YAMAHA

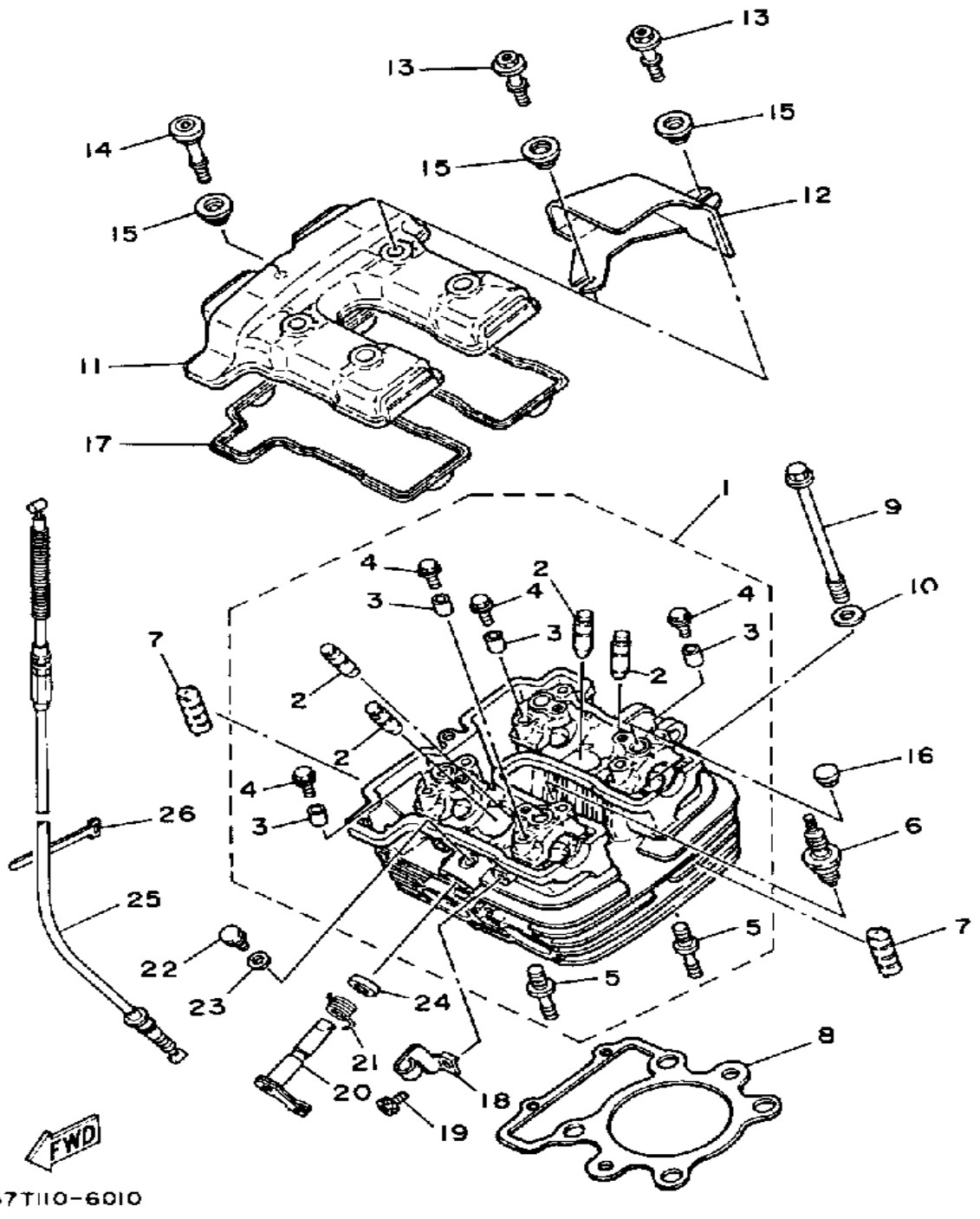
GENUINE

PARTS CATALOGUE

MOTORCYCLE

A1

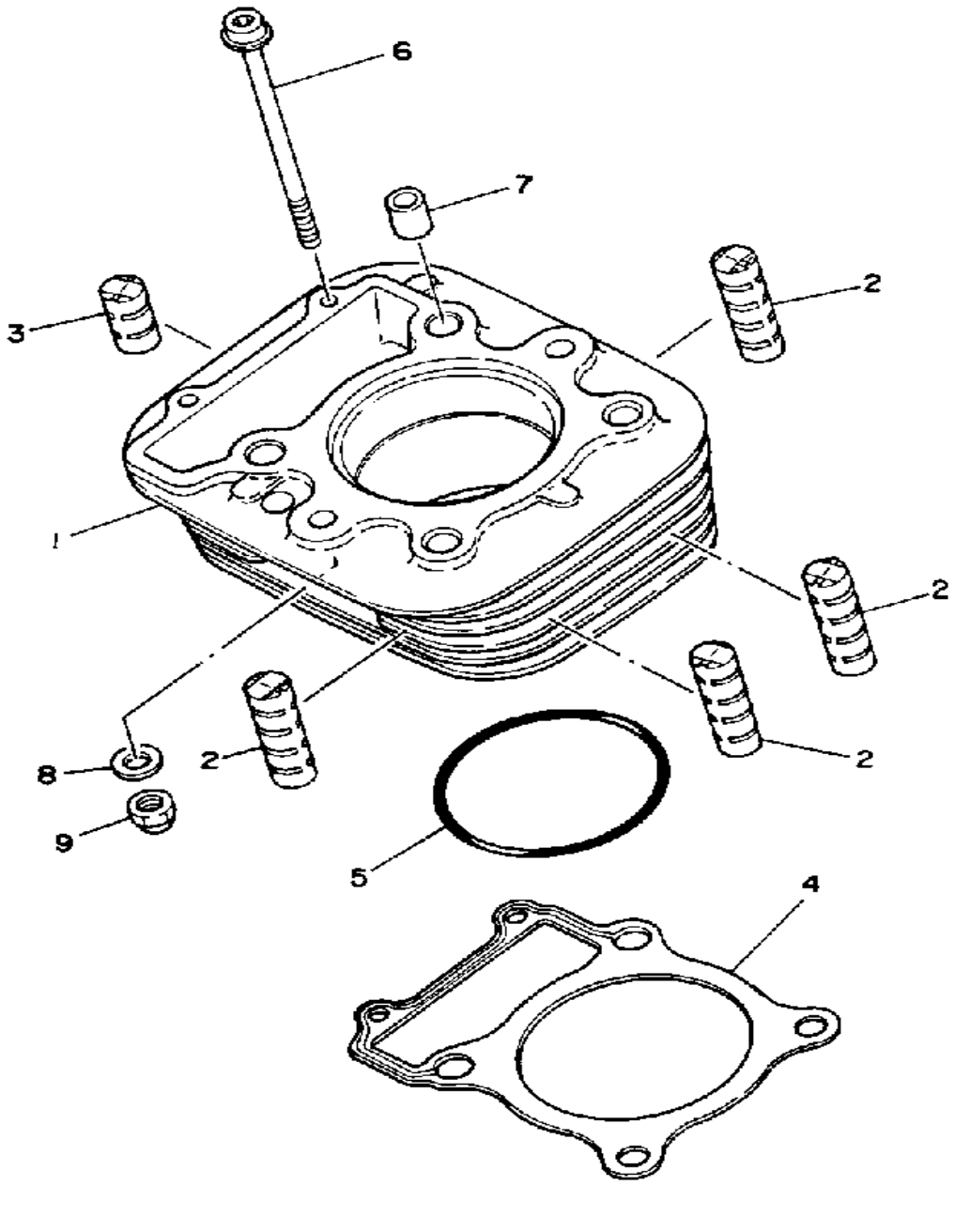
CYLINDER HEAD



57T110-6010

Ref. No.	Part Number	Description	Qty	Remarks
1	55V-11110-01-00	CYLINDER HEAD ASSEMBLY .	1	
	99999-02242-00	. GUIDE, INTAKE VALVE (55V) (30X-11133-10-00)	4	
3	99510-08016-00	. PIN, DOWEL	8	
4	90105-06153-00	. BOLT, WASHER BASED	8	
5	90116-10378-00	. BOLT, STUD	2	
6	NGK-D8EA0-00-00	PLUG, SPARK (NGK D8EA) . . .	1	U.R.
7	30X-11161-00-00	ABSORBER 1	4	
8	55V-11181-00-00	GASKET, CYLINDER HEAD 1 .	1	
9	90105-10608-00	BOLT, WASHER BASED	4	
10	90201-102G9-00	WASHER, PLATE	4	
11	30X-11191-01-00	COVER, CYLINDER HEAD 1 . .	1	
12	30X-11192-01-00	COVER, CYLINDER HEAD 2 . .	1	
13	90109-06604-00	BOLT	4	
14	90109-06605-00	BOLT	1	
15	4G0-1111G-00-00	RUBBER, MOUNT 1	5	
16	90338-11125-00	PLUG	4	
17	30X-11193-00-00	GASKET, HEAD COVER 1	1	
18	30X-12283-00-00	BRACKET, DECOMPRESSION .	1	
19	91316-06012-00	BOLT, SOCKET HEAD	1	
20	30X-12288-00-00	CAM, DECOMPRESSION	1	
21	90508-18606-00	SPRING, TORSION	1	
22	90109-06778-00	BOLT	1	
23	90430-06014-00	GASKET	1	
24	93102-12321-00	OIL SEAL, SD-TYPE	1	
25	30X-12292-00-00	CABLE, DECOMPRESSION . . .	1	
26	437-83936-01-00	BAND, SWITCH CORD	1	

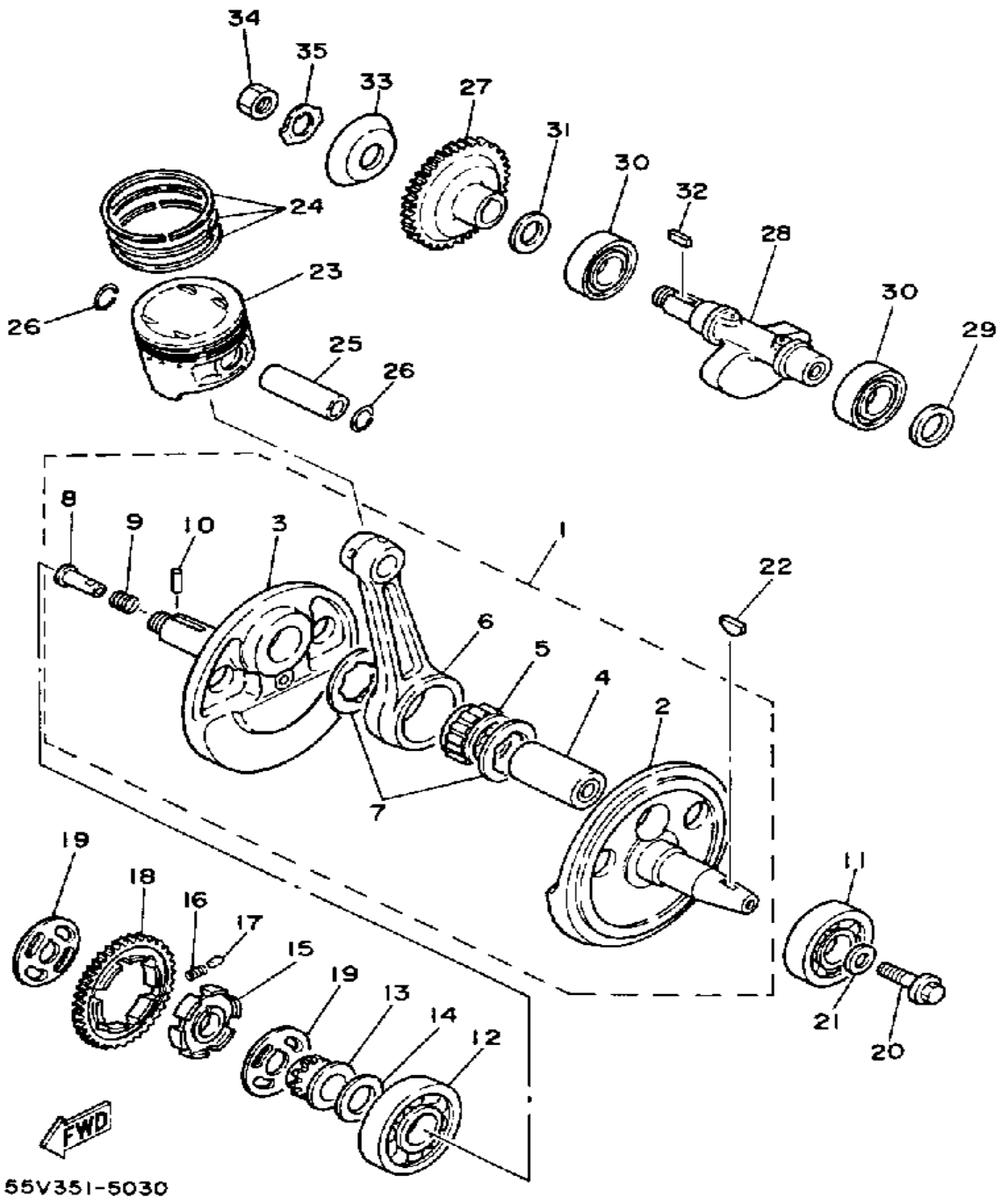
CYLINDER



55V351-5020

Ref. No.	Part Number	Description	Qty	Remarks
1	55V-11310-03-00	CYLINDER	1	
2	583-11127-00-00	ABSORBER 3	4	
3	30X-11127-00-00	ABSORBER 3	1	
4	4DR-11351-00-00	GASKET, CYLINDER	1	
5	93210-89447-00	O-RING	1	
6	90105-06406-00	BOLT, WASHER BASED	2	
7	99530-14016-00	PIN, DOWEL	2	
8	90201-087K2-00	WASHER, PLATE	2	
9	90176-08026-00	NUT, CROWN	2	

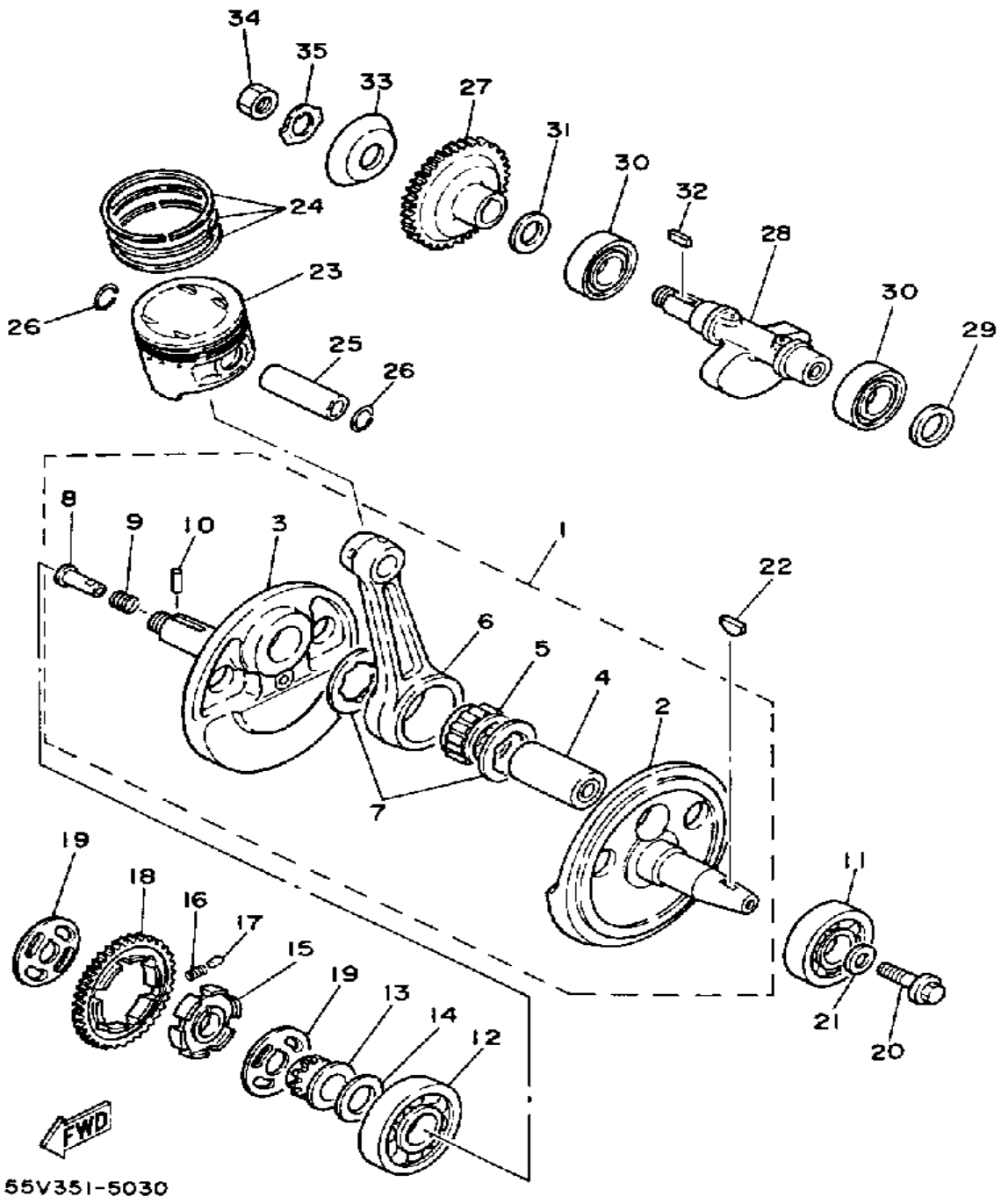
CRANKSHAFT - PISTON



Ref. No.	Part Number	Description	Qty	Remarks
1	55V-11400-02-00	CRANKSHAFT ASSEMBLY ...	1	
2	55V-11412-00-00	. CRANK 1	1	
3	55V-11422-01-00	. CRANK 2	1	
4	51Y-11681-00-00	. PIN, CRANK 1	1	
5	93310-738N1-00	. BEARING	1	
6	51Y-11651-01-00	. ROD, CONNECTING	1	
7	90209-38266-00	. WASHER	2	
8	90240-07105-00	. PIN, CLEVIS	1	
9	90501-07629-00	. SPRING, COMPRESSION	1	
10	93602-13177-00	. PIN, DOWEL	1	
11	93306-30630-00	BEARING	1	
12	93306-30630-00	BEARING	1	
13	30X-11549-00-00	SPROCKET, CAM CHAIN	1	
14	90209-23242-00	WASHER	1	
15	30X-11496-00-00	BOSS, BUFFER	1	
16	90501-22721-00	SPRING, COMPRESSION	6	
17	93605-10090-00	PIN, DOWEL	3	
18	51Y-11531-00-00	GEAR, BALANCE WT	1	
19	30X-11565-00-00	WASHER, BEARING COVER ..	2	
20	90105-10290-00	BOLT, WASHER BASED	1	
21	90201-102J5-00	WASHER, PLATE	1	
22	90280-16053-00	KEY, WOODRUFF	1	
23	55V-11631-01-Y0	PISTON (STD)	1	
	55V-11636-01-00	PISTON (0.50MM O/S)	1	
	55V-11638-01-00	PISTON (1.00MM O/S)	1	
24	55V-11610-00-00	PISTON RING SET (STD)	1	
	55V-11610-20-00	PISTON RING SET (0.50MM O/S)	1	AP
	55V-11610-40-00	PISTON RING SET (1.00MM O/S)	1	AP

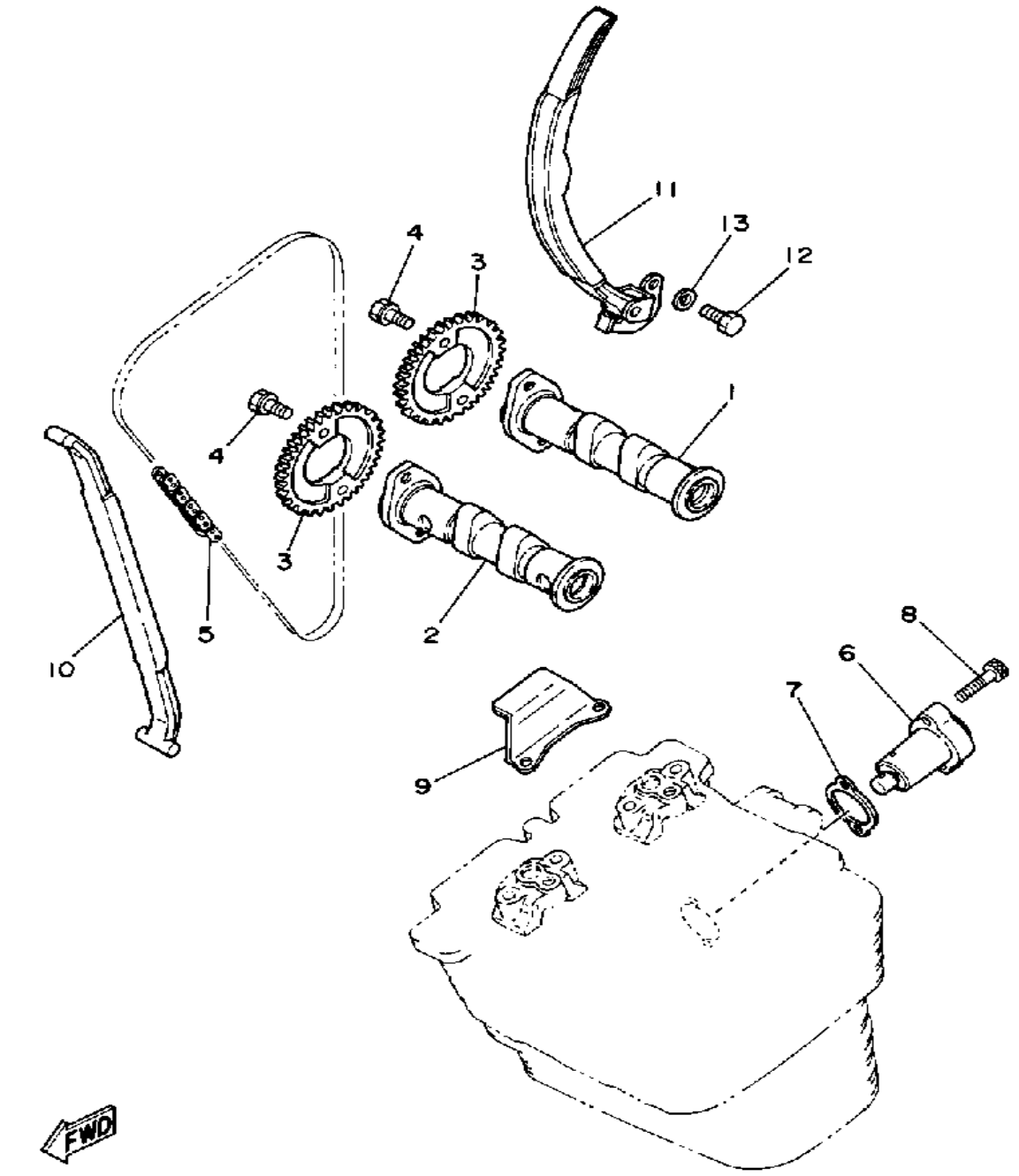
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CRANKSHAFT - PISTON



Ref. No.	Part Number	Description	Qty	Remarks
25	55V-11633-00-00	PIN, PISTON	1	
26	93450-19095-00	CIRCLIP	2	
27	51Y-11536-00-00	GEAR, DRIVE	1	
28	55V-11454-00-00	WEIGHT 1	1	
29	93101-25106-00	OIL SEAL	1	
30	93306-20573-00	BEARING	2	
31	90201-207G6-00	WASHER, PLATE	1	
32	90282-05034-00	KEY, STRAIGHT	1	
33	34K-11145-00-00	PLATE, BREATHER 2	1	
34	90170-16326-00	NUT	1	
35	90215-16221-00	WASHER, LOCK	1	

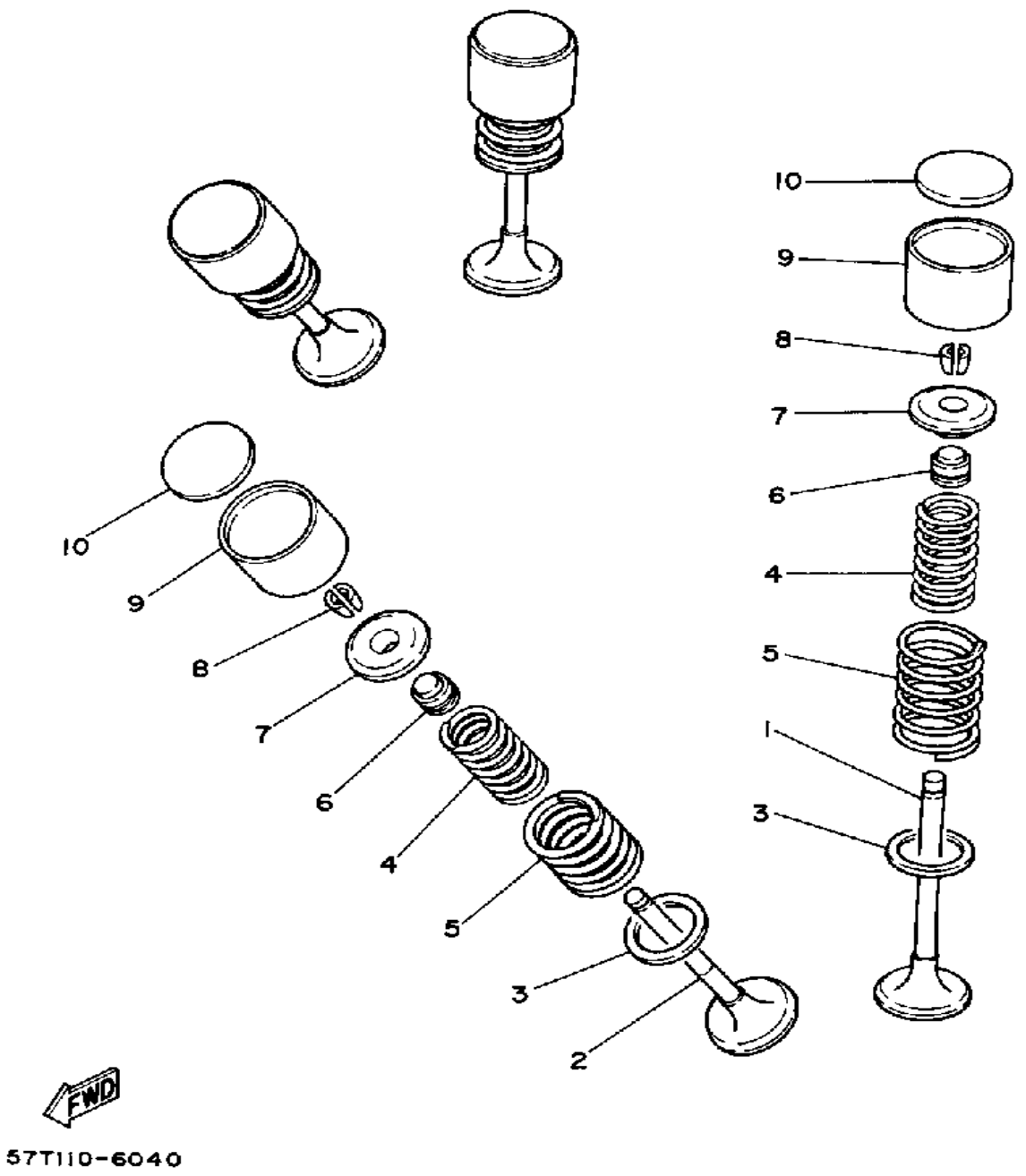
CAMSHAFT - CHAIN



30X010-3050

Ref. No.	Part Number	Description	Qty	Remarks
1	48Y-12171-00-00	CAMSHAFT 1	1	
2	48Y-12181-00-00	CAMSHAFT 2	1	
3	30X-12176-00-00	SPROCKET, CAM CHAIN	2	
4	90105-07288-00	BOLT, WASHER BASED	4	
5	94590-91136-00	CHAIN (79RH2015-136M)	1	
6	30X-12210-00-00	TENSIONER ASSEMBLY, CAM CHAIN	1	
7	4BE-12213-00-00	GASKET, TENSIONER CASE	1	
8	91316-06025-00	BOLT	2	
9	30X-12241-00-00	GUIDE, STOPPER 2	1	
10	30X-12251-00-00	DAMPER, CHAIN 1	1	
11	30X-12252-01-00	DAMPER, CHAIN 2	1	
12	97011-06016-00	BOLT	2	
13	90201-061A5-00	WASHER, PLATE	2	

VALVE

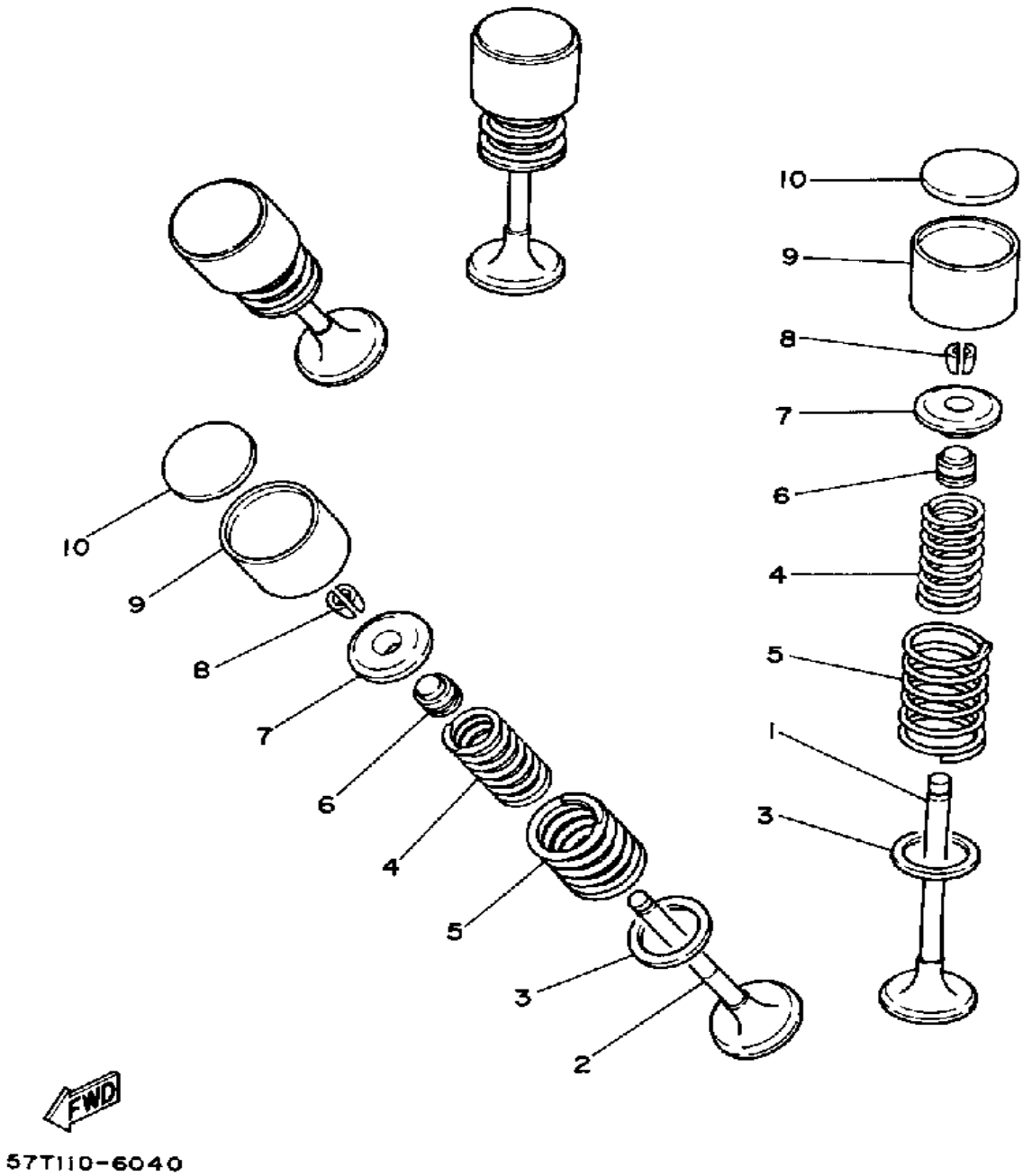


57T110-6040

Ref. No.	Part Number	Description	Qty	Remarks
1	51Y-12111-01-00	VALVE, INTAKE	2	
2	30X-12121-00-00	VALVE, EXHAUST	2	
3	1LN-12116-00-00	SEAT, VALVE SPRING	4	
4	30X-12113-00-00	SPRING, VALVE INNER	4	
5	30X-12114-00-00	SPRING, VALVE OUTER	4	
6	51Y-12119-00-00	SEAL, VALVE STEM	4	
7	30X-12117-00-00	RETAINER, VALVE SPRING	4	
8	30X-12118-00-00	COTTER, VALVE	8	
9	26H-12153-00-Y0	LIFTER, VALVE	4	
10	26H-12168-00-00	PAD, ADJUSTING (2.00)	4	U.R.
	26H-12168-20-00	PAD, ADJUSTING (2.05)	4	U.R.
	26H-12168-40-00	PAD, ADJUSTING (2.10)	4	U.R.
	26H-12168-60-00	PAD, ADJUSTING (2.15)	4	U.R.
	26H-12168-80-00	PAD, ADJUSTING (2.20)	4	U.R.
	26H-12168-A0-00	PAD, ADJUSTING (2.25)	4	U.R.
	26H-12168-F0-00	PAD, ADJUSTING (2.30)	4	U.R.
	26H-12168-H0-00	PAD, ADJUSTING (2.35)	4	U.R.
	26H-12168-K0-00	PAD, ADJUSTING (2.40)	4	U.R.
	26H-12168-M0-00	PAD, ADJUSTING (2.45)	4	U.R.
	26H-12168-R0-00	PAD, ADJUSTING (2.50)	4	U.R.
	26H-12168-U0-00	PAD, ADJUSTING (2.55)	4	U.R.
	26H-12168-W0-00	PAD, ADJUSTING (2.60)	4	U.R.
	26H-12168-Y0-00	PAD, ADJUSTING (2.65)	4	U.R.
	26H-12169-10-00	PAD, ADJUSTING (2.70)	4	U.R.
	26H-12169-30-00	PAD, ADJUSTING (2.75)	4	U.R.
	26H-12169-50-00	PAD, ADJUSTING (2.80)	4	U.R.
	26H-12169-70-00	PAD, ADJUSTING (2.85)	4	U.R.
	26H-12169-90-00	PAD, ADJUSTING (2.90)	4	U.R.
	26H-12169-E0-00	PAD, ADJUSTING (2.95)	4	U.R.

