YAMAHA

PARTS CATALOGUE

TZ250S (1RK)

TZ250'86 (1RK)

161RK-300E1

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha TZ250S (1RK)/TZ250 '86 (1RK). When you are ordering replacement parts for the TZ250S (1RK)/TZ250 '86 (1RK), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.

U.R.	Use size (thickness) and/or number as required.
U.N.	Use as many as you need.
A.P.	Alternate Parts
L.M.	Local Made
F#	Frame No. (Applicable machine No.)

3. The parts marked with (*) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.

4. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

   EXAMPLE

   CARBURETOR ASS'Y
   . JET, pilot
   . NOZZLE, main

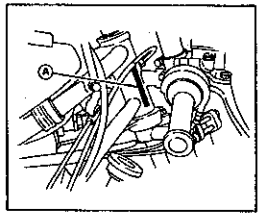
5. Indication of No. of constituent parts for assembly
   The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

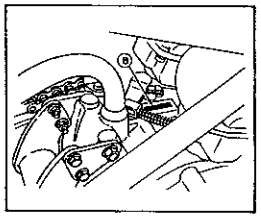
   EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

Ⓐ	Frame Serial No.	1RK-000101 and following
Ⓑ	Engine Serial No.	1RK-000101 and following





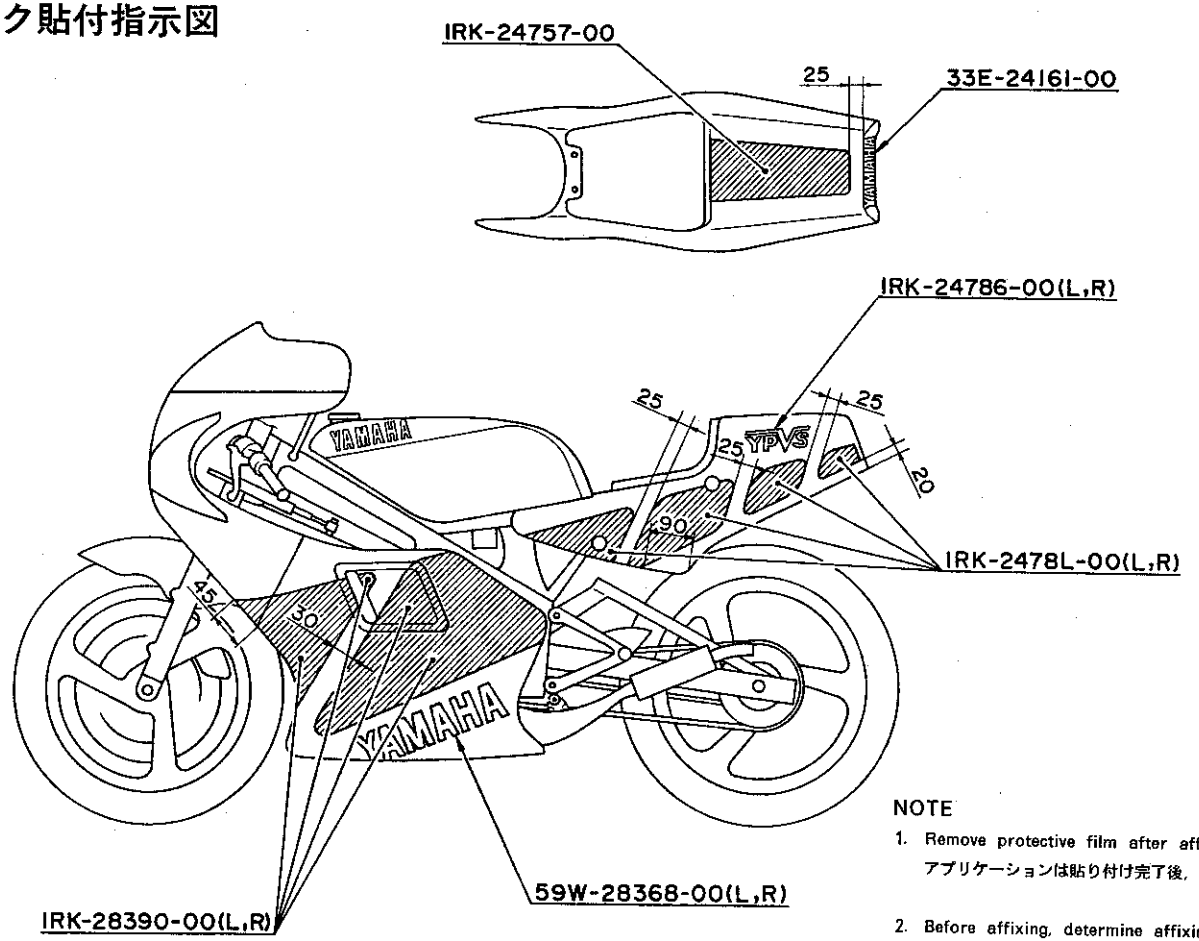
Color Code	Color Name	Abbreviate
36	Clean White	W

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

   EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

AFFIXING THE GRAPHIC
グラフィック貼付指示図



NOTE

1. Remove protective film after affixing.
   アプリケーションは貼り付け完了後，はがす事。

2. Before affixing, determine affixing position by drafting tape, etc. Then temporarily affix graphic.
   貼り付け前にドラフティングテープ等で位置決め，仮り付けを行う事。

3. Start with convex area, affix to such area while giving tension to graphic to avoid wrinkage.
   曲面はグラフィックを伸ばしながら凸部より貼り，シワにならぬように注意する事。

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Carburetor ..... B11 ~ B12
Exahust B13
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CHASSIS

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Cowling 1 ..... D13
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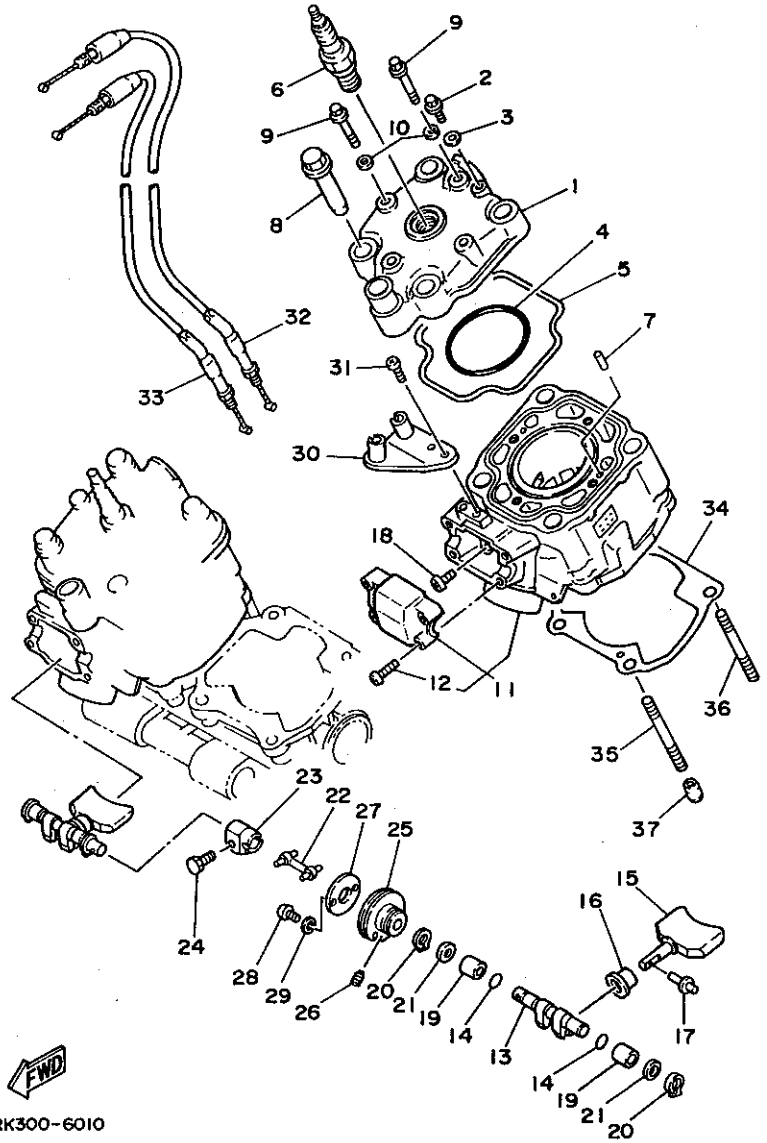
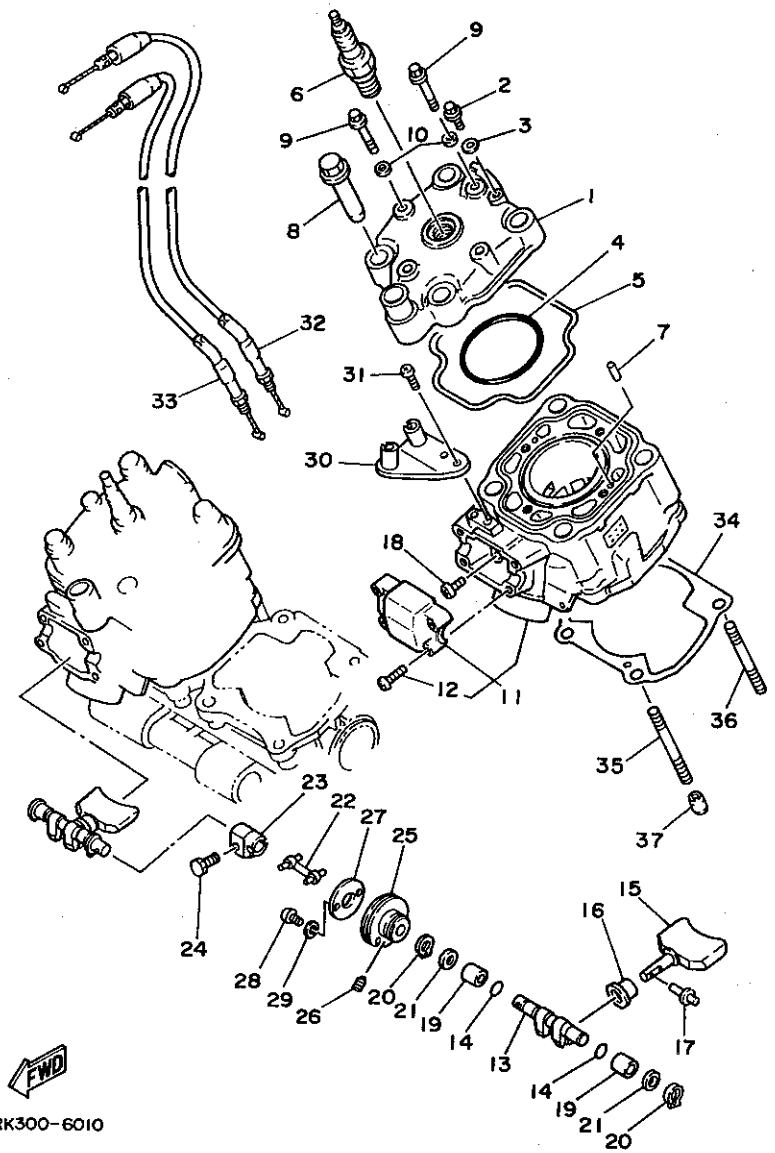


FIG. 1 CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-11111-00	HEAD, cylinder 1	2	
2	90340-06113	PLUG, straight screw	2	
3	90430-06166	GASKET	2	
4	93210-63442	O-RING	2	
5	1RK-11355-00	SEAL, cylinder 1	2	
6	94701-00291	PLUG, spark (CHAMPION N82)	2	
7	93604-08071	PIN, dowel	4	
8	59W-11171-00	NUT, holding	8	
9	95811-06040	BOLT, flange	8	
10	90430-06166	GASKET	8	
11	1RK-11310-00	CYLINDER	2	
12	98901-05020	.SCREW, bind	4	
13	1RK-1131V-00	SHAFT 1	2	
14	93210-07540	O-RING	4	
15	1RK-1131A-00	VALVE 1	2	
16	1RK-1131E-00	HOLDER 1	2	
17	90249-04189	PIN	2	
18	98903-05010	SCREW, bind	2	
19	90380-08150	BUSH, solid	4	
20	93440-08130	CIRCLIP	4	
21	90201-08403	WASHER, plate	4	
22	1RK-1131H-00	JOINT 1	1	
23	59W-1131J-00	JOINT 2	1	
24	97301-05014	BOLT	1	
25	1RK-1132E-00	PULLEY 1	1	
26	90149-05149	SCREW	1	
27	59W-1131F-00	HOLDER 2	1	
28	98580-03008	SCREW, pan head	2	

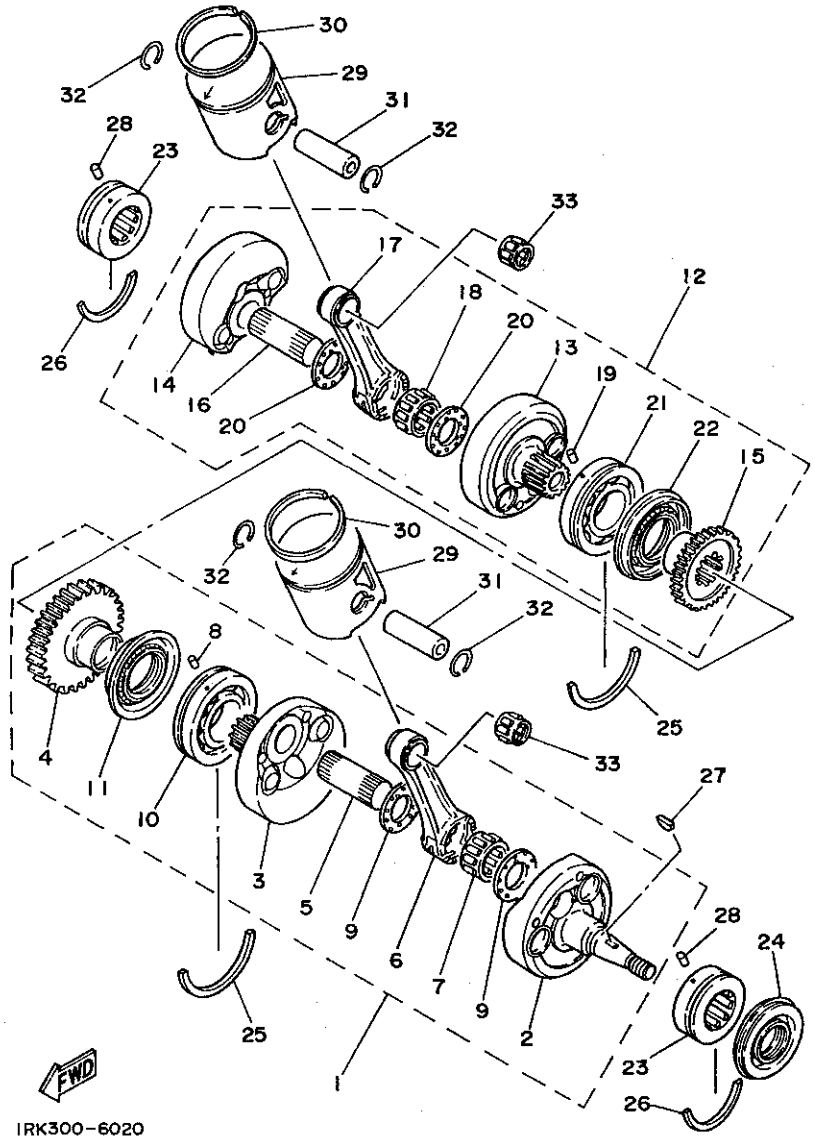
B2



1RK300-6010

FIG. 1 CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92990-03100	WASHER, spring	2	
30	1RK-11932-00	SETTER, wire	1	
31	98903-05010	SCREW, bind	2	
32	1RK-1133E-00	CABLE, pulley 1	1	
33	1RK-1133F-00	CABLE, pulley 2	1	
34	1RK-11351-10	GASKET, cylinder	2	
35	90116-08462	BOLT, stud	4	
36	90116-08371	BOLT, stud	4	
37	99510-10114	PIN, dowel	4	

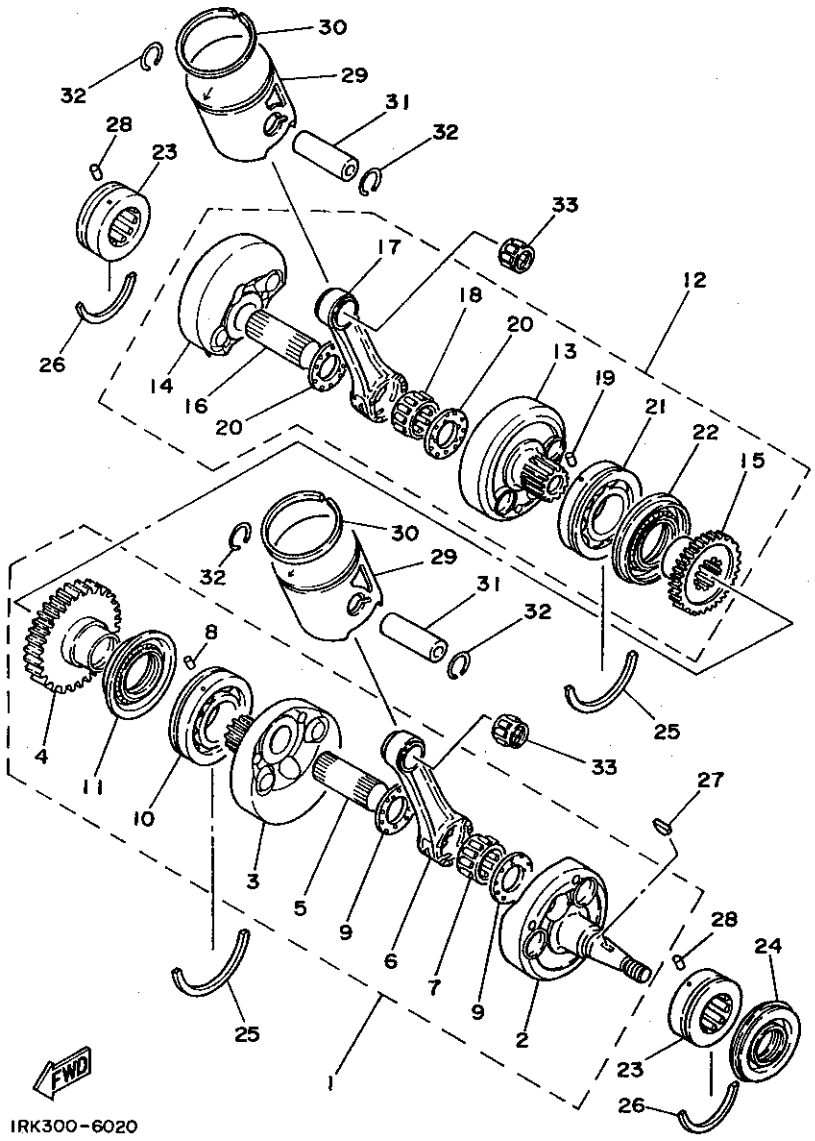


1RK300-6020

FIG. 2 CRANKSHAFT. PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-11401-00	CRANK SUB ASSY 1	1	
2	1RK-11412-00	.CRANK 1	1	
3	1RK-11422-00	.CRANK 2	1	
4	5F7-11536-00	.GEAR, drive	1	
5	4A0-11681-00	.PIN, crank 1	1	
6	49V-11651-00	.ROD, connecting	1	
7	93310-522N9	.BEARING, cylindrical	1	
8	93603-09106	.PIN, dowel	1	
9	90209-22071	.WASHER	2	
10	93306-20626	.BEARING	1	
11	93103-37122	.OIL SEAL	1	
12	1RK-11402-00	CRANK SUB ASSY 2	1	
13	1RK-11422-00	.CRANK 2	1	
14	1RK-11432-00	.CRANK 3	1	
15	5F7-11434-00	.GEAR, crank shaft	1	
16	4A0-11681-00	.PIN, crank 1	1	
17	49V-11651-00	.ROD, connecting	1	
18	93310-522N9	.BEARING, cylindrical	1	
19	93603-09106	.PIN, dowel	1	
20	90209-20071	.WASHER	2	
21	93306-20626	.BEARING	1	
22	93103-37122	.OIL SEAL	1	
23	93311-82547	BEARING, cylindrical	2	
24	93103-25121	OIL SEAL	1	
25	93440-66095	CIRCLIP	2	
26	278-17414-00	CLIP	2	
27	90280-04005	KEY, woodruff	1	
28	93603-09106	PIN, dowel	4	

