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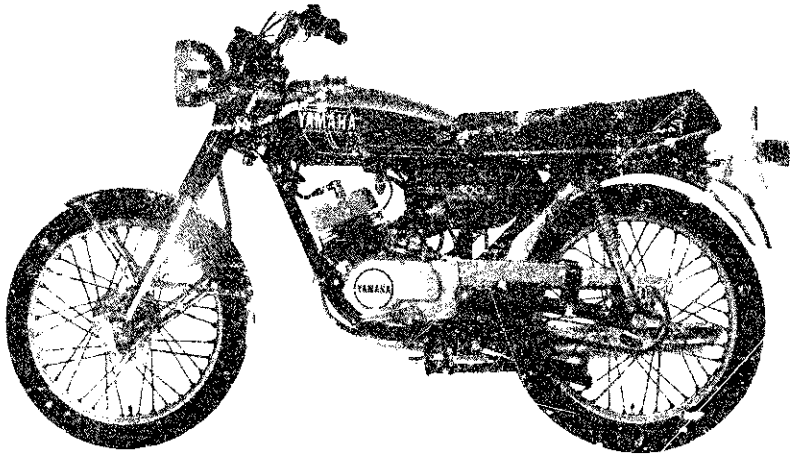
YAMAHA

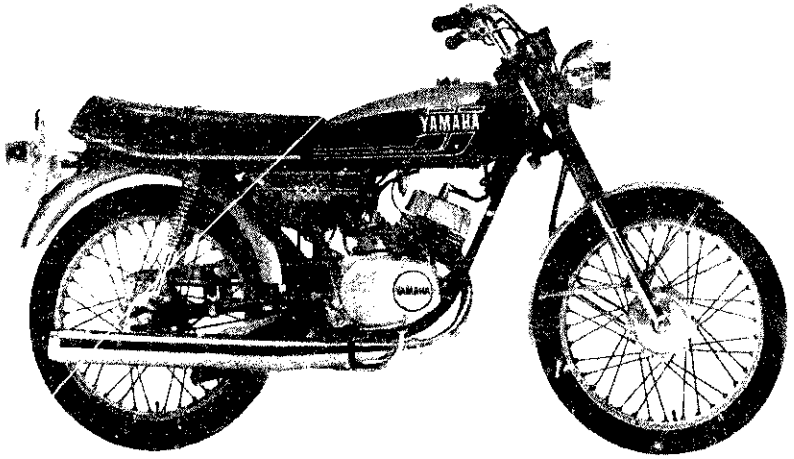
PARTS LIST

MODEL RS100 ('75)

(TYPE 478)

FOR EUROPE



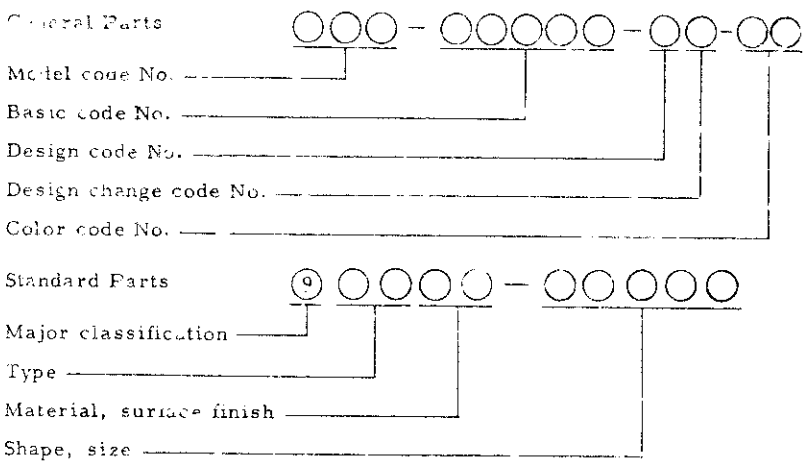

YAMAHA

FOREWORD

This Parts List related to the parts in use for the YAMAHA RS100. When you ordering replacement parts for the RS100, refer to this Parts List and write both part numbers and part names correctly.

1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:



Note: Every standard No. begins with 9.

2. How to Use this Parts List

(1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Pipe (rubber or vinyl) .... Inside diameter - length
O-ring ..... Section area - inside diameter
Washer, shim, collar ..... Inside diameter - outside diameter - thickness (length)

(2) Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indention as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
⋮	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

U.R. ..... Use size (thickness) and/or number as required
U.N. ..... Use as may as you need
T ..... Number of teeth in a gear
V ..... Voltage for light bulbs
S ..... "S" type oil seal or "S" type circlip
SD ..... "SD" type oil seal
SO ..... "SO" type oil seal
SW ..... "SW" type oil seal
E ..... "E" type circlip
R ..... "R" type circlip
F/No. ..... Frame No (Applicable machine No.)

(4) The parts marked with "X" in your country column are exclusive for your country, therefore, you should place an order only those parts. Meanwhile, the other parts are common for all European countries, and then we do not mention the names of countries.

(5) The parts marked with * in the remark column of this list are not supplied with by Yamaha, those have to be found locally, and the Head Lamp Unit assy is not supplied without bulbs.

(6) The right and left in relation to parts are determined on the basis of the rider facing toward the front

(7) This Parts List is based on the model in the production line on Nov., 25, 1974. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, you will make necessary corrections to the Parts List on hand to keep it up-to dated.

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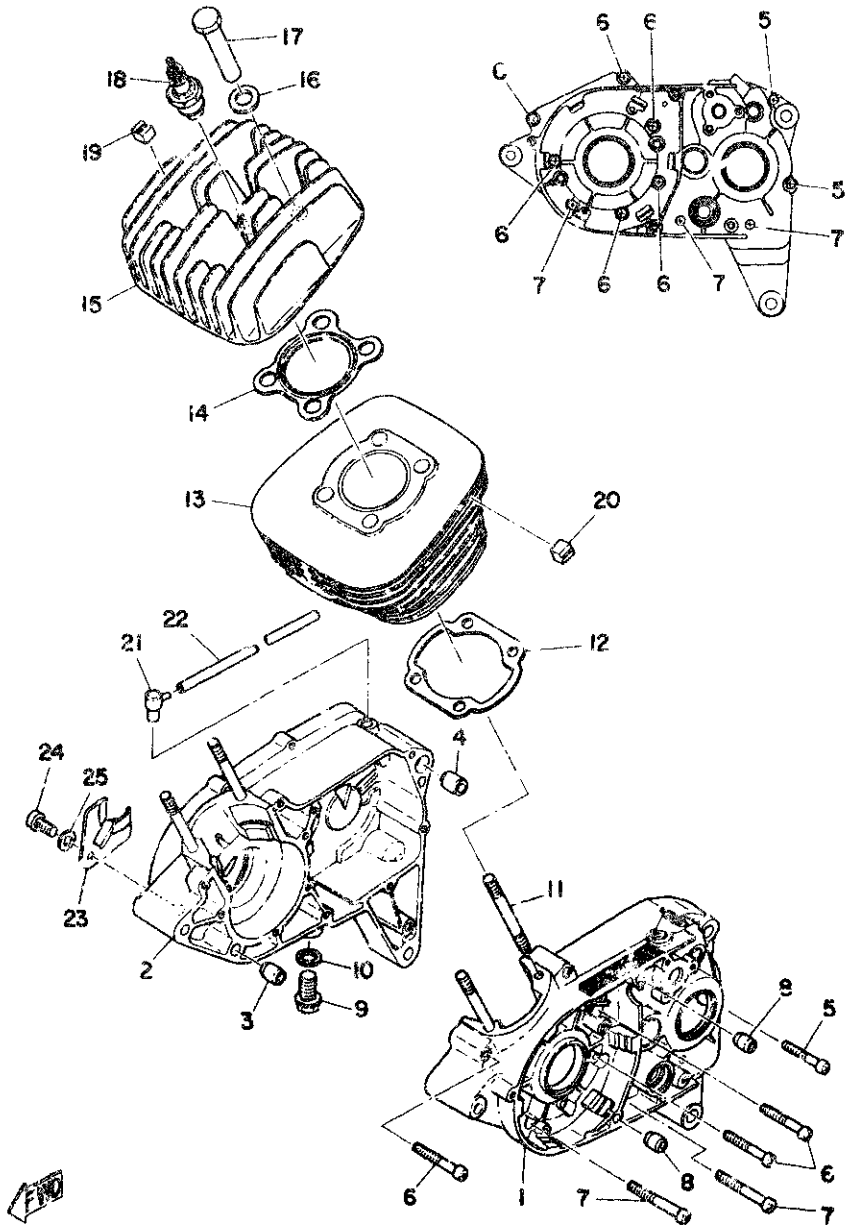
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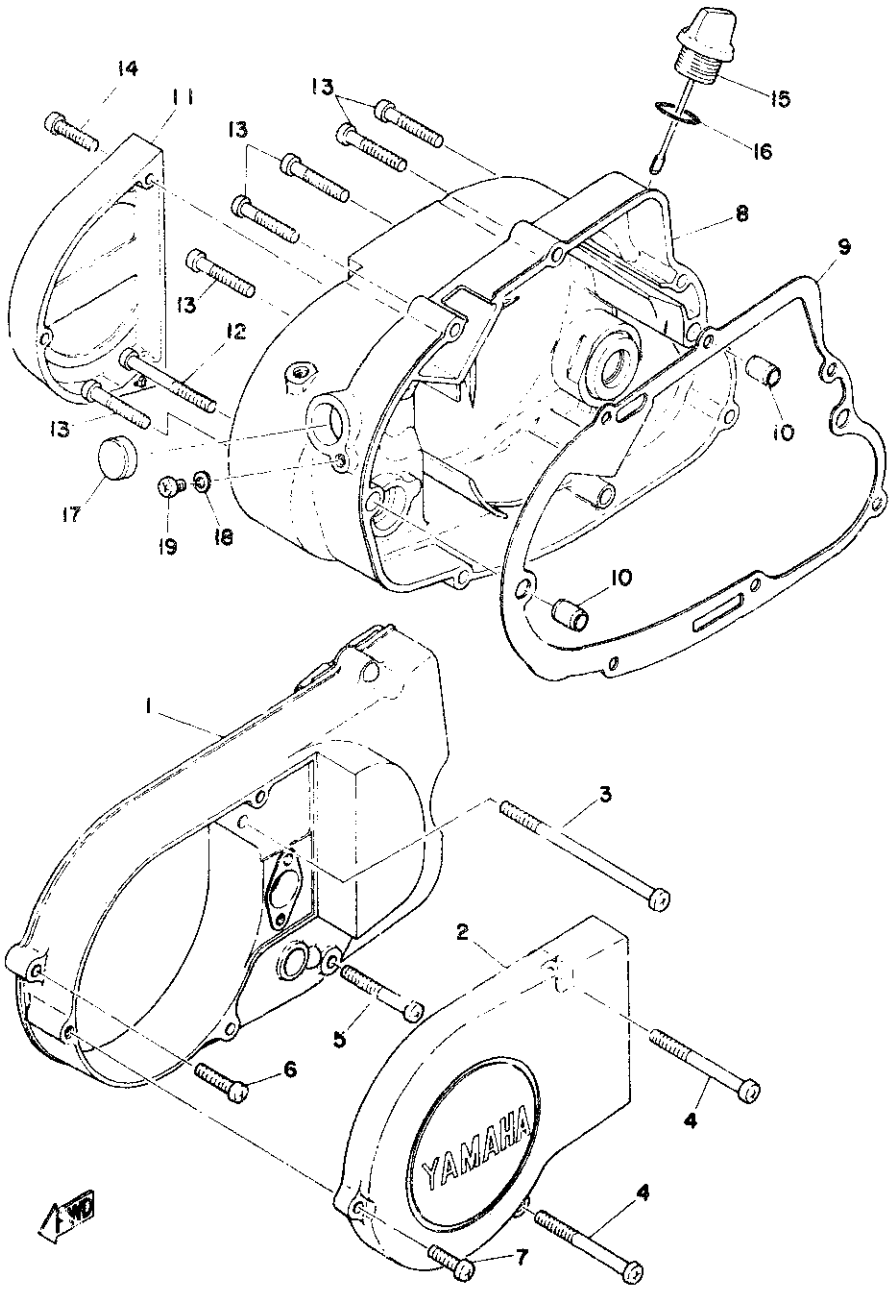
Fig. 1 CRANKCASE · CYLINDER



CRANKCASE · CYLINDER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
1- 1	276-15111-00	CASE, crank left	1		
1- 2	276-15121-03	CASE, crank right	1		
1- 3	91810-05016	PIN, dowel (8.4-12-16)	1		
1- 4	91810-16016	PIN, dowel (10.5-14-16)	1		
1- 5	92501-06040	SCREW, panhead	2		
1- 6	92501-06045	SCREW, panhead	6		
1- 7	92501-06055	SCREW, panhead	3		
1- 8	91810-02015	PIN, dowel (6.4-10-15)	2		
1- 9	90340-12005	PLUG, drain (132-15351-00) ..	1		
1-10	90430-12038	GASKET (132-15353-00)	1		
1-11	90116-08064	BOLT (248-11361-00)	4		
1-12	276-11351-00	GASKET, cylinder	1		
1-13	463-11311-02	CYLINDER	1		
1-14	305-11181-00	GASKET, cylinder head	1		
1-15	463-11111-00	HEAD, cylinder	1		
1-16	90201-12362	WASHER, plate (278-11175-00)	4		
1-17	90179-08025	NUT (278-11171-01)	4		
1-18	94701-00041	PLUG, spark (B-8HS)	1		
1-19	463-11127-03	ABSORBER 1	16		
1-20	463-11161-01	ABSORBER	14		
1-21	320-15371-00	BREATHER	1		
1-22	90446-07009	HOSE (204-15373-00 5-200) ..	1		
1-23	304-15128-00	HOLDER, right	1		
1-24	92501-08012	SCREW, panhead	1		
1-25	92901-08100	WASHER, spring	1		

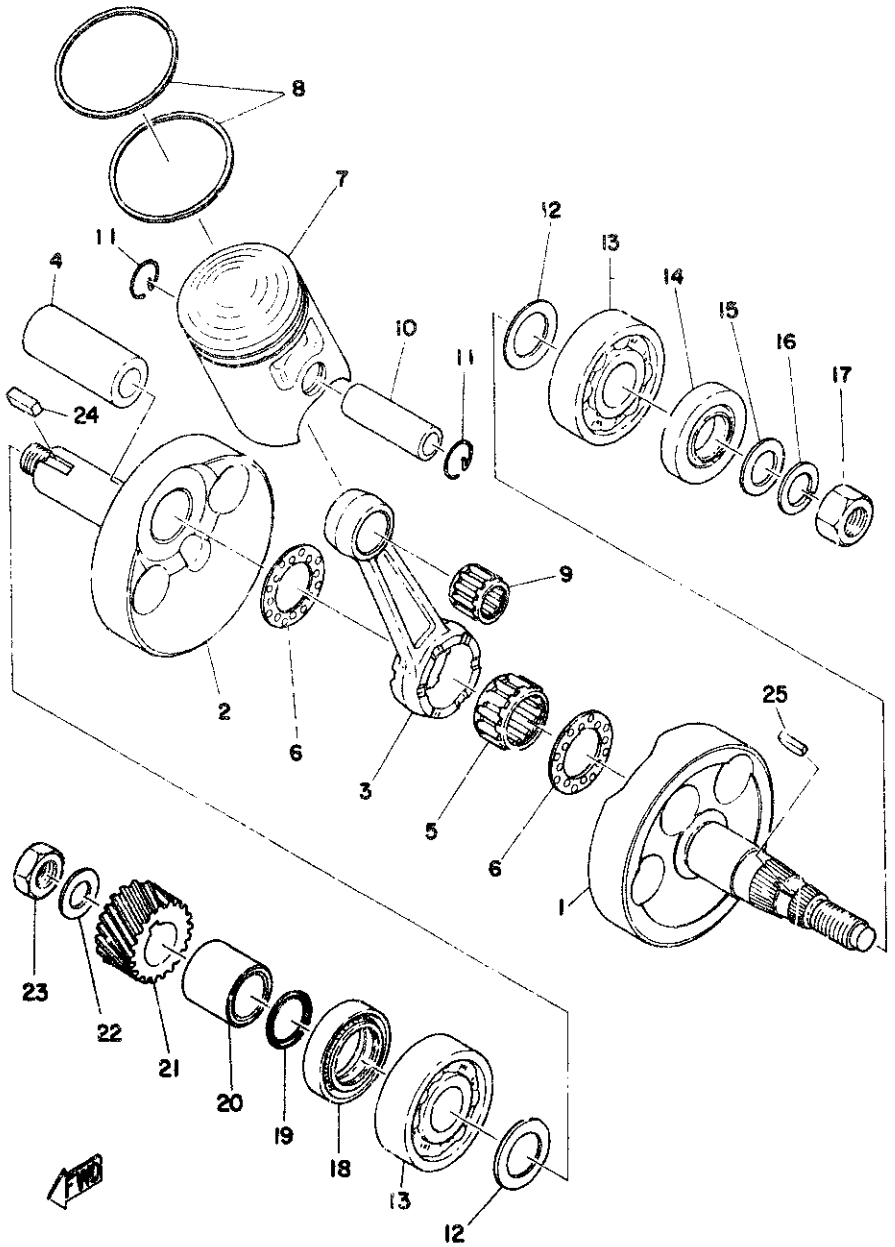
Fig. 2 CRANKCASE COVER



CRANKCASE COVER

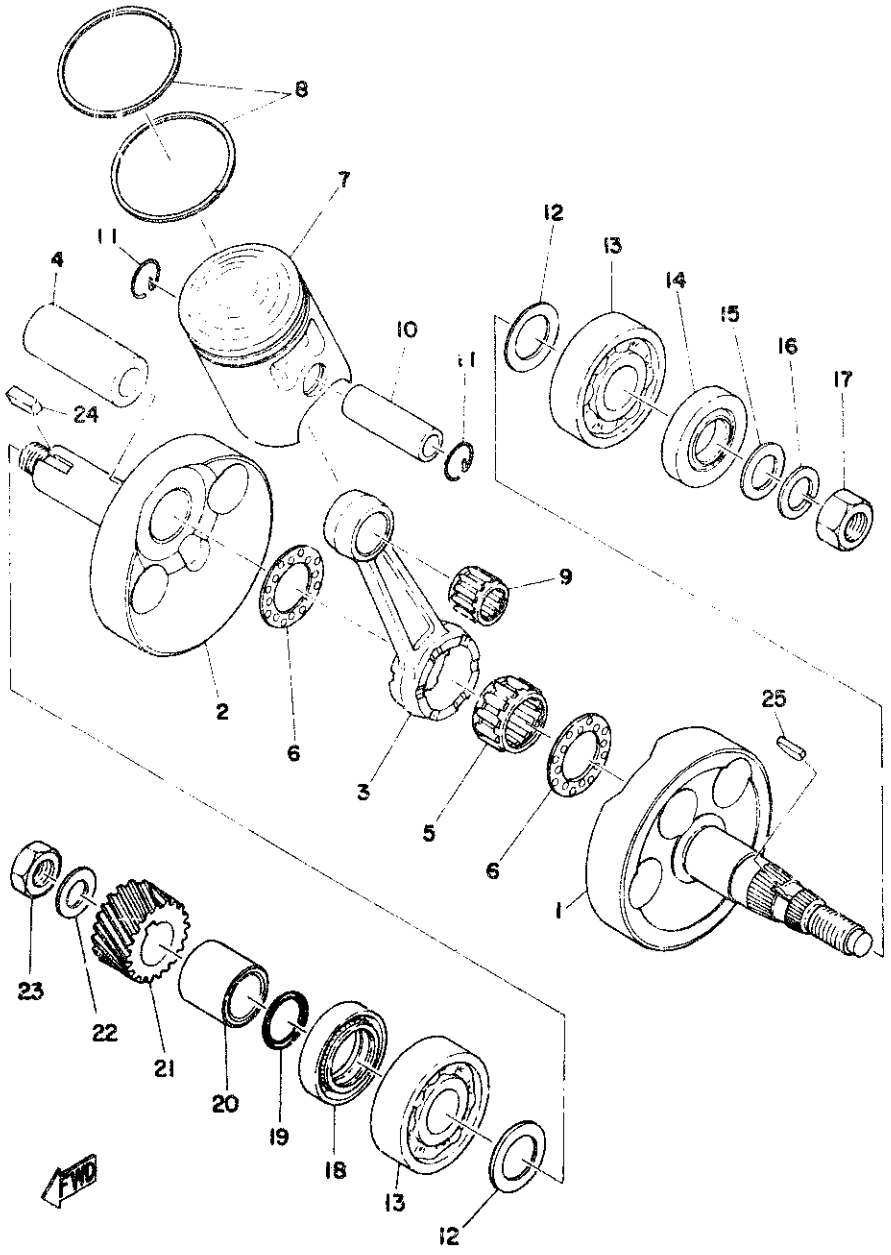
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
2- 1	463-15410-90	CRANK CASE COVER ASS'Y, left	1		
2- 2	463-15415-00	COVER, generator	1		
2- 3	92501-06110	SCREW, panhead	1		
2- 4	92501-06065	SCREW, panhead	2		
2- 5	92501-06045	SCREW, panhead	1		
2- 6	92501-06025	SCREW, panhead	1		
2- 7	92501-06020	SCREW, panhead	1		
2- 8	463-15421-00	COVER, crankcase right	1		
2- 9	315-15451-02	GASKET, crankcase cover right	1		
2-10	91810-02015	PIN, dowel (6.4-10-15)	2		
2-11	463-15416-00	COVER, oil pump	1		
2-12	92501-06055	SCREW, panhead	1		
2-13	92501-06035	SCREW, panhead	6		
2-14	92501-06020	SCREW, panhead	3		
2-15	401-15362-00	PLUG, oil level	1		
2-16	93210-19123	O-RING (2.4-19.0)	1		
2-17	90338-20023	PLUG, blind (363-17481-00)	1		
2-18	92901-06100	WASHER, spring	1		
2-19	92501-06010	SCREW, panhead	1		