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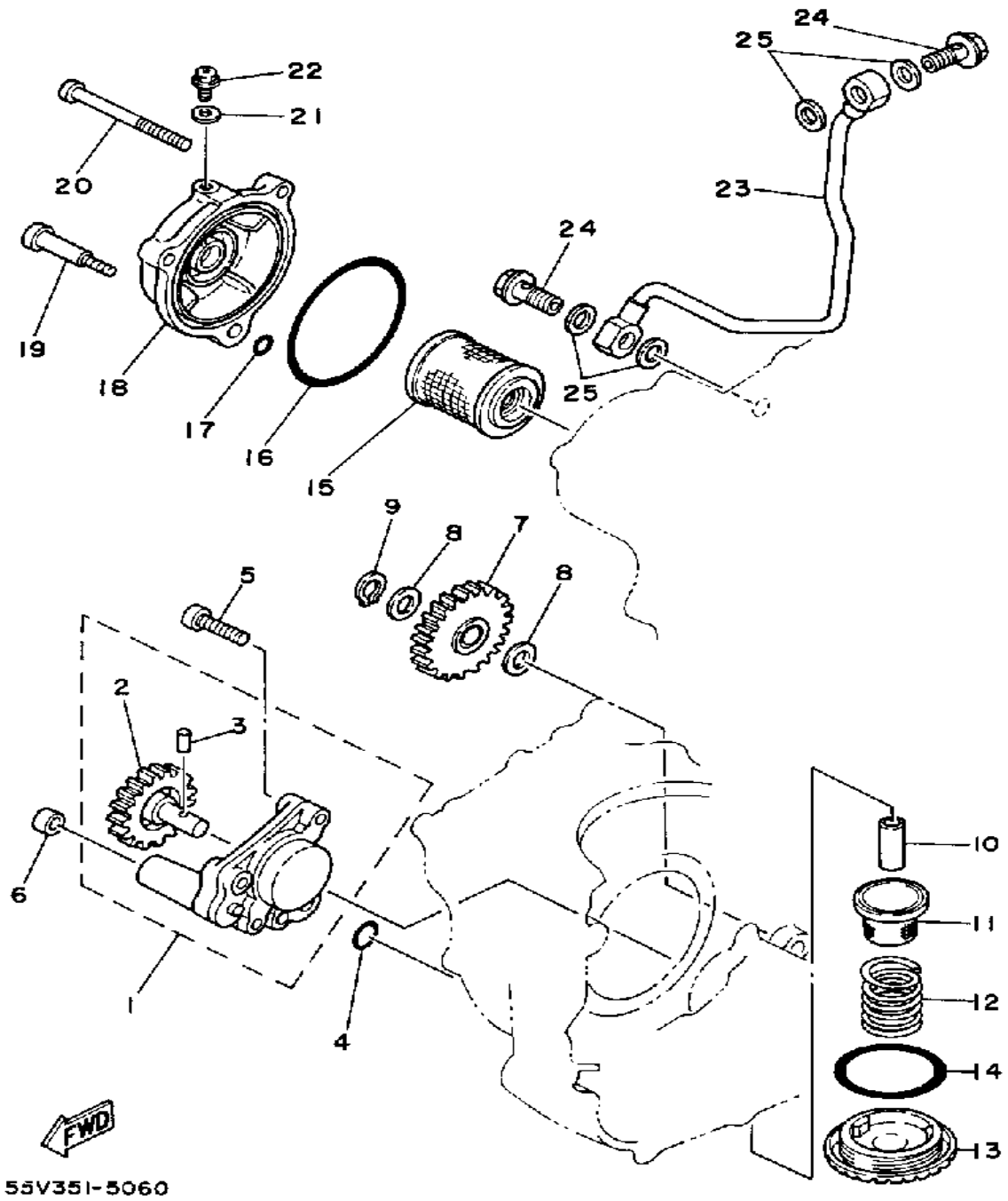
VALVE



57T110-6040

Ref. No.	Part Number	Description	Qty	Remarks
10	26H-12169-G0-00	PAD, ADJUSTING (3.00)	4	U.R.
	26H-12169-J0-00	PAD, ADJUSTING (3.05)	4	U.R.
	26H-12169-L0-00	PAD, ADJUSTING (3.10)	4	U.R.
	26H-12169-N0-00	PAD, ADJUSTING (3.15)	4	U.R.
	26H-12169-T0-00	PAD, ADJUSTING (3.20)	4	U.R.

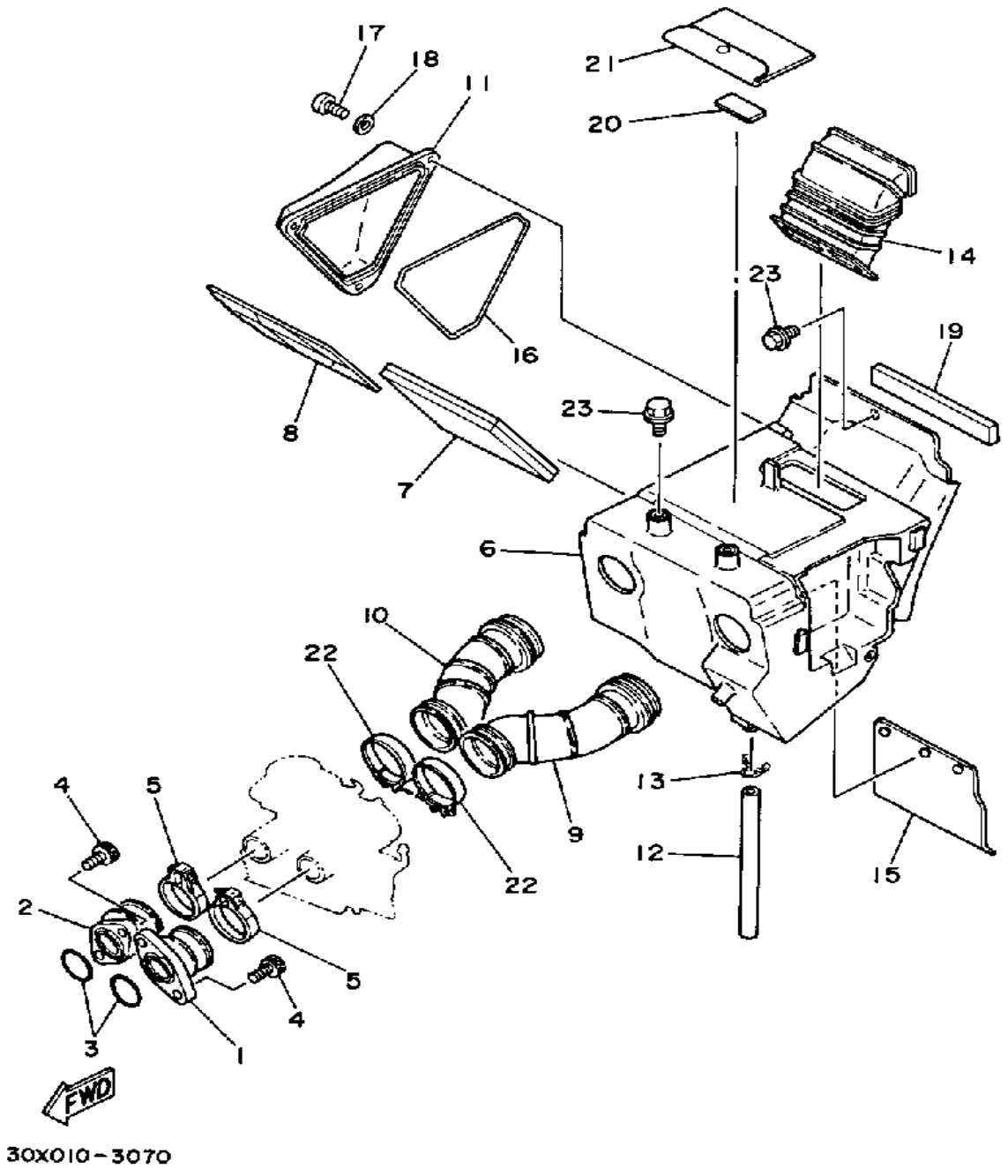
OIL PUMP



55V351-5060

Ref. No.	Part Number	Description	Qty	Remarks
1	30X-13300-00-00	OIL PUMP ASSEMBLY	1	
2	3Y6-13326-01-00	. GEAR, PUMP DRIVEN 2 (23T)	1	
3	93603-12030-00	. PIN, DOWEL	1	
4	93210-10096-00	O-RING	1	
5	98511-06025-00	SCREW PAN HEAD (92501-06025)	3	
6	90430-06156-00	GASKET	1	
7	30X-13341-00-00	GEAR, OIL PUMP IDLE	1	
8	90201-10119-00	WASHER, PLATE	2	
9	99009-10400-00	CIRCLIP	1	
10	2XK-13416-00-00	PIPE, OIL 1	1	
11	51Y-13411-00-00	STRAINER, OIL	1	
12	90501-18576-00	SPRING, COMPRESSION	1	
13	30X-15351-00-00	PLUG, DRAIN	1	
14	93210-35389-00	O-RING	1	
15	5H0-13440-00-00	ELEMENT ASSEMBLY, OIL CLEANER	1	
16	93210-64297-00	O-RING	1	
17	93210-07135-00	O-RING	1	
18	30X-13447-00-00	COVER, OIL ELEMENT	1	
19	90109-06419-00	BOLT	1	
20	98506-06065-00	SCREW, PAN HEAD	2	
21	90430-05126-00	GASKET	1	
22	90149-05110-00	SCREW	1	
23	55V-13161-01-00	PIPE, DELIVERY 1	1	
24	90401-10034-00	BOLT, UNION	2	
25	90430-10171-00	GASKET	4	

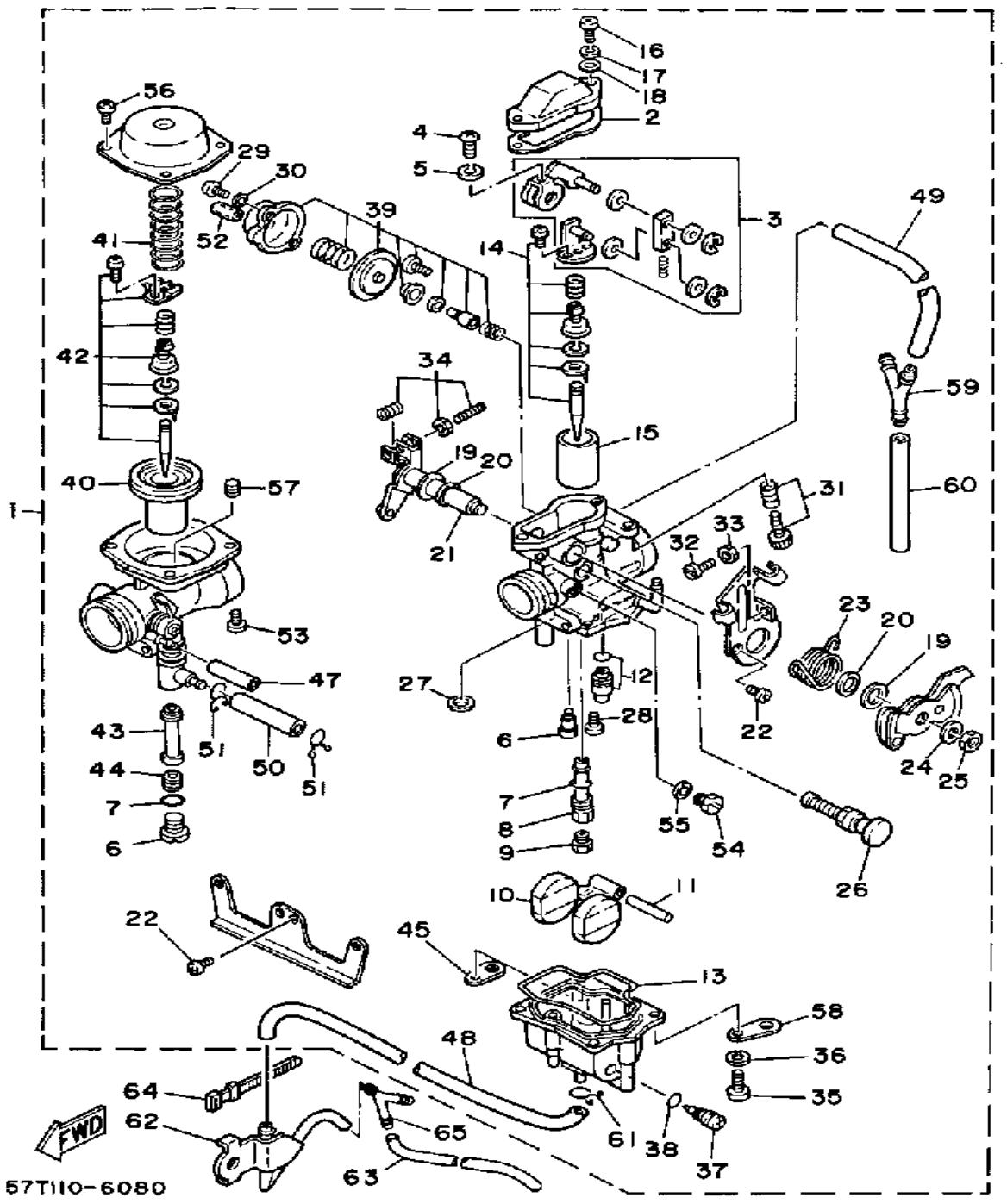
AIR CLEANER



30X010-3070

Ref. No.	Part Number	Description	Qty	Remarks
1	55V-13586-01-00	JOINT, CARBURETOR 1	1	
2	42U-13596-01-00	JOINT, CARBURETOR 2	1	
3	93210-30611-00	O-RING	2	
4	91316-06020-00	BOLT, SOCKET HEAD	4	
5	1HX-13575-00-00	BAND	2	
6	30X-14401-00-00	AIR CLEANER CASE ASSEMBLY	1	
7	30X-14451-00-00	ELEMENT, AIR CLEANER	1	
8	30X-14458-00-00	GUIDE	1	
9	30X-14453-01-00	JOINT, AIR CLEANER 1	1	
10	30X-14454-01-00	JOINT	1	
11	30X-14412-00-00	CAP, CLEANER CASE 1	1	
12	91A20-07018-00	TUBE, FLEXIBLE VINYL	1	
13	90467-13042-00	CLIP	1	
14	30X-14437-00-00	DUCT	1	
15	30X-21621-00-00	FLAP	1	
16	51Y-14462-00-00	SEAL	1	
17	98580-05016-00	SCREW, PAN HEAD	3	
18	92901-05600-00	WASHER, PLATE	3	
19	30X-14426-00-00	DAMPER 2	1	
20	4K5-2814E-10-00	HOOK	1	
21	4U7-28186-00-00	POUCH	1	
22	90460-49058-00	CLAMP, HOSE	2	
23	95811-06012-00	BOLT, FLANGE	3	

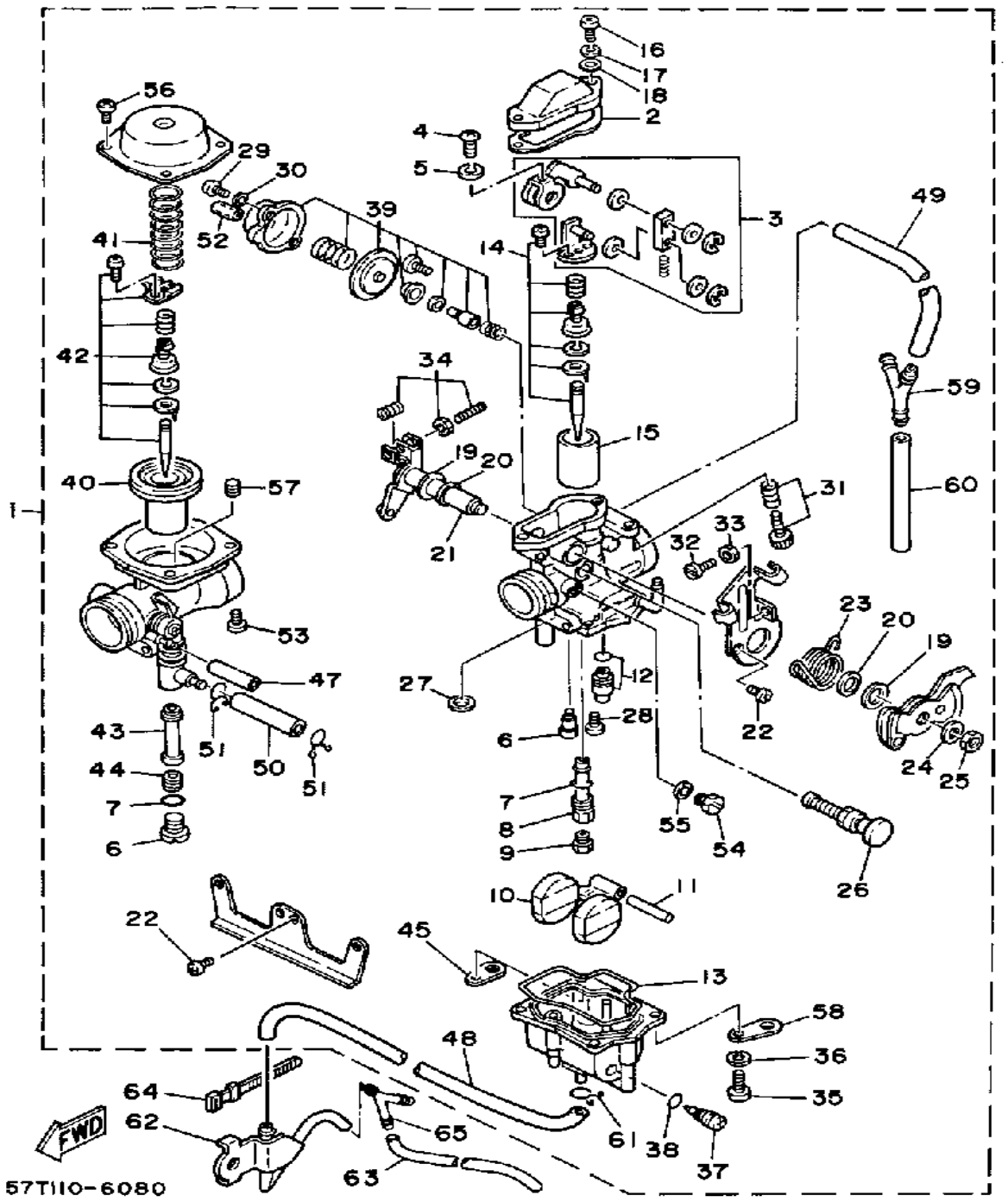
CARBURETOR



Ref. No.	Part Number	Description	Qty	Remarks
1	56R-14301-01-00	CARBURETOR ASSEMBLY 1 (56R-14301-02-00)	1	U.R. FOR CALIF.
	57T-14301-01-00	CARBURETOR ASSEMBLY 1 (57T-14301-00)	1	U.R.
2	30X-14198-00-00	. GASKET	1	
3	30X-14203-00-00	. CABLE CONNECTOR SET . . .	1	
4	98580-04016-00	. SCREW, PAN HEAD	1	
5	92990-04100-00	. WASHER, SPRING	1	
6	30X-14342-21-00	. JET, PILOT (# 42)	1	
7	360-24512-00-00	. GASKET	2	
8	51Y-14341-00-00	. NOZZLE, MAIN	1	
9	288-14343-60-00	. JET, MAIN (#120)	1	U.R. EXCLUSIVE FOR CALIF.
	288-14343-63-00	. JET, MAIN (#125)	1	
10	5Y1-14385-00-00	. FLOAT	1	
11	6E5-14386-01-00	. PIN, FLOAT	1	
12	1JK-14107-01-00	. NEEDLE VALVE SET	1	
13	30X-14384-00-00	. GASKET, FLOAT CHAMBER .	1	
14	57T-1490J-10-00	. NEEDLE SET	1	U.R.
	57T-1490J-10-00	. NEEDLE SET	1	U.R. EXCLUSIVE FOR CALIF.
15	30X-14312-35-00	. VALVE, THROTTLE 1	1	U.R.
	56R-14312-35-00	. VALVE, THROTTLE 1	1	U.R. EXCLUSIVE FOR CALIF.
16	98503-04014-00	. SCREW, PAN HEAD	2	
17	92901-04600-00	. WASHER, PLATE	2	
18	92901-04600-00	. WASHER, PLATE	2	
19	5Y1-14357-00-00	. WASHER, PLAIN	2	
20	5Y1-14572-00-00	. PLATE, STAY	2	
21	1LN-14930-00-00	. THROTTLE SHAFT ASSEMBLY	1	

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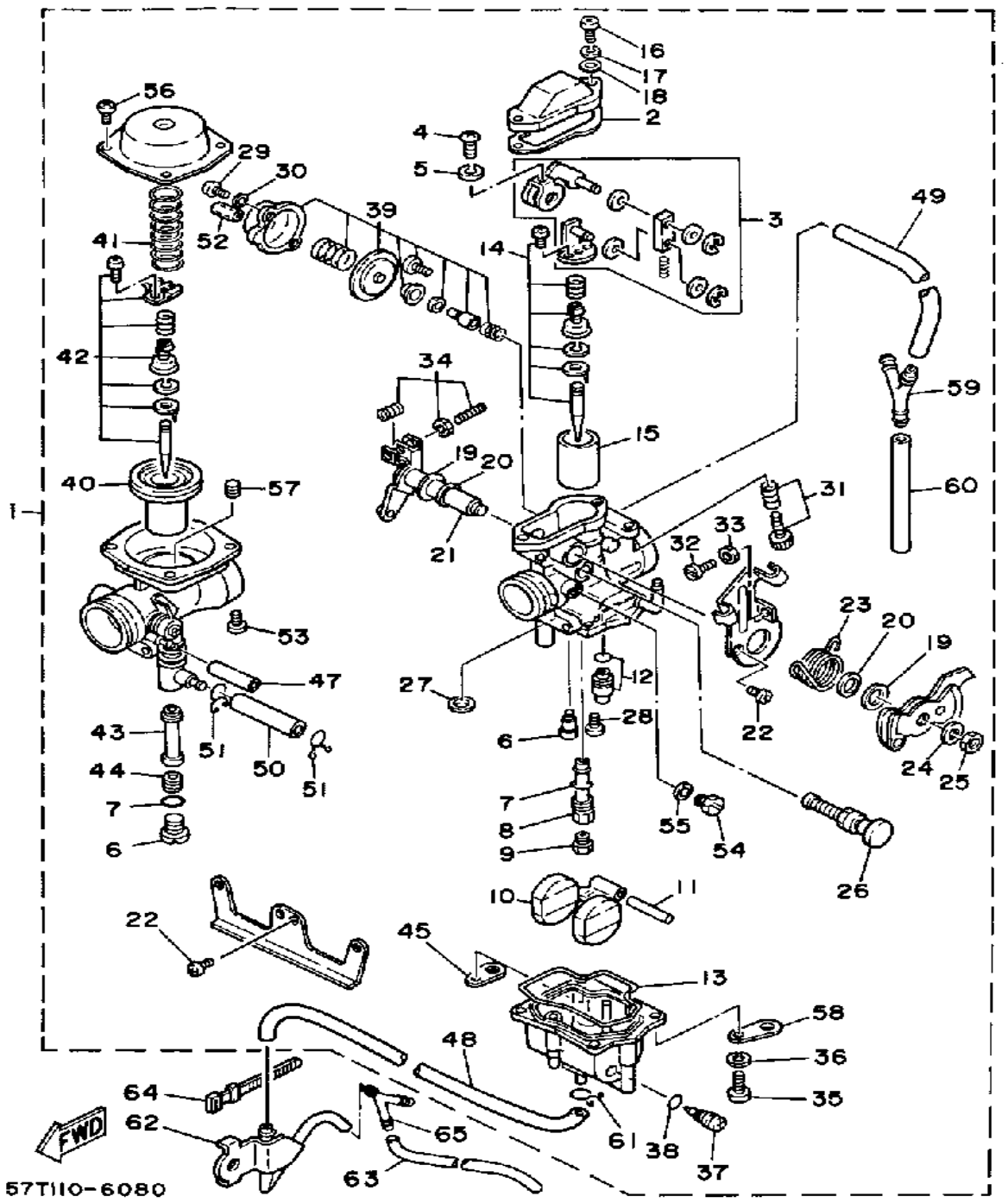
CARBURETOR



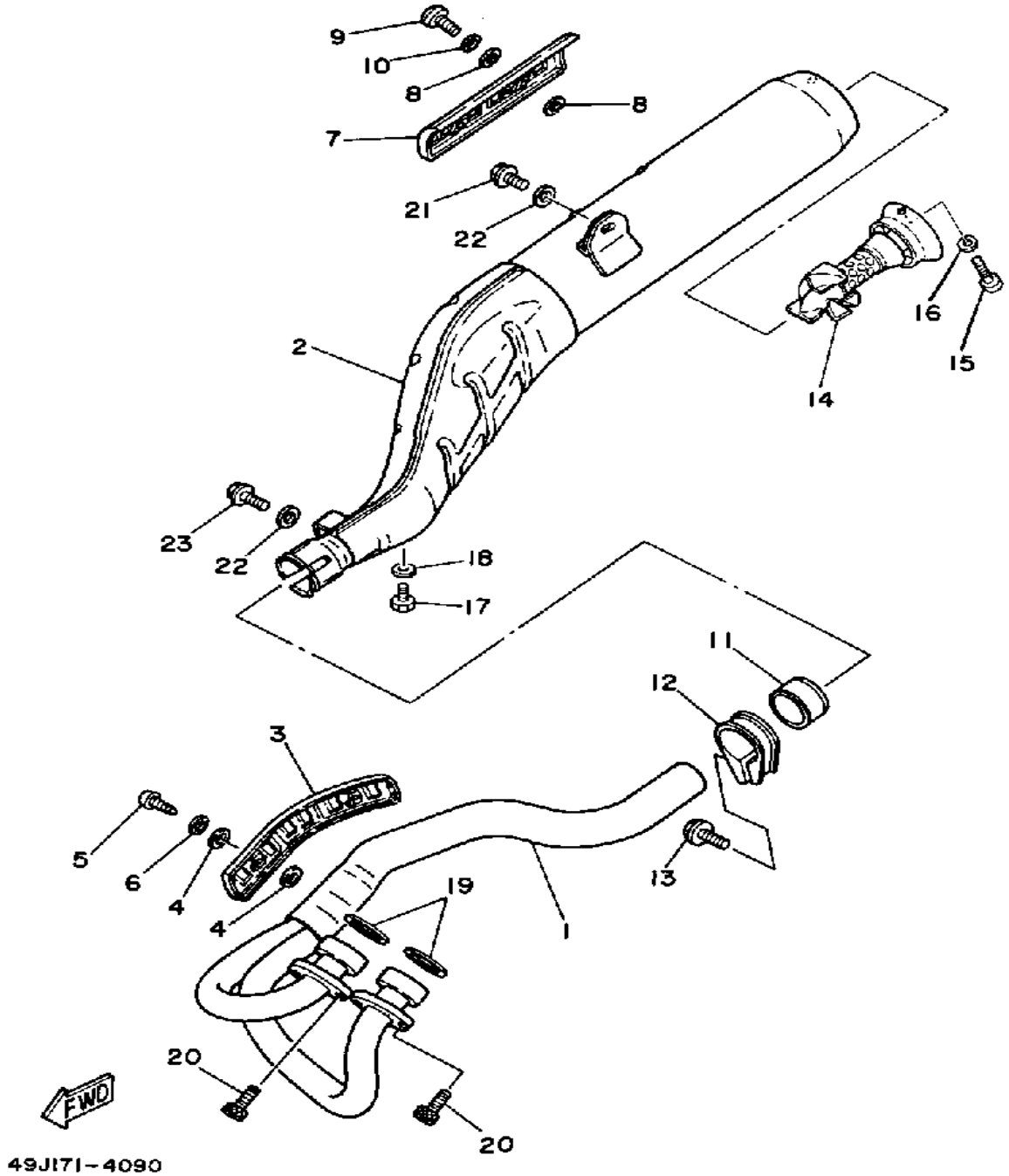
Ref. No.	Part Number	Description	Qty	Remarks
22	98580-05010-00	. SCREW, PAN HEAD	6	
23	30X-14131-00-00	. SPRING, THROTTLE VALVE	1	
24	5Y1-14356-00-00	. WASHER, SPRING	1	
25	5Y1-14358-00-00	. NUT	1	
26	15A-14371-00-00	. PLUNGER, STARTER	1	
27	5Y1-14536-00-00	. GASKET	1	
28	98901-04006-00	. SCREW, BIND	1	
29	98580-04010-00	. SCREW, PAN HEAD	2	
30	92901-04600-00	. WASHER, PLATE	2	
31	3WP-14103-00-00	. THROTTLE SCREW SET	1	
32	30X-14216-00-00	. SCREW	1	
33	30X-14358-00-00	. NUT	1	
34	30X-1490K-00-00	. STOP SCREW SET	1	
35	98511-04012-00	. SCREW, PAN HEAD	4	
36	92901-04600-00	. WASHER, PLATE	4	
37	5Y1-14115-00-00	. PLUG, SCREW	1	
38	5Y1-14397-00-00	. O-RING	1	
39	5Y1-1490A-00-00	. DIAPHRAGM SET, 1	1	
40	30X-14340-01-00	. VALVE ASSEMBLY	1	
41	30X-14286-00-00	. SPRING	1	
42	57T-1490J-00-00	. NEEDLE SET	1	U.R.
	57T-1490J-00-00	. NEEDLE SET	1	U.R. EXCLUSIVE FOR CALIF.
43	30X-14355-00-00	. NOZZLE, MAIN 2	1	
44	30X-14343-53-00	. JET, MAIN (#106)	1	
45	5Y1-14146-00-00	. PLATE	1	
46	1RG-14394-00-00	. VALVE, DRAIN (30X-14394-00)	1	
47	5Y1-14349-00-00	. PIPE	1	
48	2NW-14396-00-00	. PIPE (56R-14396-00-00)	1	U.R.CALIF. ONLY

CONTINUED ON NEXT FRAME ➤

CARBURETOR



Ref. No.	Part Number	Description	Qty	Remarks
48	5Y1-14396-00-00	. PIPE	1	U.R.
49	56R-14196-00-00	. PIPE	2	U.R.CALIF. ONLY
	5Y1-14197-00-00	. PIPE, AIRVENT	1	U.R.
50	30X-14148-00-00	. PIPE	1	
51	5Y1-14159-00-00	. CLIP	2	
52	30X-14149-00-00	. PIPE	1	
53	98580-04010-00	. SCREW, PAN HEAD	2	
54	5H0-14991-00-00	. SCREW	1	
55	5H0-14126-00-00	. GASKET	1	
56	98580-04008-00	. SCREW, PAN HEAD	4	
57	(30X-14337-70-00)	AIR JET, MAIN	1	
58	30X-14146-00-00	. PLATE	1	U.R.
	42U-14146-00-00	. PLATE	1	CALIF. ONLY
59	90413-05008-00	. WAY 3	1	CALIF. ONLY
60	56R-14196-00-00	. PIPE	1	CALIF. ONLY
61	5Y1-14137-00-00	. CLIP	1	CALIF. ONLY
62	56R-14193-00-00	PIPE	1	CALIF. ONLY
63	2NW-14396-00-00	PIPE (56R-14396-00-00)	1	CALIF. ONLY
64	437-83936-01-00	BAND, SWITCH CORD	1	CALIF. ONLY
65	90413-05008-00	WAY 3	1	CALIF. ONLY

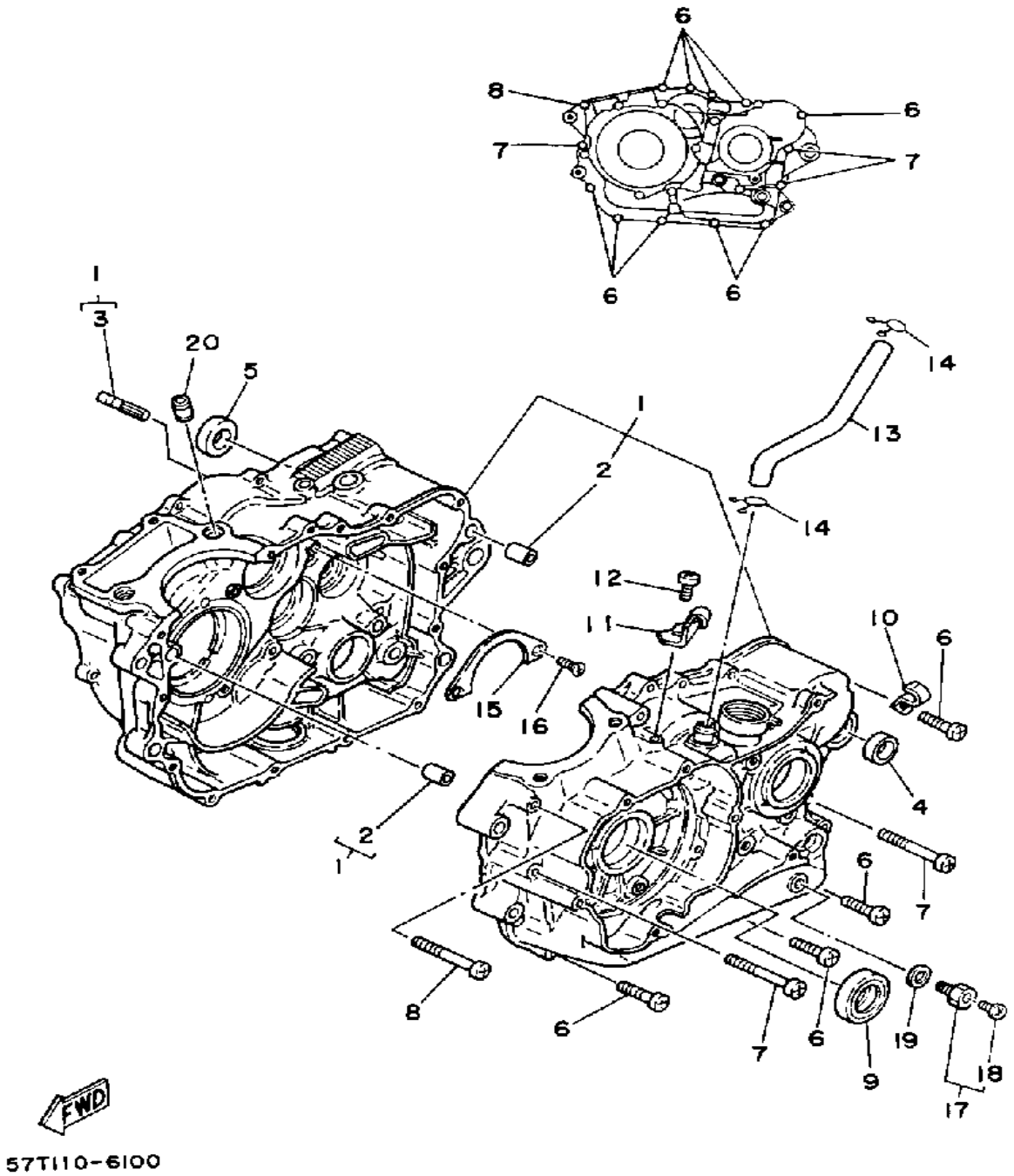


49JI71-4090

EXHAUST

Ref. No.	Part Number	Description	Qty	Remarks
1	57R-14611-00-00	PIPE, EXHAUST 1	1	
2	2GK-14711-01-00	MUFFLER 1	1	
3	55V-14628-00-00	PROTECTOR, EXHAUST PIPE	1	
4	30X-14766-00-00	WASHER, PROTECTOR	4	
5	90164-06017-00	SCREW, TAPPING	2	
6	90206-06090-00	WASHER, WAVE	2	
7	55V-14728-00-00	PROTECTOR, MUFFLER 2	1	
8	90202-05187-00	WASHER, PLATE	4	
9	98906-06010-00	SCREW, BIND	2	
10	90206-06090-00	WASHER, WAVE	2	
11	1T1-14714-02-00	GASKET, MUFFLER	1	
12	30X-14715-00-00	BAND, MUFFLER	1	
13	95816-08045-00	BOLT, FLANGE	1	
14	42U-14752-00-00	PIPE, OUTLET	1	
15	98580-06008-00	SCREW, PAN HEAD	1	
16	92995-06100-00	WASHER, SPRING	1	
17	90101-06576-00	BOLT	1	
18	92906-06600-00	WASHER	1	
19	4H7-14613-00-00	GASKET, EXST PIPE	2	
20	91316-06025-00	BOLT	4	
21	95816-08012-00	BOLT, flange	1	
22	90201-081H4-00	WASHER, PLATE	2	
23	95816-08020-00	BOLT, FLANGE	1	

