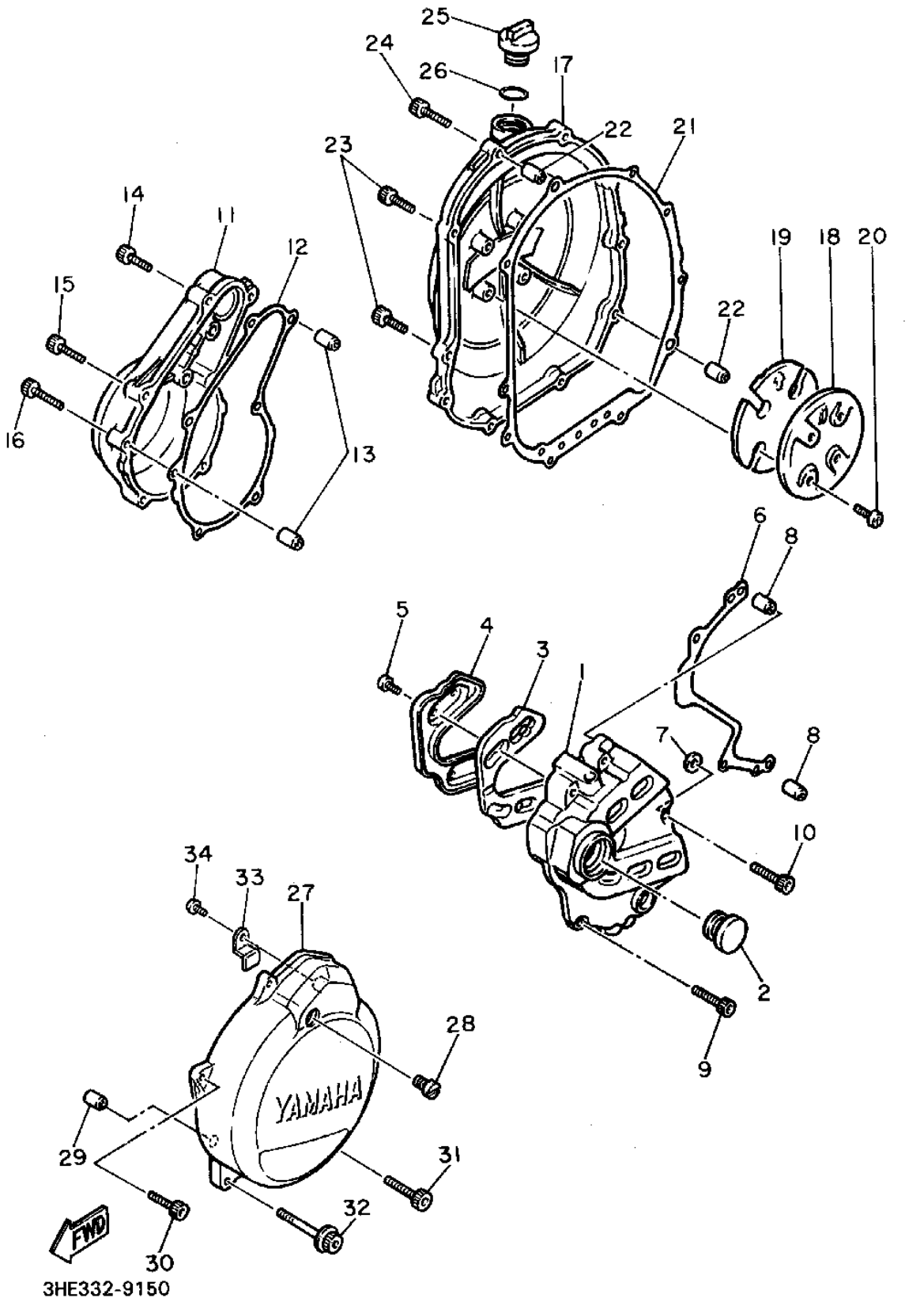


3HE332-9150

Ref. No.	Part Number	Description	Qty	Remarks
1	2TK-15411-00-00	COVER, CRANKCASE 1	1	
2	1L9-15417-00-00	COVER, CAP	1	
3	1WG-15316-00-00	DAMPER, ENGINE MOUNT 1	1	
4	1WG-15427-00-00	COVER, CAP 2	1	
5	98907-05008-00	SCREW, BIND	4	
6	3HE-15451-10-00	GASKET, CRANKCASE COVER 1	1	
7	3HE-15467-10-00	GASKET	1	
8	99510-08016-00	PIN, DOWEL	2	
9	90110-06149-00	BOLT, HEXAGON SOCKET HEAD	4	
10	90110-06148-00	BOLT, HEXAGON SOCKET HEAD	1	
11	2TK-15421-00-00	COVER, CRANKCASE 2	1	
12	3HE-15461-10-00	GASKET, CRANKCASE COVER 2	1	
13	99510-08016-00	PIN, DOWEL	2	
14	91311-06025-00	BOLT, SOCKET HEAD	2	
15	91311-06035-00	BOLT, SOCKET HEAD	4	
16	91311-06045-00	BOLT	1	
17	2TK-15431-01-00	COVER, CRANKCASE 3	1	
18	1WG-15425-00-00	COVER, GENERATOR 2	1	
19	1WG-15326-00-00	DAMPER, ENGINE MOUNT 2	1	
20	98907-05008-00	SCREW, BIND	4	
21	3HE-15462-10-00	GASKET, CRANKCASE COVER 3	1	
22	99510-08016-00	PIN, DOWEL	2	
23	91311-06025-00	BOLT, SOCKET HEAD	8	
24	91311-06035-00	BOLT, SOCKET HEAD	2	
25	3F9-15362-00-00	PLUG, OIL LEVEL	1	

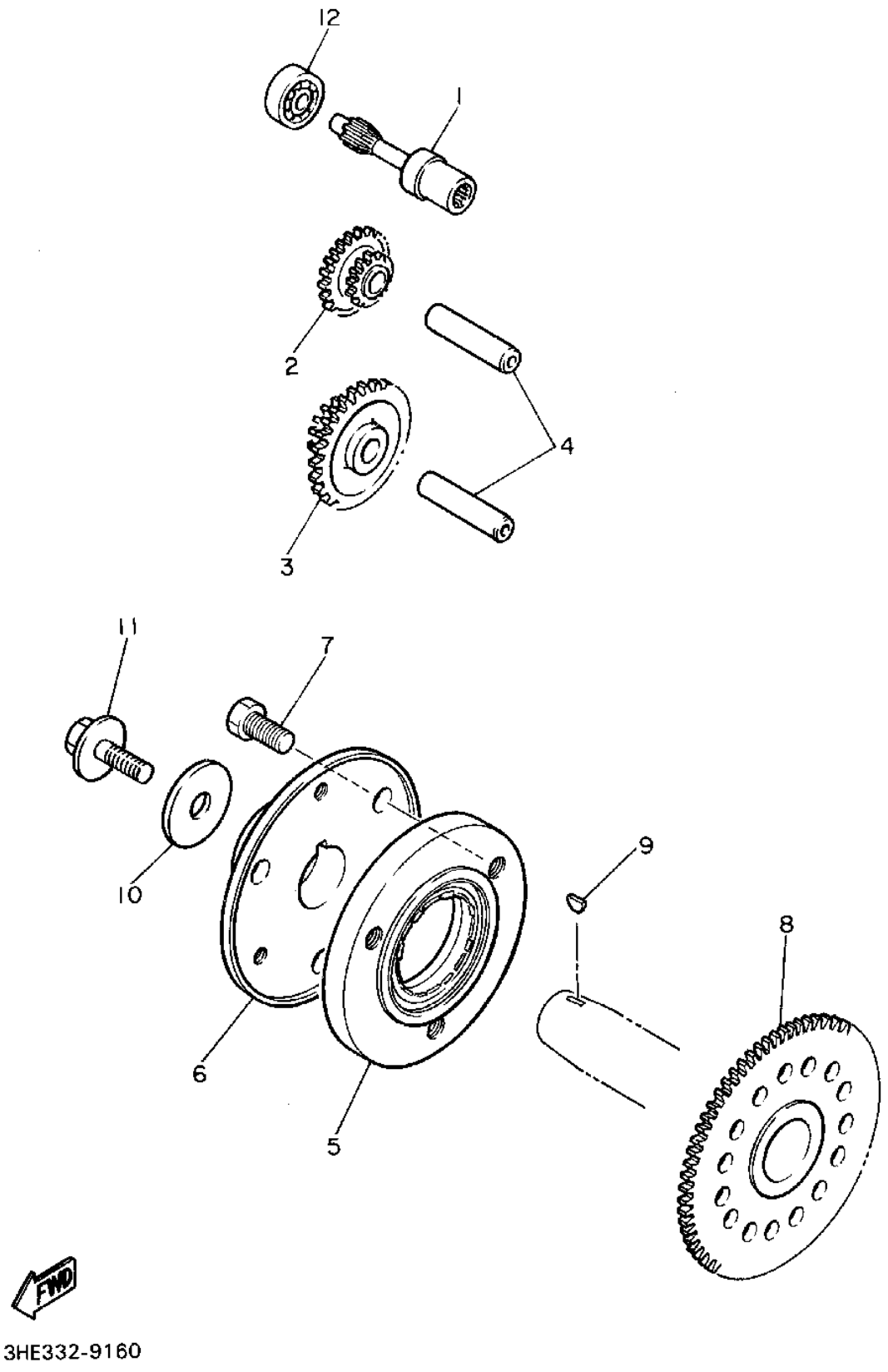
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CRANKCASE COVER 1



3HE332-9150

Ref. No.	Part Number	Description	Qty	Remarks
26	93210-27778-00	O-RING	1	
27	3HE-15415-01-00	COVER, GENERATOR	1	
28	90340-08M04-00	PLUG, STRAIGHT SCREW	1	
29	99510-08016-00	PIN, DOWEL	2	
30	91311-06025-00	BOLT, SOCKET HEAD	3	
31	91311-06035-00	BOLT, SOCKET HEAD	1	
32	91311-06035-00	BOLT, SOCKET HEAD	1	
33	90462-10182-00	CLAMP	1	
34	98580-06010-00	SCREW, PAN HEAD (92503-06010)	1	

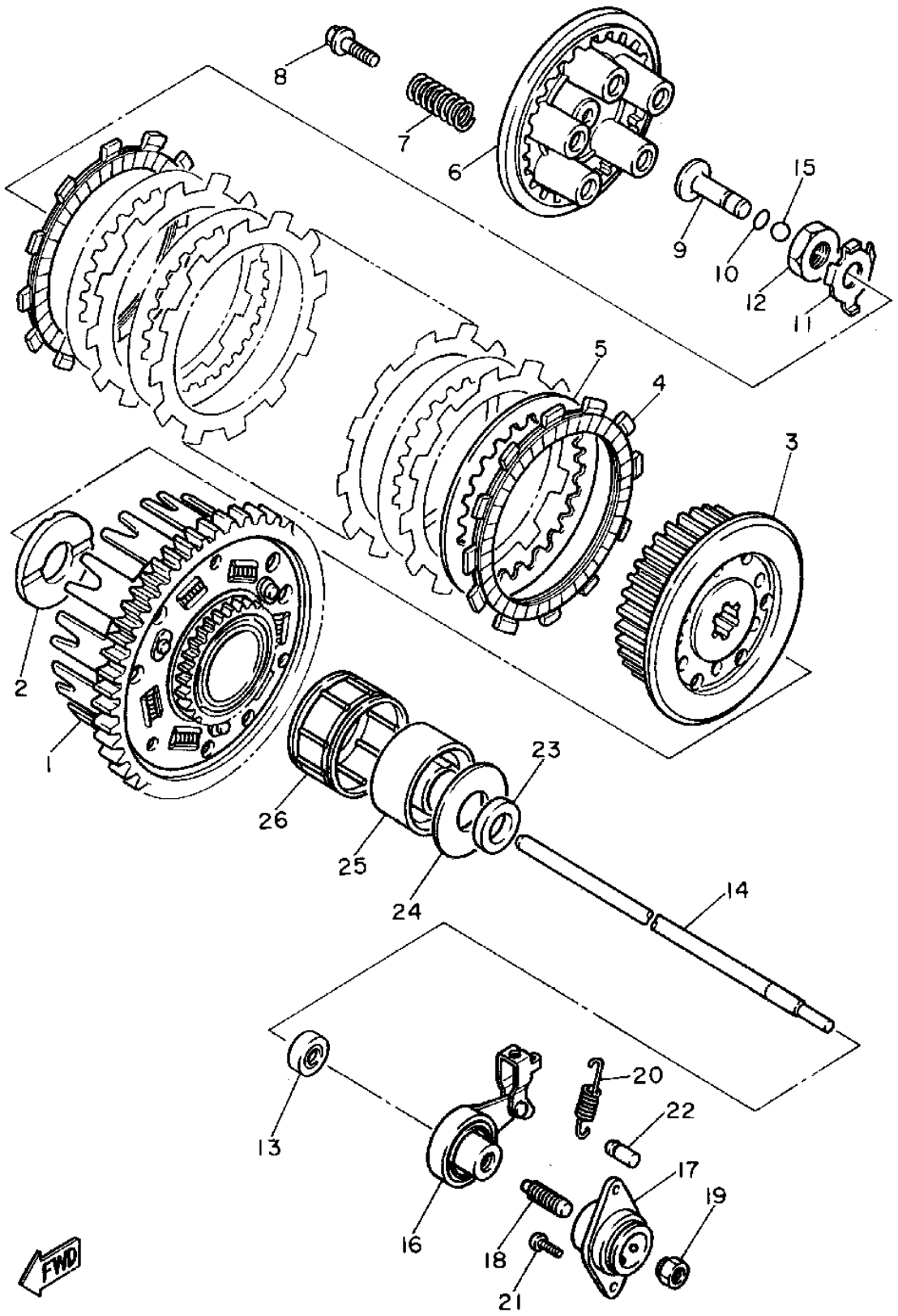


3HE332-9160

STARTER CLUTCH

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-15521-00-00	SHAFT 1	1	
2	3HE-15512-00-00	GEAR, IDLER 1	1	
3	3HE-15517-00-00	GEAR, IDLER 2	1	
4	3TJ-15521-00-00	SHAFT 1	2	
5	3HE-15590-01-00	STARTER ONE-WAY ASSEMBLY	1	
6	3HE-15524-00-00	WHEEL, STARTER	1	
7	91316-08020-00	BOLT	3	
8	4JH-15515-00-00	GEAR 3	1	
9	90280-16053-00	KEY, WOODRUFF	1	
10	90201-107K6-00	WASHER, PLATE	1	
11	90105-10445-00	BOLT, WASHER BASED	1	
12	93306-20005-00	BEARING (B6200)	1	NTN

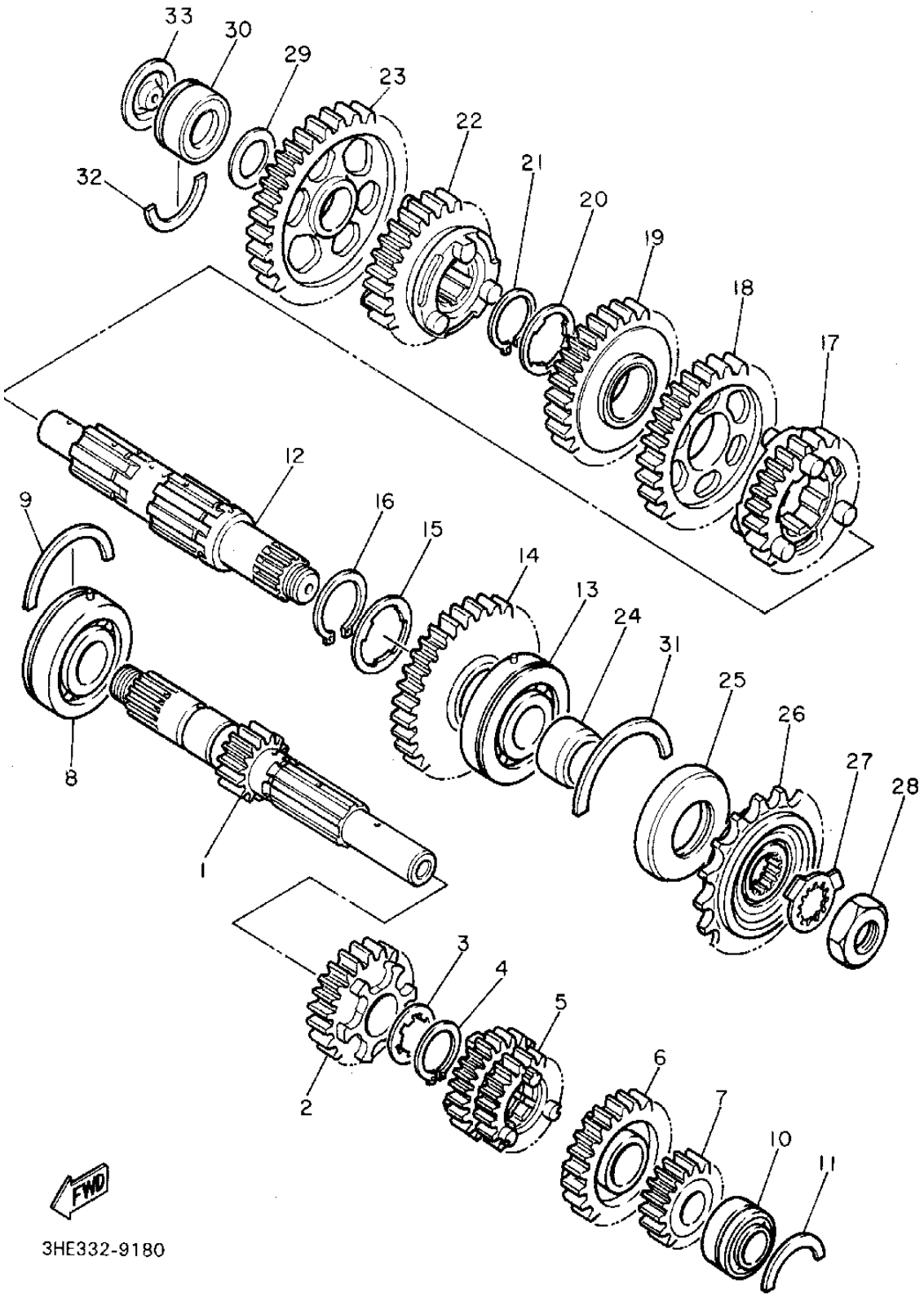
CLUTCH



3HE332-9170

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-16150-00-00	PRIMARY DRIVEN GEAR COMP.	1	
2	1WG-16154-00-00	PLATE, THRUST 1	1	
3	3HE-16371-00-00	BOSS, CLUTCH	1	
4	21V-16321-00-00	PLATE, FRICTION	9	
5	131-16324-00-00	PLATE, CLUTCH 1	8	
6	2TK-16351-00-00	PLATE, PRESSURE 1	1	
7	90501-227E0-00	SPRING, COMPRESSION	5	
8	90119-05001-00	BOLT, WITH WASHER	5	
9	1WG-16356-00-00	ROD, PUSH 1	1	
10	93210-48364-00	O-RING	1	
11	90215-18225-00	WASHER, LOCK	1	
12	90170-18221-00	NUT	1	
13	93109-08058-00	OIL SEAL (SD07 8-21-5.5 HS)	1	
14	1WG-16357-01-00	ROD, PUSH 2	1	
15	93505-16006-00	BALL	1	
16	1WG-16340-01-00	PUSH LEVER ASSEMBLY	1	
17	1WG-16304-00-00	BALL SCREW HOUSING ASSEMBLY	1	
18	90113-08021-00	BOLT, SET	1	
19	90179-08179-00	NUT	1	
20	90506-09232-00	SPRING, TENSION	1	
21	90157-05065-00	SCREW, PAN HEAD	2	
22	132-16346-00-00	HOOK, SPRING	1	
23	90387-212R3-00	COLLAR	1	
24	1WG-16164-00-00	PLATE, THRUST 2	1	
25	1WG-16181-00-00	SPACER 1	1	
26	93310-345R8-00	BEARING	1	

TRANSMISSION

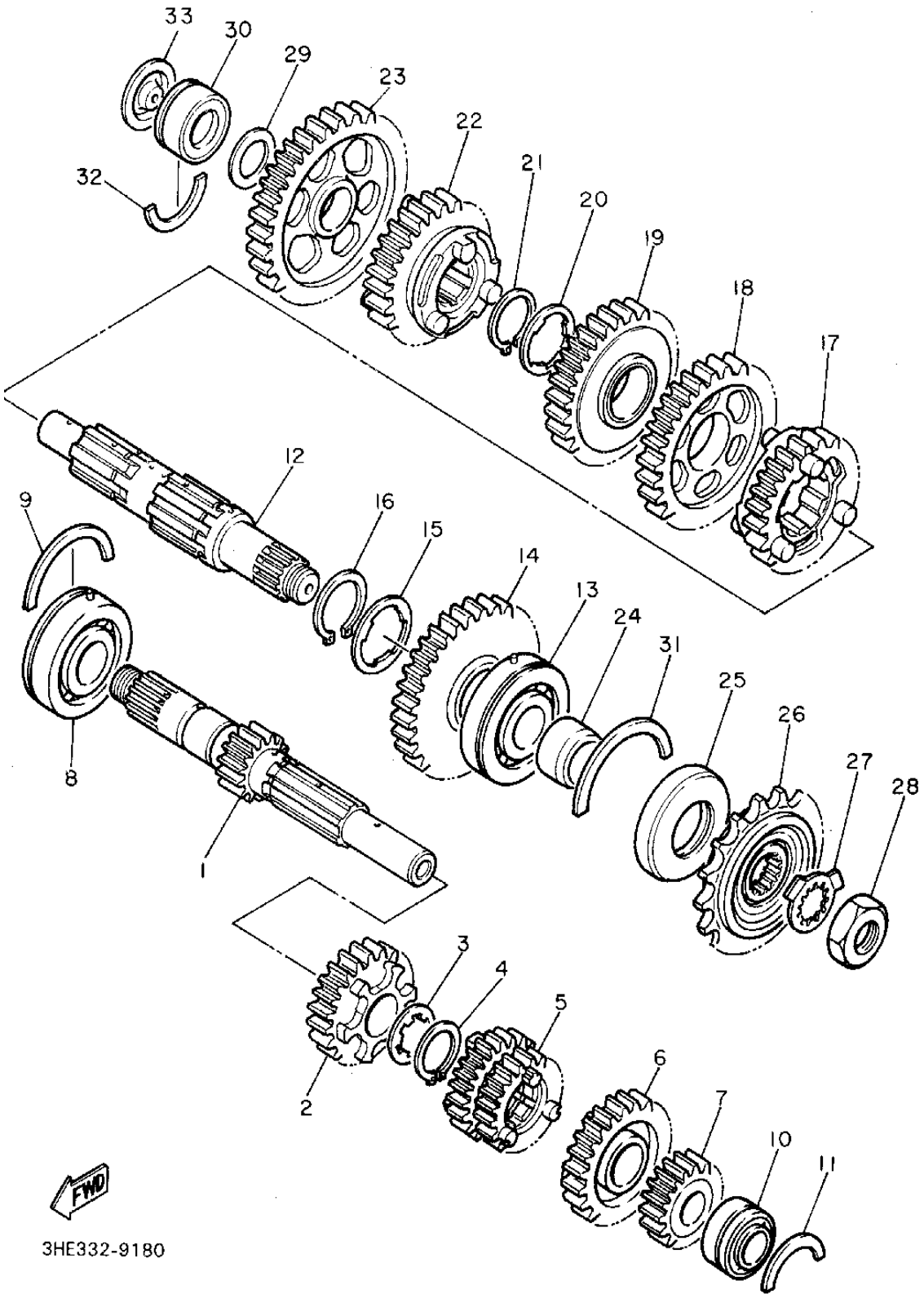


3HE332-9180

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-17411-10-00	AXLE, MAIN (13T)	1	
2	3HE-17151-00-00	GEAR, 5TH PINION (26T)	1	
3	90209-18208-00	WASHER	1	
4	93410-22039-00	CIRCLIP	1	
5	3HE-17131-00-00	GEAR, 3RD PINION (21T)	1	
6	3HE-17161-00-00	GEAR, 6TH PINION (27T)	1	
7	3HE-17121-10-00	GEAR, 2ND PINION (22T)	1	
8	93306-37208-00	BEARING	1	
9	93440-54152-00	CIRCLIP	1	
10	93399-99933-00	BEARING	1	
11	278-17425-00-00	CIRCLIP 2	1	
12	3HE-17421-00-00	AXLE, DRIVE	1	
13	93306-30550-00	BEARING	1	
14	3HE-17221-10-00	GEAR, 2ND WHEEL (37T)	1	
15	90209-27192-00	WASHER	1	
16	93440-30077-00	CIRCLIP	1	
17	3HE-17261-10-00	GEAR, 6TH WHEEL (30T)	1	
18	3HE-17231-00-00	GEAR, 3RD WHEEL (31T)	1	
19	3HE-17241-00-00	GEAR, 4TH WHEEL (28T)	1	
20	90209-22191-00	WASHER	1	
21	93440-25084-00	CIRCLIP	1	
22	3HE-17251-00-00	GEAR, 5TH WHEEL (31T)	1	
23	3HE-17211-10-00	GEAR, 1ST WHEEL (42T)	1	
24	90387-255V4-00	COLLAR	1	
25	93102-35109-00	OIL SEAL (SD-35-62-6 HS)	1	
26	3HE-17460-00-00	SPROCKET, DRIVE (15T)	1	
27	90215-21022-00	WASHER, LOCK	1	
28	90179-18020-00	NUT	1	
29	90201-20276-00	WASHER, PLATE (1.0T)	1	

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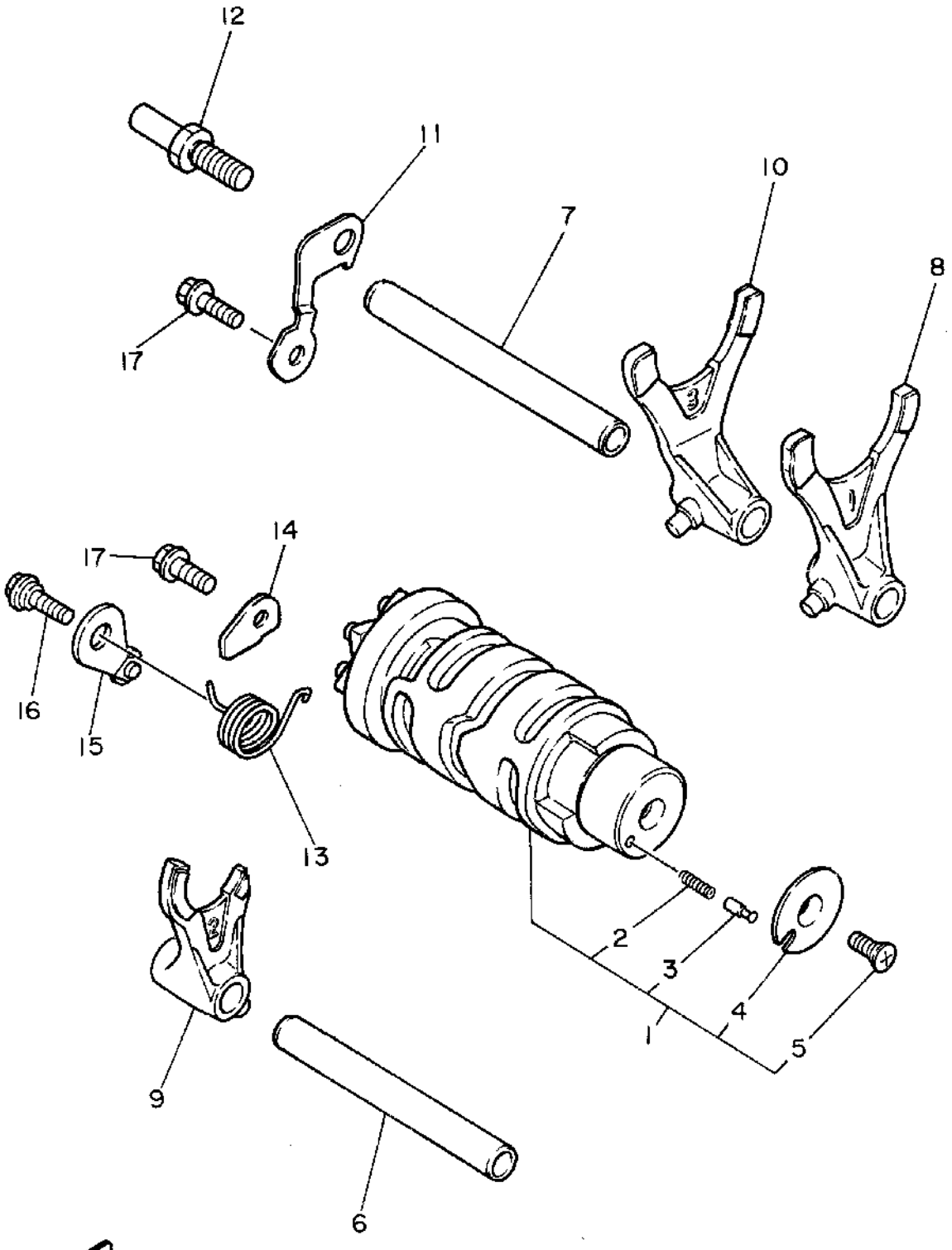
TRANSMISSION