Fig. 3 CRANK · PISTON



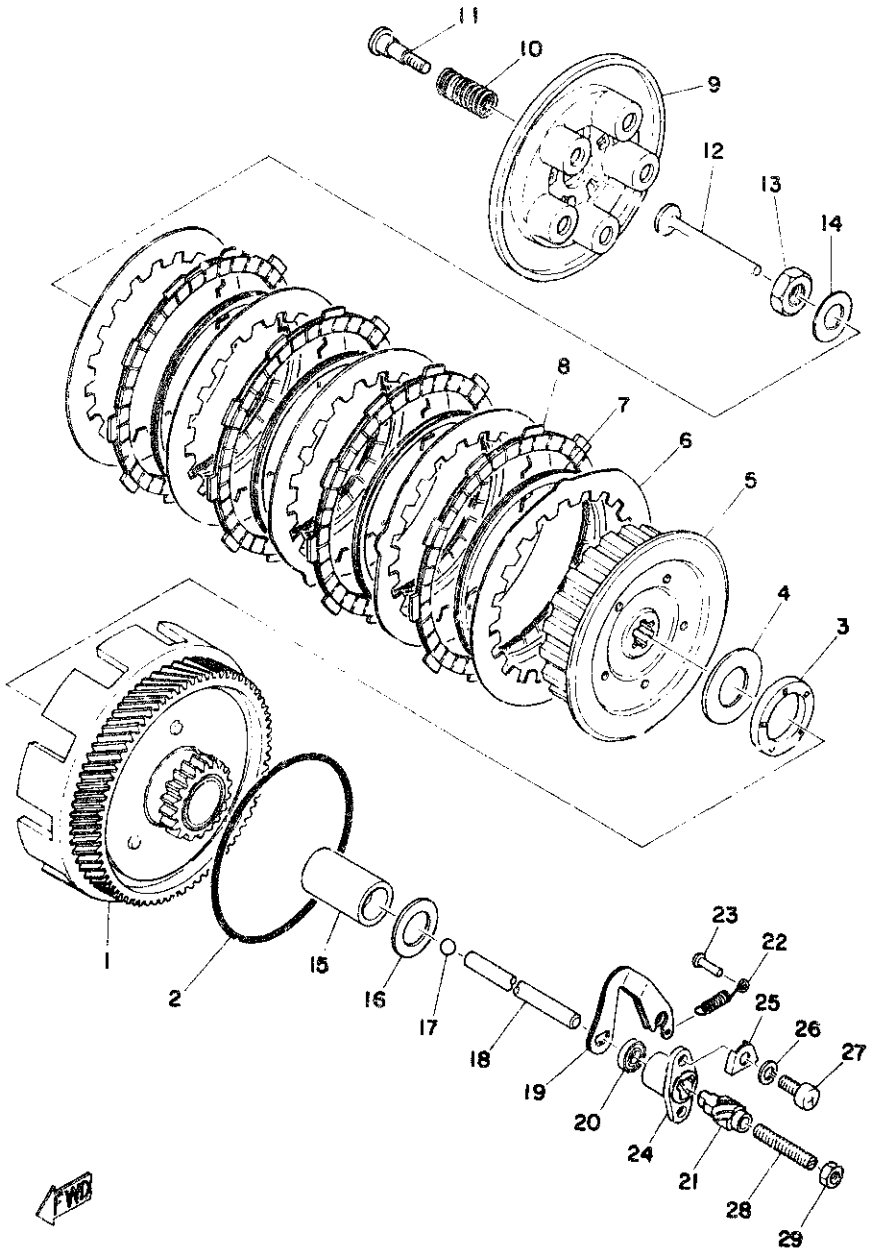
Ref. No.	Parts No.	Description	Q'ty	Appli able Machine No.	Remarks
3- 0-1	336-11400-02	CRANK ASS'Y	1		
3- 1	427-11412-00	. CRANK, left	1		
3- 2	336-11422-01	. CRANK, right	1		
3- 3	304-11651-01	. ROD, connecting	1		
3- 4	164-11681-00	. PIN, crank	1		
3- 5	93310-47251	. BEARING, con-rod big end ..	1		
3- 6	90209-22071	. WASHER (164-11685-00) ...	2		
3- 7	463-11631-01-96	PISTON (51.96mm STD) ...	U.R 1		
	463-11631-01-98	PISTON (51.98mm STD) ...			
	463-11635-01	PISTON (52.25mm 1st O.S) ...	1		Alternate Parts
	463-11636-01	PISTON (52.50mm 2nd O.S) ...	1		Alternate Parts
3- 8	335-11601-00	PISTON RING SET (STD)	1s		
	335-11601-10	PISTON RING SET (1st O.S) ...	1s		Alternate Parts
	335-11601-20	PISTON RING SET (2nd O.S) ...	1s		Alternate Parts
3- 9	93310-21403	BEARING, con-rod small end ..	1		
3-10	131-11633-00	PIN, piston	1		
3-11	93450-15023	CLIP, piston pin (131 11634-00)	2		
3-12	136-11561-00-03	SHIM crank (20-30-0.3) ..	U.R 2		
	136-11561-00-04	SHIM, crank (20-30-0.4) ...			
	136-11561-00-05	SHIM, crank (20-30-0.5) ...			
	136-11561-00-06	SHIM, crank (20-30-0.6) ...			
	136-11561-00-07	SHIM, crank (20-30-0.7) ...			
	136-11561-00-08	SHIM, crank (20-30-0.8) ...			
3-13	93306-30405	BEARING, crank (B6204C3) .	2		
3-14	93102-20010	OIL SEAL (SD 20-40-3)	1		
3-15	90201-12535	WASHER, plate	1		
3-16	92901-12100	WASHER, spring	1		
3-17	90170-12175	NUT	1		
3-18	93103-28011	OIL SEAL (SW-28-40-8)	1		

Fig. 3 CRANK · PISTON



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
3-19	93210-18023	O-RING(1.2-17.6)	1		
3-20	90387-20175	COLLAR, distance (276-16136-00)	1		
3-21	336-11111-00	GEAR, primary drive (19T) ..	1		
3-22	90208-12015	WASHER (164-16119-00)	1		
3-23	90179-12044	NUT, lock (353-16144-00) ...	1		
3-24	90282-05005	KEY, woodruff (353-11546-00)	1		
3-25	90280-03017	KEY, woodruff (146-11545-00)	1		
		ALTERNATE PARTS			
3- 0-2	463-11630-00	PISTON ASS'Y (STD)	1		Ref No. 2, 6, 10, 11
	463-11630-10	PISTON ASS'Y (1st O.S)	1		
	463-11630-20	PISTON ASS'Y (2nd O.S)	1		

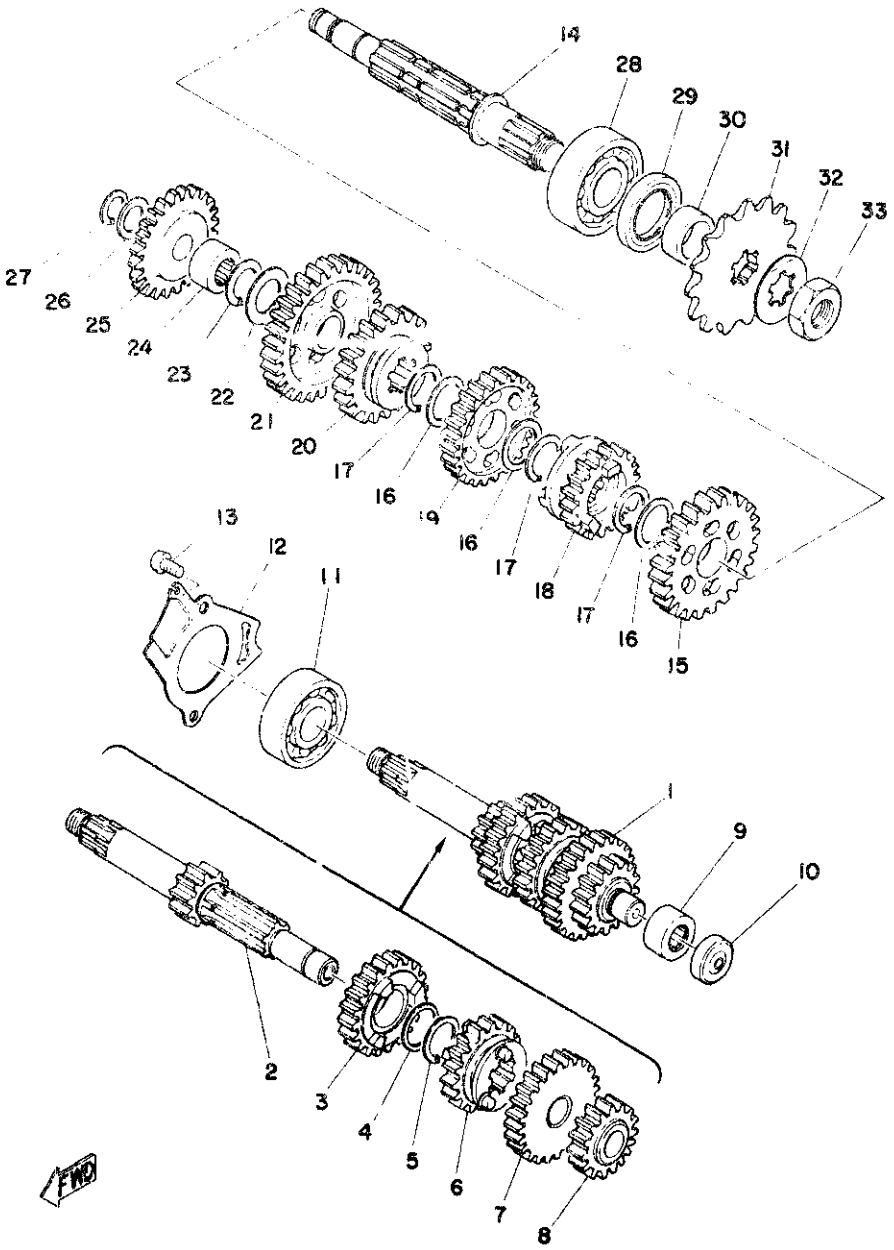
Fig. 4 CLUTCH



CLUTCH

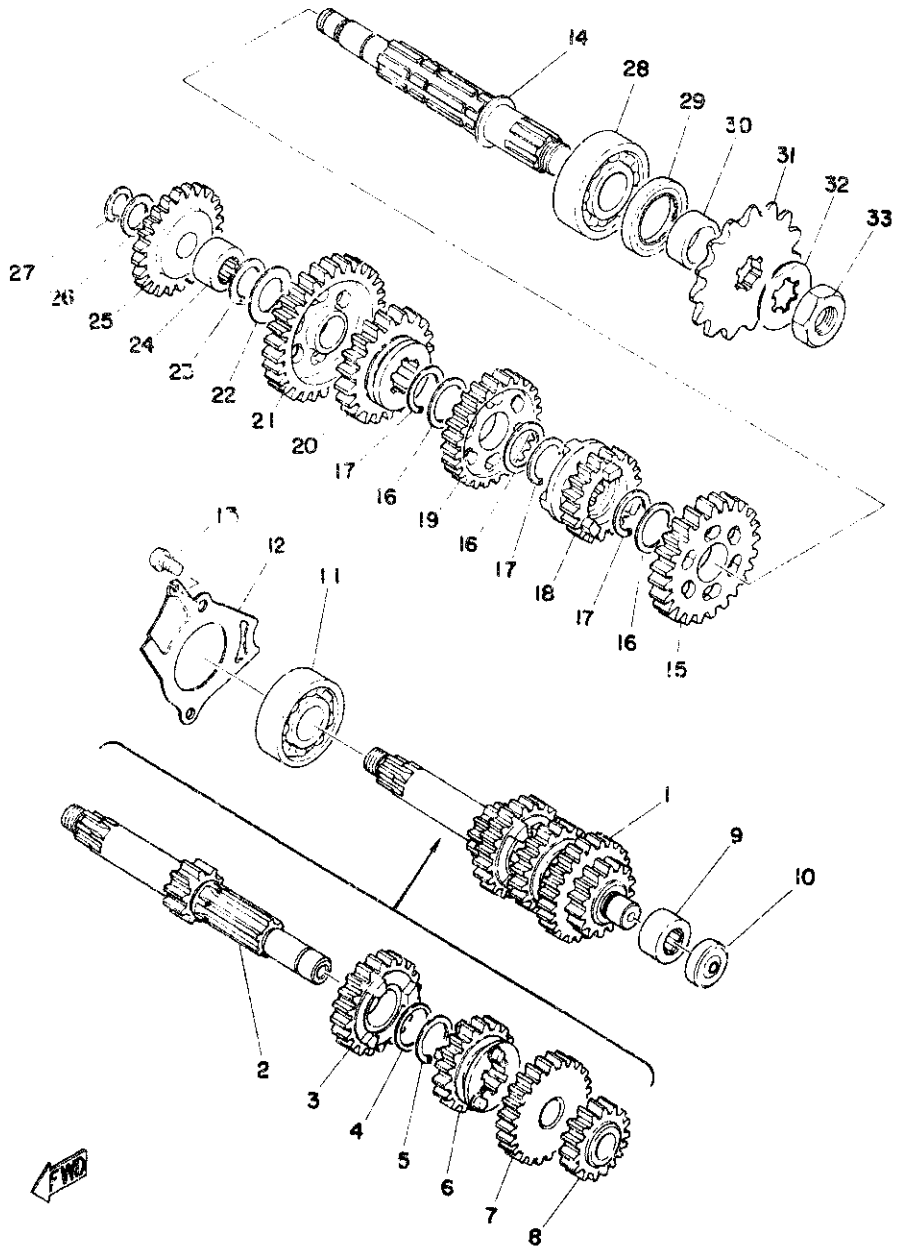
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
4- 0-1	336-16301-00	CLUTCH ASS'Y	1		
4- 1	336-16150-00	. PRIMARY DRIVEN GEAR COMP.	1		
4- 2	132-16369-00	. RING, friction	1		
4- 3	93341-22302	. BEARING, thrust	1		
4- 4	276-16154-00	. PLATE, thrust (17.2-34-4) .	1		
4- 5	132-16371-02	. BOSS, clutch	1		
4- 6	336-16324-00	. PLATE, clutch	5		
4- 7	137-16367-00	. RING, cushion	4		
4- 8	132-16321-00	. PLATE, friction	4		
4- 9	132-16351-00	. PLATE, pressure	1		
4-10	90501-20122	. SPRING, clutch (137-16333-00)	5		
4-11	90149-05057	. SCREW, spring (137-16337-01)	5		
4-12	137-16356-00	ROD, push 1	1		
4-13	90170-12060	NUT, hexagon (137-16377-00) .	1		
4-14	90208-12015	WASHER (164-16119-00)	1		
4-15	90560-17124	SPACER (164-16181-01)	1		
4-16	122-16164-00	PLATE, thrust (17.2-30-2) ..	1		
4-17	93501-04011	BALL (1/4 inch)	.		
4-18	276-16357-00	ROD, push 2	1		
4-19	463-16342-01	LEVER, push	1		
4-20	9310-11028	OIL SEAL (SO-10.5-15-3) ...	1		
4-21	241-16341-01	SCREW, push	1		
4-22	90506-07066	SPRING, tension (257-16345-00)	1		
4-23	132-16346-00	HOOK, spring	1		
4-24	314-16396-01	HOUSING, push screw	1		
4-25	315-16363-00	PLATE	2		
4-26	92901-06100	WASHER, spring	2		
4-27	92501-06015	SCREW, panhead	2		
4-28	90113-06013	BOLT, set(241-16343-00) ...	1		
4-29	93801-06300	NUT, lock	1		

Fig. 5 TRANSMISSION



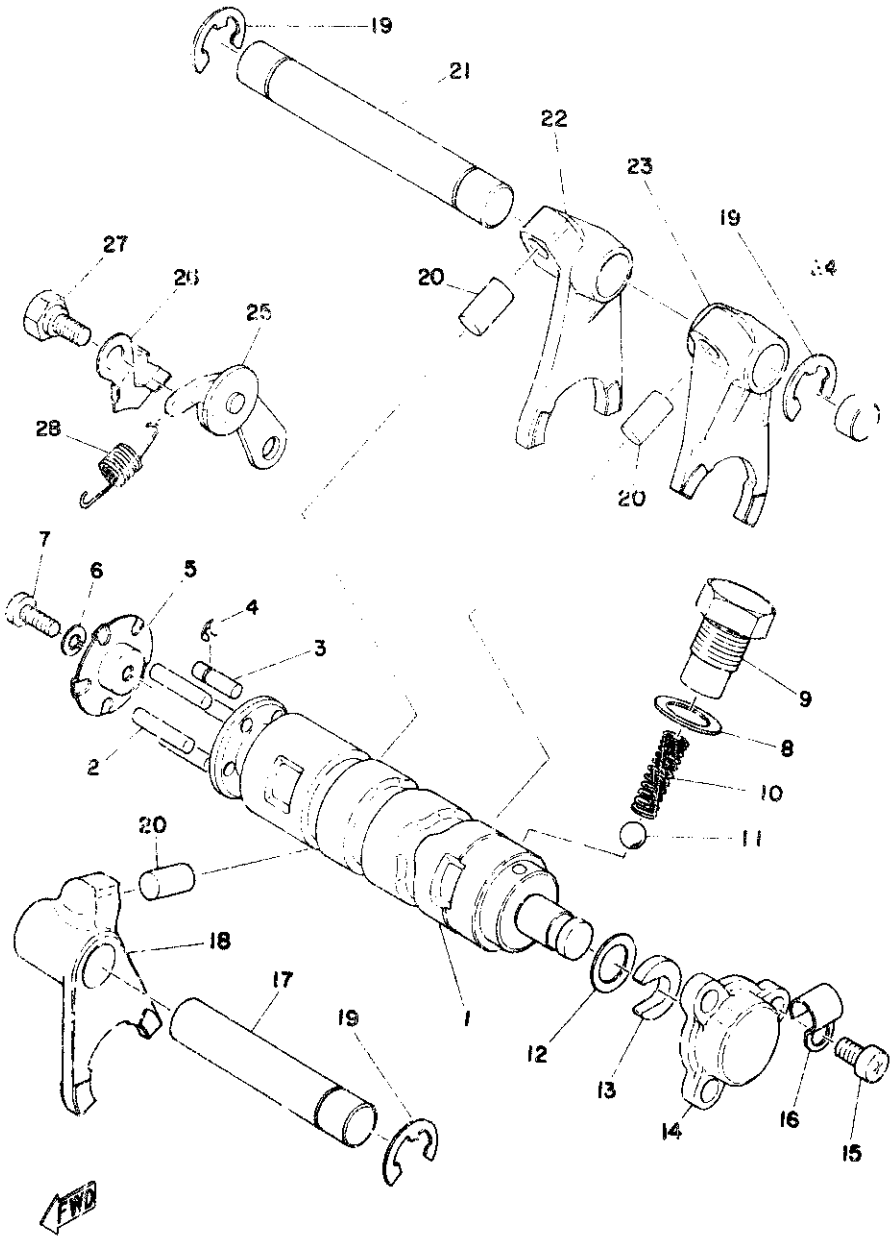
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
5- 1	427-17410-01	MAIN AXLE COMP.	1		
5- 2	403-17411-01	. AXLE, main (12T)	1		
5- 3	427-17141-00	. GEAR, 4th pini (22T)	1		
5- 4	90201-20266	. WASHER, plate (132-17216-00)	1		
5- 5	93440-20043	. CLIP (132-17414-00)	1		
5- 6	427-17131-00	. GEAR, 3rd pinion (19T)	1		
5- 7	427-17151-00	. GEAR, 5th pinion (23T)	1		
5- 8	427-17121-00	. GEAR, 2nd pinion (16T)	1		
5- 9	93315-31592	BEARING	1		
5-10	132-15289-00	SEAL, push rod	1		
5-11	93306-30304	BEARING (B6303)	1		
5-12	403-17471-00	PLATE, bearing cover	1		
5-13	92501-06012	SCREW, panhead	2		
5-14	315-17421-01	AXLE, drive	1		
5-15	427-17221-00	GEAR, 2nd wheel (30T)	1		
5-16	90201-20266	WASHER, plate (132-17216-00)	3		
5-17	93440-20043	CLIP (132-17414-00)	3		
5-18	427-17251-00	GEAR, 5th wheel (22T)	1		
5-19	427-17231-00	GEAR, 3rd wheel (26T)	1		
5-20	265-17241-00	GEAR, 4th wheel (24T)	1		
5-21	265-17211-00	GEAR, 1st wheel (34T)	1		
5-22	164-17427-00-06	SHIM, drive axle (15.2-30-0.6)	1		
5-23	93440-15012	CIRCLIP (S-15)	1		
5-24	93311-31515	BEARING	1		
5-25	403-15651-00	GEAR, kick idle (28T)	1		
5-26	132-15652-00-10	WASHER, thrust (13.3-22-1.0)	U.R 1		
	132-15653-00-12	WASHER, thrust (13.3-22-1.2)			
	132-15653-00-14	WASHER, thrust (13.3-22-1.4)			
5-27	93410-13004	CIRCLIP (S-13)	1		