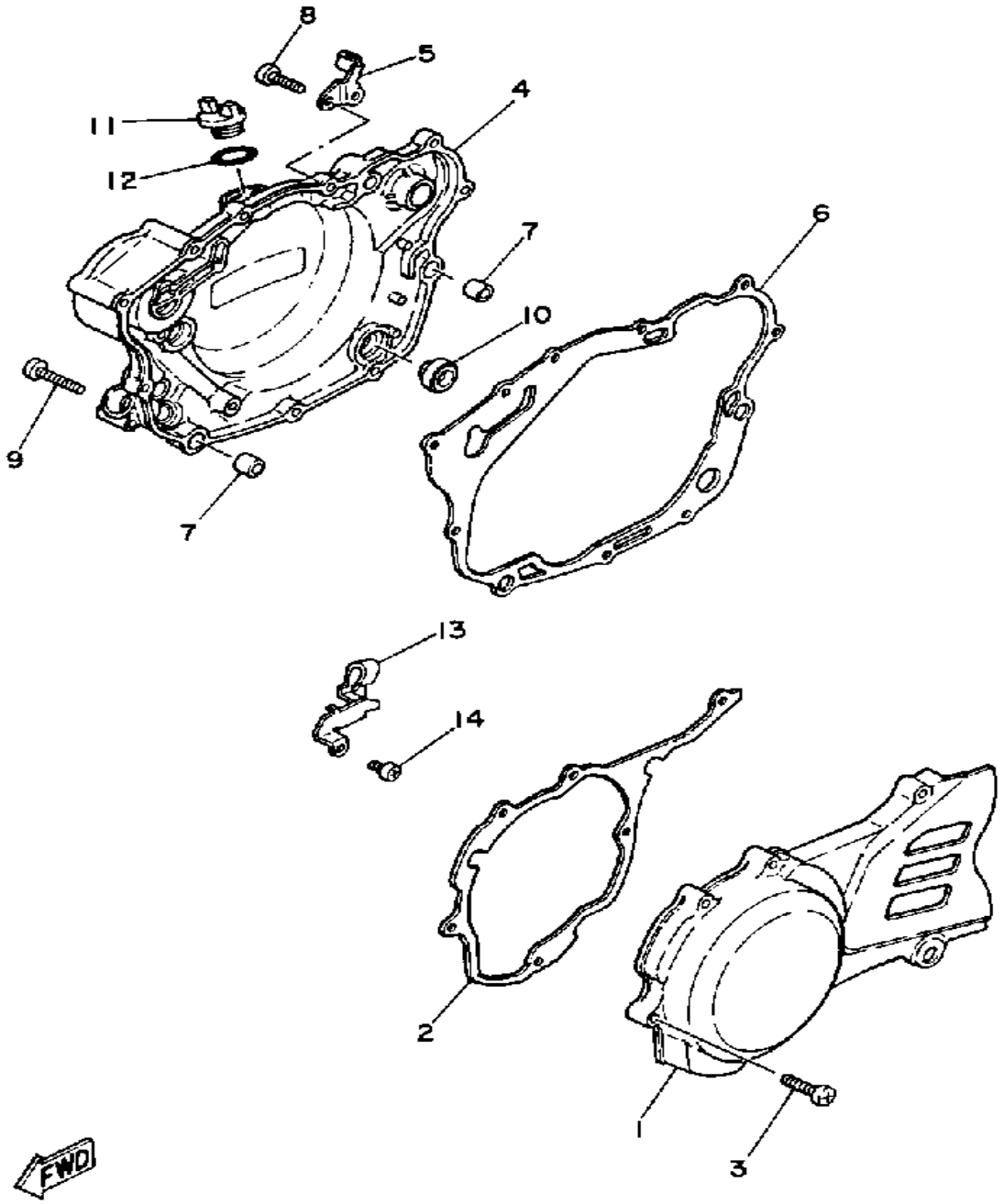
CRANKCASE



57T110-6100

Ref. No.	Part Number	Description	Qty	Remarks
1	55V-15100-02-00	CRANKCASE ASSEMBLY	1	
2	99510-12016-00	. PIN, DOWEL	2	
3	55V-15668-00-00	. STOPPER	1	
4	90387-17783-00	COLLAR	1	
5	90387-172J0-00	COLLAR	1	
6	98516-06030-00	SCREW, PAN HEAD	10	
7	98506-06060-00	SCREW, PAN HEAD	3	
8	98506-06070-00	SCREW, PAN HEAD	1	
9	93102-25305-00	OIL SEAL	1	
10	90465-08277-00	CLAMP	1	
11	30X-15411-01-00	COVER, CRANKCASE LH	1	
12	98506-06016-00	SCREW, PANHEAD	1	
13	30X-11166-00-00	PIPE, BREATHER 1	1	
	56R-11166-00-00	PIPE, BREATHER 1	1	
14	90467-14015-00	CLIP	2	
15	30X-15383-00-00	PLATE, BEARING COVER	1	
16	98701-06014-00	SCREW, FLAT HEAD	2	
17	3VD-13455-00-00	PLUG	1	
18	98901-06008-00	. SCREW, BIND	1	
19	214-11198-01-00	GASKET	1	
20	99530-14016-00	PIN, DOWEL	2	

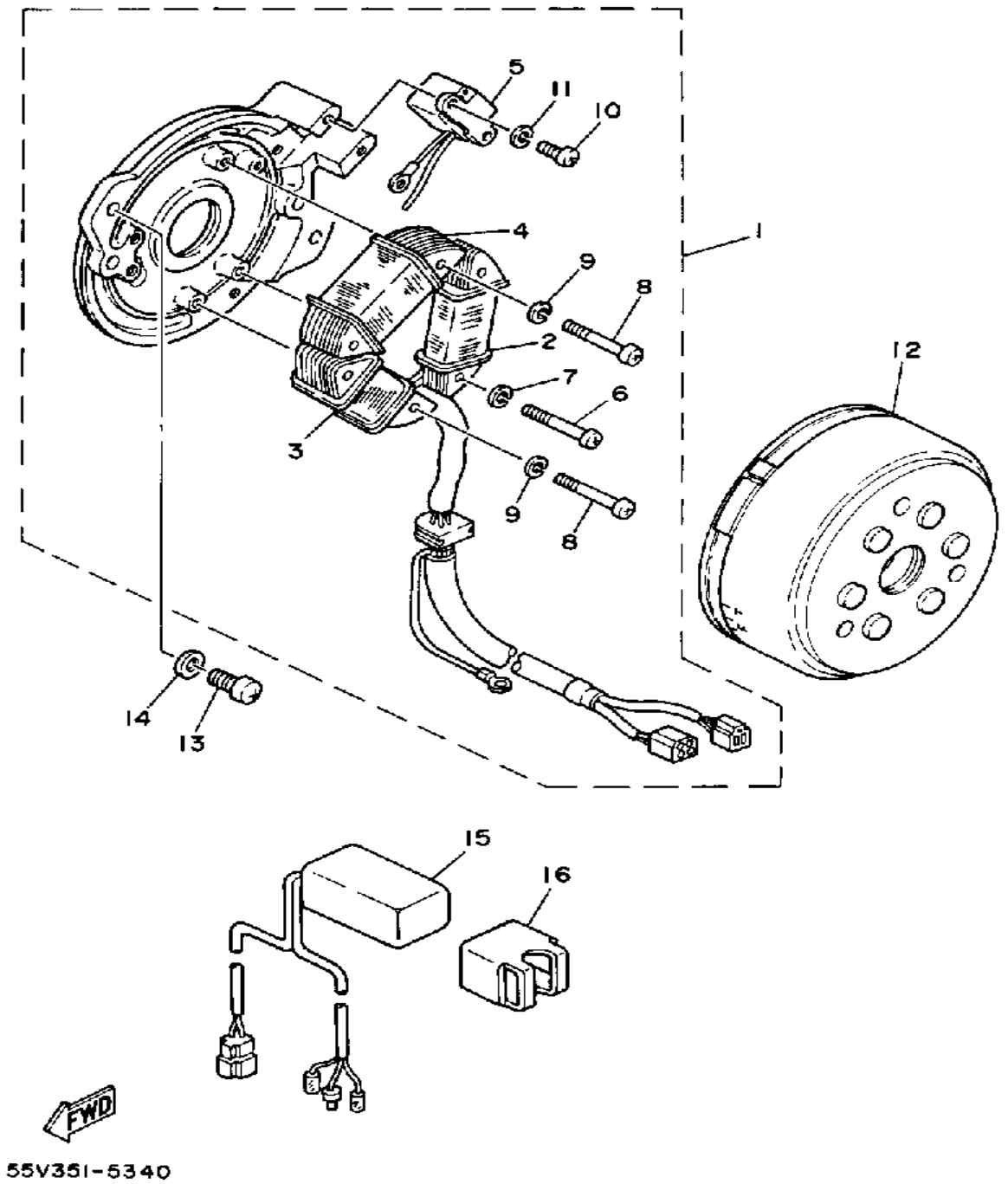
CRANKCASE COVER



55V351-5110

Ref. No.	Part Number	Description	Qty	Remarks
1	30X-15411-01-00	COVER, CRANKCASE LH	1	
2	4EL-15451-00-00	GASKET, CRANKCASE COVER 1	1	
3	98516-06030-00	SCREW, PAN HEAD	6	
4	55V-15421-01-00	COVER, CRANKCASE 2	1	
5	30X-15378-00-00	HOLDER	1	
6	4EL-15461-00-00	GASKET, CRANKCASE COVER 2	1	
7	99510-12016-00	PIN, DOWEL	2	
8	98506-06025-00	SCREW, PAN HEAD	7	
9	98506-06035-00	SCREW, PAN HEAD	2	
10	3Y1-15361-00-00	GAUGE, LEVEL	1	
11	1RG-15363-00-00	PLUG, OIL	1	
12	93210-19123-00	O-RING	1	
13	90462-08062-00	CLAMP	1	
14	98516-06012-00	SCREW, PAN HEAD	1	

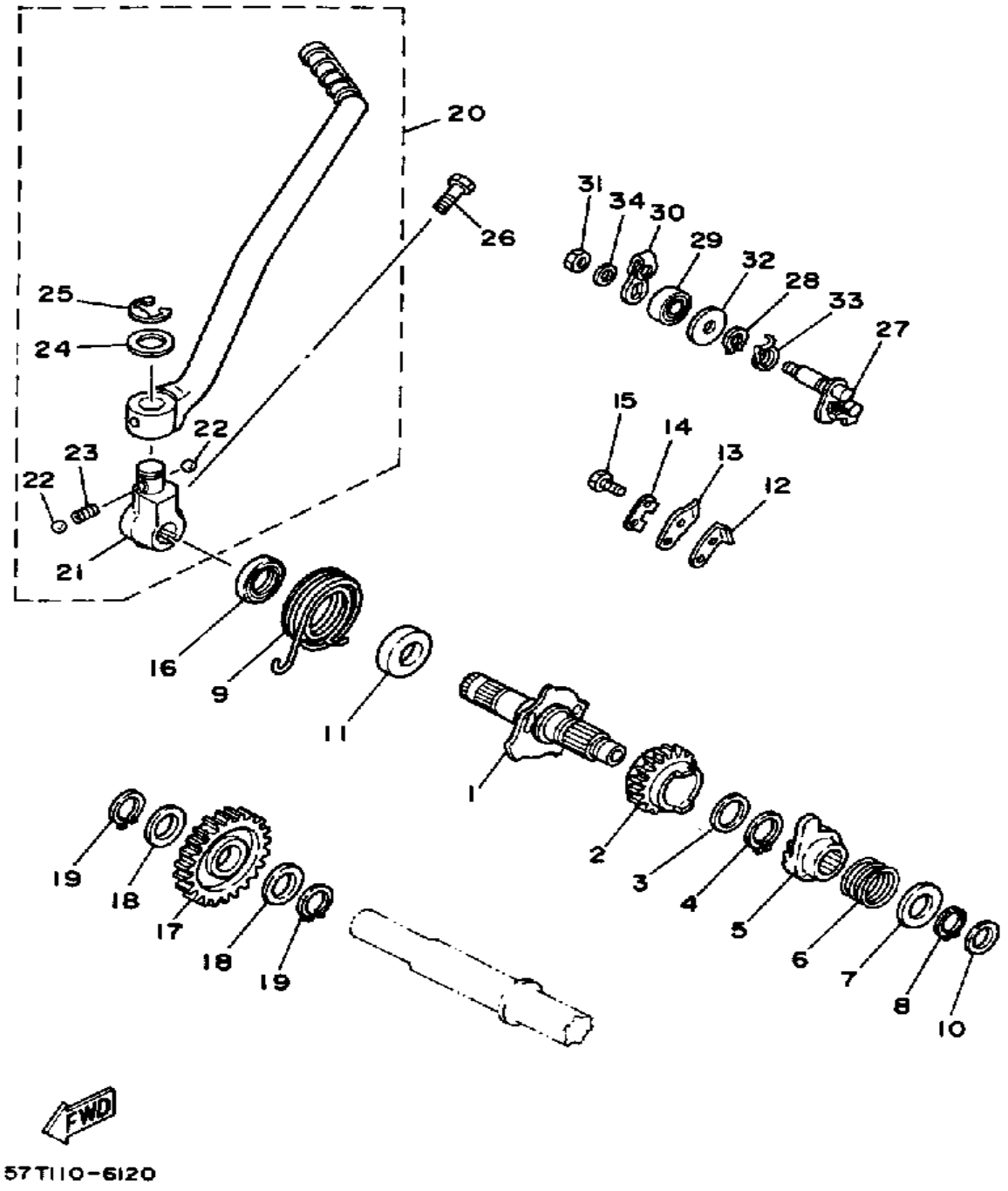
GENERATOR



55V351-5340

Ref. No.	Part Number	Description	Qty	Remarks
1	(56R-85510-20-00)	STATOR ASSEMBLY	1	
2	30X-85512-00-00	. COIL, SOURCE	1	
3	56R-85513-00-00	. COIL, LIGHTING 1	1	
4	56R-85514-00-00	. COIL, LIGHTING 2	1	
5	30X-85580-00-00	. COIL, PULSER	2	
6	98580-05020-00	. SCREW, PAN HEAD	2	
7	92990-05100-00	. WASHER, SPRING	2	
8	98501-05035-00	. SCREW, PAN HEAD	4	
9	92990-05100-00	. WASHER, SPRING	4	
10	98580-05012-00	. SCREW, PAN HEAD	2	
11	92990-05100-00	. WASHER, SPRING	2	
12	55V-85550-20-00	ROTOR ASSEMBLY	1	
13	98503-06014-00	SCREW, PAN HEAD (92502-06016)	2	
14	92990-06600-00	WASHER, PLATE	2	
15	30X-85540-20-00	CDI UNIT ASSEMBLY	1	
16	3M5-85546-00-00	BAND	1	

STARTER

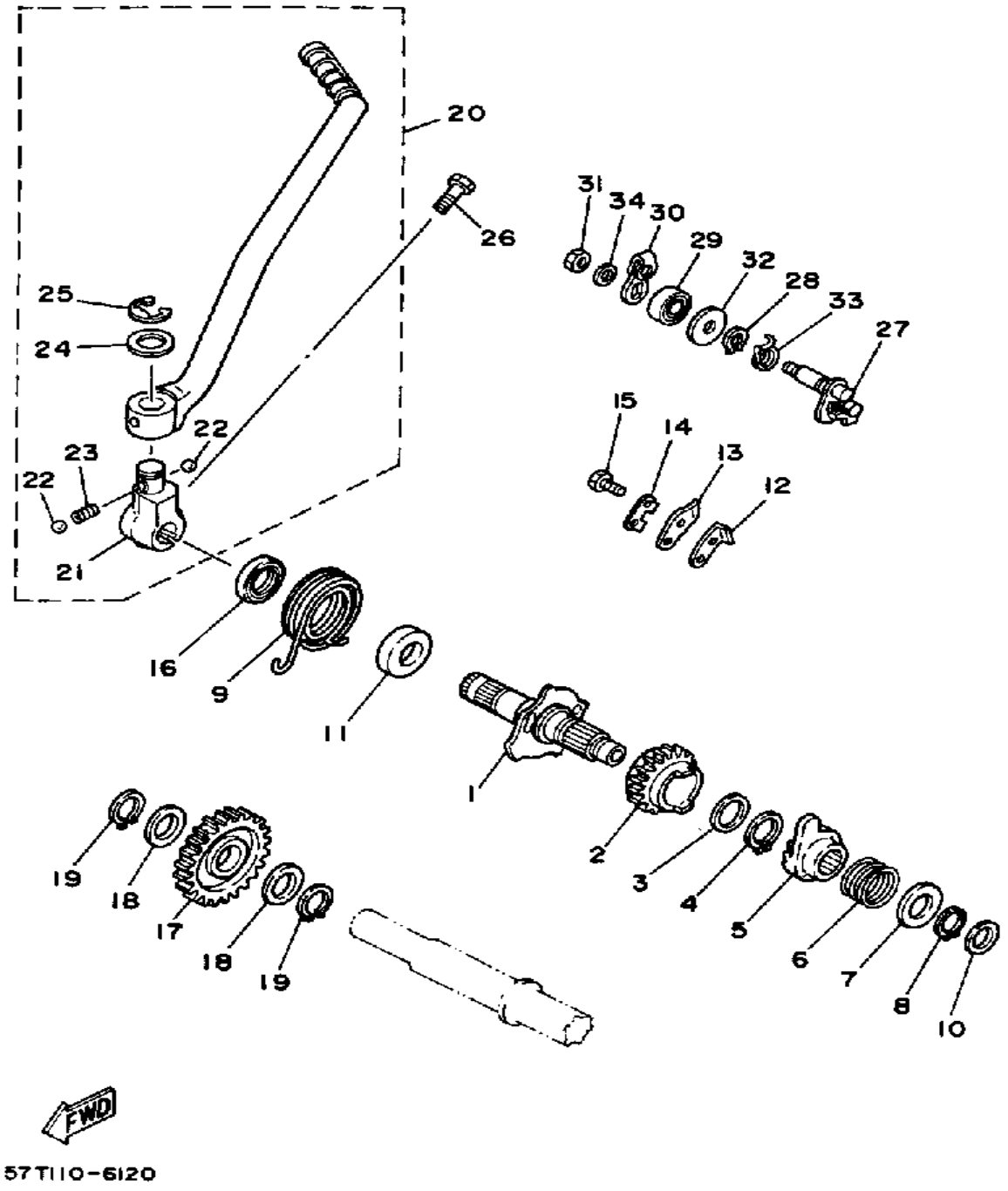


57T110-6120

Ref. No.	Part Number	Description	Qty	Remarks
1	30X-15660-01-00	KICK AXLE ASSEMBLY	1	
2	30X-15641-01-00	GEAR, KICK	1	
3	90201-20685-00	WASHER, PLATE (0.5T)	1	
4	93410-20038-00	CIRCLIP	1	
5	3Y1-15671-00-00	WHEEL, RATCHET	1	
6	90501-16107-00	SPRING, COMPRESSION	1	
7	90201-155K6-00	WASHER, PLATE	1	
8	99009-15400-00	CIRCLIP	1	
9	90508-32432-00	SPRING, TORSION	1	
10	90201-15701-00	WASHER, PLATE (1.0T)	1	
11	90560-17239-00	SPACER	1	
12	2NX-15668-00-00	STOPPER	1	
13	2NX-15674-00-00	GUIDE, RATCHET WHEEL	1	
14	214-15686-00-00	WASHER, LOCK	1	
15	97011-06016-00	BOLT	2	
16	93102-17263-00	OIL SEAL	1	
17	30X-15651-01-00	GEAR, KICK IDLE (27T)	1	
18	90201-177G4-00	WASHER, PLATE	2	
19	99009-17400-00	CIRCLIP	2	
20	30X-15620-00-00	KICK CRANK ASSEMBLY	1	
21	30X-15621-00-00	. BOSS, KICK CRANK	1	
22	93507-32031-00	. BALL	2	
23	90501-10589-00	. SPRING, COMPRESSION	1	
24	90201-15340-00	. WASHER, PLATE	1	
25	99006-10600-00	. CIRCLIP	1	
26	97316-08030-00	BOLT, HEXAGON	1	
27	30X-1561A-00-00	DECOMP. LEVER ASSEMBLY	1	
28	99009-10400-00	CIRCLIP	1	
29	93102-10207-00	OIL SEAL (SD 10-21-5 HS)	1	

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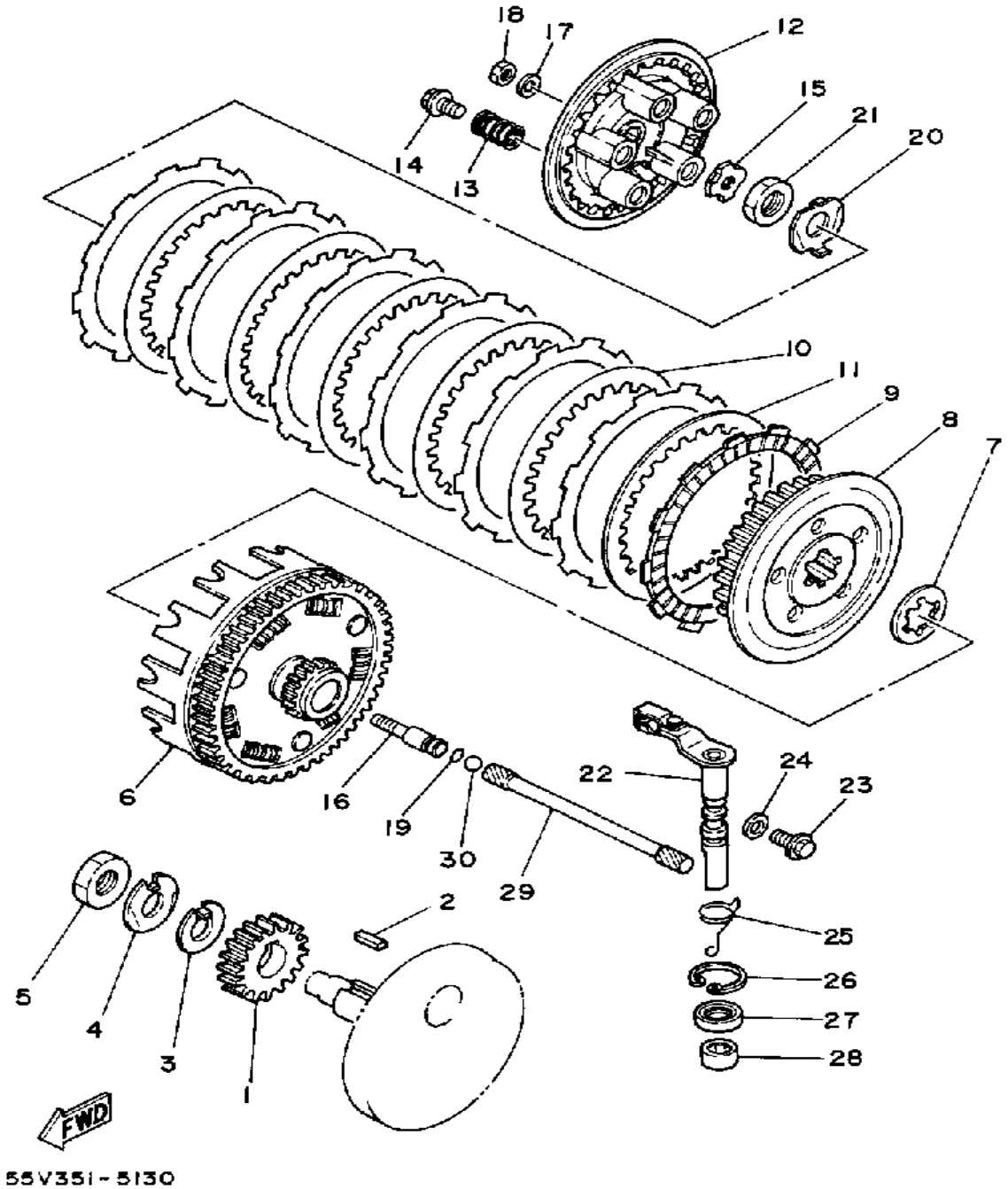
STARTER



57T110-6120

Ref. No.	Part Number	Description	Qty	Remarks
30	30X-1561G-00-00	LEVER, CABLE	1	
31	95306-06800-00	NUT	1	
32	90201-10614-00	WASHER, PLATE	1	
33	90508-14630-00	SPRING, TORSION	1	
34	92906-06600-00	WASHER	1	

CLUTCH

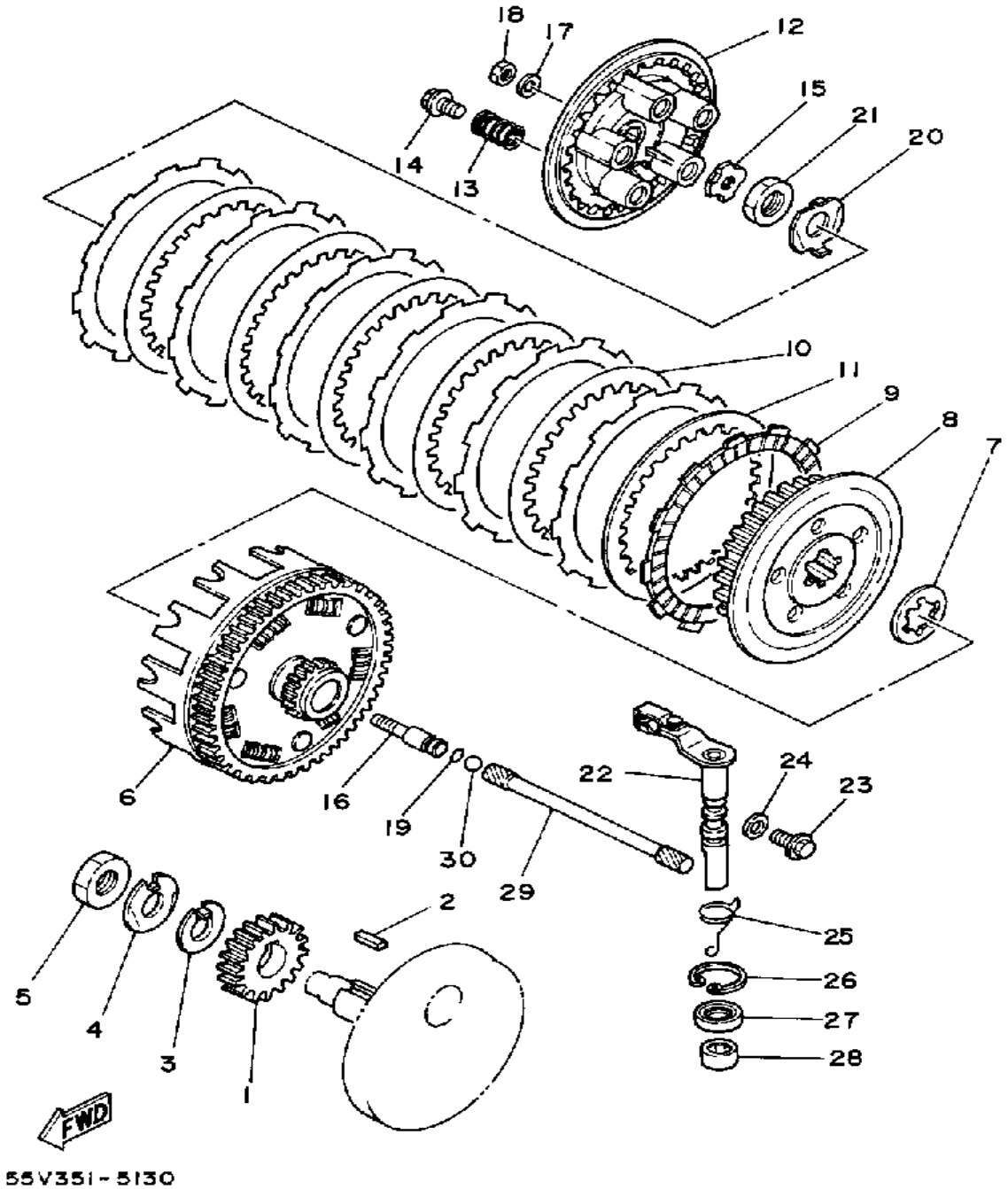


55V351-5130

Ref. No.	Part Number	Description	Qty	Remarks
1	30X-16111-00-00	GEAR, PRIMARY DRIVE (23T)	1	
2	90282-07057-00	KEY, STRAIGHT	1	
3	90215-16156-00	WASHER, LOCK	1	
4	90215-16222-00	WASHER, LOCK	1	
5	90170-16343-00	NUT	1	
6	55V-16150-00-00	PRIMARY DRIVEN GEAR COMP.	1	
7	30X-16154-00-00	PLATE, THRUST 1	1	
8	55V-16371-00-00	BOSS, CLUTCH	1	
9	5Y1-16331-01-00	PLATE, FRICTION 2	7	
10	4H7-16325-00-00	PLATE, CLUTCH 2	5	
11	3J2-16324-00-00	PLATE, CLUTCH 1	1	
12	5Y1-16351-00-00	PLATE, PRESSURE 1	1	
13	90501-23391-00	SPRING, COMPRESSION	5	
14	90159-06010-00	SCREW, WITH WASHER	5	
15	30X-16358-00-00	PLATE, PUSH	1	
16	55V-16356-00-00	ROD, PUSH 1	1	
17	92990-06200-00	WASHER	1	
18	95380-06600-00	NUT	1	
19	93210-06632-00	O-RING	1	
20	90215-16320-00	WASHER, LOCK	1	
21	90170-16326-00	NUT	1	
22	55V-16380-00-00	PUSH LEVER ASSEMBLY	1	
23	90149-08067-00	SCREW	1	
24	90201-08087-00	WASHER, PLATE	1	
25	90508-14433-00	SPRING, TORSION	1	
26	93420-28055-00	CIRCLIP	1	
27	93102-14209-00	OIL SEAL	1	
28	93315-31428-00	BEARING	1	

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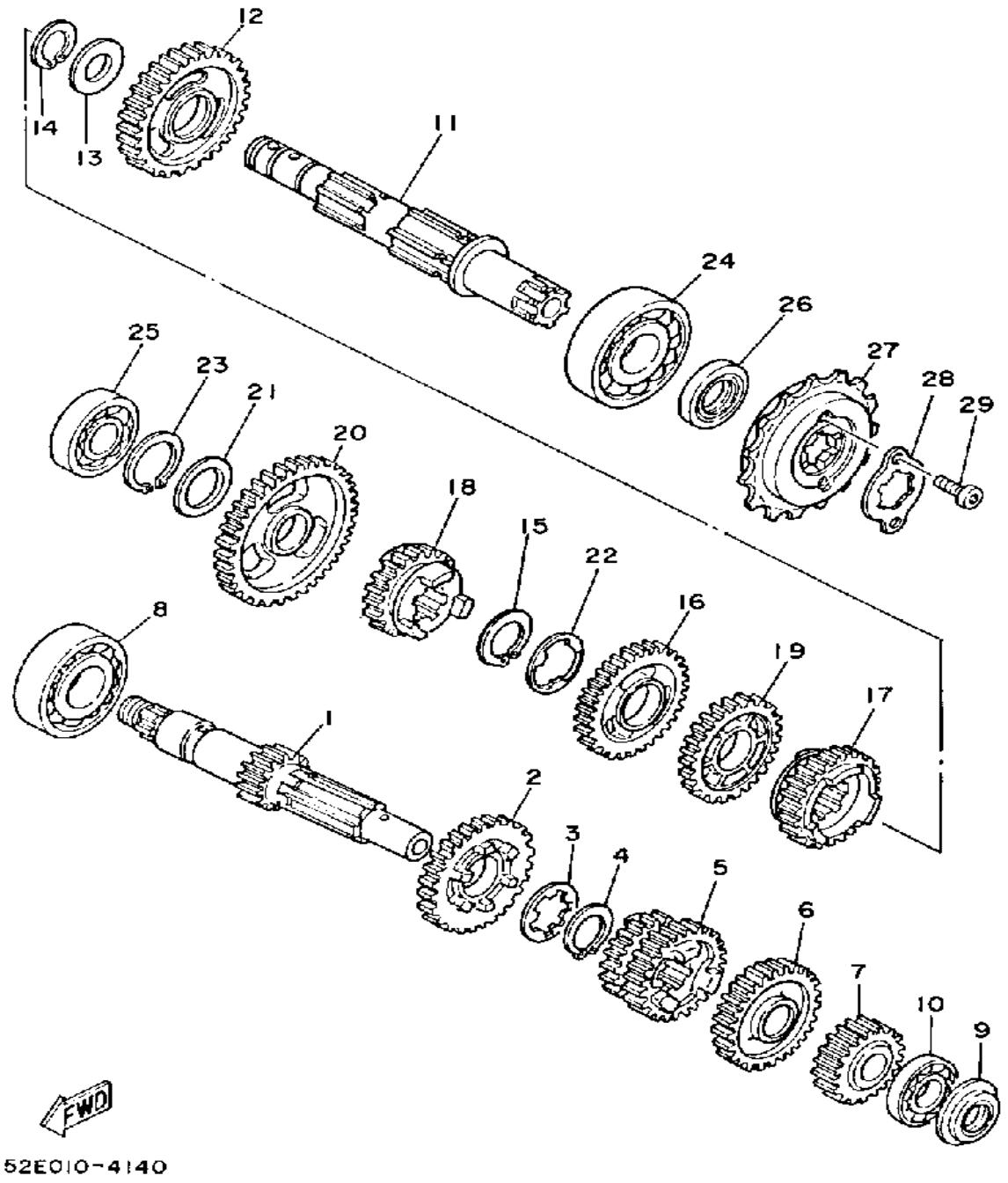
CLUTCH