3HE332-9180

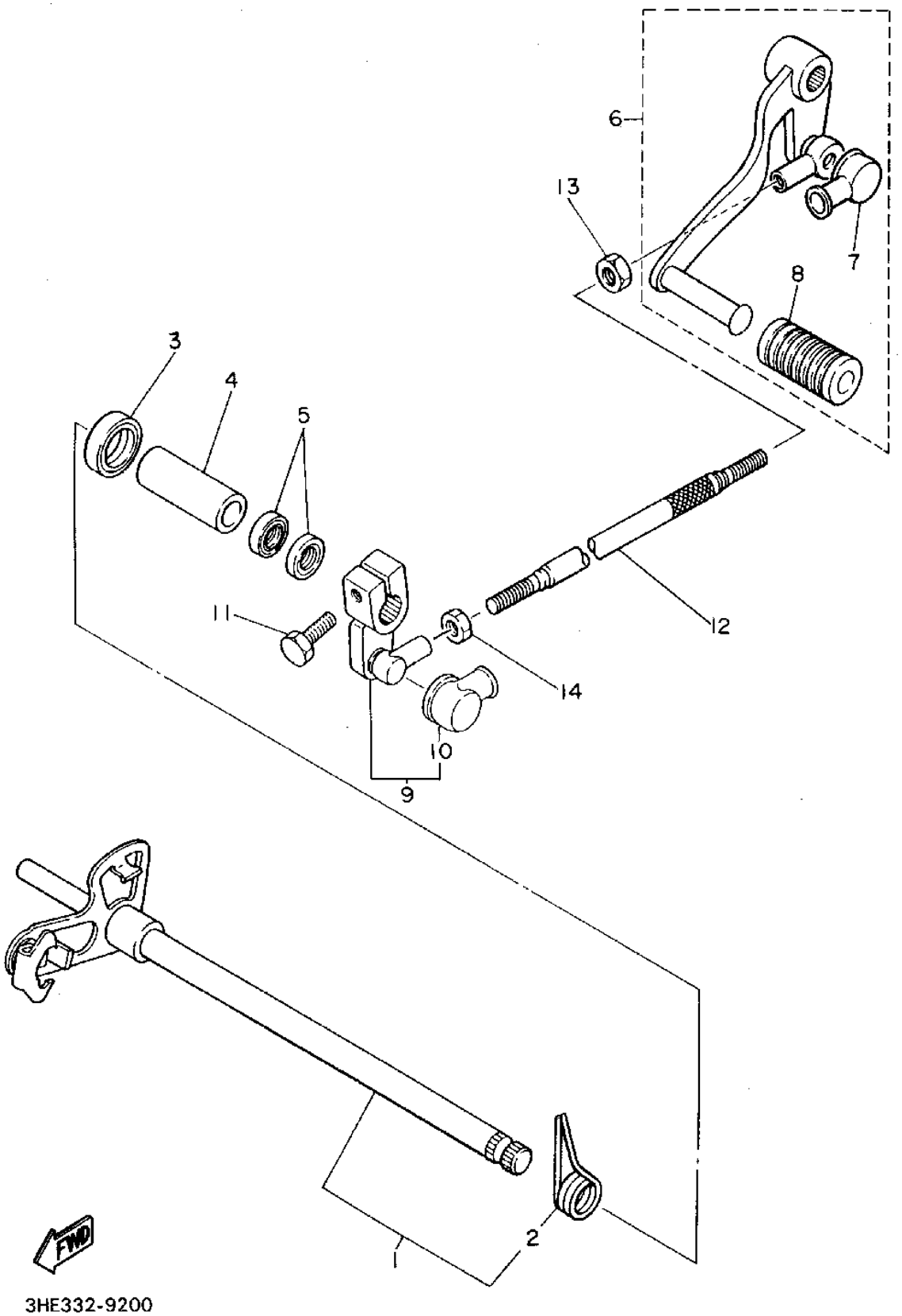
Ref. No.	Part Number	Description	Qty	Remarks
30	93311-42045-00	BEARING (20NG3315NE)	1	
31	278-17424-01-00	CIRCLIP 1	1	
32	278-17425-00-00	CIRCLIP 2	1	
33	4G0-17433-01-00	NOZZLE	1	

SHIFT CAM - SHIFT FORK



1WG010-6180

Ref. No.	Part Number	Description	Qty	Remarks
1	1WG-18540-01-00	SHIFT CAM ASSEMBLY	1	
2	90501-06022-00	. SPRING, COMPRESSION	1	
3	278-18542-00-00	. POINT, NEUTRAL	1	
4	278-18566-00-00	. PLATE, SIDE 2	1	
5	98701-05012-00	. SCREW, FLAT HEAD	1	
6	1WG-18531-01-00	BAR, SHIFT FORK GUIDE 1	1	
7	1WG-18535-01-00	BAR, SHIFT FORK GUIDE 2	1	
8	1WG-18511-00-00	FORK, SHIFT 1	1	
9	1WG-18512-00-00	FORK, SHIFT 2	1	
10	1WG-18513-00-00	FORK, SHIFT 3	1	
11	1WG-18536-00-00	STOPPER, SHIFT BAR	1	
12	1HX-18127-00-00	STOPPER, SCREW	1	
13	90508-23707-00	SPRING, TORSION	1	
14	1WG-18562-00-00	PLATE, STOPPER 2	1	
15	36Y-18140-00-00	STOPPER LEVER ASSEMBLY	1	
16	90109-063F7-00	BOLT	1	
17	95817-06016-00	BOLT, FLANGE	2	

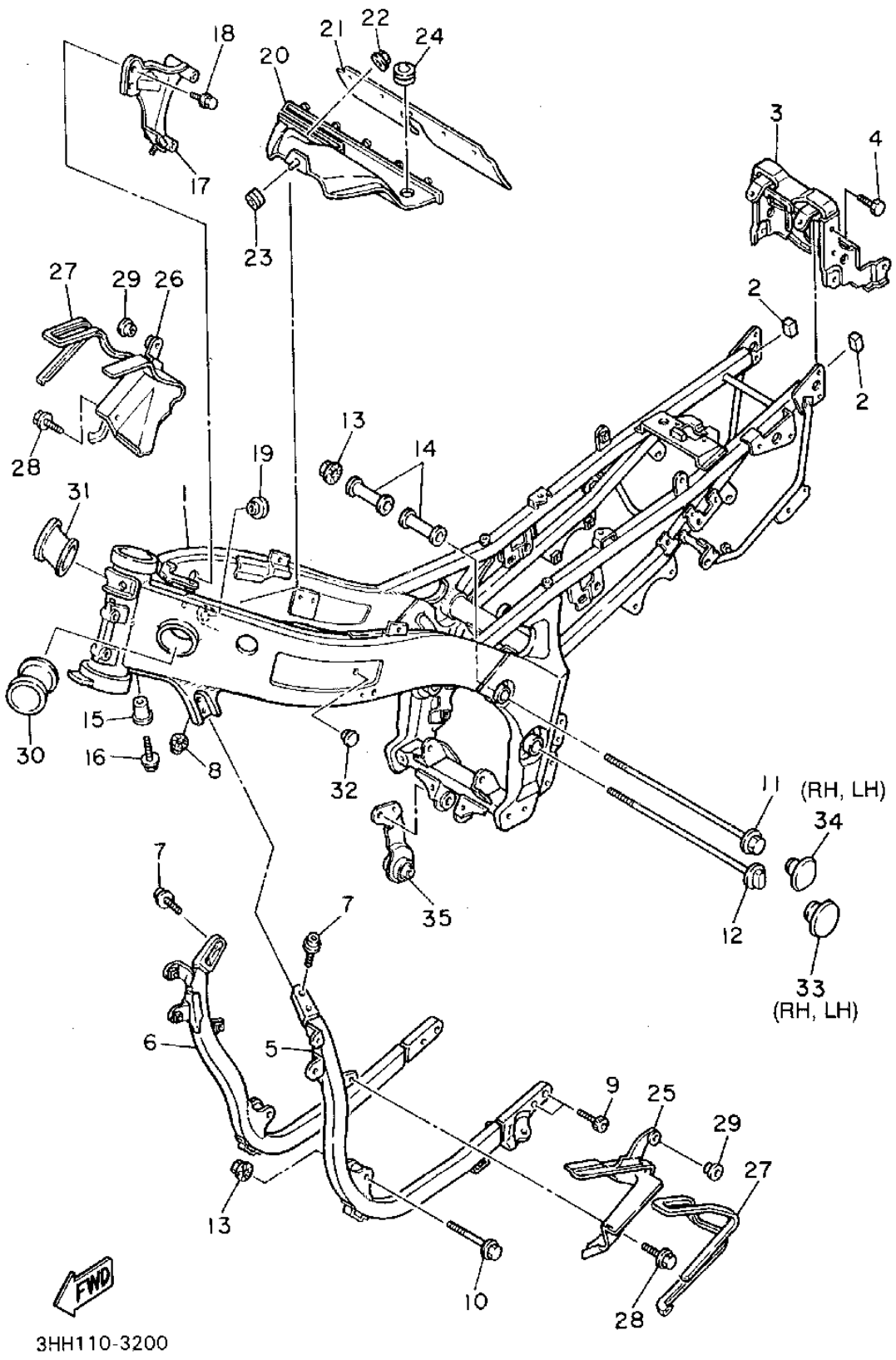


3HE332-9200

SHIFT SHAFT

Ref. No.	Part Number	Description	Qty	Remarks
1	3EN-18101-01-00	SHIFT SHAFT ASSEMBLY	1	
2	90508-32682-00	. SPRING, TORSION	1	
3	93102-12321-00	OIL SEAL, SD-TYPE	1	
4	90560-12211-00	SPACER	1	
5	93109-12053-00	OIL SEAL (SDO 12/18/4-1)	2	
6	3HE-18110-00-00	SHIFT PEDAL ASSEMBLY	1	
7	2H9-18154-00-00	. COVER, DUST	1	
8	132-18113-01-00	. COVER, SHIFT PEDAL	1	
9	1WG-18112-01-00	ARM, SHIFT	1	
10	2H9-18154-00-00	. COVER, DUST	1	
11	97011-06020-00	BOLT	1	
12	1WG-18115-00-00	ROD, SHIFT	1	
13	90170-06228-00	NUT (COUNTER CLOCKWISE)	1	
14	95380-06700-00	NUT	1	

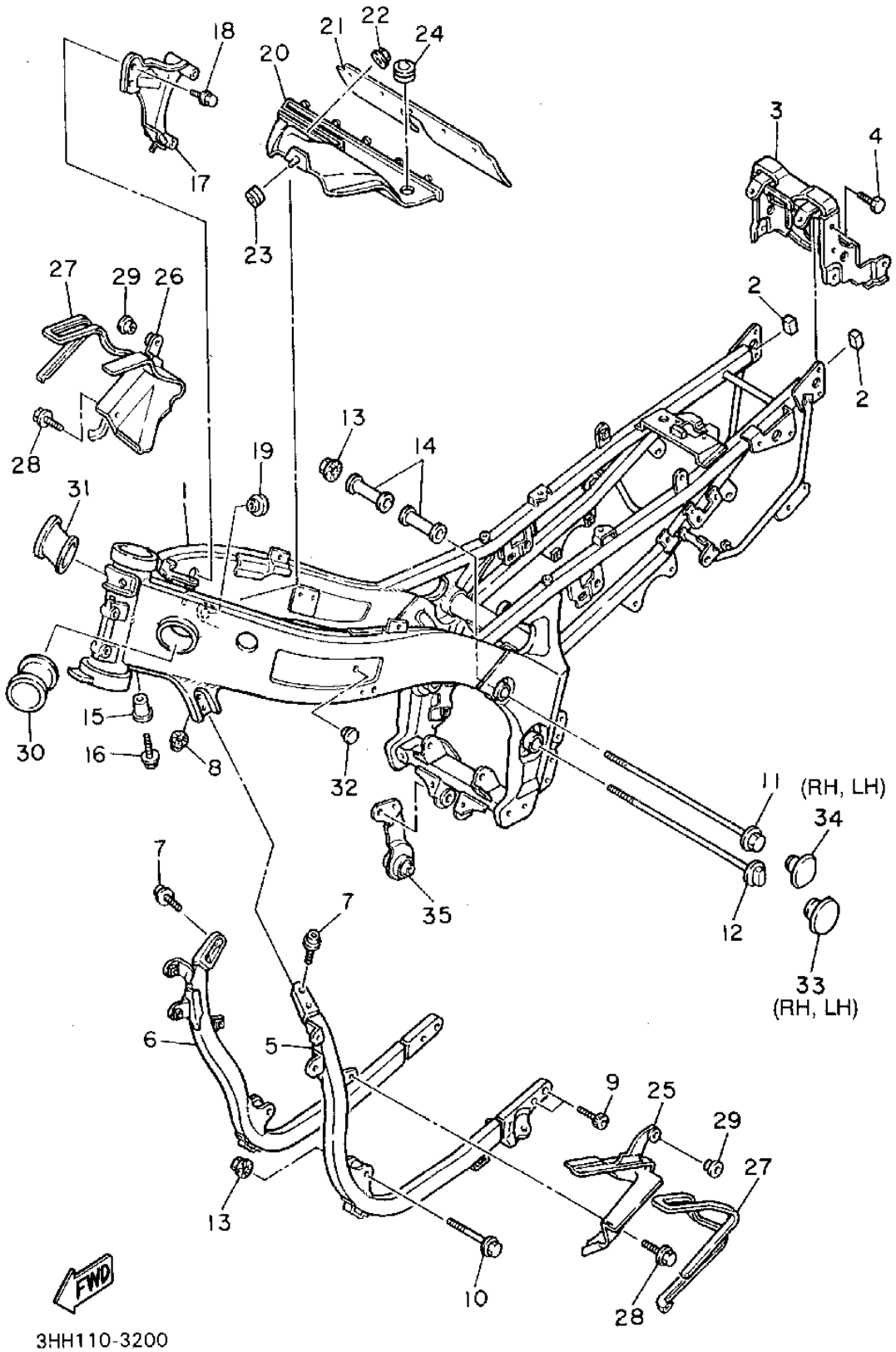
FRAME



3HH110-3200

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-21110-01-T9	FRAME COMP.	1	COMPETITION SILVER
2	1WG-2143A-00-00	CAP	2	
3	3HE-2117E-00-00	BRACKET, TAILLIGHT	1	
4	90109-06757-00	BOLT	4	
5	3HH-21140-01-T9	DOWN TUBE COMP.	1	COMPETITION SILVER
6	3HH-21150-01-T9	DOWN TUBE COMP. 2	1	COMPETITION SILVER
7	90105-10436-00	BOLT, WASHER BASED	4	
8	95704-10500-00	NUT, FLANGE	4	
9	91311-08020-00	BOLT, SOCKET HEAD	4	
10	95811-10080-00	BOLT, FLANGE	2	
11	91011-10295-00	BOLT, FLANGE	1	
12	91011-10165-00	BOLT, FLANGE	1	
13	95704-10500-00	NUT, FLANGE	4	
14	1WG-21459-00-00	SPACER	2	
15	1WG-2142M-00-00	BRACKET, RADIATOR 3	1	
16	95817-06016-00	BOLT, FLANGE	1	
17	3HE-21238-00-00	BRACKET	1	
18	91012-06012-00	BOLT, FLANGE	1	
19	90480-18171-00	GROMMET	1	
20	3HE-2137Y-00-00	GUIDE, AIR	1	
21	1WG-2139W-00-00	COVER	1	
22	95702-06600-00	NUT, FLANGE	1	
23	90480-01401-00	GROMMET	1	
24	90480-13398-00	GROMMET	1	
25	3HE-2137W-00-00	SCOOP, AIR 1	1	
26	3HE-2137X-00-00	SCOOP, AIR 2	1	
27	3HE-2139U-00-00	DAMPER 2	2	
28	90119-06079-00	BOLT, WITH WASHER	3	
29	90387-06681-00	COLLAR	2	

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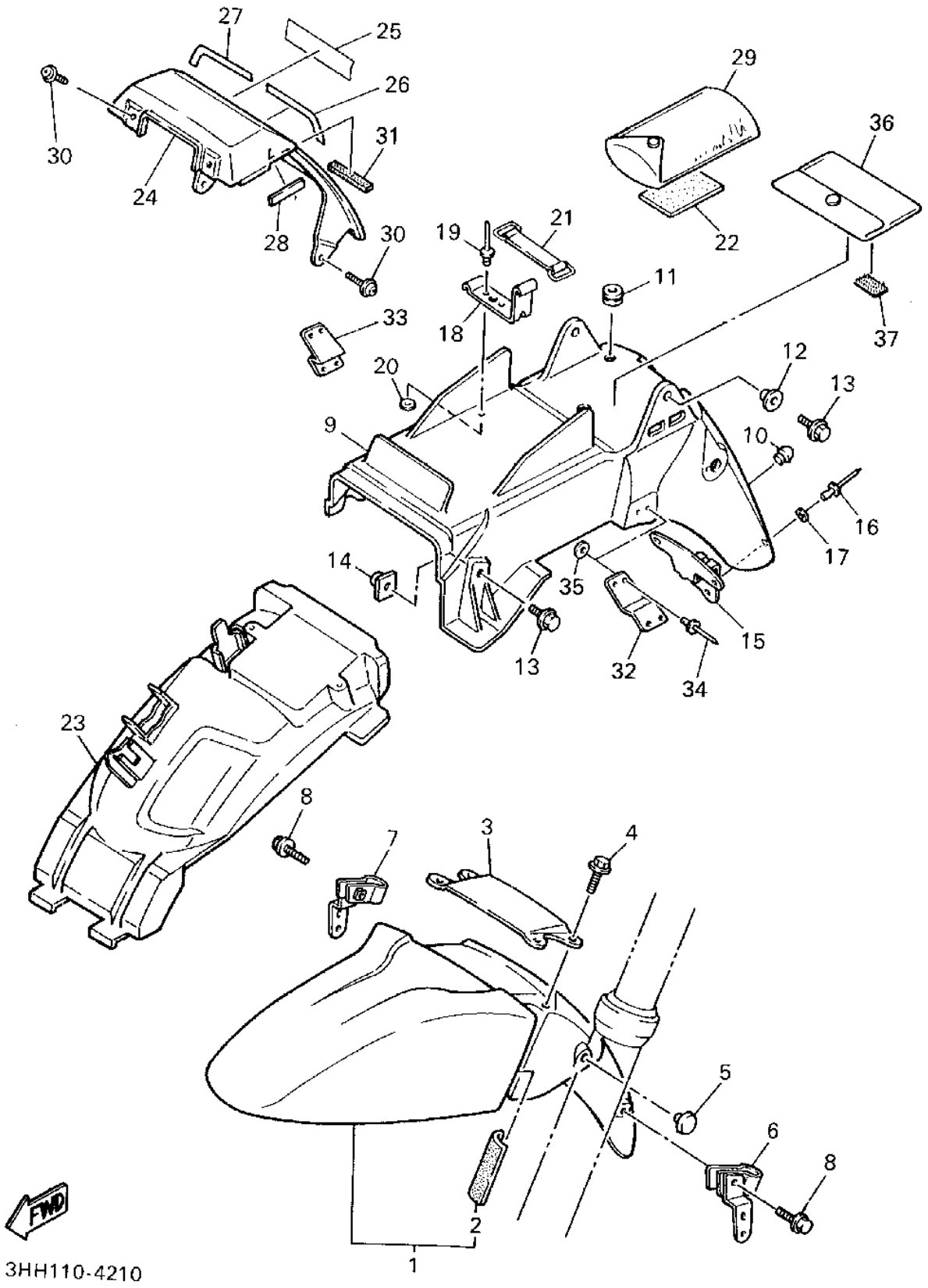


3HH110-3200

FRAME

Ref. No.	Part Number	Description	Qty	Remarks
30	3HE-2117M-00-00	COVER 2	1	
31	3HE-2117N-00-00	COVER 3	1	
32	90338-15202-00	PLUG	2	
33	3HE-2117R-00-00	COVER 4	2	
34	3HE-2117T-00-00	COVER 5	2	
35	3HE-21446-00-00	STAY, MUFFLER 2	1	

FENDER

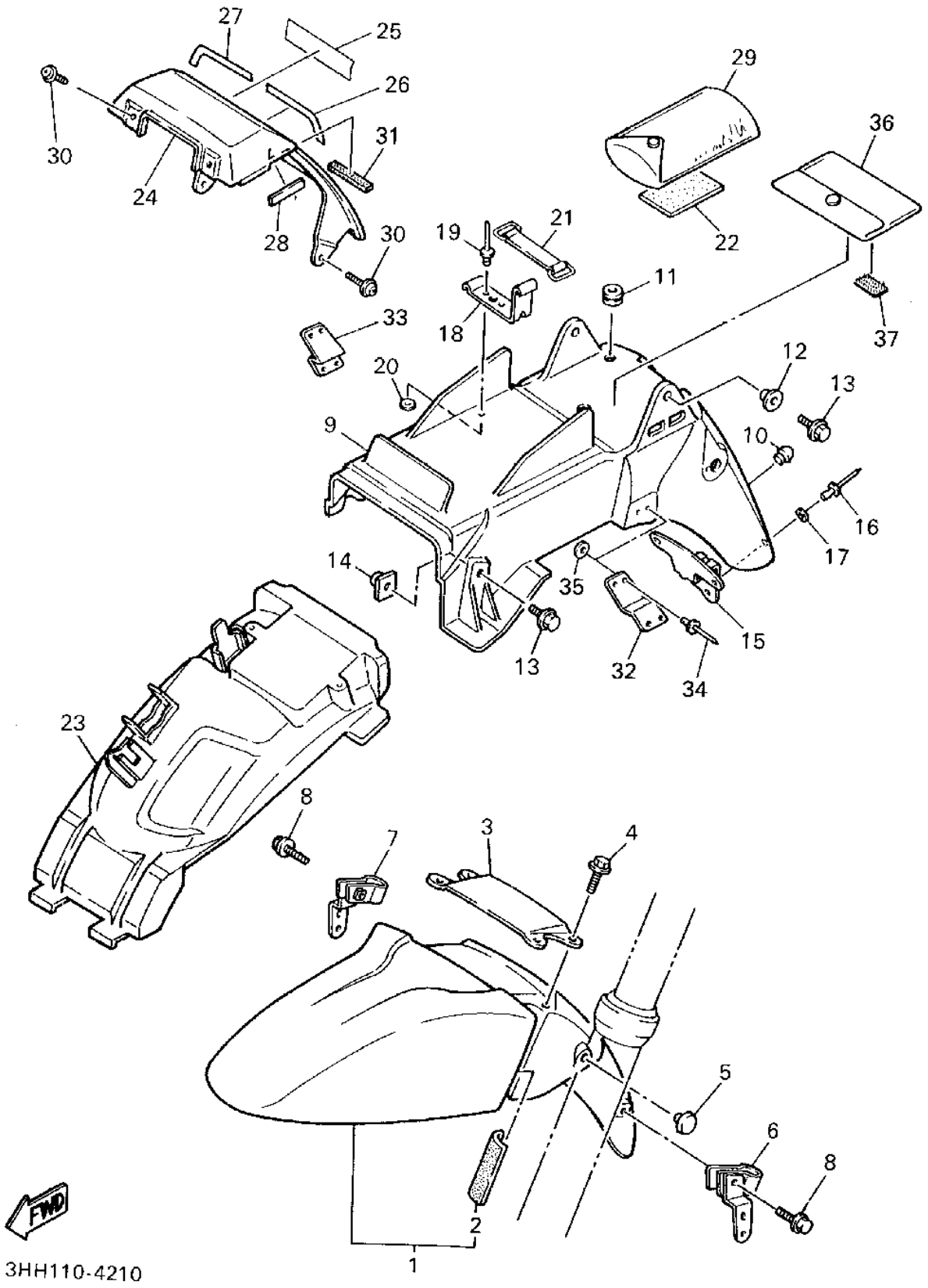


3HH110-4210

Ref. No.	Part Number	Description	Qty	Remarks
1	3FH-21510-00-MW	FRONT FENDER COMP.	1	UR BLUISH BLACK
	3FH-21510-00-P0	FRONT FENDER COMP.	1	UR DEEP VIOLET METALLIC 1
2	26H-21746-00-00	. DAMPER	2	
3	46X-2313A-00-00	BRACE, FORK	1	
4	90105-06456-00	BOLT, WASHER BASED	4	
5	90338-12192-00	PLUG	1	
6	3FH-25875-00-00	HOLDER, BRAKE HOSE 1	1	
7	3FH-25876-00-00	HOLDER, BRAKE HOSE 2	1	
8	95023-06025-00	BOLT, FLANGE	2	
9	3HE-21611-10-00	FENDER, REAR	1	
10	2MG-21639-00-00	DAMPER 2	1	
11	90480-10258-00	GROMMET	2	
12	90387-066M3-00	COLLAR	2	
13	90119-06108-00	BOLT, WITH WASHER	4	
14	31A-14477-00-00	PLATE	2	
15	3HE-85132-01-00	BRACKET, REFLECTOR 1	1	
16	90267-40076-00	RIVET, BLIND	2	
17	90201-044A2-00	WASHER, PLATE	2	
18	25G-28379-00-00	HOOK	1	
19	90267-40076-00	RIVET, BLIND	2	
20	90201-044A2-00	WASHER, PLATE	2	
21	26L-82131-00-00	BAND, BATTERY	1	
22	34M-21649-00-00	DAMPER	1	
23	3HE-21629-00-00	GUARD, MUD	1	
24	3HE-21651-00-MW	COVER, REAR FENDER	1	UR BLUISH BLACK
	3HE-21651-00-P4	COVER, REAR FENDER	1	UR BLUISH WHITE COCKTAIL 1
25	99234-00080-00	EMBLEM, YAMAHA	1	UR FOR BWC1

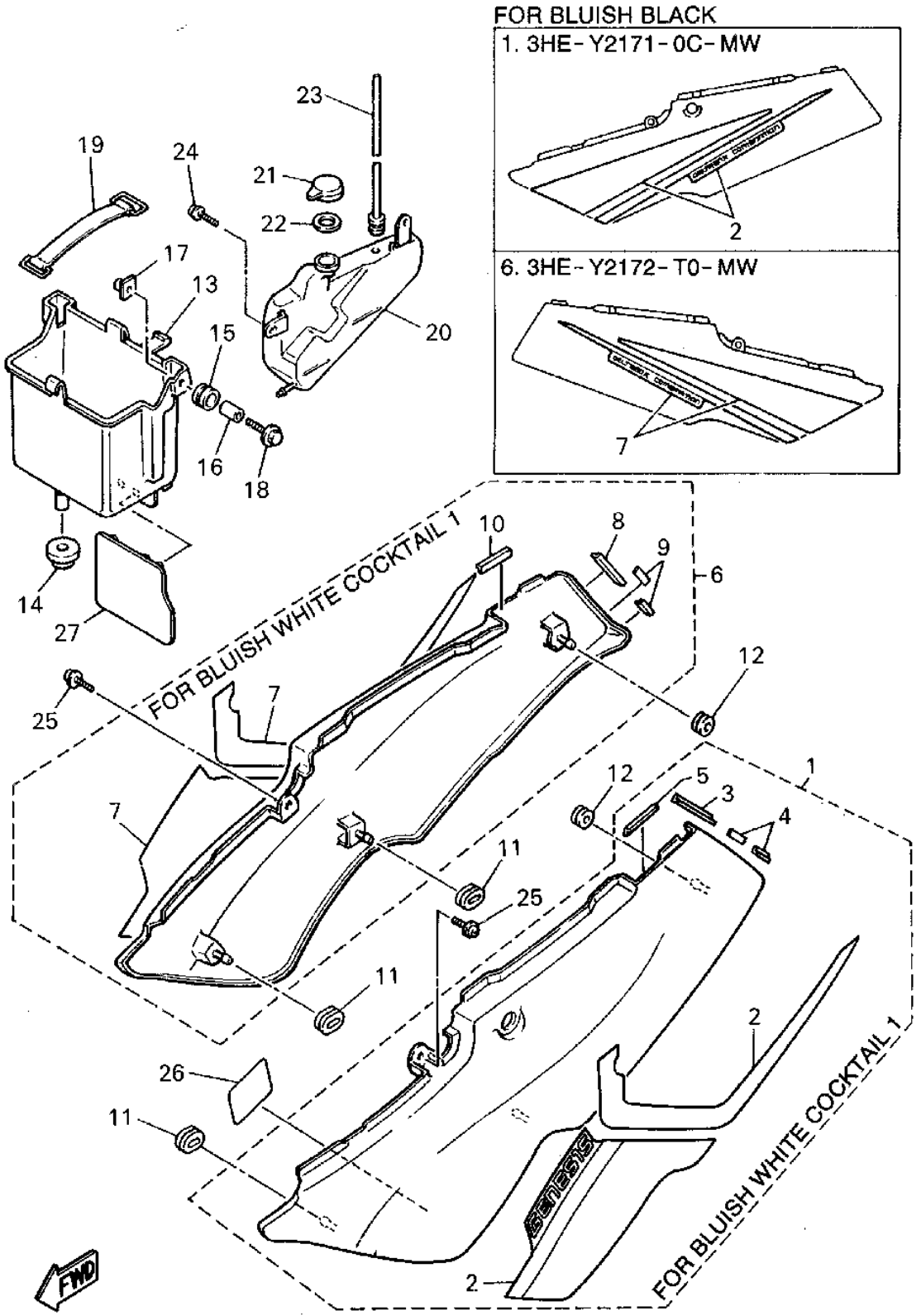
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FENDER



3HH110-4210

Ref. No.	Part Number	Description	Qty	Remarks
25	99236-00080-00	EMBLEM, YAMAHA	1	UR FOR BIB
26	2GH-21575-00-00	SEAL 1	1	
27	2GH-21576-00-00	SEAL 2	1	
28	2GH-21735-00-00	SEAL 2	2	
29	1WG-W2810-00-00	TOOL KIT	1	
30	90159-06033-00	SCREW, WITH WASHER	4	
31	J44-78248-00-00	SEAL 4	1	
32	2LJ-21688-00-00	BRACKET, REAR STAY	1	
33	2LJ-21689-00-00	BRACKET, REAR STAY 2	1	
34	90267-40076-00	RIVET, BLIND	4	
35	90201-044A2-00	WASHER, PLATE	4	
36	4U7-28186-00-00	POUCH	1	
37	4K5-2814E-10-00	HOOK	1	