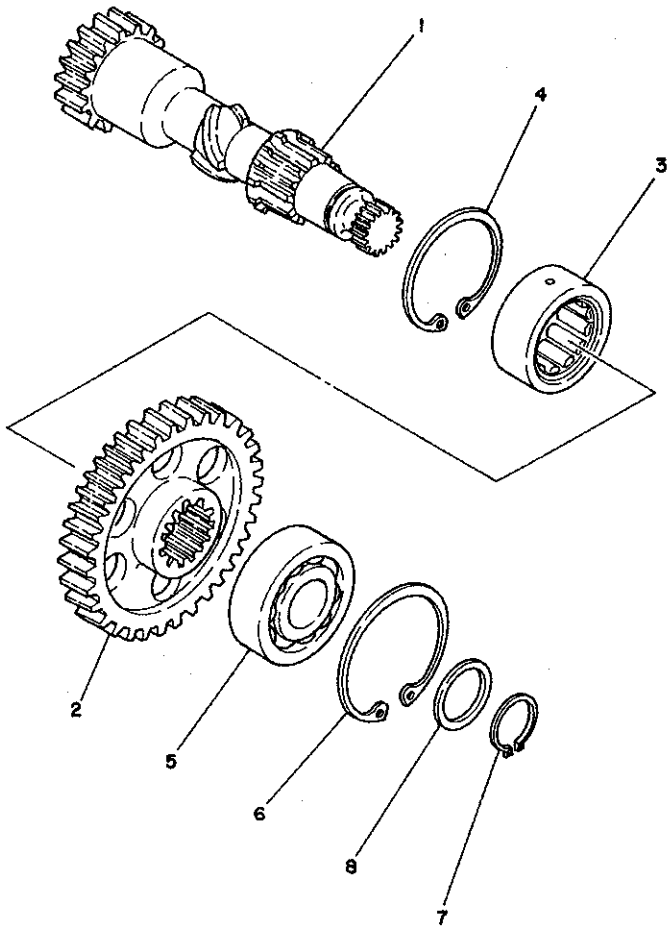
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FIG. 2 CRANKSHAFT. PISTON

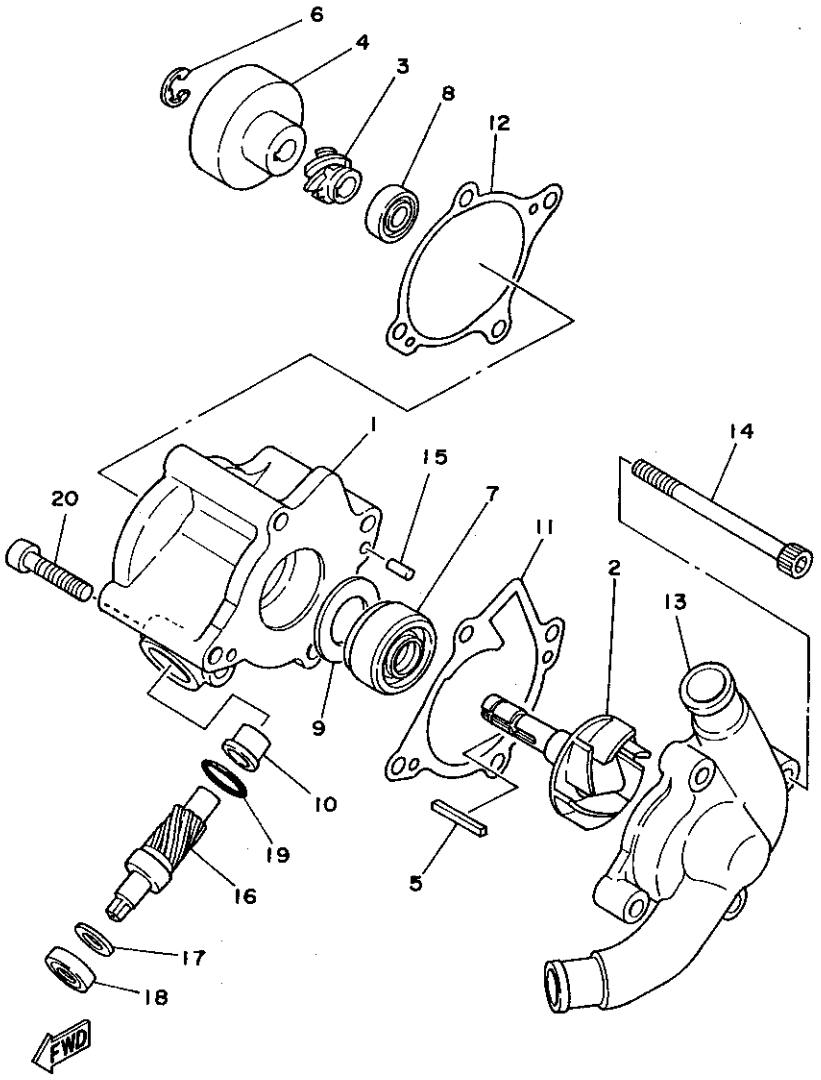
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	1RK-11631-00-96	PISTON (STD)	2	UR
	1RK-11631-00-97	PISTON (STD)	2	UR
	1RK-11631-00-98	PISTON (STD)	2	UR
30	1RK-11611-01	RING, piston	2	
31	137-11633-00	PIN, piston	2	
32	4V2-11634-00	CLIP, piston pin	4	
33	93310-216J2	BEARING, cylindrical	2	



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FIG. 3 COUNTER SHAFT

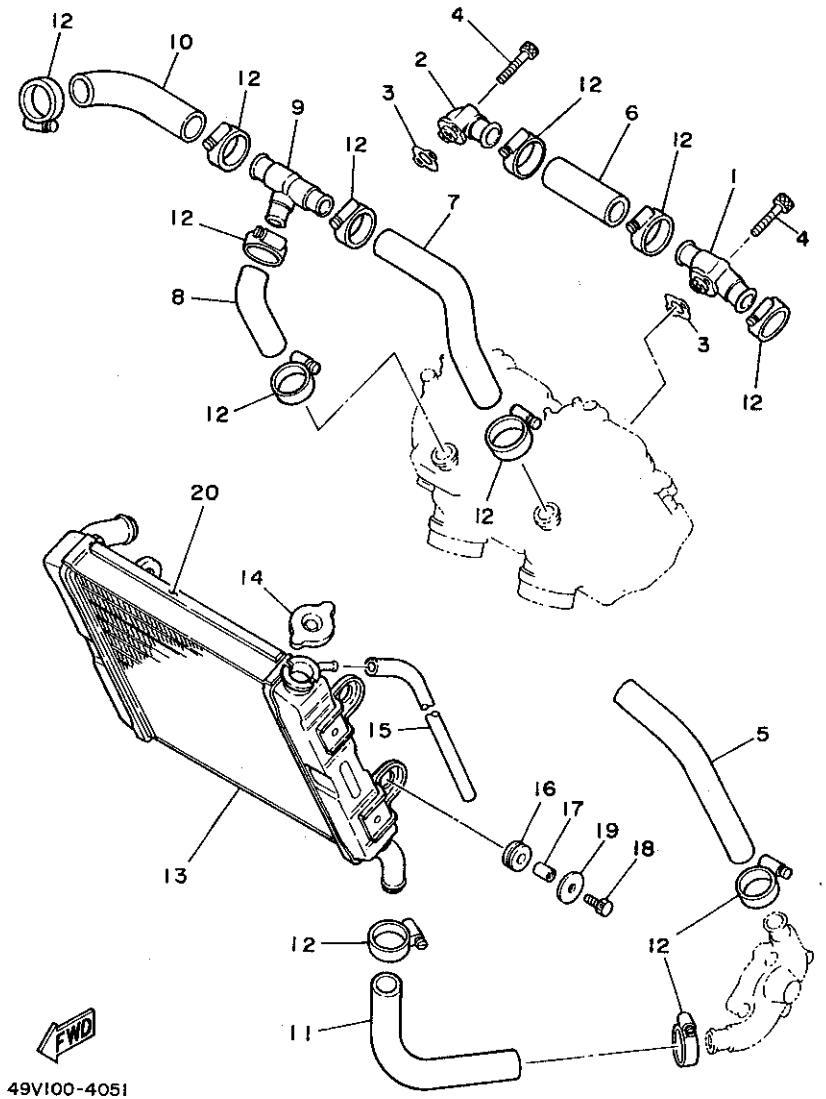
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5F7-11455-00	SHAFT 1	1	
2	5F7-11537-00	GEAR, driven	1	
3	93311-43048	BEARING, cylindrical	1	
4	99009-42500	CIRCLIP	1	
5	93306-20401	BEARING (86204)	1	
6	99009-47500	CIRCLIP	1	
7	93410-20021	CIRCLIP	1	
8	90201-20266	WASHER, plate (1.0T)	1	



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FIG. 4 WATER PUMP

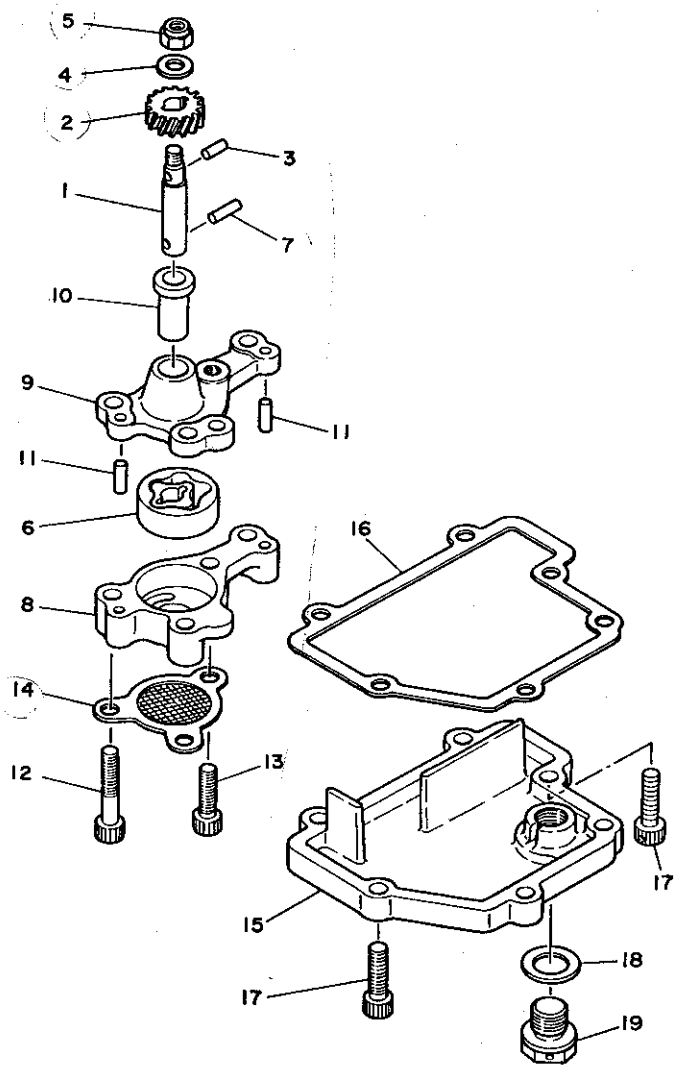
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5F7-12421-00	HOUSING, water pump	1	
2	5F7-12450-00	IMPELLER SHAFT ASSY	1	
3	5F7-17831-00	GEAR, drive (5T)	1	
4	5F7-12459-00	GEAR, impeller shaft	1	
5	90282-03044	KEY, straight	1	
6	99001-07600	CIRCLIP	1	
7	93103-12119	OIL SEAL	1	
8	93300-62805	BEARING (B628)	1	
9	90201-19551	WASHER, plate	1	
10	90381-08002	BUSH, solid	1	
11	5F7-12427-00	GASKET, housing cover 1	1	
12	1RK-12428-00	GASKET, housing cover 2	1	
13	5F7-12422-00	COVER, housing	1	
14	91316-06075	BOLT	4	
15	93604-10011	PIN, dowel	4	
16	5F7-17841-00	GEAR, driven (12T)	1	
17	90201-12163	WASHER, plate	1	
18	93102-08307	OIL SEAL	1	
19	93210-14104	O-RING	1	
20	91316-06030	BOLT	1	



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FIG. 5 RADIATOR. HOSE

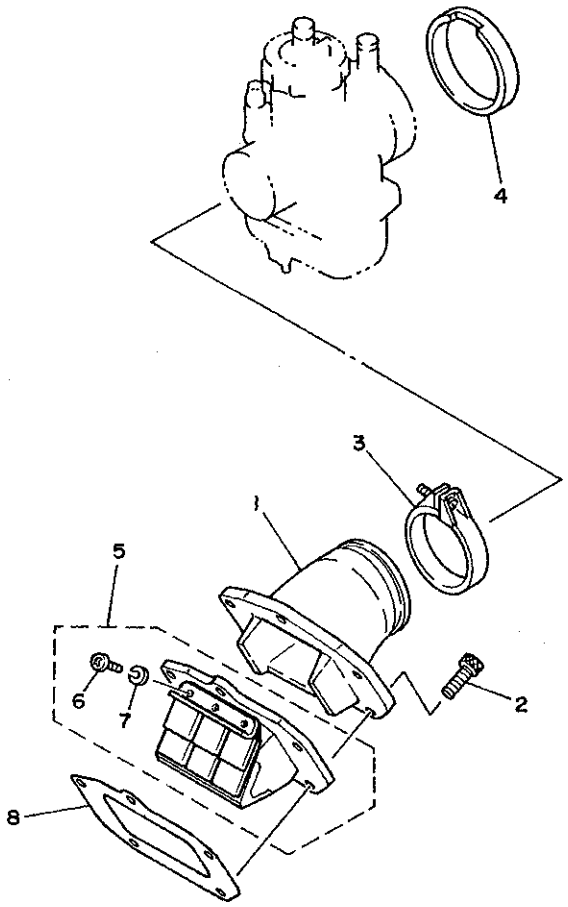
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	59W-12581-00	JOINT, hose 1	1	
2	59W-12582-00	JOINT, hose 2	1	
3	59W-12583-00	GASKET, hose joint	2	
4	91316-06035	BOLT	4	
5	1RK-12481-00	PIPE 1	1	
6	59W-12482-00	PIPE 2	1	
7	1RK-12483-00	PIPE 3	1	
8	1RK-12484-00	PIPE 4	1	
9	49V-12584-00	JOINT, hose 3	1	
10	1RK-12485-00	PIPE 5	1	
11	59W-12476-00	PIPE 6	1	
12	90460-20190	CLAMP, hose	12	
13	1RK-12460-00	RADIATOR ASSY	1	
14	22W-12462-00	CAP, radiator	1	
15	1RK-12463-00	PIPE, breather	1	
16	90480-18276	GROMMET	4	
17	90387-06033	COLLAR	4	
18	97001-06025	BOLT	4	
19	90201-06074	WASHER, plate	4	
20	1X2-28372-00	DAMPER	1	



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FIG. 6 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5F7-13314-00	SHAFT, pump	1	
2	5F7-13325-00	GEAR, driven (15T)	1	
3	93603-09106	PIN, dowel	1	
4	92901-06200	WASHER, plain	1	
5	95601-06100	NUT, u	1	
6	5F7-13310-00	ROTOR ASSY 1	1	
7	93603-12122	PIN, dowel	1	
8	5F7-13336-00	HOUSING, rotor	1	
9	5F7-13316-00	COVER, pump	1	
10	90386-08105	BUSH	1	
11	93604-16092	PIN, dowel	2	
12	91316-06030	BOLT	3	
13	91316-06020	BOLT	1	
14	5F7-13411-00	STRAINER, oil	1	
15	1RK-13417-00	COVER, strainer	1	
16	5F7-13414-00	GASKET, strainer cover	1	
17	91316-06020	BOLT	6	
18	90430-12038	GASKET	1	
19	90109-127A3	BOLT	1	

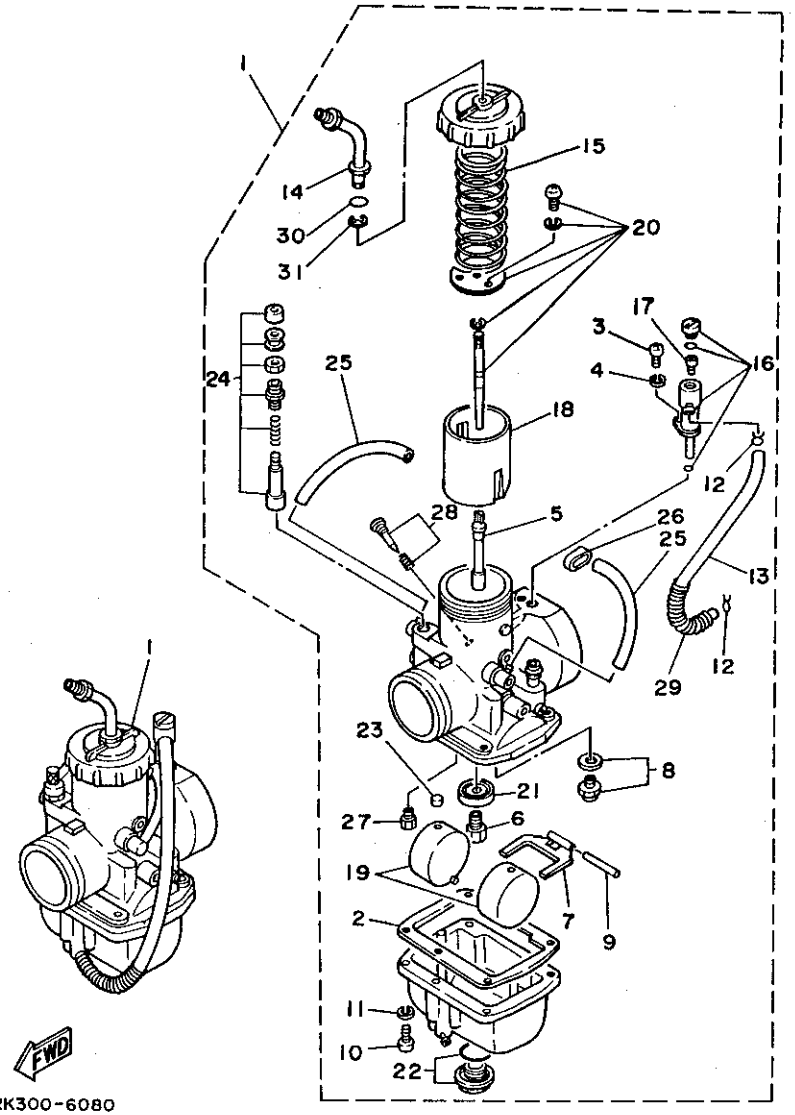


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FIG. 7 INTAKE

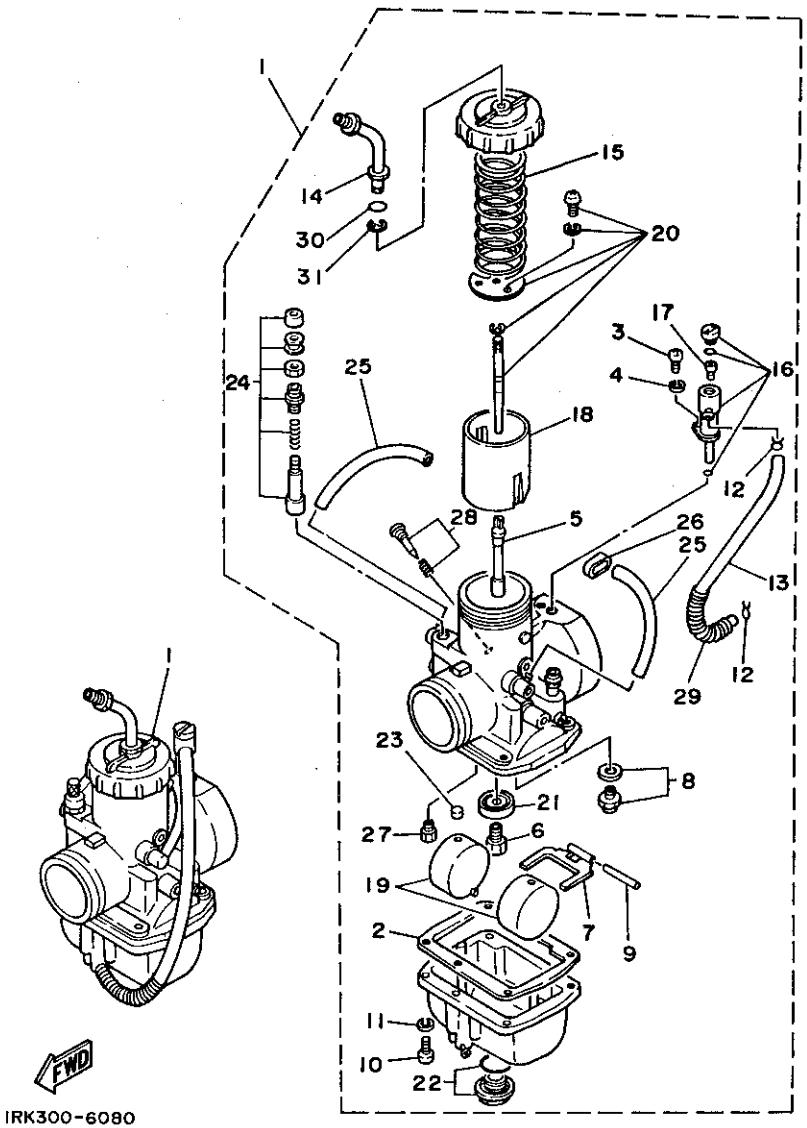
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-13555-00	MANIFOLD, intake	2	
2	91316-06020	BOLT	10	
3	90460-52215	CLAMP, hose	2	
4	5F7-14157-00	COVER, mixing	2	
5	1RK-13610-00	REED VALVE ASSY	2	
6	98501-03008	.SCREW, pan head	6	
7	92990-03100	.WASHER, spring	6	
8	1RK-13621-00	GASKET, valve seat	2	