55V351-5130

Ref. No.	Part Number	Description	Qty	Remarks
29	30X-16357-00-00	ROD, PUSH 2	1	
30	93511-32027-00	BALL	1	

TRANSMISSION

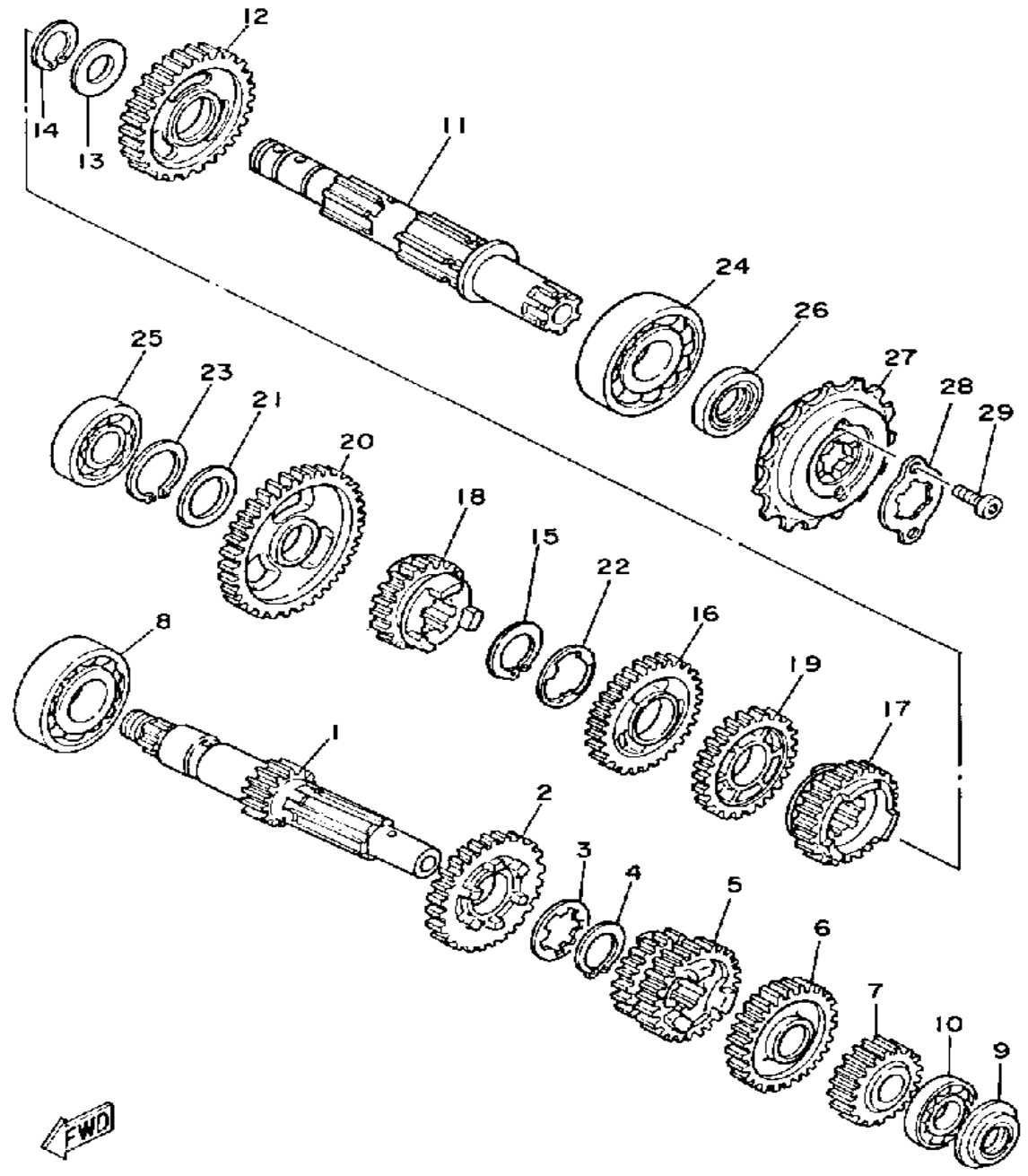


52E010-4140

Ref. No.	Part Number	Description	Qty	Remarks
1	51Y-17411-00-00	AXLE, MAIN (15T)	1	
2	55V-17161-00-00	GEAR, 6TH PINION (29T)	1	
3	90209-18208-00	WASHER	1	
4	93410-22039-00	CIRCLIP	1	
5	55V-17131-00-00	GEAR, 3RD PINION (25T)	1	
6	55V-17151-01-00	GEAR, 5TH PINION (27T)	1	
7	51Y-17121-00-00	GEAR, 2ND PINION (16T)	1	
8	93306-20427-00	BEARING (62/22-9-C3)	1	
9	93101-17093-00	OIL SEAL	1	
10	93306-00315-00	BEARING (6003SH2C4)	1	
11	55V-17402-00-00	DRIVE AXLE ASSEMBLY	1	
12	51Y-17221-00-00	GEAR, 2ND WHEEL (29T)	1	
13	90209-23241-00	WASHER	1	
14	93410-26067-00	CIRCLIP	1	
15	93410-22039-00	CIRCLIP	1	
16	55V-17231-00-00	GEAR, 3RD WHEEL (30T)	1	
17	55V-17251-00-00	GEAR, 5TH WHEEL (24T)	1	
18	55V-17261-01-00	GEAR, 6TH WHEEL (22T)	1	
19	55V-17241-00-00	GEAR, 4TH WHEEL (27T)	1	
20	51Y-17211-00-00	GEAR, 1ST WHEEL (37T)	1	
21	90201-177G4-00	WASHER, PLATE	1	
22	90209-18208-00	WASHER	1	
23	93410-17037-00	CIRCLIP	1	
24	93306-20332-00	BEARING	1	
25	93306-20573-00	BEARING	1	
26	93102-25226-00	OIL SEAL	1	
27	55V-17460-00-00	SPROCKET, DRIVE 19T (55V1746190)	1	
28	3Y1-17456-00-00	HOLDER, SPROCKET	1	

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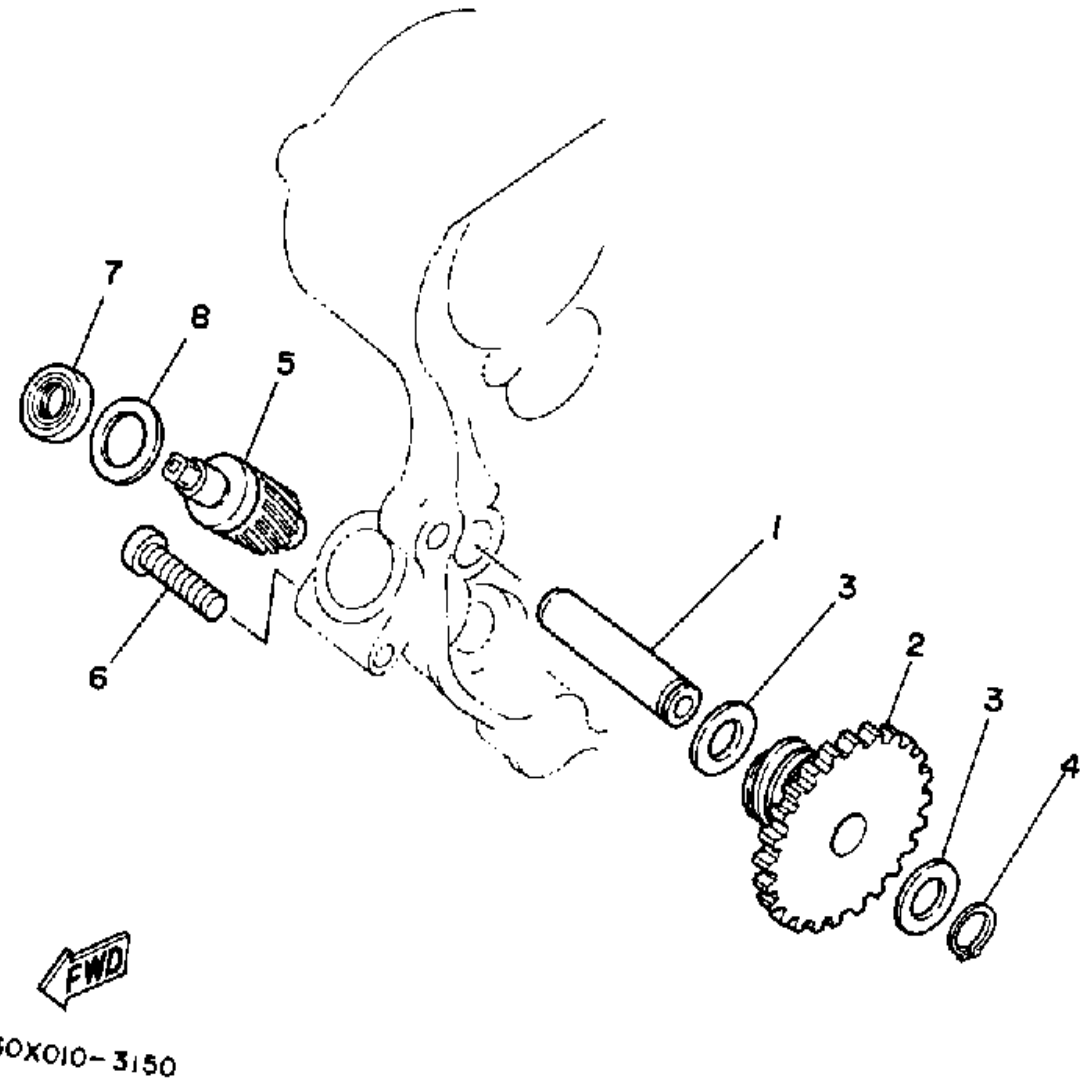
TRANSMISSION



52E010-4140

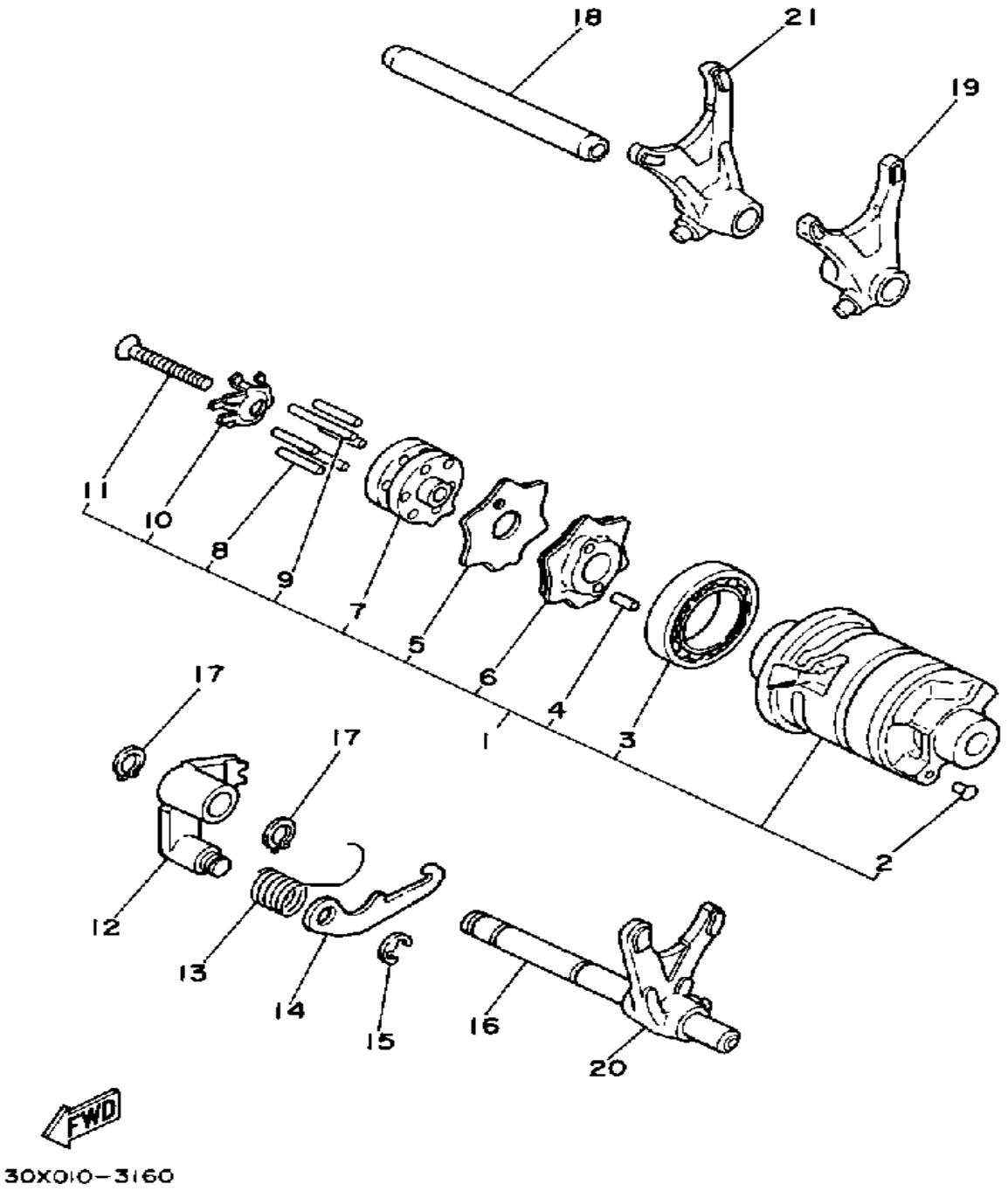
Ref. No.	Part Number	Description	Qty	Remarks
29	97011-06010-00	BOLT	2	

TACHOMETER GEAR



Ref. No.	Part Number	Description	Qty	Remarks
1	30X-17861-00-00	AXLE, DRIVE GEAR	1	
2	30X-17831-00-00	GEAR, DRIVE (23T)	1	
3	90201-08759-00	WASHER, PLATE	2	
4	99009-10400-00	CIRCLIP	1	
5	30X-17841-01-00	GEAR, DRIVEN	1	
6	98506-06025-00	SCREW, PAN HEAD	1	
7	93102-08307-00	OIL SEAL	1	
8	90201-12M34-00	WASHER, PLATE	1	

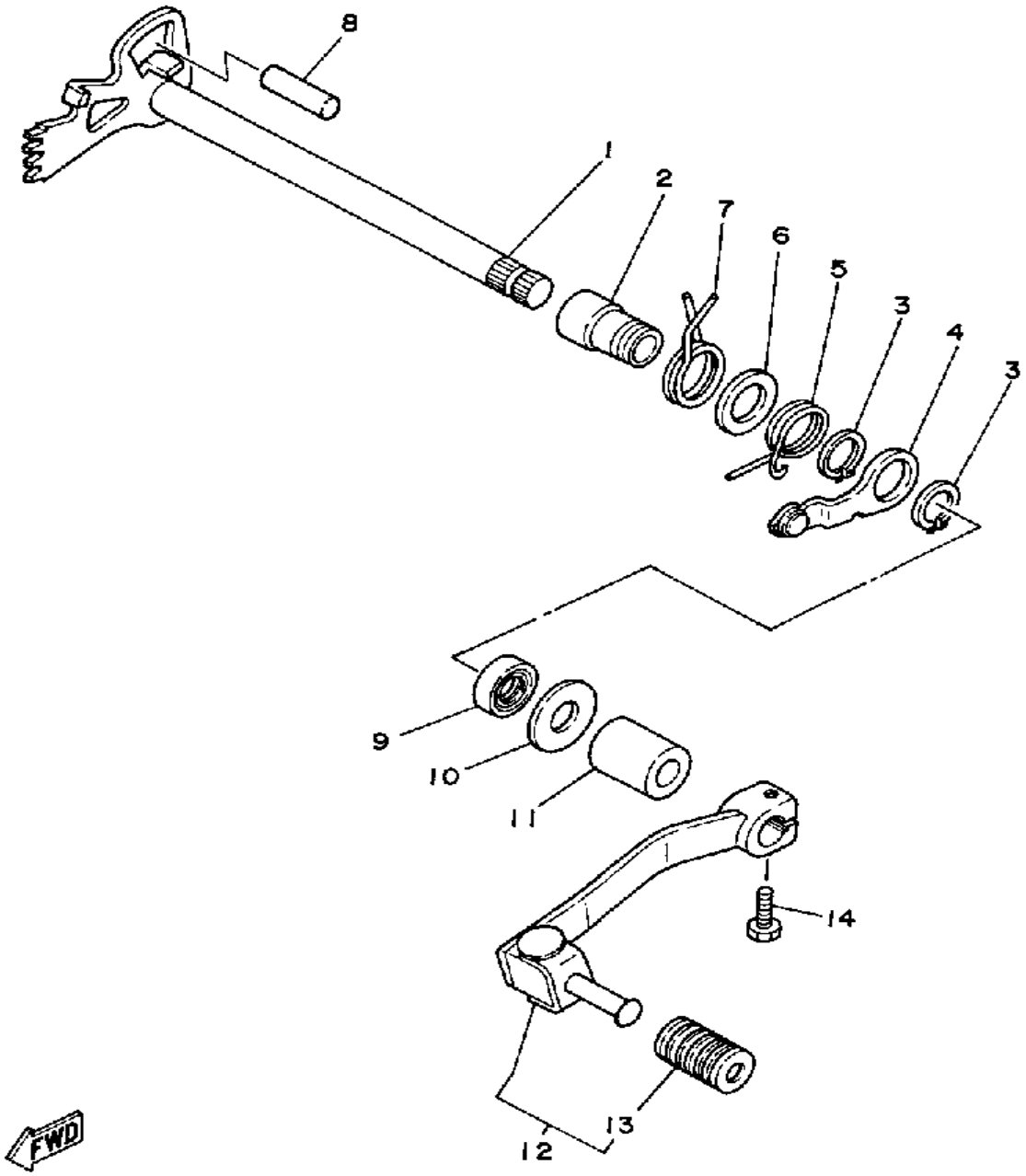
SHIFT CAM - FORK



30X010-3160

Ref. No.	Part Number	Description	Qty	Remarks
1	30X-18540-00-00	SHIFT CAM ASSEMBLY	11	
2	136-18542-00-00	. POINT, NEUTRAL	11	
3	93306-90501-00	. BEARING	11	
4	93604-08071-00	. PIN, DOWEL	11	
5	30X-18161-00-00	. GUIDE, PLATE STOPPER	11	
6	30X-18141-00-00	. PLATE, STOPPER	11	
7	30X-18185-00-00	. SEGMENT	11	
8	93604-18100-00	. PIN, DOWEL	55	
9	93604-29151-00	. PIN, DOWEL	11	
10	30X-18561-02-00	PLATE, SIDE 1	11	
11	90151-06013-00	. SCREW, COUNTERSUNK	11	
12	3Y1-18122-00-00	LEVER, SHIFT 2	11	
13	90508-12430-00	SPRING, TORSION	11	
14	2K7-18151-00-00	LEVER, SHIFT 3	11	
15	99080-07600-00	CIRCLIP (E)	11	
16	3Y1-18531-00-00	BAR, SHIF FRK GDE 1SHIFT FORK GUIDE 1	11	
17	99009-10400-00	CIRCLIP	22	
18	30X-18535-00-00	BAR, SHIF FRK GDE 2	11	
19	30X-18511-00-00	FORK, SHIFT 1	11	
20	30X-18512-00-00	FORK, SHIFT 2	11	
21	30X-18513-00-00	FORK, SHIFT 3	11	

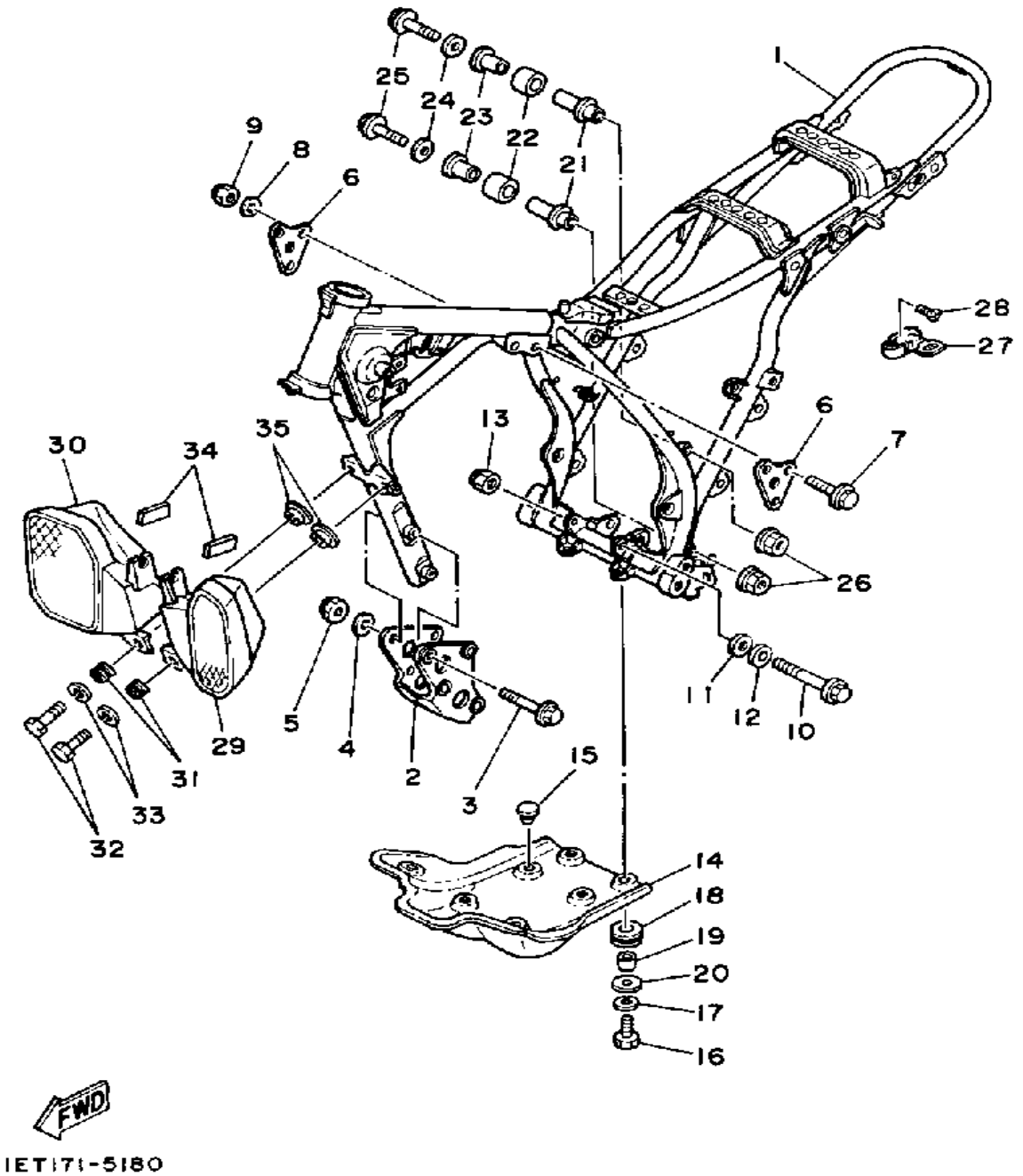
SHIFT SHAFT



57R700-5170

Ref. No.	Part Number	Description	Qty	Remarks
1	30X-18101-01-00	SHIFT SHAFT ASSEMBLY	11	
2	90387-12787-00	COLLAR	11	
3	99009-14400-00	CIRCLIP	22	
4	3Y1-18140-00-00	STOPPER LEVER ASSEMBLY .	11	
5	90508-26434-00	SPRING, TORSION	11	
6	90201-17255-00	WASHER, PLATE	11	
7	90508-32374-00	SPRING, TORSION	11	
8	93608-30152-00	PIN, DOWEL	11	
9	93102-12321-00	OIL SEAL, SD-TYPE	11	
10	90201-12588-00	WASHER, PLATE	11	
11	90560-12191-00	SPACER	11	
12	30X-18110-01-00	SHIFT PEDAL ASSEMBLY	11	
13	1W6-18113-00-00	. COVER, SHIFT PEDAL	11	
14	97016-06020-00	BOLT	11	

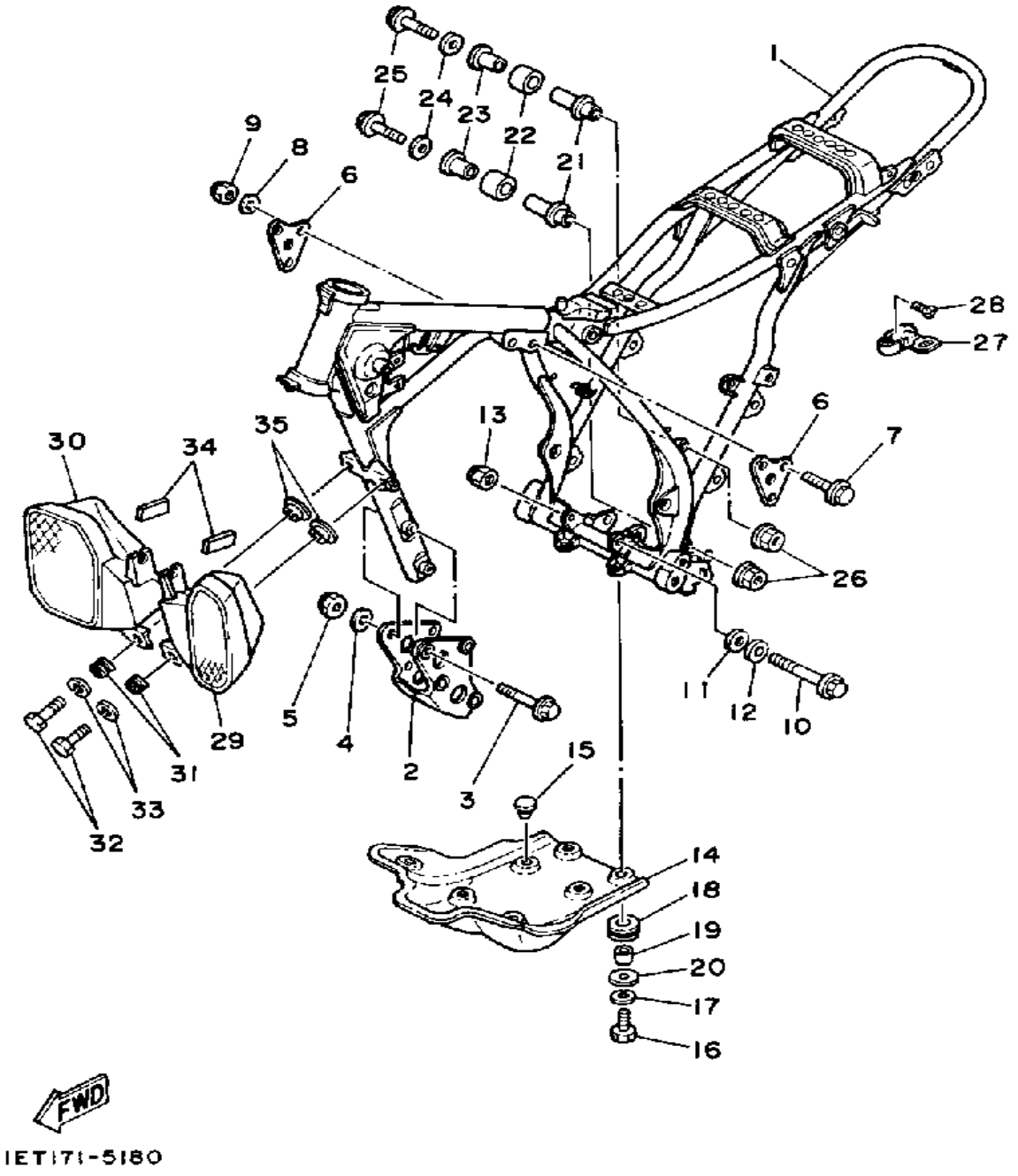
FRAME



Ref. No.	Part Number	Description	Qty	Remarks
1	56R-21110-00-FH	FRAME COMP.	1	FIRE RED
2	30X-21316-00-FH	STAY, ENGINE 3	11	FIRE RED
3	95811-08070-00	BOLT, FLANGE	44	
4	90201-094G1-00	WASHER, PLATE	44	
5	90185-08089-00	NUT, SELF-LOCKING	44	
6	30X-21315-00-00	STAY, ENGINE 2	22	
7	95811-08060-00	BOLT, FLANGE	33	
8	90201-094G1-00	WASHER, PLATE	33	
9	90185-08089-00	NUT, SELF-LOCKING	11	
10	90105-08099-00	BOLT, WASHER BASED	11	
11	90201-094G1-00	WASHER, PLATE	11	
12	92901-08800-00	WASHER	11	
13	90185-08089-00	NUT, SELF-LOCKING	11	
14	30X-21471-01-00	PROTECTOR, ENGINE	11	
15	30X-24768-00-00	STOPPER	55	
16	97001-05010-00	BOLT	33	
17	92995-06100-00	WASHER, SPRING	33	
18	90480-16233-00	GROMMET	33	
19	90387-060A7-00	COLLAR	3	
20	90201-06697-00	WASHER, PLATE	3	
21	2K7-2148A-00-00	SHAFT	2	
22	30X-22178-00-00	TENSIONER	2	
23	10V-22184-00-00	BUSH	2	
24	90201-08310-00	WASHER, PLATE	2	
25	95816-08050-00	BOLT, FLANGE	2	
26	95616-08100-00	NUT, U	2	
27	55E-21308-00-00	HELMET HANGER ASSEMBLY	1	
28	98603-06018-00	SCREW, OVAL HEAD	1	
29	55V-2137W-00-00	SCOOP, AIR 1	1	

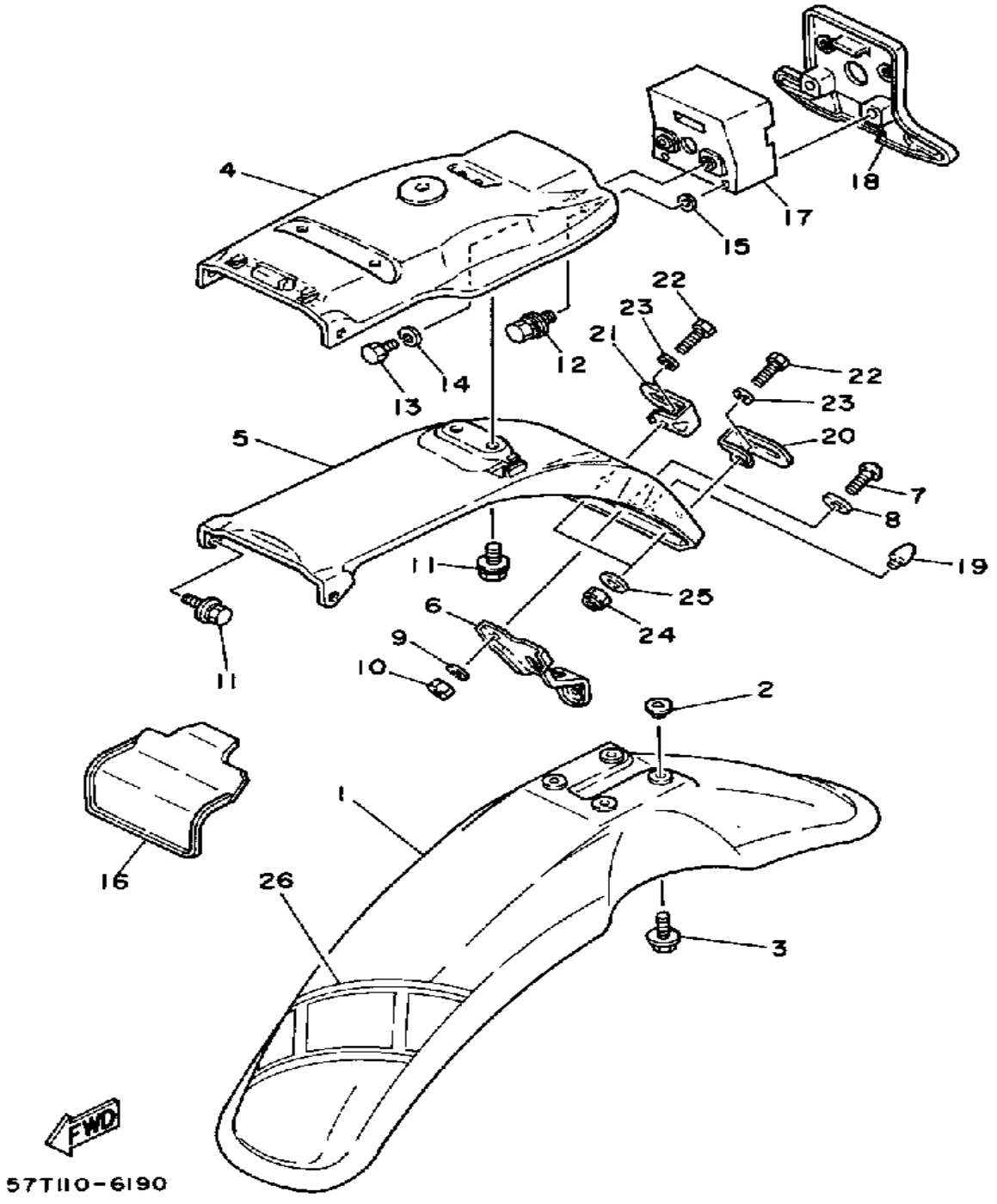
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FRAME