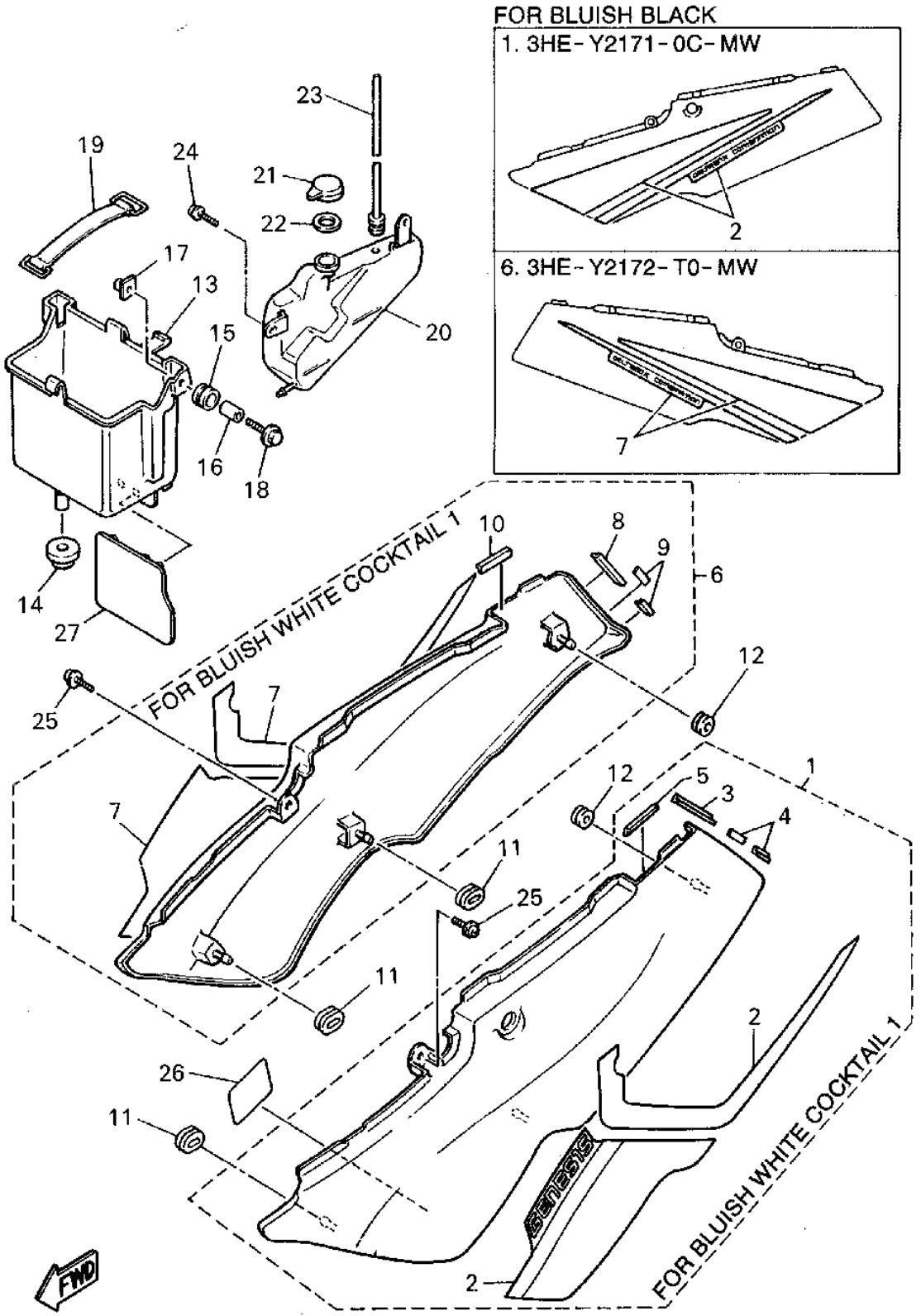


SIDE COVER

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-Y2171-0A-P1	COVER, SIDE 1	1	UR BLUISH WHITE COCKTAIL 1
	3HE-Y2171-0C-MW	COVER, SIDE 1	1	UR BLUISH BLACK
2	3HH-2173L-60-00	. GRAPHIC SET 1	1	UR FOR BWC1
	3HH-2173L-70-00	. GRAPHIC SET 1	1	UR FOR BIB
3	3HE-21735-00-00	. SEAL 2	1	
4	3HE-21732-00-00	. SEAL 1	2	
5	2GH-21735-00-00	. SEAL 2	1	
6	3HE-Y2172-R0-P1	COVER, SIDE 2	1	UR BLUISH WHITE COCKTAIL 1
	3HE-Y2172-T0-MW	COVER, SIDE 2	1	UR BLUISH BLACK
7	3HH-2174L-60-00	. GRAPHIC SET 2	1	UR FOR BWC1
	3HH-2174L-70-00	. GRAPHIC SET 2	1	UR FOR BIB
8	3HE-21735-00-00	. SEAL 2	1	
9	3HE-21732-00-00	. SEAL 1	2	
10	2GH-21735-00-00	. SEAL 2	1	
11	90480-01401-00	GROMMET	4	
12	90480-14052-00	GROMMET	2	
13	1WG-2177G-00-00	BOX, BATTERY	1	
14	90480-22362-00	GROMMET	1	
15	90480-14229-00	GROMMET	2	
16	90387-07391-00	COLLAR	2	
17	31A-14477-00-00	PLATE	2	
18	90119-06097-00	BOLT, WITH WASHER	2	
19	120-82131-00-00	BAND, BATTERY	1	
20	1WG-21871-00-00	TANK, RECOVERY	1	
21	4L0-21875-00-00	CAP	1	
22	1AA-21874-00-00	GASKET	1	
23	3GM-21816-00-00	PIPE 1	1	

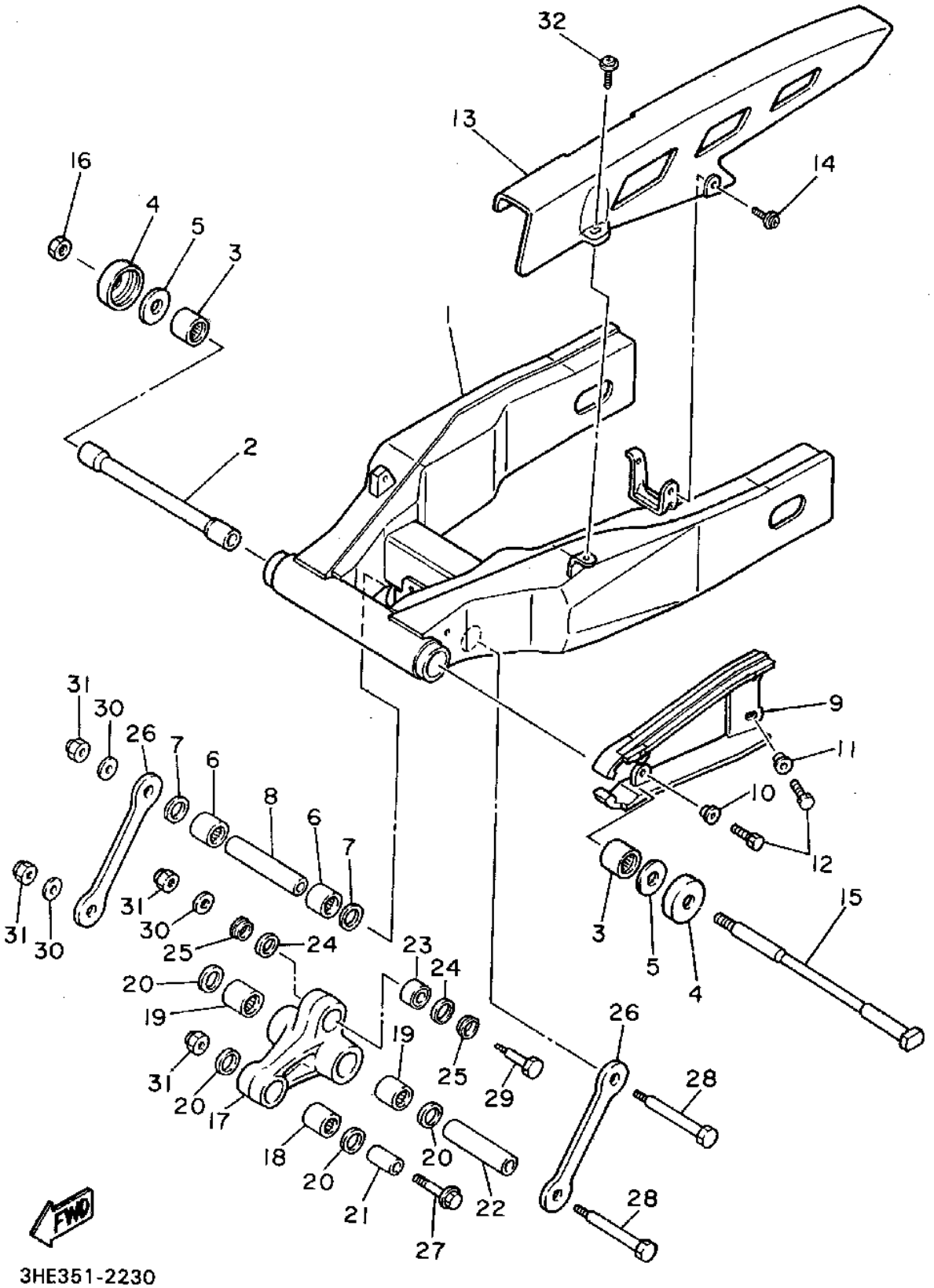
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SIDE COVER



Ref. No.	Part Number	Description	Qty	Remarks
24	90159-06056-00	SCREW, WITH WASHER	2	
25	90159-06033-00	SCREW, WITH WASHER	2	
26	3HH-2179V-61-00	PLATE, EPA 1	1	
27	34X-21691-00-00	FLAP	1	

REAR ARM

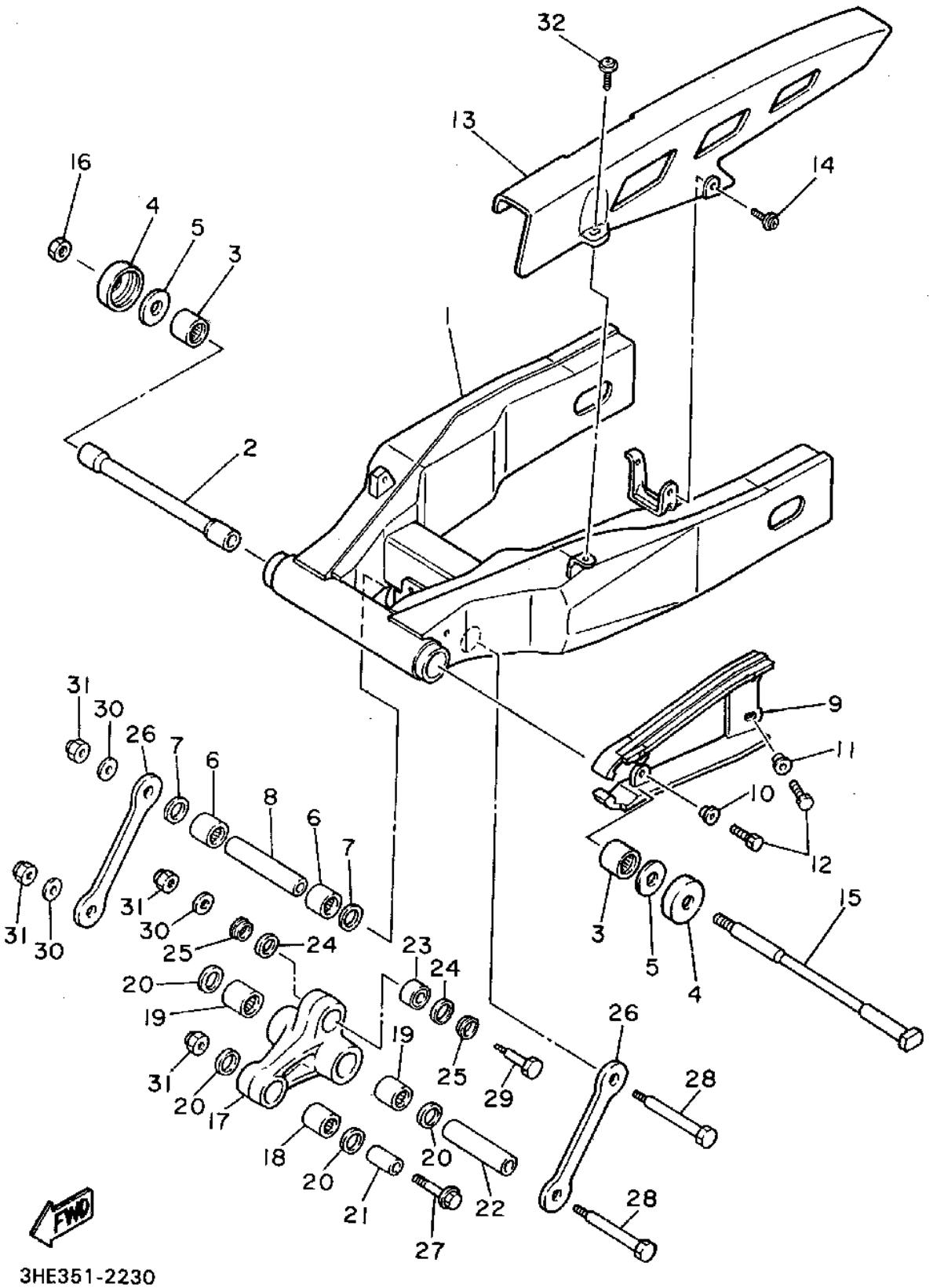


3HE351-2230

Ref. No.	Part Number	Description	Qty	Remarks
1	3HH-22110-00-T9	REAR ARM COMP.	1	COMPETITION SILVER
2	33M-22184-00-00	BUSH	1	
3	93320-32403-00	BEARING	2	
4	4X7-22129-00-00	COVER, THRUST 2	2	
5	90201-161J3-00	WASHER, PLATE	2	
6	93317-21746-00	BEARING	2	
7	93109-17048-00	OIL SEAL (SDO 17-24-4)	2	
8	90387-122R5-00	COLLAR	1	
9	3HH-22151-00-00	SEAL, GUARD	1	
10	90387-06681-00	COLLAR	2	
11	90387-062M9-00	COLLAR	2	
12	97095-06016-00	BOLT	4	
13	3GM-22311-00-00	CASE, CHAIN	1	
14	90159-06084-00	SCREW, WITH WASHER	1	
15	46X-22141-00-00	SHAFT, PIVOT	1	
16	90185-14070-00	NUT, SELF-LOCKING	1	
17	1WG-2217A-00-00	ARM, RELAY	1	
18	93317-31701-00	BEARING	1	
19	93317-21746-00	BEARING	2	
20	93109-17048-00	OIL SEAL (SDO 17-24-4)	4	
21	90387-102R4-00	COLLAR	1	
22	90387-122R5-00	COLLAR	1	
23	93399-99919-00	BEARING	1	
24	93101-16131-00	OIL SEAL	2	
25	90387-124W2-00	COLLAR	2	
26	1WG-2217M-00-00	ARM 1	2	
27	90105-10376-00	BOLT, WASHER BASED	1	
28	90101-10658-00	BOLT	2	
29	90101-10659-00	BOLT	1	

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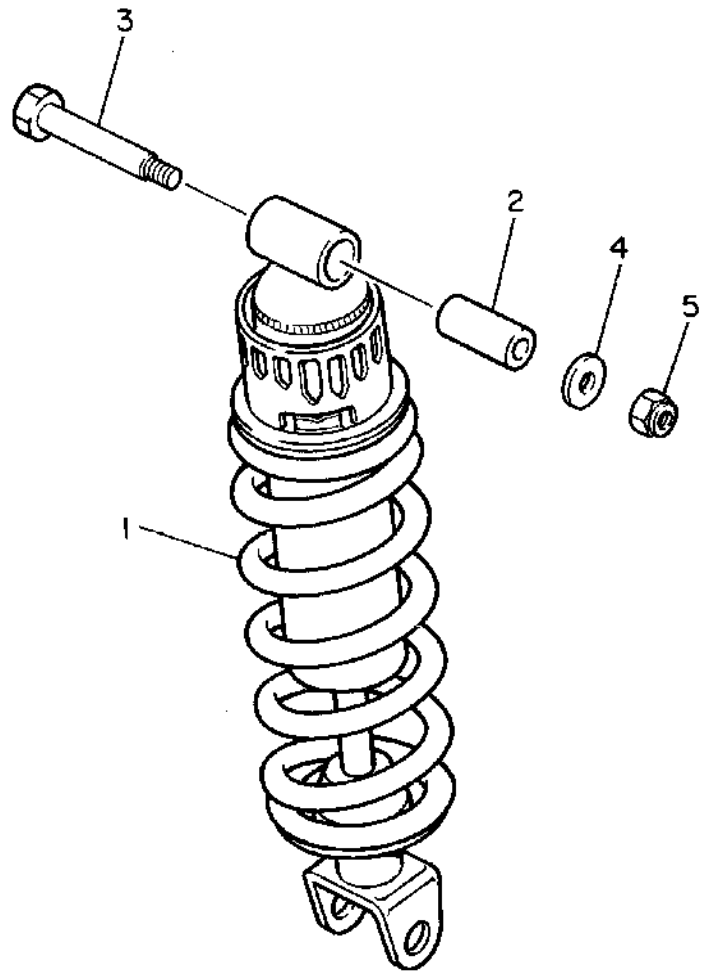
REAR ARM



3HE351-2230

Ref. No.	Part Number	Description	Qty	Remarks
30	90201-101J1-00	WASHER, PLATE	3	
31	95611-10100-00	NUT, U	4	
32	90159-06093-00	SCREW, WITH WASHER	1	

REAR SUSPENSION

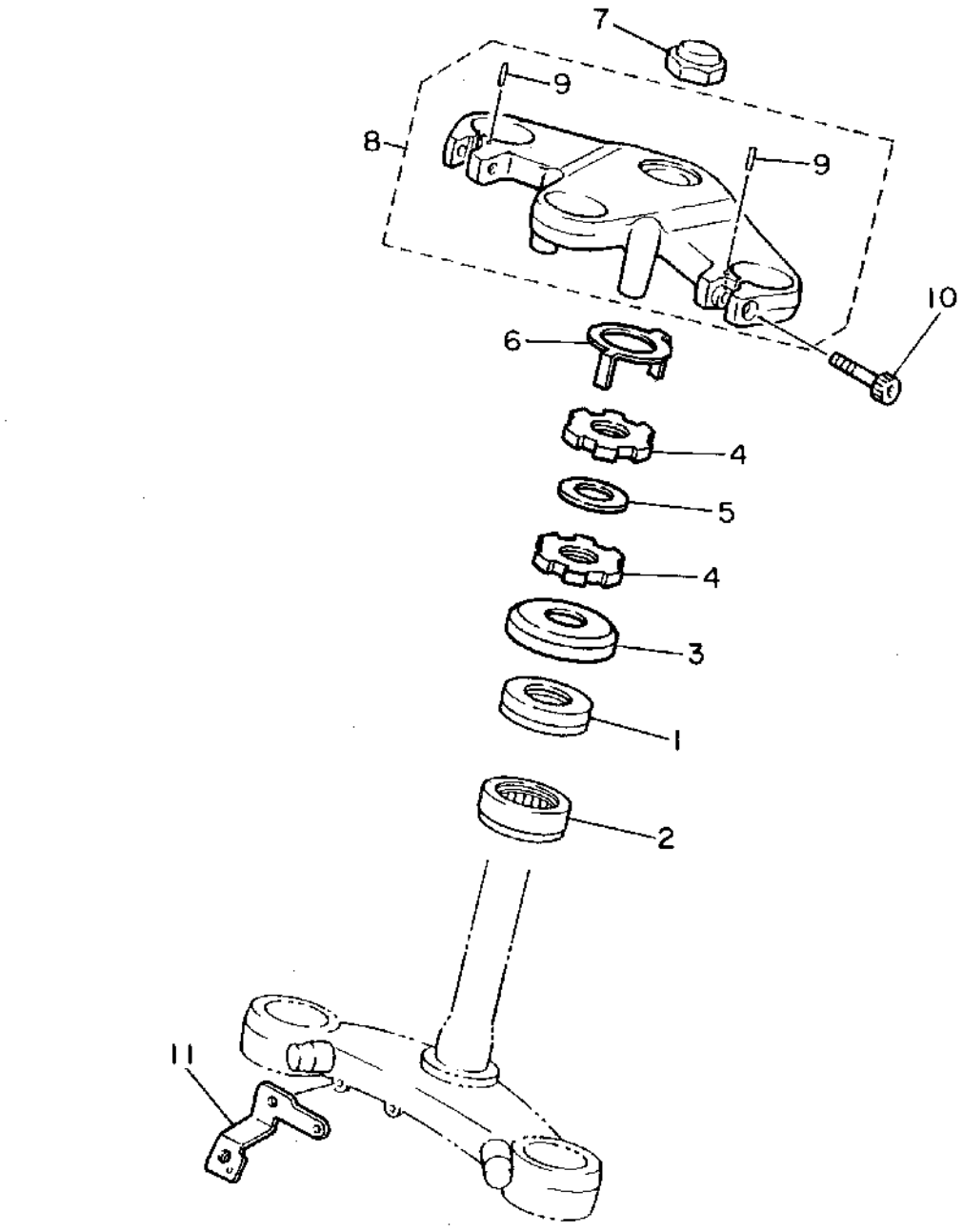


Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-22210-10-00	SHOCK ABSORBER ASSEMBLY, REAR	1	
2	90387-124T2-00	COLLAR	1	
3	90109-10554-00	BOLT	1	
4	90201-101J1-00	WASHER, PLATE	1	
5	95601-10100-00	NUT, U (95602-10100-00)	1	

FWD

3HE332-9250

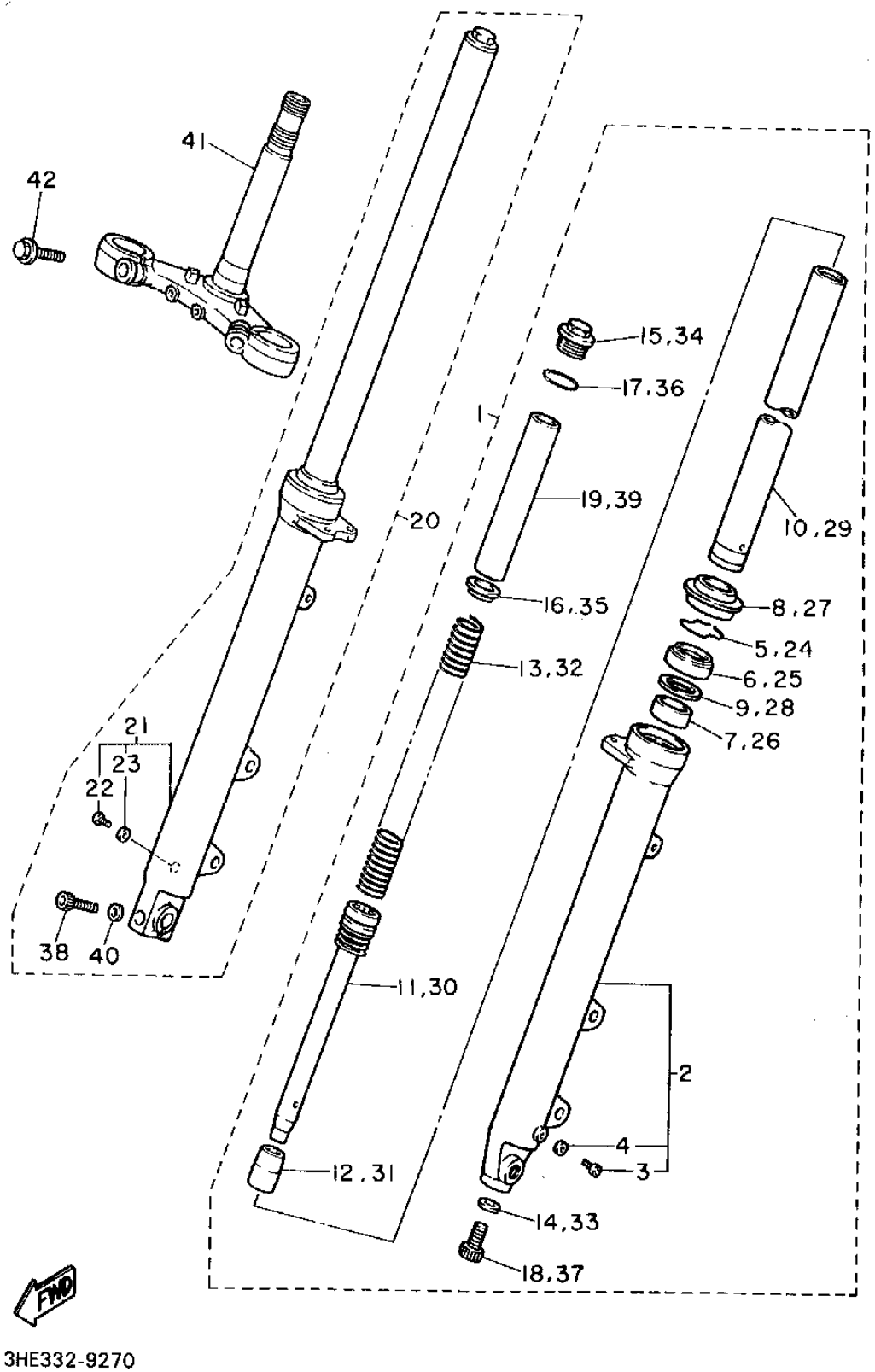
STEERING



3HE351-1250

Ref. No.	Part Number	Description	Qty	Remarks
1	93332-00001-00	BEARING	1	
2	93332-00008-00	BEARING	1	
3	3HE-23416-00-00	COVER, BALL RACE 2	1	
4	90179-25033-00	NUT	2	
5	90202-26142-00	WASHER, PLATE	1	
6	26H-23418-01-00	WASHER, SPECIAL	1	
7	90176-22050-00	NUT, CROWN	1	
8	3HE-23435-00-00	CROWN, HANDLE	1	
9	91609-40210-00	. PIN, SPRING	2	
10	91311-08030-00	BOLT	2	
11	3HE-2317E-00-00	STAY	1	

FRONT FORK

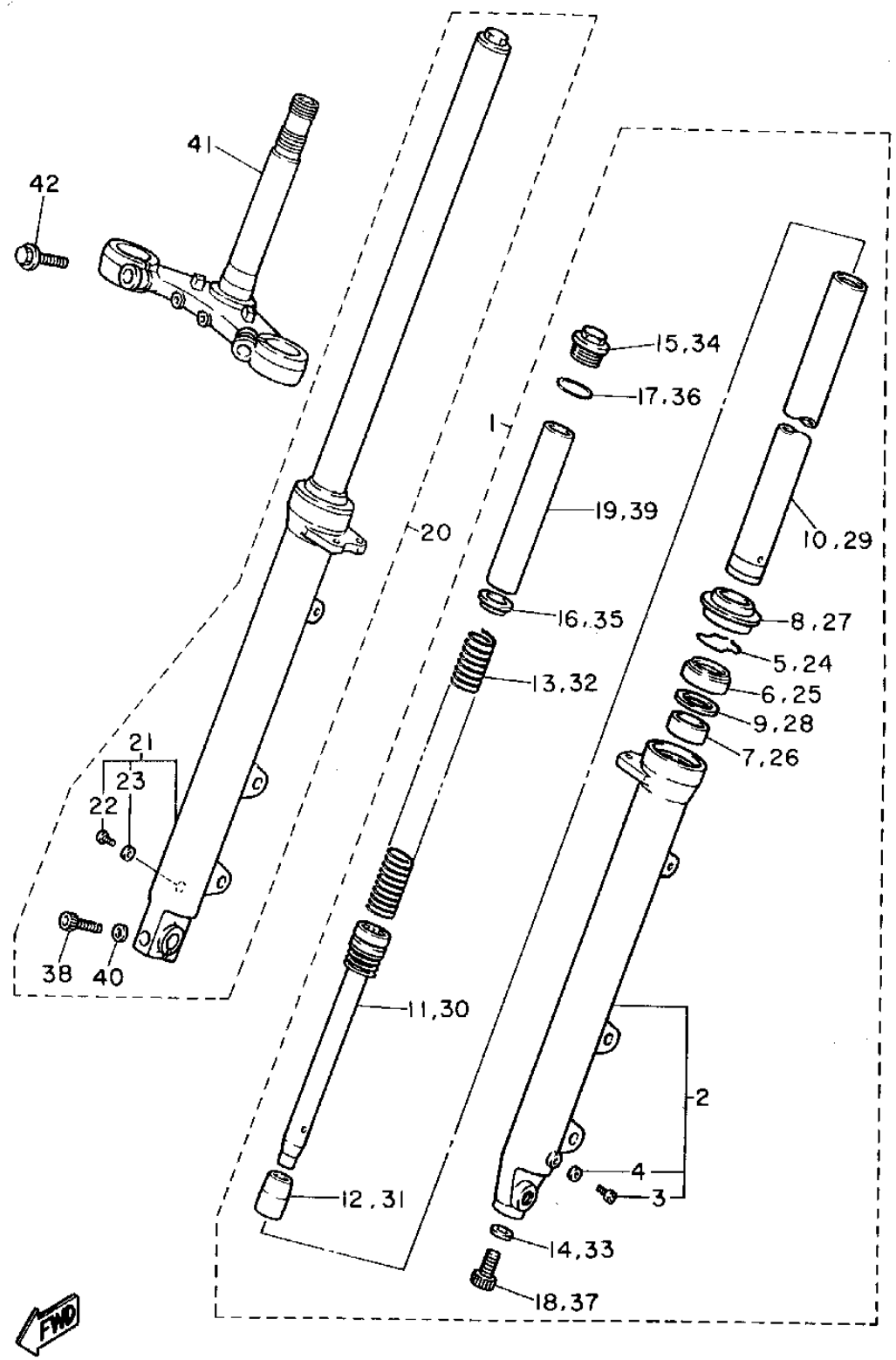


3HE332-9270

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-23102-10-00	FRONT FORK ASSEMBLY (L.H)	1	
2	3HE-23126-10-00	. TUBE, OUTER (LEFT)	1	
3	4H7-23119-00-00	. . PLUG, DRAIN - (122-23119-01)	1	
4	122-23129-00-00	. . GASKET, DRAIN PLUG	1	
5	3R4-23153-00-00	. RING, SNAP	1	
6	3EN-23145-00-00	. OIL SEAL	1	
7	2YK-23125-00-00	. METAL, SLIDE 1	1	
8	3EN-23144-00-00	. SEAL, DUST	1	
9	4V2-23146-L0-00	. WASHER, OIL SEAL	1	
10	3BF-23110-50-00	. INNER TUBE COMP. 1	1	
11	3HE-23170-00-00	. CYLINDER COMP., FRONT FORK	1	
12	2YK-23173-00-00	. SPINDLE, TAPER	1	
13	3HE-23141-00-00	. SPRING, FRONT FORK	1	
14	509-23158-L0-00	. GASKET	1	
15	3EN-23111-00-00	. BOLT, CAP	1	
16	1FK-23142-00-00	. SEAT, SPRING UPPER	1	
17	1W4-23114-L0-00	. GASKET	1	
18	278-23181-50-00	. BOLT, HEXAGON SOCKET HEAD	1	
19	1WG-23118-00-00	. SPACER	1	
20	3HE-23103-10-00	FRONT FORK ASSEMBLY (R.H)	1	
21	3HE-23136-10-00	. TUBE, OUTER (RIGHT)	1	
22	4H7-23119-00-00	. . PLUG, DRAIN - (122-23119-01)	1	
23	122-23129-00-00	. . GASKET, DRAIN PLUG	1	
24	3R4-23153-00-00	. RING, SNAP	1	
25	3EN-23145-00-00	. OIL SEAL	1	
26	2YK-23125-00-00	. METAL, SLIDE 1	1	