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FIG. 8 CARBURETOR

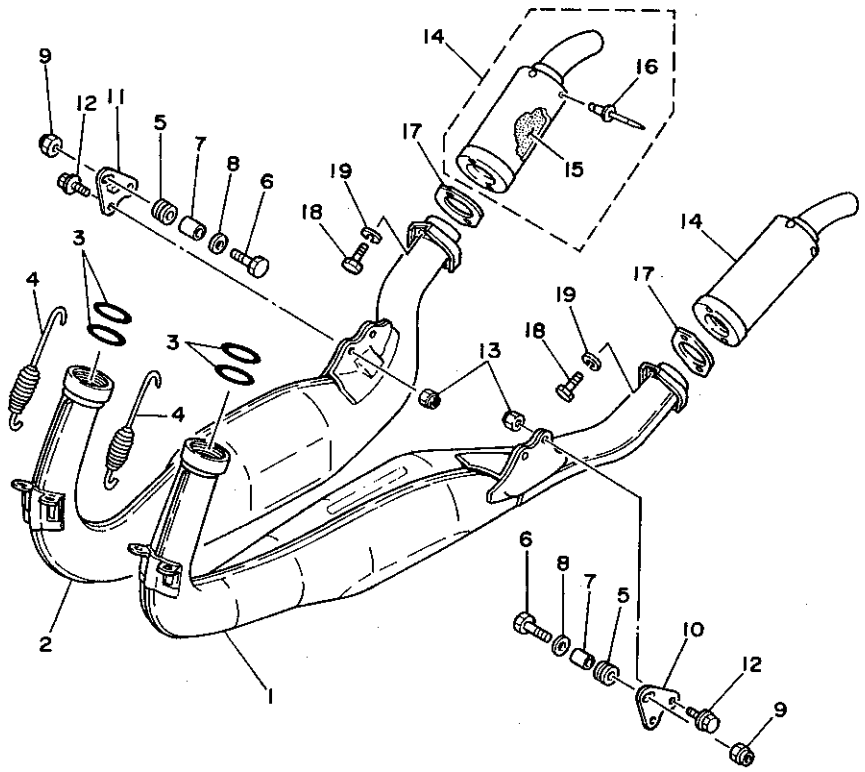
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	IRK-14101-00	CARBURETOR ASSY 1	2	
2	363-14184-00	.GASKET, float chamber	1	
3	98503-04010	.SCREW, pan head	1	
4	92990-04100	.WASHER, spring	1	
5	239-14141-46	.NOZZLE, main	1	
6	137-14143-96	.JET, main (#480)	1	STD
	137-14143-80	.JET, main (#400)	1	UR
	137-14143-82	.JET, main (#410)	1	UR
	137-14143-84	.JET, main (#420)	1	UR
	137-14143-86	.JET, main (#430)	1	UR
	137-14143-88	.JET, main (#440)	1	UR
	137-14143-90	.JET, main (#450)	1	UR
	137-14143-92	.JET, main (#460)	1	UR
	137-14143-94	.JET, main (#470)	1	UR
7	363-14187-00	.ARM, float	1	
8	24X-14107-30	.NEEDLE VALVE SET	1	
9	537-14186-00	.PIN, float	1	
10	98501-05018	.SCREW, pan head	4	
11	92990-05100	.WASHER, spring	4	
12	8F2-14139-00	.CLIP, pipe	2	
13	59W-14987-00	.HOSE	1	
14	17L-14106-00	.CABLE ADJUST SCREW SET	1	
15	3G2-14131-00	.SPRING, throttle valve	1	
16	5F7-W1416-00	.JET HOLDER SET	1	
17	3G2-14231-12	.JET, power (# 60)	1	STD
	3G2-14231-11	.JET, power (# 55)	1	UR
	3G2-14231-10	.JET, power (# 50)	1	UR
	3G2-14231-09	.JET, main (# 45)	1	UR



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FIG. 8 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
17	3G2-14231-08	.JET, main (# 40)	1	UR
	3G2-14231-07	.JET, main (# 35)	1	UR
18	59W-14112-25	.VALVE, throttle 1	1	
19	214-14185-00	.FLOAT	2	
20	59W-1490J-00	.NEEDLE SET	1	
21	2X7-14194-00	.RING	1	
22	5F7-W1413-00	.PLUG SCREW SET	1	
23	214-14118-00	.CAP	2	
24	26J-1410A-00	.STARTER SET	1	
25	310-14196-00	.PIPE	2	
26	8F2-14139-00	.CLIP, pipe	1	
27	584-14142-50	.JET, pilot (# 50)	1	STD
	193-14142-35	.JET, pilot (# 35)	1	UR
	193-14142-40	.JET, pilot (# 40)	1	UR
	193-14142-45	.JET, pilot (# 45)	1	UR
	193-14142-55	.JET, pilot (# 55)	1	UR
	193-14142-60	.JET, pilot (# 60)	1	UR
	193-14142-65	.JET, pilot (# 65)	1	UR
28	23X-14104-00	.AIR SCREW SET	1	
29	7N7-14275-00	.SPRING	1	
30	8F2-14147-00	.O-RING	1	
31	363-14137-00	.CLIP	1	

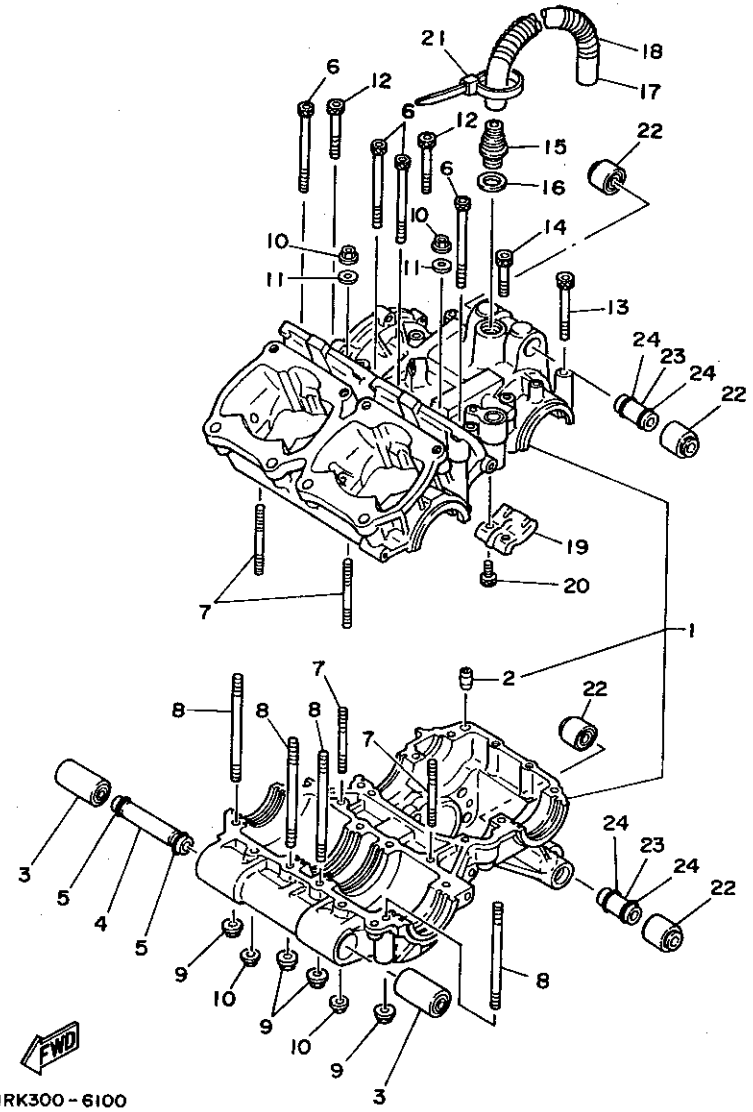


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FIG. 9 EXHAUST

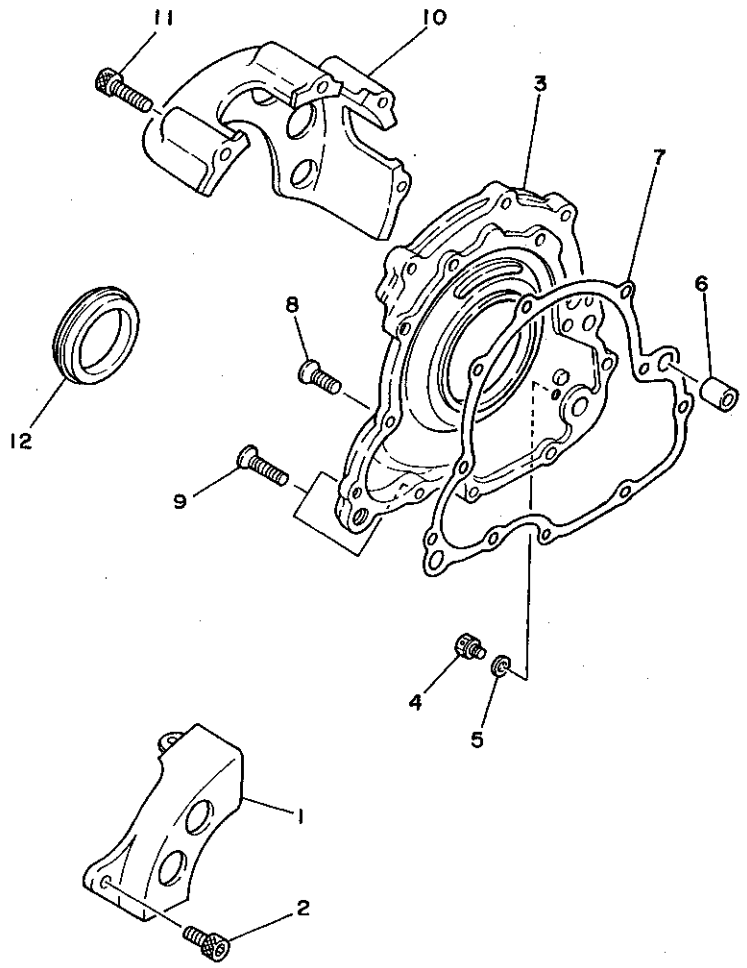
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-14610-00	EXHAUST PIPE ASSY 1	1	UR
	1RK-14610-10	EXHAUST PIPE ASSY 1	1	UR exclusive for U.S.A., CANADA
2	1RK-14620-00	EXHAUST PIPE ASSY 2	1	UR
	1RK-14620-10	EXHAUST PIPE ASSY 2	1	UR exclusive for U.S.A., CANADA
3	93210-46735	O-RING	4	
4	90507-20035	SPRING, tension	4	
5	565-14747-00	DAMPER, muffler	2	
6	1RK-14651-00	BOLT	2	
7	90387-08258	COLLAR	2	
8	90201-08753	WASHER, plate	2	
9	90185-08097	NUT, self-locking	2	
10	1RK-14639-00	STAY, exhaust pipe 1	1	
11	1RK-14649-00	STAY, exhaust pipe 2	1	
12	95821-06016	BOLT, flange	4	
13	90185-06098	NUT, self-locking	4	
14	1RK-14753-01	SILENCER, exhaust	2	
15	1RK-1469A-00	.FIBER	1	
16	90267-40115	.RIVET, blind	6	
17	3G2-14755-01	GASKET, silencer	2	
18	97322-06020	BOLT	4	
19	92990-06100	WASHER, spring	4	



IRK300-6100

FIG. 10 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-15100-00	CRANKCASE ASSY	1	
2	99530-10014	.PIN, dowel	2	
3	5F7-15316-00	DAMPER, engine mount 1	2	
4	26J-15317-00	SPACER, engine mount	1	
5	93210-16716	O-RING	2	
6	91316-08090	BOLT	4	
7	95622-06645	BOLT, stud	4	
8	90116-08371	BOLT, stud	4	
9	90179-08246	NUT	4	
10	90179-06009	NUT	4	
11	90201-062G3	WASHER, plate	2	
12	91316-06050	BOLT	2	
13	91316-06055	BOLT	4	
14	91316-06040	BOLT	2	
15	4A0-15371-00	BREATHER	1	
16	4A0-15374-00	GASKET, breather	1	
17	1RK-15373-00	PIPE, breather	1	
18	90501-084A4	SPRING, compression	1	
19	5F7-11165-01	PLATE, breather	1	
20	91316-05012	BOLT	2	
21	90465-13152	CLAMP	1	
22	328-15316-00	DAMPER, engine mount 1	4	
23	1RK-15327-00	SPACER, engine mount	2	
24	93210-12154	O-RING	4	



FWD

49V100-4101

FIG. 11 CRANKCASE COVER 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5F7-15421-00	COVER, crankcase 2	1	
2	91316-06016	BOLT	2	
3	59W-15431-00	COVER, crankcase 3	1	
4	90338-06041	PLUG	1	
5	90430-06166	GASKET	1	
6	99530-10014	PIN, dowel	2	
7	59W-15462-00	GASKET, crankcase cover 3	1	
8	90151-06010	SCREW, countersunk	8	
9	92701-06025	SCREW, flat head	2	
10	26J-15417-00	COVER, cap	1	
11	91316-05050	BOLT	4	
12	90338-52171	PLUG	1	

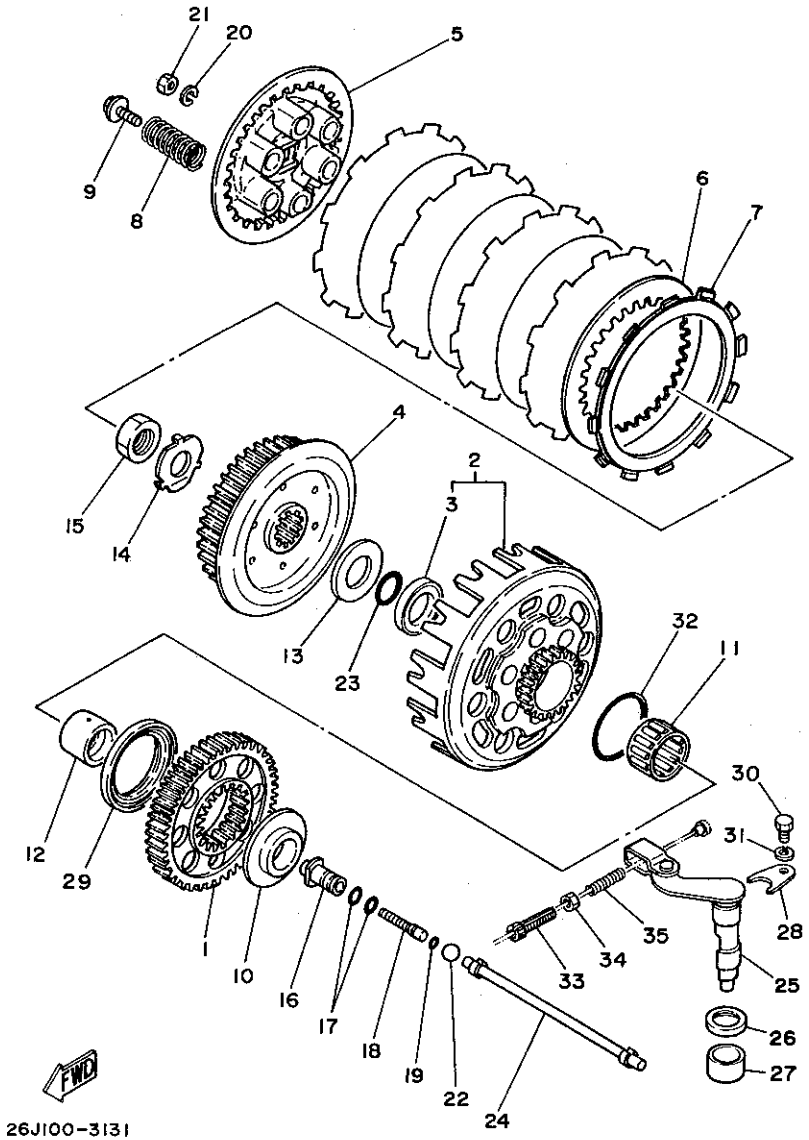


FIG. 12 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5F7-16151-00	GEAR, primary driven (49T)	1	
2	5F7-16310-00	CLUTCH HOUSING ASSY	1	
3	93102-30243	.OIL SEAL	1	
4	26J-16371-00	BOSS, clutch	1	
5	26J-16351-00	PLATE, pressure 1	1	
6	4A0-16324-00	PLATE, clutch 1	4	
7	383-16321-10	PLATE, friction	5	
8	90501-23138	SPRING, compression	6	
9	90159-06016	SCREW, with washer	6	
10	5F7-16154-00	PLATE, thrust 1	1	
11	93310-332J5	BEARING, cylindrical	1	
12	5F7-16181-00	SPACER 1	1	
13	5F7-16153-00	WASHER, thrust	1	
14	90215-20212	WASHER, lock	1	
15	90170-20255	NUT	1	
16	59W-16356-00	ROD, push 1	1	
17	93210-09350	O-RING	2	
18	5F7-16343-00	SCREW, adjusting	1	
19	93210-04279	O-RING	1	
20	92990-06100	WASHER, spring	1	
21	95301-06600	NUT	1	
22	93515-32029	BALL	1	
23	93210-22164	O-RING	1	
24	5F7-16357-00	ROD, push 2	1	
25	59W-16380-00	PUSH LEVER ASSY	1	
26	93315-11720	BEARING, cylindrical	1	
27	93104-17075	OIL SEAL	1	
28	5F7-16384-00	PLATE, seat	1	

C2

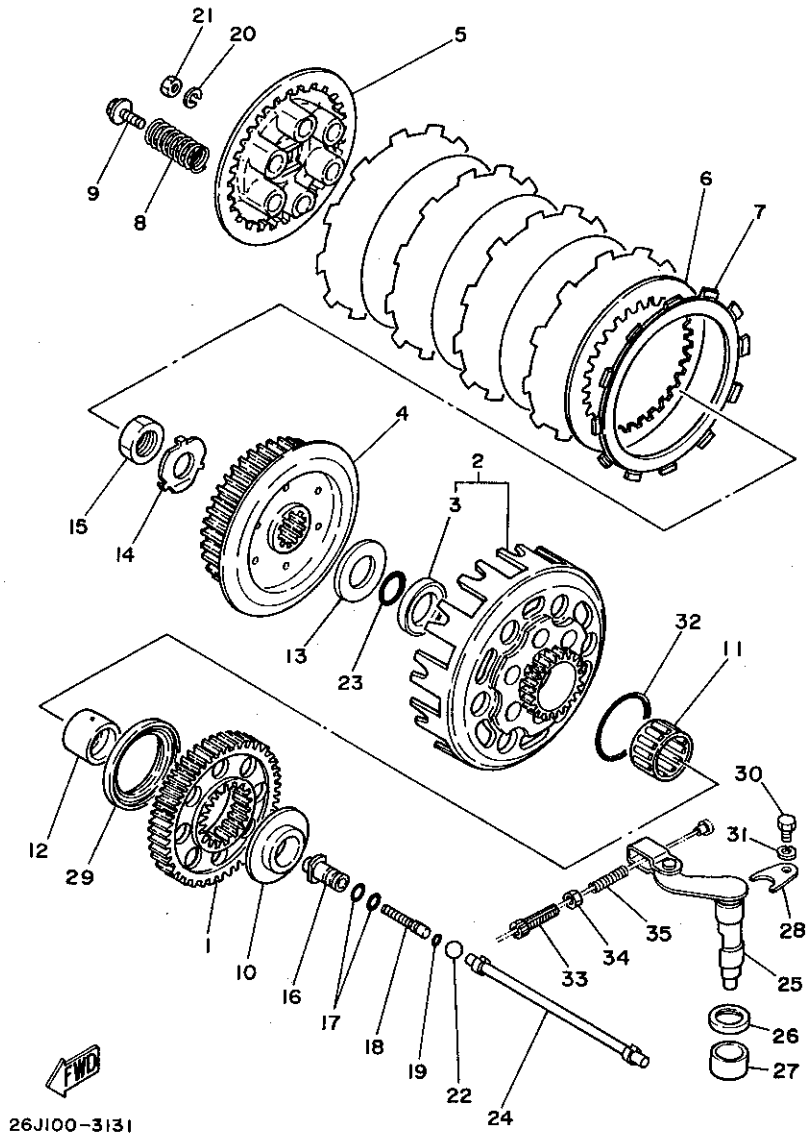
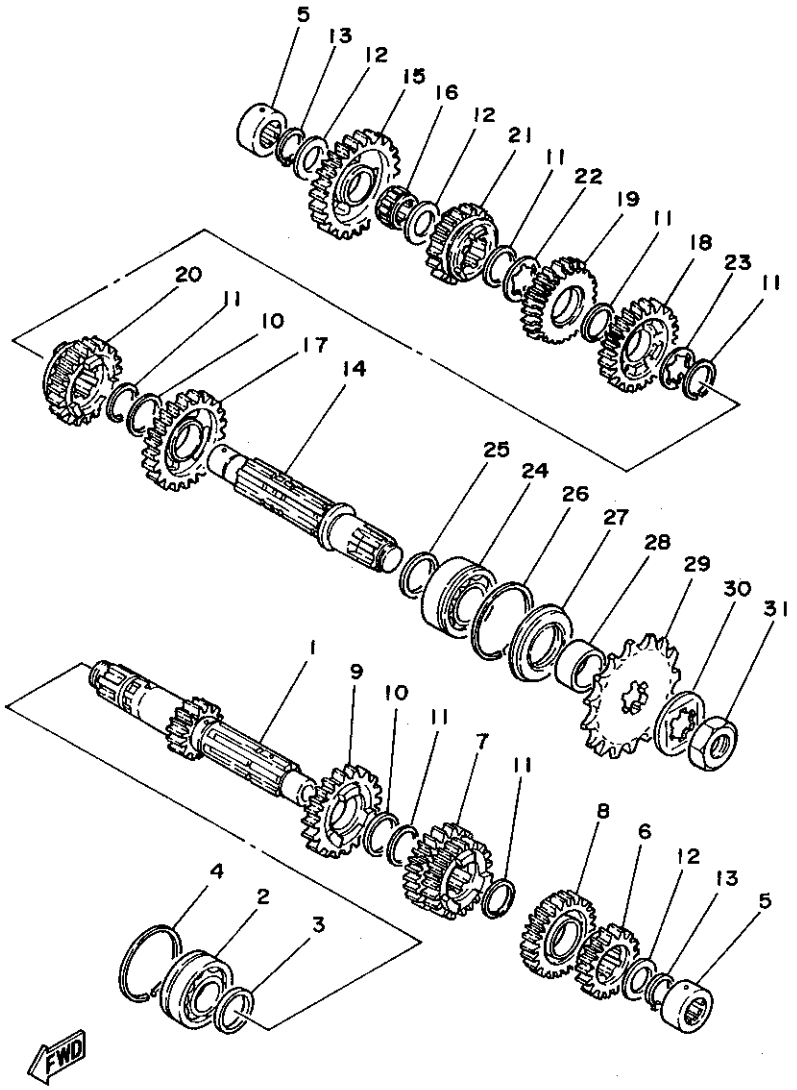