IET171-5180

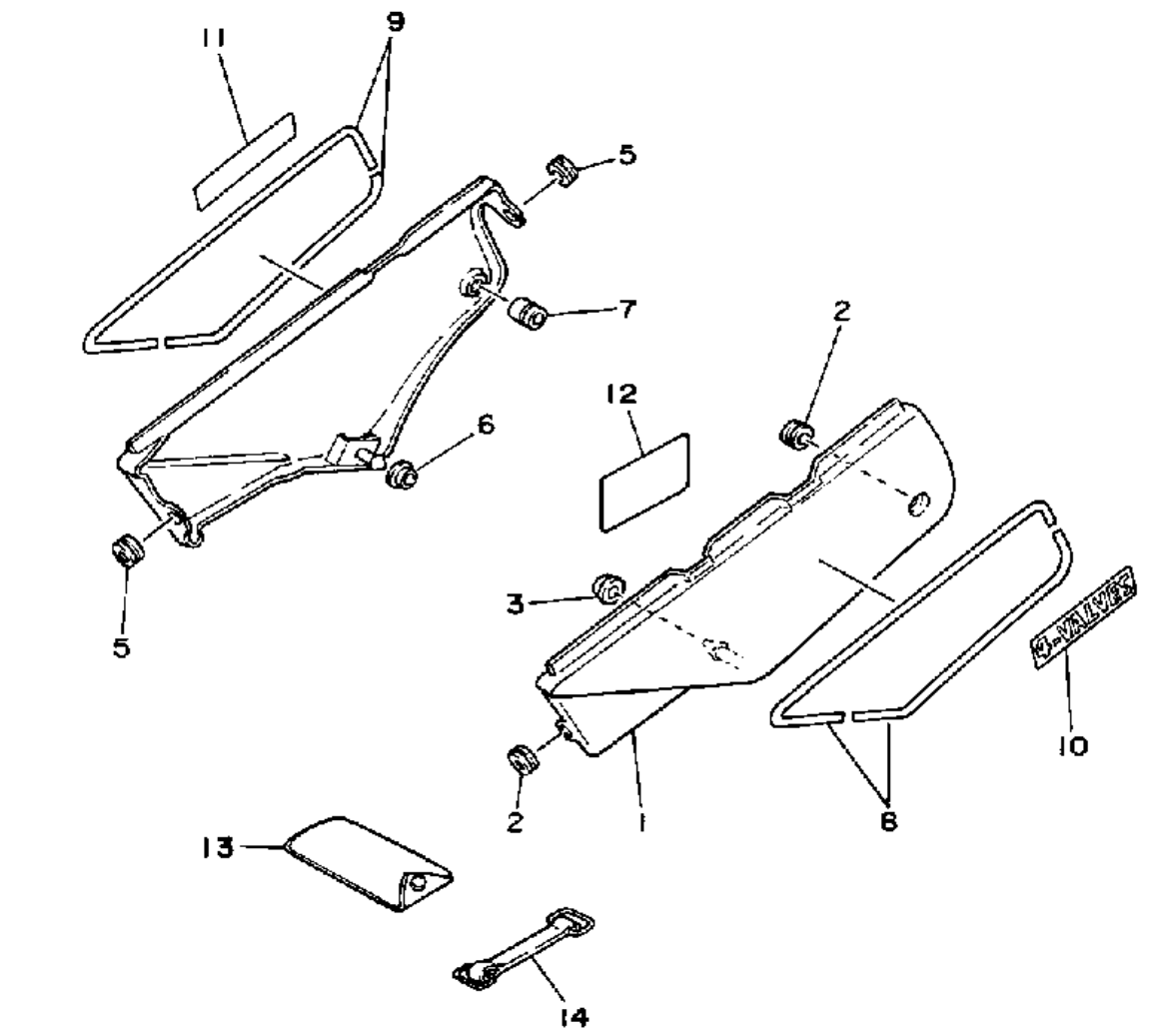
Ref. No.	Part Number	Description	Qty	Remarks
30	55V-2137X-00-00	SCOOP, AIR 2	1	
31	90480-12053-00	GROMMET	2	
32	97016-06016-00	BOLT	2	
33	92906-06100-00	WASHER, SPRING	2	
34	30X-2139X-00-00	DAMPER	2	
35	90209-06223-00	WASHER	2	



FENDER

Ref. No.	Part Number	Description	Qty	Remarks
1	30X-21511-00-00	FENDER, FRONT	1	CLEAN WHITE
2	90387-06681-00	COLLAR	4	
3	90119-06063-00	BOLT, WITH WASHER	4	
4	42U-21611-00-00	FENDER, REAR	1	CLEAN WHITE
5	42U-21685-00-00	BRACKET, LICENSE	1	
6	42U-21641-00-00	BRACKET, REFLECTOR	1	
7	98506-06016-00	SCREW, PANHEAD	2	
8	90201-06059-00	WASHER, PLATE	2	
9	92995-06100-00	WASHER, SPRING	2	
10	95380-06600-00	NUT	2	
11	90119-06061-00	BOLT, WITH WASHER	4	
12	90119-06061-00	BOLT, WITH WASHER	2	
13	97313-06045-00	BOLT (97021-06045-00)	2	
14	92995-06100-00	WASHER, SPRING	2	
15	90201-06778-00	WASHER, PLATE	2	
16	30X-21629-00-00	GUARD, MUD	1	
17	21T-2163A-00-00	COVER, REAR FENDER 1	1	
18	21T-21685-20-00	BRACKET, LICENSE	1	
19	42U-21639-00-00	DAMPER 2	1	
20	42U-21688-00-00	BRACKET, REAR STAY	1	
21	42U-21689-00-00	BRACKET, REAR STAY 2	1	
22	97016-06020-00	BOLT	2	
23	92906-06100-00	WASHER, SPRING	2	
24	95616-06100-00	NUT, U	2	
25	90201-06067-00	WASHER, PLATE	2	
26	43F-21575-20-00	SEAL 1	1	

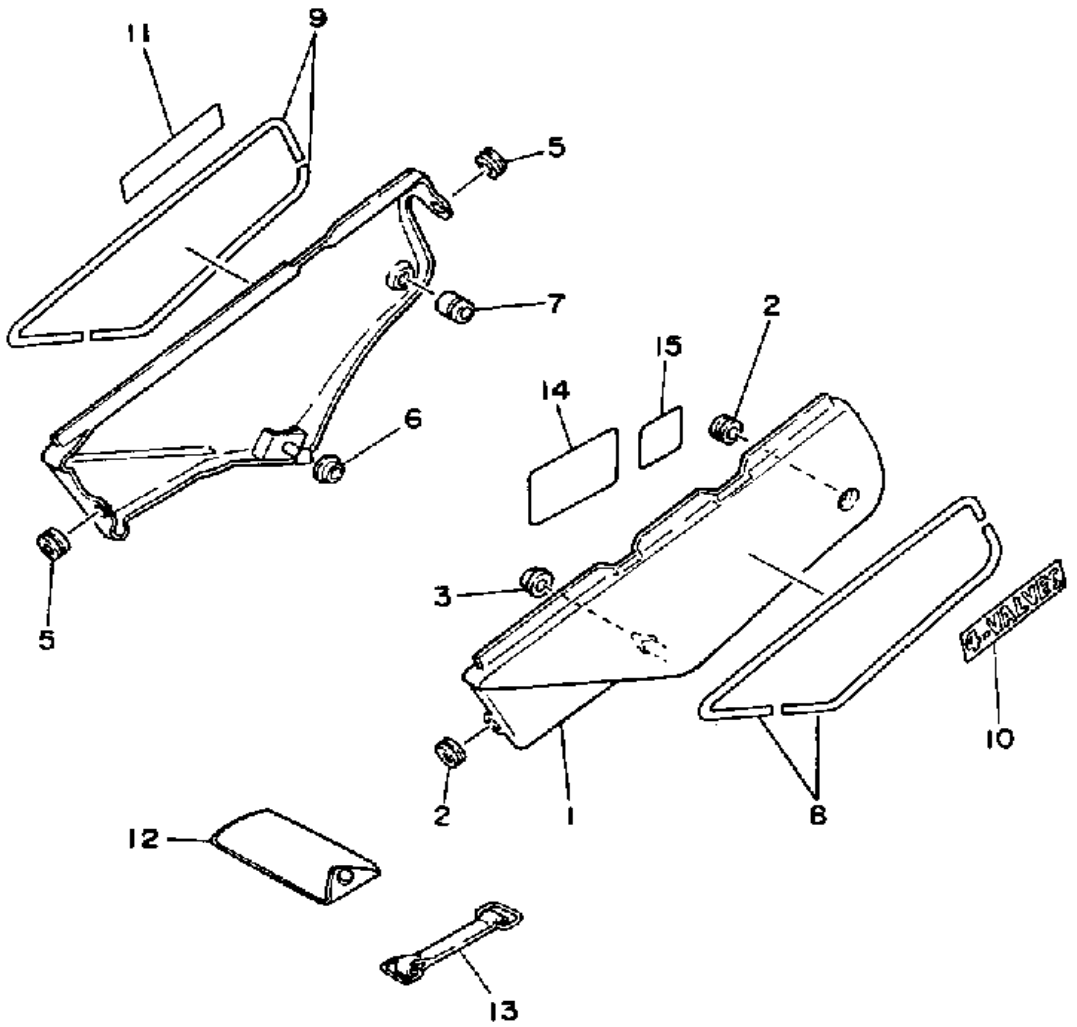
SIDE COVER XT350S



57T110-6200

Ref. No.	Part Number	Description	Qty	Remarks
1	30X-21711-00-98	COVER, SIDE 1	1	WHITE/BLACK
2	90480-12053-00	GROMMET	2	
3	90480-01401-00	GROMMET	1	
4	30X-21721-00-98	COVER, SIDE 2	1	
5	90480-12053-00	GROMMET	2	
6	90480-01401-00	GROMMET	1	
7	22W-24181-00-00	DAMPER, LOCATING 1	1	
8	55V-2173L-00-00	GRAPHIC SET 1	1	
9	55V-2174L-00-00	GRAPHIC SET 2	1	
10	55V-21787-00-00	EMBLEM 7	1	
11	55V-21787-00-00	EMBLEM 7	1	
12	(57T-21683-61-00)	PLATE, SPEC.	1	
13	48Y-28100-00-00	TOOL KIT	1	
14	116-82131-00-00	BAND, BATTERY	1	

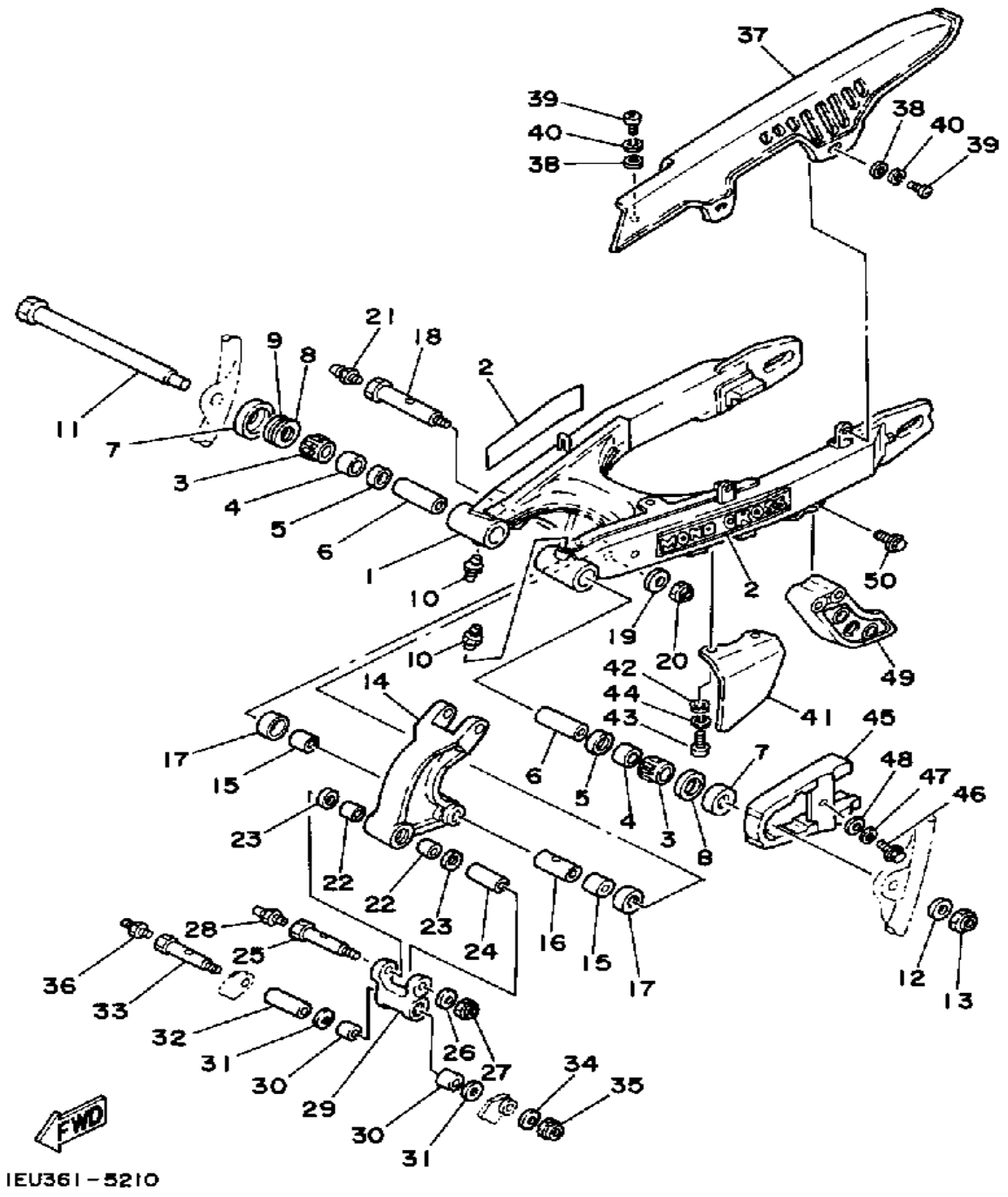
SIDE COVER XT350SC



56R110-6430

Ref. No.	Part Number	Description	Qty	Remarks
1	30X-21711-00-98	COVER, SIDE 1	1	WHITE/BLACK
2	90480-12053-00	GROMMET	2	
3	90480-01401-00	GROMMET	1	
4	30X-21721-00-98	COVER, SIDE 2	1	
5	90480-12053-00	GROMMET	2	
6	90480-01401-00	GROMMET	1	
7	22W-24181-00-00	DAMPER, LOCATING 1	1	
8	55V-2173L-00-00	GRAPHIC SET 1	1	
9	55V-2174L-00-00	GRAPHIC SET 2	1	
10	55V-21787-00-00	EMBLEM 7	1	
11	55V-21787-00-00	EMBLEM 7	1	
12	48Y-28100-00-00	TOOL KIT	1	
13	116-82131-00-00	BAND, BATTERY	1	
14	(56R-21687-60-00)	PLATE, SPEC.	1	
15	43E-21686-00-00	PLATE, ROUTING 2	1	

SWING ARM

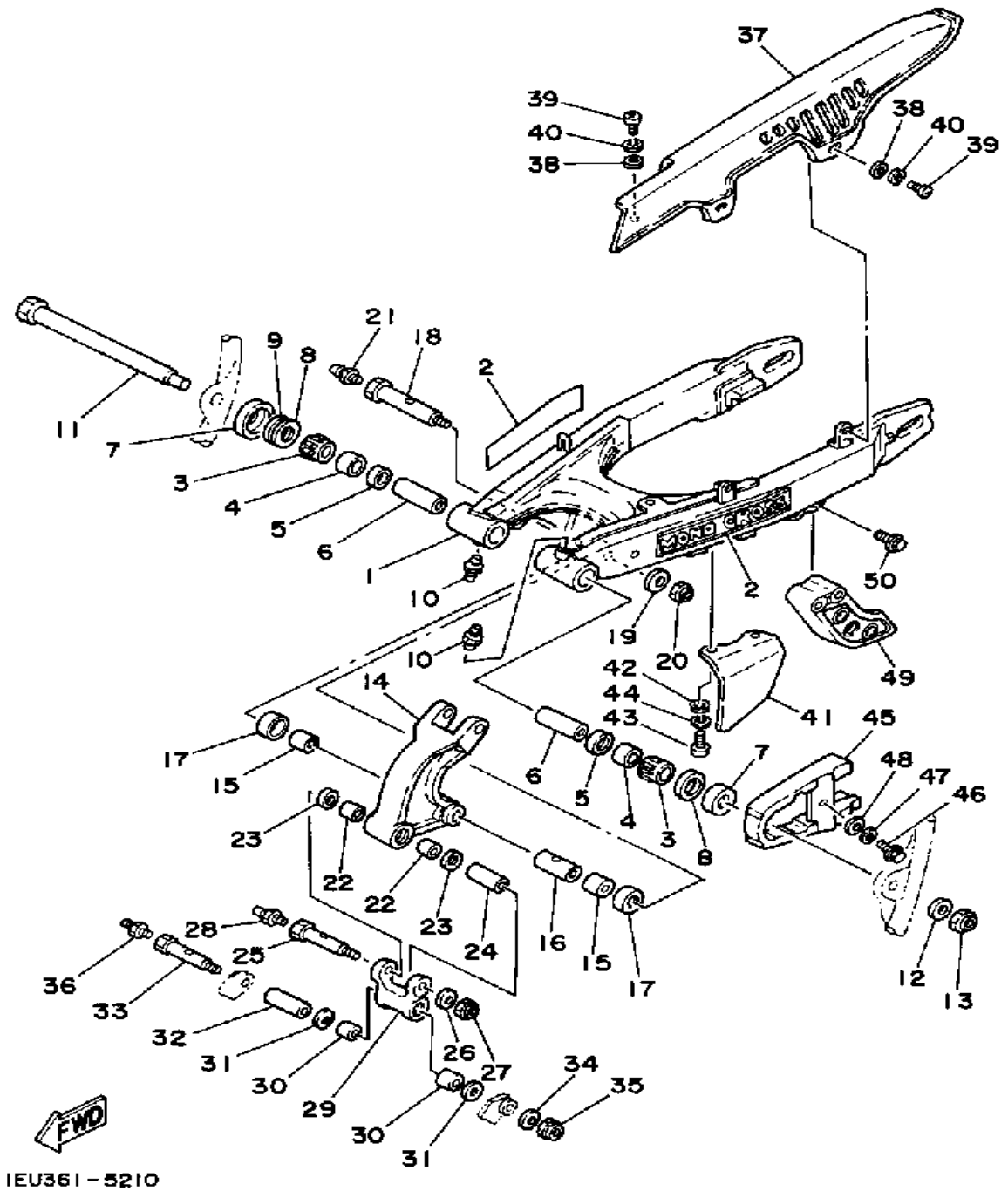


IEU361-5210

Ref. No.	Part Number	Description	Qty	Remarks
1	55V-22110-00-35	REAR ARM	1	SILVER
2	46X-2218A-00-00	EMBLEM, REAR ARM	2	
3	93317-32231-00	BEARING	2	
4	90380-22111-00	BUSH, SOLID	2	
5	93106-22019-00	OIL SEAL (DC 22-28-8)	2	
6	3Y1-22124-01-00	BUSH 2	2	
7	322-22128-01-00	COVER, THRUST 1	2	
8	90201-243A2-00	WASHER, PLATE	2	
9	240-22127-00-00	SHIM	1	
10	93700-06M03-00	NIPPLE, GREASE	2	
11	30X-22141-00-00	SHAFT, PIVOT	1	
12	90201-14218-00	WASHER, PLATE	1	
13	90185-14070-00	NUT, SELF-LOCKING	1	
14	90185-14070-00	NUT, SELF-LOCKING	1	
15	90386-20120-00	BUSH	2	
16	90387-140J9-00	COLLAR	1	
17	30X-22128-00-00	COVER, THRUST 1	2	
18	90109-121A1-00	BOLT	1	
19	90201-120A5-00	WASHER, PLATE	1	
20	90185-12119-00	NUT, SELF-LOCKING	1	
21	93700-06M03-00	NIPPLE, GREASE	1	
22	90386-18115-00	BUSH	2	
23	93109-18020-00	OIL SEAL	2	
24	90387-126J8-00	COLLAR	1	
25	90109-10752-00	BOLT	1	
26	90201-100E9-00	WASHER, PLATE	1	
27	90185-10120-00	NUT, SELF-LOCKING	1	
28	93700-06009-00	NIPPLE, GREASE	1	
29	30X-2217F-01-00	ROD, CONNECTING 1	1	

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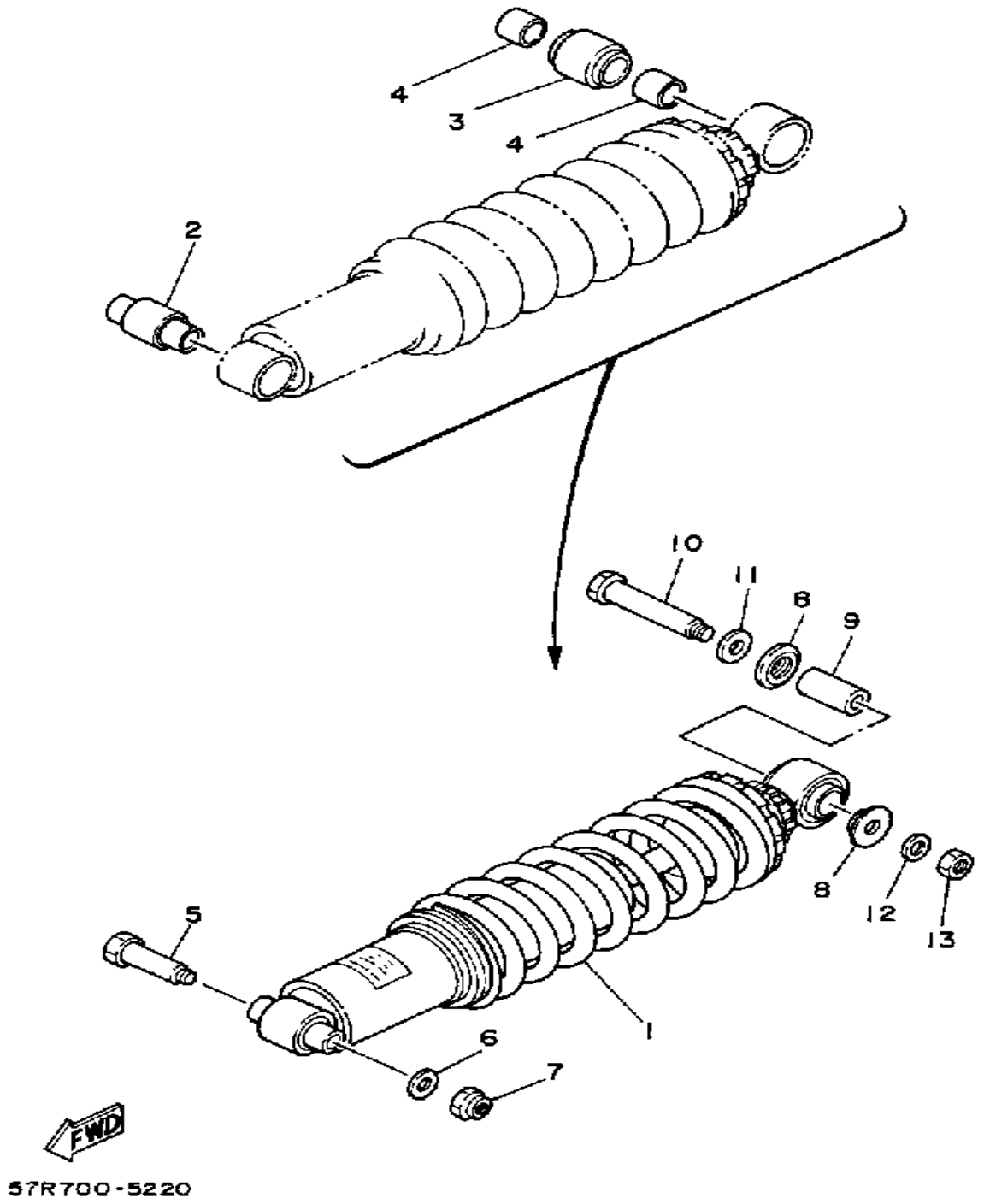
SWING ARM



IEU361-5210

Ref. No.	Part Number	Description	Qty	Remarks
30	90386-18115-00	BUSH	2	
31	93109-18020-00	OIL SEAL	2	
32	90387-121L6-00	COLLAR	1	
33	90109-10752-00	BOLT	1	
34	90201-100E9-00	WASHER, PLATE	1	
35	90185-10120-00	NUT, SELF-LOCKING	1	
36	93700-06M03-00	NIPPLE, GREASE	1	
37	38M-22311-00-00	CASE, CHAIN	1	
38	90209-06223-00	WASHER	3	
39	98506-06016-00	SCREW, PANHEAD	3	
40	92906-06100-00	WASHER, SPRING	3	
41	30X-22312-01-00	CASE, CHAIN 2	1	
42	90209-06223-00	WASHER	2	
43	98516-06012-00	SCREW, PAN HEAD	2	
44	92906-06100-00	WASHER, SPRING	2	
45	42U-22151-00-00	SEAL, GUARD	1	
46	97026-06012-00	BOLT	1	
47	92906-06100-00	WASHER, SPRING	1	
48	90209-06223-00	WASHER	1	
49	30X-22153-00-00	GUARD, CHAIN	1	
50	95811-06055-00	BOLT, FLANGE (95802-06055)	2	

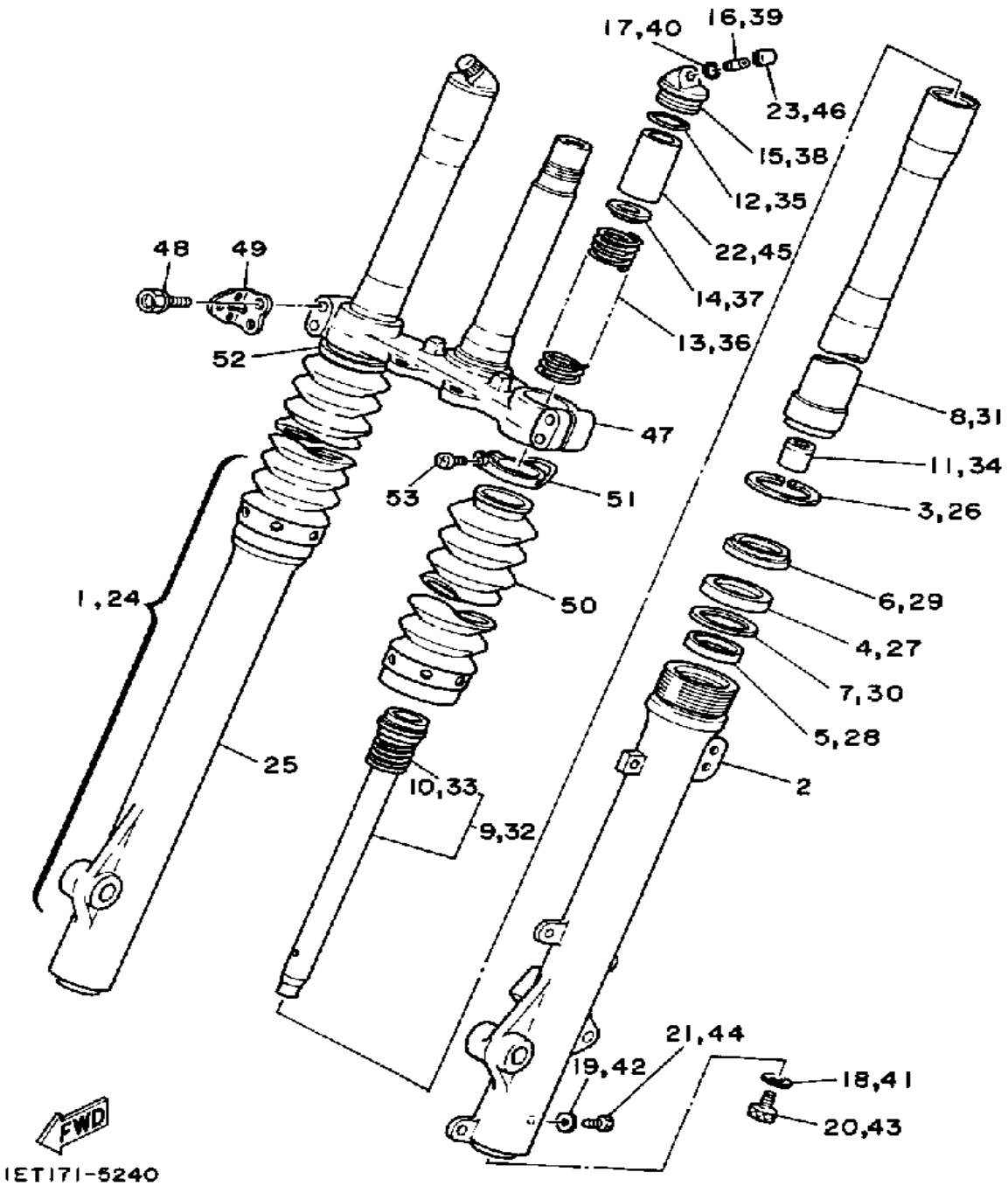
REAR SHOCKS



57R700-5220

Ref. No.	Part Number	Description	Qty	Remarks
1	3YT-22210-00-6W	SHK/ABS ASSEMBLY, REARREAR	1	NATIVE RED
2	30X-22216-00-00	. BUSH, REAR SHOCK ABSORBER	1	
3	30X-22226-00-00	. BUSH, SHOCK ABSORBER LOWER	1	
4	90384-18157-00	. BUSH, BIMETAL FORMED	2	
5	90109-10753-00	BOLT	1	
6	90201-100E9-00	WASHER, PLATE	1	
7	90185-10120-00	NUT, SELF-LOCKING	1	
8	30X-22129-00-00	COVER, THRUST 2	2	
9	90387-121J0-00	COLLAR	1	
10	90109-10753-00	BOLT	1	
11	90201-120E6-00	WASHER, PLATE	1	
12	90201-100E9-00	WASHER, PLATE	1	
13	90185-10120-00	NUT, SELF-LOCKING	1	

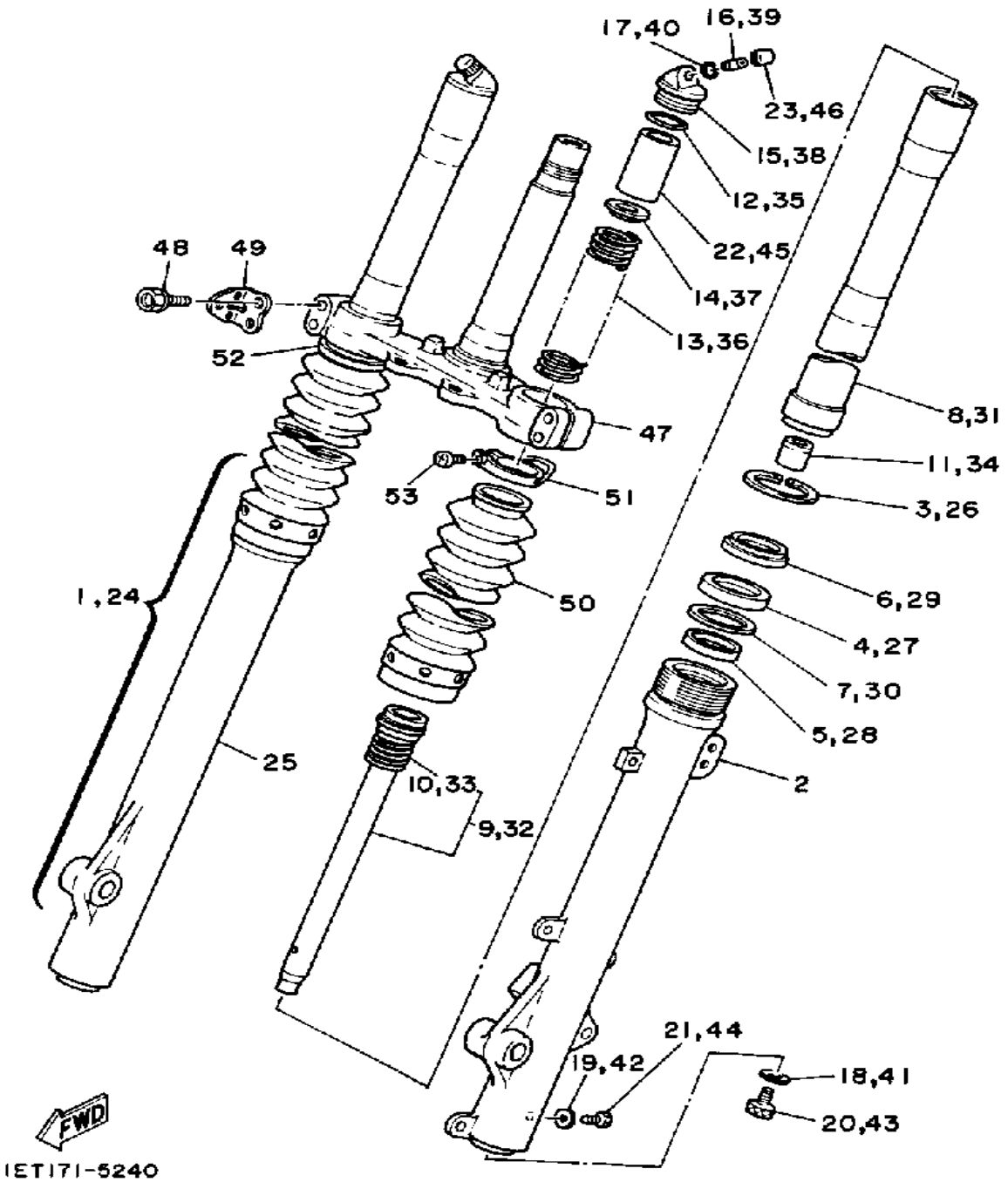
FRONT FORK



Ref. No.	Part Number	Description	Qty	Remarks
1	55V-23102-00-00	FRONT FORK ASSEMBLY (L.H)	1	
2	48Y-23126-00-00	. TUBE, OUTER (LEFT)	1	
3	4A1-23156-00-00	. CLIP, OIL SEAL	1	
4	48Y-23145-00-00	. OIL SEAL	1	
5	30X-23125-00-00	. METAL, SLIDE 1	1	
6	48Y-23144-00-00	. SEAL, DUST	1	
7	5K5-23149-00-00	. WASHER, SPRING UPPER	1	
8	30X-23110-00-00	. INNER TUBE COMP 1	1	
9	55V-23170-00-00	. CYLINDER COMP., FRONT FORK	1	
10	2X7-23151-00-00	. . SPRING, REBOUND	1	
11	39K-23173-00-00	. SPINDLE, TAPER	1	
12	1W1-23114-L0-00	. GASKET	1	
13	30X-23141-00-00	. SPRING, FRONT FORK	1	
14	1W1-23142-L0-00	. SEAT, SPRING UPPER	1	
15	33M-23111-00-00	. BOLT, CAP	1	
16	4V4-23190-L0-00	. AIR VALVE COMP	1	
17	3J2-23147-00-00	. O-RING	1	
18	509-23158-L0-00	. GASKET	1	
19	122-23129-00-00	. GASKET, DRAIN PLUG	1	
20	278-23181-50-00	. BOLT, HEXAGON SOCKET HEAD	1	
21	4H7-23119-00-00	. PLUG, DRAIN - (122-23119-01)	1	
22	4V5-23118-L1-00	. SPACER	1	
23	509-23184-L0-00	. CAP, AIR VALVE	1	
24	55V-23103-00-00	FRONT FORK ASSEMBLY (RH)	1	
25	48Y-23136-00-00	. TUBE, OUTER (RIGHT)	1	
26	4A1-23156-00-00	. CLIP, OIL SEAL	1	
27	48Y-23145-00-00	. OIL SEAL	1	