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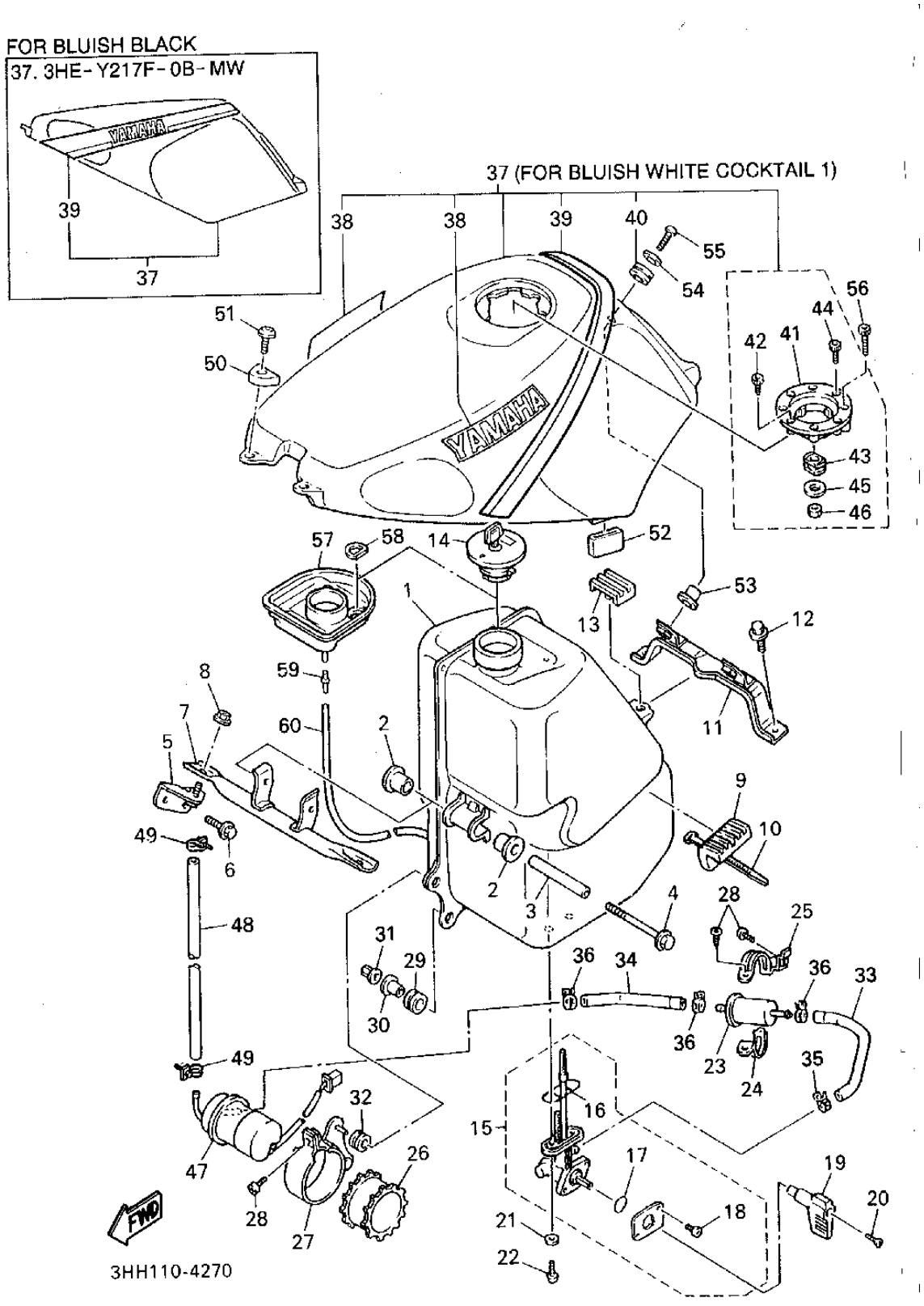
FRONT FORK



3HE332-9270

Ref. No.	Part Number	Description	Qty	Remarks
27	3EN-23144-00-00	. SEAL, DUST	1	
28	4V2-23146-L0-00	. WASHER, OIL SEAL	1	
29	3BF-23110-50-00	. INNER TUBE COMP. 1	1	
30	3HE-23170-00-00	. CYLINDER COMP., FRONT FORK	1	
31	2YK-23173-00-00	. SPINDLE, TAPER	1	
32	3HE-23141-00-00	. SPRING, FRONT FORK	1	
33	509-23158-L0-00	. GASKET	1	
34	3EN-23111-00-00	. BOLT, CAP	1	
35	1FK-23142-00-00	. SEAT, SPRING UPPER	1	
36	1W4-23114-L0-00	. GASKET	1	
37	278-23181-50-00	. BOLT, HEXAGON SOCKET HEAD	1	
38	1WG-23128-00-00	. BOLT, AXLE HOLDER	1	
39	1WG-23118-00-00	. SPACER	1	
40	90201-08085-00	. WASHER, PLATE	1	
41	1WG-23340-00-00	UNDER BRACKET COMP.	1	
42	2NX-23356-00-00	BOLT 2	2	

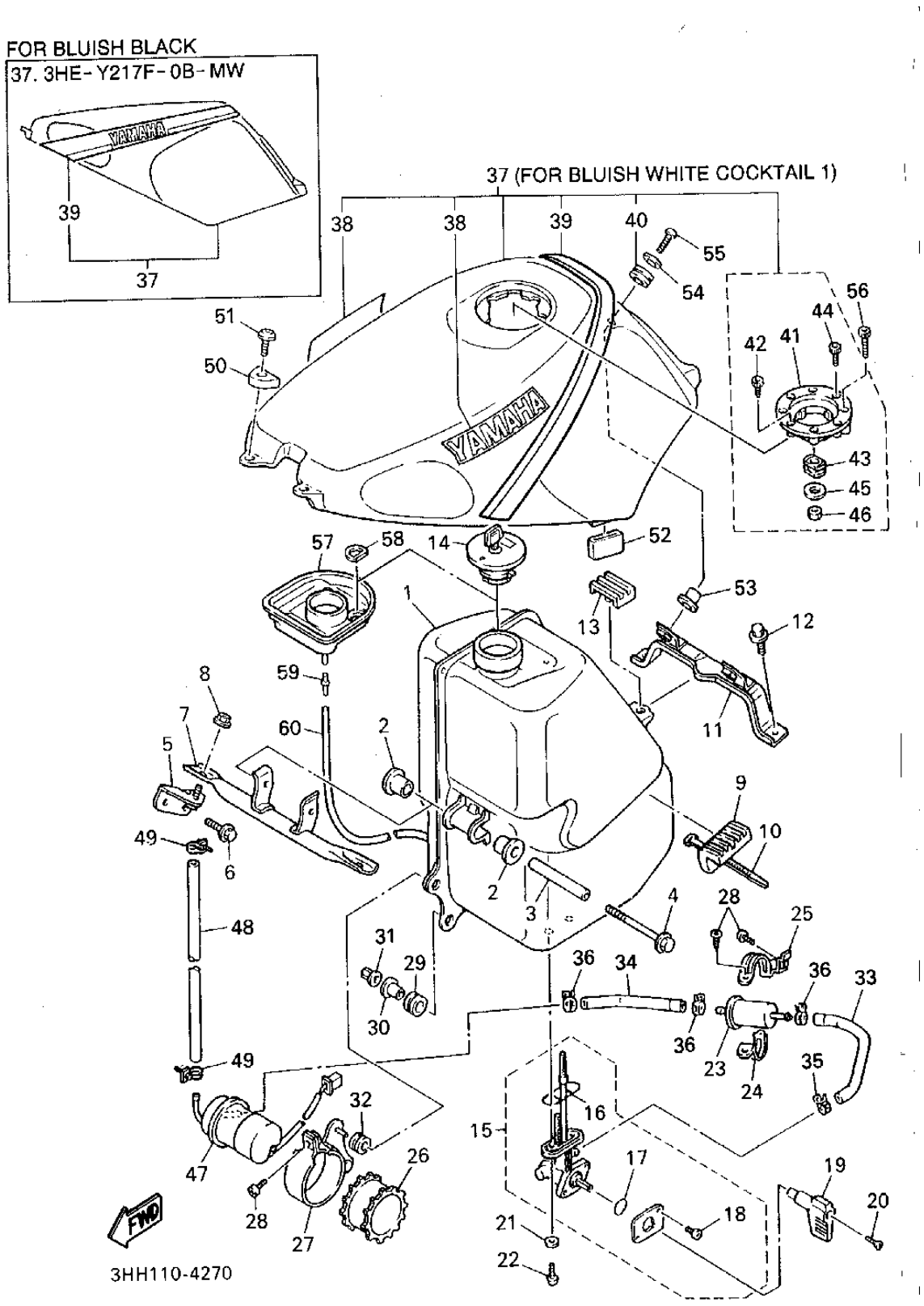
FUEL TANK



Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-24110-10-00	FUEL TANK COMP.	1	
2	1HX-24181-00-00	DAMPER, LOCATING 1	2	
3	90387-06380-00	COLLAR	1	
4	95811-06080-00	BOLT, FLANGE	1	
5	3EN-21346-00-00	BRACKET, TANK FITTING	2	
6	95817-06016-00	BOLT, FLANGE	4	
7	1WG-21345-00-00	BRACKET, TANK FITTING	1	
8	90179-08410-00	NUT	2	
9	1HX-24182-00-00	DAMPER, LOCATING 2	2	
10	90465-13169-00	CALMP	2	
11	1WG-21348-00-00	BRACKT, TANK FITTING	1	
12	95817-06016-00	BOLT, FLANGE	2	
13	1WG-24185-00-00	DAMPER, LOCATING 5	1	
14	1WG-24602-00-00	CAP ASSEMBLY	1	
15	3HE-24500-00-00	FUEL COCK ASSEMBLY 1	1	
16	4X8-24512-00-00	. O-RING	1	
17	3AJ-24534-00-00	. SEAL, COCK	1	
18	98580-03008-00	. SCREW, PAN HEAD	2	
19	3HE-24524-00-00	LEVER, COCK	1	
20	98606-04016-00	SCREW, OVAL HEAD	1	
21	90202-05187-00	WASHER, PLATE	2	
22	90149-06011-00	SCREW	2	
23	1FK-24560-00-00	FILTER ASSEMBLY	1	
24	26H-24568-00-00	BAND, FILTER	1	
25	1WG-24566-00-00	BRACKET, FILTER	1	
26	1WG-24398-01-00	BAND 1	1	
27	3HE-24491-00-00	BRACKET, FUEL PUMP	1	
28	98906-05014-00	SCREW, BIND	3	
29	90480-14229-00	GROMMET	1	

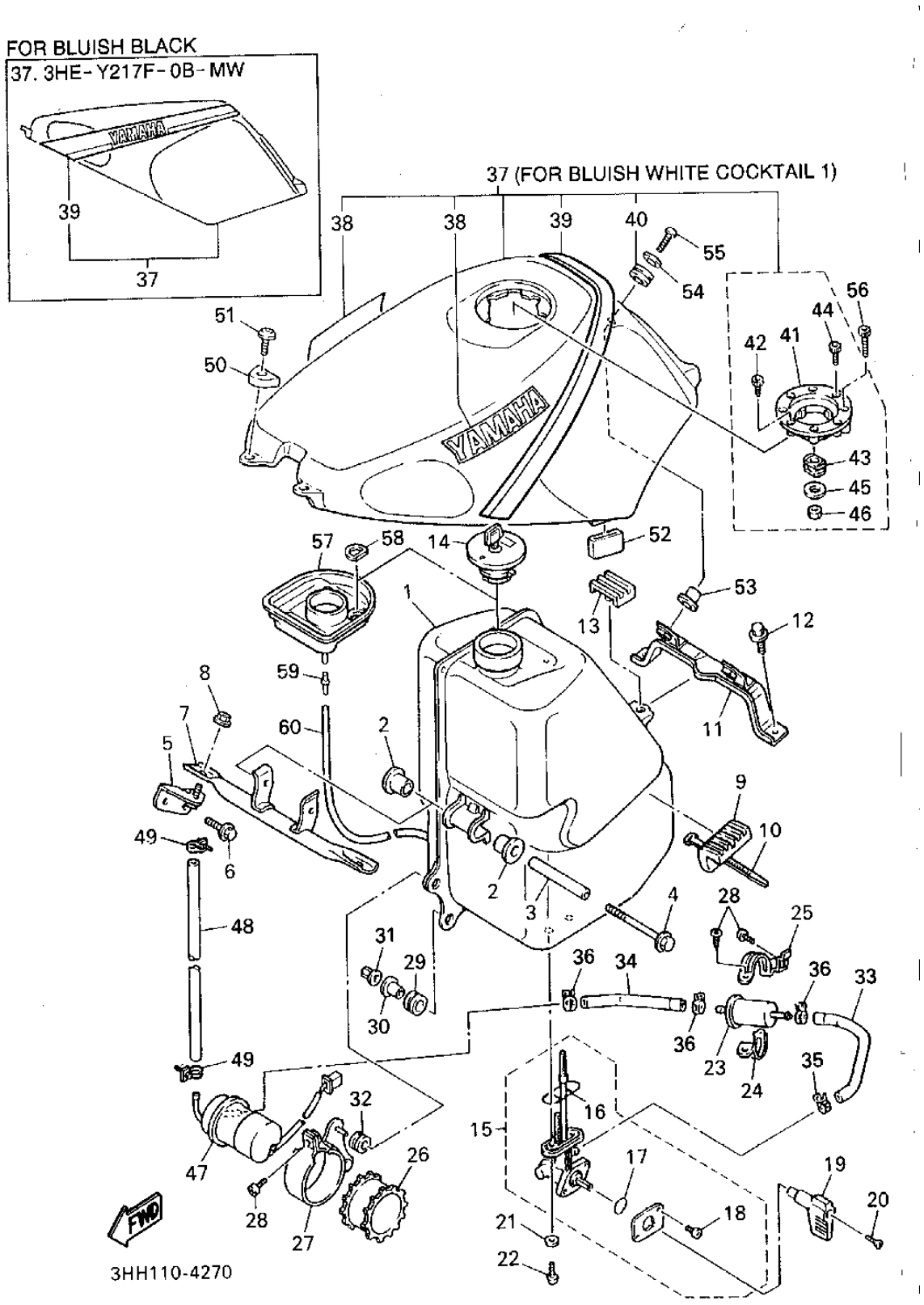
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FUEL TANK



Ref. No.	Part Number	Description	Qty	Remarks
30	90387-07391-00	COLLAR	1	
31	95706-06500-00	NUT, FLANGE	1	
32	90480-11454-00	GROMMET	1	
33	1WG-24311-00-00	PIPE, FUEL 1	1	
34	90445-137F4-00	HOSE	1	
35	90467-10135-00	CLIP	1	
36	90467-11044-00	CLIP	3	
37	3HE-Y217F-0A-1Y	COVER, TOP (FUEL TANK)	1	UR BLUISH WHITE COCKTAIL 1/ DEEP VIOLET METALLIC 1
	3HE-Y217F-0B-MW	COVER, TOP (FUEL TANK)	1	UR BLUISH BLACK
38	99221-00140-00	. EMBLEM, YAMAHA	2	FOR BWC1
39	3HH-24244-61-00	. GRAPHIC, FUEL TANK 1	1	UR FOR BWC1
	3HH-24244-70-00	. GRAPHIC, FUEL TANK 1	1	UR FOR BIB
40	90480-18495-00	. GROMMET	2	
41	3HE-24614-00-00	. PLATE, CAP	1	
42	90110-06134-00	. BOLT, HEXAGON SOCKET HEAD	3	
43	1WG-24665-00-00	. DAMPER	3	
44	90110-06133-00	. BOLT, HEXAGON SOCKET HEAD	3	
45	90201-06765-00	. WASHER, PLATE	3	
46	95604-06200-00	. NUT, U FLANGE	3	
47	3EN-13907-00-00	FUEL PUMP COMP.	1	
48	90445-146F9-00	HOSE	1	
49	90467-13123-00	CLIP	2	
50	1WG-24183-00-00	DAMPER, LOCATING 3	2	
51	90154-06040-00	SCREW, BINDING	2	
52	4X7-21719-00-00	GROMMET	2	
53	90387-112R6-00	COLLAR	2	

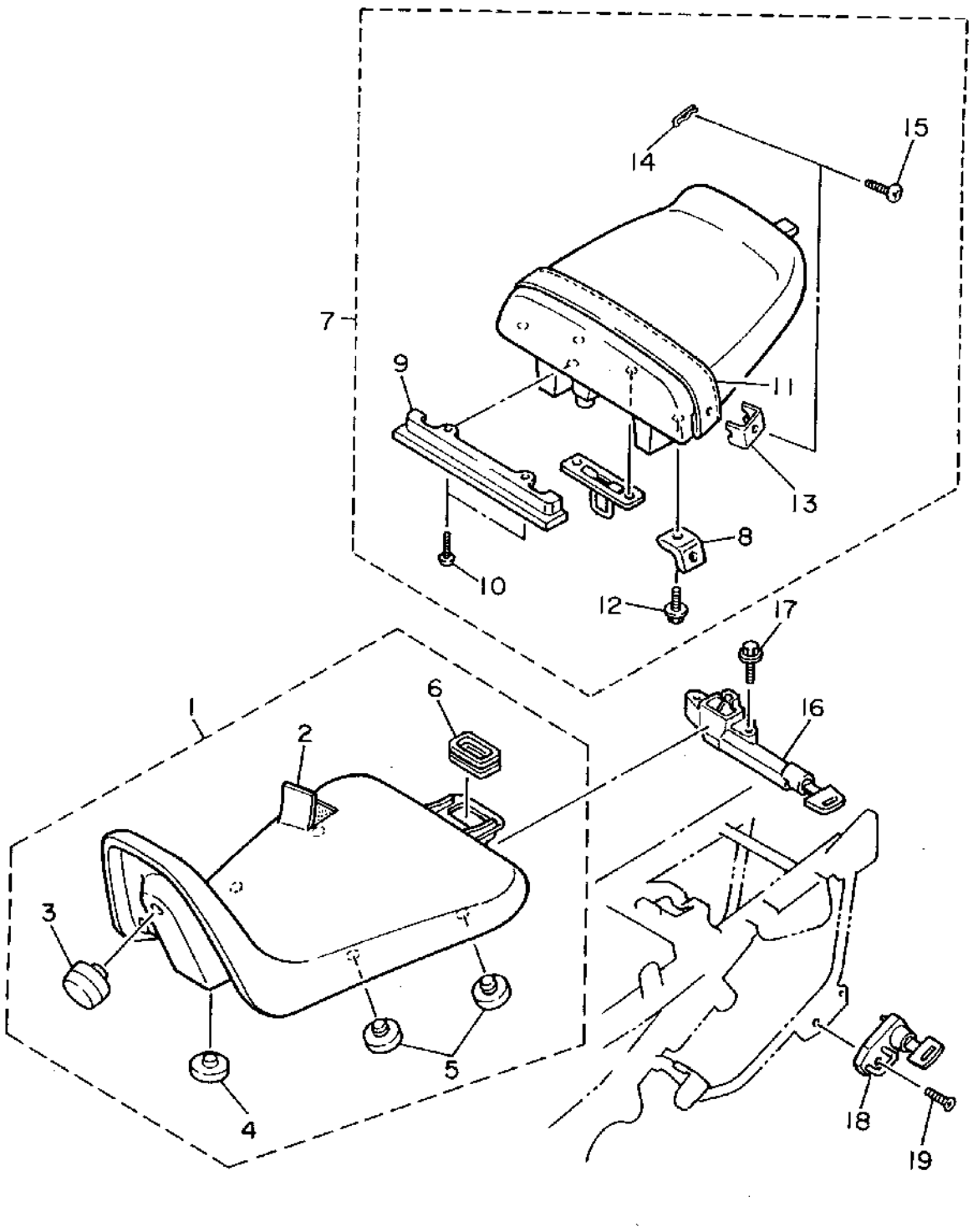
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FUEL TANK

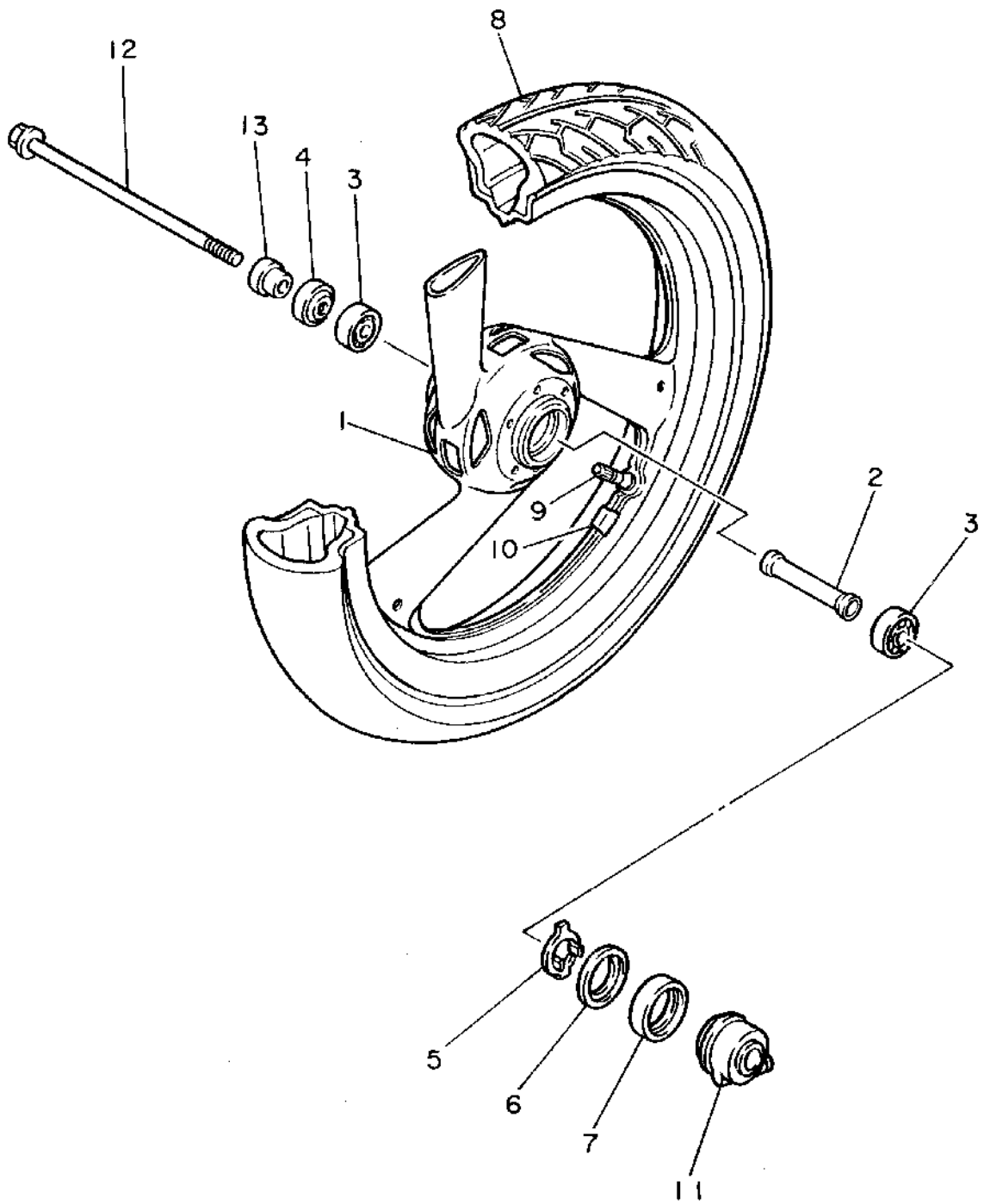
Ref. No.	Part Number	Description	Qty	Remarks
54	90201-06697-00	WASHER, PLATE	2	
55	98511-06025-00	SCREW PAN HEAD (92501-06025)	2	
56	90110-06170-00	BOLT, HEXAGON SOCKET HEAD	2	
57	1WG-2414A-00-00	COVER, FILLER	1	
58	1WG-24622-00-00	WASHER, RING	2	
59	90560-03220-00	SPACER	1	
60	90445-070F1-00	HOSE	1	

SEAT



3HH110-2280

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-24710-00-00	SINGLE SEAT ASSEMBLY	1	
2	3HE-24711-00-00	. COVER, SINGLE SEAT	1	
3	1T4-24741-00-00	. PAD, SEAT	1	
4	116-24741-00-00	. PAD, SEAT	1	
5	22W-24741-00-00	. PAD, SEAT	4	
6	3HE-24742-00-00	. GROMMET	1	
7	3HE-24750-00-00	TANDEM SEAT ASSEMBLY	1	
8	4K0-24748-00-00	. BRACKET, SEAT	2	
9	3HE-24796-00-00	. COVER	1	
10	90164-05026-00	. SCREW, TAPPING	2	
11	3HE-24734-00-00	. BAND, SEAT	1	
12	95817-06016-00	. BOLT, FLANGE	2	
13	4L0-24712-11-00	. PLATE	2	
14	90468-10050-00	. CLIP	2	
15	47X-24739-00-00	. BOLT, SEAT FITTING	2	
16	3HE-24705-02-00	SEAT LOCK ASSEMBLY (3HH-24705-01-00)	1	
17	95811-06030-00	BOLT, FLANGE	2	
18	26H-21308-00-00	HELMET HANGER ASSEMBLY (4R8-21308-00)	1	
19	90149-06150-00	SCREW	1	

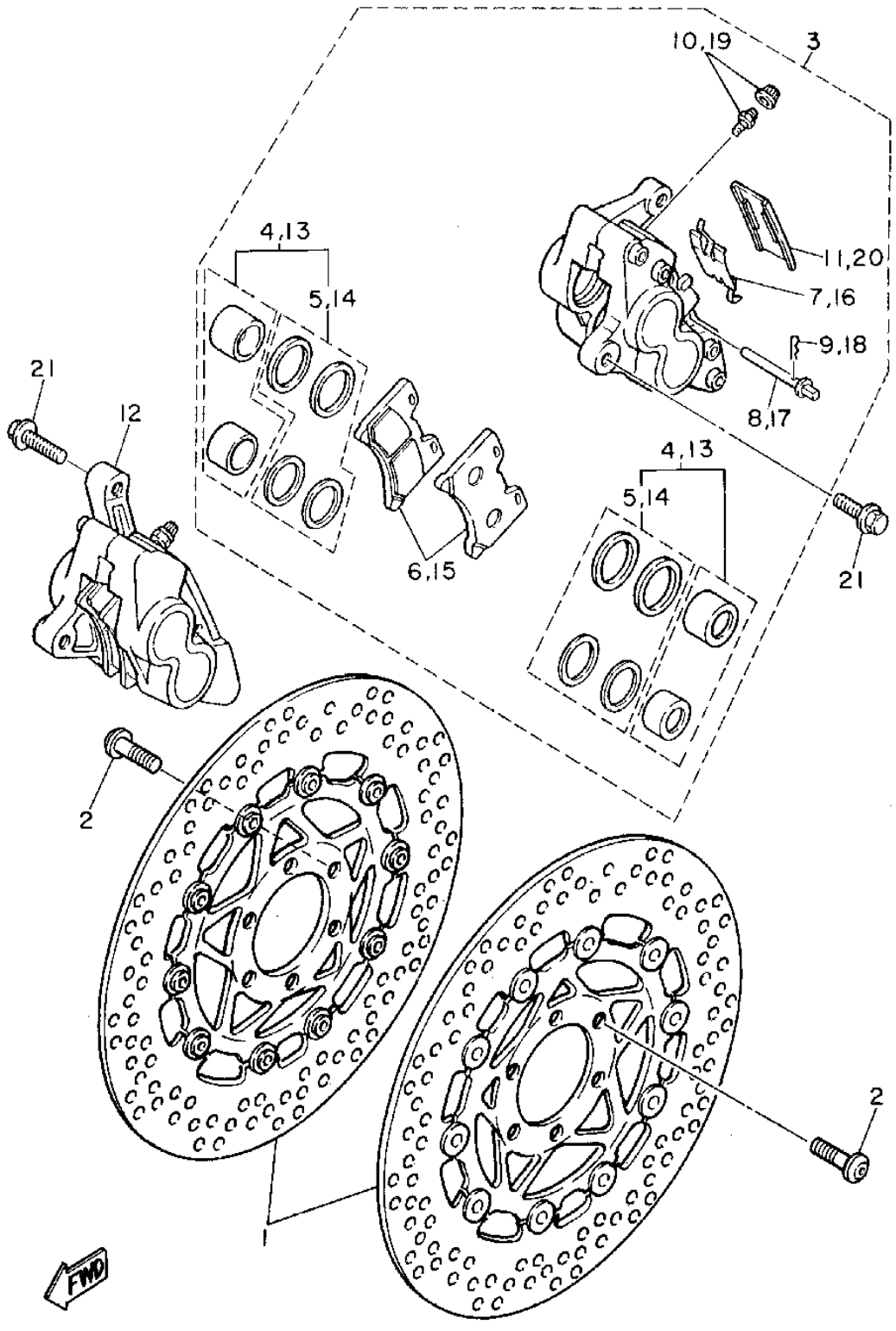


3HE332-9300

FRONT WHEEL

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-25168-00-P0	CAST WHEEL, FRONT	1	UR DEEP REDDISH PURPLE SOLID 1
	3HE-25168-00-P1	CAST WHEEL, FRONT	1	UR LIGHT REDDISH YELLOW SOLID 1
2	90560-15314-00	SPACER	1	
3	93306-30202-00	BEARING	2	
4	93102-22014-00	OIL SEAL	1	
5	341-25149-00-00	CLUTCH, METER	1	
6	341-25846-00-00	RETAINER, CLUTCH	1	
7	93105-45017-00	OIL SEAL	1	
8	94111-175X5-00	TIRE (MCS110/70 VR17 V240) .	1	BRIDGESTONE
9	93900-00030-00	VALVE, RIM	1	
10	29L-25398-00-00	BALANCER, WHEEL (10G) ...	1	UR
	29L-25398-10-00	BALANCER, WHEEL (20G) ...	1	UR
	29L-25398-20-00	BALANCER, WHEEL (30G) ...	1	UR
11	1WG-25190-00-00	GEAR UNIT ASSEMBLY	1	
12	42X-25181-00-00	AXLE, WHEEL	1	
13	90387-15550-00	COLLAR	1	