FIG. 12 CLUTCH

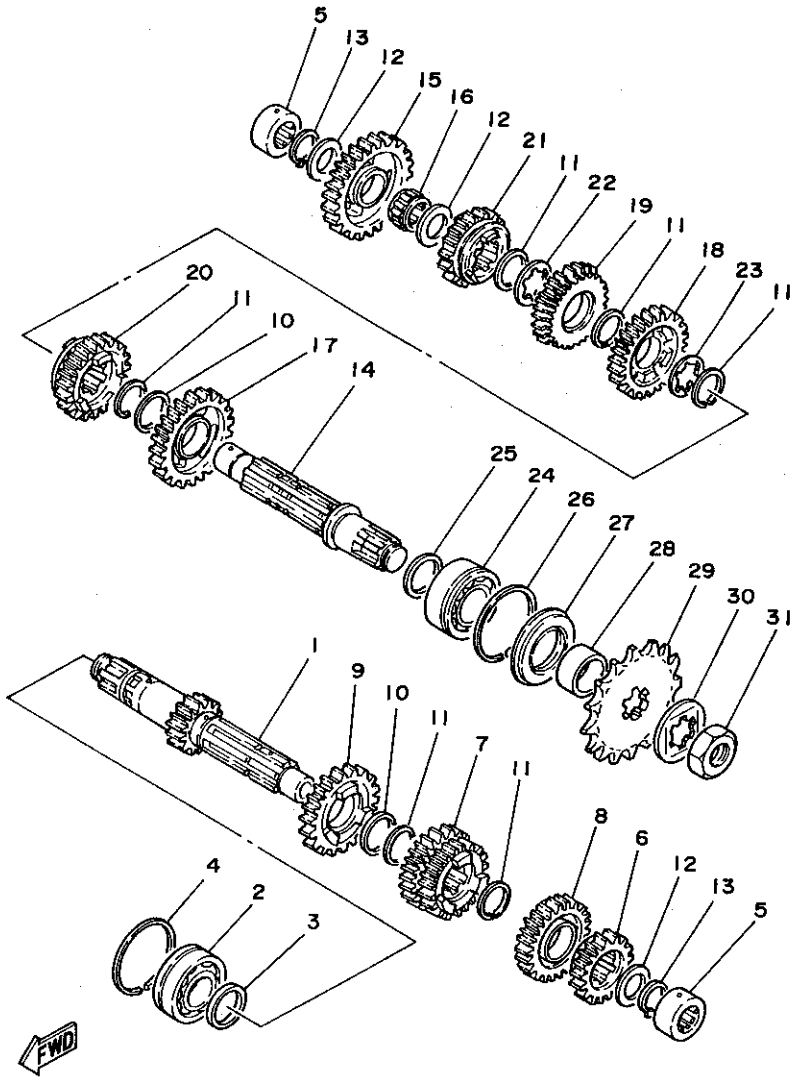
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	93101-56095	OIL SEAL	1	
30	97301-05010	BOLT	1	
31	92901-05100	WASHER, spring	1	
32	93210-42482	O-RING	1	
33	90123-06102	BOLT	1	
34	90179-06143	NUT	1	
35	90501-10075	SPRING, compression	1	



IRK300-6130

FIG. 13 TRANSMISSION

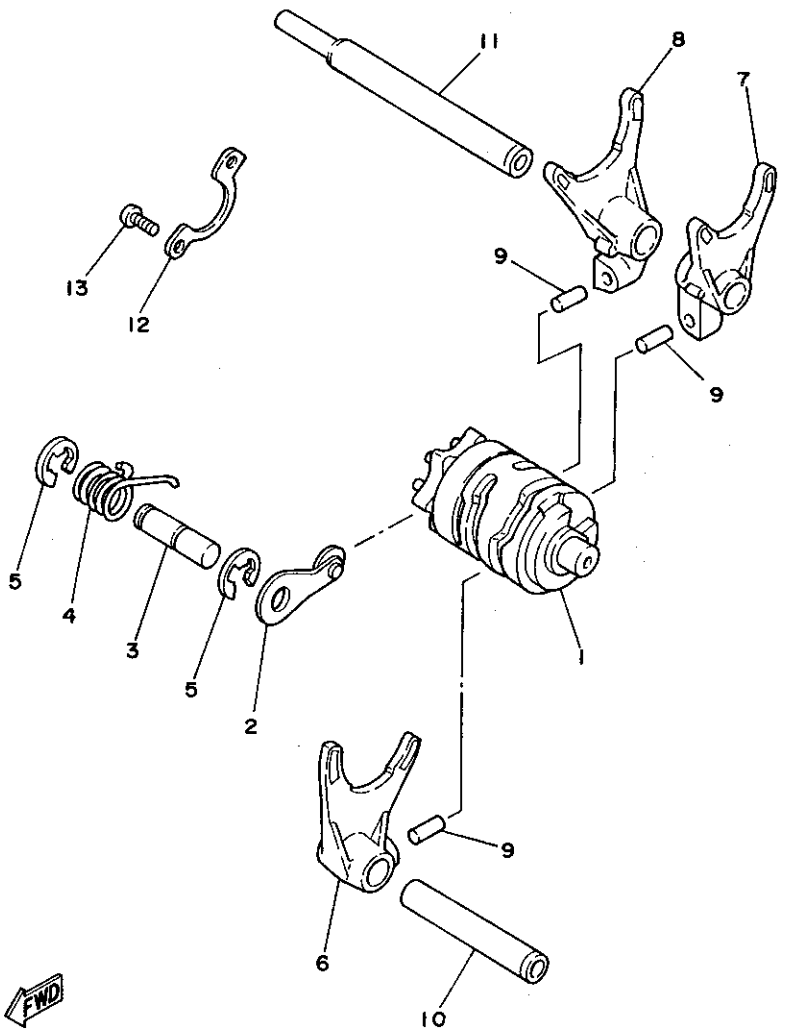
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	26J-17411-00	AXLE, main (15T)	1	STD
	26J-17411-10	AXLE, main (14T)	1	UR
2	93306-20546	BEARING	1	
3	168-17428-01-03	SHIM 2 (0.3T)	1	UN
	168-17428-01-05	SHIM 2 (0.5T)	1	UN
4	93440-52009	CIRCLIP	1	
5	93311-62046	BEARING, cylindrical	2	
6	5F7-17121-00	GEAR, 2nd pinion (18T)	1	STD
	5F7-17121-10	GEAR, 2nd pinion (21T)	1	UR
7	5F7-17131-00	GEAR, 3rd/4th pinion (23T/25T)	1	STD
	5F7-17131-10	GEAR, 3rd/4th pinion (21T/25T)	1	UR
8	5F7-17151-00	GEAR, 5th pinion (27T)	1	
9	5F7-17161-00	GEAR, 6th pinion (22T)	1	
10	90201-253K0	WASHER, plate	1	UR
	90201-256E6	WASHER, plate	1	UR
	90201-256E4	WASHER, plate	1	UR
	90201-253K1	WASHER, plate	1	UR
11	93440-25084	CIRCLIP	6	
12	90201-20276	WASHER, plate (1.0T)	1	UR
	90201-206E5	WASHER, plate (0.9T)	1	UR
13	99009-20400	CIRCLIP	2	
14	5F7-17421-00	AXLE, drive	1	
15	5F7-17211-00	GEAR, 1st wheel (31T)	1	STD
	5F7-17211-10	GEAR, 1st wheel (28T)	1	UR
16	93310-22057	BEARING, cylindrical	1	
17	5F7-17221-00	GEAR, 2nd wheel (28T)	1	STD
	5F7-17221-10	GEAR, 2nd wheel (31T)	1	UR
18	5F7-17231-00	GEAR, 3rd wheel (29T)	1	STD



IRK300-6130

FIG. 13 TRANSMISSION

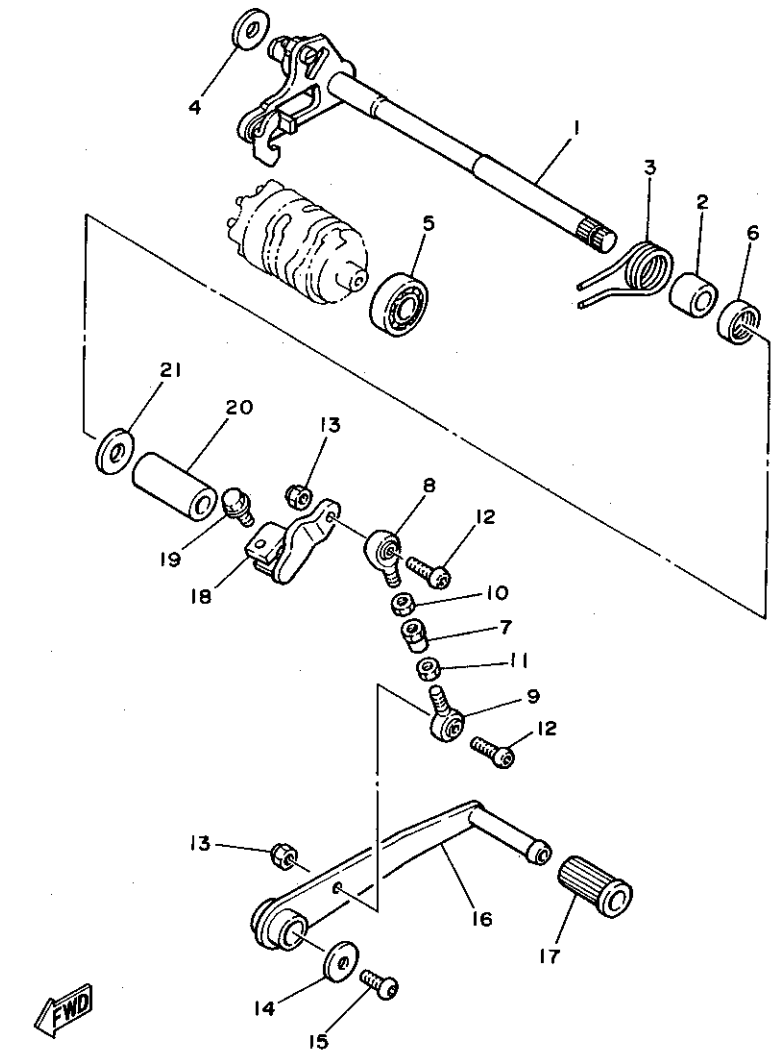
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
18	5F7-17231-10	GEAR, 3rd wheel (26T)	1	UR
19	5F7-17241-00	GEAR, 4th wheel (27T)	1	
20	5F7-17251-00	GEAR, 5th wheel (26T)	1	
21	5F7-17261-00	GEAR, 6th wheel (20T)	1	
22	5F7-17136-00	WASHER, gear hold 3	1	
23	90209-22082	WASHER	1	
24	93305-20504	BEARING (B5205)	1	
25	168-17428-01-03	SHIM 2 (0.3T)	1	UN
	168-17428-01-05	SHIM 2 (0.5T)	1	UN
26	93440-52014	CIRCLIP	1	
27	93102-32246	OIL SEAL	1	
28	90387-254E9	COLLAR	1	
29	26J-17461-70	SPROCKET, drive (17T)	1	STD
	26J-17461-50	SPROCKET, drive (15T)	1	UR
	26J-17461-60	SPROCKET, drive (16T)	1	UR
	26J-17461-80	SPROCKET, drive (18T)	1	UR
30	90215-21239	WASHER, lock	1	
31	90179-20255	NUT	1	



59W300-5140

FIG. 14 SHIFT CAM. FORK

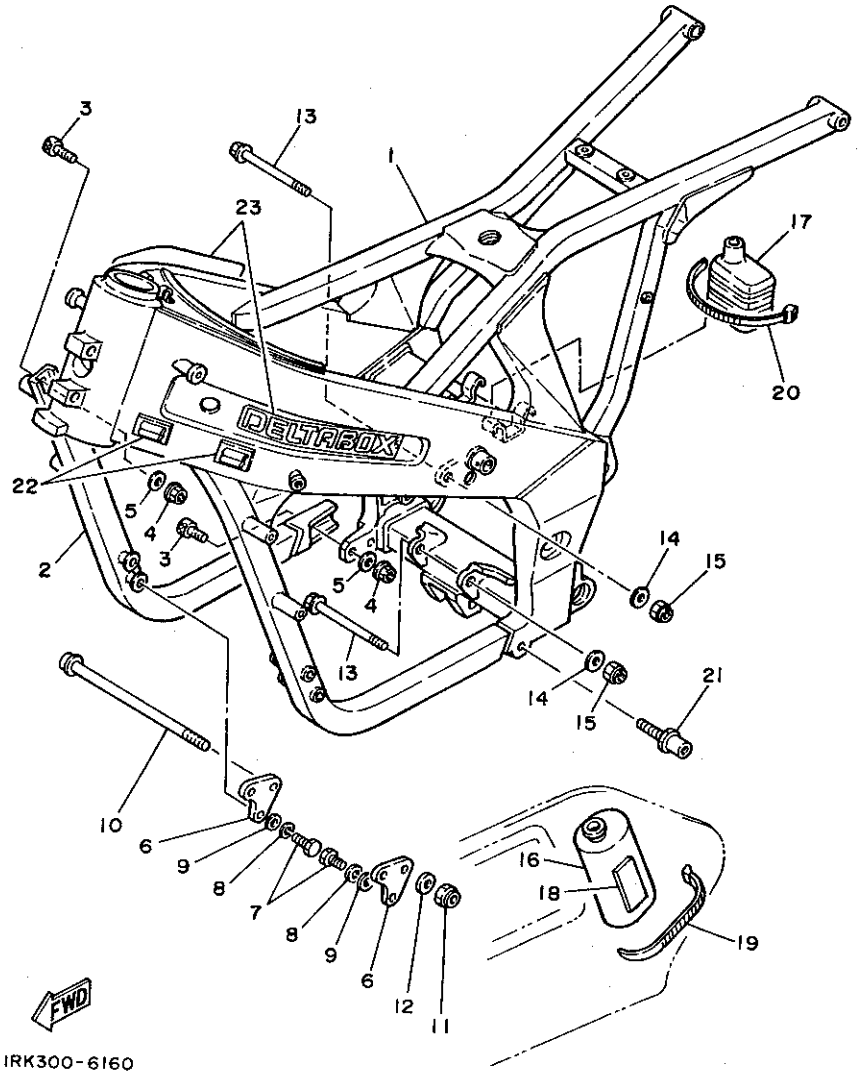
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	59W-18540-00	SHIFT CAM ASSY	1	
2	5F7-18140-00	STOPPER LEVER ASSY	1	
3	5F7-18197-00	SHAFT	1	
4	90508-26489	SPRING, torsion	1	
5	93430-08007	CIRCLIP	2	
6	5F7-18511-00	FORK, shift 1	1	
7	5F7-18512-00	FORK, shift 2	1	
8	5F7-18513-00	FORK, shift 3	1	
9	93606-14154	PIN, dowel	3	
10	5F7-18531-00	BAR, shift fork guide 1	1	
11	1RK-18535-00	BAR, shift fork guide 2	1	
12	59W-18141-00	PLATE, stopper	1	
13	92501-06012	SCREW, pan head	2	



1RK300-6150

FIG. 15 SHIFT SHAFT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	49V-18101-00	SHIFT SHAFT ASSY	1	
2	90560-12171	SPACER	1	
3	90508-32318	SPRING, torsion	1	
4	90201-12166	WASHER, plate	1	
5	93306-20107	BEARING (B6201)	1	
6	93109-12012	OIL SEAL	1	
7	5F7-18115-00	ROD, shift	1	
8	5F7-18116-00	JOINT, rod 1	1	
9	5F7-18117-00	JOINT, rod 2	1	
10	95301-06700	NUT	1	
11	90170-06228	NUT	1	
12	90149-06202	SCREW	2	
13	95601-06100	NUT, u	2	
14	90201-063J2	WASHER, plate	1	
15	90157-06025	SCREW, pan head	1	
16	1RK-18111-00	PEDAL, shift	1	
17	4A0-18113-00	COVER, shift pedal	1	
18	49V-18112-00	ARM, shift	1	
19	95026-06020	BOLT, flange	1	
20	90560-12211	SPACER	1	
21	90201-12588	WASHER, plate	1	