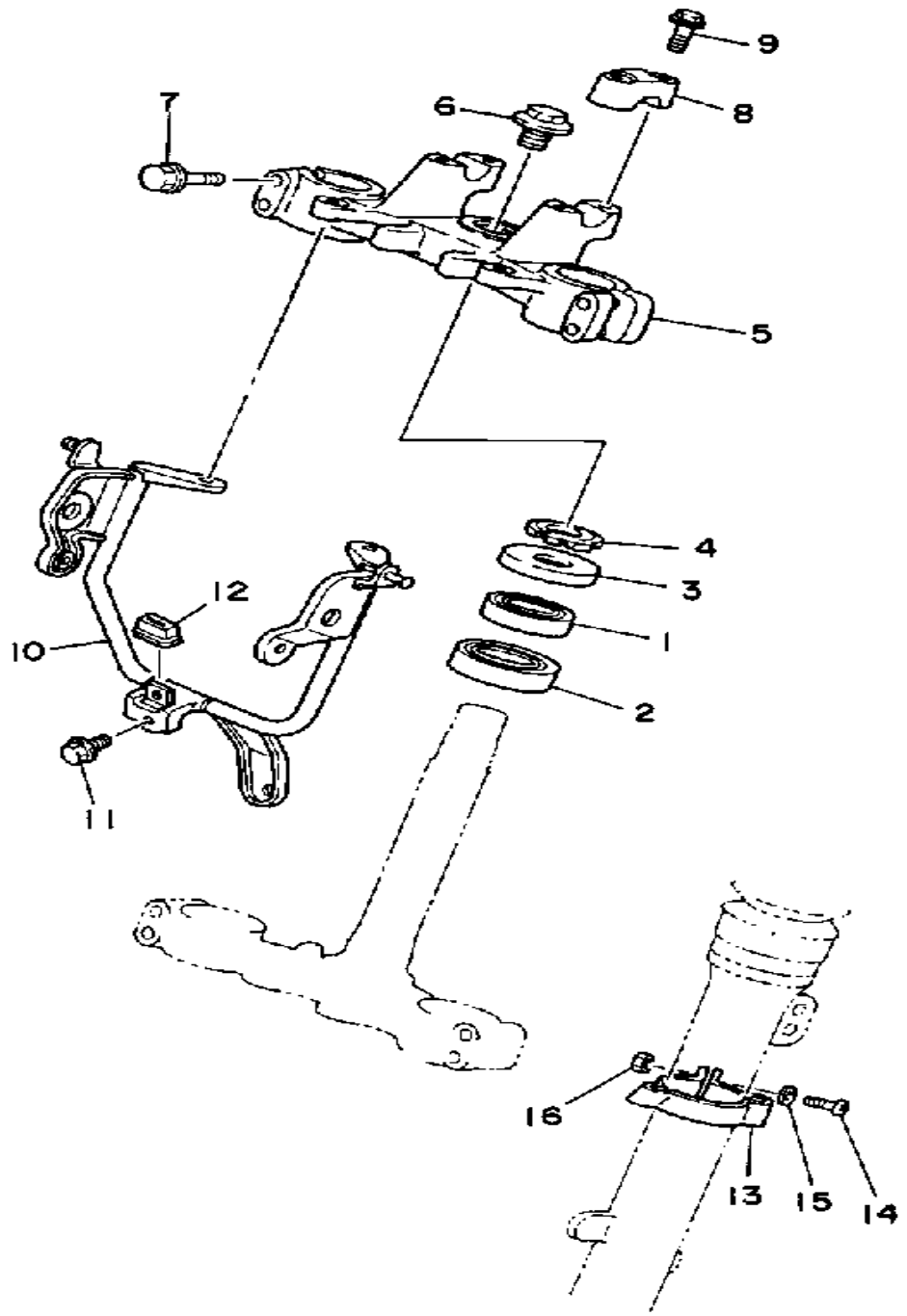
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FRONT FORK



Ref. No.	Part Number	Description	Qty	Remarks
28	30X-23125-00-00	. METAL, SLIDE 1	1	
29	48Y-23144-00-00	. SEAL, DUST	1	
30	5K5-23149-00-00	. WASHER, SPRING UPPER	1	
31	30X-23110-00-00	. INNER TUBE COMP 1	1	
32	55V-23170-00-00	. CYLINDER COMP., FRONT FORK	1	
33	2X7-23151-00-00	. . SPRING, REBOUND	1	
34	39K-23173-00-00	. SPINDLE, TAPER	1	
35	1W1-23114-L0-00	. GASKET	1	
36	30X-23141-00-00	. SPRING, FRONT FORK	1	
37	1W1-23142-L0-00	. SEAT, SPRING UPPER	1	
38	33M-23111-00-00	. BOLT, CAP	1	
39	4V4-23190-L0-00	. AIR VALVE COMP	1	
40	3J2-23147-00-00	. O-RING	1	
41	509-23158-L0-00	. GASKET	1	
42	122-23129-00-00	. GASKET, DRAIN PLUG	1	
43	278-23181-50-00	. BOLT, HEXAGON SOCKET HEAD	1	
44	4H7-23119-00-00	. PLUG, DRAIN - (122-23119-01)	1	
45	4V5-23118-L1-00	. SPACER	1	
46	509-23184-L0-00	. CAP, AIR VALVE	1	
47	55V-23340-00-00	UNDER BRACKET COMP.	1	
48	5X6-23128-L0-00	BOLT, AXLE HOLDER	4	
49	49R-85112-00-00	BRACKET, REFLECTOR 1	2	
50	30X-23191-00-00	BOOT, FRONT FORK	2	RED
51	48Y-23192-00-00	BAND	1	
52	341-92090-60-00	BAND, BOOT	1	
53	1W4-23194-L0-00	SCREW, BOOT BAND	2	

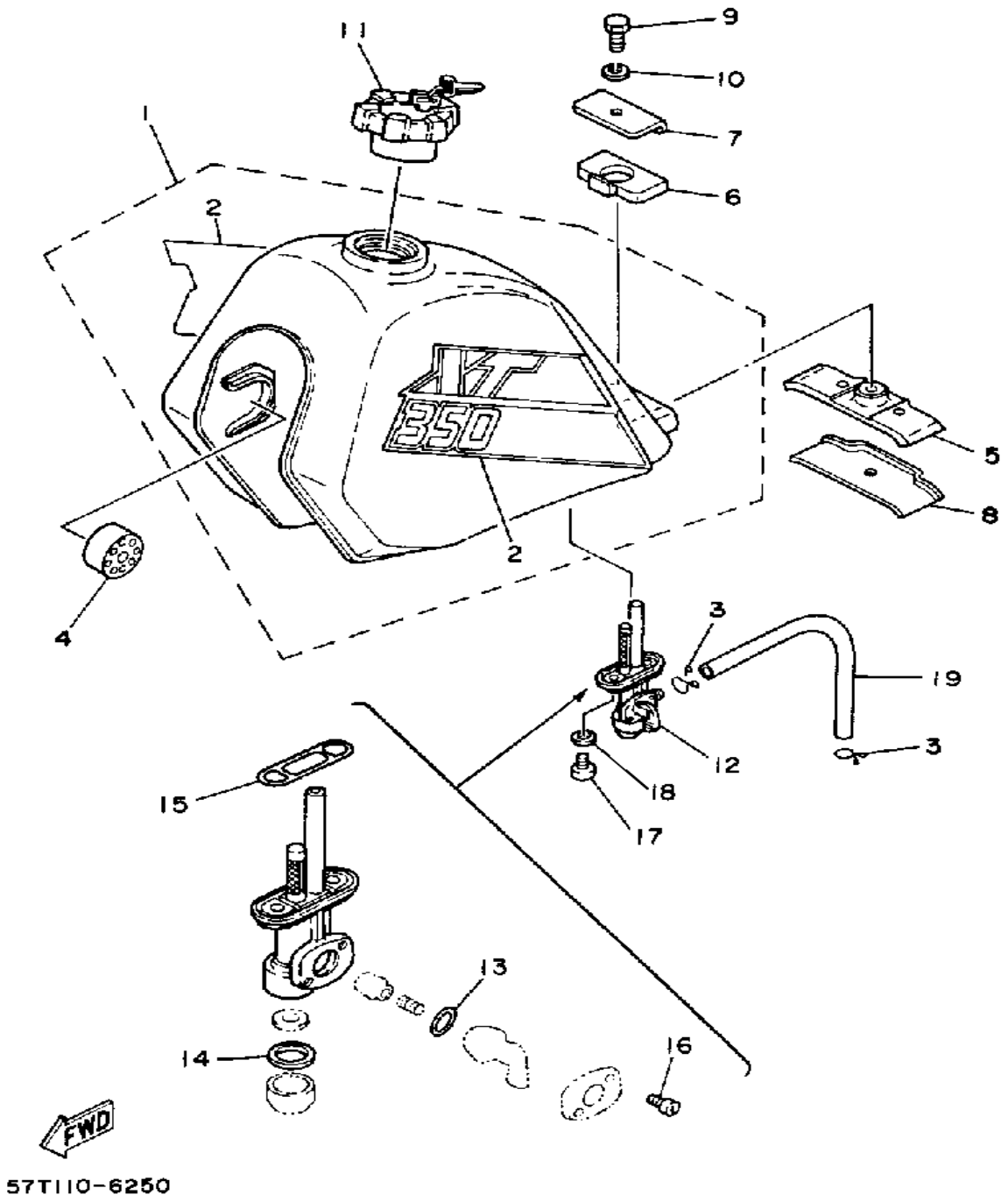
STEERING



57R700-5230

Ref. No.	Part Number	Description	Qty	Remarks
1	93332-00001-00	BEARING	1	
2	93332-00008-00	BEARING	1	
3	3HE-23416-00-00	COVER, BALL RACE 2	1	
4	90179-25033-00	NUT	1	
5	30X-23435-00-98	CROWN, HANDLE	1	LOW GLS BLK
6	90105-14102-00	BOLT, WASHER BASED	1	
7	95816-08040-00	BOLT, FLANGE	4	
8	1E6-23441-00-00	HOLDER, HANDLE UPR	2	
9	95816-08035-00	BOLT, FLANGE	4	
10	30X-23174-00-00	STAY, HEADLIGHT	1	
11	95816-06012-00	BOLT, FLANGE	1	
12	30X-23445-00-00	DAMPER	1	
13	34X-23317-00-00	HOLDER, CABLE	1	
14	98501-05018-00	SCREW, PAN HEAD	1	
15	92901-05600-00	WASHER, PLATE	1	
16	95380-05600-00	NUT	1	

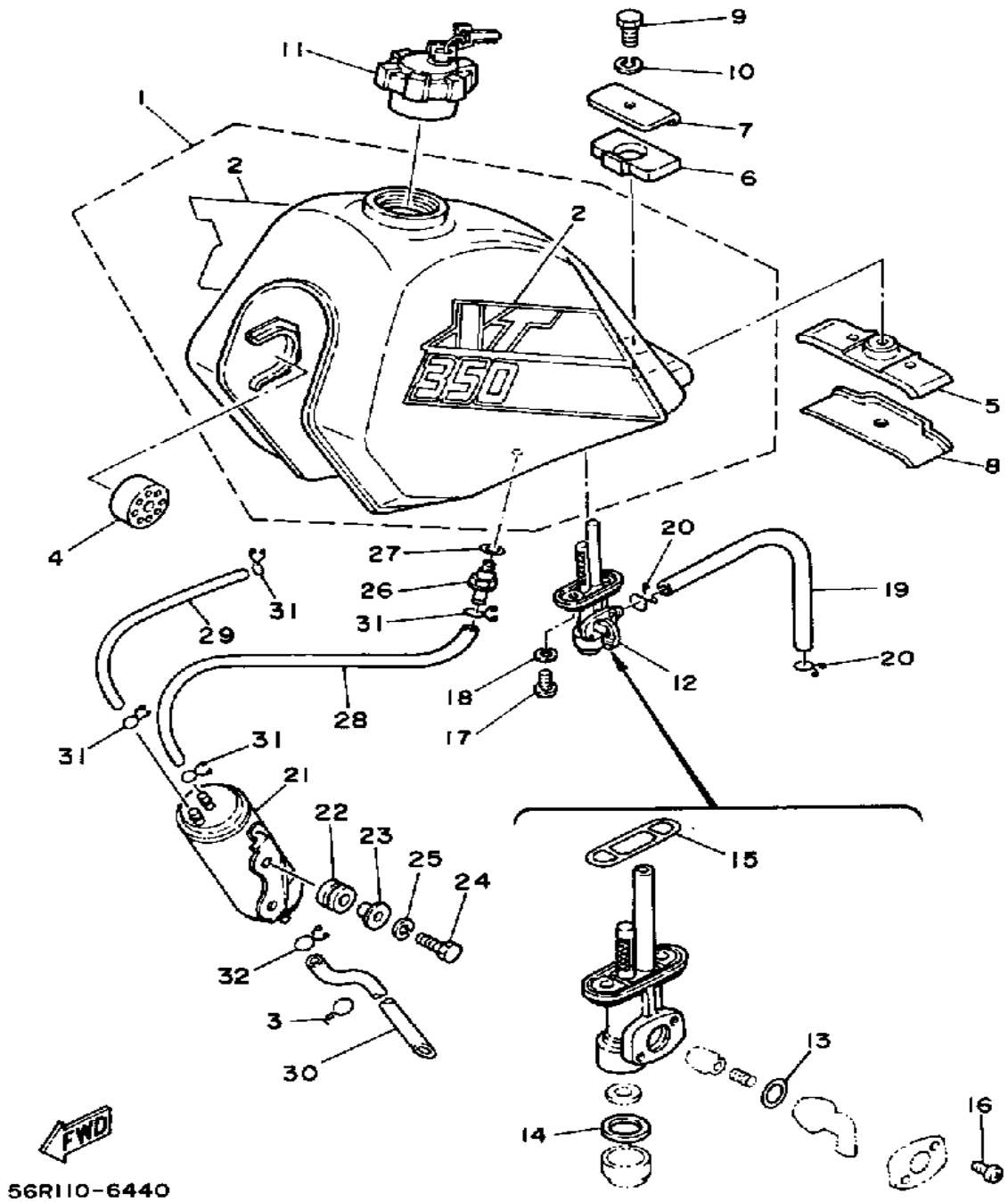
FUEL TANK XT350S



57T110-6250

Ref. No.	Part Number	Description	Qty	Remarks
1	30X-24110-G0-03	FUEL TANK	1	
2	55V-24240-20-00	. GRAPHIC SET	1	
3	90467-09006-00	. CLIP	2	
4	4L0-24181-00-00	DAMPER, LOCATING 1	2	
5	30X-24182-01-00	DAMPER, LOCATING 2	1	
6	30X-24183-01-00	DAMPER, LOCATING 3	1	
7	30X-24186-01-00	WASHER, SPECIAL	1	
8	30X-24187-00-00	WASHER, SPECIAL	1	
9	97013-06012-00	BOLT	1	
10	92995-06100-00	WASHER, SPRING	1	
11	48Y-24602-00-00	CAP ASSEMBLY	1	
12	15A-24500-03-00	FUEL COCK ASSEMBLY 1	1	
13	4X8-24534-00-00	. SEAL, COCK	1	
14	4X8-24565-00-00	. GASKET	1	
15	4X8-24512-00-00	. O-RING	1	
16	4X8-24535-00-00	. SCREW, LVR FITTING	2	
17	90149-06011-00	SCREW	2	
18	90202-05187-00	WASHER, PLATE	2	
19	90445-10008-00	HOSE		

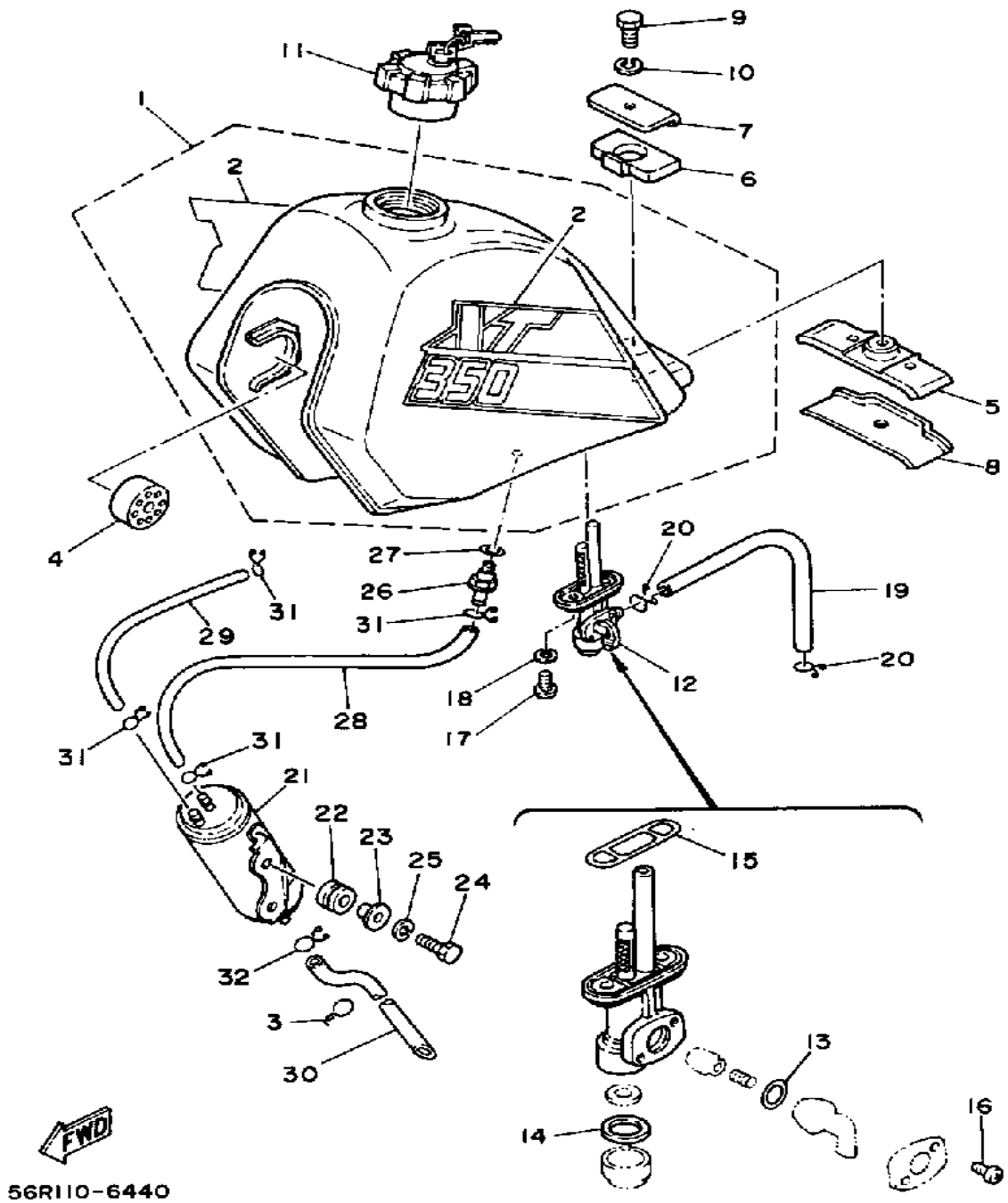
FUEL TANK XT350SC



Ref. No.	Part Number	Description	Qty	Remarks
1	43E-24110-00-06	FUEL TANK	1	
2	55V-24240-20-00	. GRAPHIC SET	1	
3	90464-60067-00	CLAMP	1	
4	4L0-24181-00-00	DAMPER, LOCATING 1	2	
5	30X-24182-01-00	DAMPER, LOCATING 2	1	
6	30X-24183-01-00	DAMPER, LOCATING 3	1	
7	30X-24186-01-00	WASHER, SPECIAL	1	
8	30X-24187-00-00	WASHER, SPECIAL	1	
9	97013-06012-00	BOLT	1	
10	92995-06100-00	WASHER, SPRING	1	
11	56R-24602-00-00	CAP ASSEMBLY	1	
12	15A-24500-03-00	FUEL COCK ASSEMBLY 1	1	
13	4X8-24534-00-00	. SEAL, COCK	1	
14	4X8-24565-00-00	. GASKET	1	
15	4X8-24512-00-00	. O-RING	1	
16	4X8-24535-00-00	. SCREW, LVR FITTING	2	
17	90149-06011-00	SCREW	2	
18	90202-05187-00	WASHER, PLATE	2	
19	90445-10008-00	HOSE	1	
20	90467-09006-00	CLIP	2	
21	56R-24170-00-00	CANISTER ASSEMBLY	1	
22	90480-15342-00	GROMMET	2	
23	90387-063G3-00	COLLAR	2	
24	97016-06025-00	BOLT	2	
25	92906-06100-00	WASHER, SPRING	2	
26	20K-24180-00-00	ROLL OVER VALVE ASSEMBLY	1	
27	93210-10166-00	O-RING	1	
28	56R-24314-00-00	PIPE 4	1	

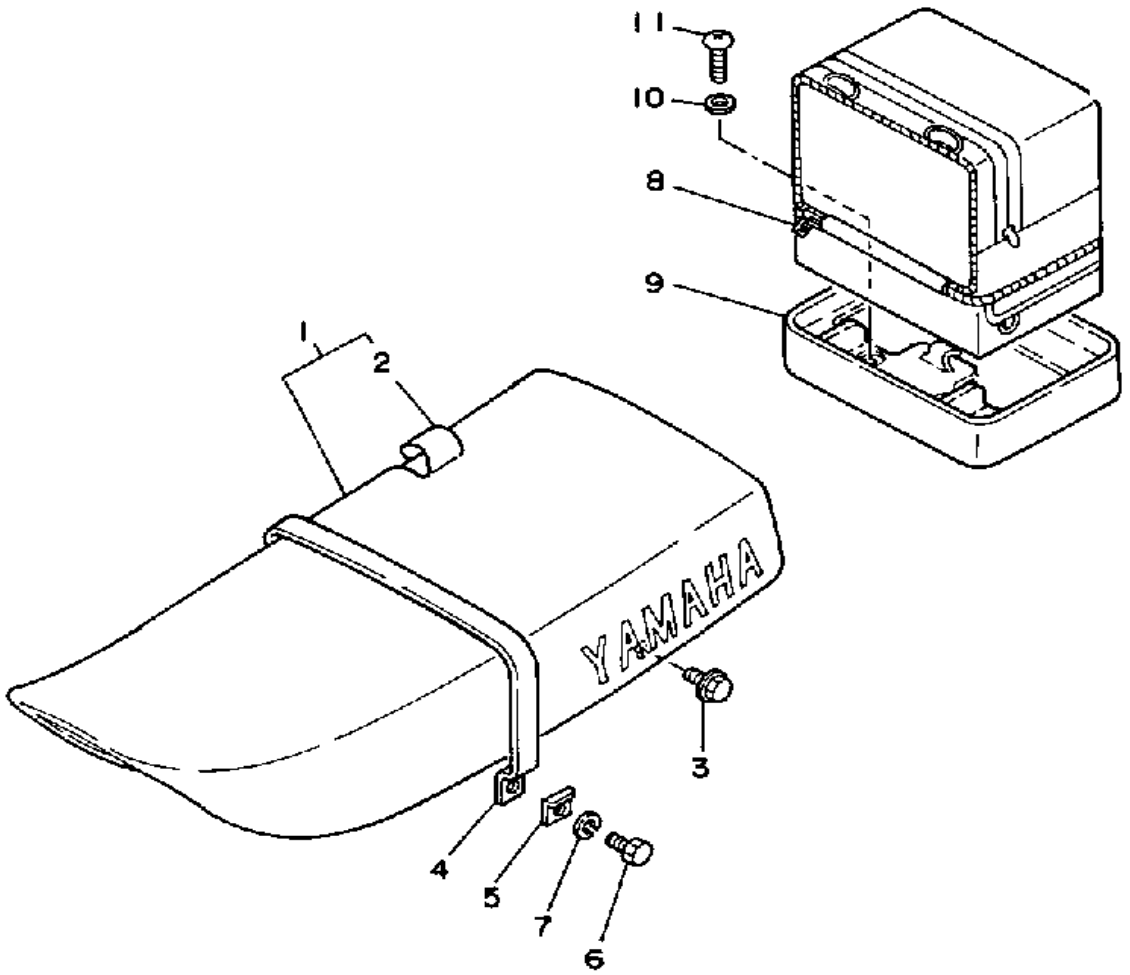
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FUEL TANK XT350SC



Ref. No.	Part Number	Description	Qty	Remarks
29	43E-24315-00-00	PIPE 5	1	
30	(90446-11242-00)	HOSE (56R)	1	
31	90467-09006-00	CLIP	4	
32	90467-11102-00	CLIP, SCISSOR	1	

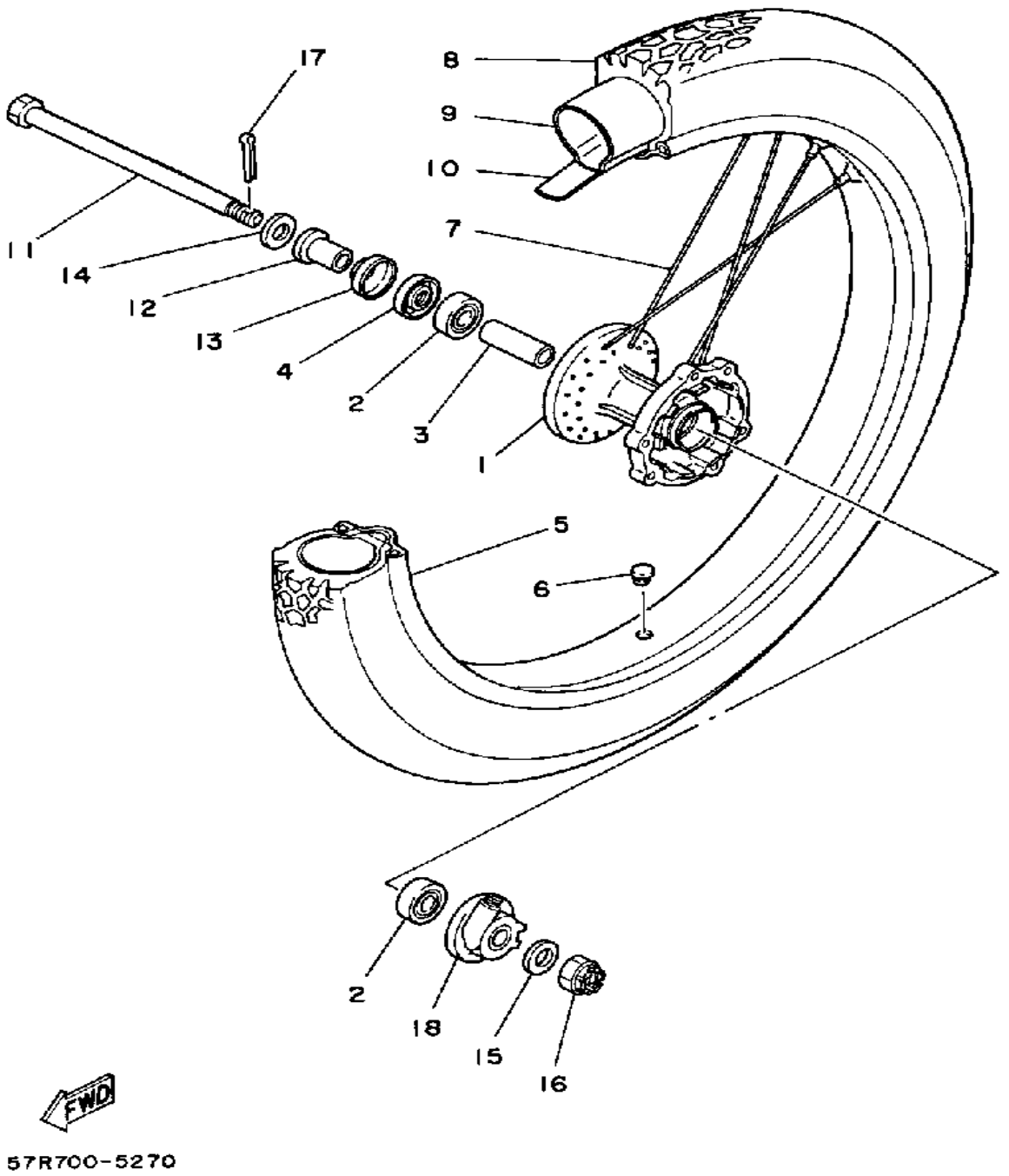
SEAT



38M700-3260

Ref. No.	Part Number	Description	Qty	Remarks
1	48Y-24770-00-00	SEMI-DBL SEAT ASSEMBLY . .	1	CHAPPY RED
2	30X-2477A-00-00	. SEAT COVER ASSEMBLY . . .	1	CHAPPY RED
3	95811-06016-00	BOLT, FLANGE (95822-06016) .	2	
4	30X-24734-00-00	BAND, SEAT	1	CHAPPY RED
5	2A8-24736-00-00	WASHER	2	
6	97313-08018-00	BOLT, HEXAGON (97301-08016)	2	
7	92990-08100-00	WASHER	2	
8	38M-24850-00-00	CARRIER BOX ASSEMBLY . . .	1	
9	30X-24833-00-00	BRACKET, CARRIER 2	1	
10	90201-065F3-00	WASHER, PLATE	3	
11	98503-06014-00	SCREW, PAN HEAD (92502-06016)	3	

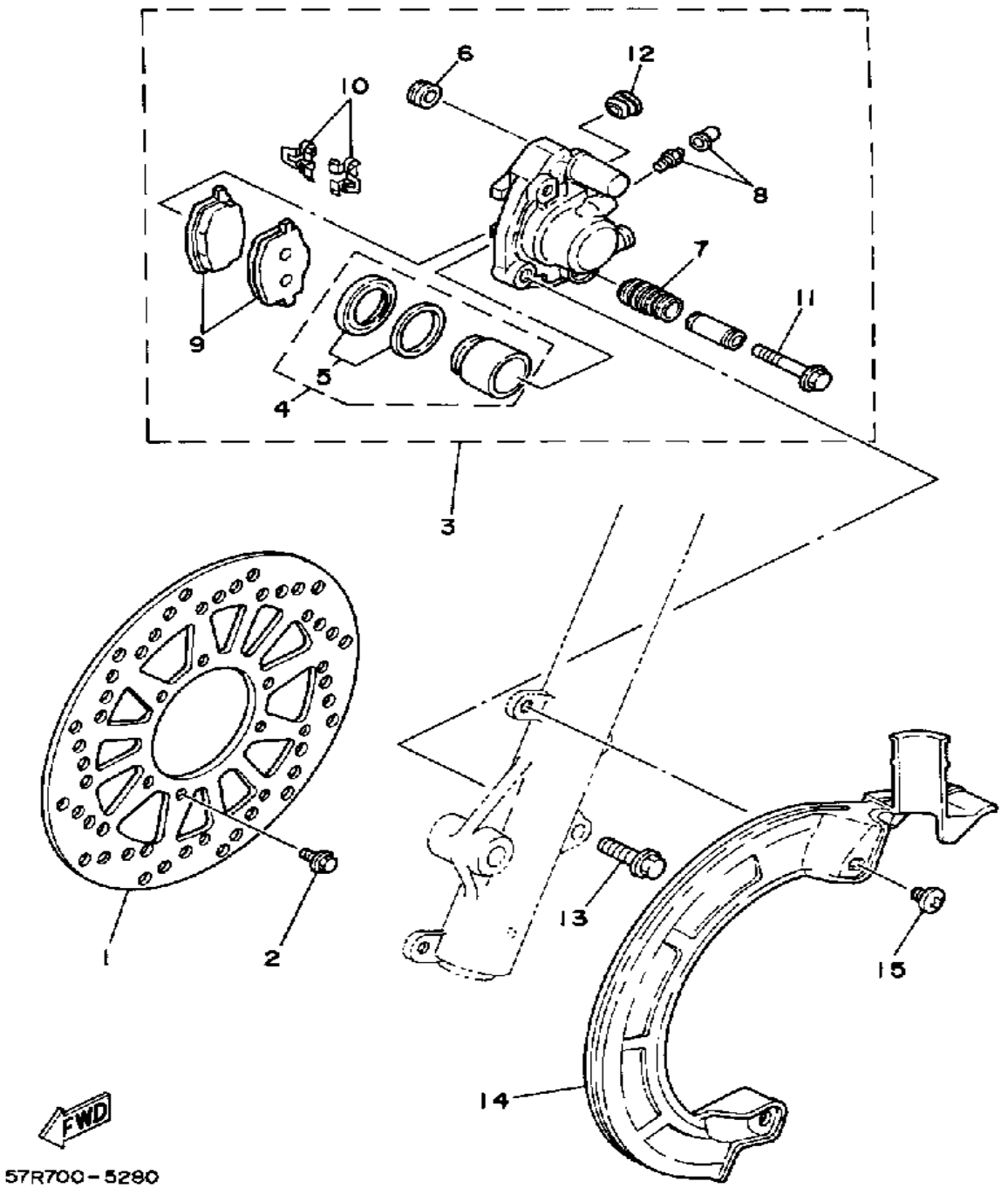
FRONT WHEEL



57R700-5270

Ref. No.	Part Number	Description	Qty	Remarks
1	34X-25111-02-98	HUB, FRONT	1	
2	93306-20209-00	BEARING (B6202)	2	
3	90560-15290-00	SPACER	1	
4	93102-20281-00	OIL SEAL (SD 20-35-5)	1	
5	94416-21430-00	RIM (1.60-21)	1	
6	90480-10068-00	GROMMET	1	
7	48Y-25104-00-00	SPOKE SET, FRONT	1	
8	94130-213G0-00	TIRE (3.00-21-4PR 51P TW25)	1	BRIDGESTONE
9	94227-21123-00	TUBE (2.75-21)	1	BRIDGESTONE
10	94330-21084-00	BAND, RIM (3.00-21)	1	BRIDGESTONE
11	30X-25181-00-00	AXLE, WHEEL	1	
12	90387-15600-00	COLLAR	1	
13	322-25118-00-00	COVER, HUB DUST	1	
14	90201-163H8-00	WASHER, PLATE	1	
15	90201-15785-00	WASHER, PLATE	1	
16	90171-14020-00	NUT, CASTLE	1	
17	91401-30030-00	PIN, COTTER	1	
18	34X-25190-00-00	GEAR UNIT ASSEMBLY	1	