Fig. 5 TRANSMISSION



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
5-28	93306-30401	BEARING (B6304)	2		
5-29	93102-26042	OIL SEAL (SD-26-38-5)	1		
5-30	90380-20031	COLLAR (164-17462-00) ...	1		
5-31	174-17461-30	SPROCKET, drive (13T) ...	1		U.R
	174-17461-40	SPROCKET, drive (14T) ..			
	174-17461-50	SPROCKET, drive (15T) ...			
	174-17461-60	SPROCKET, drive (16T) ..			
	174-17461-70	SPROCKET, drive (17T) ...			
5-32	90215-16020	WASHER, lock (102-17464-00)	1		
5-33	90179-16018	NUT, lock (102-17463-00) ...	1		

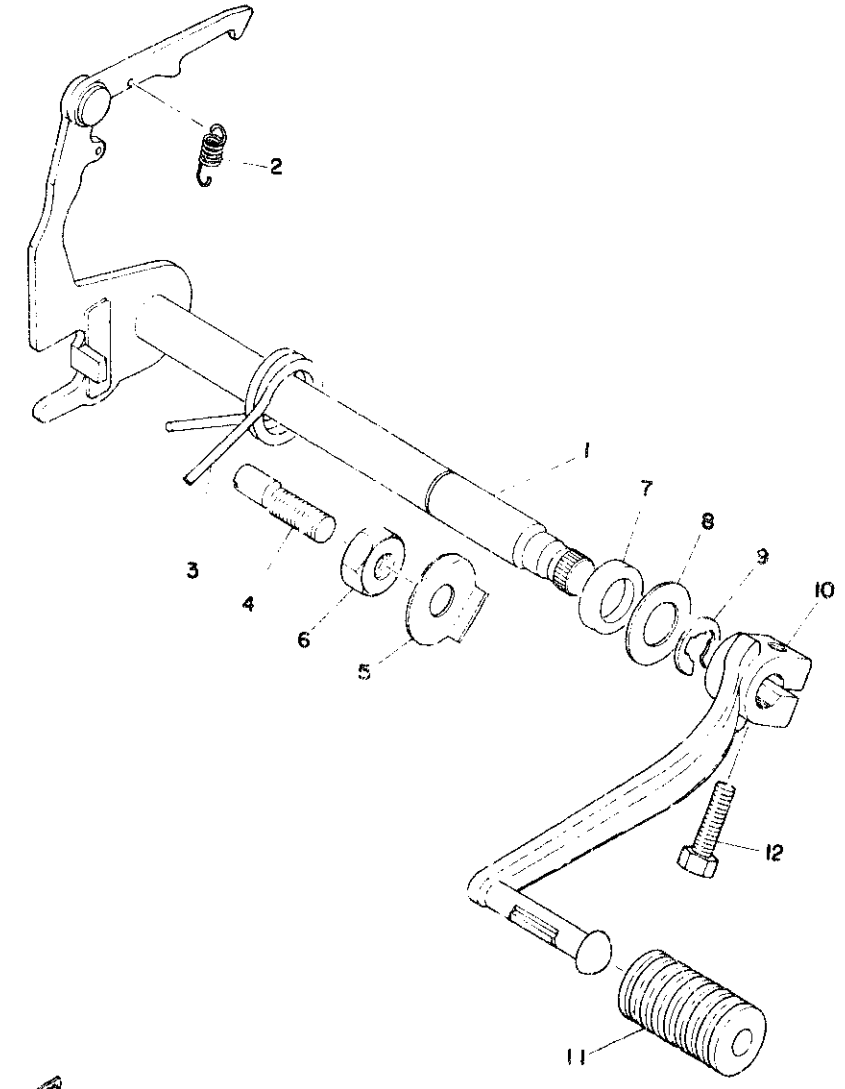
Fig. 6 SHIFTER 1



SHIFTER 1

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
6- 1	315-18541-00	CAM, shift	1		
6- 2	93604-22050	PIN, dowel (4-21.8)	4		
6- 3	90249-04039	PIN, locating (164-18544-00)	1		
6- 4	93430-03014	CIRCLIP (E-2.5)	1		
6- 5	164-18561-00	PLATE, side	1		
6- 6	92901-05100	WASHER, spring	1		
6- 7	98501-05012	SCREW, panhead	1		
6- 8	137-13353-00	GASKET	1		
6- 9	90109-14389	BOLT	1		
6-10	90501-10353	SPRING, compression	1		
6-11	93505-16006	BALL (5/16 inch)	1		
6-12	90201-12166	WASHER, plate (164-18572-00)	1		
6-13	164-18571-01	HOLDER, shift cam	1		
6-14	164-18589-00	PLUG, blind	1		
6-15	92501-06010	SCREW, panhead	3		
6-16	90462-05012	CLAMP (164-82594-00)	1		
6-17	248-18531-00	BAR, shift fork guide	1		
6-18	248-18512-01	FORK, shift 2	1		
6-19	93450-10017	CIRCLIP (E-10)	3		
6-20	90250-08017	PIN (278-18552-00)	3		
6-21	214-18531-00	BAR, shift fork guide	1		
6-22	248-18513-01	FORK, shift 3	1		
6-23	248-18511-02	FORK, shift 1	1		
6-24	214-15385-00	PLUG, blind	1		
6-25	132-18140-01	STOPPER LEVER ASS'Y	1		
6-26	463-15492-00	COVER	1		
6-27	90109-06001	BOLT, stopper (132-18177-00)	1		
6-28	90506-09013	SPRING, stopper (296-18141-00)	1		

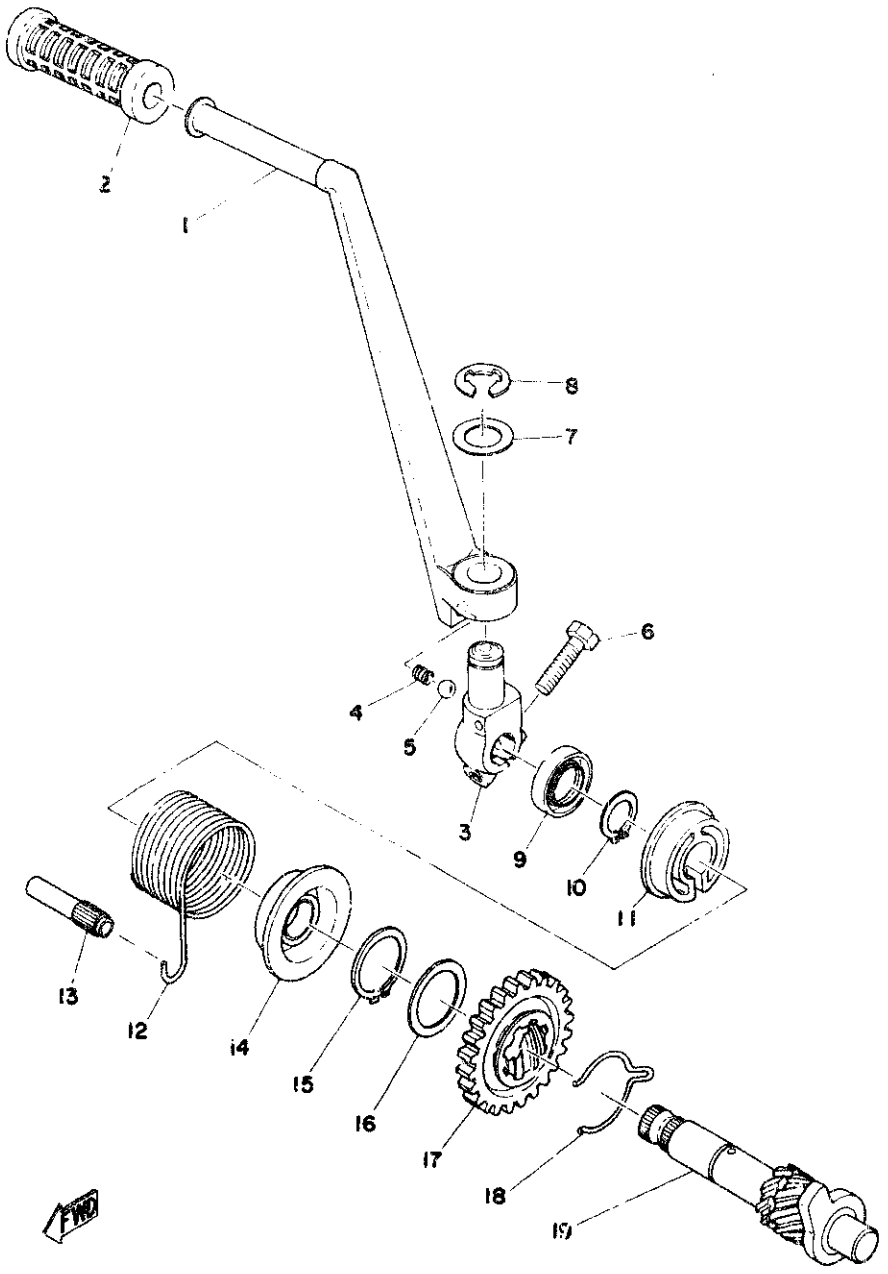
Fig. 7 SHIFTER 2



SHIFTER 2

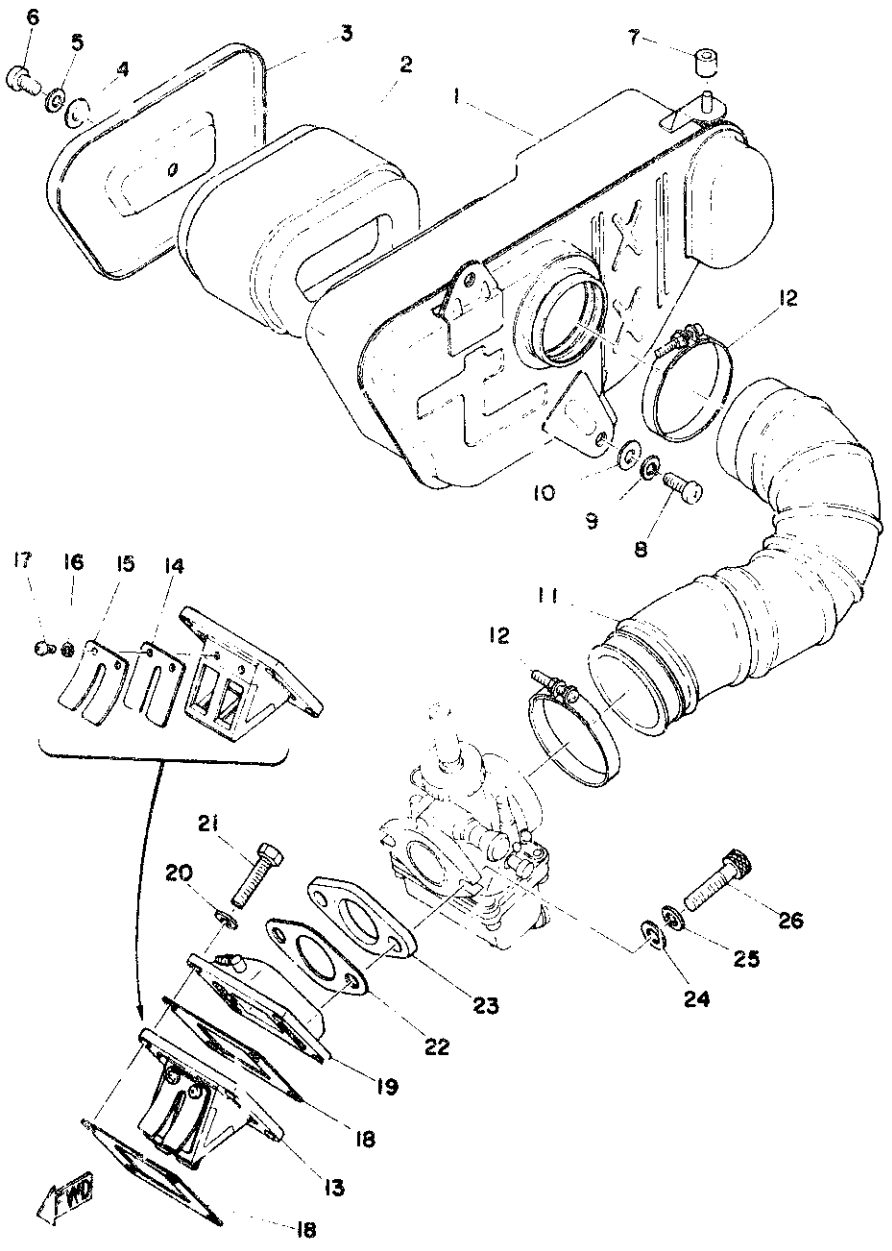
Ref. No	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
7- 1	274-18101-01	CHANGE SHAFT ASS'Y	1		
7- 2	90501-39099	SPRING, tension (132-18123-00)	1		
7- 3	90501-32207	SPRING, torsion (132-18124-00)	1		
7- 4	90149-08094	SCREW, adjusting	1		
7- 5	90215-08014	WASHER, lock (248-18139-00)	1		
7- 6	90170-08029	NUT, hexagon (258-18134-00)	1		
7- 7	93109-14005	OIL SEAL (DC-14-24-6) ...	1		
7- 8	90201-14240	WASHER, plate (248-18137-00)	1		
7- 9	93430-12009	CIRCLIP (E-12)	1		
7-10	248-18111-00-93	PEDAL, change	1		
7-11	132-18113-01	COVER, change pedal	1		
7-12	91101-08020	BOLT	1		

Fig. 8 KICK STARTER



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
8- 1	278-15611-00-93	CRANK, kick	1		
8- 2	156-15618-01	COVER, kick lever	1		
8- 3	337-15621-01-91	BOLT, kick crank	1		
8- 4	90501-1 081	SPRING, compression (278-15622-00)	1		
8- 5	93507-32009	BALL (7/32 inch)	1		
8- 6	97311-06025	BOLT	1		
8- 7	90201-15234	WASHER, plate (278-15613-00)	1		
8- 8	93430-10016	CIRCLIP (E-10)	1		
8- 9	93102-15130	OIL SEAL (SD-15-30-7)	1		
8-10	93410-15005	CIRCLIP (S-15)	1		
8-11	132-15676-00	COVER, kick spring	1		
8-12	90508-26136	SPRING, torsion (304-15665-00)	1		
8-13	257-15668-00	STOPPER, kick spring	1		
8-14	132-15664-00	GUIDE, kick spring	1		
8-15	93410-25017	CIRCLIP (S-25)	1		
8-16	117-15644-00	SHIM (25.1-32-1)	1		
8-17	305-15641-00	GEAR, kick	1		
8-18	90468-26048	CLIP (315-15687-00)	1		
8-19	305-15660-02	KICK AXLE ASS'Y	1		

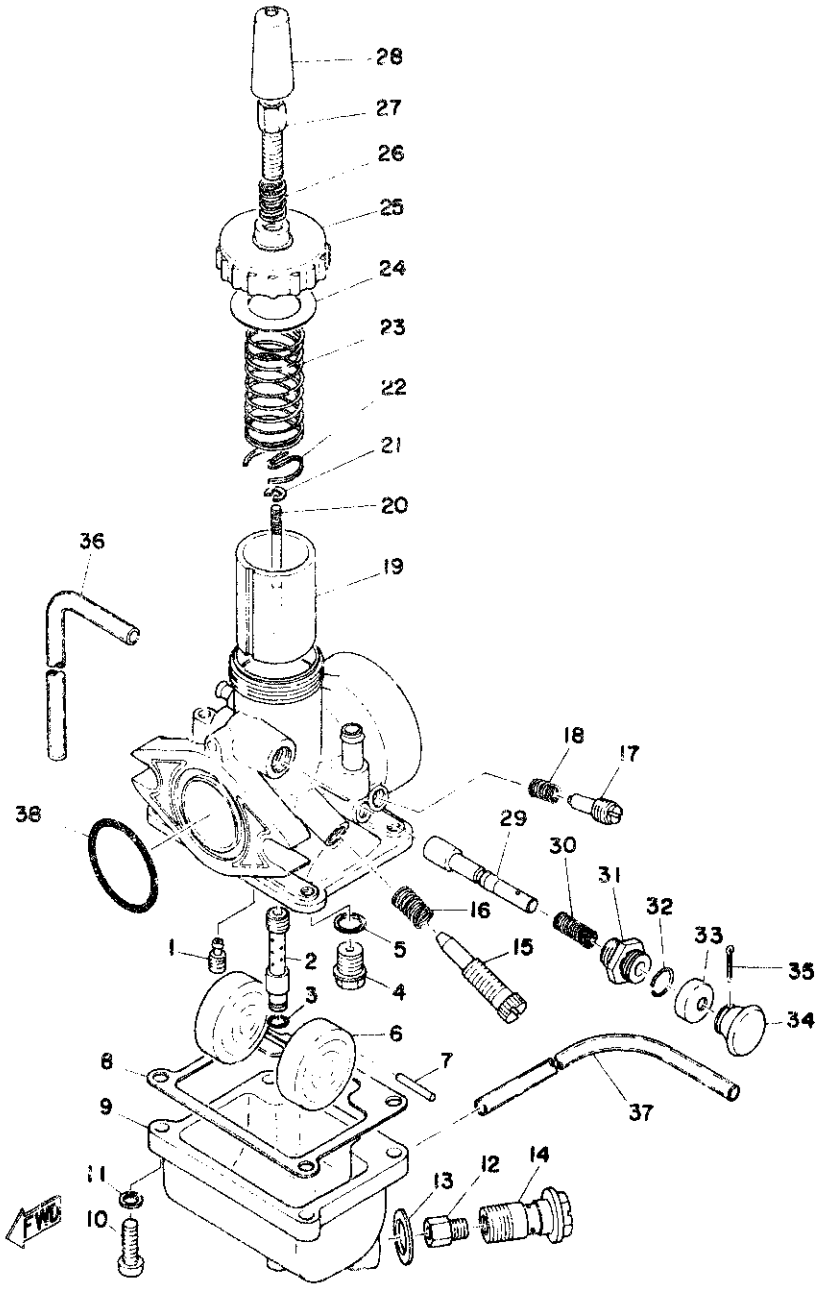
Fig. 9 INTAKE



INTAKE

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
9- 1	463-14411-01	CASE, air cleaner	1		
9- 2	463-14451-01	ELEMENT, air cleaner	1		
9- 3	463-14412-00	CAP, air cleaner	1		
9- 4	90202-05057	WASHER, plate	1		
9- 5	92901-06200	WASHER, plain	1		
9- 6	92501-06012	SCREW, panhead	1		
9- 7	353-21788-00	DAMPER, locating	1		
9- 8	92501-06015	SCREW, panhead	2		
9- 9	92901-06100	WASHER, spring	2		
9-10	92901-06200	WASHER, plain	2		
9-11	463-14453-01	JOINT, air cleaner	1		
9-12	90460-51059	CLAMP, hose (304-14455-00)	2		
9-13	314-13610-01	REED VALVE ASS'Y	1		
9-14	314-13613-00	. VALVE, reed	2		
9-15	314-13616-01	. STOPPER, reed valve	2		
9-16	92901-03100	WASHER, spring	4		
9-17	98512-03008	. SCREW panhead	4		
9-18	314-13621-02	PACKING, valve seat	2		
9-19	463-13565-00	JOINT	1		
9-20	92901-06100	WASHER, spring	4		
9-21	91201-06025	BOLT	4		
9-22	248-13556-70	GASKET	1		
9-23	304-13555-00	JOINT	1		
9-24	90201-08089	WASHER, plate (304-13578-00)	2		
9-25	92901-08100	WASHER, spring	2		
9-26	91316-08030	BOLT	2		