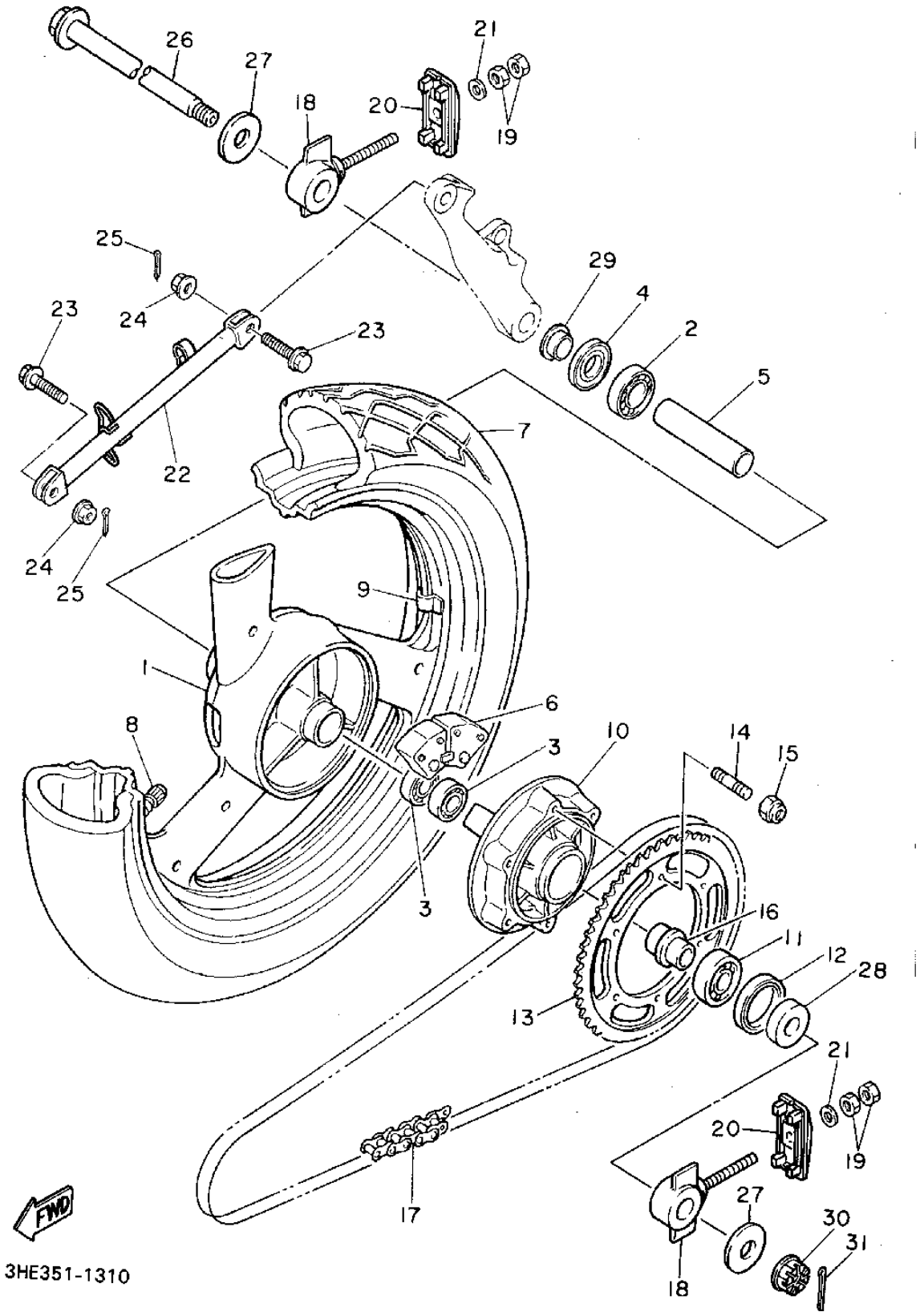
FRONT BRAKE CALIPER



3HE351-1300

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-2581T-00-00	DISC BRAKE ASSEMBLY	2	
2	90109-08718-00	BOLT	12	
3	3HE-2580T-51-00	CALIPER ASSEMBLY (LEFT) ..	1	
4	3HE-W0057-50-00	. PISTON ASSEMBLY, CALIPER	2	
5	3HE-W0047-50-00	. . CALIPER SEAL KIT	2	
6	3GM-W0045-01-00	. BRAKE PAD KIT	1	
7	3GM-25919-00-00	. SUPPORT, PAD	1	
8	3HE-25924-00-00	. PIN, PAD	2	
9	3GM-25925-00-00	. CLIP	2	
10	1J3-W0048-00-00	. BLEED SCREW KIT	1	
11	1KT-25836-00-00	. COVER, DUST	1	
12	3HE-2580U-51-00	CALIPER ASSEMBLY (RIGHT) .	1	
13	3HE-W0057-50-00	. PISTON ASSEMBLY, CALIPER	2	
14	3HE-W0047-50-00	. . CALIPER SEAL KIT	2	
15	3GM-W0045-01-00	. BRAKE PAD KIT	1	
16	3GM-25919-00-00	. SUPPORT, PAD	1	
17	3HE-25924-00-00	. PIN, PAD	2	
18	3GM-25925-00-00	. CLIP	2	
19	1J3-W0048-00-00	. BLEED SCREW KIT	1	
20	1KT-25836-00-00	. COVER, DUST	1	
21	90105-10638-00	BOLT, WASHER BASED	4	

REAR WHEEL

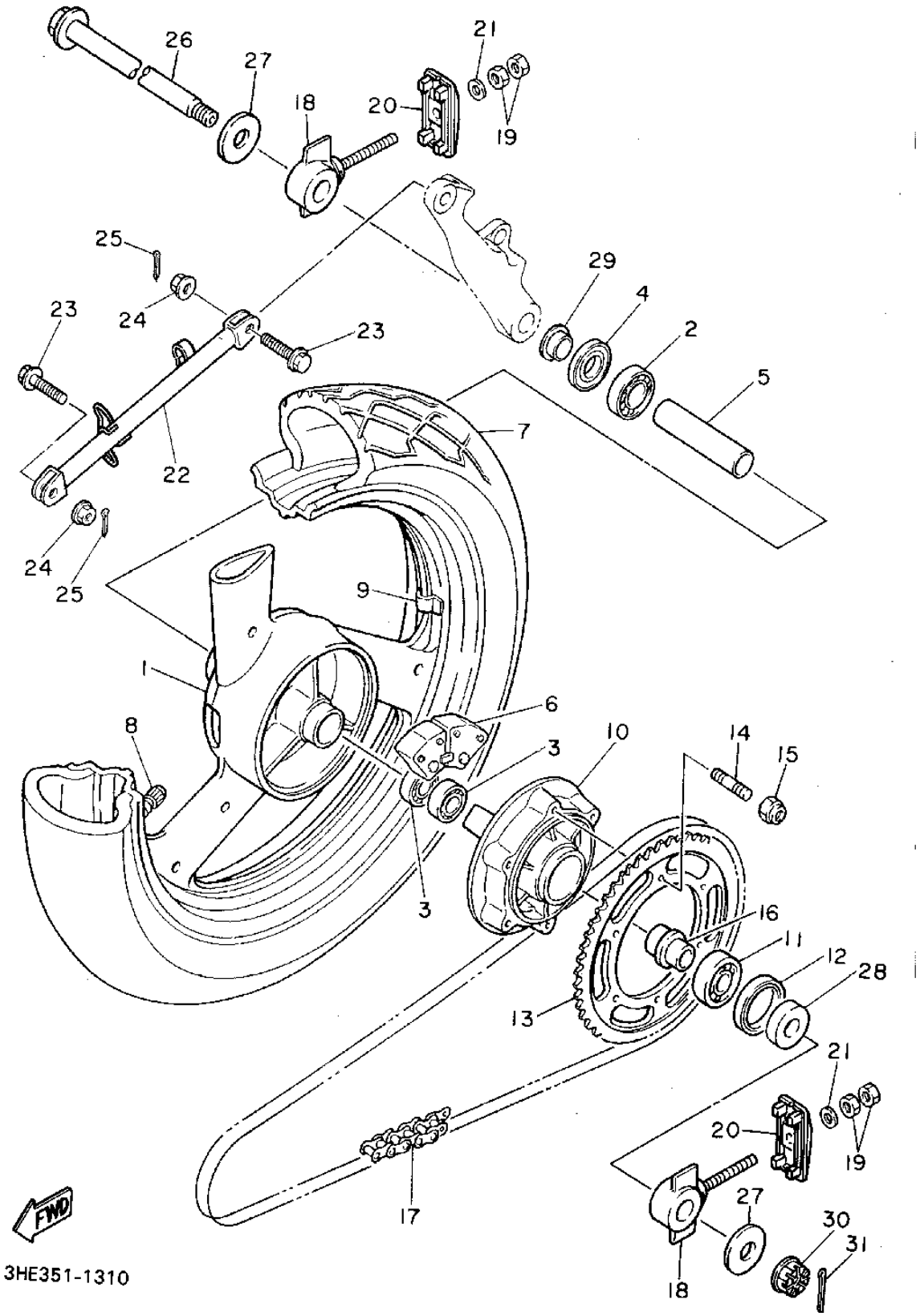


3HE351-1310

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-25338-50-P0	CAST WHEEL, REAR	1	UR DEEP REDDISH PURPLE SOLID 1
	3HE-25338-50-P1	CAST WHEEL, REAR	1	UR LIGHT REDDISH YELLOW SOLID 1
2	93306-30309-00	BEARING	1	
3	93306-20314-00	BEARING (B6203)	2	
4	93102-25044-00	OIL SEAL	1	
5	90387-174V8-00	COLLAR	1	
6	1UF-25364-00-00	DAMPER	3	
7	94114-185X6-00	TIRE (MCS 140/60 VR18 V240)	1	BRIDGESTONE
8	93900-00030-00	VALVE, RIM	1	
9	29L-25398-00-00	BALANCER, WHEEL (10G)	1	UR
	29L-25398-10-00	BALANCER, WHEEL (20G)	1	UR
	29L-25398-20-00	BALANCER, WHEEL (30G)	1	UR
10	1UF-25366-00-00	CLUTCH, HUB	1	
11	93306-37207-00	BEARING	1	
12	93105-42024-00	OIL SEAL	1	
13	1AE-25445-21-00	SPROCKET, DRIVEN (45T)	1	
14	90116-10485-00	BOLT, STUD	6	
15	95601-10200-00	NUT, SELF-LOCKING	6	
16	90387-177K0-00	COLLAR	1	
17	94581-42106-00	CHAIN (D.I.D.50 VA-6-106L)	1	
18	3HH-25388-00-00	PULLER, CHAIN 1	2	
19	95333-08600-00	NUT	4	
20	3HH-22174-00-00	END 1	2	
21	92990-08600-00	WASHER, PLATE	2	
22	3HE-25371-50-00	BAR, TENSION	1	
23	90105-08321-00	BOLT, WASHER BASED	2	
24	95704-08500-00	NUT, FLANGE	2	

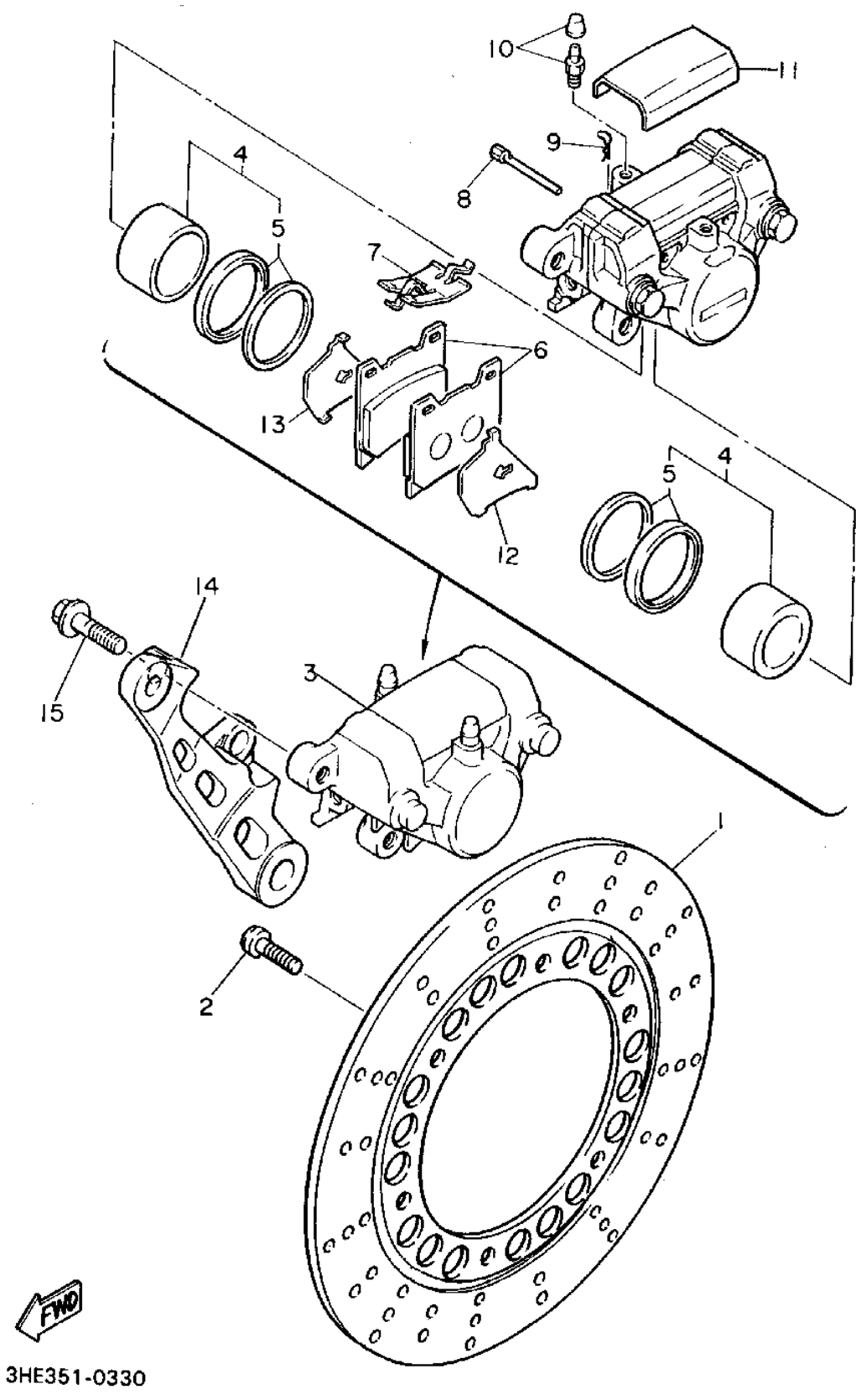
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REAR WHEEL



3HE351-1310

Ref. No.	Part Number	Description	Qty	Remarks
25	91490-20020-00	PIN, COTTER	2	
26	3HE-25381-00-00	AXLE, WHEEL	1	
27	90201-177K7-00	WASHER, PLATE	2	
28	90387-177Y5-00	COLLAR	1	
29	90387-173L5-00	COLLAR	1	
30	90171-16024-00	NUT, CASTLE	1	
31	91401-30030-00	PIN, COTTER	1	

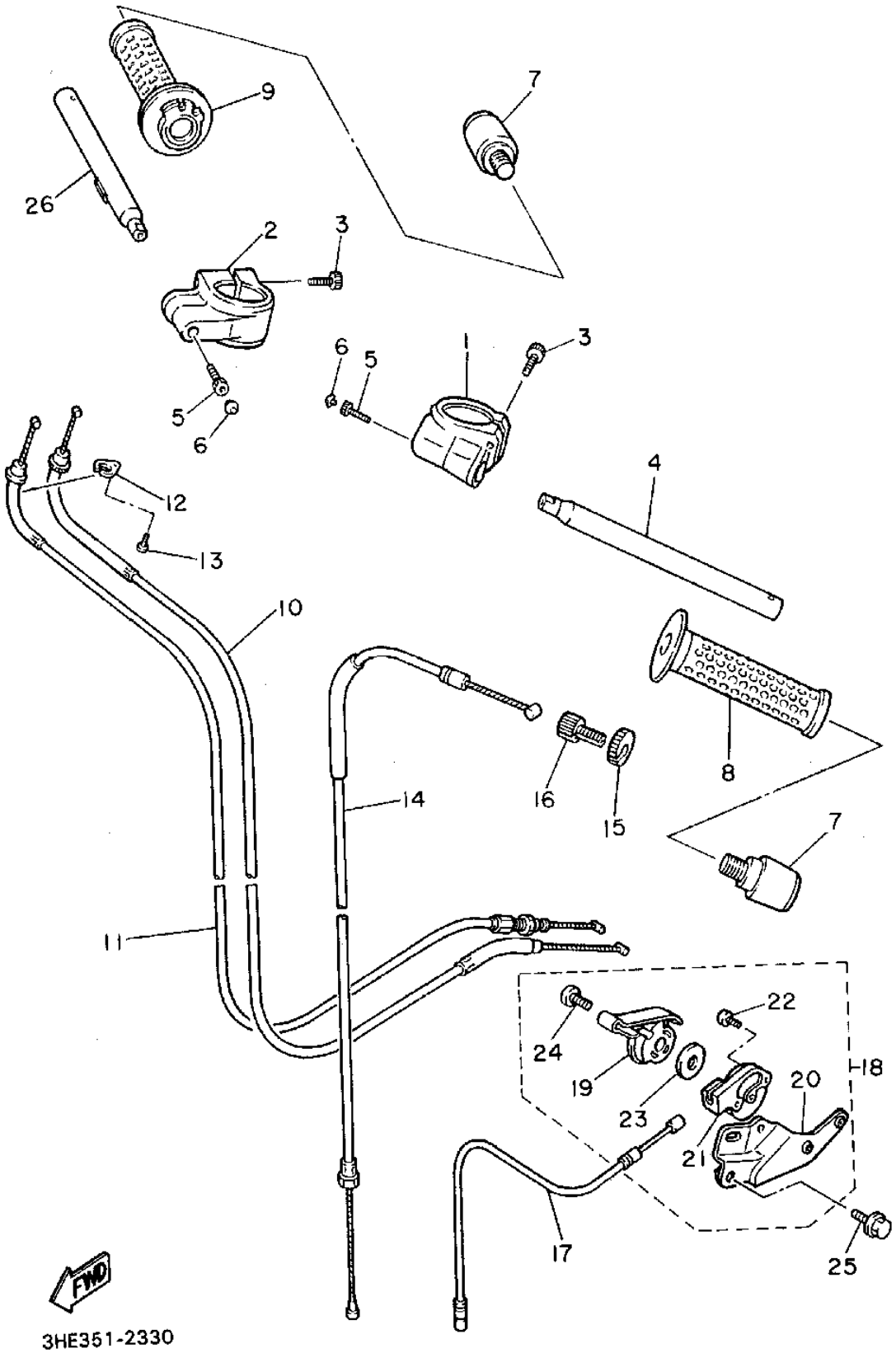


3HE351-0330

REAR BRAKE CALIPER

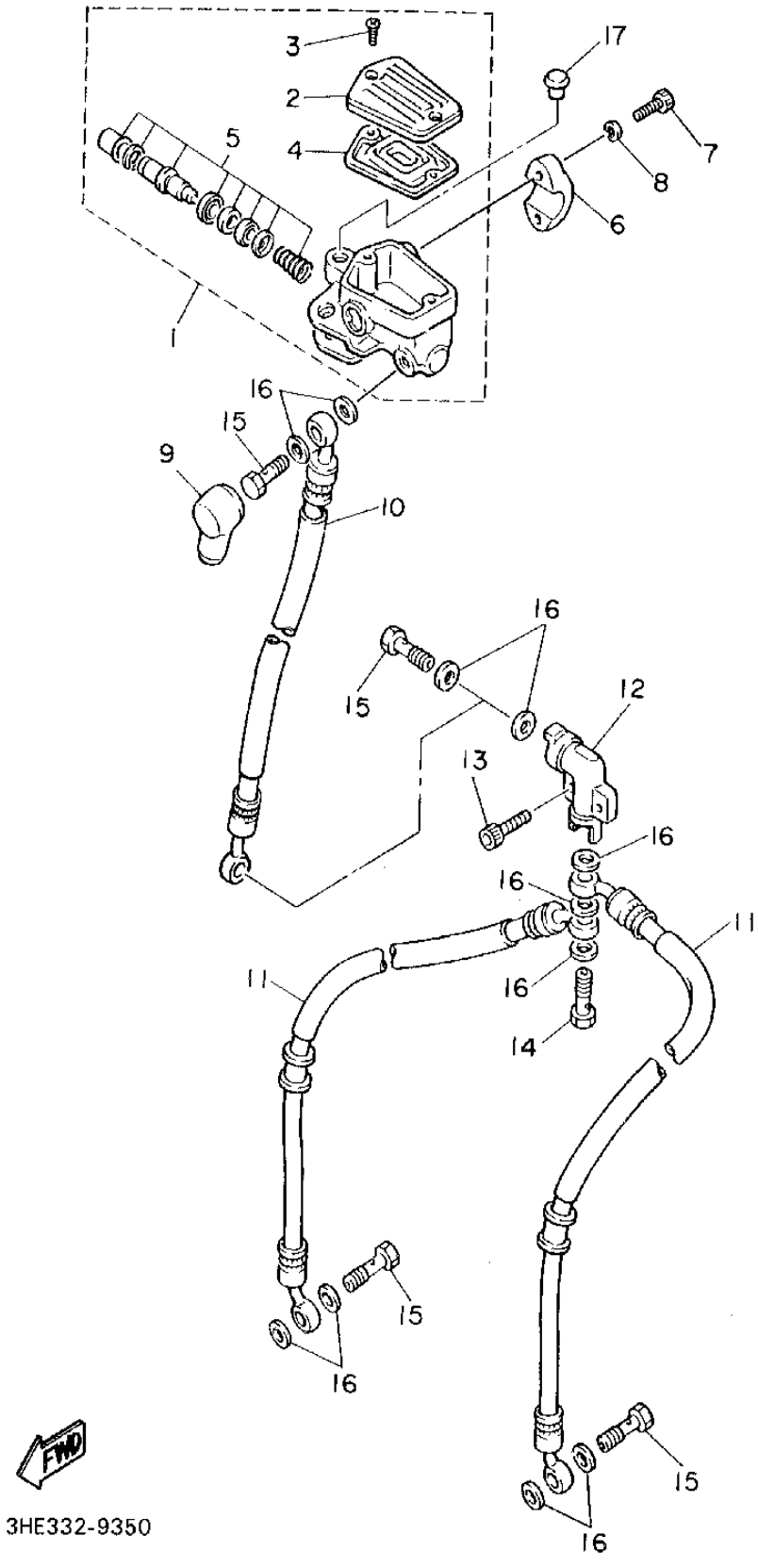
Ref. No.	Part Number	Description	Qty	Remarks
1	2NX-25831-00-00	DISC, BRAKE (RIGHT)	1	
2	90109-08718-00	BOLT	6	
3	3HE-2580W-00-00	CALIPER ASSEMBLY, REAR 2	1	
4	31A-W0057-00-00	. PISTON ASSEMBLY, CALIPER	1	
5	31A-W0047-00-00	. . CALIPER SEAL KIT	1	
6	1FK-W0046-01-00	. BRAKE PAD KIT 2	1	
7	1WG-25919-00-00	. SUPPORT, PAD	1	
8	3HE-25924-00-00	. PIN, PAD	2	
9	3HE-25925-00-00	. CLIP	2	
10	1J3-W0048-00-00	. BLEED SCREW KIT	2	
11	51J-25836-00-00	. COVER, DUST	1	
12	1FK-25827-00-00	. SHIM, CALIPER	1	
13	1FK-25828-00-00	. SHIM, CALIPER	1	
14	3HE-25819-01-00	BRACKET, CALIPER	1	
15	90105-10638-00	BOLT, WASHER BASED	2	

STEERING HANDLE- CABLE



Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-26121-00-00	BOSS, HANDLE (LEFT)	1	
2	3HE-26122-00-00	BOSS, HANDLE (RIGHT)	1	
3	91311-06020-00	BOLT, SOCKET HEAD	4	
4	3HE-26111-00-00	HANDLEBAR	1	
5	91316-08025-00	BOLT, SOCKET HEAD	2	
6	341-23469-00-00	CAP, BOLT	2	
7	51J-26246-00-00	END, GRIP	2	
8	1KG-26241-00-00	GRIP (LEFT)	1	
9	3FH-26240-00-00	GRIP ASSEMBLY	1	
10	3EN-26311-00-00	CABLE, THROTTLE 1	1	
11	3HE-26312-00-00	CABLE, THROTTLE 2	1	
12	5H0-26393-00-00	HOLDER	1	
13	98506-05008-00	SCREW, PAN HEAD	1	
14	3HE-26335-01-00	CABLE, CLUTCH	1	
15	90179-08316-00	NUT	1	
16	90123-08083-00	BOLT	1	
17	3EN-26331-00-00	CABLE, STARTER 1	1	
18	3HE-83940-00-00	STARTER ASSEMBLY	1	
19	1WG-83941-00-00	. LEVER, STARTER	1	
20	3HE-28357-00-00	. STAY 2	1	
21	1WG-83942-00-00	. COVER, STARTER	1	
22	98906-03006-00	. SCREW, BIND	2	
23	90209-10131-00	. WASHER	1	
24	98906-06008-00	. SCREW, BIND	1	
25	95826-06020-00	BOLT, flange (95806-06020-00)	1	
26	3HE-26112-00-00	BAR, HANDLE	1	

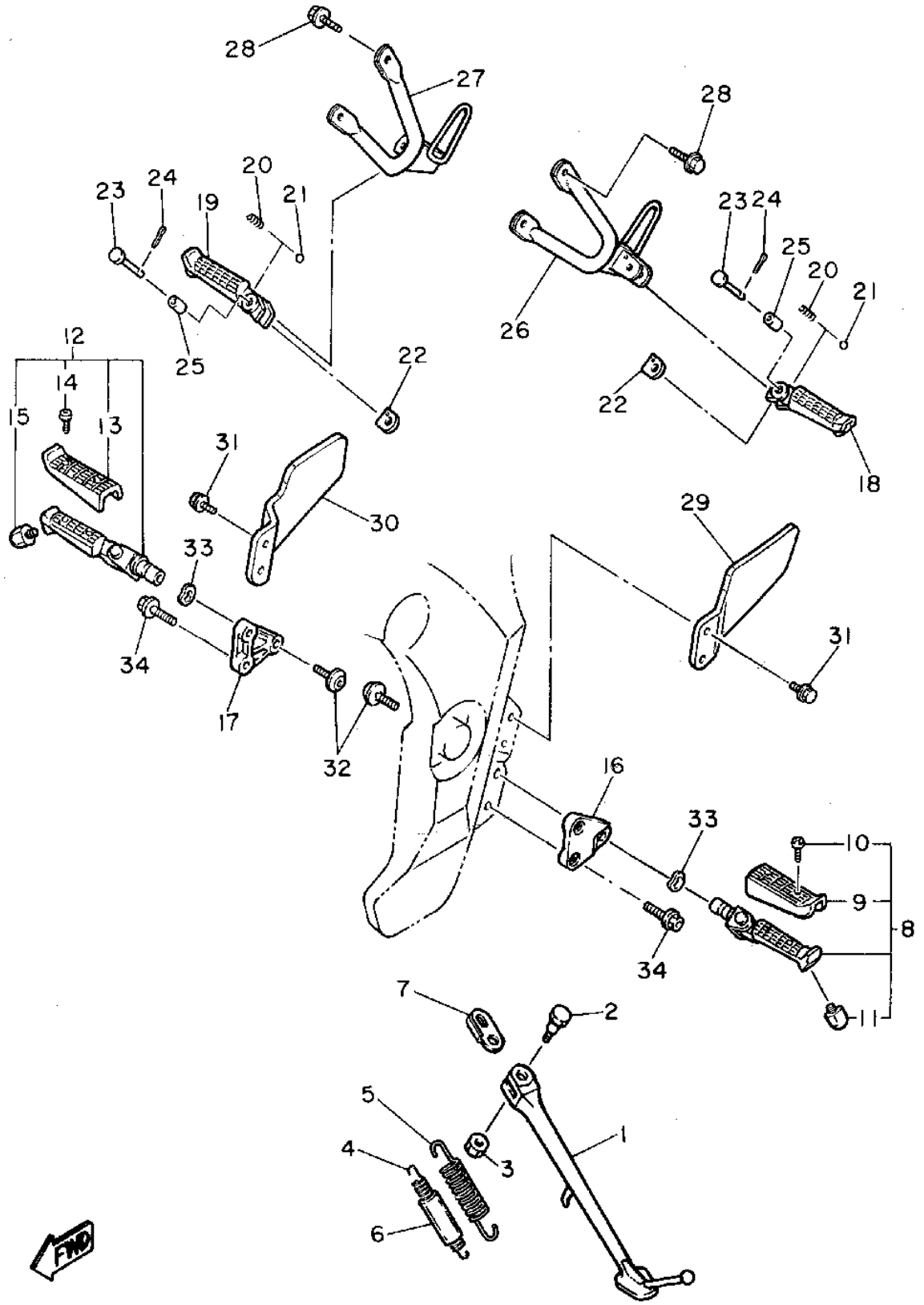
FRONT MASTER CYLINDER



3HE332-9350

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-2583T-00-00	MASTER CYLINDER ASSEMBLY	1	
2	3HE-25852-00-00	. CAP, RESERVOIR	1	
3	98707-04012-00	. SCREW, FLAT HEAD	2	
4	36Y-25854-00-00	. DIAPHRAGM, RESERVOIR	1	
5	36Y-W0041-00-00	. CYLINDER KIT, MASTER	1	
6	36Y-25867-00-00	BRACKET, MASTER CYLINDER	1	
7	91316-06025-00	BOLT	2	
8	92906-06100-00	WASHER, SPRING	2	
9	4L0-25862-00-00	BOOT, MASTER CYLINDER	1	
10	3HE-25872-01-00	HOSE, BRAKE 1	1	
11	3HE-25873-11-00	HOSE, BRAKE 2	2	
12	11U-25885-00-00	JOINT	1	
13	91316-06025-00	BOLT	2	
14	90401-10044-00	BOLT, UNION	1	
15	90401-10034-00	BOLT, UNION	4	
16	90201-10118-00	WASHER, PLATE	11	
17	90338-09012-00	PLUG	2	