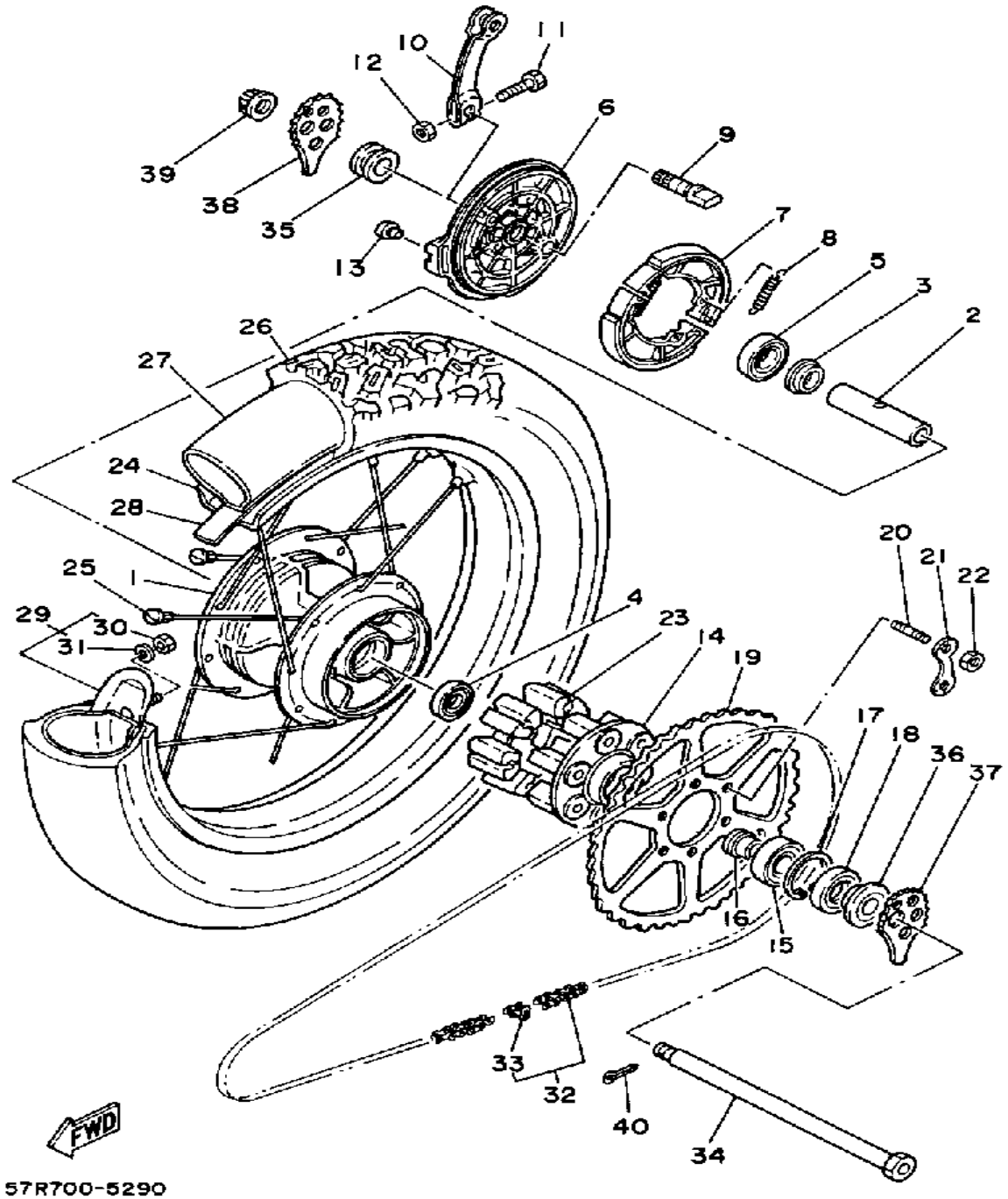
FRONT BRAKE - CALIPER



57R700-5290

Ref. No.	Part Number	Description	Qty	Remarks
1	48Y-25831-00-00	DISC, BRAKE (RIGHT)	1	
2	90109-06757-00	BOLT	6	
3	59Y-2580T-00-00	CALIPER ASSEMBLY (LEFT)	1	
4	34X-W0057-00-00	. PISTON ASSEMBLY, CALIPER	1	
5	34X-W0047-00-00	. . CALIPER SEAL KIT	1	
6	5R2-25937-00-00	. BOOT 2	1	
7	34X-25937-00-00	. BOOT 2	1	
8	51L-W0048-00-00	. BLEED SCREW KIT	1	
9	3BN-W0045-01-00	. BRAKE PAD KIT	1	
10	34X-25919-00-00	. SUPPORT, PAD	1	
11	2GV-25926-00-00	. BOLT	1	
12	34X-25845-00-00	. CAP, INDICATOR	1	
13	90105-10259-00	BOLT, WASHER BASED	2	
14	55V-25715-00-00	COVER 1	1	
15	90149-06194-00	SCREW	2	

REAR WHEEL

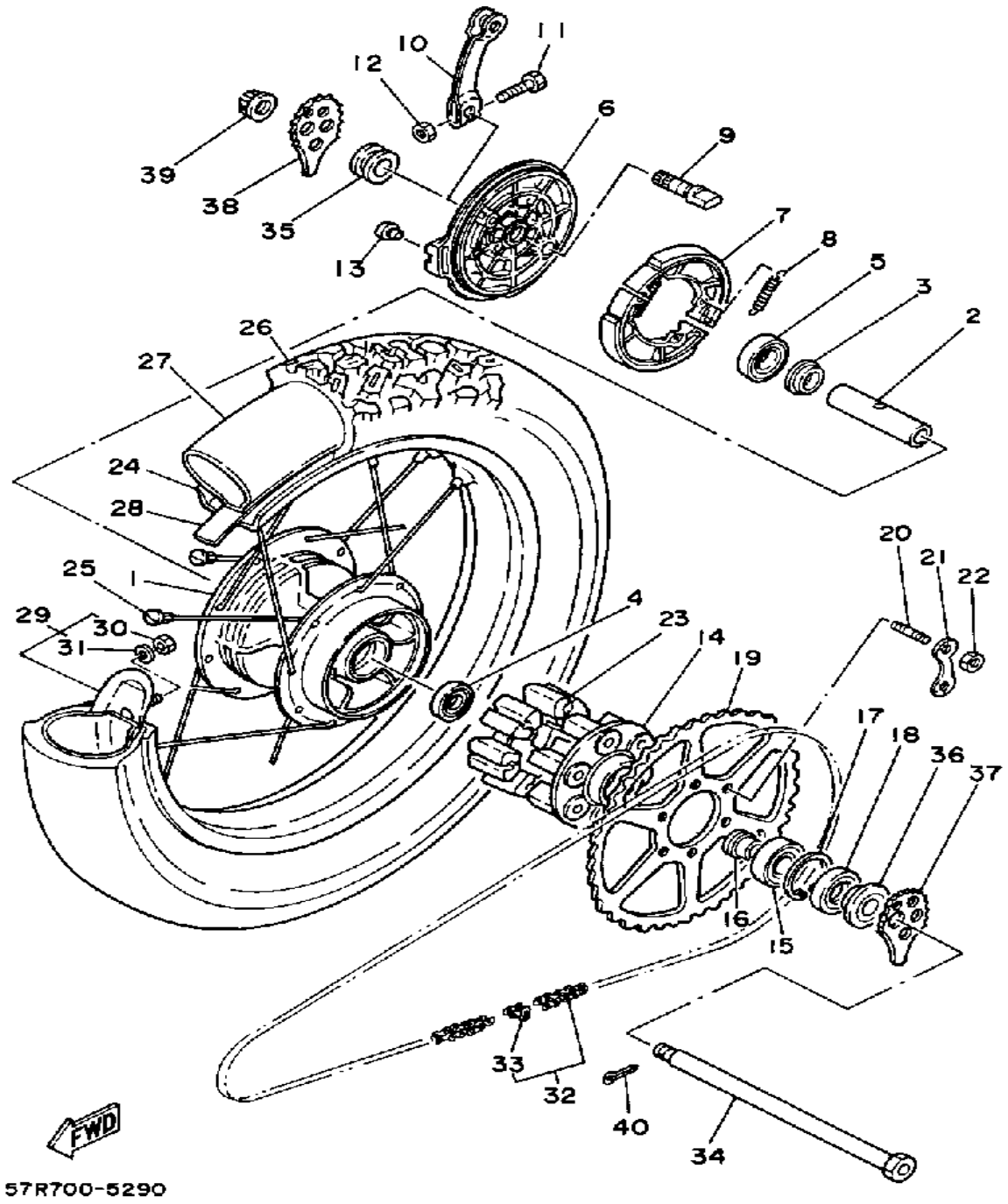


57R700-5290

Ref. No.	Part Number	Description	Qty	Remarks
1	3Y1-25311-00-98	HUB, REAR	1	LOW GLS BLK
2	90560-17311-00	SPACER	1	
3	146-25315-00-00	FLANGE, SPACER	1	
4	93306-20310-00	BEARING	1	
5	93306-20310-00	BEARING	1	
6	3Y1-25026-00-98	BRAKE SHOE PLATE ASSEMBLY	1	LOW GLS BLK
7	25G-W2536-01-00	BRAKE SHOE SET	2	
8	90506-17328-00	SPRING, TENSION	2	
9	3Y6-25351-00-00	CAMSHAFT	1	
10	3R6-25355-01-00	LEVER, CAMSHAFT	1	
11	90101-06278-00	BOLT	1	
12	95380-06600-00	NUT	1	
13	90480-10068-00	GROMMET	1	
14	3Y1-25366-00-98	CLUTCH, HUB	1	LOW GLS BLK
15	93306-20421-00	BEARING	1	
16	3Y1-25377-00-00	COLLAR, WHEEL	1	
17	99009-47500-00	CIRCLIP	1	
18	93102-28022-00	OIL SEAL	1	
19	55V-25455-50-00	SPROCKET, DRIVEN (55T)	1	YAMAHA BLK
20	90116-08425-00	BOLT, STUD	6	
21	90215-08160-00	WASHER, LOCK	3	
22	90170-08258-00	NUT	6	
23	3Y1-25364-00-00	DAMPER	6	
24	94421-18418-00	RIM (2.15-18)	1	
25	4Y0-25304-00-00	SPOKE SET, REAR	1	
26	94111-182G9-00	TIRE (110/80-18-58P)	1	GRIDGESTONE
27	94240-18098-00	TUBE (4.00-18)	1	GRIDGESTONE
28	94340-18086-00	BAND, RIM (4.00-18)	1	GRIDGESTONE

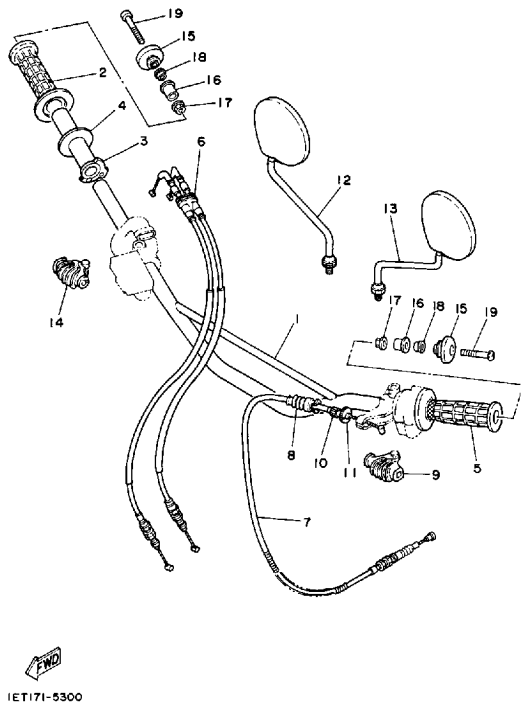
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REAR WHEEL



57R700-5290

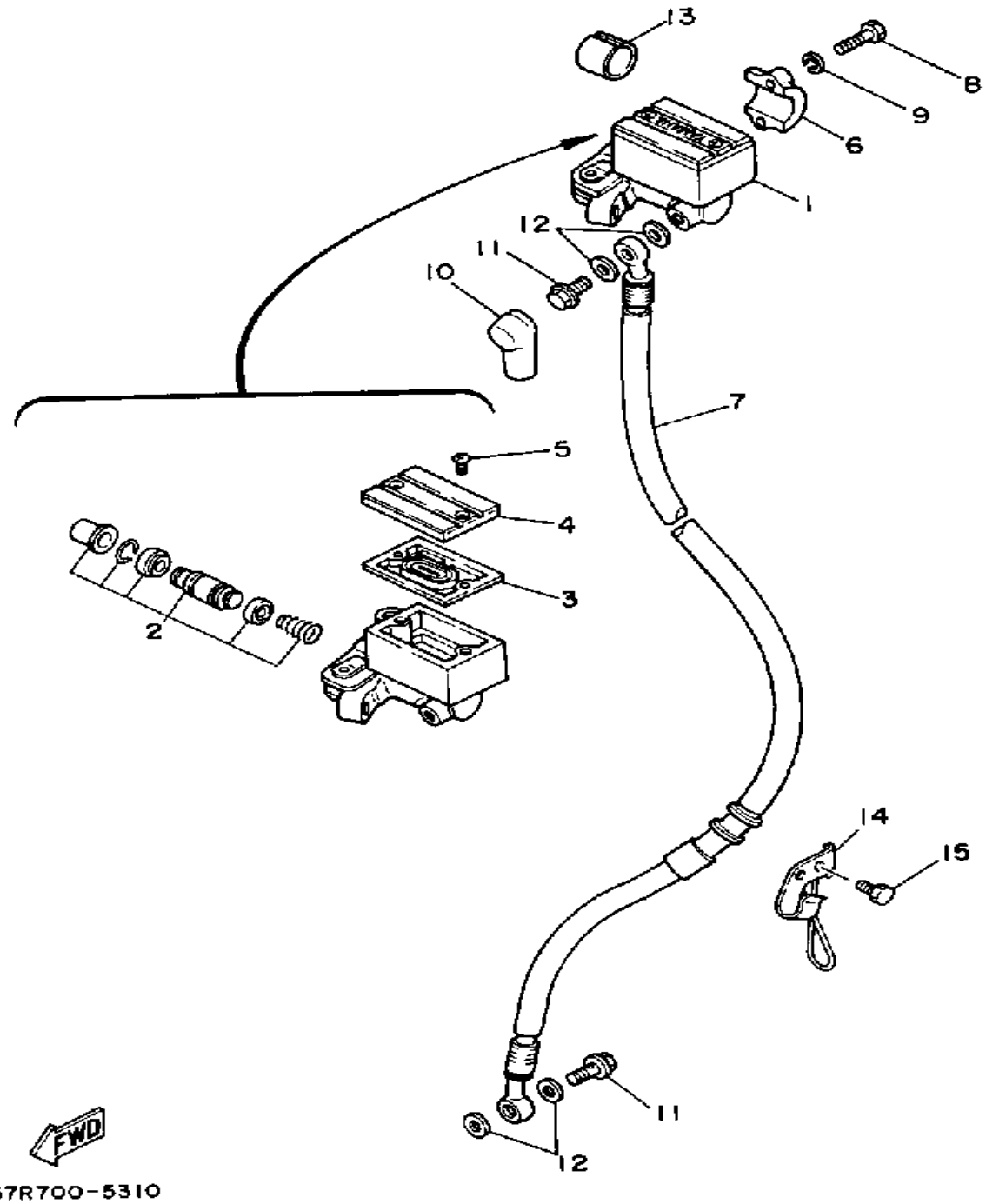
Ref. No.	Part Number	Description	Qty	Remarks
29	3Y1-25394-00-00	SPACER, BEAD	1	
30	95333-08600-00	. NUT	1	
31	92990-08100-00	. WASHER	1	
32	94580-78130-00	CHAIN (D.I.D.428VS-130L)	1	
33	94681-33011-00	. JOINT, CHAIN (D.I.D.428V2-FJ)	1	
34	42U-25381-00-00	AXLE, WHEEL	1	
35	90387-17141-00	COLLAR	1	
36	3Y1-25383-00-00	COLLAR, WHEEL	1	
37	3Y1-25388-01-00	PULLER, CHAIN 1	1	
38	3Y1-25389-00-00	PULLER, CHAIN 2	1	
39	90171-16024-00	NUT, CASTLE	1	
40	91401-30030-00	PIN, COTTER	1	



HANDLEBAR - CABLE

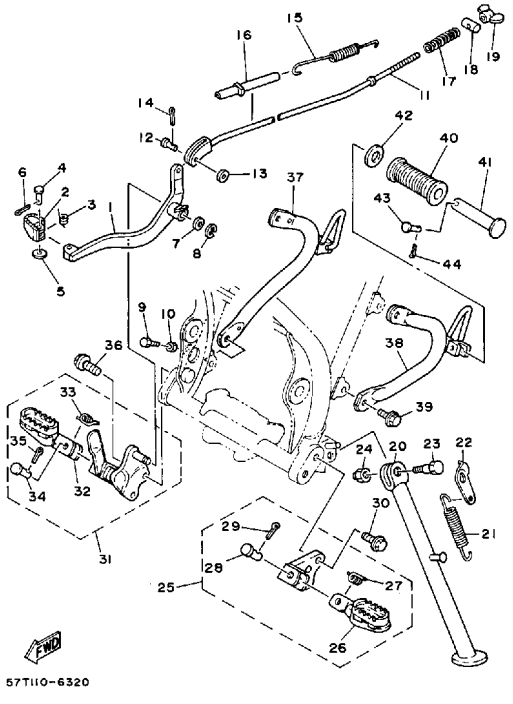
Ref. No.	Part Number	Description	Qty	Remarks
1	1EU-26111-00-00	HANDLEBAR	1	
2	55V-26242-00-00	GRIP (RIGHT)	1	
3	3Y1-26243-01-00	TUBE, THROTTLE GUIDE	1	
4	3Y1-26249-00-00	RING, LEAF	1	
5	55V-26241-00-00	GRIP (LEFT)	1	
6	30X-26302-00-00	THROTTLE CABLE ASSEMBLY	1	
7	30X-26335-01-00	CABLE, CLUTCH	1	
8	1E6-26342-00-00	BOOT, CABLE	1	
9	1E6-26372-00-00	COVER, HANDLE LEVER 1	1	
10	90123-08046-00	BOLT	1	
11	90179-08148-00	NUT	1	
12	3Y1-26290-00-00	BACK MIRROR ASSEMBLY (R.H)	1	
13	5Y1-26290-10-00	BACK MIRROR ASSEMBLY (L.H)	1	
14	1T5-26372-00-00	COVER, HANDLE LEVER	1	
15	55V-26246-00-00	END, GRIP	2	
16	21A-2622F-00-00	DAMPER, LOCATING 1 (55V-2622F-00-00)	2	
17	90179-06498-00	NUT	2	
18	90387-06681-00	COLLAR	2	
19	98506-06040-00	SCREW, PAN HEAD	2	

FRONT MASTER CYLINDER



57R700-5310

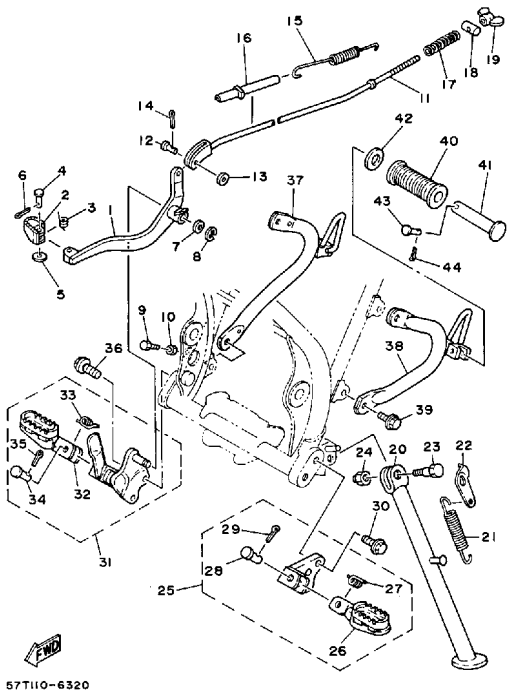
Ref. No.	Part Number	Description	Qty	Remarks
1	39F-25870-00-00	MASTER CYLINDER SUB ASSEMBLY	1	
2	56A-W0041-00-00	. CYLINDER KIT, MASTER	1	
3	4L0-25854-00-00	. DIAPHRAGM, RESERVOIR	1	
4	4H7-25852-00-00	. CAP, RESERVOIR	1	
5	98706-04012-00	. SCREW, FLAT HEAD	2	
6	4L0-25867-00-00	BRACKET, MASTER CYLINDER	1	
7	48Y-25872-02-00	HOSE, BRAKE 1	1	
8	97016-06025-00	BOLT	2	
9	92906-06100-00	WASHER, SPRING	2	
10	4L0-25862-00-00	BOOT, MASTER CYLINDER	1	
11	90401-10034-00	BOLT, UNION	2	
12	90201-10118-00	WASHER, PLATE	4	
13	90387-227H7-00	COLLAR	1	
14	34X-25876-00-00	HOLDER, BRAKE HOSE 2	1	
15	91316-06010-00	BOLT, SOCKET HEAD	2	



STAND - FOOTREST

Ref. No.	Part Number	Description	Qty	Remarks
1	55V-27211-00-00	PEDAL, BRAKE	1	
2	55V-27242-00-00	PEDAL, BRAKE	1	
3	90508-14352-00	SPRING, TORSION	1	
4	91701-06022-00	PIN, CLEVIS	1	
5	90201-061A5-00	WASHER, PLATE	1	
6	91490-20020-00	PIN, COTTER	1	
7	90201-12541-00	WASHER, PLATE	1	
8	93430-09038-00	CIRCLIP	1	
9	90101-06288-00	BOLT	1	
10	95380-06700-00	NUT	1	
11	30X-27231-00-00	ROD, BRAKE	1	
12	90240-06103-00	PIN, CLEVIS	1	
13	92990-06200-00	WASHER	1	
14	91490-20020-00	PIN, COTTER	1	
15	90506-18289-00	SPRING, TENSION	1	
16	1M1-27244-00-00	COVER	1	
17	90501-10245-00	SPRING, COMPRESSION	1	
18	90249-12008-00	PIN	1	
19	90179-06411-00	NUT	1	
20	55V-27311-01-00	STAND, SIDE	1	YAMAHA BLK
21	90506-29276-00	SPRING, TENSION	1	
22	42U-27315-01-00	LINK, SIDE STAND	1	
23	90109-10635-00	BOLT	1	
24	90185-10037-00	NUT, SELF-LOCKING	1	
25	30X-27410-00-90	FRONT FOOTREST ASSEMBLY (LEFT)	1	UNI CHROME (BLK)
26	22W-27411-01-90	. FOOTREST 1	1	UNI CHROME (BLK)
27	90508-20023-00	. SPRING, TORSION	1	
28	91701-08038-00	. PIN, CLEVIS	1	

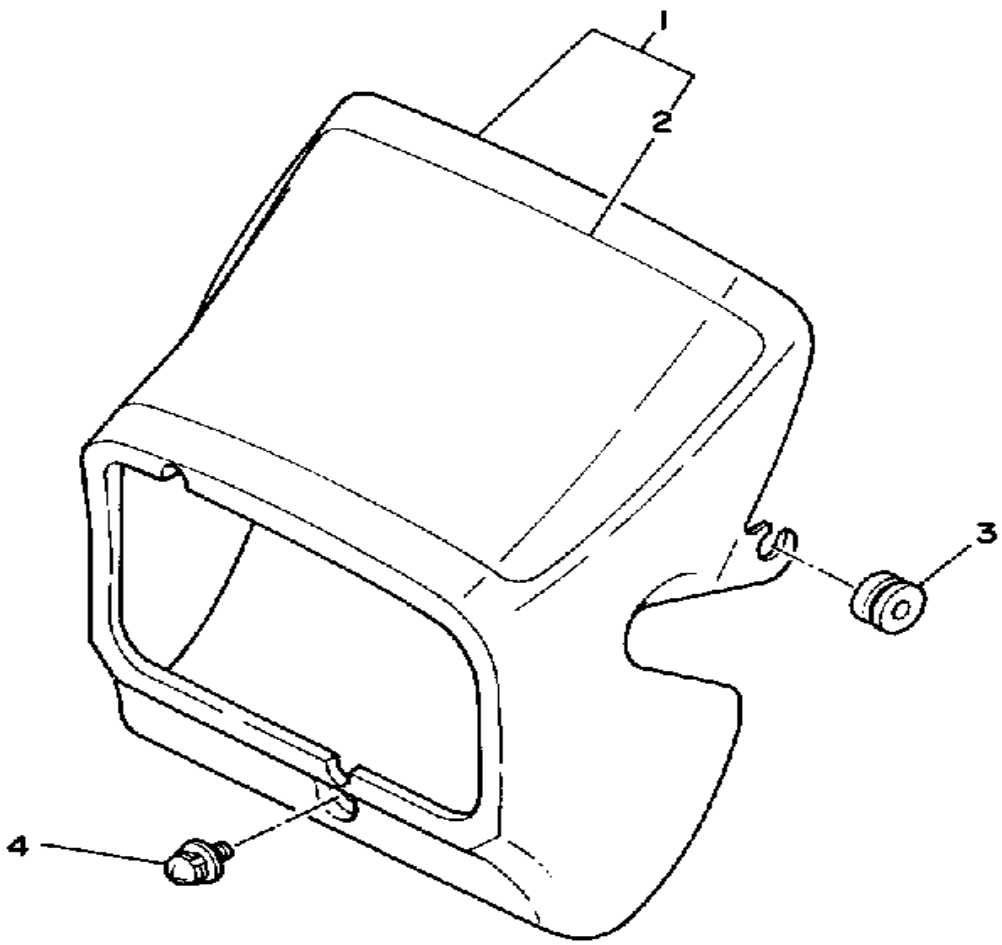
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STAND - FOOTREST

Ref. No.	Part Number	Description	Qty	Remarks
29	91401-25020-00	. PIN, COTTER	1	
30	95816-08020-00	BOLT, FLANGE	2	
31	55V-27420-00-90	FRONT FOOTREST ASSEMBLY (RIGHT)	1	UNI CHROME (BLK)
32	22W-27421-01-90	. FOOTREST 2	1	UNI CHROME (BLK)
33	90508-20023-00	. SPRING, TORSION	1	
34	91701-08038-00	. PIN, CLEVIS	1	
35	91401-25020-00	. PIN, COTTER	1	
36	95816-08020-00	BOLT, FLANGE	2	
37	55V-27442-00-FH	BRACKET 2	1	FIRE RED
38	26F-27432-00-FH	BRACKET 1	1	FIRE RED
39	90109-08789-00	BOLT	4	
40	120-27433-00-00	COVER, REAR FOOTREST	2	
41	120-27431-00-00	FOOTREST, REAR 1	2	
42	90201-20279-00	WASHER, PLATE	2	
43	90240-06009-00	PIN, CLEVIS	2	
44	91490-16020-00	PIN, COTTER	2	

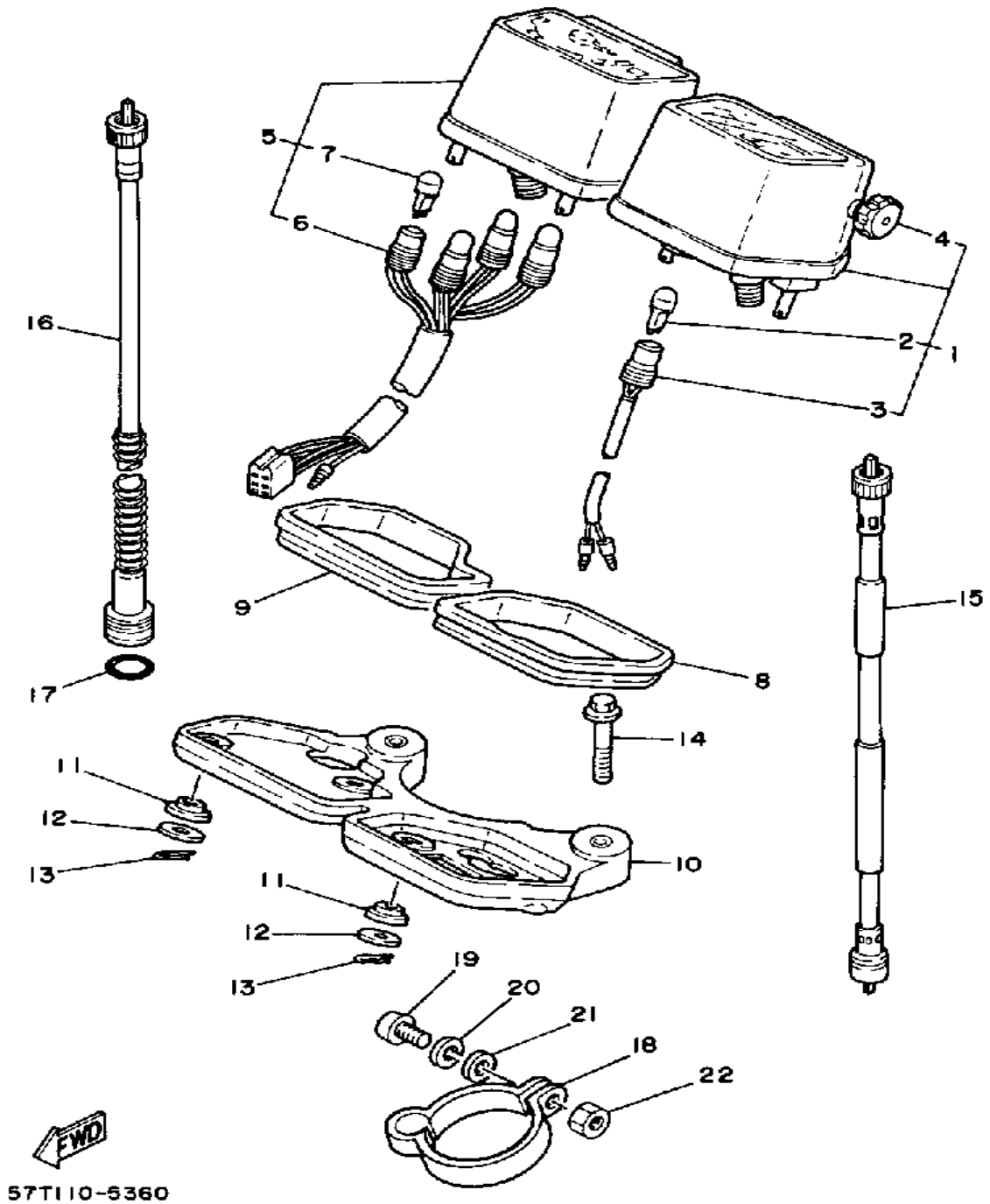
COWLING 1



57T110-6330

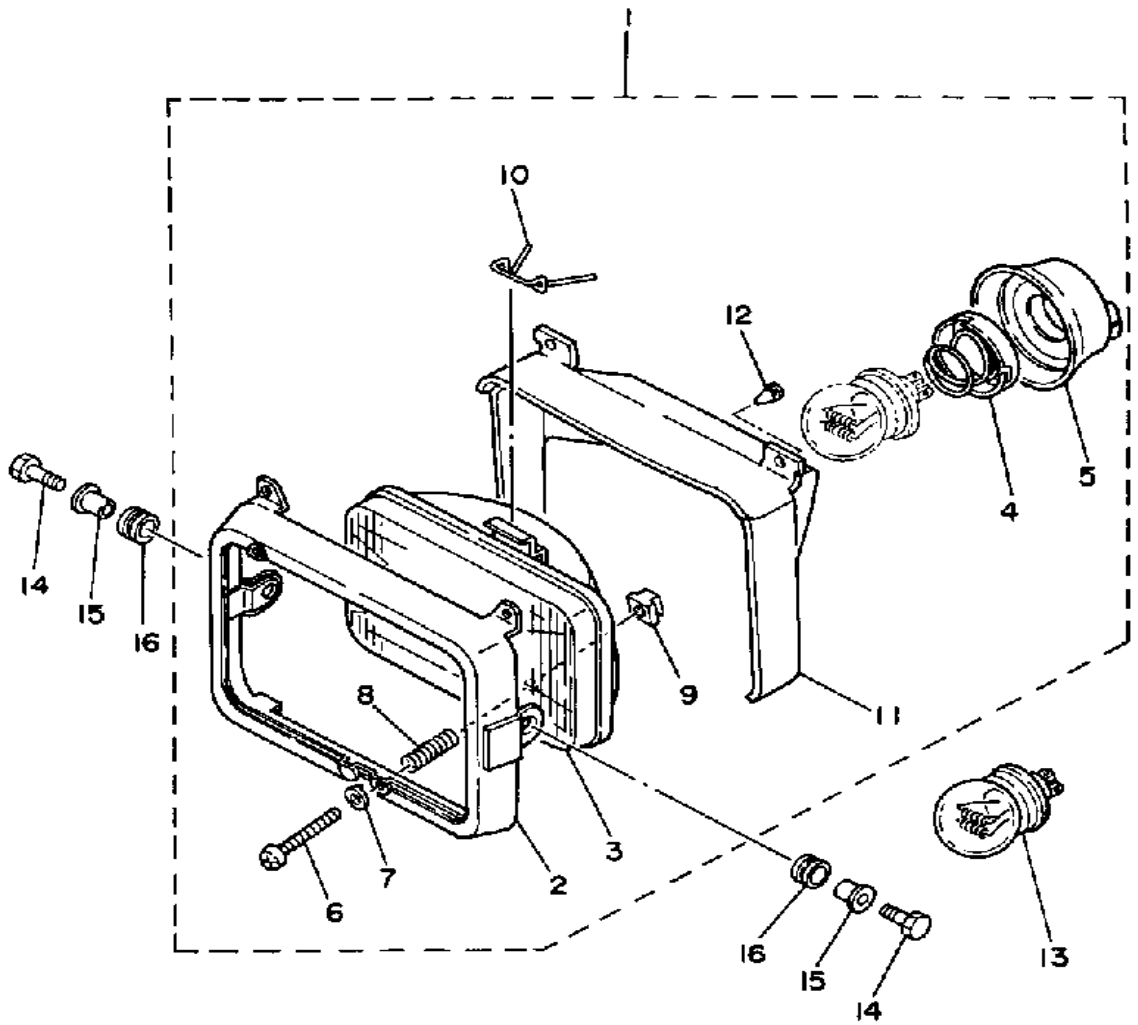
Ref. No.	Part Number	Description	Qty	Remarks
1	55V-Y2835-20-00	BODY, COWLING	1	
2	55V-28368-00-00	. EMBLEM	1	
3	90480-12053-00	GROMMET	2	
4	90159-06060-00	SCREW, WITH WASHER	1	