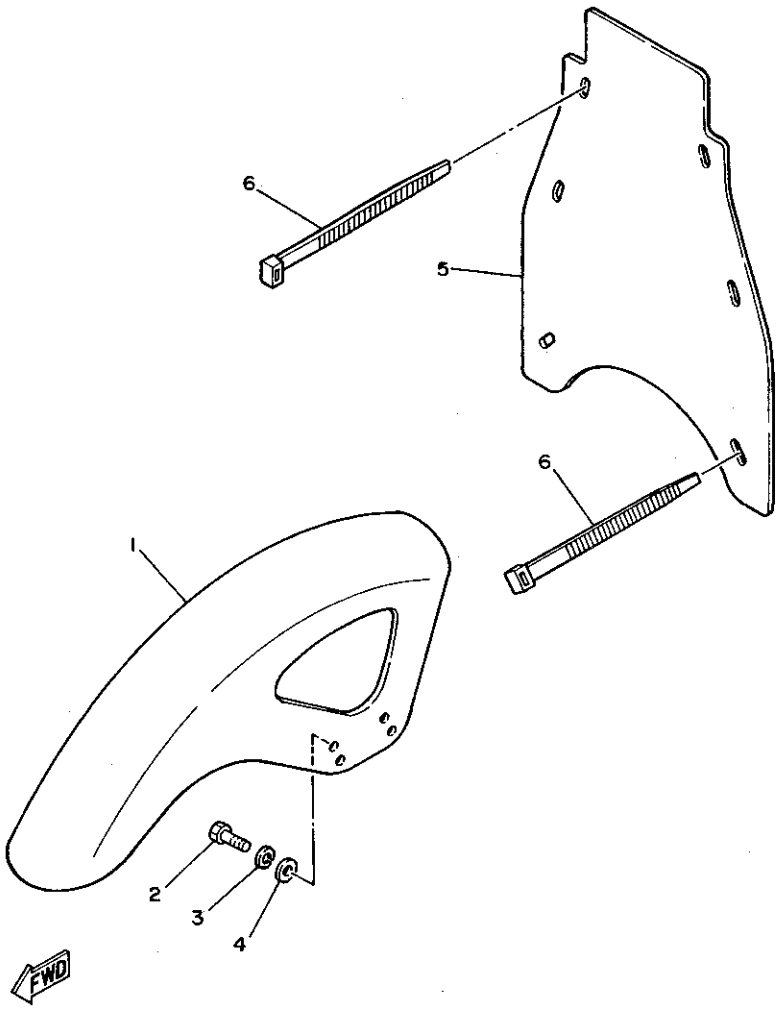
1RK300-6160

FIG. 16 FRAME

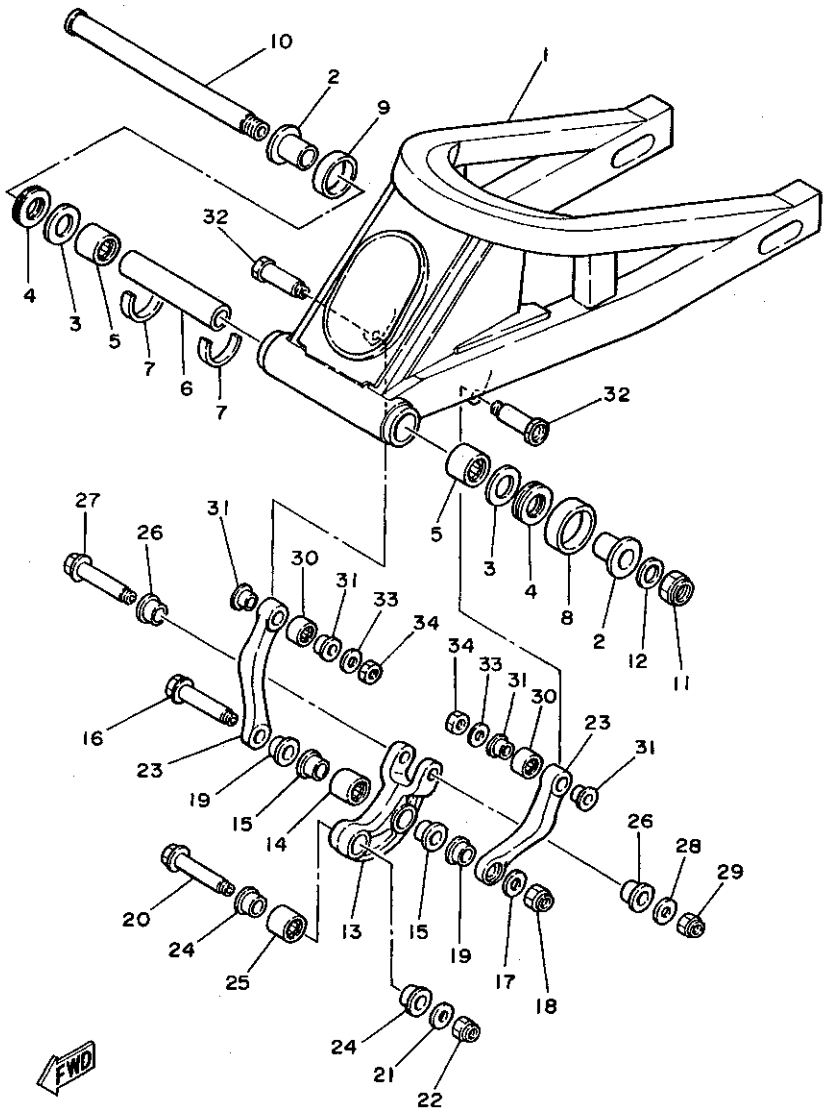
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-21110-00	FRAME COMP.	1	
2	1RK-21140-00	DOWN TUBE COMP.	1	
3	91311-08035	BOLT	4	
4	95701-08500	NUT, flange	4	
5	90201-086J0	WASHER, plate	4	
6	5F7-21411-00	BRACKET, engine 1	2	
7	98011-08025	BOLT	4	
8	92990-08100	WASHER, spring	4	
9	92901-08600	WASHER, plate	4	
10	90105-10113	BOLT, washer based	1	
11	95601-10100	NUT, u	1	
12	92901-10200	WASHER, plain	1	
13	90105-08100	BOLT, washer based	2	
14	92901-08600	WASHER, plate	2	
15	95601-08100	NUT, u	2	
16	49V-21751-00	TANK, oil	1	
17	4A0-21751-00	TANK, oil	1	
18	4J2-24182-00	DAMPER, locating 2	1	
19	90465-13275	CLAMP	2	
20	90464-13080	CLAMP	1	
21	90109-081E1	BOLT	1	
22	90464-13087	CLAMP	2	
23	1RK-2118E-00	EMBLEM 1	2	

FIG. 17 FENDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	59W-21511-00-E1	FENDER, front	1	chappy red
2	97002-06016	BOLT	4	
3	92990-06100	WASHER, spring	4	
4	92990-06600	WASHER, plate	4	
5	1RK-21611-00	FENDER, rear	1	
6	90465-13169	CLAMP	6	



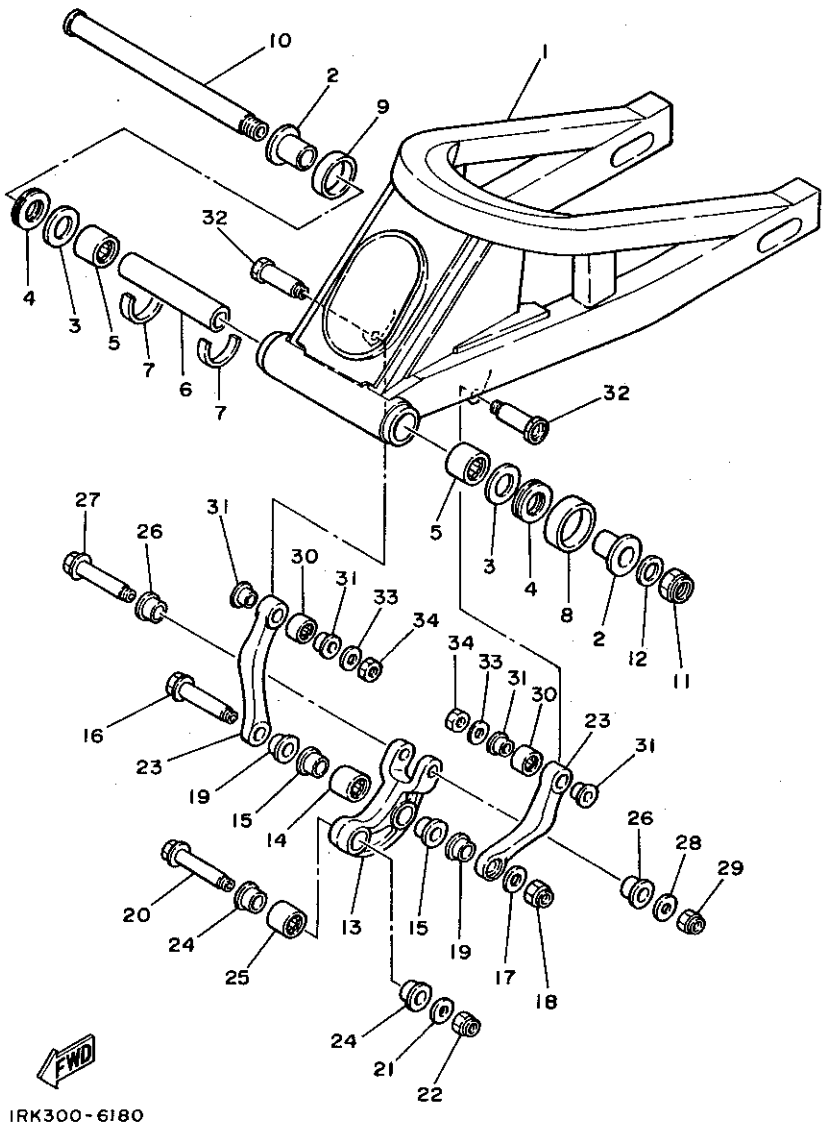
1RK300-6170



1RK300-6180

FIG. 18 REAR ARM

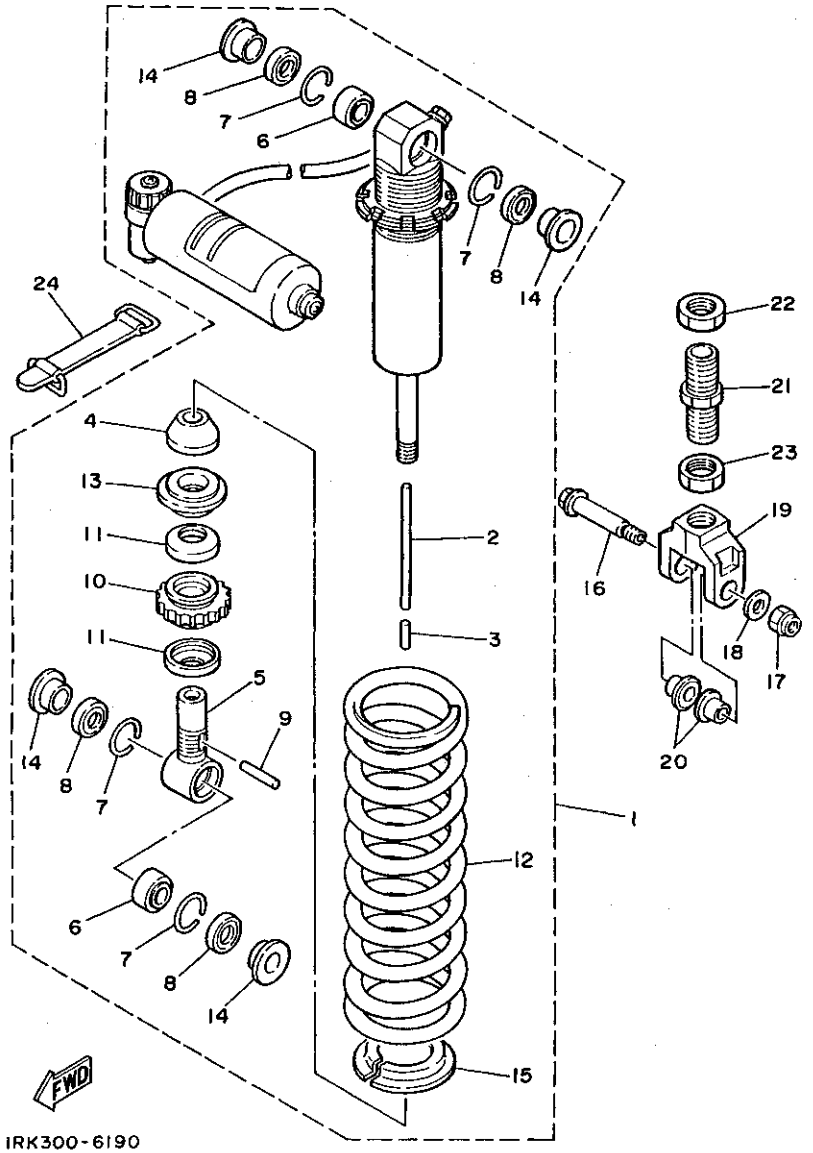
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-22110-00	REAR ARM COMP.	1	
2	1X2-22123-00	BUSH 1	2	
3	1X2-22127-00-20	SHIM (0.2T)	1	UN
4	93342-22502	BEARING	2	
5	93315-42523	BEARING, cylindrical	2	
6	1RK-22126-00	COLLAR, distance	1	
7	1RK-22483-00	DAMPER 1	2	
8	1RK-22128-00	COVER, thrust 1	1	
9	5Y9-22129-01	COVER, thrust 2	1	
10	1RK-22141-00	SHAFT, pivot	1	
11	90185-18138	NUT, self-locking	1	
12	90201-18262	WASHER, plate	1	
13	1RK-2217A-00	ARM, relay	1	
14	93317-41655	BEARING, cylindrical	1	
15	1RK-22123-00	BUSH 1	2	
16	1RK-22241-00	BOLT 1	1	
17	90201-081A6	WASHER, plate	1	
18	90185-08057	NUT, self-locking	1	
19	1RK-22124-00	BUSH 2	2	
20	1RK-22241-00	BOLT 1	1	
21	90201-081A6	WASHER, plate	1	
22	90185-08057	NUT, self-locking	1	
23	1RK-22179-00	ARM, tensioner	2	
24	1RK-22123-00	BUSH 1	2	
25	93317-41655	BEARING, cylindrical	1	
26	1RK-22124-00	BUSH 2	2	
27	1RK-22241-00	BOLT 1	1	
28	90201-081A6	WASHER, plate	1	



IRK300-6180

FIG. 18 REAR ARM

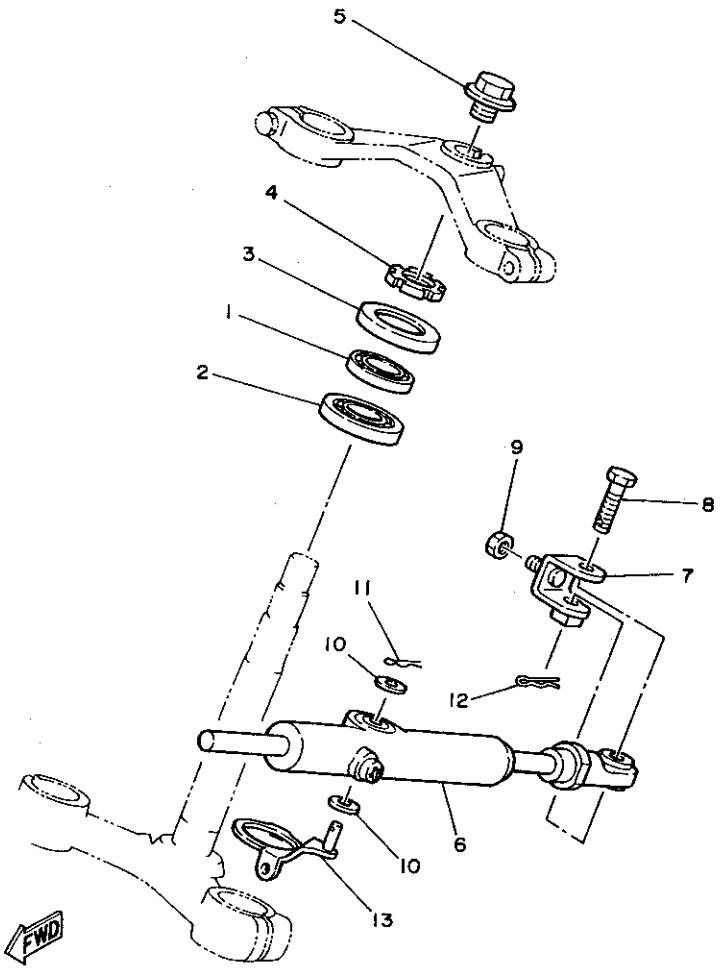
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90185-08057	NUT, self-locking	1	
30	93317-21254	BEARING, cylindrical	2	
31	90387-105N1	COLLAR	4	
32	90109-081E2	BOLT	2	
33	90201-081A6	WASHER, plate	2	
34	90185-08055	NUT, self-locking	2	



IRK300-6190

FIG. 19 REAR SUSPENSION

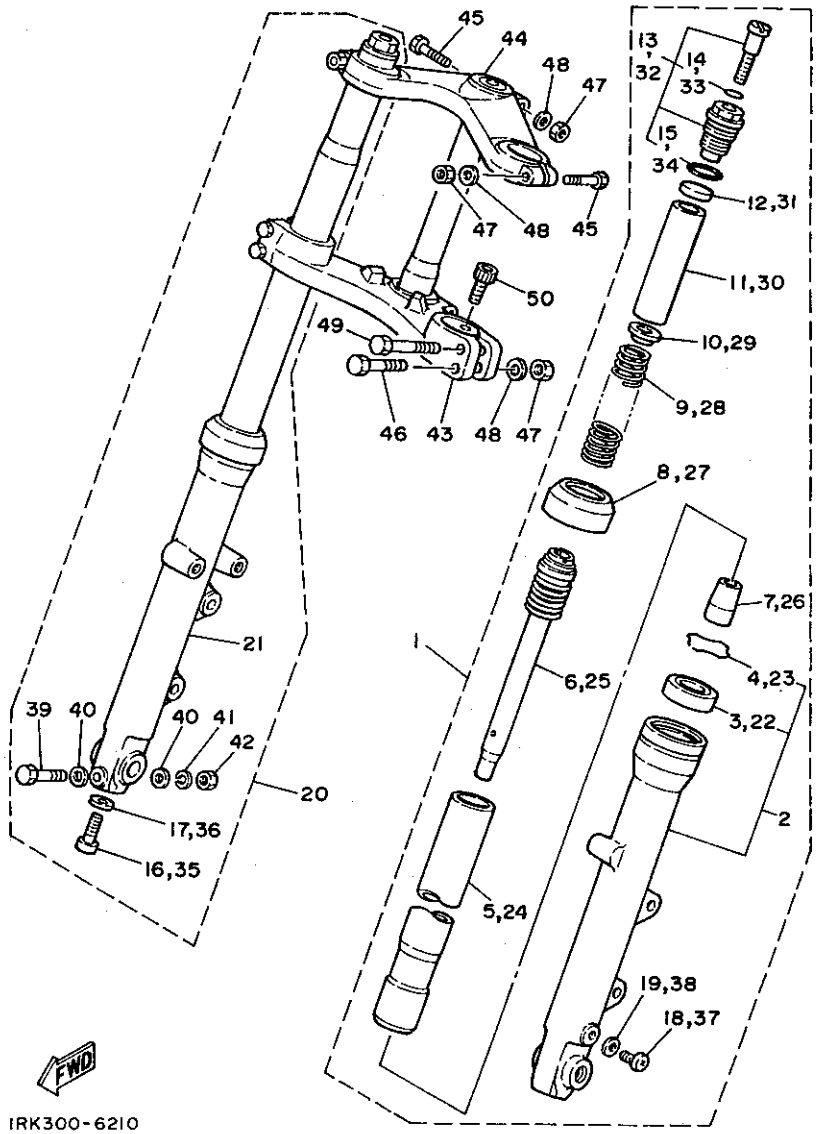
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-22210-00	SHOCK ABSORBER ASSY, rear	1	
2	1RK-22489-00	.ROD, push	1	
3	93604-21193	.PIN, dowel	1	
4	1RK-22493-00	.BUMP, stop	1	
5	1RK-22409-00	.UPPER BRACKET SUB ASSY	1	
6	93399-99921	.BEARING	2	
7	93440-30113	.CIRCLIP	4	
8	93104-18077	.OIL SEAL	4	
9	93604-26132	.PIN, dowel	1	
10	5X3-22497-00	.NUT, adjusting	1	
11	3R4-22221-01	.COVER	2	
12	1RK-22212-00	.SPRING	1	
13	1RK-22213-00	.SEAT, spring upper	1	
14	90387-144N9	.COLLAR	4	
15	22W-22214-00	.GUIDE, spring 1	2	
16	1RK-22241-00	BOLT 1	1	
17	90185-08057	NUT, self-locking	1	
18	90201-081A6	WASHER, plate	1	
19	1RK-22219-00	BRACKET, upper	1	
20	1RK-22124-00	BUSH 2	2	
21	1RK-22256-00	SCREW	1	
22	1RK-22251-00	NUT 1	1	
23	1RK-22252-00	NUT	1	
24	24X-22262-00	HOLDER, sub tank	2	