STAND - FOOTREST

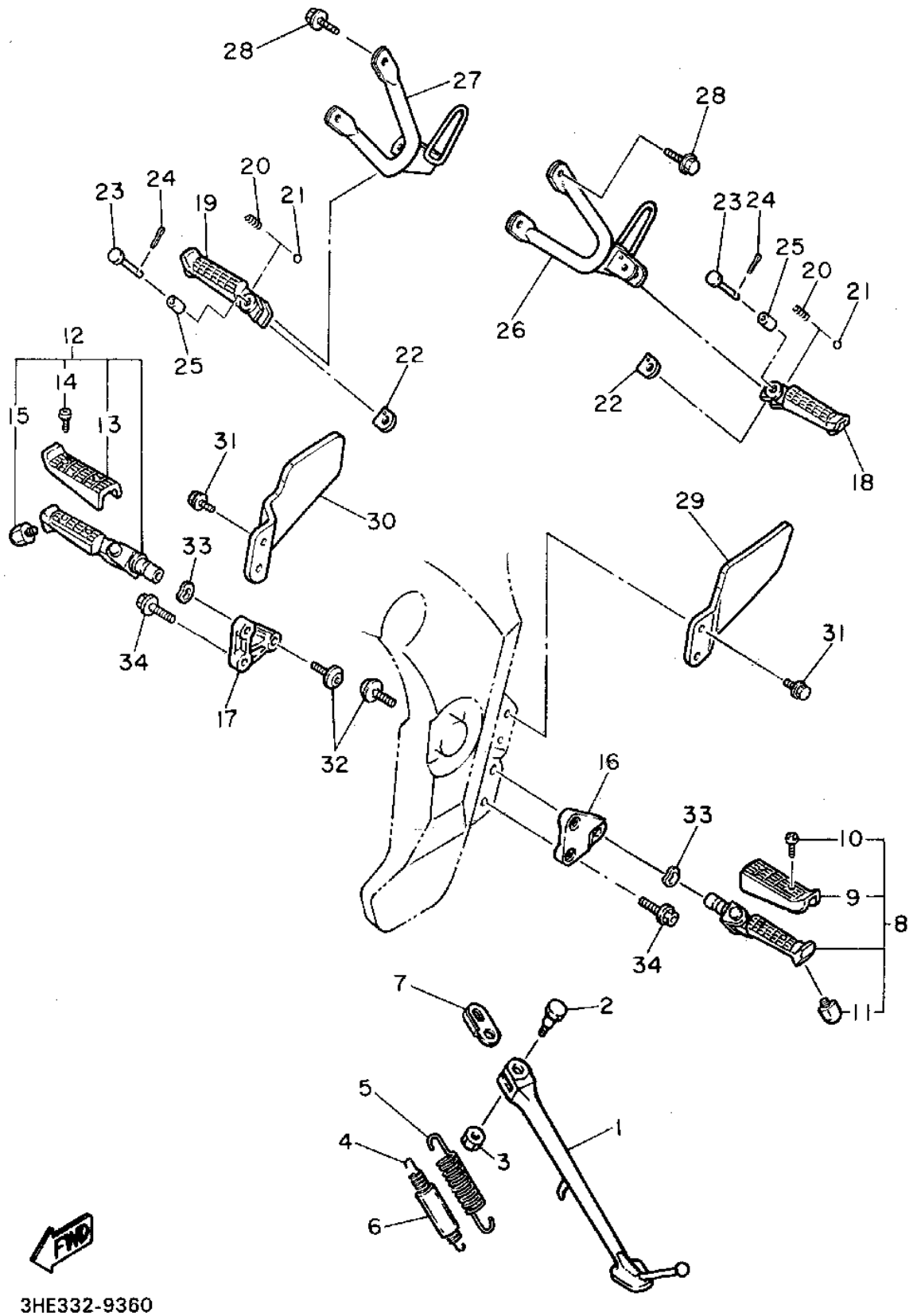


3HE332-9360

Ref. No.	Part Number	Description	Qty	Remarks
1	2KT-27311-00-00	STAND, SIDE	1	
2	90109-10474-00	BOLT	1	
3	90185-10037-00	NUT, SELF-LOCKING	1	
4	90506-18224-00	SPRING, TENSION	1	
5	90506-26225-00	SPRING, TENSION	1	
6	1TX-27351-00-00	GUIDE, SIDE STAND	1	
7	2KT-27315-00-00	LINK, SIDE STAND	1	
8	3HE-27410-00-00	FRONT FOOTREST ASSEMBLY (LEFT)	1	
9	2GH-27413-00-00	. COVER, FOOTREST	1	
10	90157-05079-00	. SCREW, PAN HEAD	2	
11	3HE-27435-00-00	. BOLT	1	
12	3HE-27420-00-00	FRONT FOOTREST ASSEMBLY (RIGHT)	1	
13	2GH-27413-00-00	. COVER, FOOTREST	1	
14	90157-05079-00	. SCREW, PAN HEAD	2	
15	3HE-27435-00-00	. BOLT	1	
16	3HE-27442-00-00	BRACKET 2	1	
17	3HE-27443-00-00	BRACKET 3	1	
18	1HX-27431-00-00	FOOTREST, REAR 1	1	
19	1HX-27441-00-00	FOOTREST, REAR 2	1	
20	90501-12743-00	SPRING, COMPRESSION	2	
21	93501-04011-00	BALL	2	
22	1HX-27437-00-00	WASHER, SPECIAL	2	
23	91701-06035-00	PIN, CLEVIS	2	
24	91490-20020-00	PIN, COTTER	2	
25	90387-064H8-00	COLLAR	2	
26	3HE-2741L-00-00	BRACKET 4	1	
27	3HE-2742L-01-00	BRACKET 5	1	

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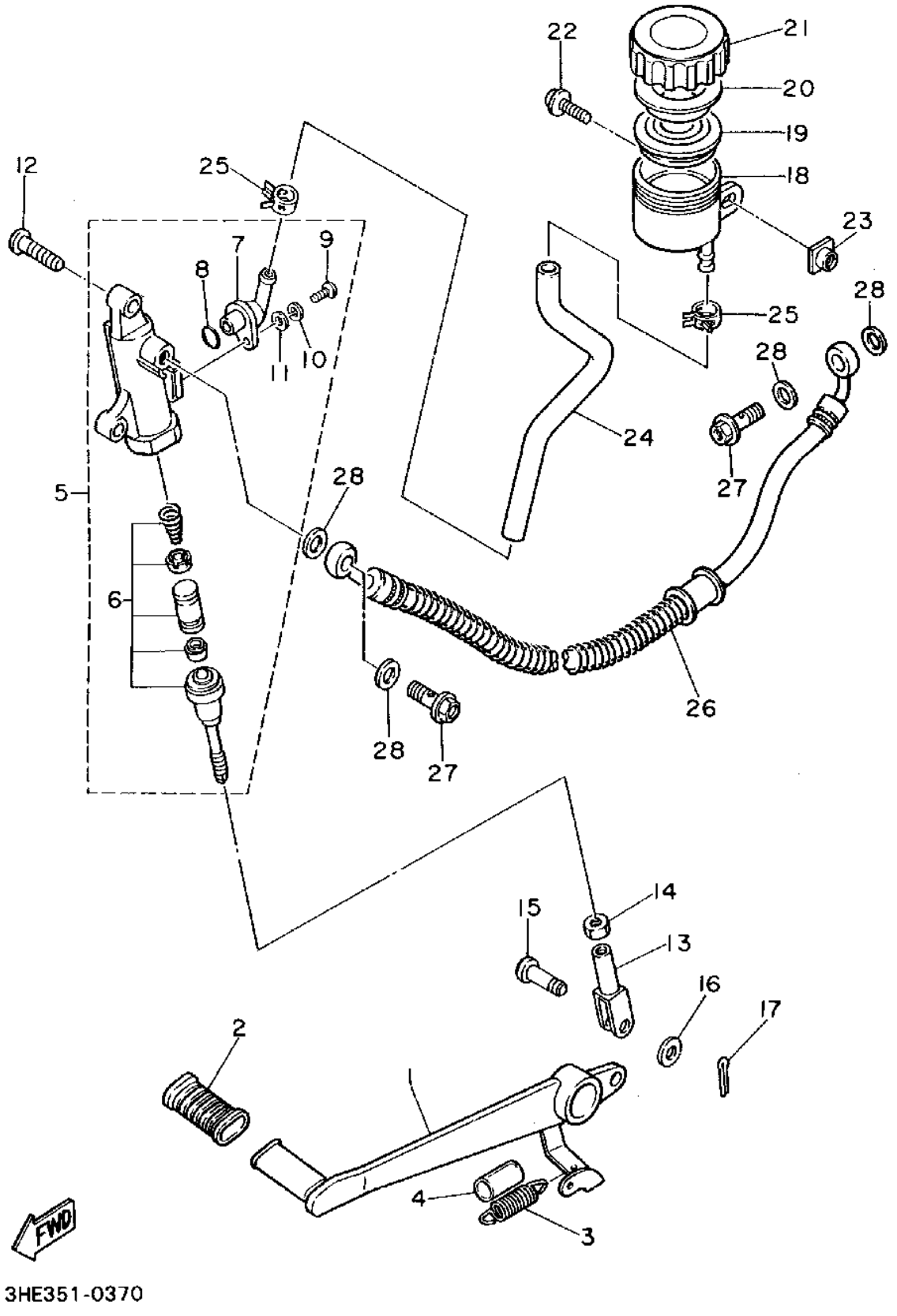
STAND - FOOTREST



3HE332-9360

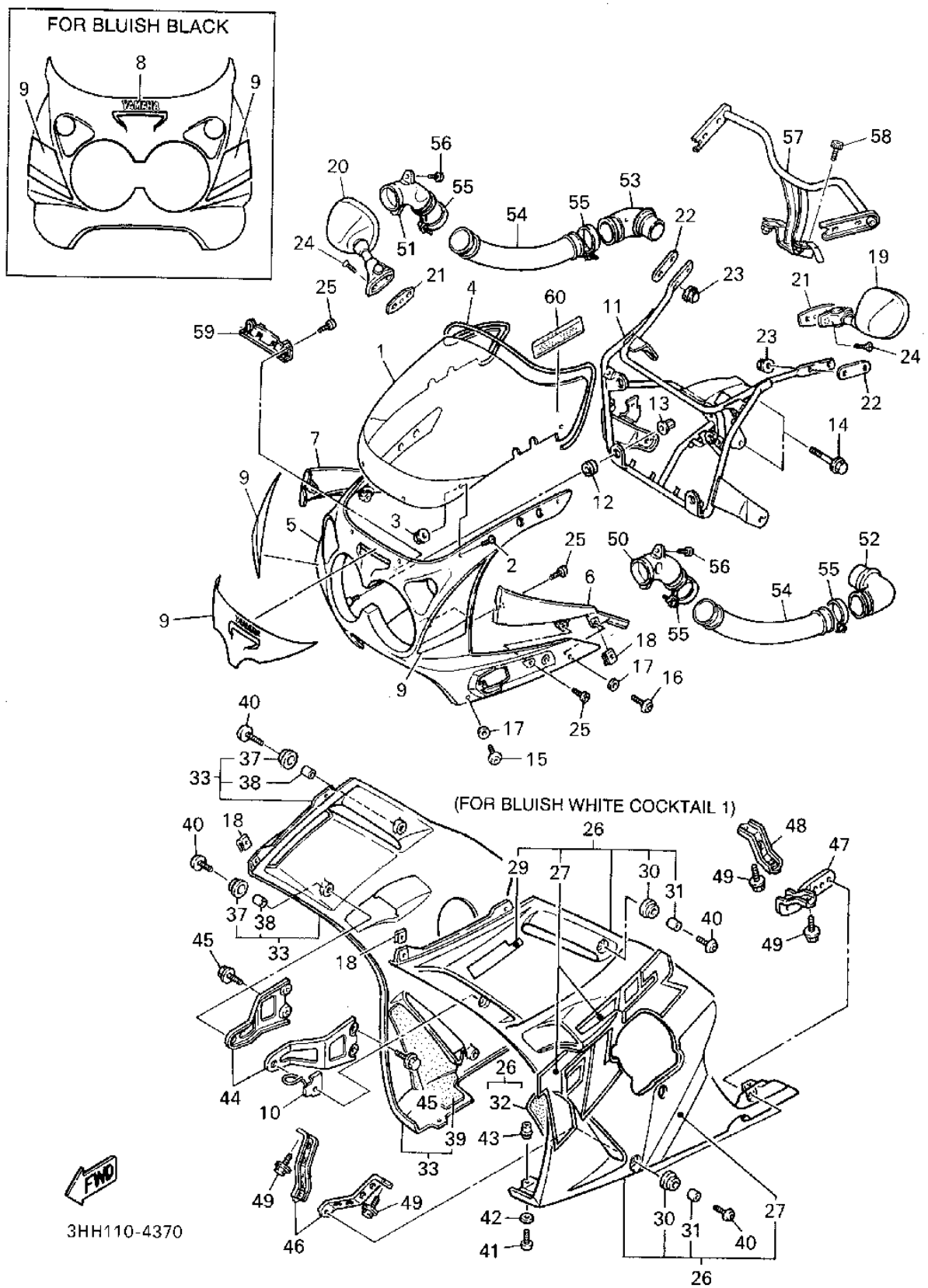
Ref. No.	Part Number	Description	Qty	Remarks
28	95821-08025-00	BOLT, FLANGE	4	
29	3HE-27445-01-00	PLATE 1	1	
30	3HE-27446-01-00	PLATE 2	1	
31	95024-06016-00	BOLT, FLANGE	4	
32	90109-103A9-00	BOLT	2	
33	90206-17084-00	WASHER, WAVE	2	
34	95023-08025-00	BOLT	4	

REAR MASTER CYLINDER



3HE351-0370

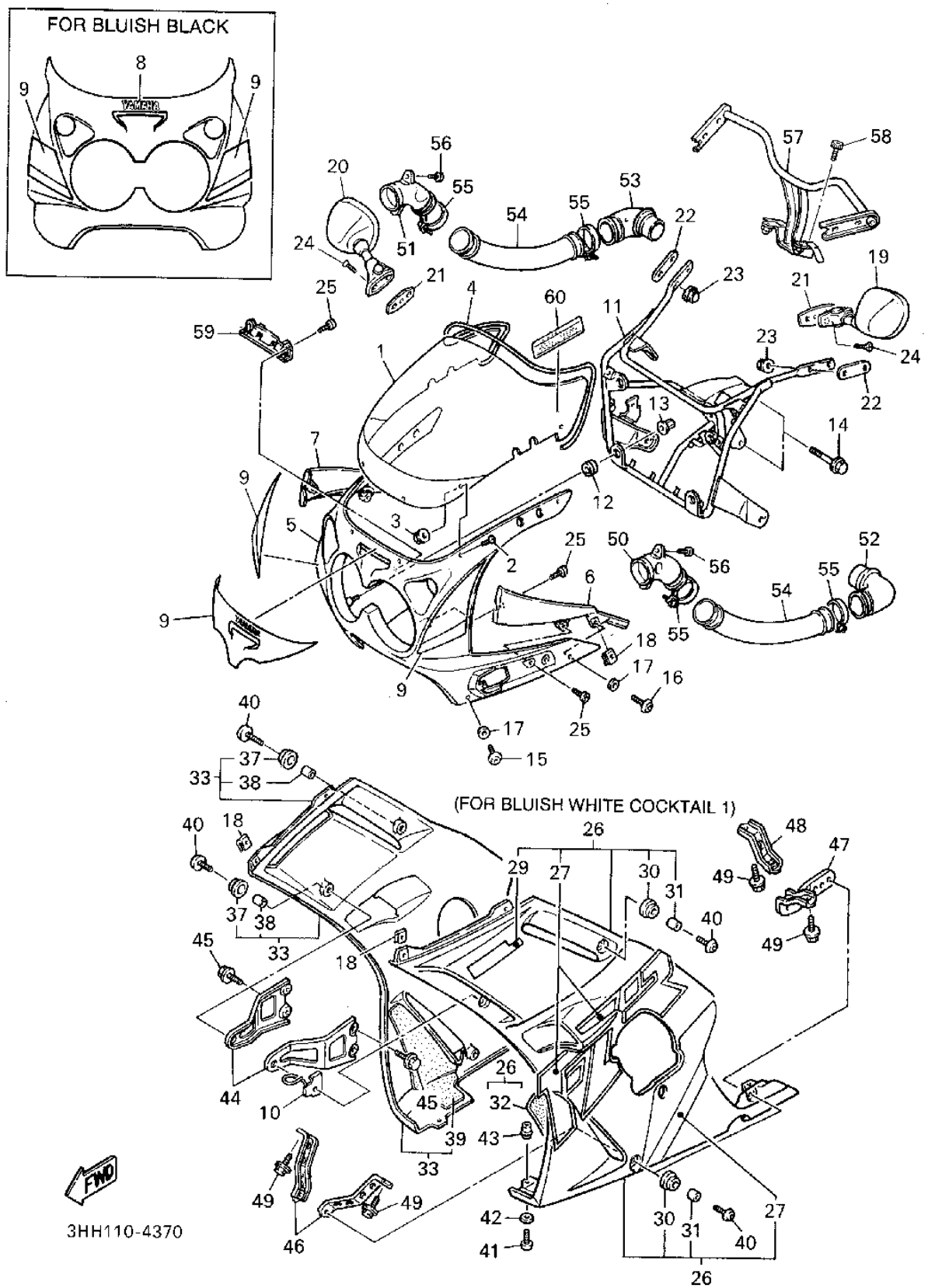
Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-27211-00-00	PEDAL, BRAKE	1	
2	22N-18113-00-00	COVER, SHIFT PEDAL	1	
3	90506-20377-00	SPRING, TENSION	1	
4	90446-17267-00	HOSE	1	
5	1WG-25850-50-00	MASTER CYLINDER ASSEMBLY	1	
6	1WG-W0042-50-00	. CYLINDER KIT, MASTER	1	
7	36Y-2582A-50-00	. JOINT	1	
8	93210-15620-00	. O-RING	1	
9	98511-04012-00	. SCREW, PAN HEAD	1	
10	92901-04100-00	. WASHER, SPRING	1	
11	92901-04600-00	. WASHER, PLATE	1	
12	92016-08025-00	SCREW	2	
13	31A-27222-00-00	JOINT	1	
14	95303-08700-00	NUT	1	
15	90240-08013-00	PIN, CLEVIS	1	
16	90201-08083-00	WASHER, PLATE	1	
17	91490-20020-00	PIN, COTTER	1	
18	31A-25894-01-00	TANK, RESERVOIR	1	
19	360-25854-00-00	DIAPHRAGM, RESERVOIR	1	
20	2GU-25855-00-00	BUSH, DIAPHRAGM	1	
21	2KF-25852-50-00	CAP, RESERVOIR	1	
22	90159-06056-00	SCREW, WITH WASHER	1	
23	31A-14477-00-00	PLATE	1	
24	1WG-25895-00-00	HOSE, RESERVOIR	1	
25	90467-14057-00	CLIP	2	
26	3HE-25872-60-00	HOSE, BRAKE 1	1	
27	90401-10096-00	BOLT, UNION	2	
28	90201-10118-00	WASHER, PLATE	4	



COWLING 1

Ref. No.	Part Number	Description	Qty	Remarks
1	3HH-28381-10-00	WINDSHIELD	1	
2	90150-05020-00	SCREW, ROUND HEAD	6	
3	95707-05500-00	NUT, FLANGE	6	
4	36Y-28348-00-00	MOLE 4	1	
5	3HE-2835G-00-MW	BODY, FRONT UPPER 1	1	UR BLUISH BLACK
	3HE-2835G-00-P1	BODY, FRONT UPPER 1	1	UR BLUISH WHITE COCKTAIL 1
6	3EN-2835U-00-00	PANEL 1	1	UR FOR BWC1
	3EN-2835U-20-00	PANEL 1	1	UR FOR BIB
7	3EN-2835V-00-00	PANEL 2	1	UR FOR BWC1
	3EN-2835V-20-00	PANEL 2	1	UR FOR BIB
8	99236-00080-00	EMBLEM, YAMAHA	1	UR FOR BIB
9	3HH-28390-61-00	GRAPHIC SET, COWLING	1	UR FOR BWC1
	3HH-28390-70-00	GRAPHIC SET, COWLING	1	UR FOR BIB
10	3HE-21596-00-00	HOLDER	1	
11	3HE-28356-30-00	STAY 1	1	
12	90480-14229-00	GROMMET	4	
13	90179-06500-00	NUT	4	
14	90105-08652-00	BOLT, WASHER BASED	2	
15	90110-05201-00	BOLT, HEXAGON SOCKET HEAD	2	
16	90149-05299-00	SCREW	2	
17	90202-05180-00	WASHER, PLATE	4	
18	90183-05024-00	NUT, SPRING	4	
19	3HE-26280-00-00	REAR VIEW MIRROR ASSEMBLY (LEFT)	1	UR WHITE
	3HE-26280-10-00	REAR VIEW MIRROR ASSEMBLY (LEFT)	1	UR BLACK
20	3HE-26290-00-00	REAR VIEW MIRROR ASSEMBLY (RIGHT)	1	UR WHITE

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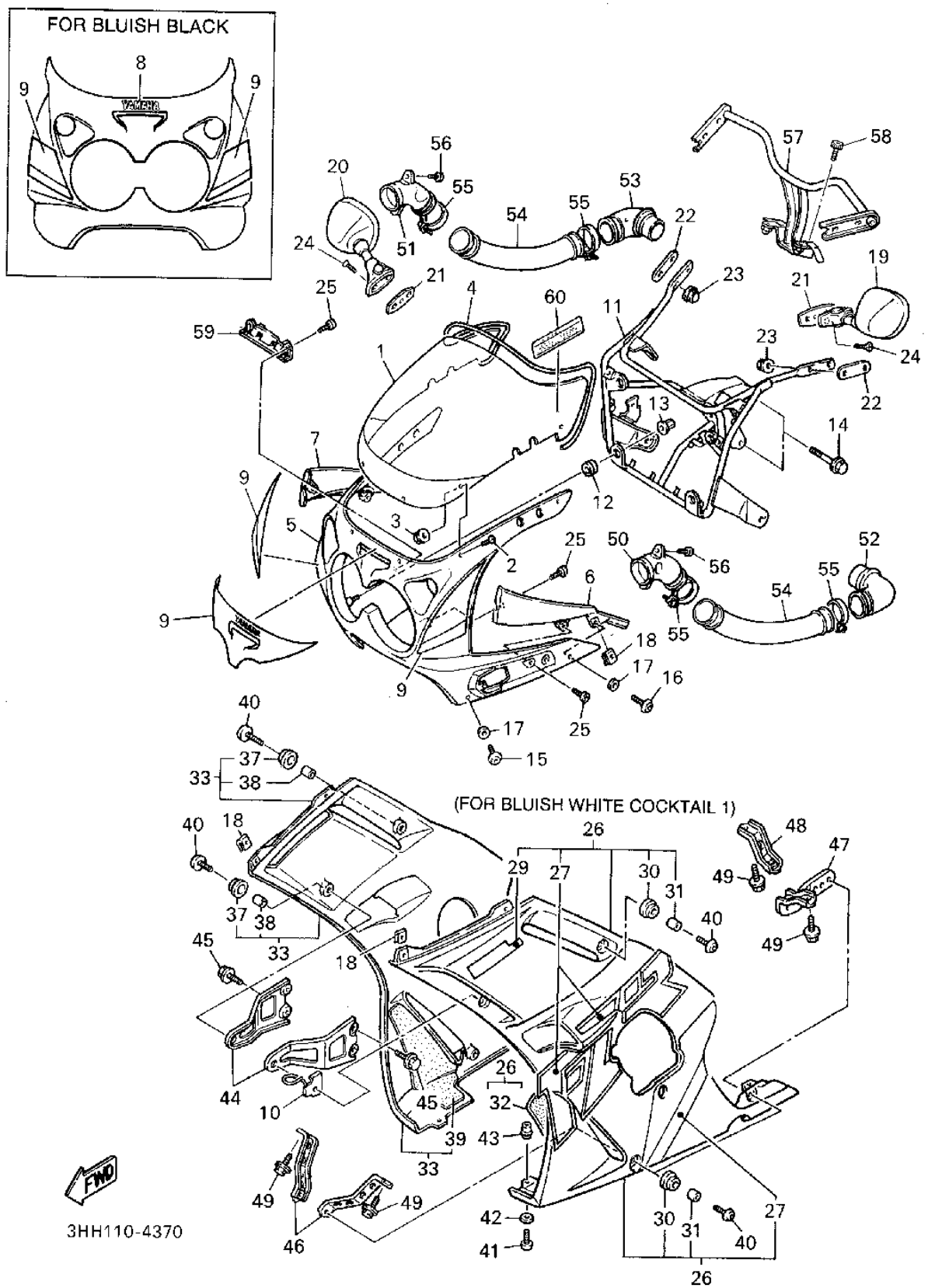


COWLING 1

Ref. No.	Part Number	Description	Qty	Remarks
20	3HE-26290-10-00	REAR VIEW MIRROR ASSEMBLY (RIGHT)	1	UR BLACK
21	1AE-26298-00-00	PLATE, MIRROR FITTING 1 . . .	2	
22	3CV-26298-00-00	PLATE, MIRROR FITTING 1 . . .	2	
23	90176-06055-00	NUT, CROWN	4	
24	98706-06025-00	SCREW, FLAT HEAD	4	
25	97706-50014-00	INACTIVE PART NUMBER	6	
26	3EN-Y283J-0A-MW	BODY, FRONT LOWER 1	1	UR BLUISH BLACK
	3EN-Y283J-0B-0Y	BODY, FRONT LOWER 1	1	UR BLUISH WHITE COCKTAIL 1/ DEEP VIOLET METALLIC 1
27	3HH-28301-61-00	. GRAPHIC SET, LOWER COVER 1	1	UR FOR BWC1
	3HH-28301-70-00	. GRAPHIC SET, LOWER COVER 1	1	UR FOR BIB
28	3HH-28315-50-00	. EMBLEM	1	UR FOR BIB
29	3HH-28328-30-00	. EMBLEM	1	UR FOR BWC1
	99236-00220-00	. EMBLEM, YAMAHA	1	UR FOR BIB
30	90480-13398-00	. GROMMET	4	
31	90387-067K6-00	. COLLAR	4	
32	3HE-2848K-00-00	. SEAT 2	1	
33	3EN-Y283K-0B-MW	BODY, FRONT LOWER 2	1	UR BLUISH BLACK
	3EN-Y283K-0F-0Y	BODY, FRONT LOWER 2	1	UR BLUISH WHITE COCKTAIL 1/ DEEP VIOLET METALLIC 1
34	3HH-28303-61-00	. GRAPHIC SET, LOWER COVER 2	1	UR FOR BWC1
	3HH-28303-70-00	. GRAPHIC SET, LOWER COVER 2	1	UR FOR BIB
35	3HH-28315-50-00	. EMBLEM	1	UR FOR BIB
36	3HH-28328-30-00	. EMBLEM	1	UR FOR BWC1

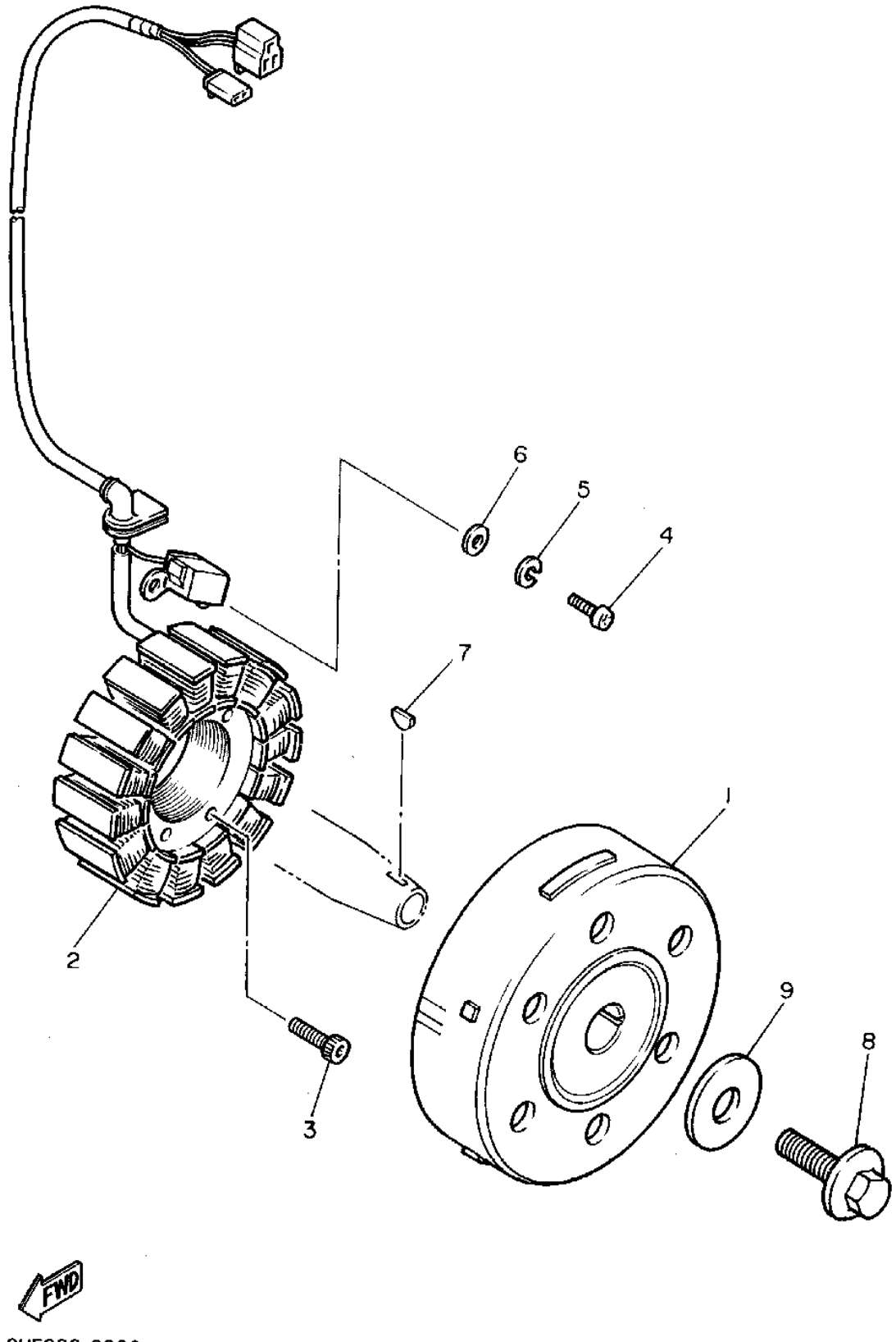
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COWLING 1