Fig. 10 CARBURETOR

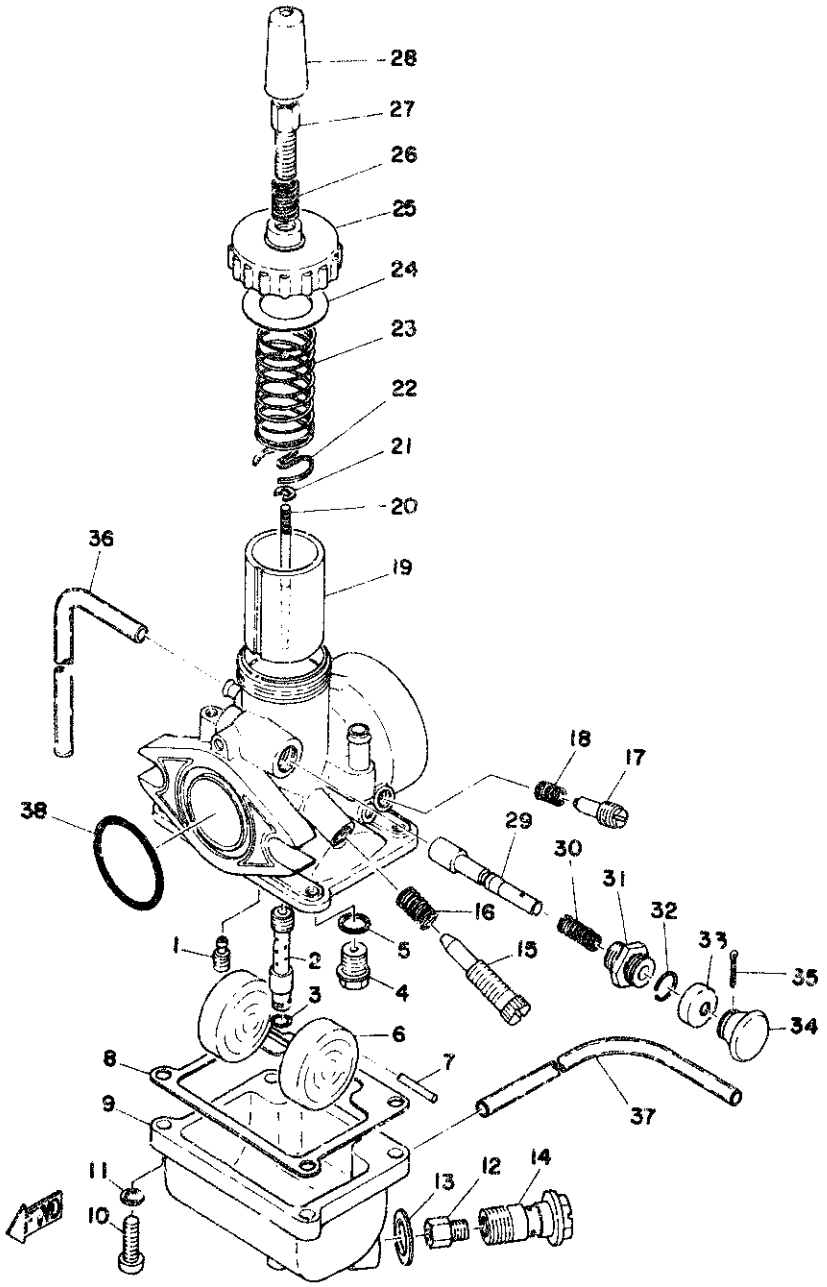


CARBURETOR

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
10- 0-1	463-14101-90	CARBURETOR ASS'Y	1		x	x		x						x		
	464-14101-00	CARBURETOR ASS'Y	1									x				
10- 1	260-14142-22	. JET, pilot (#22.5)	1		x	x		x						x		
10- 2	437-14141-36	. NOZZLE, main (O-6) ...	1		x	x		x				x		x		
10- 3	214-14147-00	. O-RING	1		x	x		x				x		x		
10- 4	127-14190-15	. VALVE SEAT ASS'Y (#1.5)	1		x	x		x				x		x		
10- 5	127-14175-00	. WASHER, valve seat	1		x	x		x				x		x		
10- 6	304-14185-00	. FLOAT	1		x	x		x						x		
10- 7	137-14186-00	. PIN, float	1		x	x		x				x		x		
10- 8	304-14184-00	GASKET, float chamber ..	1		x	x		x				x		x		
10- 9	437-14181-00	. BODY, float chamber	1		x	x		x				x		x		
10-10	98502-04014	. SCREW, panhead	4		x	x		x				x		x		
10-11	92901-04100	. WASHER, spring	4		x	x		x				x		x		
10-12	137-14143-16	. JET, main (#80)	U.R													
	137-14143-18	. JET, main (#90)														
	137-14143-20	. JET, main (#100)										x				STD
	137-14143-22	. JET, main (#110)			x	x		x						x		STD
	137-14143-24	. JET, main (#120)														
	137-14143-26	. JET, main (#130)														
10-13	304-14198-00	. GASKET	1		x	x		x				x		x		
10-14	248-14166-00	. BOLT, banjo	1		x	x		x				x		x		
10-15	304-14122-00	. SCREW, throttle	1		x	x		x				x		x		
10-16	137-14133-00	. SPRING, throttle stop ...	1		x	x		x				x		x		
10-17	174-14123-00	. SCREW, air adjusting ...	1		x	x		x				x		x		
10-18	174-14134-00	. SPRING, air adjusting ...	1		x	x		x				x		x		
10-19	304-14112-20	. VALVE, throttle (#2.0) ..	1		x	x		x				x		x		
10-20	152-14116-10	. NEEDLE (4F 10-3)	1		x	x		x				x		x		
10-21	464-14137-00	. CLIP	1		x	x		x				x		?		

F	N L	D	C H	B	S	S F	D K	N	S	U K	I

Fig. 10 CARBURETOR

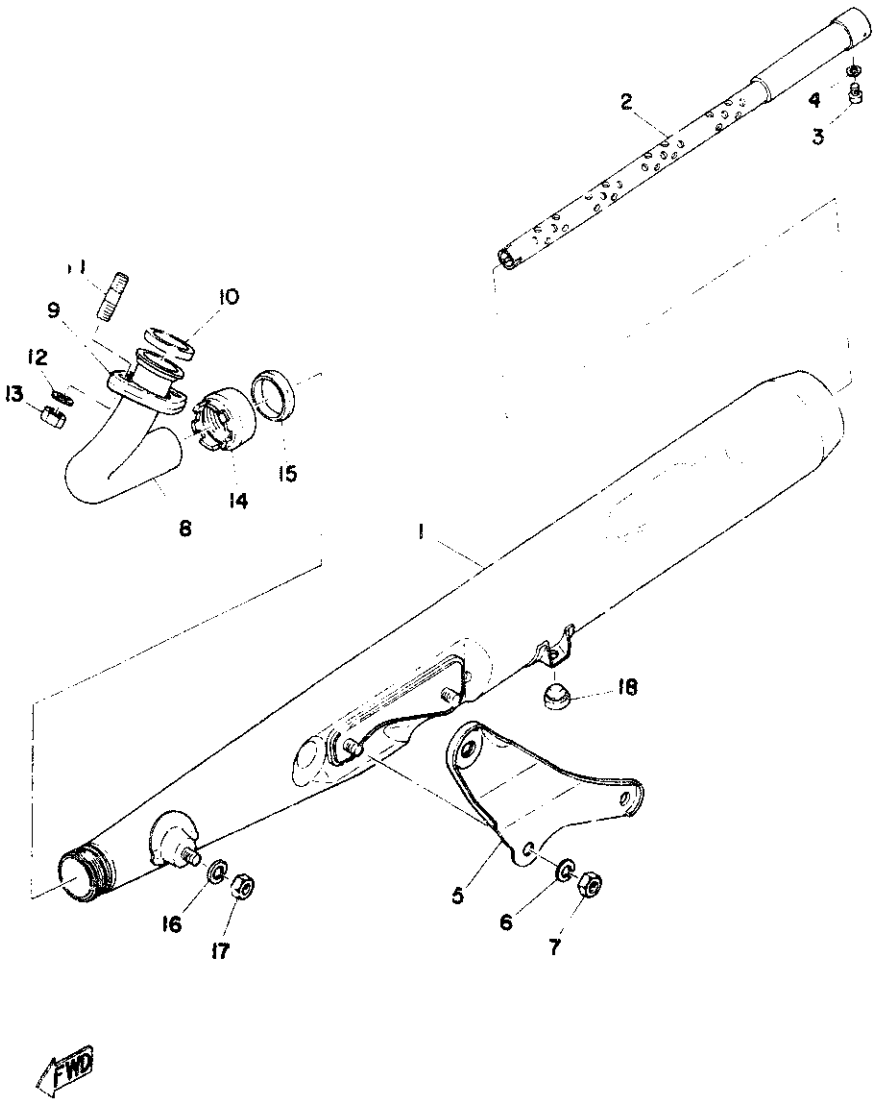


CARBURETOR

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
10-22	137-14136-00	. SEAT, spring	1		x	x		x				x		x		
10-23	276-14131-00	. SPRING, throttle valve ...	1		x	x		x				x		x		
10-24	193-14126-00	. PACKING	1		x	x		x				x		x		
10-25	193-14158-00	. TOP, mixing chamber	1		x	x		x				x		x		
10-26	193-14153-00	. SPRING, throttle stop	1		x	x		x				x		x		
10-27	193-14124-26	. SCREW, wire adjusting ..	1		x	x		x				x		x		
10-28	307-14169-00	. CAI	1		x	x		x				x		x		
10-29	304-14171-00	. PLUNGER, starter	1		x	x		x				x		x		
10-30	156-14135-00	. SPRING, plunger	1		x	x		x				x		x		
10-31	152-14174-00	. CAP, plunger	1		x	x		x				x		x		
10-32	353-14138-00	. CLIP, plunger	1		x	x		x				x		x		
10-33	132-14173-00	. COVER, plunger	1		x	x		x				x		x		
10-34	304-14261-00	. HOLDER	1		x	x		x				x		x		
10-35	91401-16015	. PIN, cotter	1		x	x		x				x		x		
10-36	183-14197-01	. PIPE, air vent (3-200) ...	1		x	x		x				x		x		
10-37	183-14196-00	. PIPE, air flow (3-160) ...	1		x	x		x				x		x		
10-38	241-14147-00	. O-RING	1		x	x		x				x		x		

F NL D CH B S SF DK N A UK I

Fig. 11 EXHAUST



EXHAUST

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
11- 1	478-14710-00	MUFFLER ASS'Y	1		x	x		x						x		
	473-14710-50	MUFFLER ASS'Y	1									x				
11- 2	463-14753-00	. SILENCER	1		x	x		x				x		x		
11- 3	98501-05010	. SCREW, panhead	1		x	x		x				x		x		
11- 4	92901-05100	. WASHER, spring	1		x	x		x				x		x		
11- 5	336-14771-00	. STAY, muffler	1		x	x		x				x		x		
11- 6	92901-08100	. WASHER, spring	2		x	x		x				x		x		
11- 7	95301-08600	. NUT	2		x	x		x				x		x		
11- 8	463-14611-03	PIPE, exhaust	1		x	x		x				x		x		
11- 9	307-14612-00	NUT, ring	1		x	x		x				x		x		
11-10	132-14613-00	GASKET, exhaust pipe	1		x	x		x				x		x		
11-11	90116-08166	STUD	2		x	x		x				x		x		
11-12	92901-08100	WASHER, spring	2		x	x		x				x		x		
11-13	95303-08600	NUT, hexagon	2		x	x		x				x		x		
11-14	132-14713-00	NUT, muffler joint	1		x	x		x				x		x		
11-15	132-14714-01	GASKET, muffler joint	1		x	x		x				x		x		
11-16	92901-08100	WASHER, spring	1		x	x		x				x		x		
11-17	95303-08600	NUT, hexagon	1		x	x		x				x		x		
11-18	102-27114-00	STOPPER, main stand ...	1		x	x		x				x		x		

F	NL	D	CH	B	S	SF	DK	N	A	UK	I

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CHASSIS

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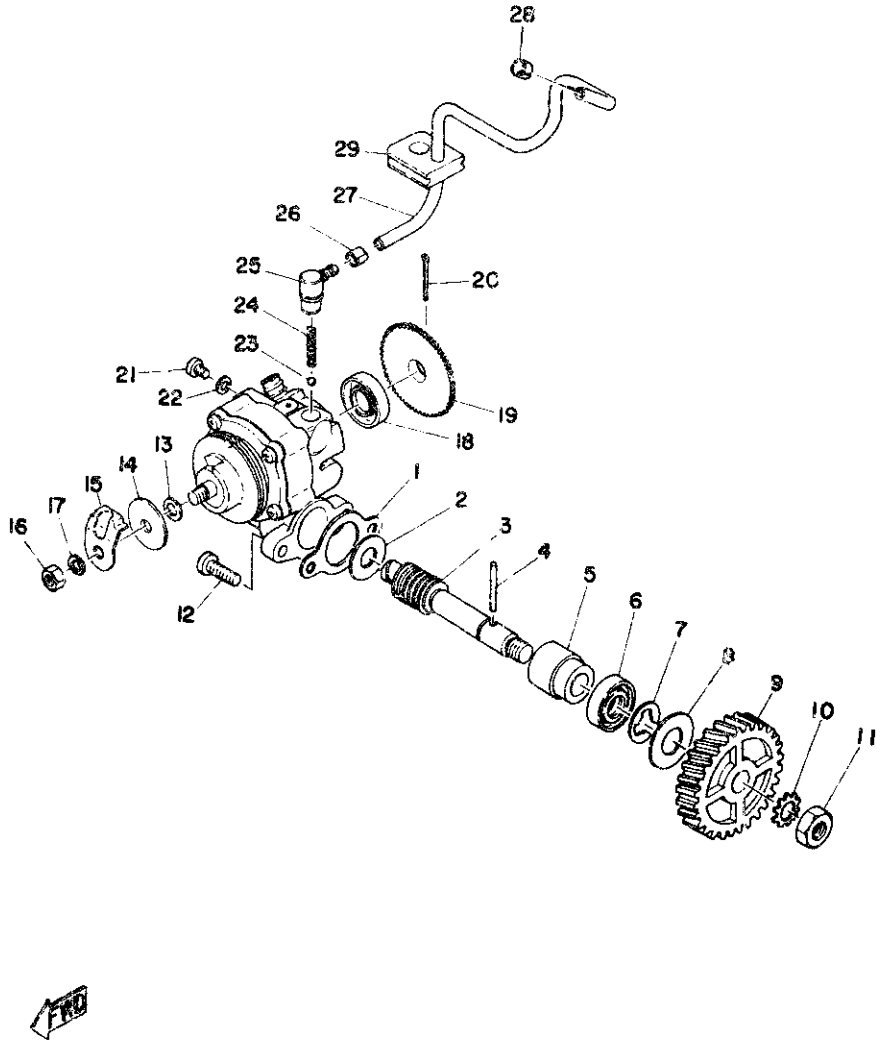
CHASSIS

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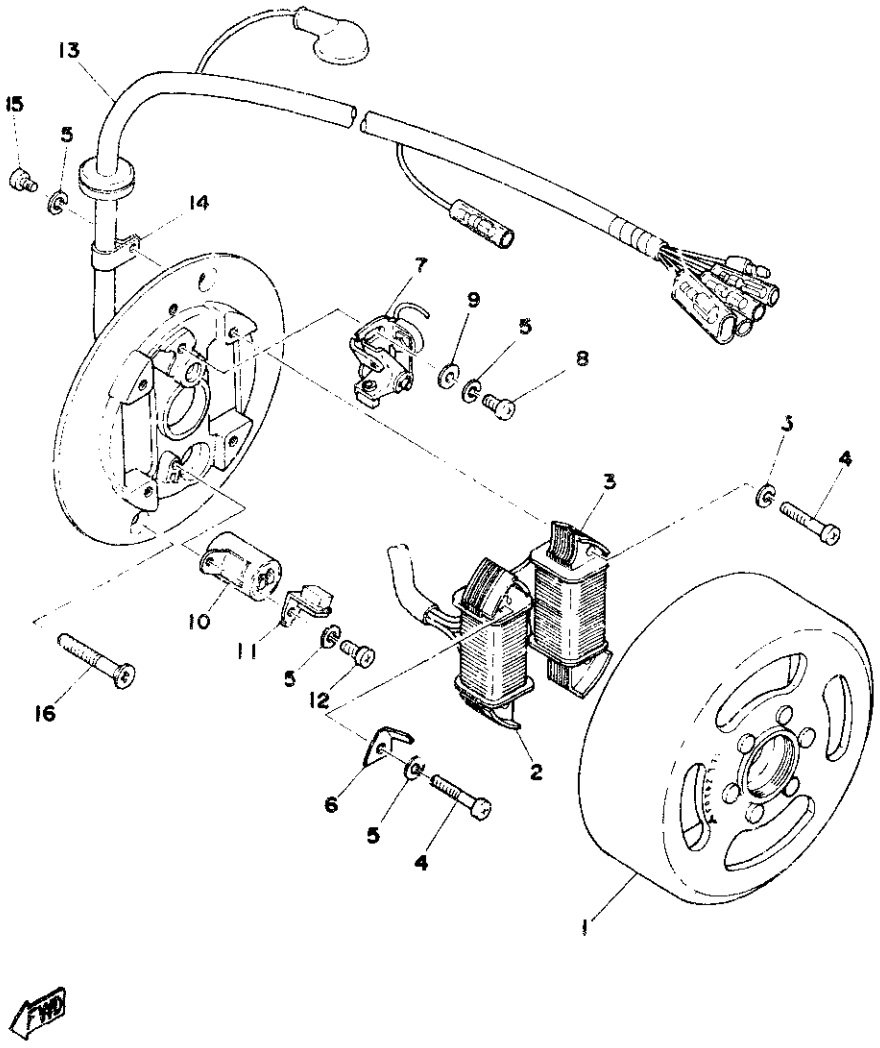
Fig. 12 OIL PUMP



OIL PUMP

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
12- 1	126-13116-00	GASKET, pump case	1		
12- 2	90201-08559	WASHER (256-17387-00)	1		
12- 3	275-13175-00	SHAFT, worm	1		
12- 4	93603-22028	PIN, dowel (3-22)	1		
12- 5	137-13176-00	METAL, worm shaft outer ...	1		
12- 6	93101-10002	OIL SEAL (S-10-22-7)	1		
12- 7	93430-08006	CIRCLIP (E-8)	1		
12- 8	90201-10135	WASHER (102-18128-00)	1		
12- 9	248-13178-00	GEAR, drive (20T)	1		
12-10	92901-08400	WASHER, tooth	1		
12-11	95301-08700	NUT, hexagon	1		
12-12	98501-05015	SCREW, panhead	2		
12- 0-1	463-13101-01	OIL PUMP ASS'Y	1		
12-13	137-13137-00-10	. SHIM, plunger (5.8-10-0.1)	U.R		
12-14	137-13138-01	. PLATE, adjusting	1		
12-15	402-13146-00	. COVER	1		
12-16	98801-05200	. NUT	1		
12-17	92901-05100	. WASHER, spring	1		
12-18	93101-10001	. OIL SEAL (S-10-21-5)	1		
12-19	137-13128-00	. PLATE, starter	1		
12-20	91401-12018	. PIN, cotter	1		
12-21	98901-04008	. SCREW, bind	1		
12-22	90430-04004	. GASKET (137-13187-00) ..	1		
12-23	93505-32002	. BALL (5/32 inch)	1		
12-24	90501-02018	. SPRING (278-13169-00) ...	1		
12-25	353-13552-01	. NOZZLE	1		
12-26	90468-02033	. CLIP, delivery pipe	1		
12-27	90445-05266	. HOSE	1		
12-28	90468-02033	CLIP, delivery pipe	1		
12-29	248-13174-00	HOLDER, oil pipe	1		