METER



Ref. No.	Part Number	Description	Qty	Remarks
1	43F-83570-G1-00	SPEEDOMETER ASSEMBLY ..	1	
2	4G1-84744-00-00	. BULB, MTR.12V3.4W	1	
3	2JX-83536-A0-00	. SOCKET, METER	1	
4	5Y1-83578-00-00	. KNOB, TRIP METER	1	
5	1ET-83540-00-00	TACHOMETER ASSEMBLY ...	1	
6	5Y1-83520-00-00	. SOCKET CORD ASSEMBLY (30X-83520-00-00)	1	
7	4G1-84744-00-00	. BULB, MTR.12V3.4W	4	
8	5Y1-83513-00-00	DAMPER	1	
9	5Y1-83541-00-00	DAMPER	1	
10	5Y1-83519-00-00	BRACKET, METER	1	
11	1M1-83526-00-00	DAMPER 2	4	
12	90201-05033-00	WASHER, PLATE	4	
13	90468-10050-00	CLIP	4	
14	95026-06040-00	BOLT, FLANGE	2	
15	48Y-83550-01-00	SPEEDOMETER CABLE ASSEMBLY	1	
16	30X-83560-00-00	TACHOMETER CABLE ASSEMBLY	1	
17	93210-14104-00	O-RING	1	
18	3Y1-26397-00-00	BAND	1	
19	98580-05016-00	SCREW, PAN HEAD	1	
20	92990-05100-00	WASHER, SPRING	1	
21	92901-05600-00	WASHER, PLATE	1	
22	95380-05600-00	NUT	1	

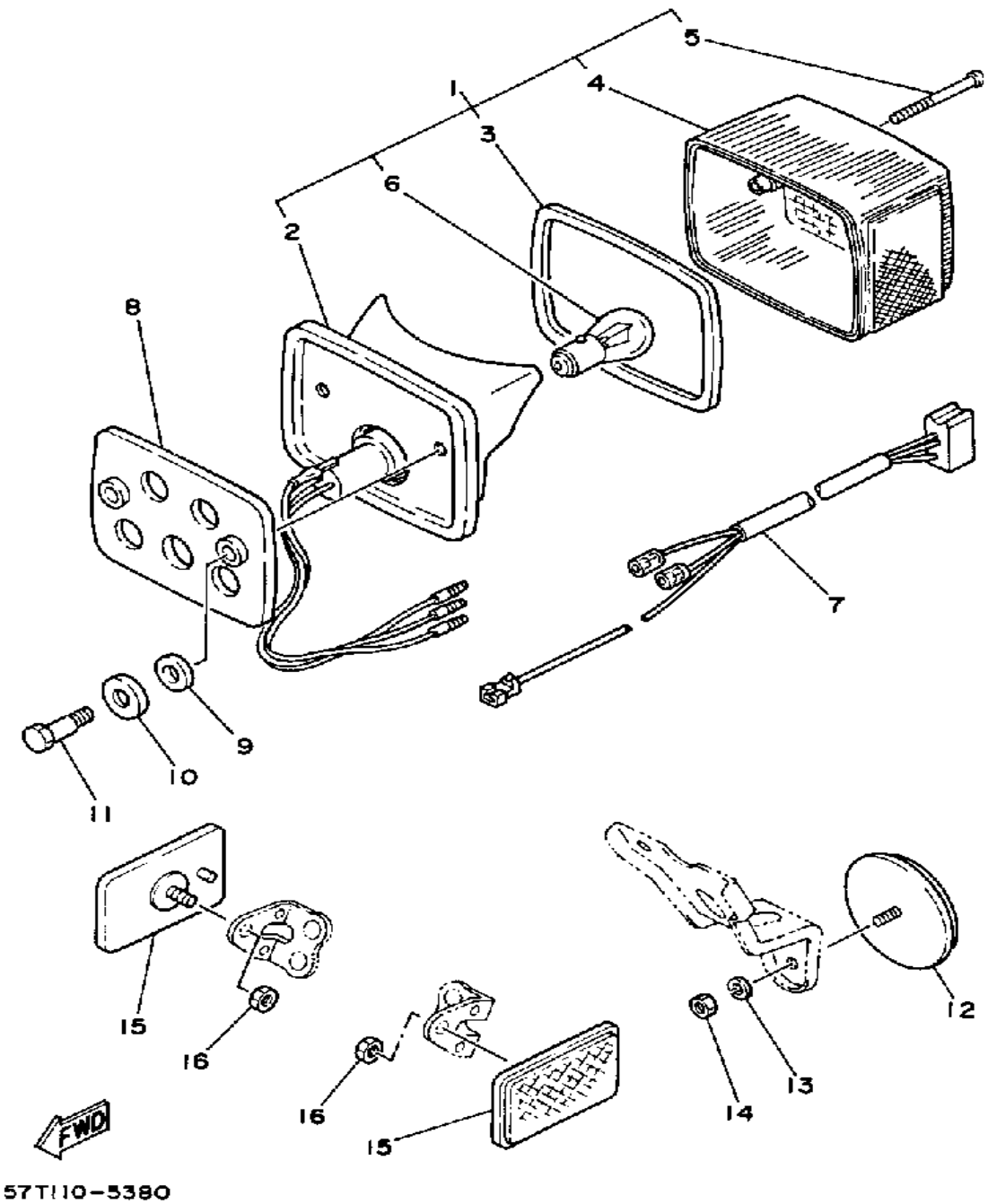
HEADLIGHT



42U110-4350

Ref. No.	Part Number	Description	Qty	Remarks
2	47J-84115-00-00	. RIM, HEADLIGHT	1	
3	42U-84321-60-00	. LENS ASSEMBLY	1	
4	341-84393-40-00	. HOLDER, BULB	1	
5	46X-84396-00-00	. COVER	1	
6	43F-84131-00-00	. SCREW, RIM ADJUSTER	2	
7	233-84127-60-00	. WASHER, SPECIAL	2	
8	341-84332-60-00	. SPRING, SCREW	1	
9	198-84334-60-00	. NUT, ADJUSTING	2	
10	5G2-84324-A0-00	. SPRING, REFLECTOR (5G2-84324-00)	1	
11	10V-84196-00-00	. COVER, SOCKET	1	
12	10V-84196-00-00	. COVER, SOCKET	2	
13	1U4-84314-40-XX	BULB, HEAD LIGHT (12V-45/40W)	1	
14	97011-06025-00	BOLT (97001-06025)	2	
15	90387-06388-00	COLLAR	2	
16	90480-14023-00	GROMMET	2	

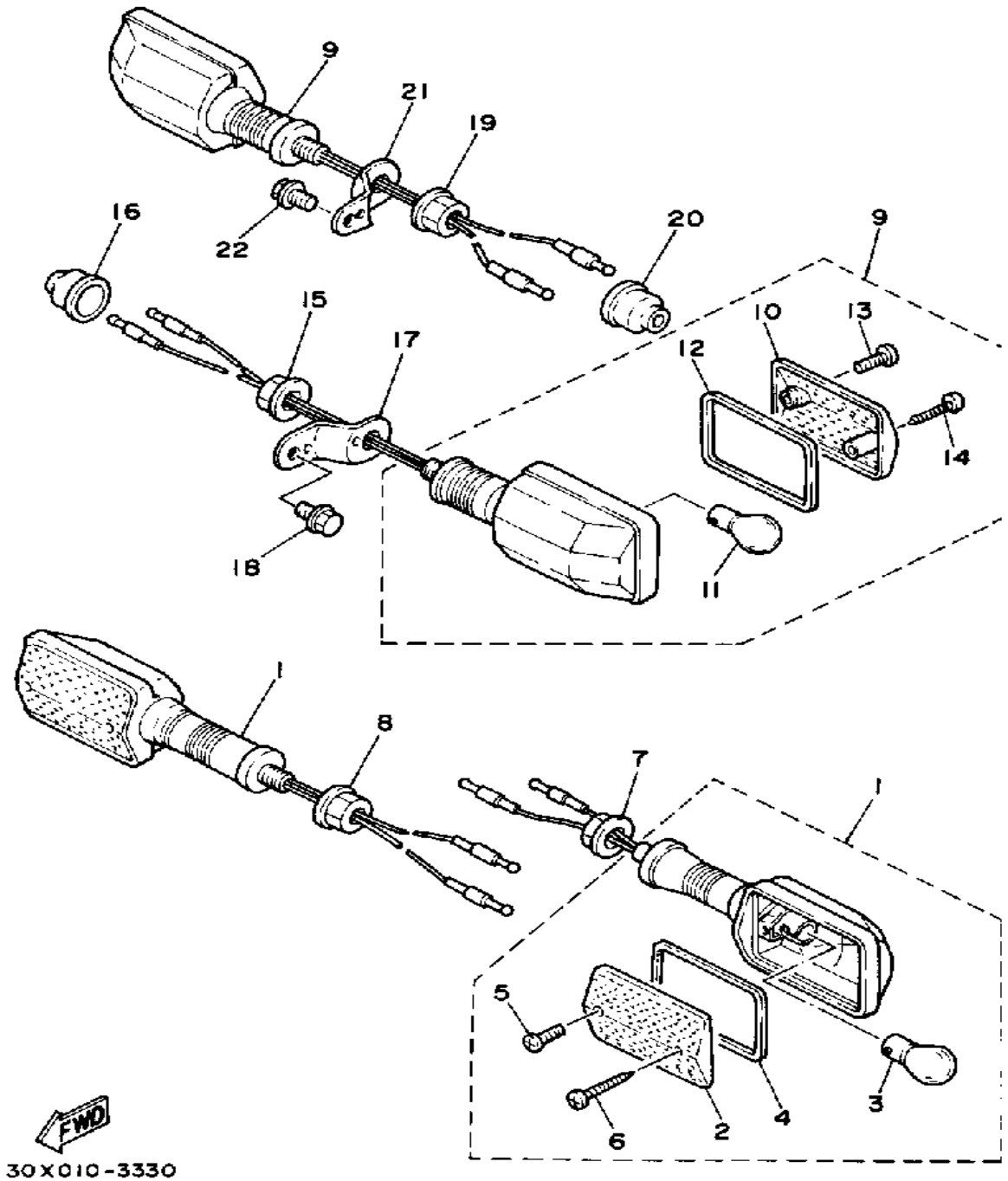
TAILLIGHT



57T110-5380

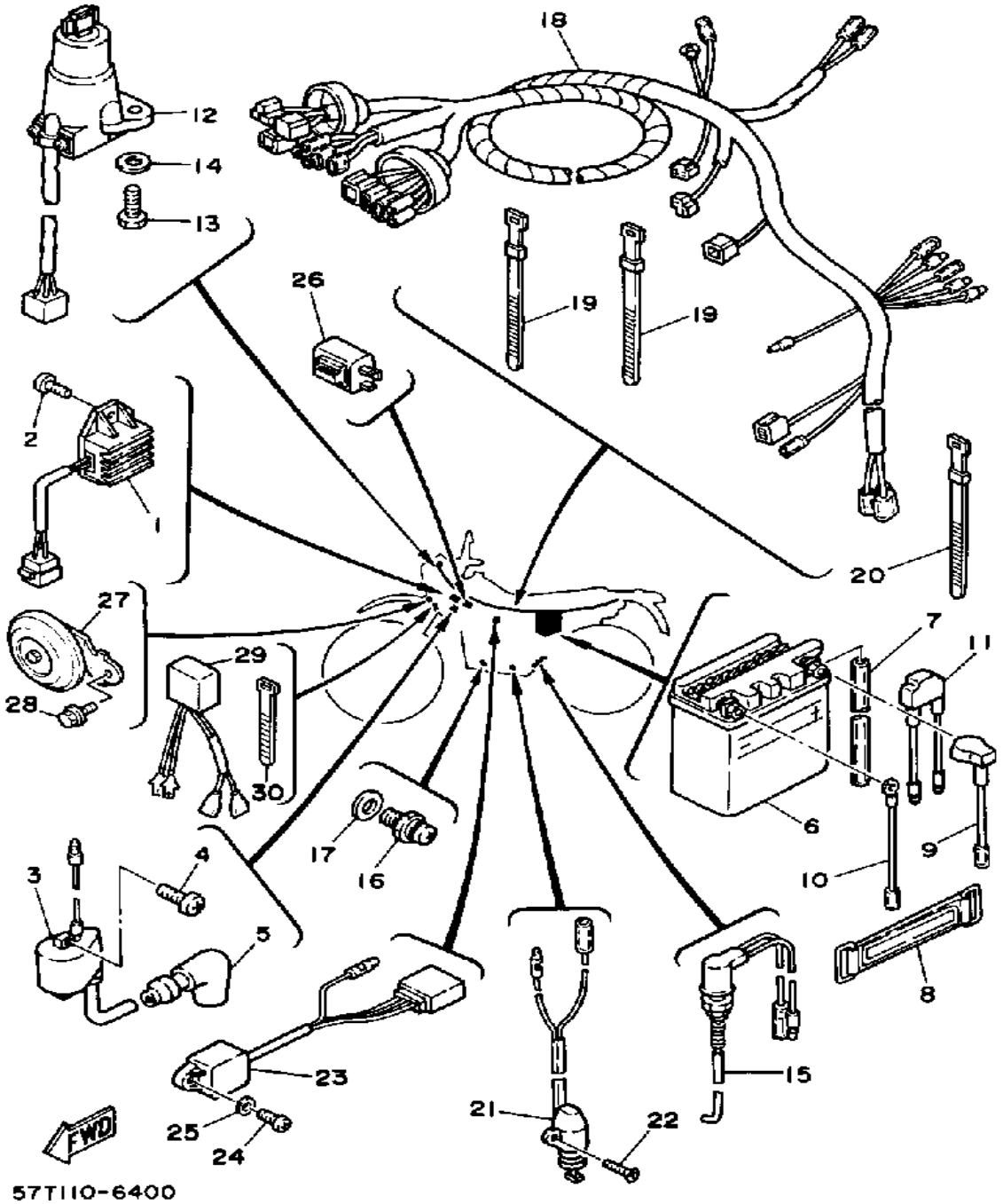
Ref. No.	Part Number	Description	Qty	Remarks
1	1W9-84710-60-00	TAILLIGHT UNIT ASSEMBLY . .	1	
2	1M1-84511-60-00	. BASE, TAILLIGHT	1	
3	1M1-84523-60-00	. GASKET, LENS	1	
4	1M1-84521-60-00	. LENS, TAILLIGHT	1	
5	1M1-84524-60-00	. SCREW, LENS FITTING	2	
6	256-84714-61-00	. BULB (12V-27/8W)	1	
7	42U-84517-00-00	CORD, TAILLIGHT	1	
8	4L0-84753-00-00	DAMPER	1	
9	90201-083A0-00	WASHER, PLATE	2	
10	90209-08125-00	WASHER	2	
11	90109-06005-00	BOLT	2	
12	449-85131-02-00	REFLECTOR, REAR 1	1	
13	90201-05031-00	WASHER, PLATE	1	
14	95380-05600-00	NUT	1	
15	23V-85110-00-00	REFLECTOR ASSEMBLY	2	
16	95701-05500-00	NUT, FLANGE	2	

TURNSIGNAL



Ref. No.	Part Number	Description	Qty	Remarks
1	5Y1-83310-70-00	FRONT FLASHER LIGHT ASSEMBLY 1	2	
2	5Y1-83312-00-00	. LENS, FLASHER	1	
3	256-83311-70-XX	. BULB, TS 12V27W	1	
4	5Y1-83313-00-00	. GASKET, FLASHER LENS	1	
5	98580-04010-00	. SCREW, PAN HEAD	1	
6	97701-40530-00	. SCREW, TAPPING	1	
7	95301-12700-00	NUT (95302-12700)	1	
8	95301-12700-00	NUT (95302-12700)	1	
9	37A-83330-21-00	REAR FLASHER LIGHT ASSEMBLY 1	2	
10	5Y1-83312-00-00	. LENS, FLASHER	1	
11	256-83311-70-XX	. BULB, TS 12V27W	1	
12	5Y1-83313-00-00	. GASKET, FLASHER LENS	1	
13	98580-04010-00	. SCREW, PAN HEAD	1	
14	97701-40530-00	. SCREW, TAPPING	1	
15	95301-12700-00	NUT (95302-12700)	1	
16	10V-83365-00-00	CAP	1	
17	10V-83368-00-00	STAY, FLASHER 1	1	
18	95026-08012-00	BOLT, FLANGE	1	
19	95301-12700-00	NUT (95302-12700)	1	
20	10V-83365-00-00	CAP	1	
21	10V-83369-00-00	STAY, FLASHER 2	1	
22	95026-08012-00	BOLT, FLANGE	1	

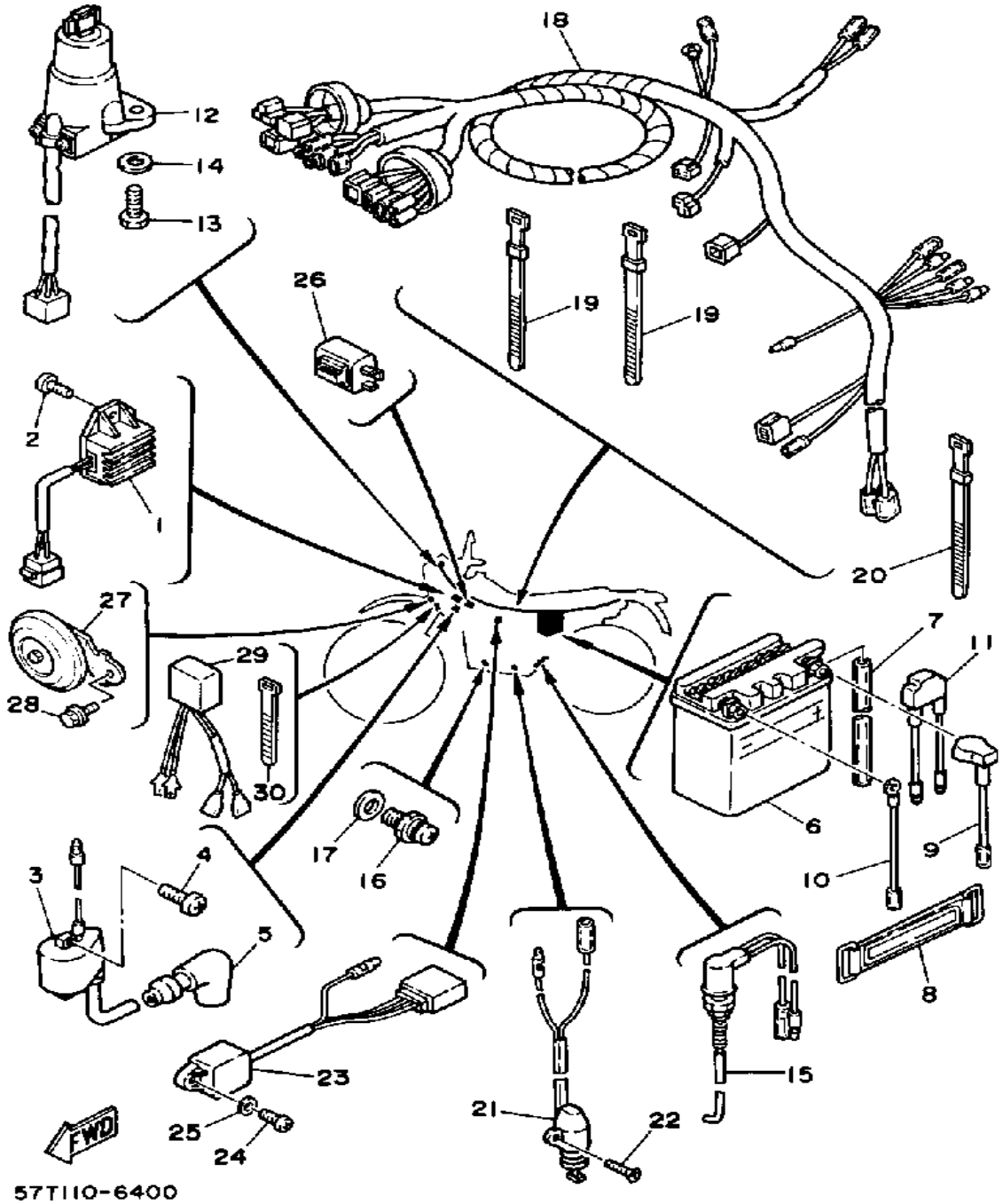
ELECTRICAL 1



Ref. No.	Part Number	Description	Qty	Remarks
1	33G-81960-60-00	RECTIFIER & REGULATOR ASSEMBLY	1	U.R.
2	98580-06012-00	SCREW, PAN HEAD	2	
3	30X-82310-40-00	IGNITION COIL ASSEMBLY	1	
4	98580-06020-00	SCREW	2	
5	371-82370-00-00	PLUG CAP ASSEMBLY	1	
6	BTG-GM33B-00-00	BATTERY ASSEMBLY	1	
7	90445-08336-00	HOSE	1	
8	120-82131-00-00	BAND, BATTERY	1	
9	1M1-82115-00-00	WIRE, PLUS LEAD	1	
10	558-82116-00-00	WIRE, MINUS LEAD	1	
11	30X-82180-00-00	CIRCUIT BREAKER ASSEMBLY	1	
12	5R2-82501-01-00	MAIN SWCH STRGLCK	1	
13	97313-06016-00	BOLT, HEXAGON	2	
14	92990-06600-00	WASHER, PLATE	2	
15	30X-82530-02-00	STOP SWITCH ASSEMBLY	1	
16	2H7-82540-00-00	NEUTRAL SWITCH ASSEMBLY	1	
17	90430-10171-00	GASKET	1	
18	42U-82590-51-00	WIRE HARNESS ASSEMBLY	1	
19	437-83936-01-00	BAND, SWITCH CORD	2	
20	25G-83936-01-00	BAND, SWITCH CORD	1	
21	5Y1-82566-00-00	SWITCH, SIDE STAND	1	
22	98706-05020-00	SCREW, FLAT HEAD	2	
23	4Y3-85590-M0-00	CONTROL UNIT ASSEMBLY	1	
24	98503-06014-00	SCREW, PAN HEAD (92502-06016)	1	
25	90201-061A5-00	WASHER, PLATE	1	
26	30X-83350-20-00	FLASHER RELAY ASSEMBLY	1	
27	1JK-83371-00-00	HORN	1	

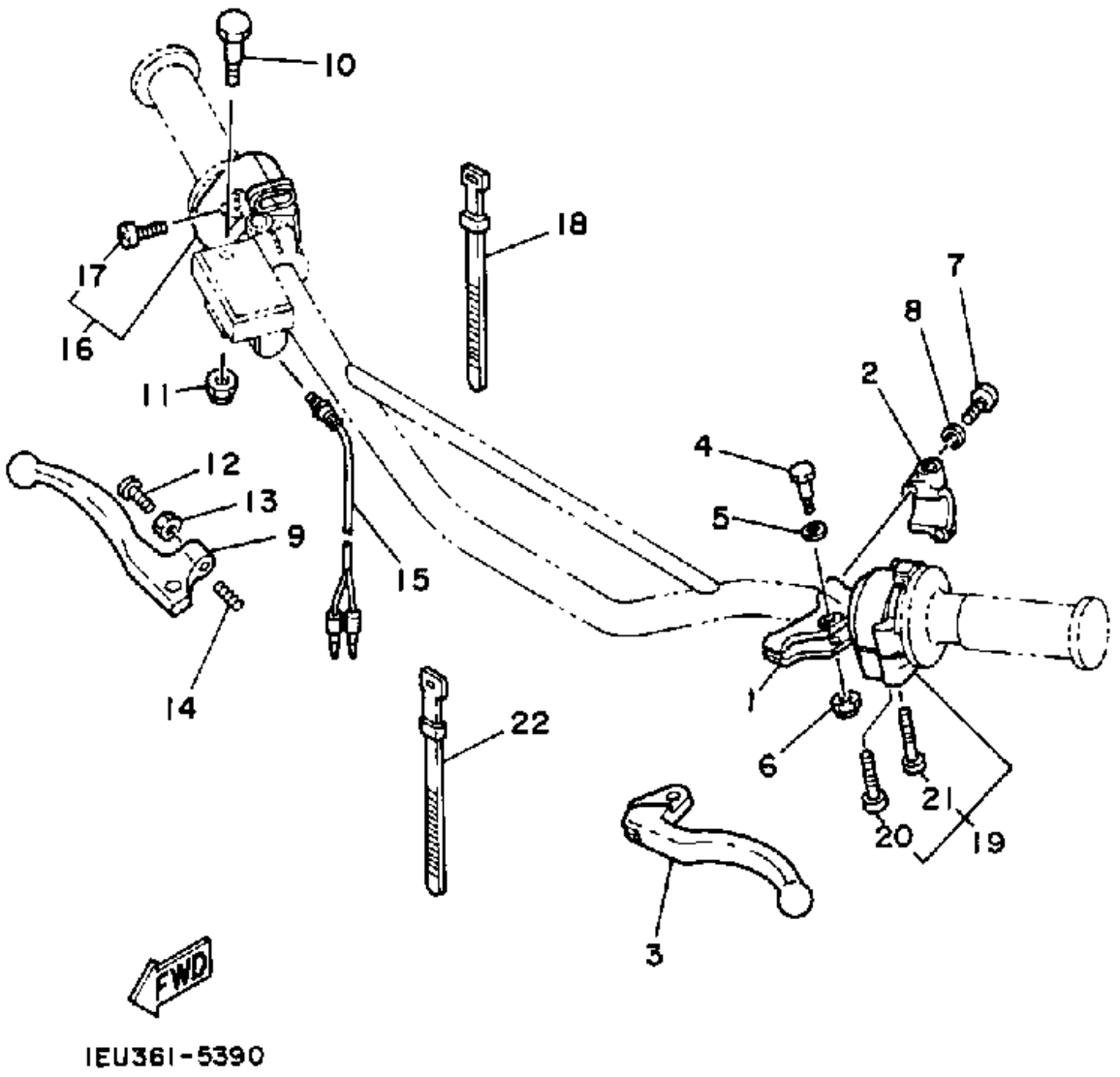
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ELECTRICAL 1



Ref. No.	Part Number	Description	Qty	Remarks
28	95826-06010-00	BOLT, FLANGE	1	
29	57T-81325-00-00	CONDENSER 1	1	
30	12R-82591-00-00	BAND	1	

HANDLE SWITCH - LEVER



Ref. No.	Part Number	Description	Qty	Remarks
1	33G-82911-00-00	HOLDER, LEVER 1	1	
2	33G-82913-00-00	HOLDER, LEVER LOWER 1	1	
3	3FY-83912-01-00	LEVER 1	1	
4	90109-06797-00	BOLT	1	
5	90201-082A9-00	WASHER, PLATE	1	
6	95616-06100-00	NUT, U	1	
7	98506-05020-00	SCREW, PAN HEAD	2	
8	92906-05100-00	WASHER, SPRING	2	
9	3FY-83922-00-00	LEVER 2	1	
10	90109-06577-00	BOLT	1	
11	95616-06100-00	NUT, U	1	
12	90149-06153-00	SCREW, SPEC''L SHAPE	1	
13	90170-06010-00	NUT	1	
14	90501-10312-00	SPRING, COMPRESSION	1	
15	34X-83980-01-00	FRONT STOP SWITCH ASSEMBLY	1	
16	43F-83976-00-00	SWITCH, HANDLE 1	1	
17	98506-05020-00	. SCREW, PAN HEAD	2	
18	437-83936-01-00	BAND, SWITCH CORD	2	
19	21T-83973-00-00	SWITCH, HANDLE 3	1	
20	90157-05027-00	. SCREW, PAN HEAD	1	
21	98501-05030-00	. SCREW, PAN HEAD	1	
22	437-83936-01-00	BAND, SWITCH CORD	2	

MOTORCYCLE	DATE 12/6/85

XT350S/SC
1986 SERVICE DATA

MODEL - IBM I.D. NUMBER	XT350S — 57T XT350SC — 56R
Initial Engine Number / Frame Number	See Page 2
Fuel Type / Total Fuel Tank Capacity / Reserve Cap.	Regular / 12.0 Lit (3.2 gal) / 2.0 Lit (0.5 gal)

ENGINE TYPE	4-Stroke, SOHC, 4-Valve, YDIS
Bore / Stroke / Number Cylinders / Displacement	86.0mm / 59.6mm / 1 / 346cc
Compression Ratio/Compression Pressure Min~Max	9.0:1 ~ 9.0 ~ 12.0 kg/cm² (128 ~ 171 psi)
Piston Skirt Clearance New / Max	0.040 ~ 0.060mm / 0.10mm
Ring End Gap Top / 2nd / 3rd	0.25 ~ 0.40mm / 0.25 ~ 0.40mm / 0.20 ~ 0.70mm
Valve Clearance (Cold) Intake / Exhaust	0.08 ~ 0.12mm / 0.13 ~ 0.17mm
Oiling System	Wet Sump
Capacity: Dry	1600cc (1.7 qt)
Oil and Filter Change/Oil Change Only	1300cc (1.4 qt) / 1300cc (1.4 qt)
Oil Filter Part Number	5H0-13440-00-00
Lubricant: Temp Above 5°C (40°F)	Yamalube 4* or SAE 20W40 SE or SF
Temp Below 15°C (60°F)	Yamalube 4* or SAE 20W40 SE or SF
Cooling System / Capacity / Cap Opening Pressure	Air / Φ / Φ
Coolant Type / Mixing Ratio	Φ / Φ

AUTOLUBE - Min Stroke / Color Code	Φ
Minimum Output @ 200 Cycles	Φ
Maximum Output @ 200 Cycles	Φ

CARBURETOR - Manufacturer / Type / I.D. Number	T-K / Y24PV / N: 57T-00 NC: 56R-00
Main Jet / Pilot Jet / Pilot Screw (Turns Out)	Primary: 125 / 42 / 2 ± 0.5 Secondary: 106 / Φ / Φ
Needle Jet / Jet Needle-Clip Position	Primary 2.610 / 5C3C Secondary: 2.600 / 4A74 Fixed
Slide Cutaway	3.5
Float Height / Fuel Level	27.0 ±1.0mm / 6.0 ±1.0mm (with special tool)
Idle rpm	1400 rpm ± 50 rpm
Max CO⊕ / Max HC⊕ / Set CO	6.0% / 500 ppm / 3.5%

SUSPENSION	
Front: Oil Type / Level Qty	10 wt. Fork Oil* / 226mm / 319cc
Gas or Air Pressure Min ~ Max / Standard	0 ~ 12.0 kg/cm² (0 ~ 17 psi) / 0 kg/cm² (0 psi)
Spring Length Standard	580mm
Rear: Gas or Air Pressure Min ~ Max / Standard	Φ / 20 kg/cm² (284 psi)
Minimum Brake Lining Thickness Front / Rear	0.8mm / 2.0mm
Tire Size (Nominal Pressure) Front	3.00-21 / (1.3 kg/cm²) (18.5 psi)
Rear	110/80-18 / 1.5 kg/cm²) (22 psi)

TRANSMISSION - Oil Type / Qty Change / Qty Dry	See ENGINE Above
Secondary Drive Type / Teeth / Chain / Freeplay	Chain / 55-19 / DAIDO 428 VS-130L / 30~40mm
Middle Gear Case Capacity	Φ
Final Gear Case Capacity	Φ
Gear Case Lubricant	Φ

SERVICE COPY	SER MGR	MECH	MECH	MECH	BINDER
OFFICE COPY	GEN MGR	SALES	PARTS	BINDER	PAGE 1 OF 2

CHARGING SYSTEM	Flywheel Magneto / Single Phase / Half Wave
Battery: Model / Specific Gravity / Charge Rate	GM3-3B (12V3A) / 1.280 / 0.3A
Maximum Output	3.9A @ 3000 rpm
Field Coil Color Code / Ω	Φ
Stator Coil Color Code / Ω	Φ
Charge Coil Color Code / Ω	Blk ~ Wht / 0.46Ω ±10%

IGNITION SYSTEM	Capacitor Discharge
Ignition Timing	12° @ 1200 rpm Full Adv: 34° @ 5000 rpm
Spark Plug Type	NGK DP8EA or ND X24ES-U
Spark Plug Gap / Torque / Cap Ω	0.6 ~ 0.7mm / 1.75 m-kg (12.6 ft-lbs) / 10KΩ
Ignition Coil Test Gap / Primary Ω / Secondary Ω	6mm / 0.79Ω ±15% / 5.9KΩ ±15%
Pulser Coil or Pickup Coil Color Code / Ω	Blk ~ Wht-Red / 221Ω ± 10%
Source Coil Color Code / Ω	Brn ~ Blk / 444Ω ±10%

LIGHTING SYSTEM	
Headlight / Taillight / Signal Rating	12V45-45W / 12V27-8W / 12V27W
Lighting Coil Color Code / Ω	Yel-Red ~ Blk / 0.29Ω ± 10%

TORQUE VALUES	
Front Axle Nut	M14: 10.5 m-kg (76 ft-lbs)
Front Axle Holder Nut	Φ
Rear Axle Nut	M16: 10.5 m-kg (76 ft-lbs)
Rear Axle Pinch Bolt	Φ
Clutch Nut	M16: 6.0 m-kg (43 ft-lbs)
Drain Plug	M14: 3.2 m-kg (23 ft-lbs)
Flywheel Nut	M10: 6.0 m-kg (43 ft-lbs)
Cylinder Head Cover	M6: 1.0 m-kg (7.2 ft-lbs)
Cylinder Head:	M10 4.0 m-kg (29 ft-lbs)
	M8: 2.0 m-kg (14 ft-lbs)
	M6: 1.0 m-kg (7.2 ft-lbs)
Engine Mounting Bolts:	M8: 3.3 m-kg (24 ft-lbs)

Initial Engine Number / Frame Number	XT350N: 57T-007101 / JYA57T00( )GA007101
	XT350NC: 56R-001101 / JYA56R00( )GA001101

Φ = Does Not Apply to This Model
NA = Information Not Available
* = Available from YPDI
⊕ = For Diagnostic Use Only

SERVICE LITERATURE

PUBLICATION	PART NUMBER	REMARKS
Owner's Manual	LIT-11626-05-10	
Service Manual	LIT-11616-04-73	Same as XT350 N/NC
Assembly Manual	LIT-11666-04-73	Supp. to SR/XT/TT/MX/DT Basic Assembly Manual (03-86)
Consumer Info.	LIT-11656-04-26	

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Battery: Model / Specific Gravity / Charge Rate	GM3-3B (12V3A) / 1.280 / 0.3A
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