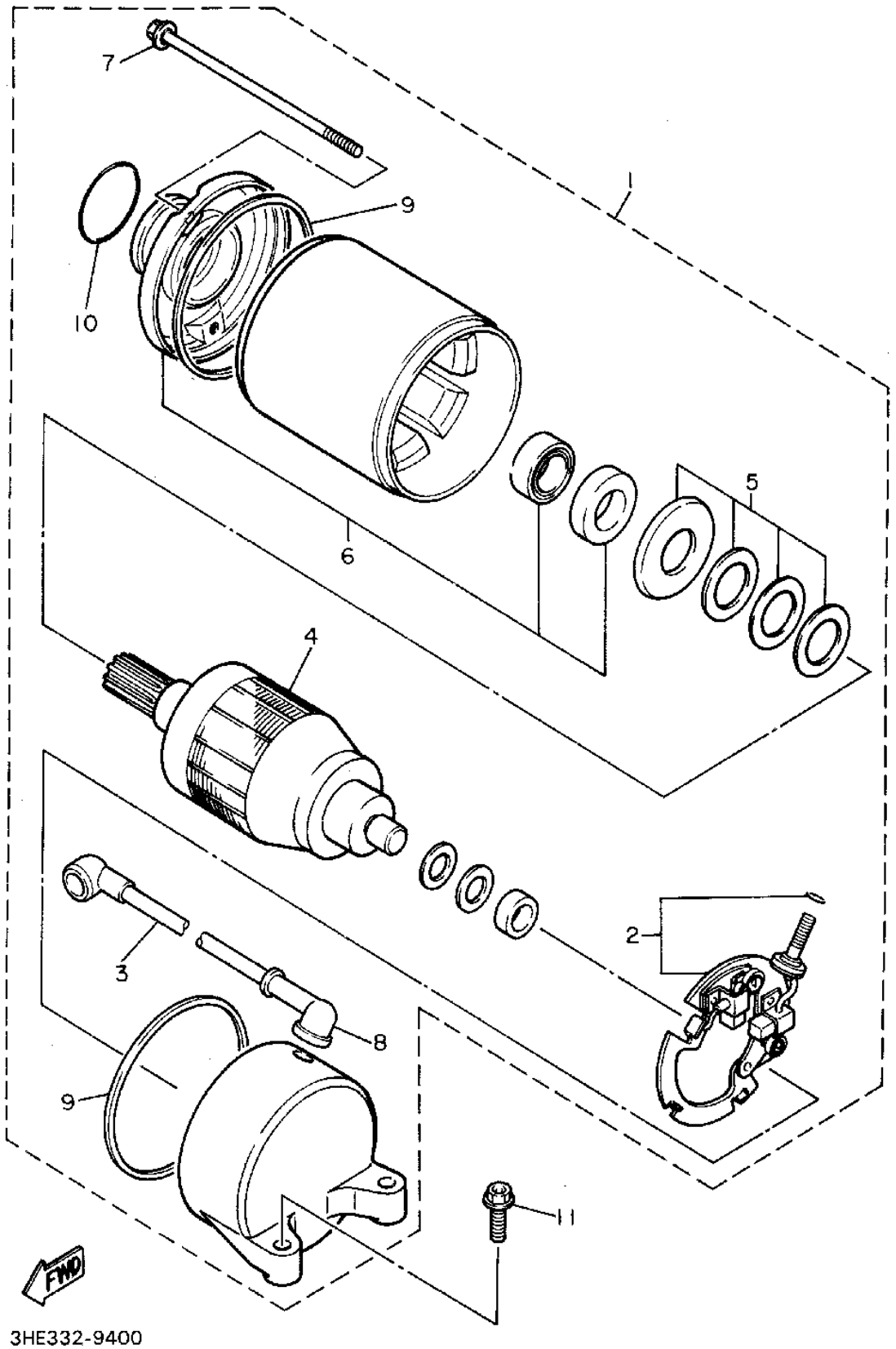
Ref. No.	Part Number	Description	Qty	Remarks
36	99236-00220-00	. EMBLEM, YAMAHA	1	UR FOR BIB
37	90480-13398-00	. GROMMET	4	
38	90387-067K6-00	. COLLAR	4	
39	3HE-2848L-00-00	. SEAT 3	1	
40	90110-06200-00	BOLT, HEXAGON SOCKET HEAD	8	
41	90149-05299-00	SCREW	2	
42	90202-05180-00	WASHER, PLATE	2	
43	90179-05523-00	NUT	2	
44	3HE-2831U-00-00	STAY, SIDE 1	2	
45	95817-06012-00	BOLT, FLANGE	2	
46	1WG-2836A-00-00	BRACKET 1	2	
47	3EN-2836A-01-00	BRACKET 1	1	
48	1WG-2836E-00-00	BRACKET 2	1	
49	91026-06010-00	BOLT	4	
50	3EN-2838N-00-00	DUCT 1	1	
51	3EN-2838R-00-00	DUCT 2	1	
52	3EN-2838T-00-00	DUCT 3	1	
53	3EN-2838U-00-00	DUCT 4	1	
54	3HE-2838J-01-00	DUCT 5	2	
55	90460-49058-00	CLAMP, HOSE	4	
56	90154-06046-00	SCREW, BINDING	4	
57	3HE-2831W-00-00	STAY, MIRROR 1	1	
58	91316-06016-00	BOLT, SOCKET HEAD	2	
59	3EN-28313-00-00	LID	1	
60	3JJ-2835Y-00-00	LABEL, CAUTION	1	

GENERATOR



3HE332-9390

Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-81450-00-00	ROTOR ASSEMBLY	1	
2	3HE-81410-01-00	STATOR ASSEMBLY	1	
3	91311-06035-00	BOLT, SOCKET HEAD	3	
4	98580-05016-00	SCREW, PAN HEAD	2	
5	92990-05100-00	WASHER, SPRING	2	
6	92990-05600-00	WASHER, PLATE	2	
7	90280-03047-00	KEY, WOODRUFF	1	
8	90105-10430-00	BOLT, WASHER BASED	1	
9	90201-107K6-00	WASHER, PLATE	1	

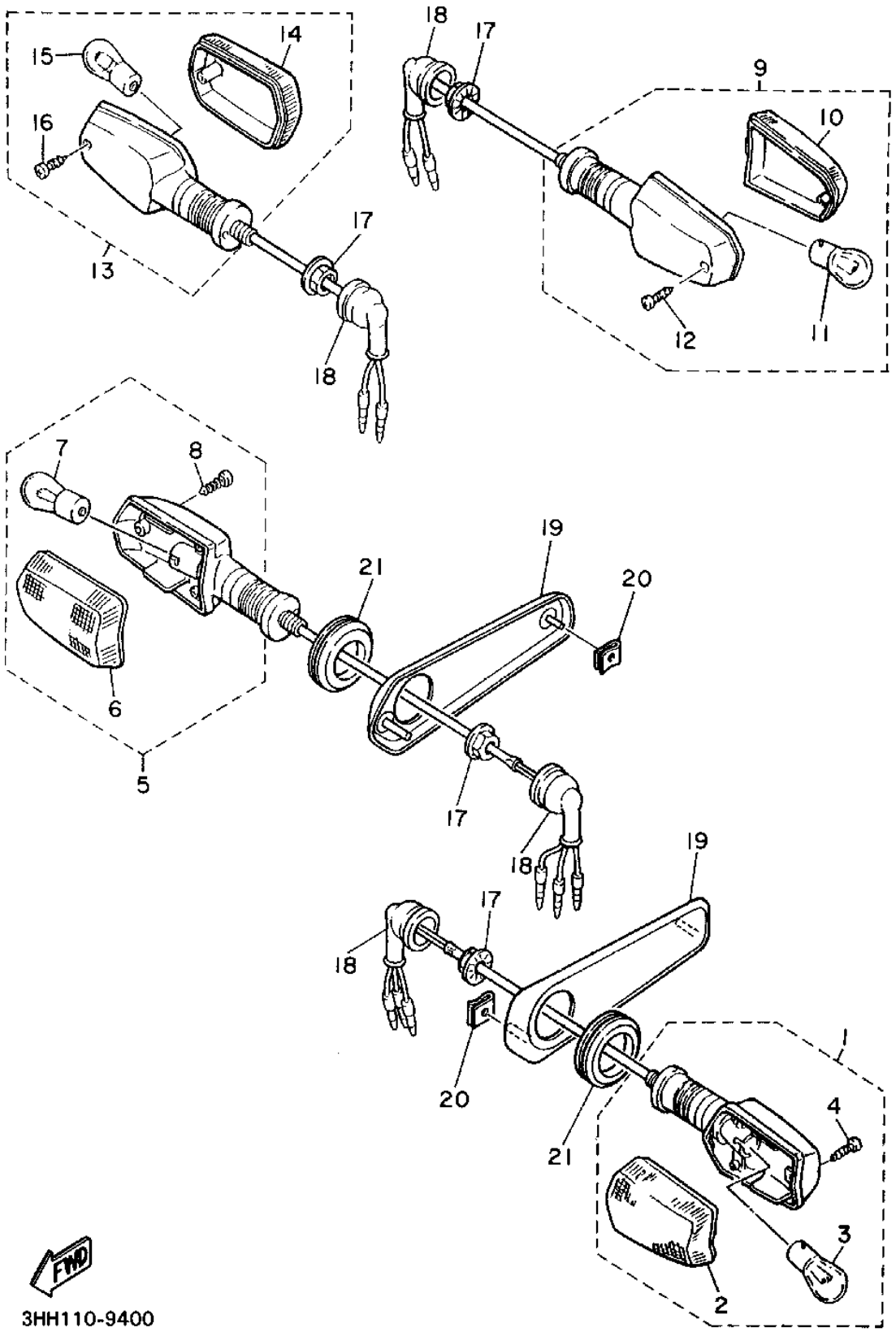


3HE332-9400

STARTING MOTOR

Ref. No.	Part Number	Description	Qty	Remarks
1	3HW-81800-00-00	STARTING MOTOR ASSEMBLY	1	
2	3HE-81840-00-00	. BRUSH HOLDER ASSEMBLY	1	
3	1HX-81815-00-00	. CORD, STARTER MOTOR . . .	1	
4	3HE-81850-00-00	. ARMATURE ASSEMBLY	1	
5	3AJ-81809-00-00	. WASHER KIT	1	
6	3HE-81830-00-00	. FRONT BRACKET ASSEMBLY	1	
7	3HE-81826-00-00	. BOLT	1	
8	5H0-81871-00-00	. CAP	1	
9	11H-81844-00-00	. GASKET	2	
10	26H-81847-00-00	. O-RING	1	
11	95023-06025-00	BOLT, FLANGE	2	

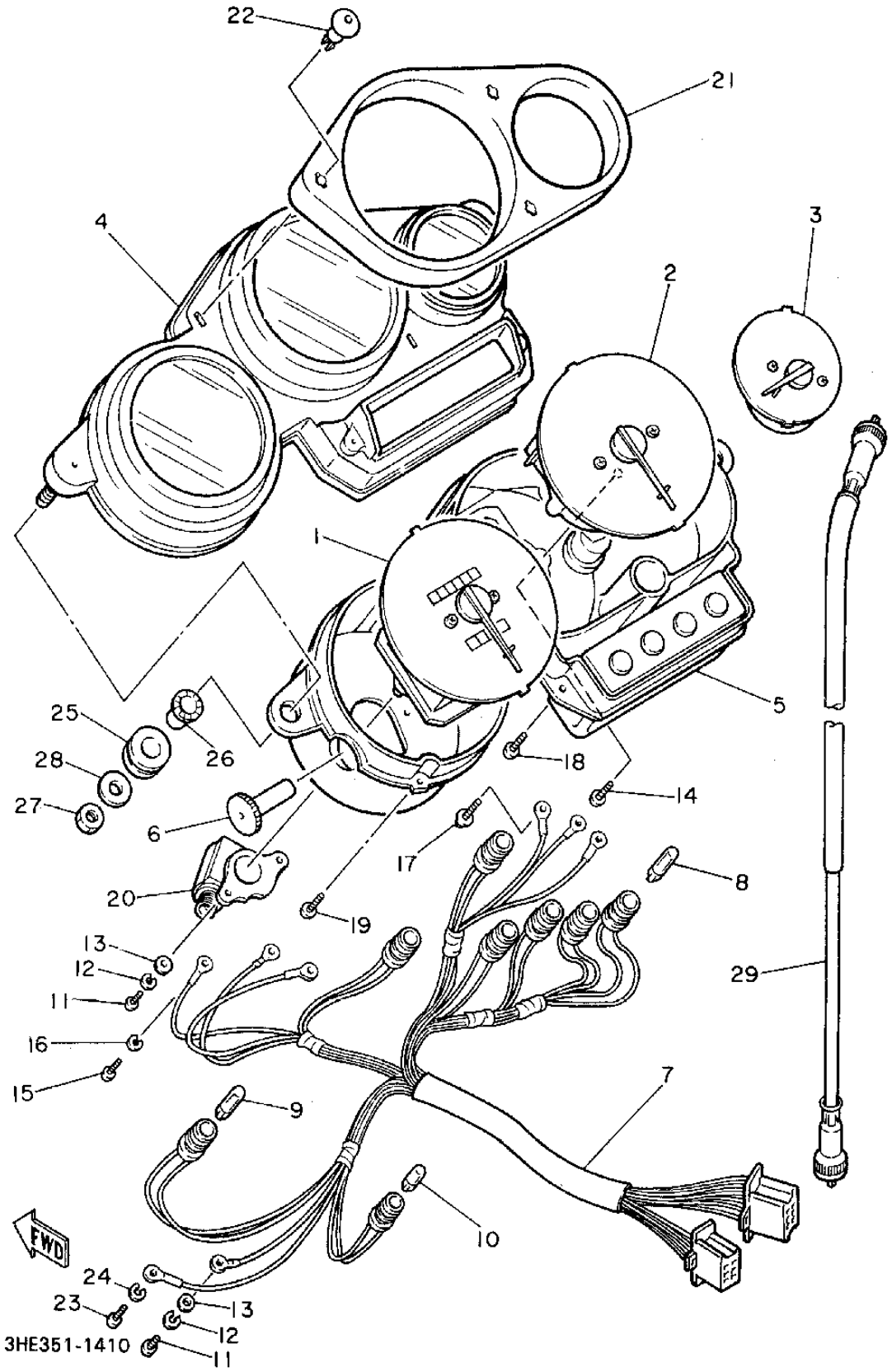
FLASHER LIGHT



3HH110-9400

Ref. No.	Part Number	Description	Qty	Remarks
1	1UF-83310-00-00	FRONT FLASHER LIGHT ASSEMBLY 1	1	
2	51L-83332-01-00	. LENS, FLASHER	1	
3	256-84714-61-00	. BULB (12V-27/8W)	1	
4	97707-40620-00	. SCREW, TAPPING	1	
5	1UF-83320-00-00	FRONT FLASHER LIGHT ASSEMBLY 2	1	
6	51L-83342-01-00	. LENS, FLASHER 2	1	
7	256-84714-61-00	. BULB (12V-27/8W)	1	
8	97707-40620-00	. SCREW, TAPPING	1	
9	1UF-83330-00-00	REAR FLASHER LIGHT ASSEMBLY 1	1	
10	51L-83342-01-00	. LENS, FLASHER 2	1	
11	256-83311-70-XX	. BULB, TS 12V27W	1	
12	97707-40620-00	. SCREW, TAPPING	1	
13	1UF-83340-00-00	FLASHER LIGHT ASSEMBLY 2	1	
14	51L-83332-01-00	. LENS, FLASHER	1	
15	256-83311-70-XX	. BULB, TS 12V27W	1	
16	97707-40620-00	. SCREW, TAPPING	1	
17	95701-12500-00	NUT, FLANGE	4	
18	18G-83365-00-00	CAP	4	
19	2MA-28365-31-00	COVER	2	UR WHITE
	2MA-28365-41-00	COVER	2	UR BLACK
20	90183-04045-00	NUT, SPRING	4	
21	90480-35526-00	GROMMET	2	

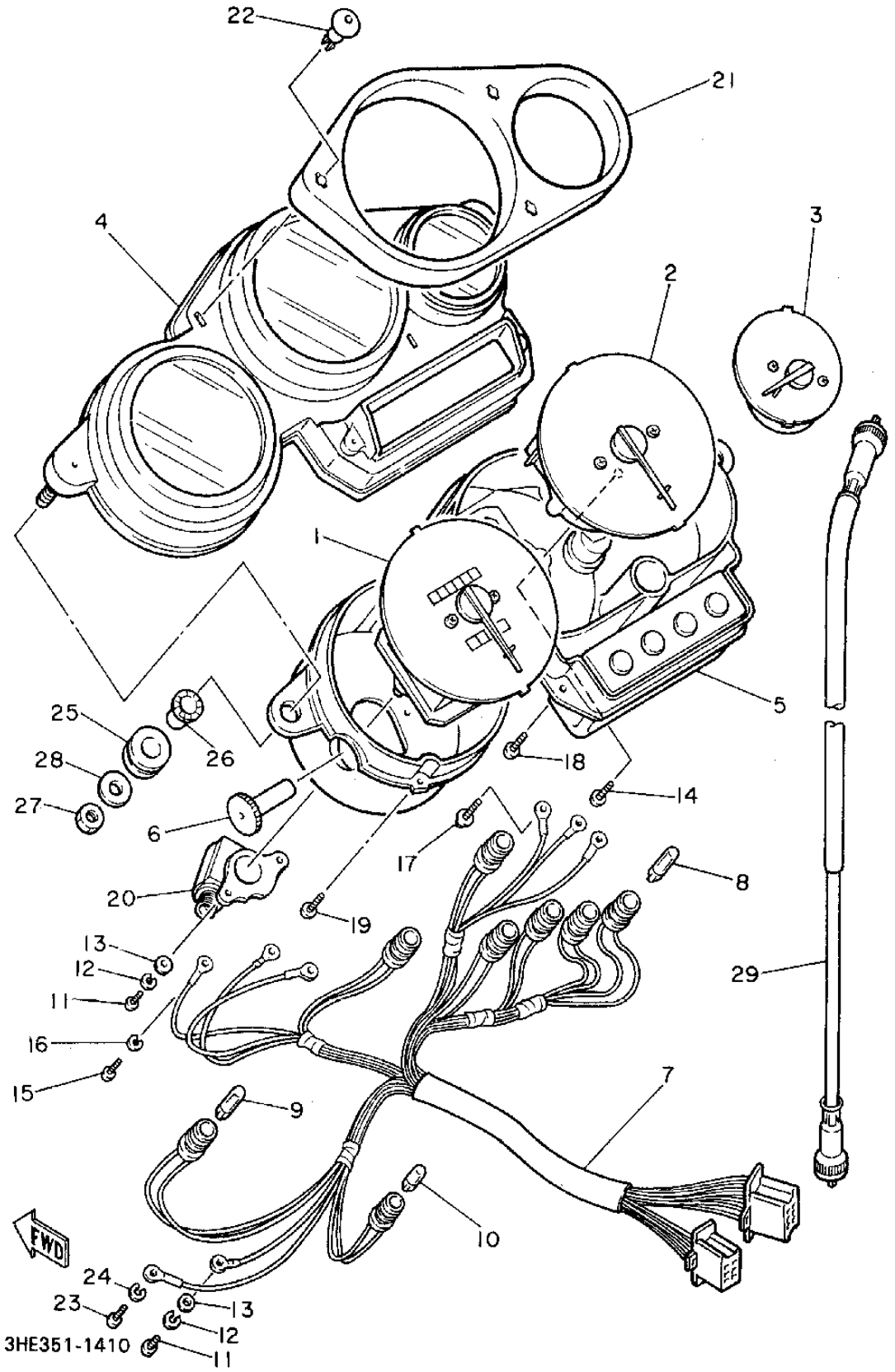
METER



Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-83570-60-00	SPEEDOMETER ASSEMBLY ..	1	
2	3GM-83540-00-00	TACHOMETER ASSEMBLY ...	1	
3	3EN-83590-50-00	WATER TEMPERATURE ASSEMBLY	1	
4	3GM-83559-00-00	COVER, METER	1	
5	3GM-8353H-00-00	CASE, UNDER	1	
6	2GH-83578-00-00	KNOB, TRIP METER	1	
7	3HE-83509-50-00	SOCKET CORD ASSEMBLY ..	1	
8	4G1-84744-00-00	BULB, MTR.12V3.4W	4	
9	3GM-83517-00-00	BULB (12V-1.7W)	3	
10	2GV-83517-00-00	BULB (12V-1.7W, T6.5)	1	
11	98580-04010-00	SCREW, PAN HEAD	4	
12	92901-04100-00	WASHER, SPRING	4	
13	92901-04600-00	WASHER, PLATE	4	
14	90167-04057-00	SCREW, TAPPING	2	
15	98580-03010-00	SCREW, PAN HEAD (98502-03010)	3	
16	92990-03100-00	WASHER, SPRING (92901-03100)	3	
17	90159-03102-00	SCREW, WITH WASHER	3	
18	90164-04008-00	SCREW, TAPPING	4	
19	90167-03058-00	SCREW, TAPPING	1	
20	3GM-83520-00-00	SOCKET CORD ASSEMBLY ..	1	
21	3GM-83513-00-00	DAMPER	1	
22	3GM-83525-00-00	CLIP	3	
23	98501-03012-00	SCREW, PAN HEAD	1	
24	92990-03100-00	WASHER, SPRING (92901-03100)	1	
25	90480-14229-00	GROMMET	2	
26	90387-07391-00	COLLAR	2	

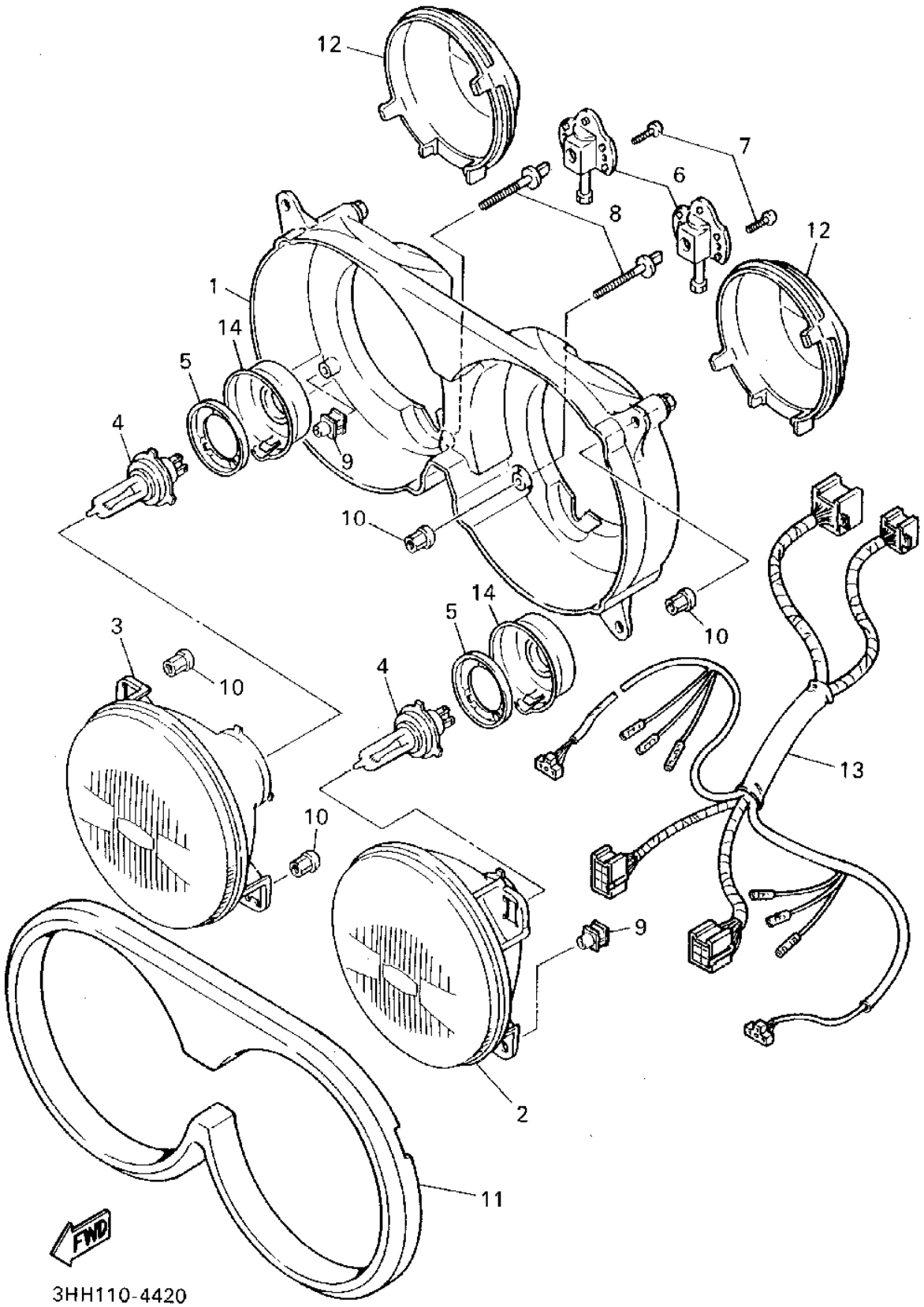
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METER



Ref. No.	Part Number	Description	Qty	Remarks
27	95316-06600-00	NUT	2	
28	90201-06059-00	WASHER, PLATE	2	
29	1RH-83550-00-00	SPEEDOMETER CABLE ASSEMBLY	1	

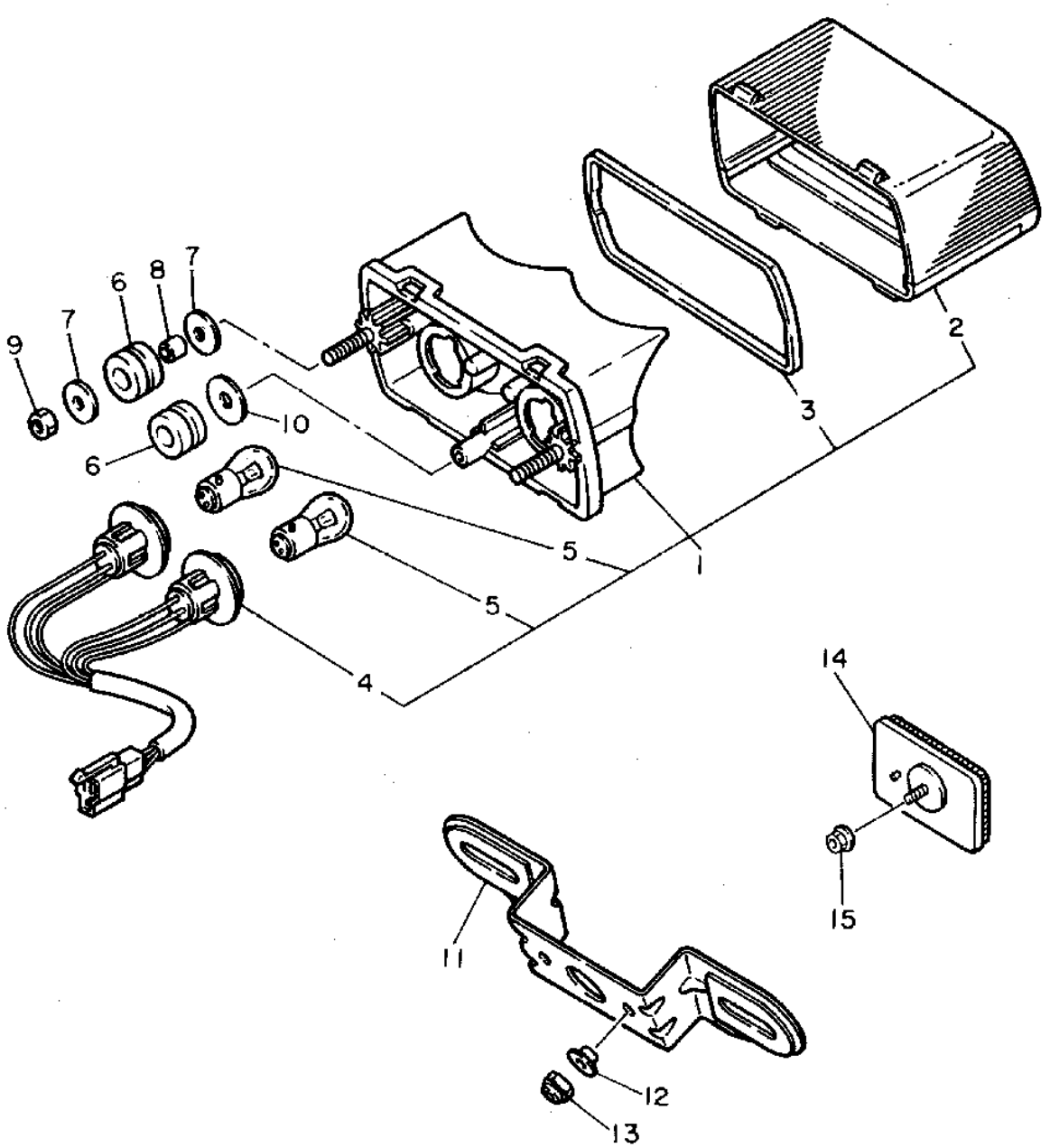
HEADLIGHT



3HH110-4420

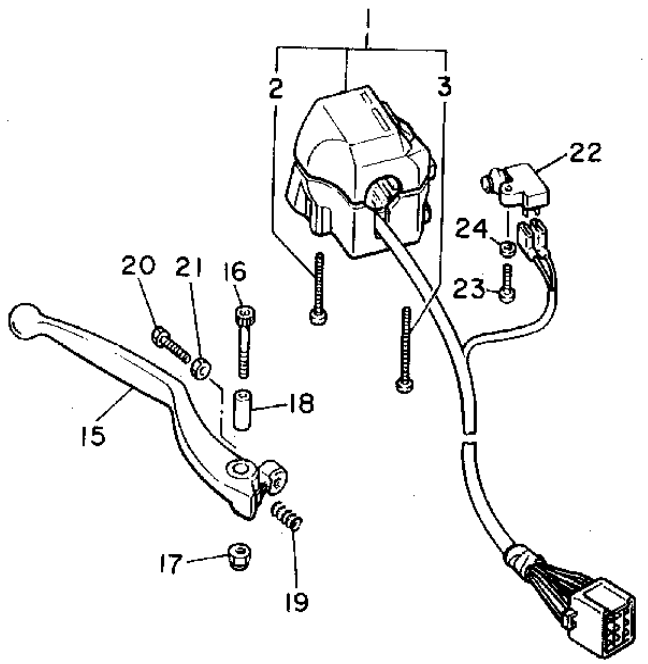
Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-84330-00-00	BODY ASSEMBLY	1	
2	2AX-84320-A0-00	LENS ASSEMBLY	1	
3	2AX-8432A-A0-00	LENS ASSEMBLY	1	
4	1ML-84314-00-XX	BULB (12V-35/35W) (1FM-84314-H0-00)	2	
5	2F9-84375-00-00	SETTING PLATE, BULB	2	
6	3MA-8430M-00-00	GEAR UNIT ASSEMBLY	2	
7	97706-40616-00	SCREW, TAPPING	4	
8	2AX-84331-00-00	SCREW, RIM ADJUSTING	2	
9	3AJ-8431U-00-00	HOLDER	2	
10	51L-84334-00-00	NUT, ADJUSTING	4	
11	3HE-84366-00-00	DAMPER, HEADLIGHT 1	1	
12	46X-84397-01-00	COVER, SOCKET	2	
13	3HH-84359-30-00	CORD, HEADLIGHT	1	
14	2F9-84397-01-00	COVER, SOCKET	2	

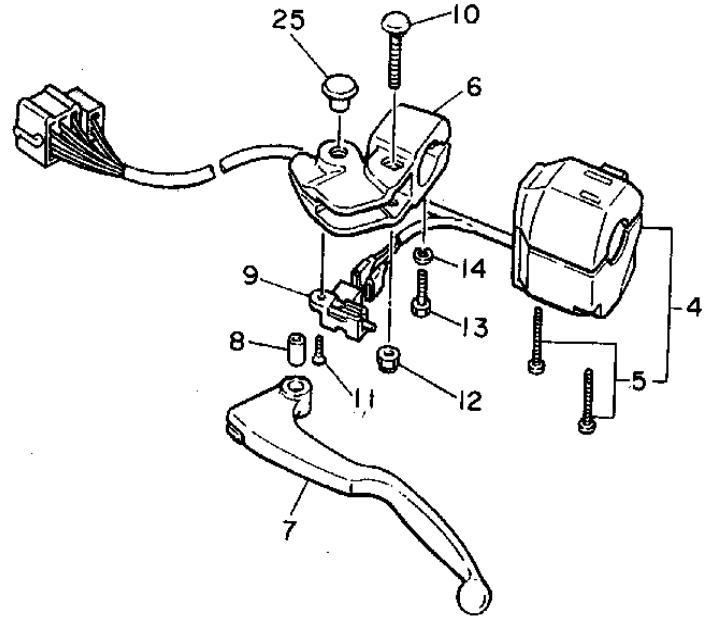
TAILLIGHT



3HH110-9430

Ref. No.	Part Number	Description	Qty	Remarks
1	52X-84710-60-00	TAILLIGHT UNIT ASSEMBLY . .	1	
2	47X-84721-00-00	. LENS, TAILLIGHT	1	
3	47X-84723-00-00	. GASKET, TAIL LENS	1	
4	47X-84735-00-00	. CORD ASSEMBLY	1	
5	256-84714-61-00	. BULB (12V-27/8W)	2	
6	90480-18407-00	GROMMET	3	
7	90201-063J2-00	WASHER, PLATE	4	
8	90387-060N3-00	COLLAR	2	
9	95604-06200-00	NUT, U FLANGE	2	
10	92906-10200-00	WASHER	1	
11	2LJ-84751-00-90	BRACKET, LICENSE	1	UNI-CHROME (BLACK CHROMATE)
12	90387-061M0-00	COLLAR	2	
13	95616-06100-00	NUT, U	2	
14	3G1-85130-01-00	REAR REFLECTOR ASSEMBLY	1	
15	95707-05500-00	NUT, FLANGE	1	