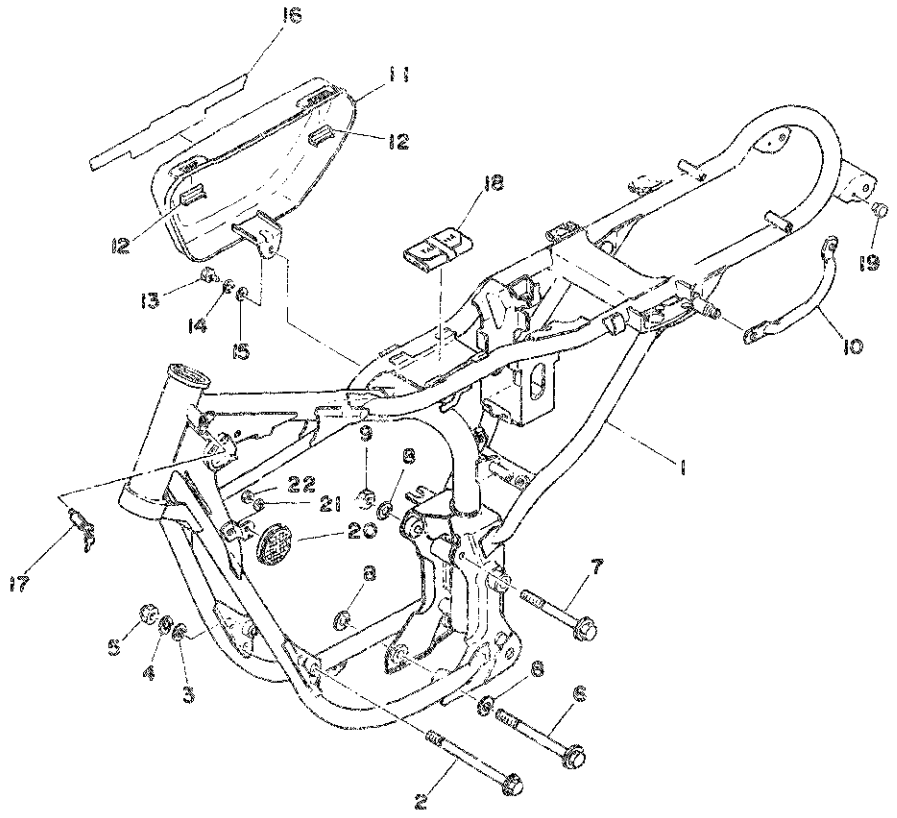
Fig. 13 FLYWHEEL MAGNETO



FLYWHEEL MAGNETO

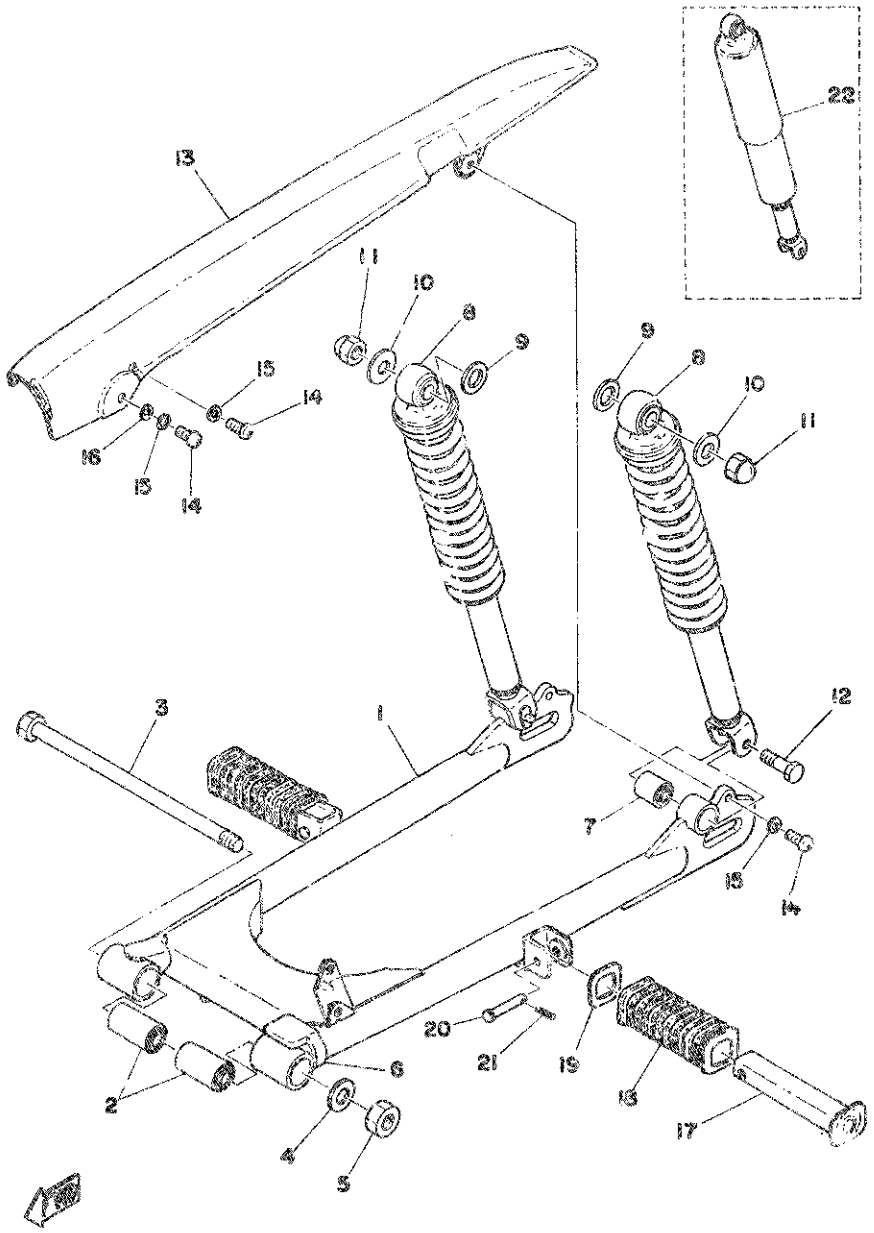
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
13- 0-1	463-81300-20	FLYWHEEL MAGNETO ASS'Y	1		
13- 1	463-81350-20	. ROTOR ASS'Y	1		
13- 2	451-81312-20	. COIL, source	1		
13- 3	463-81313-20	. COIL lighting	1		
13- 4	110-81348-20	. SCREW, panhead (4-25)	4		
13- 5	92901-04100	. WASHER, spring	7		
13- 6	353-81332-20	. PLATE, timing	1		
13- 7	437-81321-20	. CONTACT BREAKER ASS'Y	1		
13- 8	110-81347-20	. SCREW, panhead (4-12)	1		
13- 9	92901-04200	. WASHER, plain	1		
13-10	296-81325-20	. CONDENSER	1		
13-11	116-81331-20	. LUBRICATOR	1		
13-12	110-81[illegible]-20	. SCREW, panhead (4-10)	1		
13-13	463-81315-20	. WIRE, lead	1		
13-14	10[illegible]-81328-10	. CLAMP, lead	1		
13-15	110-81345-20	. SCREW, panhead (4-6)	1		
13-16	98701-05012	SCREW, flathead	2		

Fig. 14 FRAME · SIDE COVER



Ref. No.	Parts No.	Description	Q'ty	Remarks
14- 1	478-21110-40-33	FRAME COMP.	1	Yamaha Black
	478-21110-80-33	FRAME COMP.	1	Yamaha Black
	463-21110-02-33	FRAME COMP.	1	Yamaha Black
	478-21110-70-33	FRAME COMP.	1	Yamaha Black
14- 2	90105-08027	BOLT	1	
14- 3	90209-08050	WASHER	2	
14- 4	92901-08100	WASHER, spring	1	
14- 5	90185-08054	NUT	1	
14- 6	90105-10040	BOLT	1	
14- 7	90105-10039	BOLT	1	
14- 8	92901-10100	WASHER, spring	3	
14- 9	97501-10100	NUT, flange	1	
14-10	307-21165-00-33	HANDLE, standing	1	Yamaha Black
14-11	463-21711-01-A9	COVER, side	1	Brandy Red Metallic
	463-21711-01-K6	COVER, side	1	Geneva Green
14-12	466-21717-00	DAMPER, side cover	2	
14-13	91201-06012	BOLT	1	
14-14	92901-06100	WASHER, spring	1	
14-15	92901-06600	WASHER, plate	1	
14-16	463-21781-00	EMBLEM, side cover	1	
14-17	134-23480-10	STEERING LOCK ASSY	1	
14-18	463-28100-10	TOOL ASSY	1	
14-19	90338-09060	PLUG	2	
		OPTIONAL PARTS		
14-20	374-85111-10	REFLECTOR	2	
14-21	92901-05200	WASHER, plain	2	
14-22	95301-05600	NUT, hexagon	2	

Fig. 15 REAR ARM · REAR CUSHION · CHAIN CASE

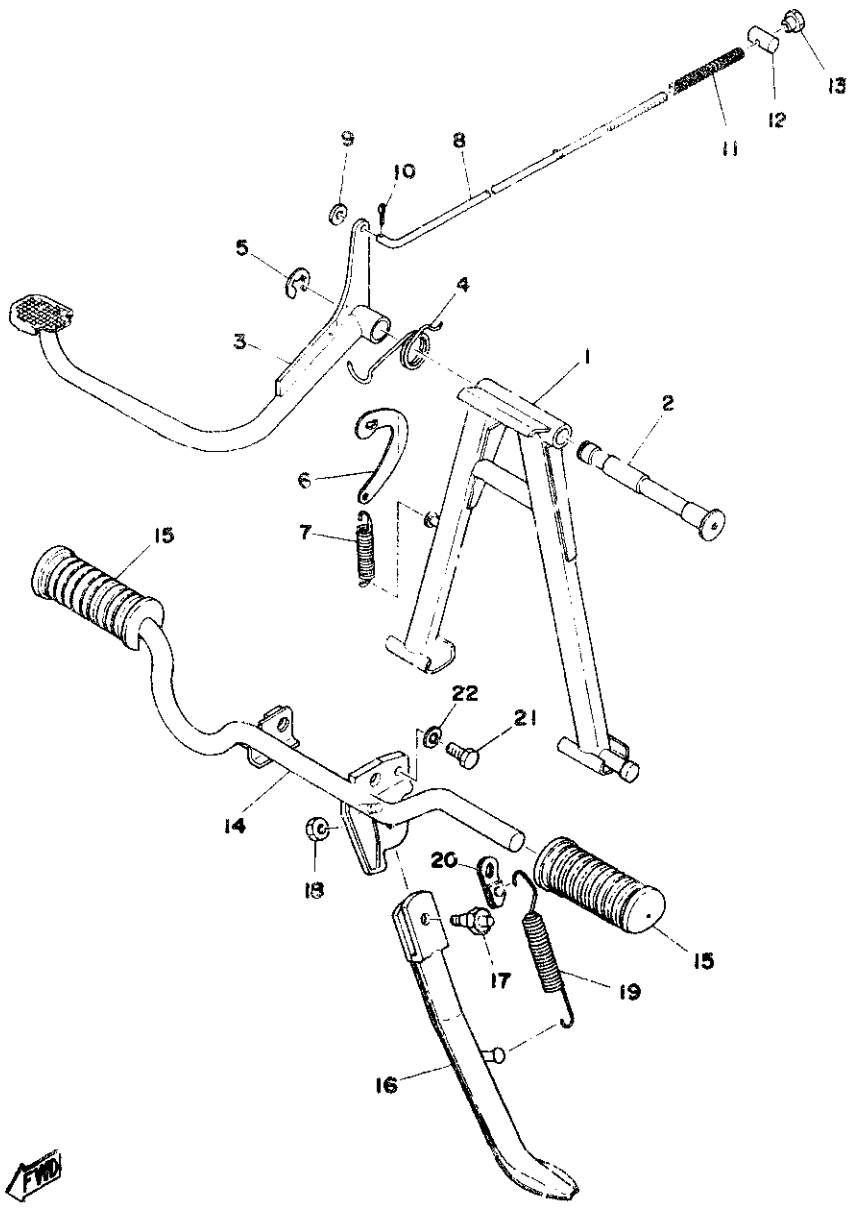


Ref. No.	Parts No.	Description	Qty	Applicable Machine No.	Remarks
15- 1	326-22110-00-33	REAR ARM COMP.	1		Yamaha Black
15- 2	102-22183-00	BUSHING, rear arm	2		
15- 3	336-22141-00	SHAFT, pivot	1		
15- 4	92901-10600	WASHER, plain	1		
15- 5	90170-10159	NUT	1		
15- 6	183-22151-00	SEAL, guard	1		
15- 7	164-22216-00	BUSHING, rear cushion	2		
15- 8	478-22210-20	REAR CUSHION ASS'Y	2		
15- 9	90201-14218	WASHER, plate (135-22243-00)	2		
15-10	90201-10140	WASHER, plate	2		
15-11	90176-10013	NUT, cap	2		
15-12	90106-08008	BOLT (164-22241-00)	2		
15-13	326-22311-00-93	CHAIN CASE, half	1		
15-14	92501-06012	SCREW, panhead	3		
15-15	92901-06100	WASHER, spring	3		
15-16	90201-06052	WASHER, plate (136-22316-00)	1		
15-17	307-27431-00	FOOTREST, rear	2		
15-18	307-27433-00	COVER, rear footrest	2		
15-19	90209-21031	WASHER, special (307-27437-00)	2		
15-20	91501-06035	PIN, clevis	2		
15-21	91401-16012	PIN, cotter	2		

ALTERNATE PARTS

15-22	336-22210-10-A9	REAR CUSHION ASS'Y	2		for Heavy-Duty Bright Red Metallic
	336-22210-10-K6	REAR CUSHION ASS'Y	2		for Heavy-Duty Geneva Green

Fig. 16 STAND · FOOTREST · BRAKE PEDAL

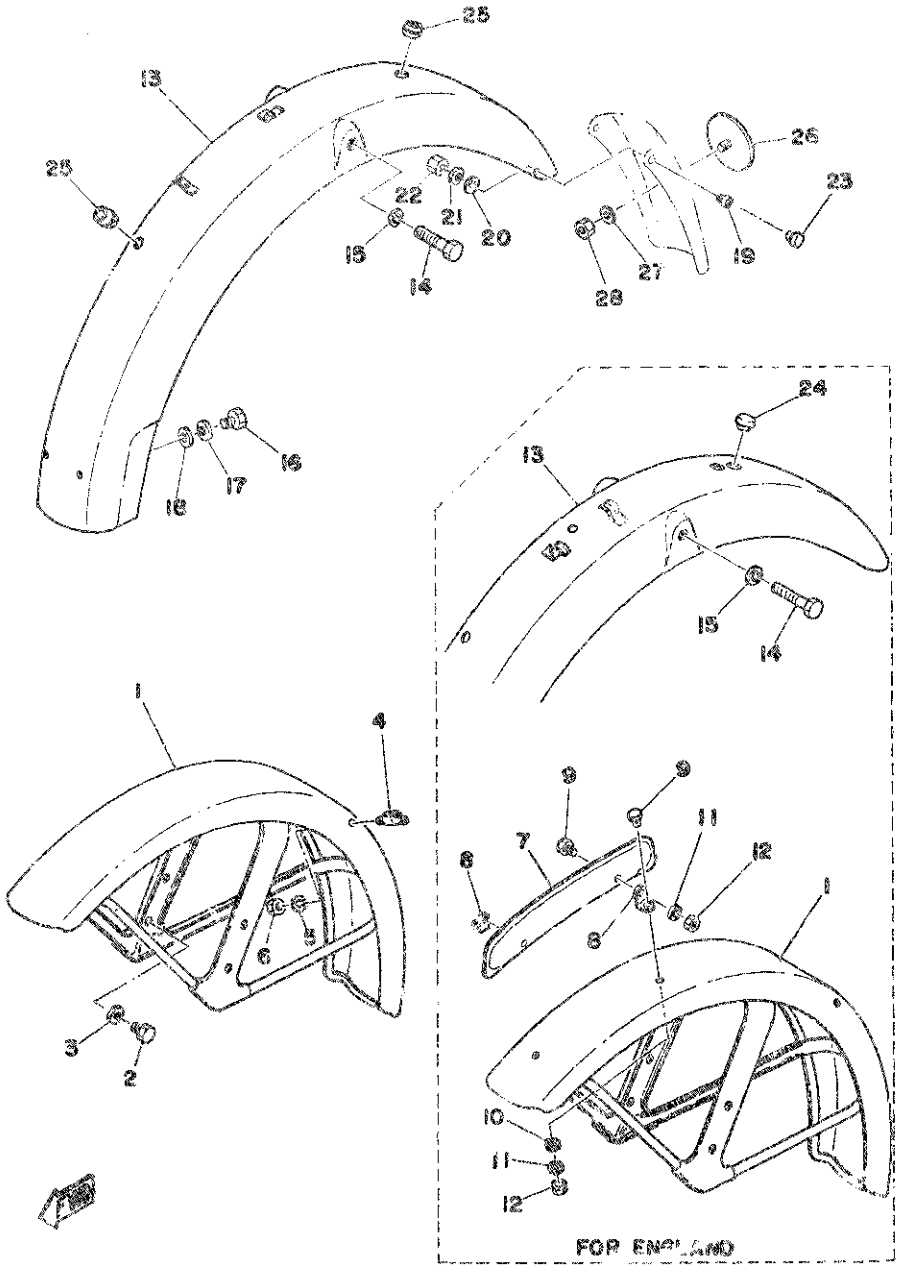


STAND · FOOTREST · BRAKE PEDAL

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
16- 1	336-27111-00	STAND, main	1		x	x		x				x		x		
16- 2	336-27112-00	SHAFT, main stand	1		x	x		x				x		x		
16- 3	463-27211-02-93	PEDAL, brake	1		x	x		x				x		x		
16- 4	90508-32056	SPRING, torsion (183-27216-00)	1		x	x		x				x		x		
16- 5	93430-12008	CIRCLIP (E-12)	1		x	x		x				x		x		
16- 6	307-27115-00	LINK	1		x	x		x				x		x		
16- 7	90506-29054	SPRING, tension (122-27116-00)	1		x	x		x				x		x		
16- 8	174-27231-01	ROD, brake	1		x	x		x				x		x		
16- 9	92901-06800	WASHER, plate	1		x	x		x				x		x		
16-10	91401-20012	PIN, cotter	1		x	x		x				x		x		
16-11	90501-10245	SPRING, rod (166-27236-00)	1		x	x		x				x		x		
16-12	90249-12008	PIN (156-27237-00)	1		x	x		x				x		x		
16-13	90179-06176	NUT (206-27238-00)	1		x	x		x				x		x		
16-14	465-27411-00	FOOTREST	1		x	x		x				x		x		
16-15	122-27413-00	COVER, footrest	2		x	x		x				x		c		
16-16	465-27311-01	STAND, side	1		x			x				x		x		
	465-27311-00	STAND, side	1			x										
16-17	90109-08396	BOLT	1		x	x		x				x		x		
16-18	95301-08700	NUT, hexagon	1		x	x		x				x		x		
16-19	90507-29022	SPRING	1		x			x				x		x		
	90507-26011	SPRING	1			x										
16-20	507-27315-01	LINK, side stand	1		x			x				x		x		
	478-27315-00	LINK, side stand	1			x										
16-21	97201-08020	BOLT	1		x	x		x				x		x		
16-22	92901-08100	WASHER, spring	1		x	x		x				x		x		

F N L D C H B S S F D K N A U K I

Fig. 17 FRONT FENDER · REAR FENDER

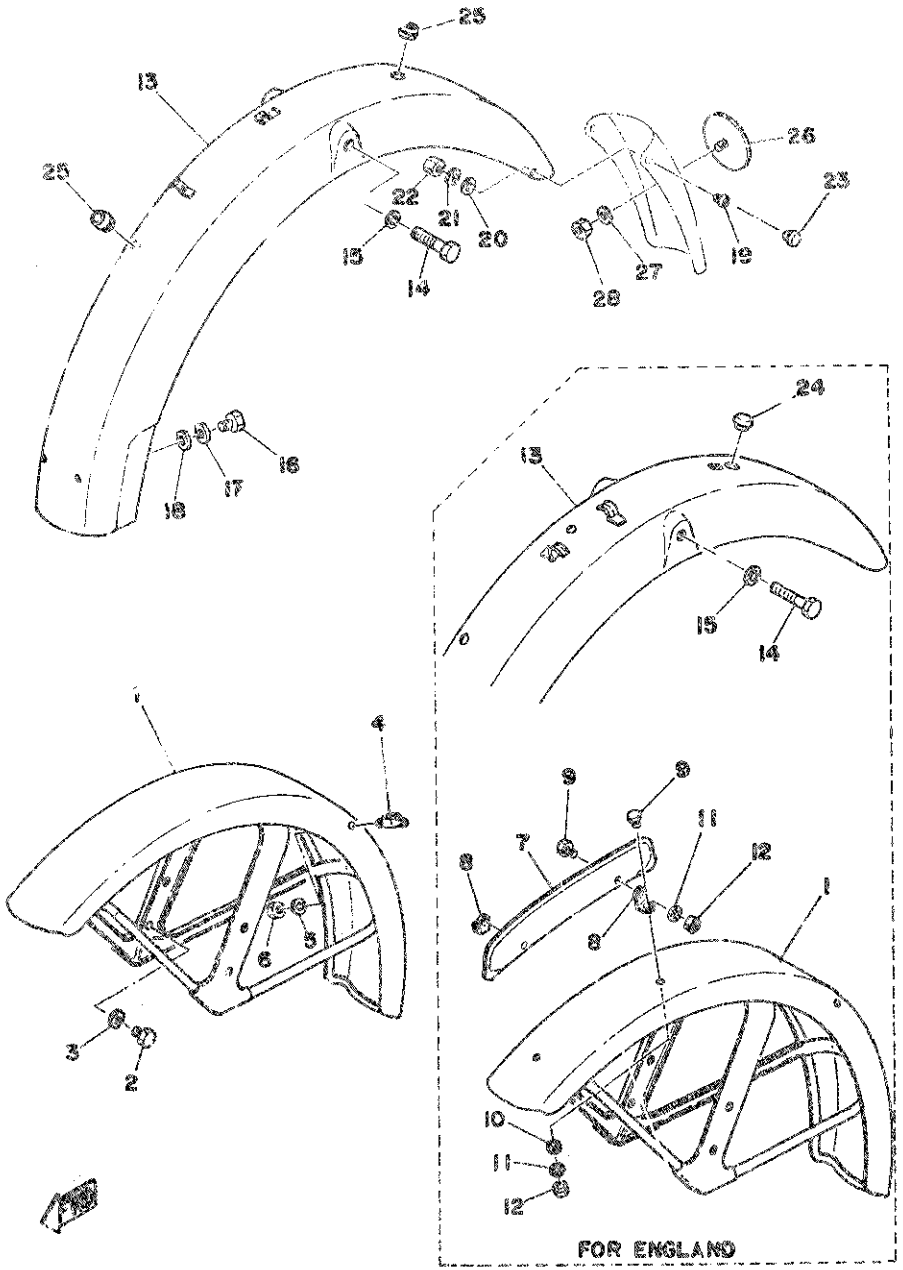


FRONT FENDER · REAR FENDER

Ref. No.	Parts No.	Description	Q'ty	Remarks
17- 1	478-21510-01-93	FRONT FENDER COMP.	1	
	478-21510-81-93	FRONT FENDER COMP.	1	
17- 2	97301-08010	BOLT, hexagon	4	
17- 3	92901-08100	WASHER, spring	4	
17- 4	174-21518-00-93	HOLDER, wire	1	
17- 5	92901-06100	WASHER, spring	1	
17- 6	95301-06600	NUT, hexagon	1	
17- 7	479-21582-80-33	PLATE, license	1	Yamaha Black
17- 8	173-21581-80-93	STAY, plate fitting	2	
17- 9	97301-06012	BOLT, hexagon	4	
17-10	92903-06600	WASHER, plate	2	
17-11	92901-06100	WASHER, spring	4	
17-12	95301-06600	NUT, hexagon	4	
17-13	480-21610-00-93	REAR FENDER COMP.	1	
	478-21610-31-93	REAR FENDER COMP.	1	
	326-21610-00-93	REAR FENDER COMP.	1	
17-14	97321-06050	BOLT	2	
17-15	92901-06100	WASHER, spring	2	
17-16	97301-06012	BOLT	2	
17-17	92901-06100	WASHER, spring	2	
17-18	92901-06600	WASHER, plate	2	
17-19	92501-06015	SCREW, panhead	2	
17-20	92901-06600	WASHER, plate	2	
17-21	92901-06100	WASHER, spring	2	
17-22	95301-06600	NUT, hexagon	2	
17-23	90338-07043	PLUG	2	
17-24	90480-12012	GROMMET	1	

FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	DENMARK	NORWAY	AUSTRIA	ITALY	ENGLAND
X	X	X	X	X	X	X	X	X	X	X
										X
X	X	X	X	X		X	X	X	X	X
X	X	X	X	X		X	X	X	X	X
X	X	X	X	X		X	X	X	X	X
X	X	X	X	X		X	X	X	X	X
X	X	X	X	X		X	X	X	X	X
									X	X
									X	
									X	
									X	
									X	
		X				X				
					X				X	
									X	
X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X
							X	X	X	X
								X		
		X								
X	X	X	X	X	X	X	X	X	X	X

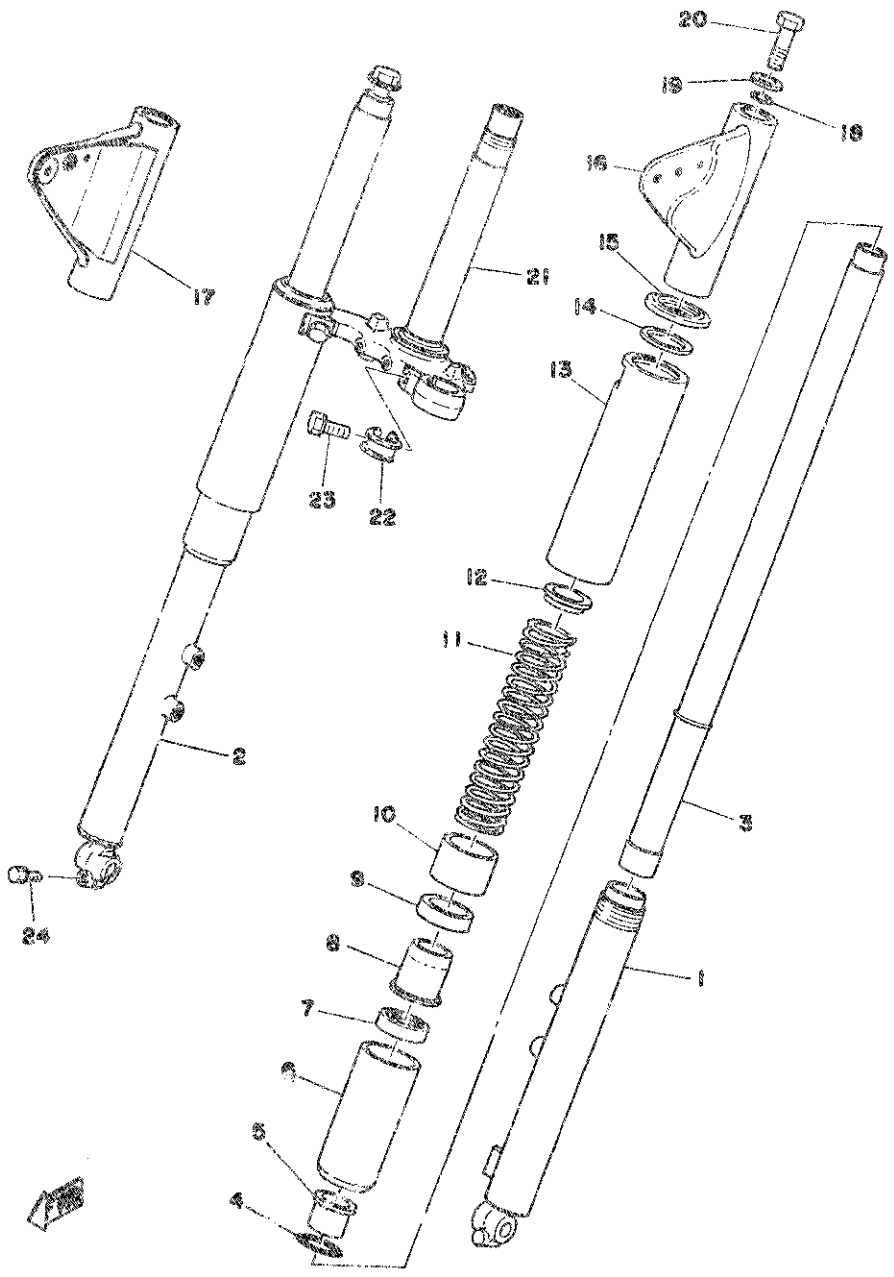
Fig. 17 FRONT FENDER · REAR FENDER



Ref. No.	Parts No.	Description	Q'ty	Remarks
17-25	90480-12013	GROMMET	2	
17-26	449-85113-00	REFLECTOR	1	
17-27	92901-05109	WASHER, spring	1	
17-28	98801-05100	NUT	1	

F	NL	D	G	B	S	SF	D	N	A	U	I

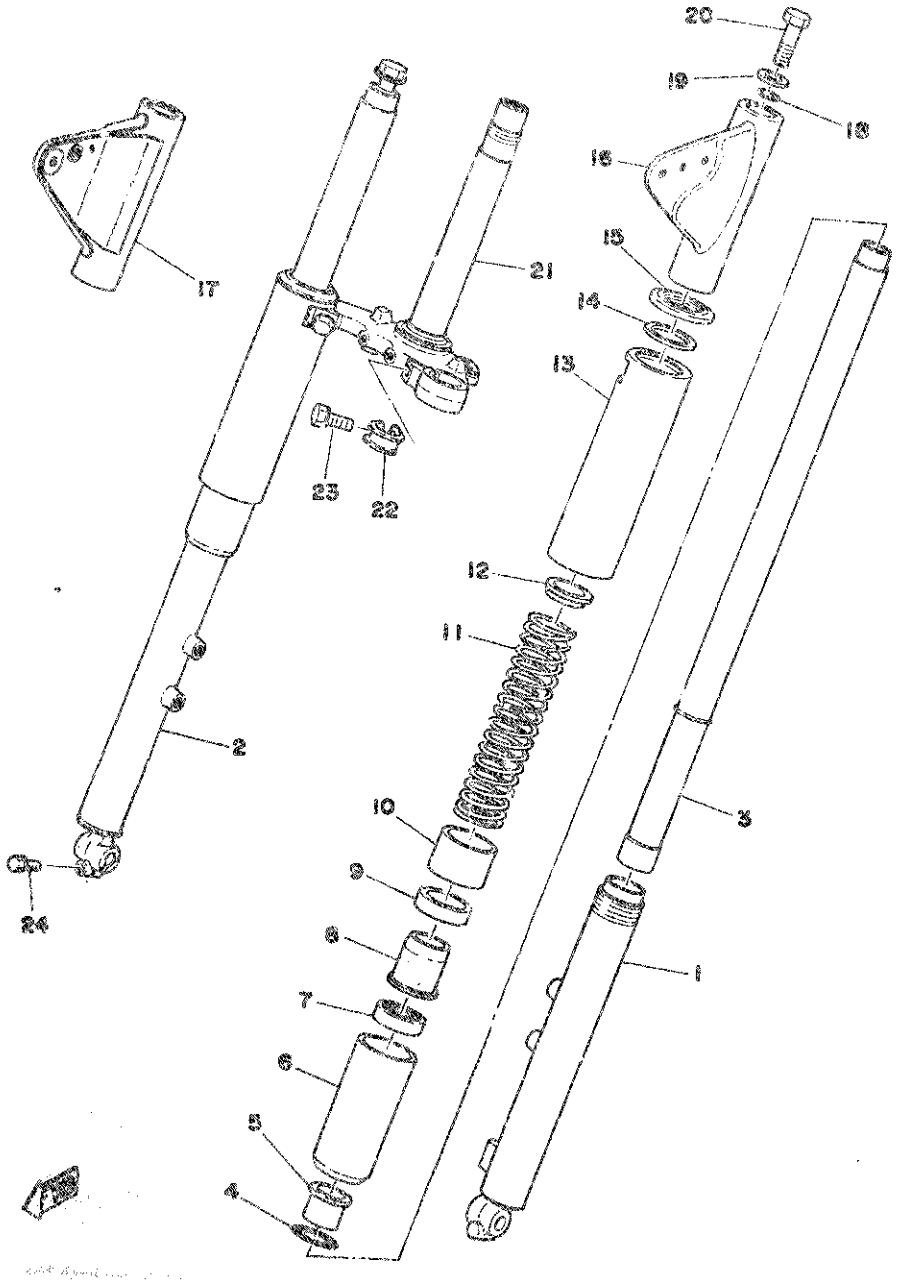
Fig. 18 FRONT FORK



FRONT FORK

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	U.S.A.	CANADA	NORWAY	DENMARK	AUSTRIA	ITALY	U.K.	Remarks
18- 0-1	478-23100-00-A9	FRONT FORK ASS'Y	1	x				x								x	Brandy Red Metallic
	478-23100-00-K6	FRONT FORK ASS'Y	1	x				x								x	Geneva Green
	478-23100-30-A9	FRONT FORK ASS'Y	1				x						x				Brandy Red Metallic
	478-23100-30-K6	FRONT FORK ASS'Y	1				x						x				Geneva Green
18- 1	326-23126-90-93	. TUBE, outer left	1	x	x			x				x		x		x	
18- 2	326-23136-90-93	. TUBE, outer right	1	x	x			x				x		x		x	
18- 3	241-23124-40	. TUBE, inner	2	x	x			x				x		x		x	
18- 4	122-23147-00	. O-RING	2	x	x			x				x		x		x	
18- 5	122-23125-00	. METAL, side	2	x	x			x				x		x		x	
18- 6	201-23150-01	. OUTER NUT COMP.	2	x	x			x				x		x		x	
18- 7	276-23145-51	. . OIL SEAL	2	x	x			x				x		x		x	
18- 8	122-23143-00	SEAT, spring under	2	x	x			x				x		x		x	
18- 9	463-23118-00	. SPACER	2	x	x			x				x		x		x	
18-10	336-23117-90	. GUIDE, spring	2	x	x			x				x		x		x	
18-11	336-23141-90	. SPRING	2	x	x			x				x		x		x	
18-12	342-92190-10	. GUIDE, spring	2	x	x			x				x		x		x	
18-13	201-23123-00-A9	. COVER, under	2	x	x			x						x		x	Brandy Red Metallic
	201-23123-00-K6	. COVER, under	2	x	x			x						x		x	Geneva Green
18-14	463-23163-00	. PACKING	2	x	x			x				x		x		x	
18-15	463-23116-00	. GUIDE, cover under	2	x	x			x				x		x		x	
18-16	478-23121-00-A9	. COVER, upper left	1	x	x			x				x		x		x	Brandy Red Metallic
	478-23121-00-K6	. COVER, upper left	1	x	x			x				x		x		x	Geneva Green
18-17	478-23131-00-A9	. COVER, upper right	1	x	x			x				x		x		x	Brandy Red Metallic
	478-23131-00-K6	. COVER, upper right	1	x	x			x				x		x		x	Geneva Green
18-18	122-23114-00	. PACKING	2	x	x			x				x		x			
18-19	241-23112-40	. WASHER, cap	2	x	x			x				x		x			
18-20	463-23111-00	. BOLT, cap	2	x	x			x				x		x			

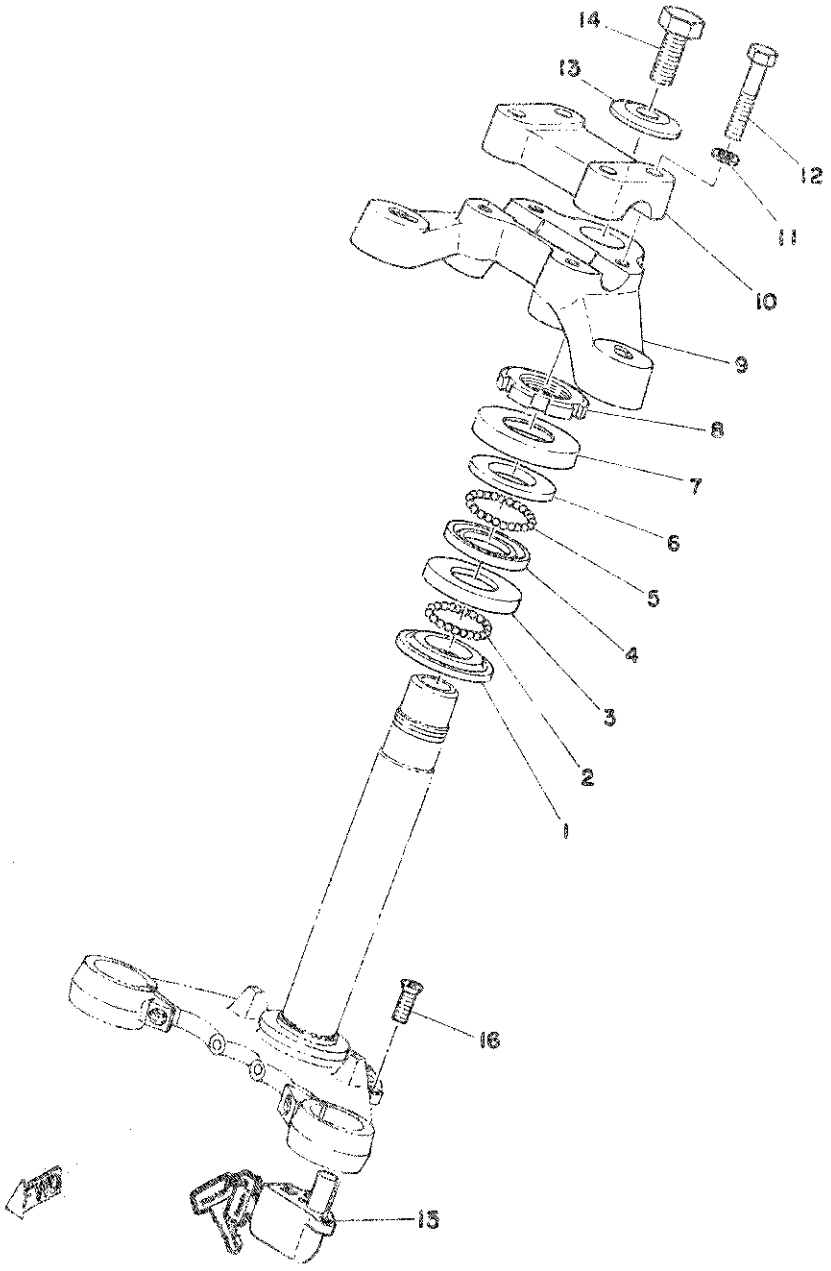
Fig. 18 FRONT FORK



Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
18-21	46[illegible]-23349-00-33	. UNDER BRACKET COMP.	1		x			x						x		Yamaha Black
	47[illegible]-23340-30-33	. UNDER BRACKET COMP.	1		x							x		x		Yamaha Black
18-22	26[illegible]-23318-40	. HOLDER, wire	1		x	x		x				x		x		
18-23	12[illegible]-23346-01	. BOLT, underbracket	2		x	x		x				x		x		
18-24	90119-08010	. BOLT	1		x	x		x				x		x		