1RK300-6200

FIG. 20 STEERING

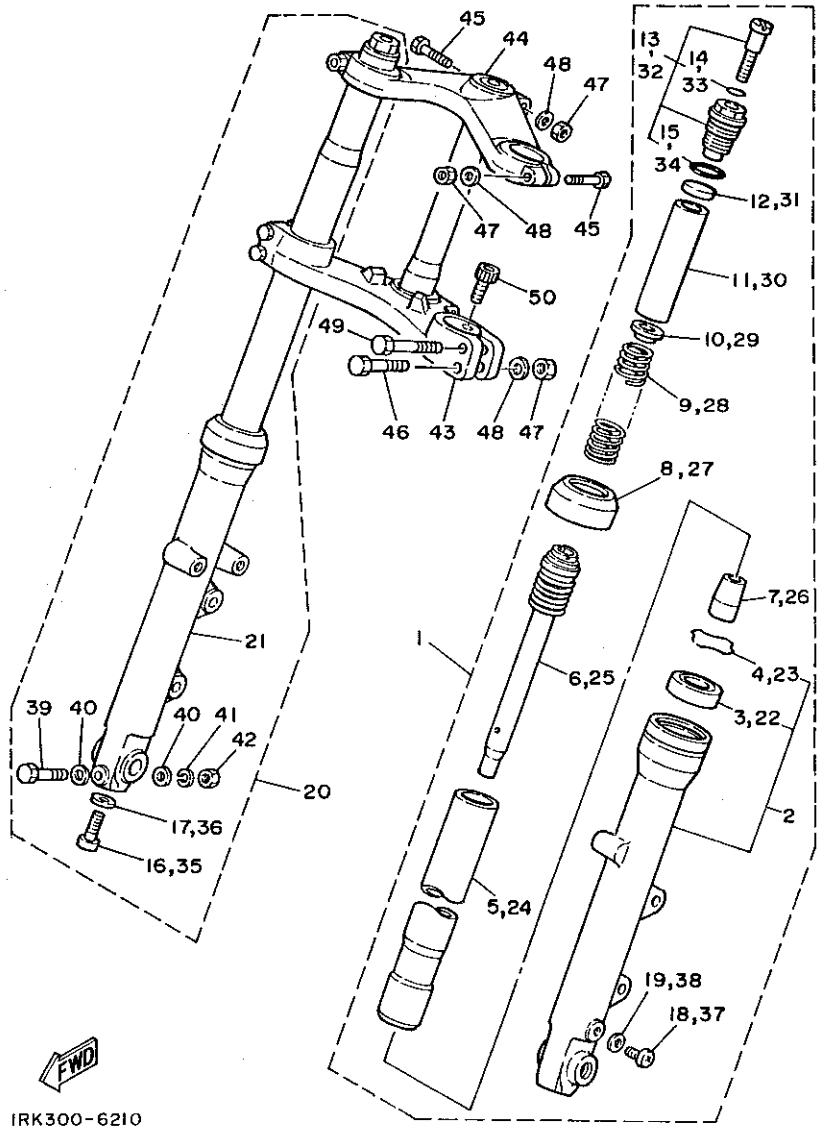
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	93332-00023	BEARING	1	
2	93332-00008	BEARING	1	
3	1J7-23415-00	COVER, ball race 1	1	
4	90179-25033	NUT	1	
5	90105-14102	BOLT, washer based	1	
6	49V-23490-00	HANDLEBAR SHIMMY DAMPER ASSY	1	
7	1RK-23491-00	JOINT	1	
8	90102-08034	BOLT, with hole	1	
9	95301-08700	NUT	1	
10	90201-08544	WASHER, plate	2	
11	90468-16099	CLIP	1	
12	90468-12006	CLIP	1	
13	1RK-23495-00	STAY, damper	1	



1RK300-6210

FIG. 21 FRONT FORK

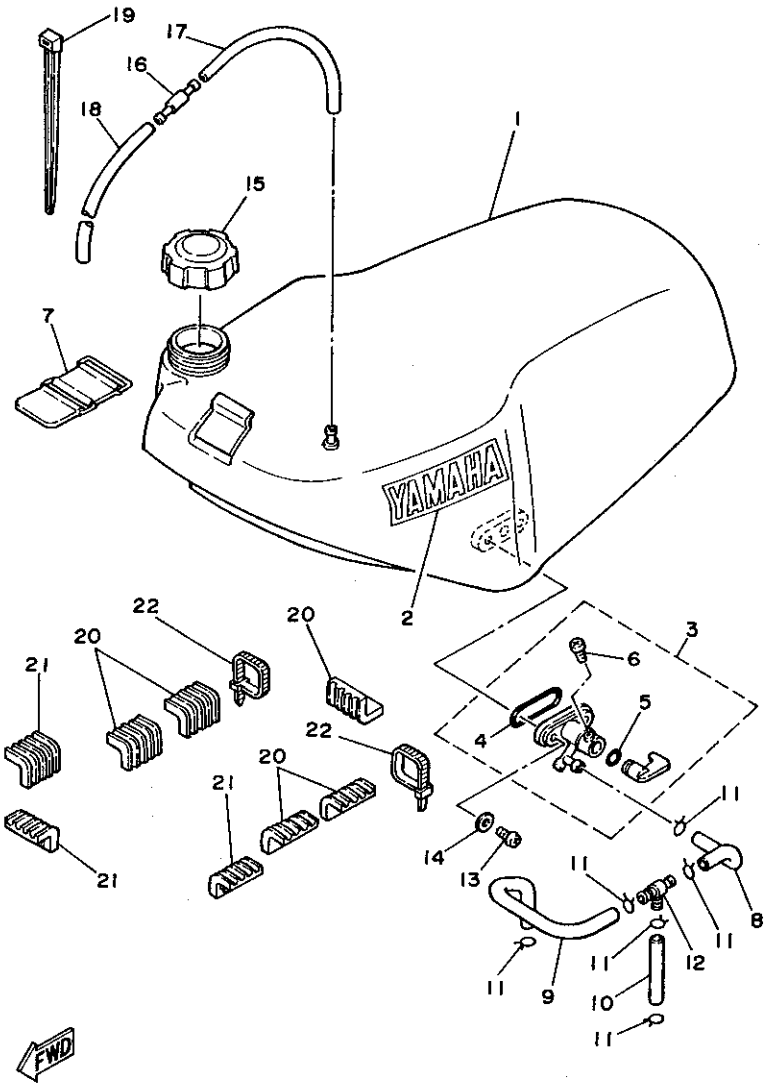
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-23102-00	FRONT FORK ASSY (L.H)	1	
2	1RK-23126-00	.TUBE, outer 1	1	
3	49V-23145-00	..OIL SEAL	1	
4	26H-23156-00	..CLIP, oil seal	1	
5	49V-23110-00	.INNER TUBE COMP.1	1	
6	1RK-23170-00	.CYLINDER COMP., front fork	1	
7	2K8-23173-L0	.SPINDLE, taper	1	
8	49V-23144-00	.SEAL, dust	1	
9	59W-23141-00	.SPRING, front fork	1	
10	49V-23142-00	.SEAT, spring upper	1	
11	49V-23118-00	.SPACER	1	
12	49V-23149-00	.WASHER, spring upper	1	
13	49V-23111-00	.BOLT, cap	1	
14	49V-23188-00	..O-RING	1	
15	26H-23147-00	..O-RING	1	
16	3R4-23181-L0	.BOLT, hexagon socket head	1	
17	2K8-23158-L0	.GASKET	1	
18	122-23119-01	.PLUG, drain	1	
19	122-23129-00	.GASKET, drain plug	1	
20	1RK-23103-00	FRONT FORK ASSY (R.H)	1	
21	1RK-23136-00	.TUBE, outer 2	1	
22	49V-23145-00	..OIL SEAL	1	
23	26H-23156-00	..CLIP, oil seal	1	
24	49V-23110-00	.INNER TUBE COMP.1	1	
25	1RK-23170-00	.CYLINDER COMP., front fork	1	
26	2K8-23173-L0	.SPINDLE, taper	1	
27	49V-23144-00	.SEAL, dust	1	
28	59W-23141-00	.SPRING, front fork	1	



IRK300-6210

FIG. 21 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	49V-23142-00	.SEAT, spring upper	1	
30	49V-23118-00	.SPACER	1	
31	49V-23149-00	.WASHER, spring upper	1	
32	49V-23111-00	.BOLT, cap	1	
33	49V-23188-00	..O-RING	1	
34	26H-23147-00	..O-RING	1	
35	3R4-23181-L0	.BOLT, hexagon socket head	1	
36	2K8-23158-L0	.GASKET	1	
37	122-23119-01	.PLUG, drain	1	
38	122-23129-00	.GASKET, drain plug	1	
39	98021-08060	.BOLT	1	
40	92901-08600	.WASHER, plate	2	
41	92990-08100	.WASHER, spring	1	
42	95311-08600	.NUT	1	
43	1RK-23340-00	UNDER BRACKET COMP.	1	
44	59W-23435-00	CROWN, handle	1	
45	98021-08050	BOLT	3	
46	98021-08060	BOLT	3	
47	90185-08054	NUT, self-locking	7	
48	92901-08600	WASHER, plate	7	
49	98021-08065	BOLT	1	
50	91311-08016	BOLT	1	



1RK300-6220

FIG. 22 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-24110-00-01	FUEL TANK COMP.	1	
2	1AE-24161-00	EMBLEM 1	2	
3	2K5-24500-00	FUEL COCK ASSY 1	1	
4	214-24512-00	.GASKET	1	
5	1A0-24512-00	.O-RING	1	
6	619-24535-00	.SCREW, lever fitting	1	
7	240-24173-00	BAND, tank fitting 1	1	
8	1RK-24311-00	PIPE, fuel 1	1	
9	1RK-24312-00	PIPE 2	1	
10	1RK-24313-00	PIPE 3	1	
11	90467-10008	CLIP	6	
12	1X2-24376-00	JOINT, fuel pipe	1	
13	90149-06008	SCREW	2	
14	90202-06010	WASHER, plate	2	
15	5F7-24610-00	CAP ASSY	1	
16	4A0-24380-00	PIPE JOINT ASSY	1	
17	90446-09130	HOSE	1	
18	90446-09066	HOSE	1	
19	90465-13152	CLAMP	1	
20	1RK-24182-00	DAMPER, locating 2	5	
21	1RK-24181-00	DAMPER, locating 1	3	
22	90465-13152	CLAMP	5	

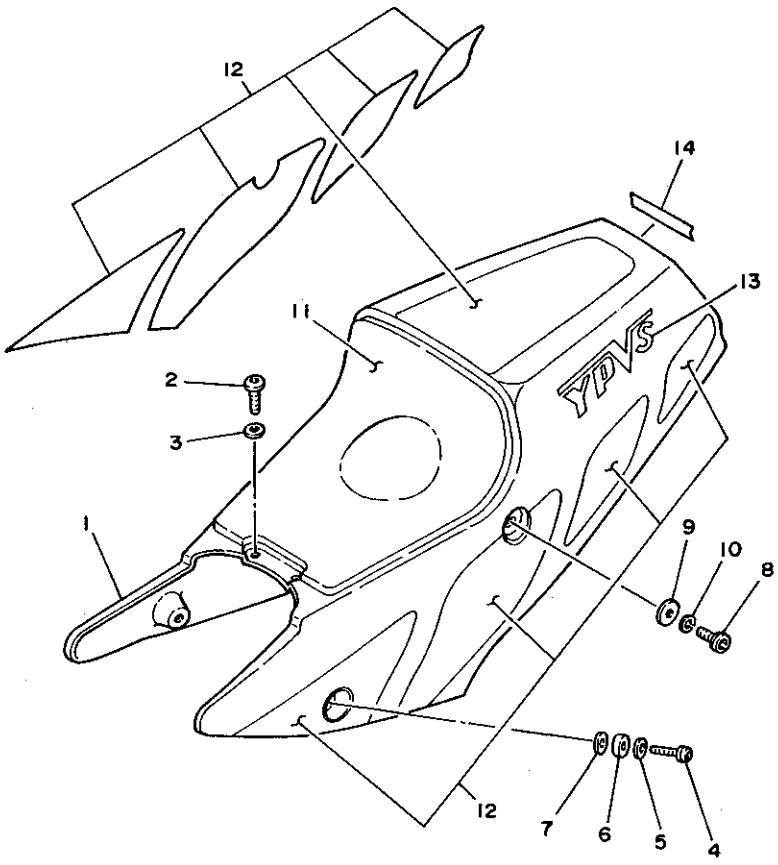


FIG. 23 SEAT

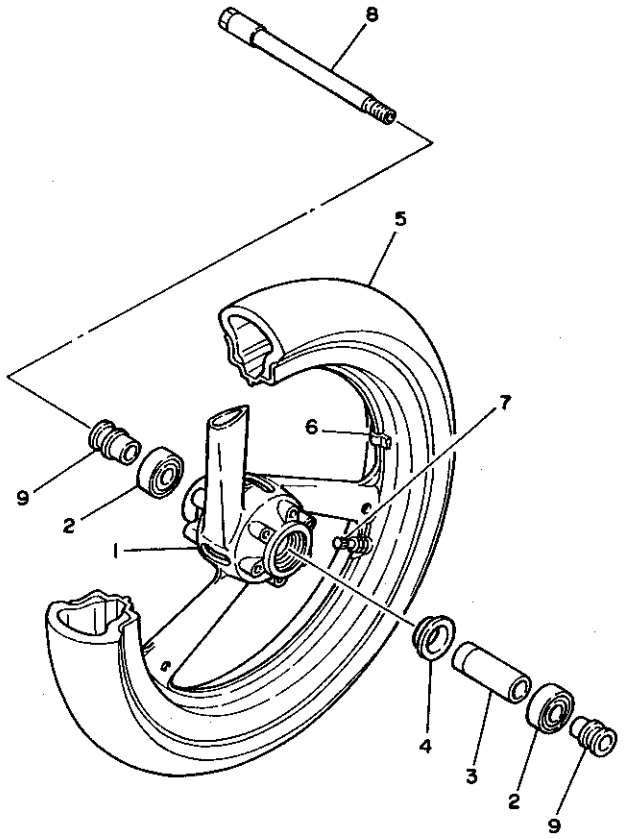
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-24710-00	SINGLE SEAT ASSY	1	
2	90149-06202	SCREW	2	
3	90201-061E8	WASHER, plate	2	
4	90110-06103	BOLT, hexagon socket head	2	
5	90201-06057	WASHER, plate	2	
6	90202-06008	WASHER, plate	2	
7	90201-065F3	WASHER, plate	2	
8	90110-08128	BOLT, hexagon socket head	2	
9	90201-08107	WASHER, plate	2	
10	92990-08100	WASHER, spring	2	
11	1RK-24723-00	DAMPER, seat	2	
12	59W-28368-00	EMBLEM	2	
13	1RK-2478L-00	SEAT GRAPHIC SET	1	
14	33E-24161-00	EMBLEM 1	1	

FWD

1RK300-6230

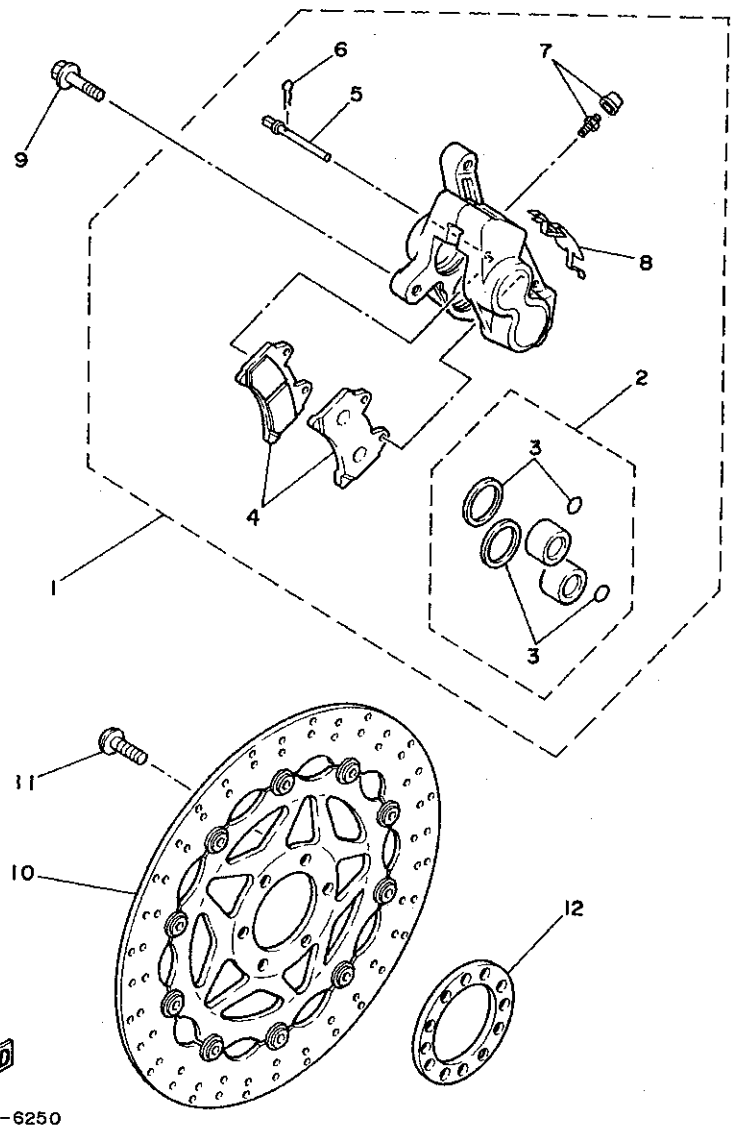
FIG. 24 FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-25168-20-FH	CAST WHEEL, front	1	fire red
2	93306-20429	BEARING (B6204ZZ)	2	
3	1RK-25117-00	SPACER, bearing	1	
4	1RK-25116-00	FLANGE, spacer 2	1	
5	94132-175G6	TIRE (3.25-17)	1	
6	29L-25398-00	BALANCER, wheel (10G)	1	UR
	29L-25398-10	BALANCER, wheel (20G)	1	UR
	29L-25398-20	BALANCER, wheel (30G)	1	UR
7	93900-00003	VALVE, rim	1	dunlop
8	1RK-25181-00	AXLE, wheel	1	
9	1RK-25183-00	COLLAR, wheel	2	



FWD

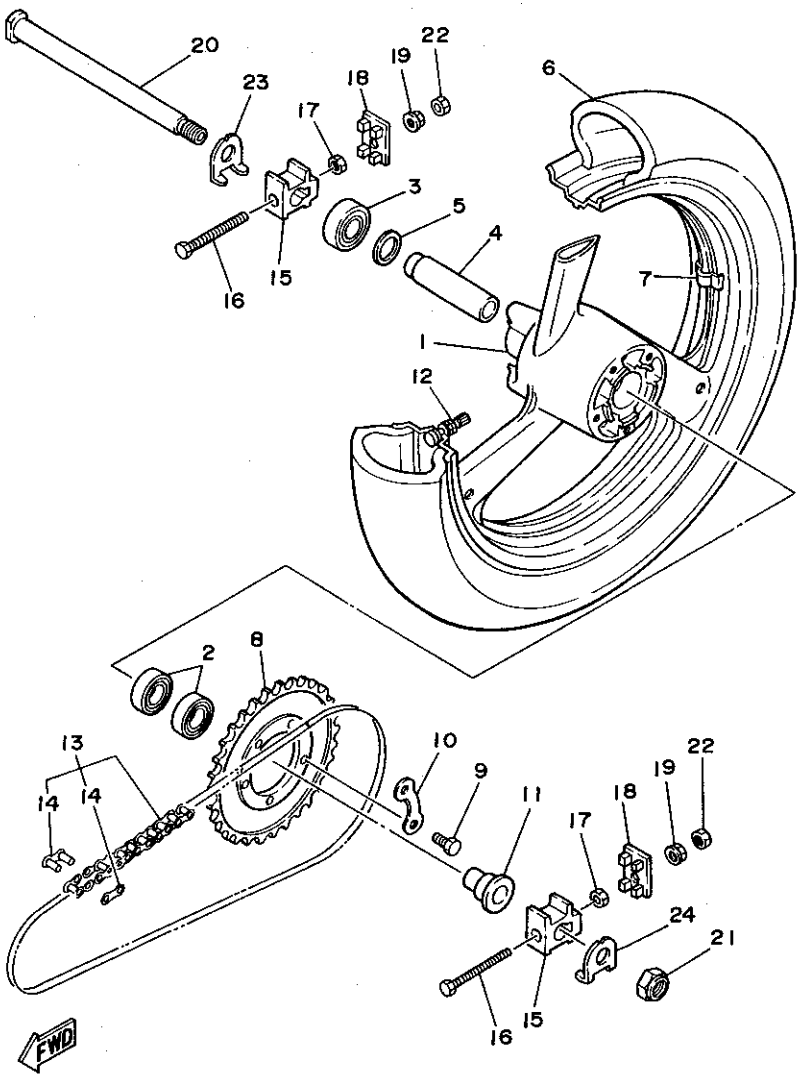
IRK300-6240



1RK300-6250

FIG. 25 FRONT BRAKE CALIPER

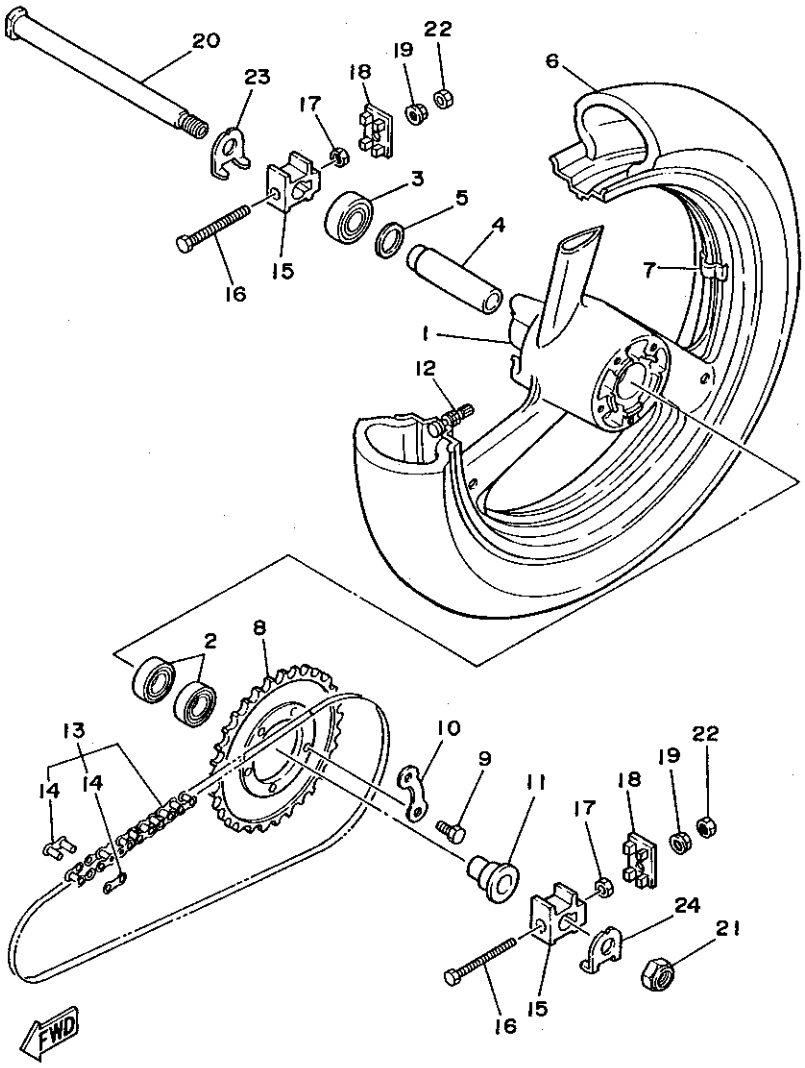
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-25810-00	CALIPER ASSY (RIGHT)	1	
2	1RK-W0057-00	.PISTON ASSY, caliper	1	
3	1RK-W0047-00	..CALIPER SEAL KIT	1	
4	1RK-W0045-00	.BRAKE PAD KIT, front	1	
5	1KT-25924-00	.PIN, pad	2	
6	1KT-25925-00	.CLIP	2	
7	51H-W0048-00	.BREED SCREW KIT	1	
8	1KT-25919-00	.SUPPORT, pad	1	
9	90105-10411	BOLT, washer based	2	
10	1RK-25830-00	DISC, brake	1	
11	90109-08718	BOLT	6	
12	5Y9-25316-00	FLANGE, spacer 2	2	