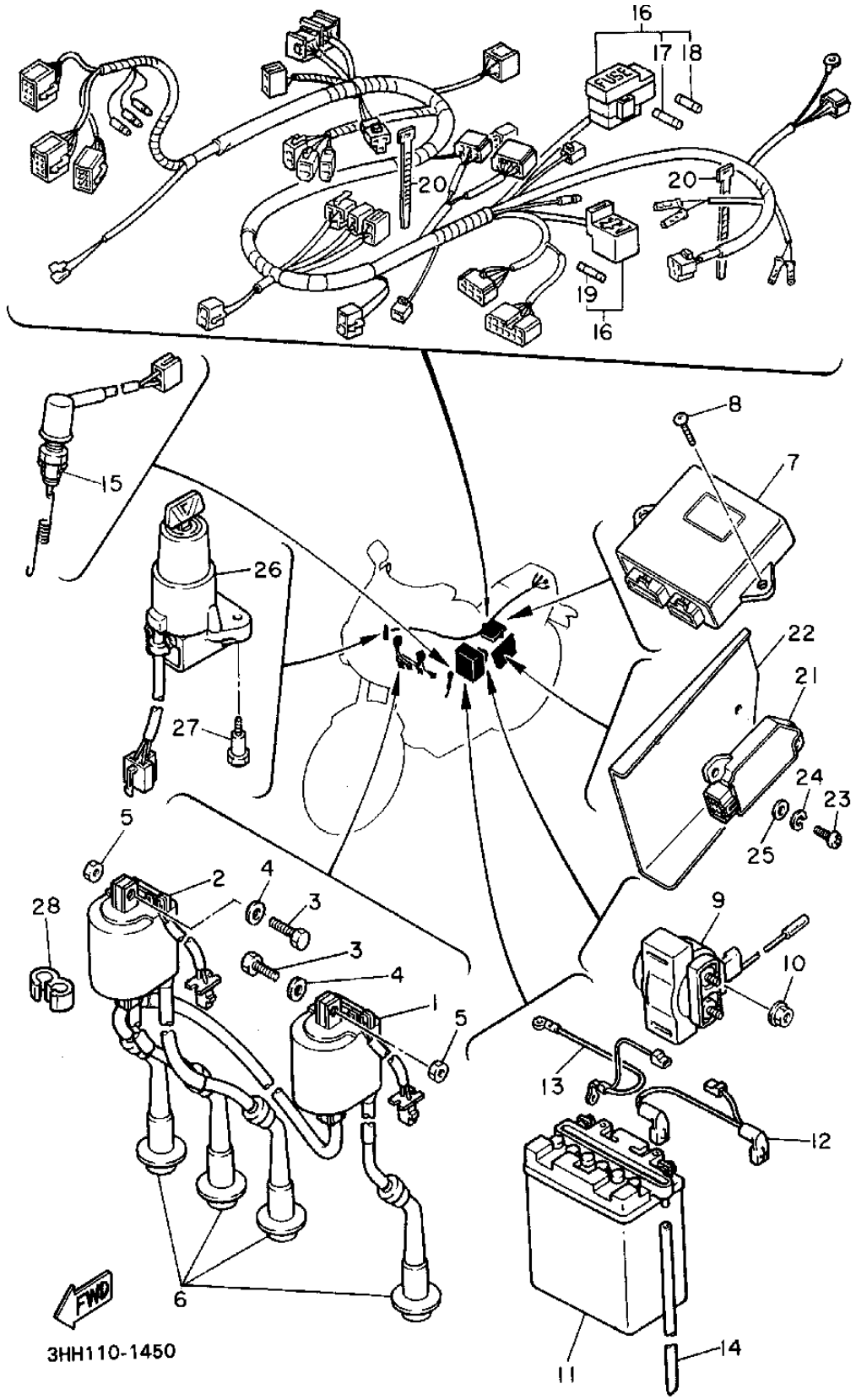
FWD

3HH110-9440

HANDLE SWITCH - LEVER

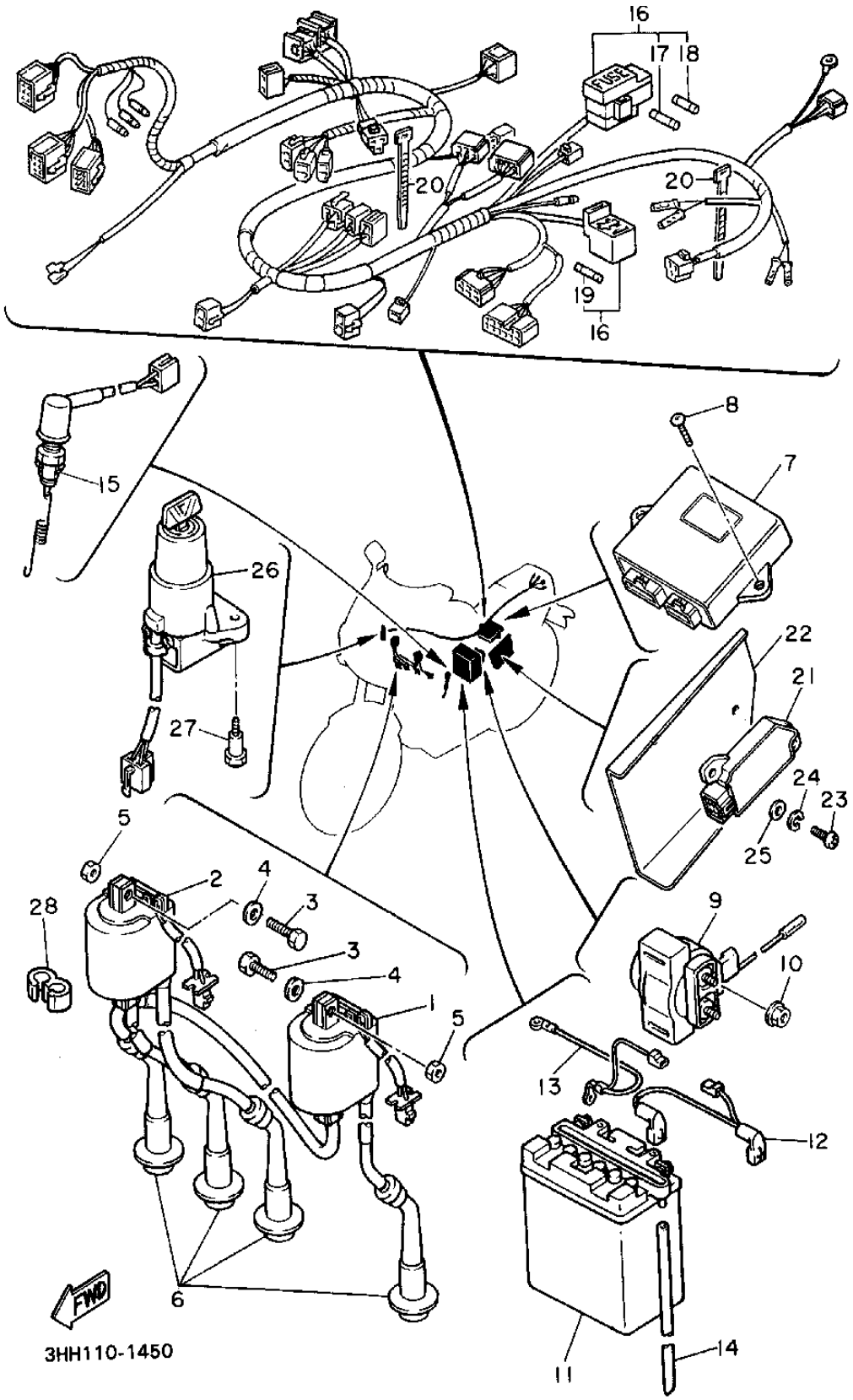
Ref. No.	Part Number	Description	Qty	Remarks
1	3HH-83975-00-00	SWITCH, HANDLE 2	1	
2	98506-05040-00	. SCREW, PAN HEAD	1	
3	98506-05045-00	. SCREW, PAN HEAD	1	
4	3HH-83973-00-00	SWITCH, HANDLE 3	1	
5	98506-05035-00	. SCREW, PAN HEAD	2	
6	29L-82911-01-00	HOLDER, LEVER 1	1	
7	3HE-83912-00-00	LEVER 1	1	
8	31A-83913-00-00	COLLAR, LEVER 1	1	
9	31A-82917-00-00	SWITCH	1	
10	31A-83945-00-00	BOLT, LEVER	1	
11	98702-03008-00	SCREW, FLAT HEAD	1	
12	95616-06100-00	NUT, U	1	
13	97011-06025-00	BOLT (97001-06025)	1	
14	92906-06100-00	WASHER, SPRING	1	
15	1FK-83922-00-00	LEVER 2	1	
16	90110-06074-00	BOLT, HEXAGON SOCKET HEAD	1	
17	95616-06100-00	NUT, U	1	
18	36Y-83913-01-00	COLLAR, LEVER 1	1	
19	90501-10312-00	SPRING, COMPRESSION	1	
20	90149-06131-00	SCREW	1	
21	90170-06355-00	NUT	1	
22	J45-82503-01-00	SWITCH, ALARM	1	
23	98506-04018-00	SCREW, PAN HEAD	1	
24	92906-04600-00	WASHER, PLATE	1	
25	90338-09012-00	PLUG	1	AP

ELECTRICAL 1



Ref. No.	Part Number	Description	Qty	Remarks
1	3HE-82310-01-00	IGNITION COIL ASSEMBLY . . .	1	
2	3HE-82320-00-00	IGNITION COIL ASSEMBLY . . .	1	
3	97006-06065-00	BOLT	2	
4	92906-06600-00	WASHER	2	
5	95316-06600-00	NUT	2	
6	1WG-82370-00-00	PLUG CAP ASSEMBLY	4	
7	3HE-82305-00-00	IGNITOR UNIT ASSEMBLY . . .	1	
8	97702-60120-00	SCREW, TAPPING (97702-60520-00)	2	
9	36Y-81940-00-00	STARTER RELAY ASSEMBLY .	1	
10	95704-06500-00	NUT, FLANGE	2	
11	BTG-GM12A-Z3-A2	BATTERY ASSEMBLY (GM12AZ-3A-2) (2GV-82110-G0-00)	1	
12	1WG-82115-00-00	WIRE, PLUS LEAD	1	
13	3HE-82116-00-00	WIRE, MINUS LEAD	1	
14	90445-08719-00	HOSE	1	
15	1KT-82530-02-00	STOP SWITCH ASSEMBLY . . .	1	
16	3HH-82590-10-00	WIRE HARNESS ASSEMBLY . .	1	
17	2GH-82151-00-00	. FUSE (20A-BL)	2	
18	42X-82151-00-00	. FUSE (10A-BL)	4	
19	1AE-82151-00-00	. FUSE (30A-BL)	2	
20	90464-13073-00	CLAMP	2	
21	47X-81960-A2-00	RECTIFIER & REGULATOR ASSEMBLY	1	
22	3HE-81975-00-00	PLATE, RECTIFIER FITTING . .	1	
23	98580-06020-00	SCREW	2	
24	92995-06100-00	WASHER, SPRING	2	
25	92990-06600-00	WASHER, PLATE	2	
26	3JV-82501-00-00	MAIN SWITCH STEERING LOCK	1	

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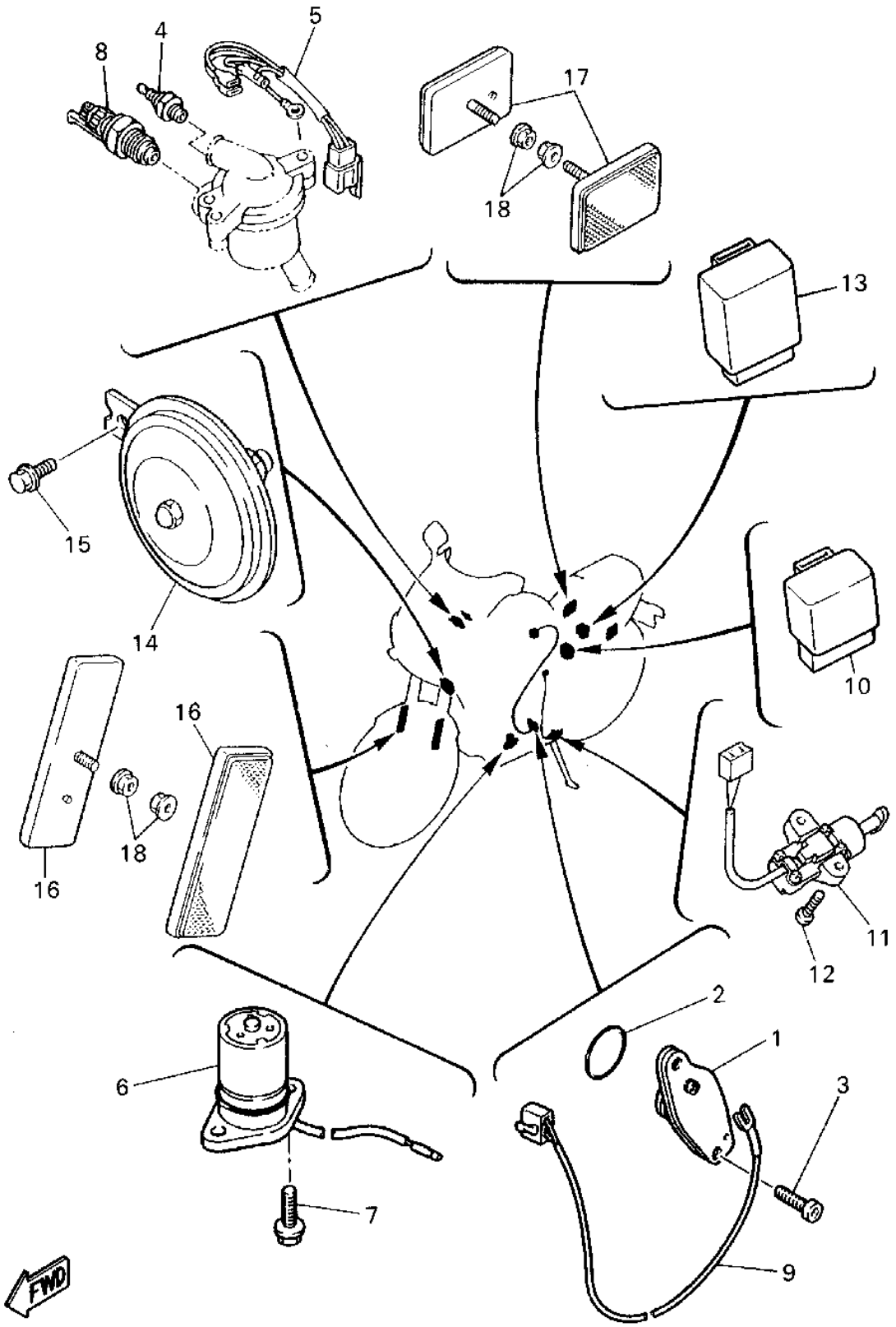


3HH110-1450

ELECTRICAL 1

Ref. No.	Part Number	Description	Qty	Remarks
27	90149-06228-00	SCREW	2	
28	90464-10075-00	CLAMP	1	

ELECTRICAL 2



3HH110-4460

Ref. No.	Part Number	Description	Qty	Remarks
1	1AE-82540-00-00	NEUTRAL SWITCH ASSEMBLY	1	
2	93210-29196-00	O-RING	1	
3	98502-06016-00	SCREW, PAN HEAD (98501-06014-00)	2	
4	11H-83591-00-00	THERMO UNIT	1	
5	2GH-82509-00-00	WIRE, SUB LEAD	1	
6	1WG-85720-00-00	OIL LEVEL GAUGE ASSEMBLY	1	
7	95026-06016-00	BOLT, FLANGE	2	
8	2EL-82560-00-00	THERMO SWITCH ASSEMBLY	1	
9	1WG-82541-00-00	WIRE, LEAD	1	
10	3EN-81950-00-00	RELAY ASSEMBLY	1	
11	3LD-82566-50-00	SWITCH, SIDE STAND	1	
12	90157-05079-00	SCREW, PAN HEAD	2	
13	2UJ-83350-00-00	FLASHER RELAY ASSEMBLY	1	
14	4FM-83371-00-00	HORN	1	
15	95817-06012-00	BOLT, FLANGE	1	
16	11H-85110-01-00	REFLECTOR ASSEMBLY	2	
17	3G1-85130-01-00	REAR REFLECTOR ASSEMBLY	2	
18	95707-05500-00	NUT, FLANGE	4	

SUMMARY

More information will become available during the next year as RFG penetrates the market. If you want more information on gasoline, send for the technical manual, *Changes in Gasoline II* at:

Changes in Gasoline II
Technicians Manual
Downstream Alternatives, Inc.
PO Box 190
Bremen, IN 46506-0190

The cost of this manual is $2.00 each.

Areas Exceeding Federal Ozone Standards

The following charts show the areas of the country that exceed the Federal Ozone Standards. The nine cities in the **Extreme and Severe** areas are required to start selling RFG during 1995. This program is optional in the other listed areas.

RFG FUEL AREAS EXCEEDING FEDERAL OZONE STANDARDS

*Extreme Areas**	*Moderate Areas*	*Marginal Areas*	
Los Angeles*	Atlantic City, NJ	Albany, NY	South Bend, IN
	Bowling Green, KY	Allentown, PA-NJ	Stockton, CA
*Severe Areas**	Charleston, WV	Altoona, PA	Sussex County, DE
Baltimore, MD	Charlotte, NC-SC	Birmingham, AL	Tampa, FL
Chicago, IL-IN-WI	Cincinnati, OH-KY-IN	Buffalo, NY	Waldo County, ME
Houston, TX	Cleveland, OH	Canton, OH	York, PA
Milwaukee, WI	Dallas, TX	Columbus, OH	Youngstown, OH-Sharon, PA
Muskegon, MI	Dayton-Springfield, OH	Erie, PA	
New York, NY-NJ-CT	Detroit, MI	Essex County, NY	
Philadelphia, PA-NJ-DE-MD	Grand Rapids, MI	Evansville, IN-KY	
San Diego, CA	Greensboro, NC	Fayetteville, NC	
	Jefferson County, NY	Greenbrier County, WV	
*Serious Areas**	Kewaunee County, WI	Greenville-Spartanburg, SC	
Atlanta, GA	Knox County, ME	Hancock County, ME	
Bakersfield, CA	Louisville, KY-IN	Harrisburg, PA	
Baton Rouge, LA	Memphis, TN-AR-MS	Indianapolis, IN	
Beaumont, TX	Miami, FL	Johnson City-Kingsport-Bristol, TN	
Boston, MA-NH	Modesto, CA	Johnstown, PA	
El Paso, TX	Nashville, TN	Kansas City, MO-KS	
Fresno, CA	Pittsburgh, PA	Knoxville, TN	
Hartford, CT	Portland, ME	Lake Charles, LA	
Huntington, WV-KY-OH	Raleigh-Durham, NC	Lancaster, PA	
Parkersburg, WV-OH	Reading, PA	Lewiston, ME	
Portsmouth, NH-ME	Richmond, VA	Lexington, KY	
Providence, RI	Salt Lake City, UT	Lincoln County, ME	
Sacramento, CA	San Francisco-Oakland-San Jose, CA	Manchester, NH	
Sheboygan, WI	Santa Barbara, CA	Montgomery, AL	
Springfield, MA	Smyth County, VA	Norfolk, VA	
Washington, DC-MD-VA	St. Louis, MO-IL	Owensboro, KY	
	Toledo, OH	Paducah, KY	
	Visalia, CA	Poughkeepsie, NY	
	Worcester, MA	Scranton, PA	

*Nine cities with highest ozone levels designated extreme or severe will be required to implement reformulated gasoline programs in 1995. Other ozone non-attainment areas may elect to "opt-in" to this program.

Oxygenated Fuel Sold Seasonally in These Areas Exceeding Federal Carbon Monoxide Standards

Albuquerque, NM	Fairbanks, AK	Memphis, TN	Reno, NV
Anchorage, AK	Ft Collins, CO	Minneapolis, MN	Sacramento, CA
Baltimore, MD	Fresno, CA	Missoula, MT	San Diego, CA
Boston, MA	Grants Pass, OR	Modesto, CA	San Francisco, CA
Chico, CA	Greensboro, NC	New York/Northern NJ	Seattle, WA
Cleveland, OH	Hartford, CT	Philadelphia, PA	Spokane, WA
Colorado Springs, CO	Klamath County, OR	Phoenix, AZ	Stockton, CA
Denver/Boulder, CO	Las Vegas, NV	Portland, OR	Syracuse, NY
Duluth, MN	Los Angeles, CA	Provo/Orem, UT	Washington, DC
El Paso, TX	Medford, OR	Raleigh, NC	

MOTORCYCLE | 3/1/95 | M95-006

TECH EXCHANGE

SUBJECTS: 1. Reformulated Gasoline
2. Areas Exceeding Federal Ozone Standards

Reformulated Gasoline

Beginning January 1, 1995, extreme and severe non-ozone attainment cities are required to sell only reformulated gasoline (RFG) year round, not seasonally like Oxygenated fuels. Topic number 2 in this Tech Exchange contains a list of affected cities. Other serious, moderate, and marginal attainment areas will phase in this gasoline to fulfill their individual agendas for pollution abatement.

What is RFG?

As the name indicates, it is the next generation of fuels reformulated to reduce pollutants and protect the environment. The main focus of RFG is to reduce pollutants that affect the ozone, however, it will contain the same Oxygenates used in fuels that are currently being used (seasonally) in various mandated areas to lower CO emissions. Oxygenated fuels are primarily used between the months of October and February in these selected areas. The following table illustrates the major ingredients of RFG that will be reformulated and the environmental benefits of reformulation.

FOCUS OF FUEL REFORMULATING

Potential Reformulation
Reduce Sulfur
Reduce Benzene
Reduce Aromatics & Olefins
Reduce fuel volatility
Increase oxygen contents
Alter distillation characteristics
Deposit control additives

Environmental Benefits
Reduces acid rain, improves vehicle catalyst efficiency
Reduces incidence of cancer, reduces toxicity of emissions
Reduces photochemical reactivity/smog formation
Reduces evaporative emissions/smog formation
Reduces tailpipe/exhaust CO emissions, replaces toxic components
Control of evaporative & exhaust emissions
Reduce engine deposits, thus reducing exhaust emissions

Can Yamaha Products Operate On Reformulated Gasoline?

Extensive testing has been done on the affects of RFG on lubricity and material compatibility, **particularly with 2-stroke engines.** Results show no adverse affects or catastrophic failures when using RFG. Tests also indicate that no increase in service intervals beyond the existing Yamaha recommendations were necessary.

RUNNING CHARACTERISTICS WITH RFG

Because RFG contains oxygenates, the fuel mixture can lean-out slightly causing a rougher than normal idle. This can usually be corrected by small adjustments to the idle mixture screws. **Be sure to refer to your Yamaha technical specifications for correct fuel mixture settings! Use an engine exhaust gas analyzer where applicable.**

GUIDELINES FOR RFG USAGE

- Become familiar with the areas where RFG is sold. Normally the gas station will post a sign about the type of fuel they sell.
- Storage life of RFG is shorter than the fuel sold in the past. Treat stored fuel with Yamaha Fuel Stabilizer and Conditioner. Be sure to store gasoline in an approved container and place in a cool, dry place.
- In the case of large fuel tanks (such as in a boat or a large touring motorcycle), be sure to keep the tank completely full to prevent water accumulation. The expanding and contracting of the fuel causes air to enter the fuel tank. Water in the air will condense in the tank if the tank is not kept full.
- Be sure to use fresh fuel when doing a tune-up on any unit that has been in storage for a long time.

If you have technical tips you think other dealers could use, let us know. You'll receive credit in the Tech Exchange for ideas we use, and we'll send you an exclusive Yamaha Tech Exchange hat as our thanks.
Send your tips to: Yamaha Motor Corporation, U.S.A., Attn: Tech Exchange, P.O. Box 6555, Cypress, CA 90630

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MOTORCYCLE | 12/21/94 | M94-008

TECH EXCHANGE

SUBJECTS:
1. Oxygenated Fuels
2. Crease in YZ250G1/WR250ZG Silencer
3. Warranty Authorization Procedures
4 Warranty Transfer Fee Dropped

Oxygenated Fuels

Beginning in 1992, all gasoline sold during the winter months (usually October through February) in 39 designated metropolitan areas (and **all** of California) must be oxygenated as mandated by the 1990 Amendments to the Federal Clean Air Act. The purpose of the oxygenated fuel is to reduce the amount of carbon monoxide in the air. Internal combustion engines tend to emit more carbon monoxide at low operating temperatures such as when first started and during longer warm-up times in the colder, winter months.

The following information is provided to clarify some concerns that customers and dealers may have about the use of oxygenated fuels in Yamaha motorcycles.

What is "Oxygenated Gasoline"?

Oxygenated gasoline is a blend of gasoline and one or more combustible liquids containing oxygen. Presently, two different classes of oxygenates are being added to gasoline: alcohol (both ethanol and methanol) and ethers (methyl tertiary-butyl-ether; MTBE). The oxygen content of the gasoline must be 2.7%.

Can oxygenated fuels be used in Yamaha motorcycles?

Oxygenated fuel can be used in Yamaha **street, dual-purpose, and off-road/play bike** motorcycles. This tech exchange addresses concerns regarding its use.

NOTE: Do not use oxygenated gasoline or, for that matter, any pump gasoline in Yamaha YZ or WR motorcycles. These models require racing fuel with a minimum octane rating of 95. For more information about recommended fuel for YZ and WR models, refer to the Owner's Service Manual for that model.

Service, Storage, Usage Information
PRACTICE GOOD FUEL MANAGEMENT. . .

Don't worry about instructing customers about testing or identifying oxygenated fuel. If they are in one of the mandated areas, oxygenated fuel is all they can purchase. Instead, educate your customers about oxygenated gasoline using the following tips:

- Match gasoline purchases to consumption. Don't buy more than will be used in one month.
- Store gasoline in a tightly-closed, approved container in a cool, dry place.
- Drain the fuel tank when you store your motorcycle for the off-season.

NOTE: Yamaha Ring Free Fuel Additive can be used with all oxygenated gasoline and is recommended for use in all Yamaha engines. For more information about Ring Free, refer to Technical Bulletin M92-007.

Carburetor Jetting

Yamaha's recommended jetting specifications are correct for use with oxygenated fuels. Poor performance and/or possible engine damage could result if you use a jet size smaller (leaner) than recommended on the Service Data or in the Service Manual.

Fuel Deicers Water Absorbing Additives

If the oxygenated gasoline being used contains an alcohol blend, **do not use** additional alcohol deicers or water absorbing additives. If there is water in the fuel tank prior to refueling, **do not use** oxygenated gasoline until all water has been removed from the tank.

Oxygenated Fuels - (Cont'd.)

If water is present in the fuel, additives combined with the alcohol in the oxygenated fuel will cause the alcohol in the fuel to separate, causing poor performance and possible engine damage.

Storage

Drain the gasoline from the tank and carburetors if the motorcycle will be stored for more than a month.

Leaving oxygenated gasoline in a motorcycle during storage is undesirable because the fuel can corrode metal parts. Also, alcohol oxygenated gasoline will absorb moisture from the air, resulting in phase separation and the problems associated with it.

⚠WARNING
Gasoline and oxygenated gasoline are extremely flammable and can be explosive under certain conditions. Follow the recommendations in the owner's and service manuals for handling and storing gasoline.

Phase Separation

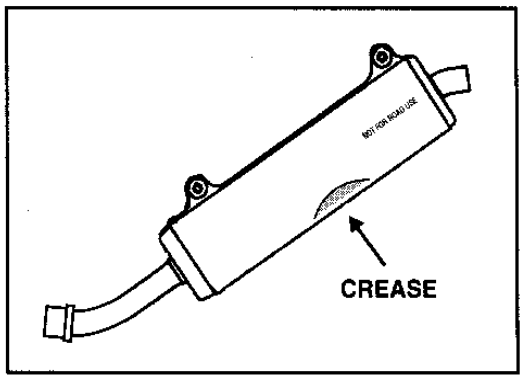
Although small amounts of water in the fuel will normally not affect or interfere with engine operation, problems can develop if too much water is present in alcohol oxygenated gasoline. If there is enough water in the oxygenated fuel, the alcohol and gasoline will separate into two liquid phases: a top phase or layer which is almost entirely gasoline, (and oil, in the case of 2-stroke premix fuel) and a bottom phase of water and alcohol. Phase separation makes the engine difficult or often impossible to start. Replace the separated fuel with fresh gasoline.

Parts Information

Part Number	Description	Remarks	Dealer Cost
ACC-RNGFR-EE-12	Ring Free Fuel Additive	Case/12	

Crease in Bottom of YZ250G1/WR250ZG Silencer

There is a crease about 4 inches long on the bottom of the silencer on the 1995 YZ250G1 and WR250ZG. This crease looks like crate damage, but this is not the case. The crease is for ample rear brake caliper clearance in case the rear suspension bottoms out. **This crease is not a defect. Do not** replace the silencer. No warranty applies.



Warranty Authorization Procedures

A reminder! The need for an authorization is now based on **total repair cost,** not on particular components. Simply add up the total warranty repair cost, including the dealer cost of parts, your parts handling charge, and the labor at your approved labor rate. If the total is:

- $500 or less - no authorization is needed
- Over $500 - call your toll-free RTA Hotline for authorization

Also, an autho is now easier to remember. Now instead of a lot of letters and numbers, all you have to remember is a three number combination like 695.

You no longer have to worry about accidentally getting your authorization with the wrong warranty request. You'll now enter the authorization number on your request, even if you use DOES PLUS.

Warranty Transfer Fees Dropped!

Yamaha's factory warranty has always been a strong selling point, even more so now that Y.E.S. is available on so many models.

Now we've found a way to make that coverage even more valuable. **Beginning May 1, 1994,**

Yamaha dropped the fees for transfer of coverage to the new owner! You will no longer be charged the $10 for an in-warranty transfer or $25 for a Y.E.S. transfer.