F	N	D	C	S	S	S	N	A	U	U
	L		N			F	K		A	K

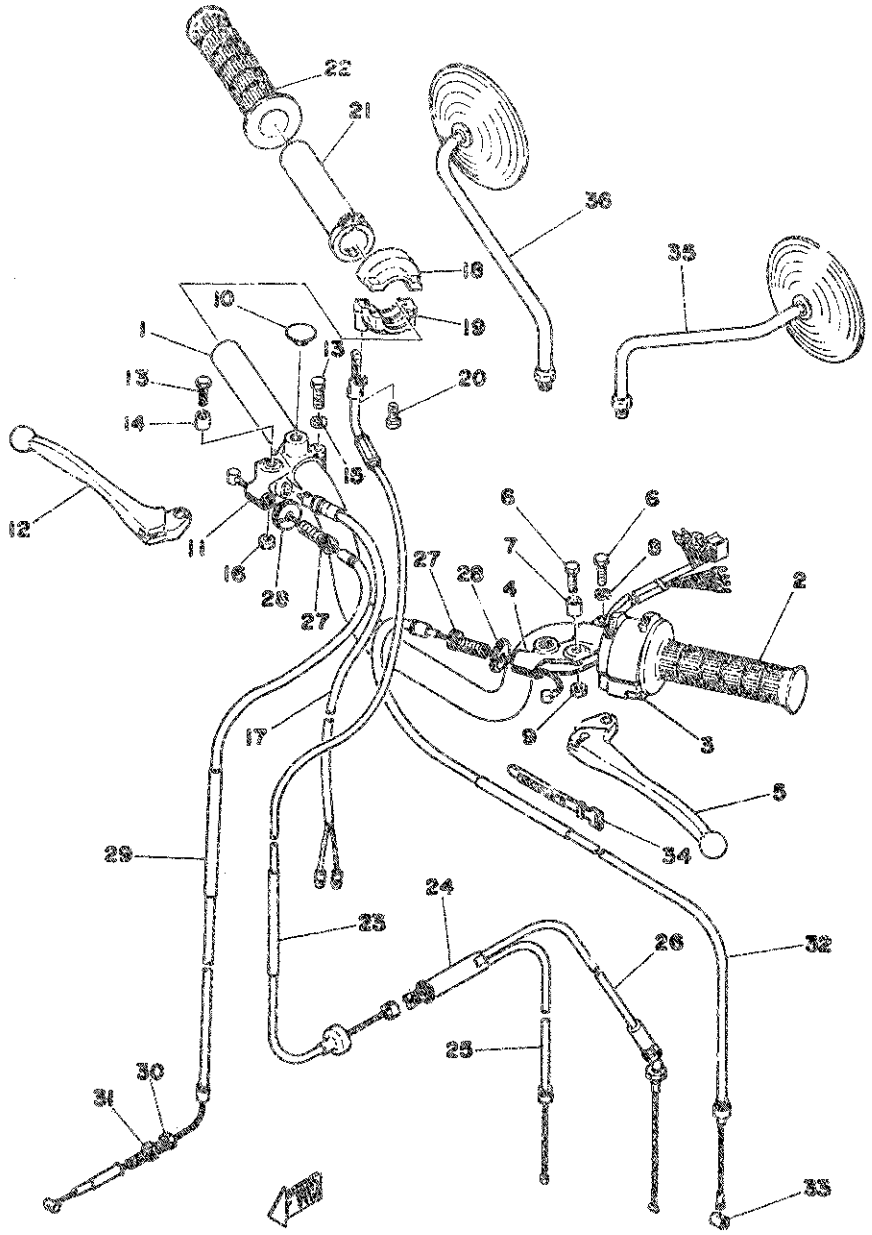
Fig. 19 STEERING



STEERING

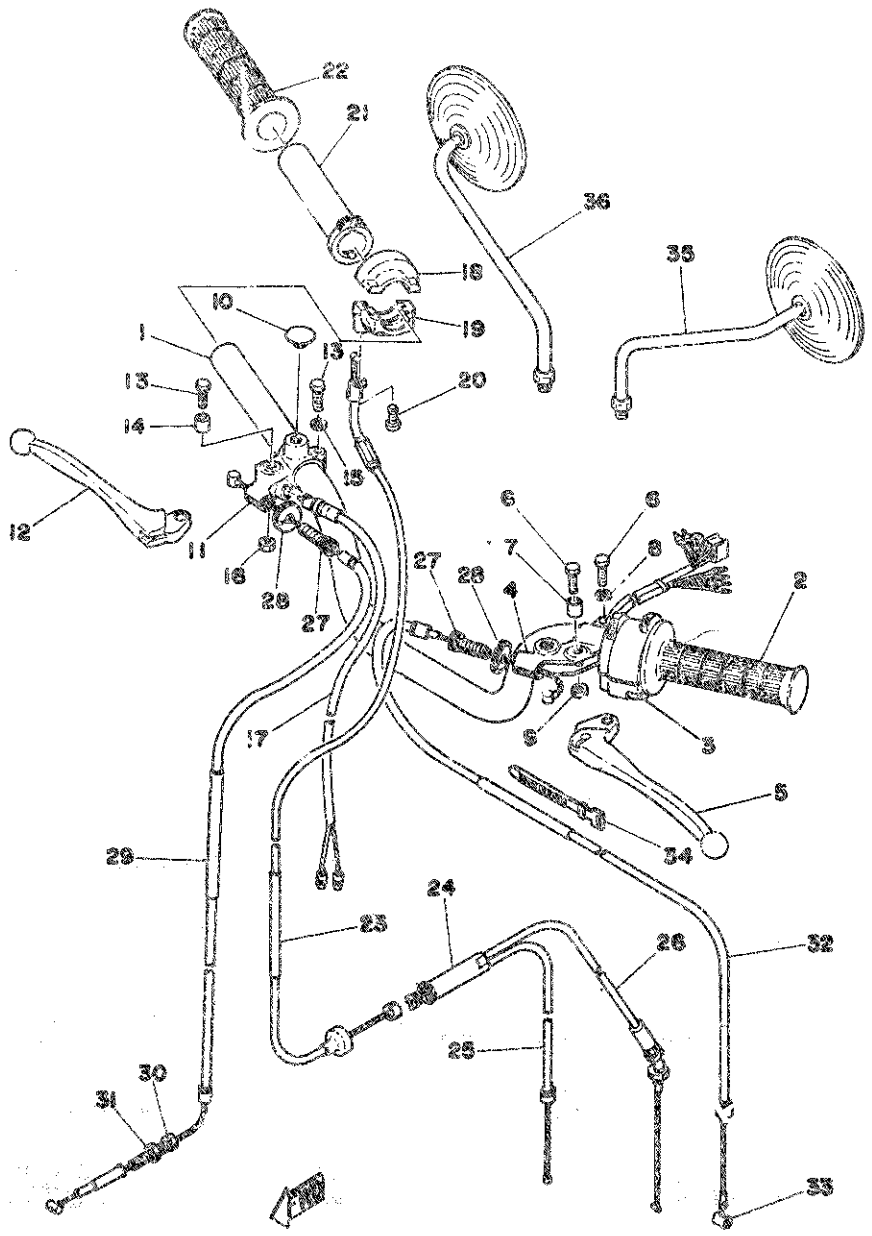
Ref. No.	Parts No.	Description	Q'ty	MARKET	HOLLAND	W. GERMANY	BELGIUM	SWEDEN	FRANCE	CANADA	AUSTRIA	ITALY	Remarks
19- 1	156-23411-00	RACE, ball 1	1		x	x	x			x		x	
19- 2	93501-04011	BALL (1/4 inch)	19		x	x	x			x		x	
19- 3	156-23412-00	RACE, ball 2	1		x	x	x			x		x	
19- 4	122-23412-0[illegible]	RACE, ball 2	1		x	x	x			x		x	
19- 5	93503-16010	BALL (3/16 inch)	22		x	x	x			x		x	
19- 6	122-23411-00	RACE, ball 1	1		x	x	x			x		x	
19- 7	122-23416-00	COVER, ball race	1		x	x	x			x		x	
19- 8	90179-25033	NUT (137-23454-00)	1		x	x	x			x		x	
19- 9	307-23435-00-98	CROWN, handle	1		x	x	x			x		x	Frosting Black
19-10	164-23441-00-98	HOLDER, handle upper	1		x	x	x			x		x	Frosting Black
19-11	92901-08100	WASHER, spring	4		x	x	x			x		x	
19-12	97324-08035	BOLT, hexagon	4		x	x	x			x		x	
19-13	90209-10020	WASHER (164-23443-00)	1		x	x	x			x		x	
19-14	90105-10006	BOLT (122-23451-00)	1		x	x	x			x		x	
19-15	439-23480-00	STEERING LOCK ASS'Y	1		x		x					x	
19-16	92701-06015	SCREW, flathead	2		x		x					x	
				F	K (L)	D	C (M)	B	S	S (K)	K	A	E (K)

Fig. 20 HANDLE · WIRE



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
20- 1	463-26111-00	HANDLE	1		STD
	336-26111-20	HANDLE	1		Bar Handle Alternate Parts
20- 2	235-26241-10	GRIP, left	1		
20- 3	478-83972-00	SWITCH, handle 4	1		
	478-83972-20	SWITCH, handle 4	1		Bar Handle Alternate Parts
20- 0-1	463-82910-00	LEVER HOLDER ASS'Y, left ..	1		
20- 4	463-82911-00	. HOLDER, lever left	1		
20- 5	214-83912-00	. LEVER, left	1		
20- 6	97303-06020	. BOLT, hexagon	2		
20- 7	214-83913-00	. COLLAR, lever	1		
20- 8	92901-06100	. WASHER, spring	1		
20- 9	95301-06700	. NUT	1		
20-10	90338-09012	PLUG, blind (341-26329-00) ..	1		
20- 0-2	463-82920-90	LEVER HOLDER ASS'Y, right	1		
20-11	463-82921-30	. HOLDER, lever right	1		
20-12	233-83922-30	. LEVER, right	1		
20-13	97303-06020	. BOLT, hexagon	2		
20-14	214-83913-00	. COLLAR, lever	1		
20-15	92901-06100	. WASHER, spring	1		
20-16	95301-06700	. NUT	1		
20-17	361-83980-30	FRONT STOP SWITCH ASS'Y ..	1		
20-18	307-26281-00	CAP, grip upper	1		
20-19	307-26282-00	CAP, grip under	1		
20-20	98501-05015	SCREW, panhead	2		
20-21	137-26243-60	TUBE, guide	1		
20-22	306-26242-10	GRIP, right	1		
20-23	463-26311-10	WIRE, throttle 1	1		STD
	463-26311-20	WIRE, throttle 1	1		Bar Handle Alternate Parts
20-24	214-26261-00	CYLINDER	1		

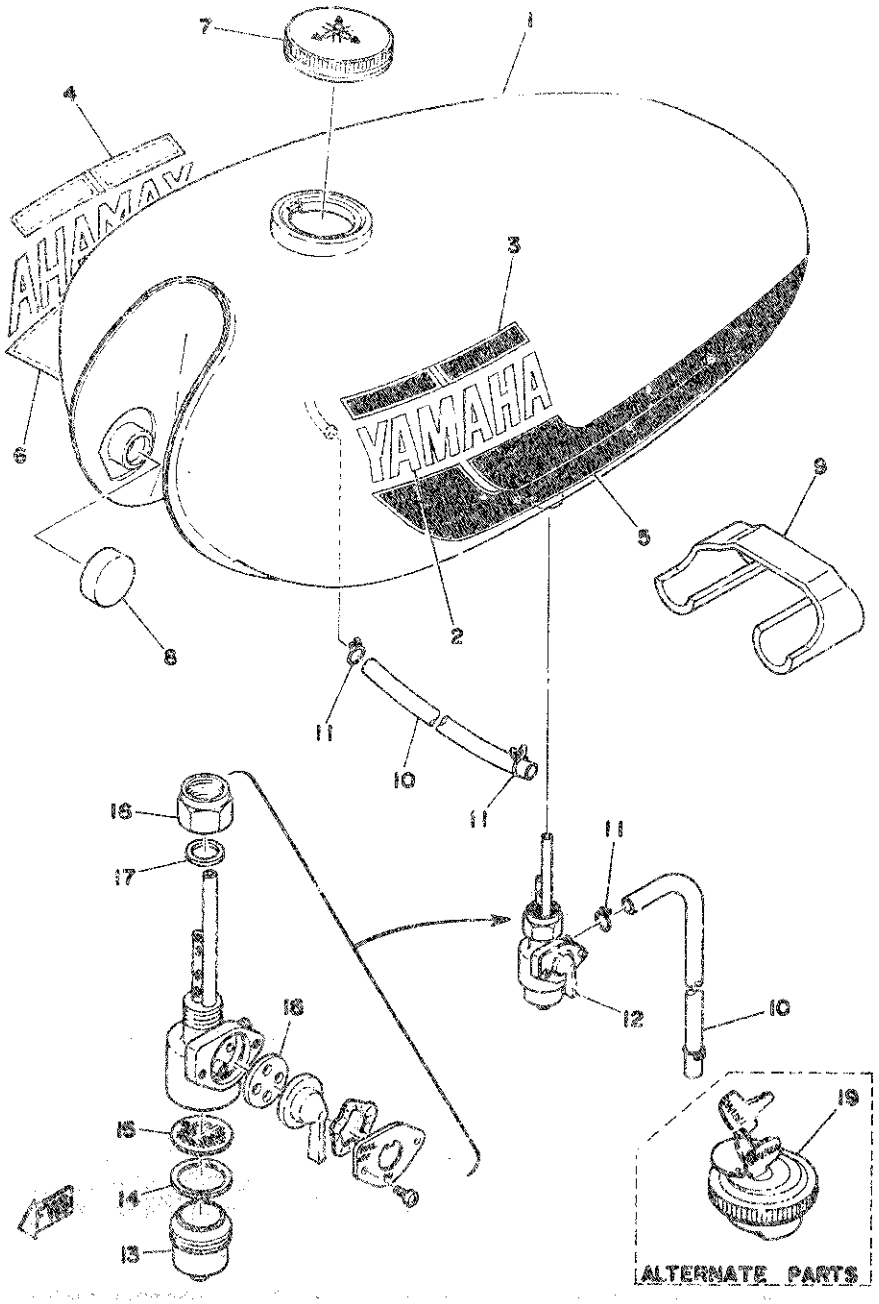
Fig. 20 HANDLE · WIRE



HANDLE · WIRE

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
20-25	336-26312-00	WIRE, throttle 2	1		
20-26	336-26321-01	WIRE, pump	1		
20-27	90123-08046	BOLT (168-26377-00)	2		
20-28	90179-08148	NUT (168-26344-00)	2		
20-29	336-26341-10	WIRE, brake	1		STD
	336-26341-20	WIRE, brake	1		Bar Handle Alternate Parts
20-30	90123-06010	BOLT, wire adjusting	1		
20-31	90179-06143	NUT			
20-32	463-26335-10	WIRE, clutch	1		STD
	463-26335-20	WIRE, clutch	1		Bar Handle Alternate Parts
20-33	164-26363-00	END, wire	1		
20-34	168-83936-01	BAND, switch cord	2		
20-35	341-26290-51	BACK MIRROR ASS'Y, left ...	1		
20-36	341-26290-61	BACK MIRROR ASS'Y, right ..	1		Alternate Parts

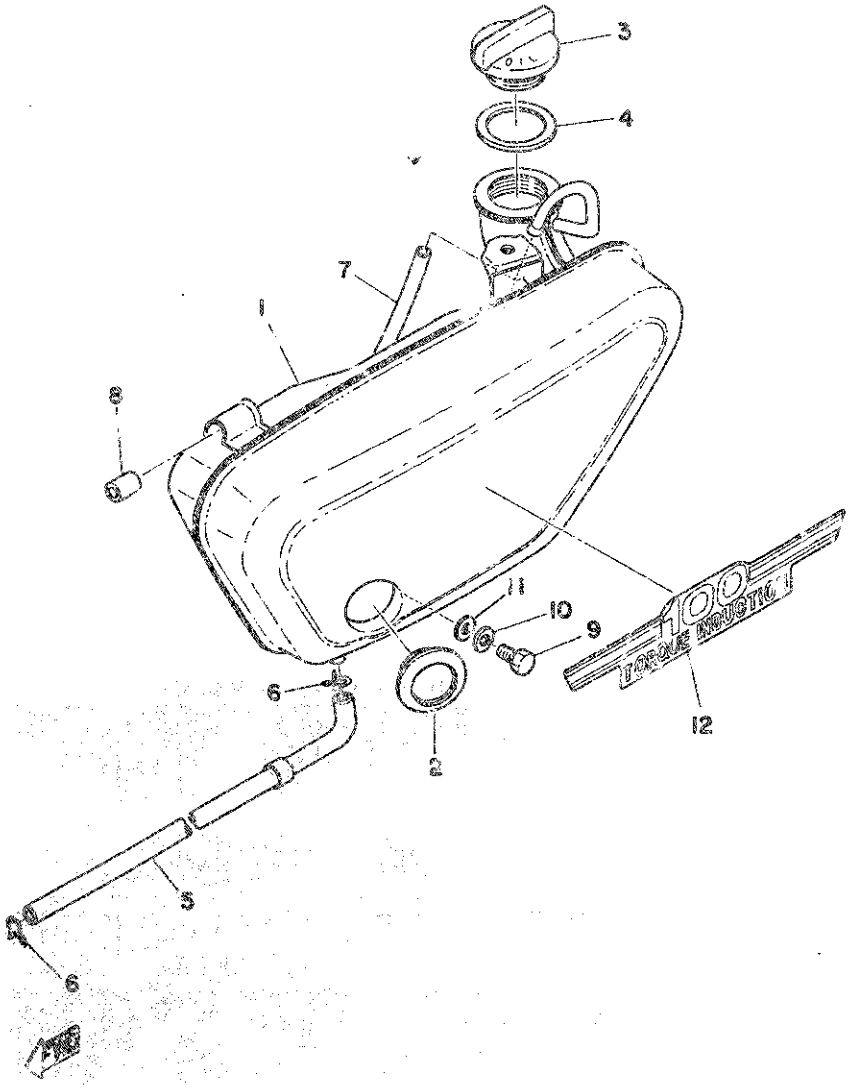
Fig. 21 FUEL TANK



FUEL TANK

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
21- 1	463-24110-01-06	FUEL TANK COMP.	1		Brandy Red Metallic
	463-24110-01-08	FUEL TANK COMP.	1		Geneva Green
21- 2	322-24161-00	. EMBLEM, fuel tank	2		
21- 3	479-24244-00	. GRAPHIC, fuel tank upper left	1		
21- 4	479-24245-00	. GRAPHIC, fuel tank upper right	1		
21- 5	479-24246-00	. GRAPHIC, fuel tank under left	1		
21- 6	479-24247-00	. GRAPHIC, fuel tank under right	1		
21- 7	122-24610-01	CAP ASS'Y	1		
21- 8	122-24181-00	DAMPER, locating	2		
21- 9	463-24182-00	DAMPER, locating	1		
21-10	90445-09083	HOSE (137-24331-00 5-155) ...	2		
21-11	90467-08003	CLIP (101-24356-00)	4		
21-12	304-24500-01	FUEL COCK ASS'Y	1		
21-13	132-24521-00	. CUP, filter	1		
21-14	132-24522-00	. GASKET, filter	1		
21-15	132-24515-00	. NET, filter	1		
21-16	132-24531-00	. NUT	1		
21-17	434-24532-00	. GASKET, nut	1		
21-18	137-24523-00	. VALVE	1		
		ALTERNATE PARTS			
21-19	127-24650-00	CAP ASS'Y	1		

Fig. 22 OIL TANK



OIL TANK

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
22- 1	463-21705-02-A9	OIL TANK ASS'Y	1		Brandy Red Metallic
	463-21705-02-K6	OIL TANK ASS'Y	1		Genuine Green
22- 2	214-21761-00	GAUGE, level	1		
22- 3	214-21771-00	CAP, oil tank	1		
22- 4	90430-29114	GASKET, cap	1		
22- 5	90445-09174	HOSE (248-24766-00 5-420) ..	1		
22- 6	90467-08003	CLIP (101-24356-00)	2		
22- 7	90445-09107	HOSE (353-21766-00 5-380) ..	1		
22- 8	214-21779-00	DAMPER, oil tank 2	1		
22- 9	91201-06012	BOLT	2		
22-10	92901-06100	WASHER, spring	2		
22-11	92901-06600	WASHER, plate	2		
22-12	463-21781-00	EMBLEM, side cover	1		

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CHASSIS

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CHASSIS

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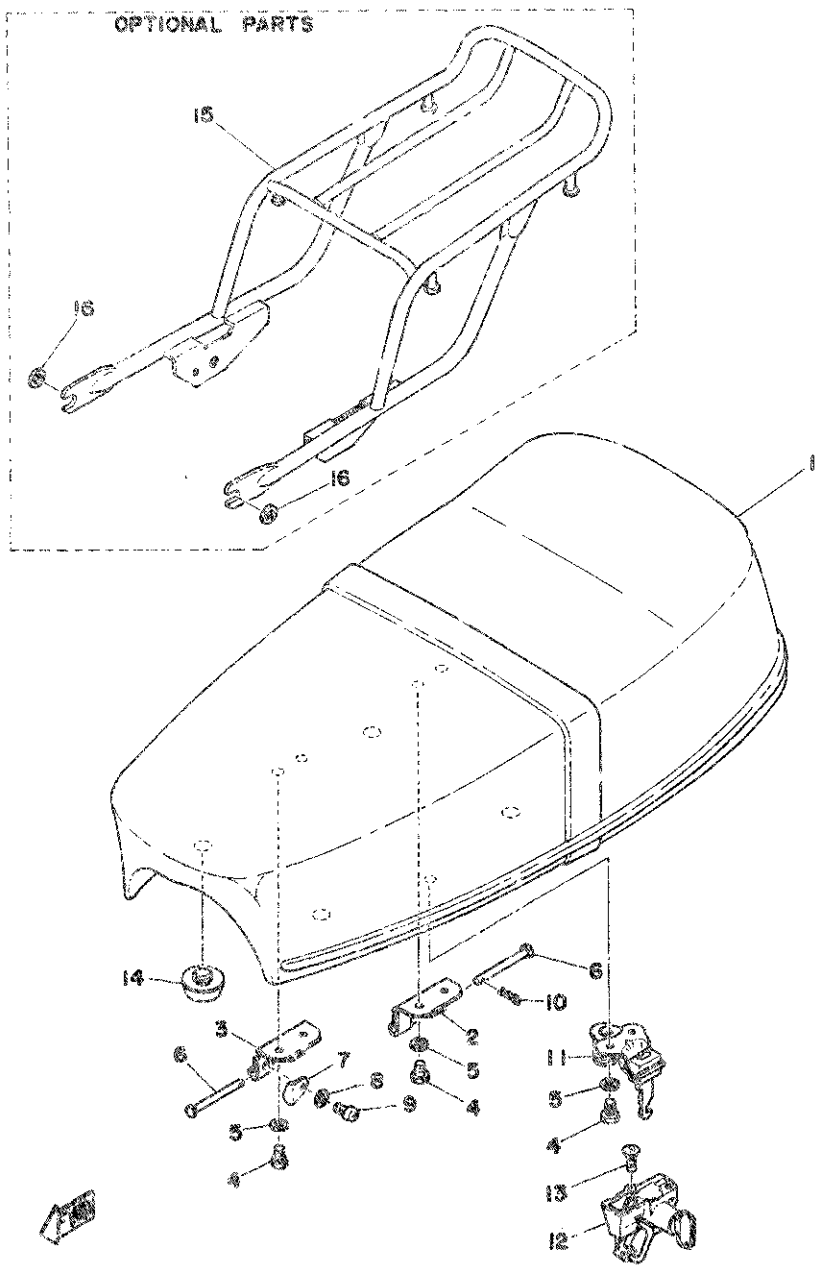
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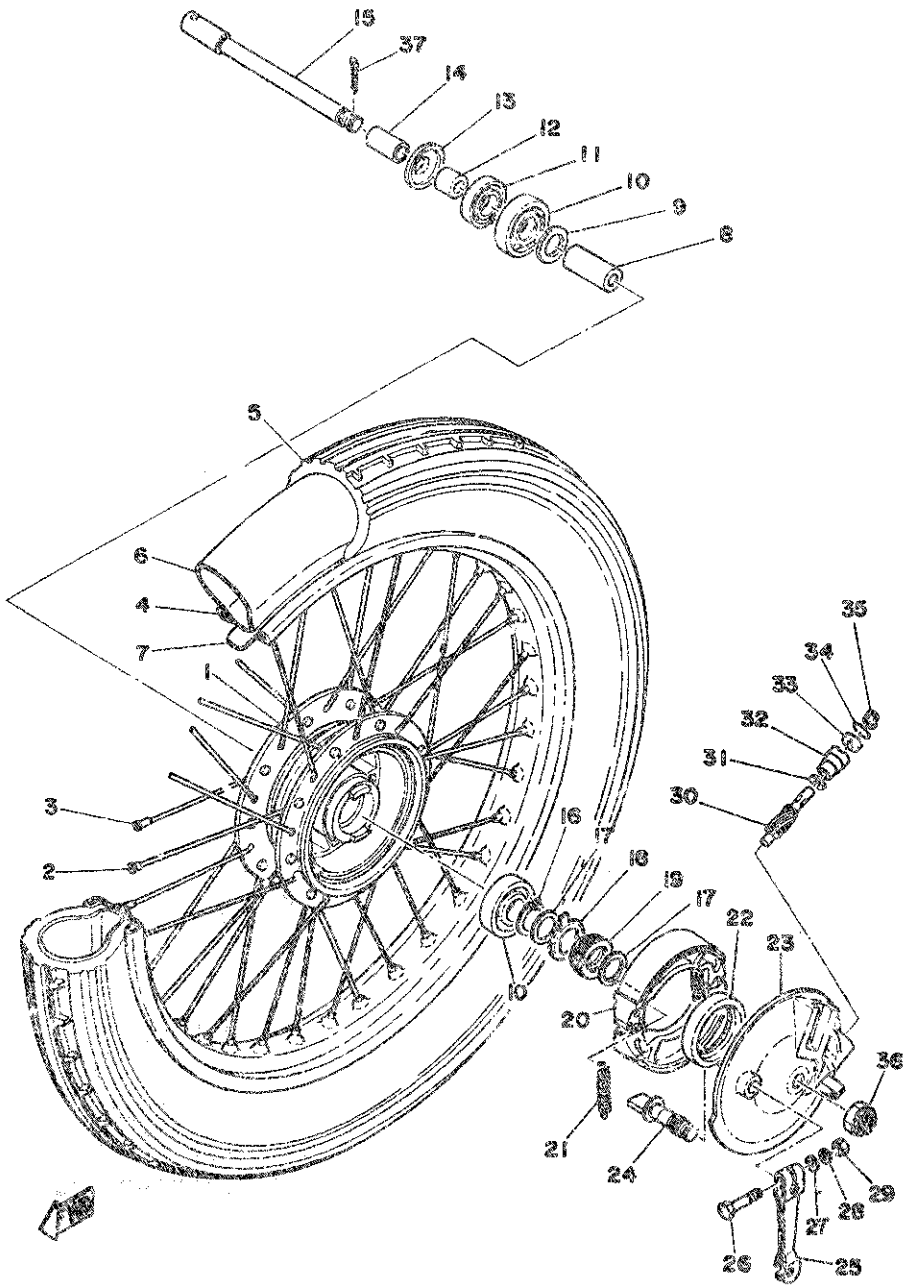
Fig. 23 SEAT