1RK300-6260

FIG. 26 REAR WHEEL

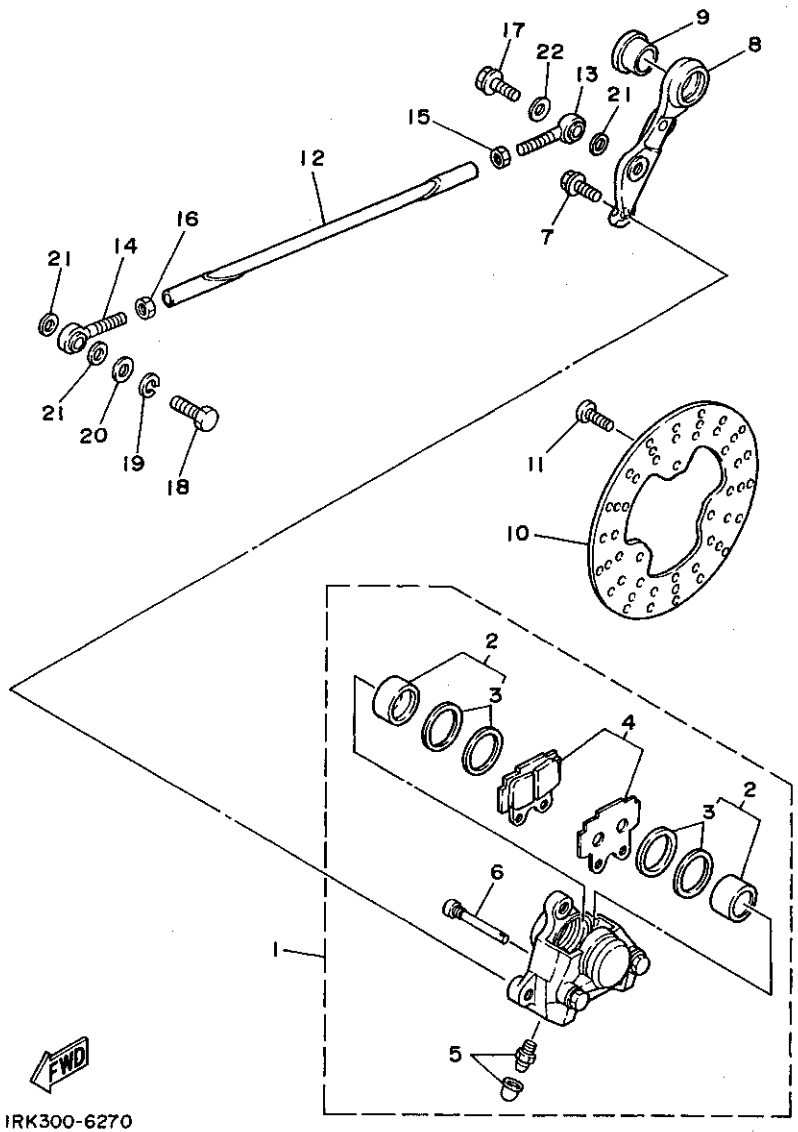
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-25338-20-FH	CAST WHEEL, rear	1	fire red
2	93306-00420	BEARING (B6004)	2	
3	93306-20429	BEARING (B6204ZZ)	1	
4	1RK-25317-00	SPACER, bearing	1	
5	5Y9-25316-00	FLANGE, spacer 2	1	
6	94137-18672	TIRE (3.75-18)	1	
7	29L-25398-00	BALANCER, wheel (10G)	1	UR
	29L-25398-10	BALANCER, wheel (20G)	1	UR
	29L-25398-20	BALANCER, wheel (30G)	1	UR
8	240-25436-00	SPROCKET, driven (36T)	1	STD
	240-25433-00	SPROCKET, driven (33T)	1	UR
	240-25434-00	SPROCKET, driven (34T)	1	UR
	240-25435-00	SPROCKET, driven (35T)	1	UR
	240-25437-00	SPROCKET, driven (37T)	1	UR
9	90101-08471	BOLT	5	
10	143-25412-00	WASHER	3	
11	1RK-25383-00	COLLAR, wheel	1	
12	93900-00003	VALVE, rim	1	dunlop
13	94570-80102	CHAIN	1	
14	94670-80031	.JOINT, chain	1	
15	1RK-25388-00	PULLER, chain 1	2	
16	90101-08653	BOLT	2	
17	95301-08700	NUT	2	
18	1RK-22174-00	END 1	2	
19	90179-08491	NUT	2	
20	1RK-25381-00	AXLE, wheel	1	
21	90185-18104	NUT, self-locking	1	
22	90170-08027	NUT	2	



IRK300-6260

FIG. 26 REAR WHEEL

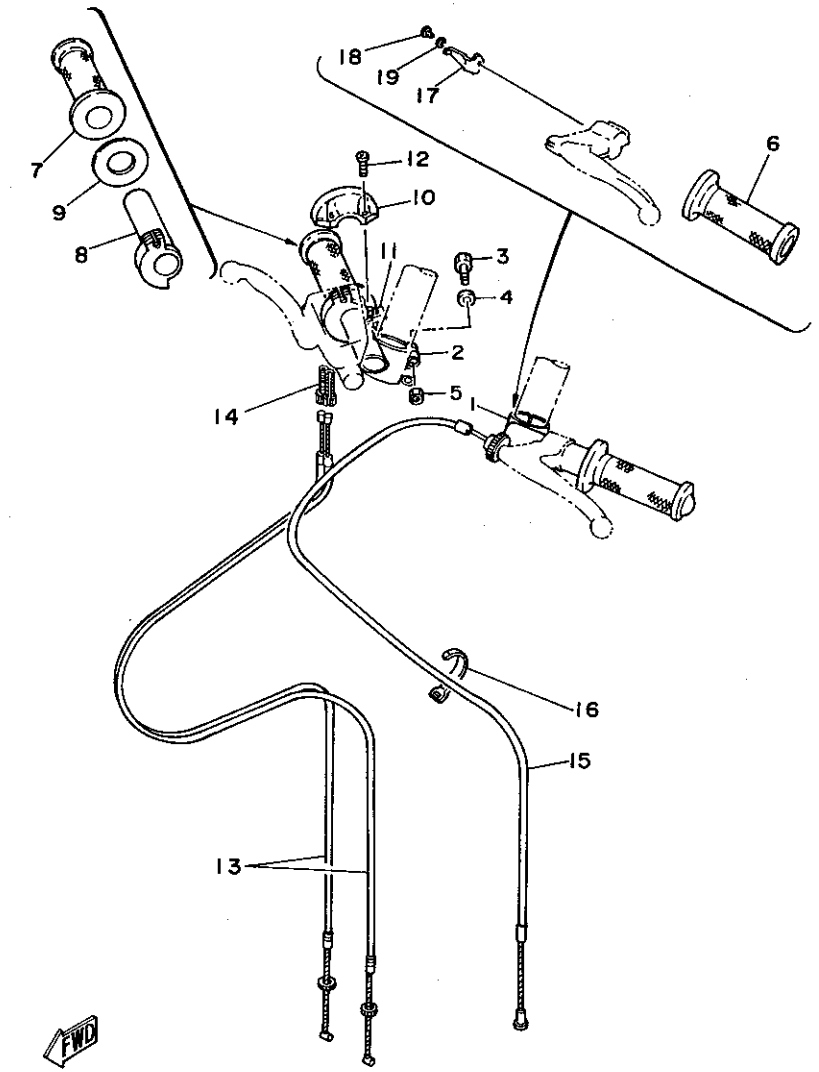
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	90214-20044	WASHER, claw	1	
24	90214-18043	WASHER, claw	1	



1RK300-6270

FIG. 27 REAR BRAKE CALIPER

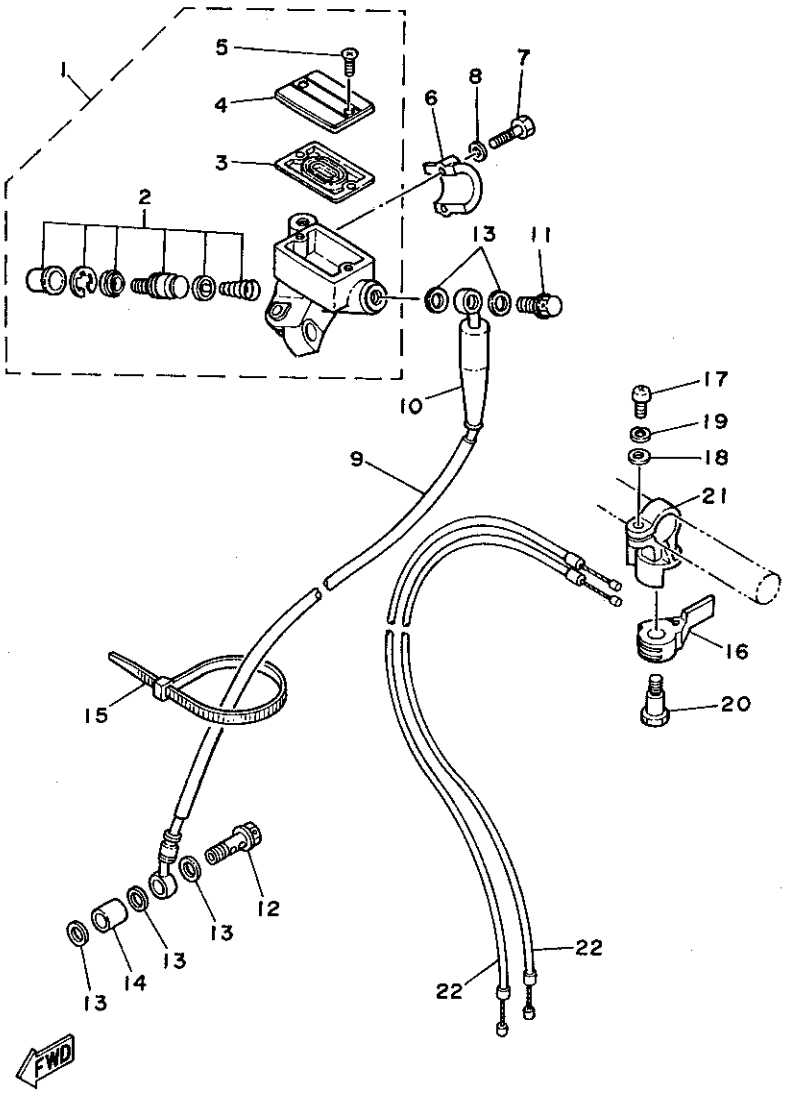
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-25810-50	CALIPER ASSY	1	
2	1RK-W0057-50	.PISTON ASSY, caliper	1	
3	51L-W0047-00	..CALIPER SEAL KIT	1	
4	1RK-W0045-50	.BRAKE PAD KIT, front	1	
5	1KT-W0048-00	.BREED SCREW KIT	1	
6	1RK-25924-50	.PIN, pad	2	
7	90105-10412	BOLT, washer based	2	
8	1RK-25819-00	BRACKET, caliper	1	
9	26J-25376-00	COLLAR, wheel	1	
10	1KT-25831-50	DISC, brake	1	
11	90109-08718	BOLT	3	
12	1RK-25371-00	BAR, tension	1	
13	5Y9-25163-00	END, rod 1	1	
14	5Y9-25164-00	END, rod 2	1	
15	95301-08700	NUT	1	
16	90170-08244	NUT	1	
17	90105-10275	BOLT, washer based	1	
18	97311-10030	BOLT	1	
19	92901-10100	WASHER, spring	1	
20	92990-10600	WASHER, plate	1	
21	90201-08759	WASHER, plate	2	
22	92990-10600	WASHER, plate	1	



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FIG. 28 STEERING HANDLE. CABLE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	59W-26121-00	HANDLEBAR (LEFT)	1	
2	59W-26122-00	HANDLEBAR (RIGHT)	1	
3	97313-06040	BOLT	4	
4	92901-06600	WASHER, plate	4	
5	95601-06100	NUT, u	4	
6	47X-26241-00	GRIP (L.H)	1	
7	47X-26242-00	GRIP (R.H)	1	
8	5F7-26243-00	TUBE, throttle guide	1	
9	3Y1-26249-00	RING, leaf	1	
10	3G2-26281-01	CAP, grip upper	1	
11	3G2-26282-01	CAP, grip lower	1	
12	98501-05020	SCREW, pan head	2	
13	1RK-26311-00	CABLE, throttle 1	2	
14	90123-06007	BOLT	2	
15	1RK-26335-00	CABLE, clutch	1	
16	90465-13275	CLAMP	1	
17	5F6-26368-00	SPRING, lock	1	
18	98501-05008	SCREW, pan head	1	
19	92901-05100	WASHER, spring	1	



IRK300-6290

FIG. 29 FRONT MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4L6-25850-01	MASTER CYLINDER ASSY	1	
2	4H7-W0041-00	.CYLINDER KIT, master	1	
3	4L0-25854-00	.DIAPHRAGM, reservoir	1	
4	4L3-25852-00	.CAP, reservoir	1	
5	98706-04012	.SCREW, flat head	2	
6	4L0-25867-00	BRACKET, master cylinder	1	
7	97001-06025	BOLT	2	
8	92990-06100	WASHER, spring	2	
9	1RK-25872-00	HOSE, brake 1	1	
10	34L-25881-00	PROTECTOR, brake hose	1	
11	90401-10062	BOLT, union	1	
12	90401-10112	BOLT, union	1	
13	90201-10118	WASHER, plate	5	
14	90387-102M6	COLLAR	1	
15	90465-13275	CLAMP	1	
16	240-83941-00	LEVER, starter	1	
17	92501-06018	SCREW, pan head	1	
18	90201-12175	WASHER, plate	1	
19	92990-06100	WASHER, spring	1	
20	90109-08398	BOLT	1	
21	240-83946-00	HOLDER, starter lever	1	
22	1RK-26331-00	CABLE, starter 1	2	

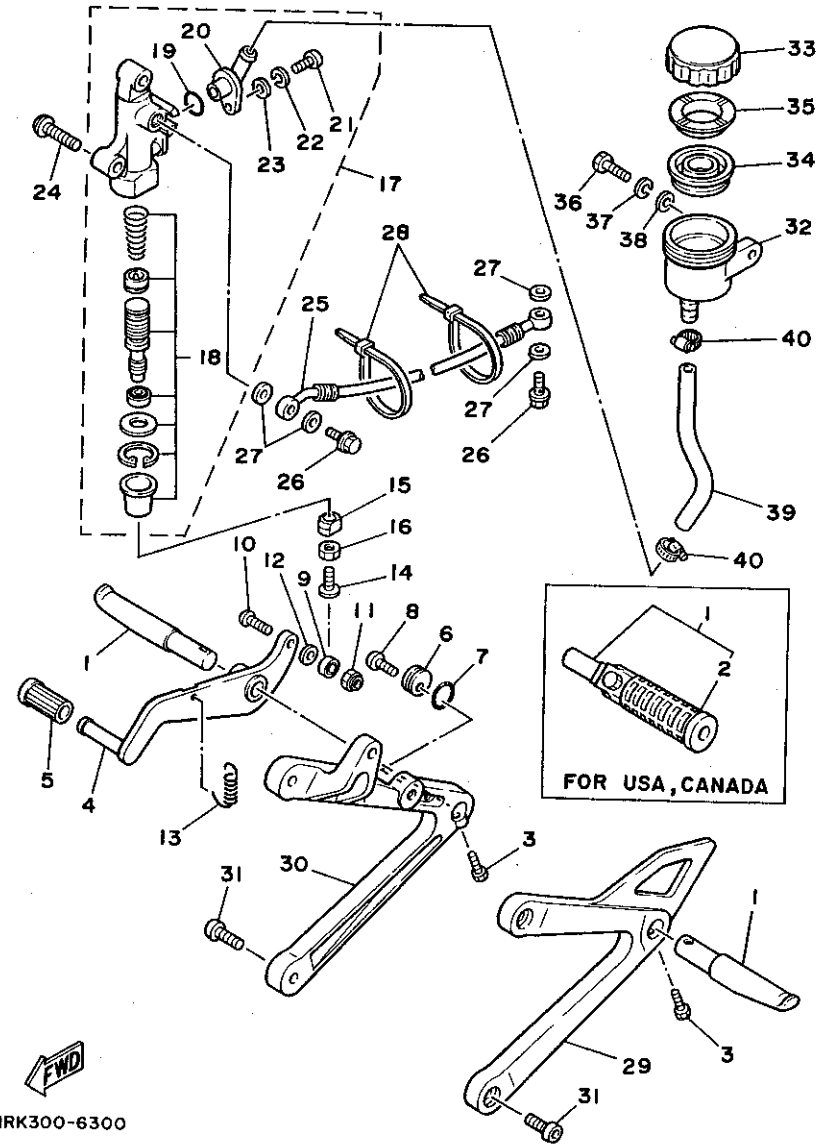


FIG. 30 REAR MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4A0-27411-00	FOOTREST 1	2	UR except for U.S.A., CANADA
	5F7-27410-10	FRONT FOOTREST ASSY (LEFT)	2	UR exclusive for U.S.A., CANADA
2	1X2-27413-00	.COVER, footrest	1	
3	1RK-27434-00	BOLT	2	
4	1RK-27211-00	PEDAL, brake	1	
5	4A0-18113-00	COVER, shift pedal	1	
6	1RK-27214-00	STOPPER	1	
7	93210-16290	O-RING	1	
8	90110-06030	BOLT, hexagon socket head	1	
9	93300-69606	BEARING (B696ZZ/ZA)	1	
10	90149-06202	SCREW	1	
11	90185-06040	NUT, self-locking	1	
12	90387-06372	COLLAR	1	
13	1RK-27216-00	SPRING, brake pedal	1	
14	4A0-27227-00	BOLT, ajusting	1	
15	4A0-27238-00	NUT, adjusting	1	
16	95301-06700	NUT	1	
17	1RK-25850-50	MASTER CYLINDER ASSY	1	
18	1RK-W0042-00	.CYLINDER KIT, master	1	
19	93210-15620	.O-RING	1	
20	29L-2582A-00	.JOINT	1	
21	98502-04012	.SCREW, pan head	1	
22	92902-04100	.WASHER, spring	1	
23	92902-04600	.WASHER, plate	1	
24	90157-08061	SCREW, pan head	2	
25	59W-25874-00	HOSE, brake	1	
26	90401-10062	BOLT, union	2	
27	90201-10118	WASHER, plate	4	

D11

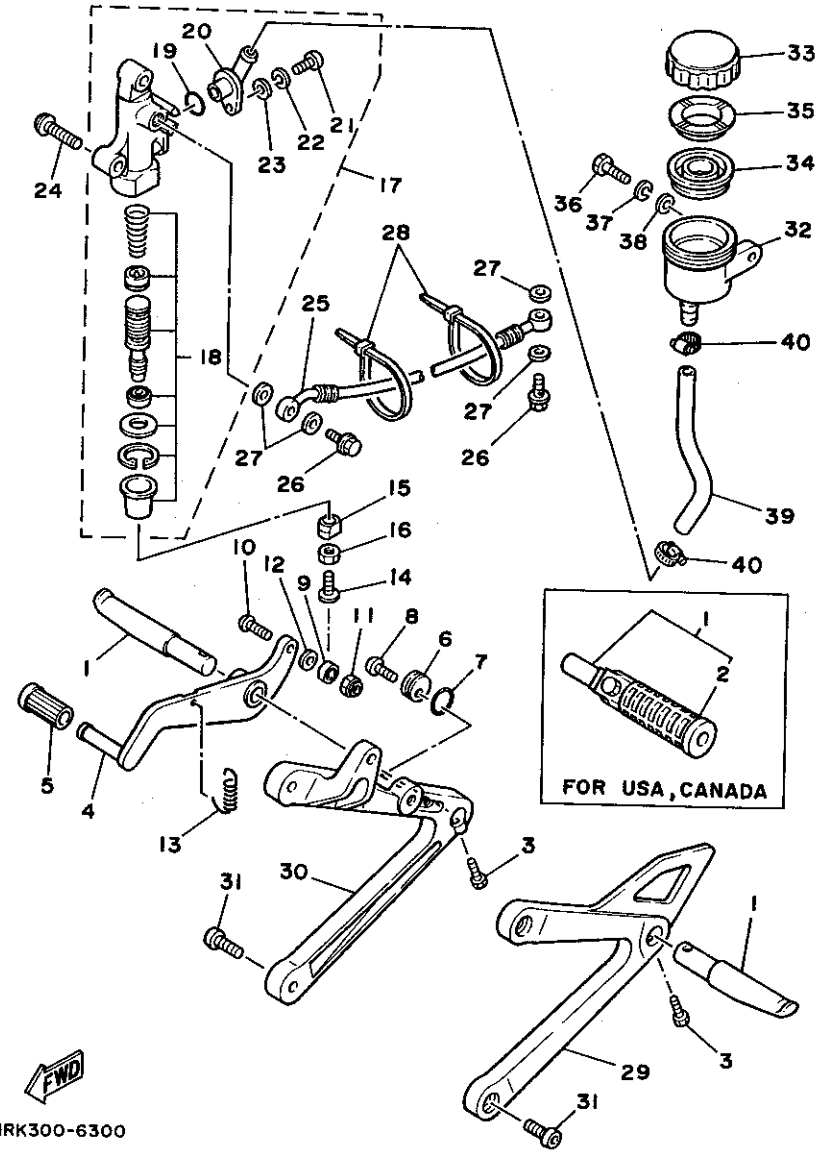
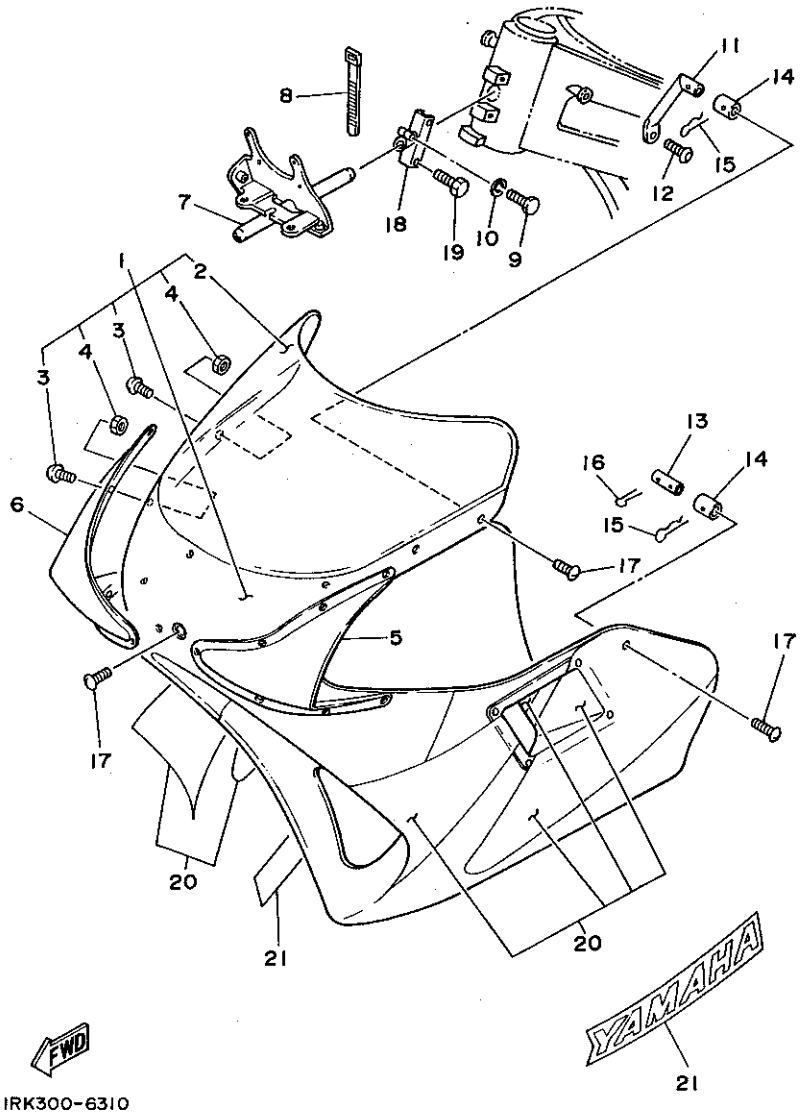


FIG. 30 REAR MASTER CYLINDER

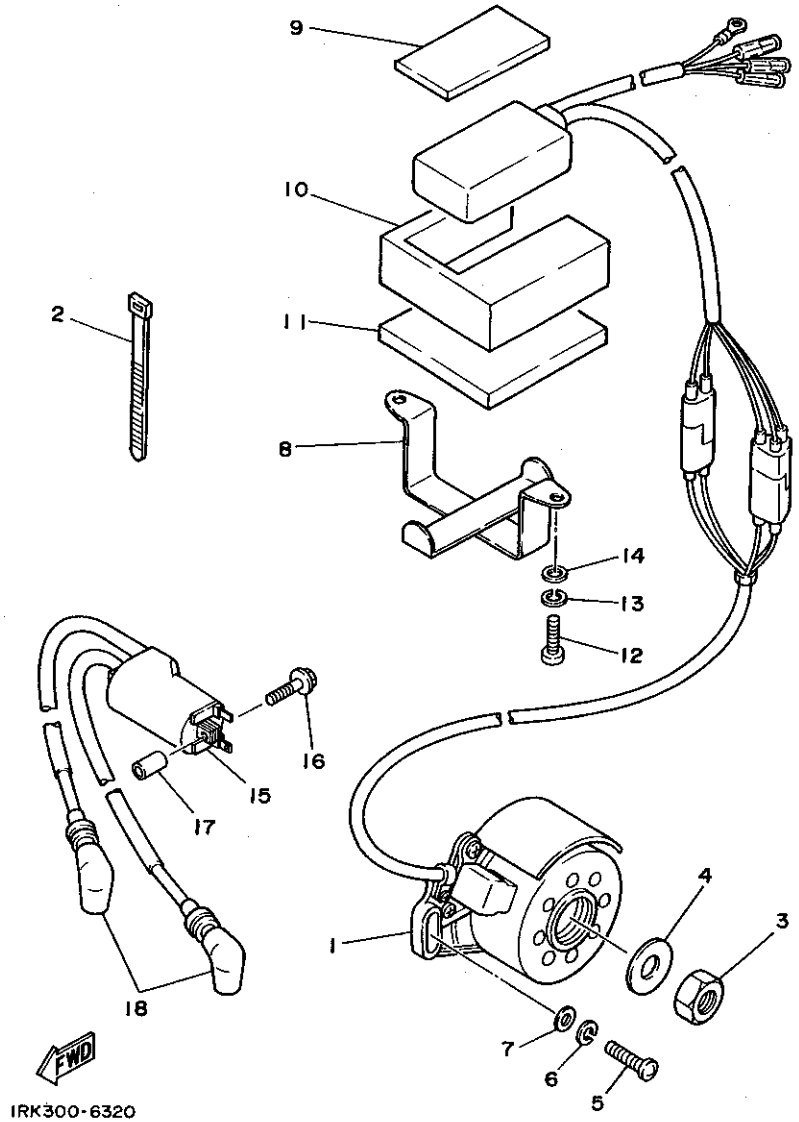
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	90465-13152	CLAMP	2	
29	1RK-27412-00	BRACKET, footrest 1	1	
30	1RK-27422-00	BRACKET, footrest 2	1	
31	90157-08026	SCREW, pan head	4	
32	31A-25894-00	TANK, reservoir	1	
33	1A5-25852-00	CAP, reservoir	1	
34	360-25854-00	DIAPHRAGM, reservoir	1	
35	1RK-25855-00	BUSH,diaphragm	1	
36	97021-06020	BOLT	1	
37	92990-06100	WASHER, spring	1	
38	92901-06600	WASHER, plate	1	
39	1RK-25895-00	HOSE, reservoir	1	
40	90460-12268	CLAMP, hose	2	



1RK300-6310

FIG. 31 COWLING 1

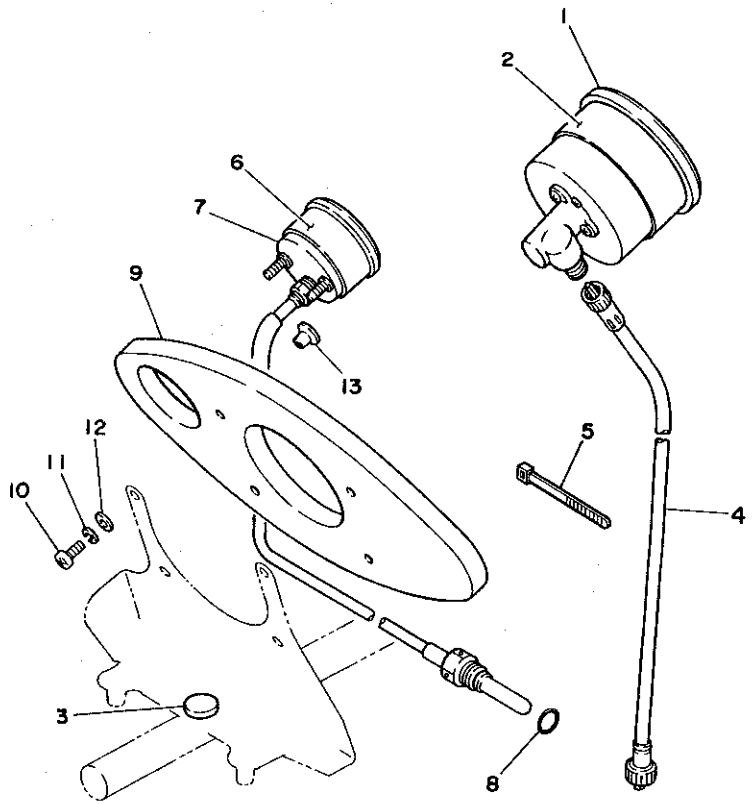
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-28350-00	COWLING ASSY	1	
2	1RK-28381-00	.WINDSHIELD	1	
3	90150-05019	.SCREW, round head	21	
4	90170-05277	.NUT	21	
5	1RK-26143-00	COVER, handlebar upper 1	1	
6	1RK-26145-00	COVER, handlebar upper 2	1	
7	49V-28356-00	STAY 1	1	
8	7F6-82591-00	BAND	1	
9	97021-08020	BOLT	1	
10	92990-08100	WASHER, spring	1	
11	1RK-28357-00	STAY 2	2	
12	90110-06029	BOLT, hexagon socket head	2	
13	1RK-28358-00	STAY 3	2	
14	4A0-28364-00	NUT	4	
15	90468-20100	CLIP	4	
16	91401-25020	PIN, cotter	2	
17	90140-06010	SCREW, round head	5	
18	1RK-28366-00	BRACKET	1	
19	91316-08035	BOLT	2	
20	1RK-28390-00	GRAPHIC SET, cowling	1	
21	1RK-24786-00	EMBLEM	2	



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FIG. 32 GENERATOR

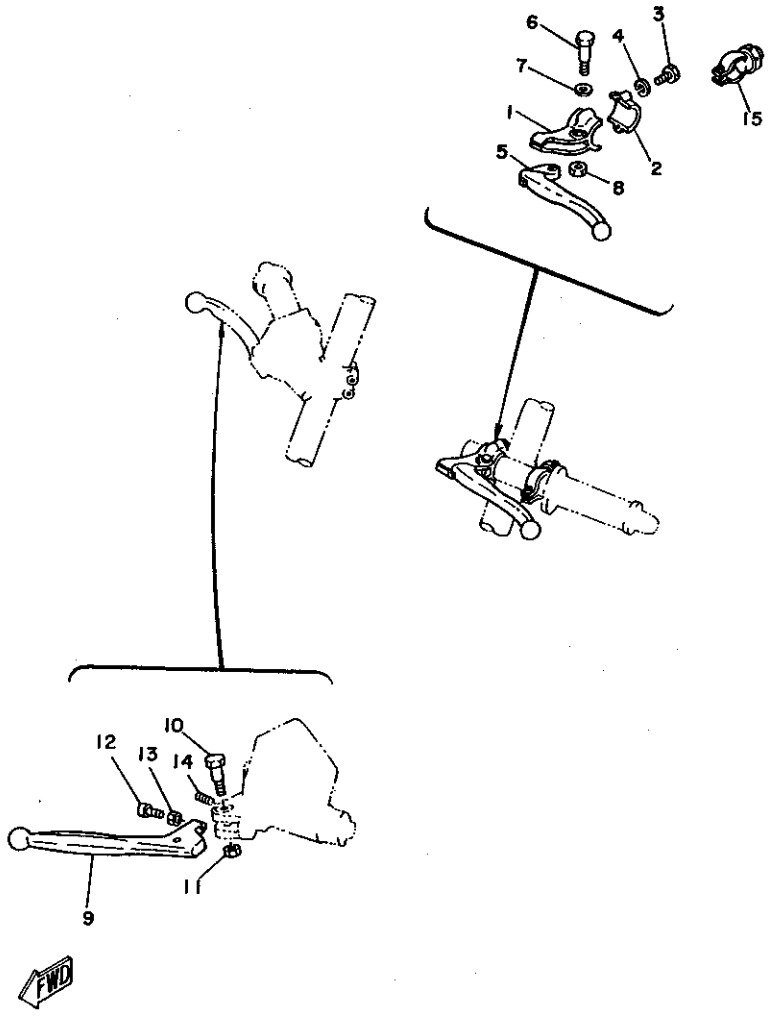
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1RK-85500-K0	C.D.I. MAGNETO & UNIT SET	1	
2	12R-82591-00	BAND	2	
3	90179-12335	NUT	1	
4	90201-127E1	WASHER, plate	1	
5	92501-06020	SCREW, pan head	2	
6	92990-06100	WASHER, spring	2	
7	92901-06600	WASHER, plate	2	
8	5F7-85542-00	BRACKET	1	
9	1RK-85547-00	DAMPER	1	
10	1RK-83664-00	DAMPER	1	
11	1RK-83655-00	DAMPER	1	
12	97001-06020	BOLT	2	
13	92990-06100	WASHER, spring	2	
14	92901-06600	WASHER, plate	2	
15	1RK-82310-K0	IGNITION COIL ASSY	1	
16	90105-06305	BOLT, washer based	2	
17	90387-06605	COLLAR	2	
18	1M1-82370-21	PLUG CAP ASSY	2	with noise suppressor



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FIG. 33 METER

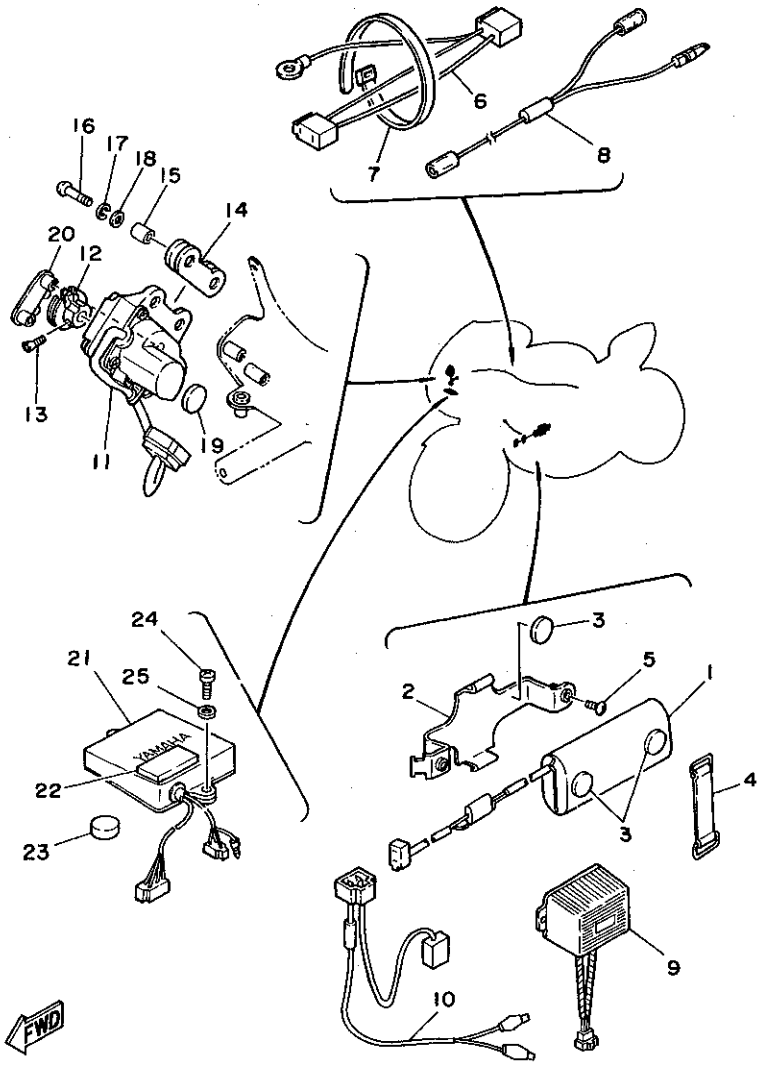
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A0-83540-00	TACHOMETER ASSY	1	
2	4A0-83541-00	DAMPER	1	
3	4A0-85547-00	DAMPER	1	
4	5F7-83560-00	TACHOMETER CABLE ASSY	1	
5	12R-82591-00	BAND	1	
6	4A0-83592-00	DAMPER	1	
7	4A0-83590-00	WATER TEMPERATURE ASSY	1	
8	93210-10118	O-RING	1	
9	59W-83611-00	PANEL, meter	1	
10	98503-04010	SCREW, pan head	4	
11	92901-04100	WASHER, spring	4	
12	92901-04600	WASHER, plate	4	
13	4A0-83522-00	COLLAR	4	



5F7100-0350

FIG. 34 HANDLE SWITCH. LEVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5F6-82911-00	HOLDER, lever 1	1	
2	4V4-82913-00	HOLDER, lever lower 1	1	
3	97306-05020	BOLT	2	
4	92906-05100	WASHER, spring	2	
5	214-83912-00	LEVER 1	1	
6	90109-06796	BOLT	1	
7	90201-08083	WASHER, plate	1	
8	95601-06100	NUT, u	1	
9	1RK-83922-00	LEVER 2	1	
10	341-83925-00	SCREW, lever fitting	1	
11	95301-06700	NUT	1	
12	90149-06131	SCREW	1	
13	90170-06010	NUT	1	
14	90501-10312	SPRING, compression	1	
15	4A0-83976-00	SWITCH, handle 1	1	



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FIG. 35 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	49V-82110-00	BATTERY ASSY	2	
2	49V-82136-00	PLATE, battery fitting	1	
3	4A0-85547-00	DAMPER	6	
4	116-82131-00	BAND, battery	1	
5	90140-06010	SCREW, round head	2	
6	59W-82590-00	WIRE HARNESS ASSY	1	
7	90465-10098	CLAMP	1	
8	59W-82509-00	WIRE, sub lead	1	
9	49V-82107-00	CHARGER, battery	1	
10	49V-82117-00	WIRE, lead	1	
11	59W-85850-00	GEARD MOTOR COMP.	1	
12	29L-85821-01	PULLEY, drive	1	
13	90151-05031	SCREW, countersunk	1	
14	29L-85823-00	DAMPER	1	
15	90387-064A5	COLLAR	2	
16	92502-06035	SCREW, pan head	2	
17	92990-06100	WASHER, spring	2	
18	90201-06067	WASHER, plate	2	
19	4A0-85547-00	DAMPER	1	
20	1RK-85824-00	BRACKET, cable	1	
21	59W-85830-M1	CONTROL UNIT ASSY	1	
22	4J2-24182-00	DAMPER, locating 2	1	
23	4A0-85547-00	DAMPER	3	
24	92501-06020	SCREW, pan head	2	
25	92990-06600	WASHER, plate	2	

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2500 SHINGAI IWATA-SHI SHIZUOKA-KEN JAPAN

PRINTED IN JAPAN
First edition Oct., 1985
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