SEAT

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
23- 1	463-24730-02	DOUBLE SEAT ASS'Y	1		x				x					x		
	478-24730-00	DOUBLE SEAT ASS'Y	1			x						x				
23- 1-1	463-24731-01	. COVER, double seat	1		x				x					x		
	478-24731-00	. COVER, double seat	1			x						x				
23- 2	371-24726-01	HINGE, seat	1		x	x			x			x		x		
23- 3	463-24726-00	HINGE, seat	1		x	x			x			x		x		
23- 4	91201-06012	BOLT	6		x	x			x			x		x		
23- 5	92901-06100	WASHER, spring	6		x	x			x			x		x		
23- 6	91501-05055	PIN, clevis	2		x	x			x			x		x		
23- 7	463-24756-00	STOPPER	1		x	x			x			x		x		
23- 8	92901-06100	WASHER, spring	1		x	x			x			x		x		
23- 9	92501-06008	SCREW, panhead	1		x	x			x			x		x		
23-10	90468-10050	CLIP	1		x	x			x			x		x		
23-11	371-24728-00	BRACKET, seat	1		x	x			x			x		x		
23-12	478-24705-01	SEAT LOCK ASS'Y	1		x	x			x			x		x		
23-13	92701-06012	SCREW, flathead	2		x	x			x			x		x		
23-14	174-24741-00	PAD, seat	5		x	x			x			x		x		
		OPTIONAL PARTS														
23-15	307-24830-01	SUB CARRIER ASS'Y	1			x						x		x		
23-16	92901-06600	WASHER, plate	2			x						x		x		
				F	NL	D	CH	B	S	SF	DK	N	A	UK		

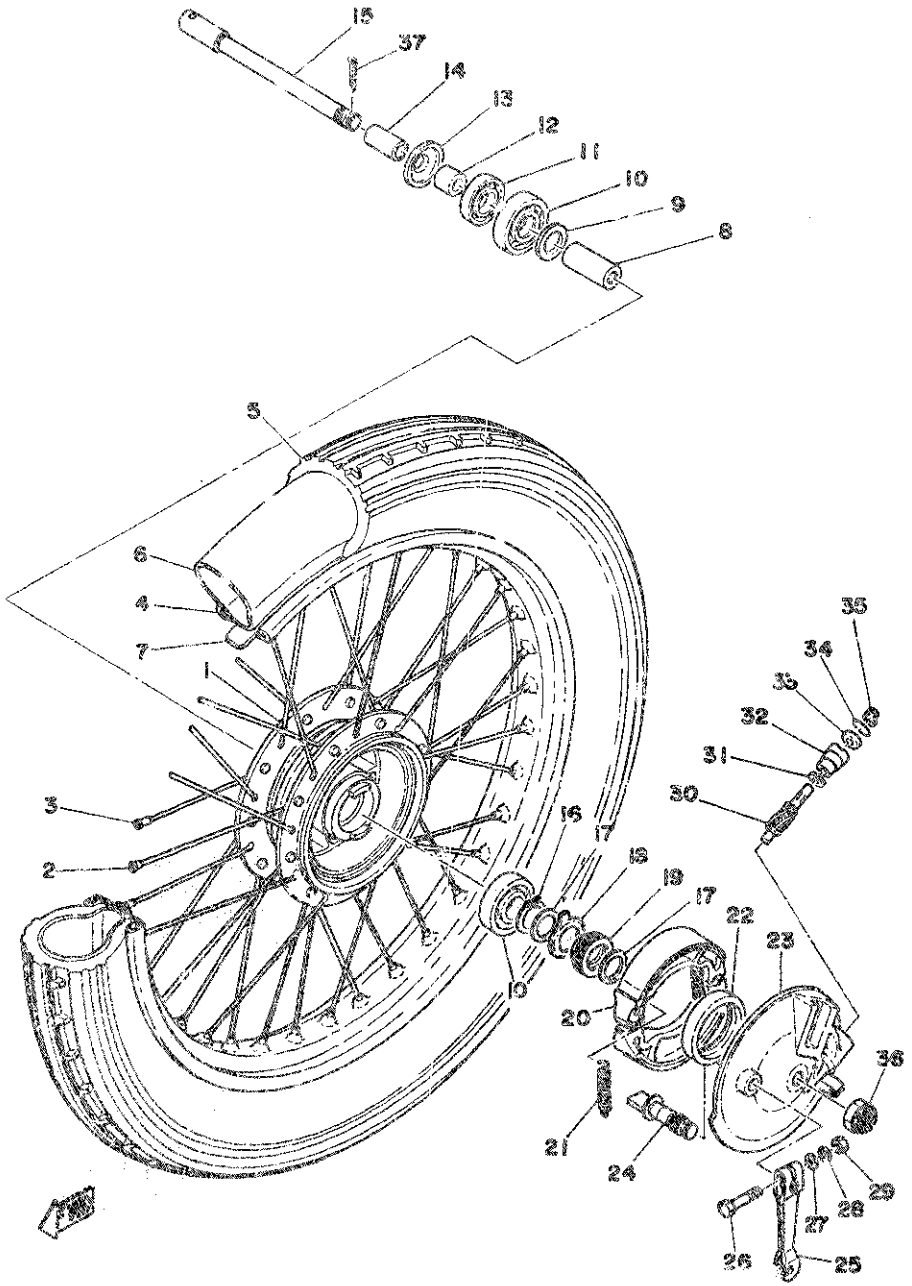
Fig. 24 FRONT WHEEL



FRONT WHEEL

Ref. No.	Parts No.	Description	Qty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
24- 1	248-25111-00-38	HUB	1	x	x	x		x				x		x		
24- 0-1	248-25104-00	SPOKE SET	1s	x	x	x		x				x		x		
24- 2	248-25196-90	. SPOKE SET, inner	1s	x	x	x		x				x		x		
24- 3	248-25197-90	. SPOKE SET, outer	1s	x	x	x		x				x		x		
24- 4	94414-18007	RIM (1.40-18)	1	x				x				x		x		
	94416-18018	RIM (1.60-18)	1			x										
24- 5	94125-18019	TIRE (2.50-18-4PR)	1	x	x	x		x				x		x		
24- 6	94225-18006	TUBE (2.50-18)	1	x	x	x		x				x		x		
24- 7	94327-18008	BAND, rim	1	x	x	x		x				x		x		
24- 8	90560-12138	SPACER, bearing (183-25117-00)	1	x	x	x		x				x		x		
24- 9	109-25315-00	FLANGE, spacer	1	x	x	x		x				x		x		
24-10	93306-30103	BEARING (B6301Z)	2	x	x	x		x				x		x		
24-11	93102-18008	OIL SEAL (SD-18-37-8)	1	x	x	x		x				x		x		
24-12	90387-12095	COLLAR (183-25183-00)	1	x	x	x		x				x		x		
24-13	183-25118-00	COVER, hub dust	1	x	x	x		x				x		x		
24-14	90387-12096	COLLAR (251-25186-00)	1	x	x	x		x				x		x		
24-15	382-2518 -01	SHAFT, wheel	1	x	x	x		x				x		x		
24-16	93410-20009	CIRCLIP (S-20)	1	x	x	x		x				x		x		
24-17	90201-20269	WASHER, plate (183-25147-00)	2	x	x	x		x				x		x		
24-18	183-25149-00	CLUTCH, meter	1	x	x	x		x				x		x		
24-19	248-25135-00	GEAR, drive (27T)	1	x	x	x		x				x		x		
24-20	326-25330-10	BRAKE SHOE COMP.	2	x	x	x		x				x		x		
24-21	90506-16034	SPRING, tension (102-25337-00)	2	x	x	x		x				x		x		
24-22	93105-47007	OIL SEAL (SDD-47-58-7)	1	x	x	x		x				x		x		
24-23	248-25121-00	PLATE, brake shoe	1	x	x	x		x				x		x		
24-24	122-25351-01	CAMSHAFT	1	x	x	x		x				x		x		
24-25	137-25155-00	LEVER, camshaft 1	1	x	x	x		x				x		x		

Fig. 24 FRONT WHEEL

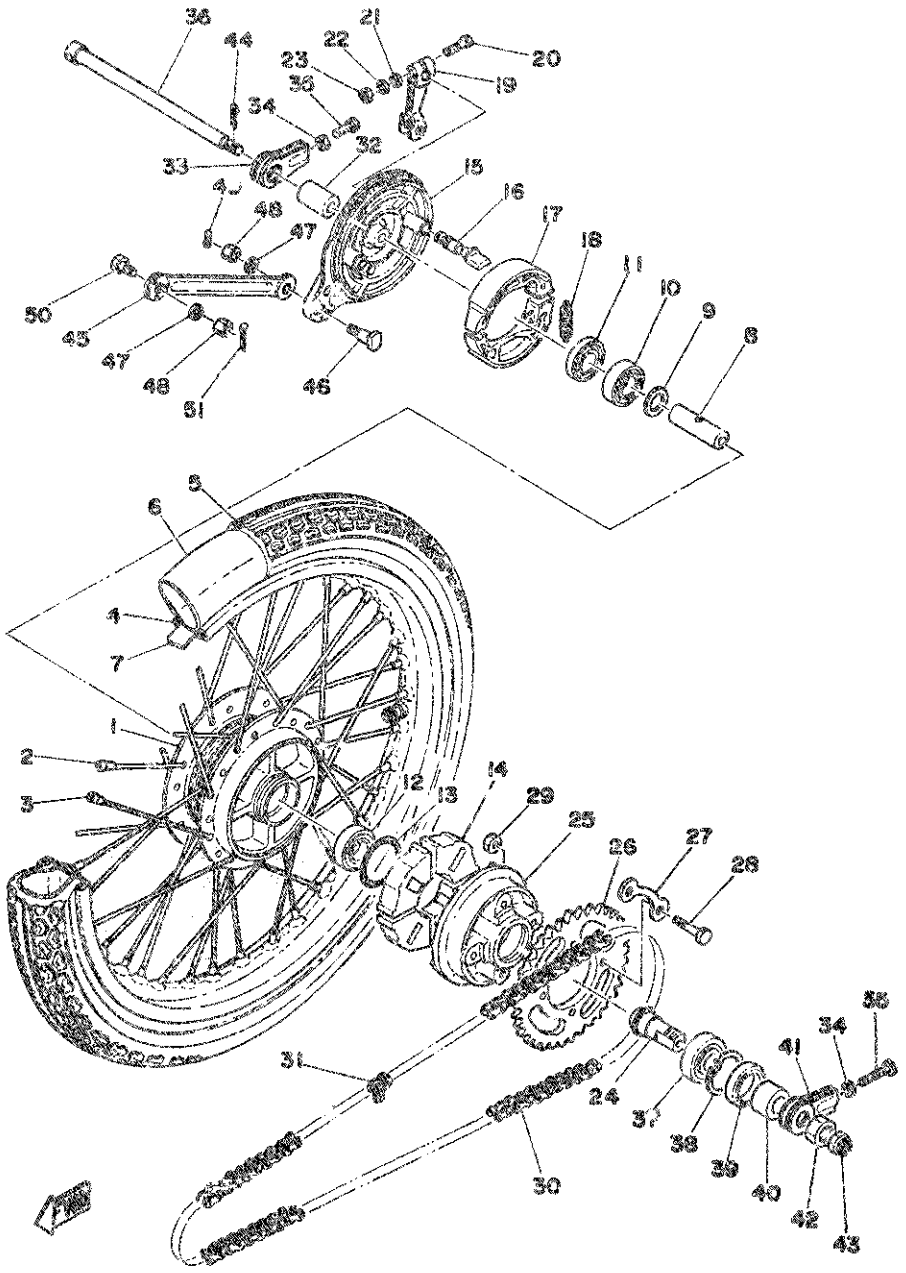


FRONT WHEEL

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
24-26	97301-06030	BOLT	1		×	×		×				×		×	
24-27	92901-06600	WASHER, plate	1		×	×		×				×		×	
24-28	92901-06100	WASHER, spring	1		×	×		×				×		×	
24-29	95301-06600	NUT	1		×			×				×		×	
	90185-06034	NUT	1			×									
24-30	214-25138-00	GEAR, meter (10T)	1		×	×		×				×		×	
24-31	90201-07076	WASHER, plate (183-25146-00)	1		×	×		×				×		×	
24-32	109-25136-00	BUSHING	1		×	×		×				×		×	
24-33	93101-07003	OIL SEAL (SO-7-14-4)	1		×	×		×				×		×	
24-34	93210-14104	O-RING (2.4-13.8)	1		×	×		×				×		×	
24-35	102-25137-00	RING, stop	1		×	×		×				×		×	
24-36	90171-12005	NUT, castle (367-25382-00)	1		×	×		×				×		×	
24-37	91401-30025	PIN, cotter	1		×	×		×				×		×	

F: FRANCE; N(L): HOLLAND, W. GERMANY, SWITZERLAND, BELGIUM, SWEDEN; D(M): DENMARK; C(H): NORWAY; S: AUSTRIA; S(P): ENGLAND; N: ITALY; A: ; U(R):

Fig. 25 REAR WHEEL



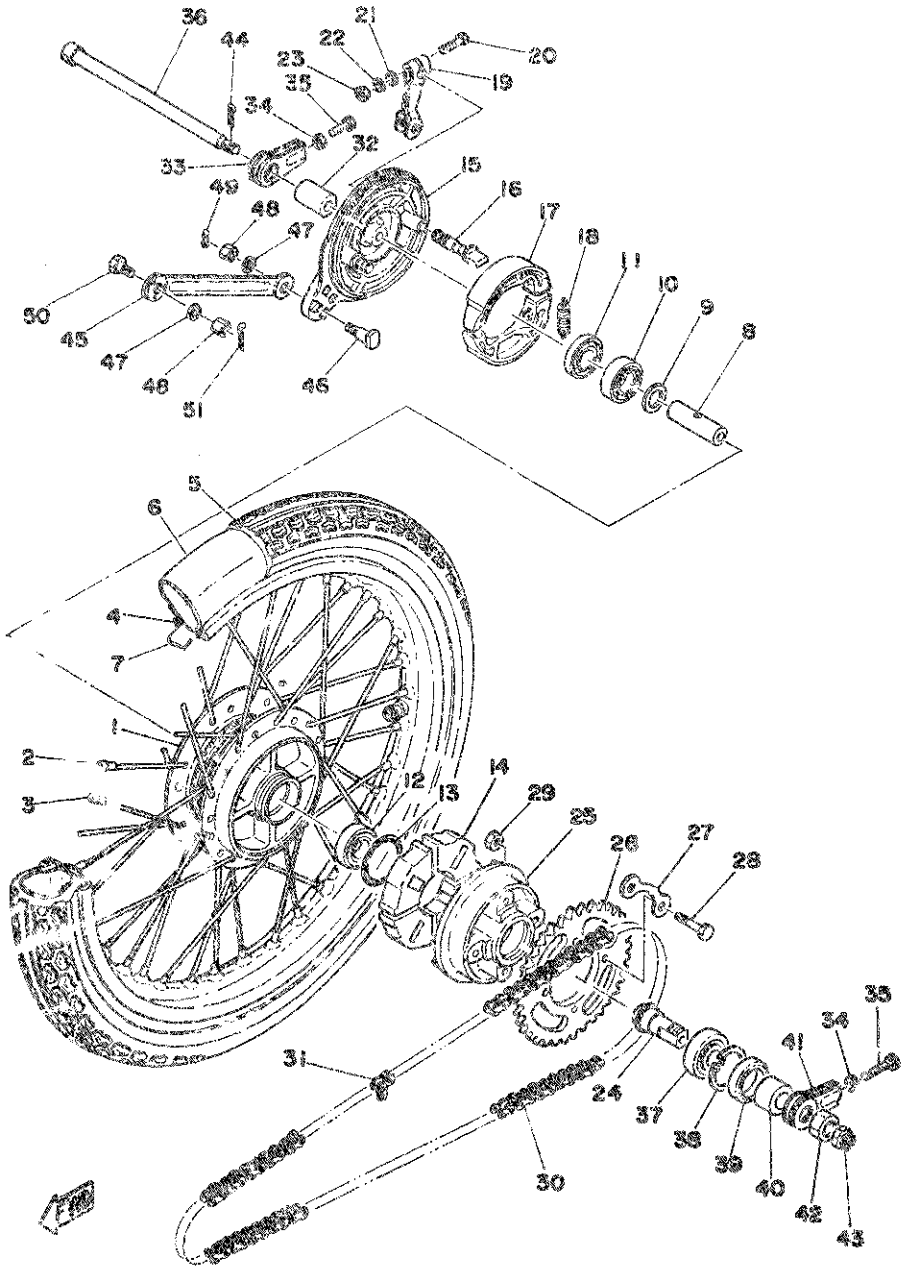
REAR WHEEL

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	AUSTRIA	ENGLAND	ITALY	Remarks
25- 1	132-25311-00-38	HUB	1	x	x		x				x		x		
25- 2-1	164-25304-00	SPOKE SET	1s	x			x				x		x		
	478-25304-00	SPOKE SET	1s		x										
25- 2	164-25396-90	. SPOKE SET, inner	1s	x			x				x		x		
	478-25396-90	. SPOKE SET, inner	1s		x										
25- 3	164-25397-90	. SPOKE SET, outer	1s	x			x				x		x		
	478-25397-90	. SPOKE SET, outer	1s		x										
25- 4	94414-18007	RIM (1.40-18)	1		x			x				x		x	
	94418-18093	RIM (1.80-18)	1			x									
25- 5	94127-18064	TIRE, rear (2.75-18-4PR)	1		x			x						x	
	94127-18162	TIRE, rear (2.75-18-6PR)	1			x						x			
25- 6	94227-18009	TUBE (2.75-18)	1	x	x			x				x		x	
25- 7	94327-18008	BAND, rim (2.75-18)	1	x	x			x				x		x	
25- 8	102-25317-00	SPACER, bearing	1	x	x			x				x		x	
25- 9	102-25315-00	FLANGE, spacer	1	x	x			x				x		x	
25-10	93306-30101	BEARING (B6301)	1	x	x			x				x		x	
25-11	93104-21016	OIL SEAL (SO-21-37-7)	1	x	x			x				x		x	
25-12	93306-30103	BEARING (B6301Z)	1	x	x			x				x		x	
25-13	93210-41041	O-RING (4-40.5)	1	x	x			x				x		x	
25-14	304-25364-00	DAMPER, clutch	4	x	x			x				x		x	
25-15	102-25321-00-38	PLATE, brake shoe	1	x	x			x				x		x	
25-16	122-25351-01	CAMSHAFT	1	x	x			x				x		x	
25-17	325-25330-10	BRAKE SHOE COMP.	1	x	x			x				x		x	
25-18	90506-16034	SPRING, tension (102-25333-00)	2	x	x			x				x		x	
25-19	122-25365-00	LEVER, camshaft	1	x	x			x				x		x	
25-20	97301-06030	BOLT, hexagon	1	x	x			x				x		x	
25-21	92901-06600	WASHER, plate	1	x	x			x				x		x	
25-22	92901-06100	WASHER, spring	1	x	x			x				x		x	

F N L D C N B S S F D N R U I

YAMAHA MOTOR CO.,LTD.

Fig. 25 REAR WHEEL



REAR WHEEL

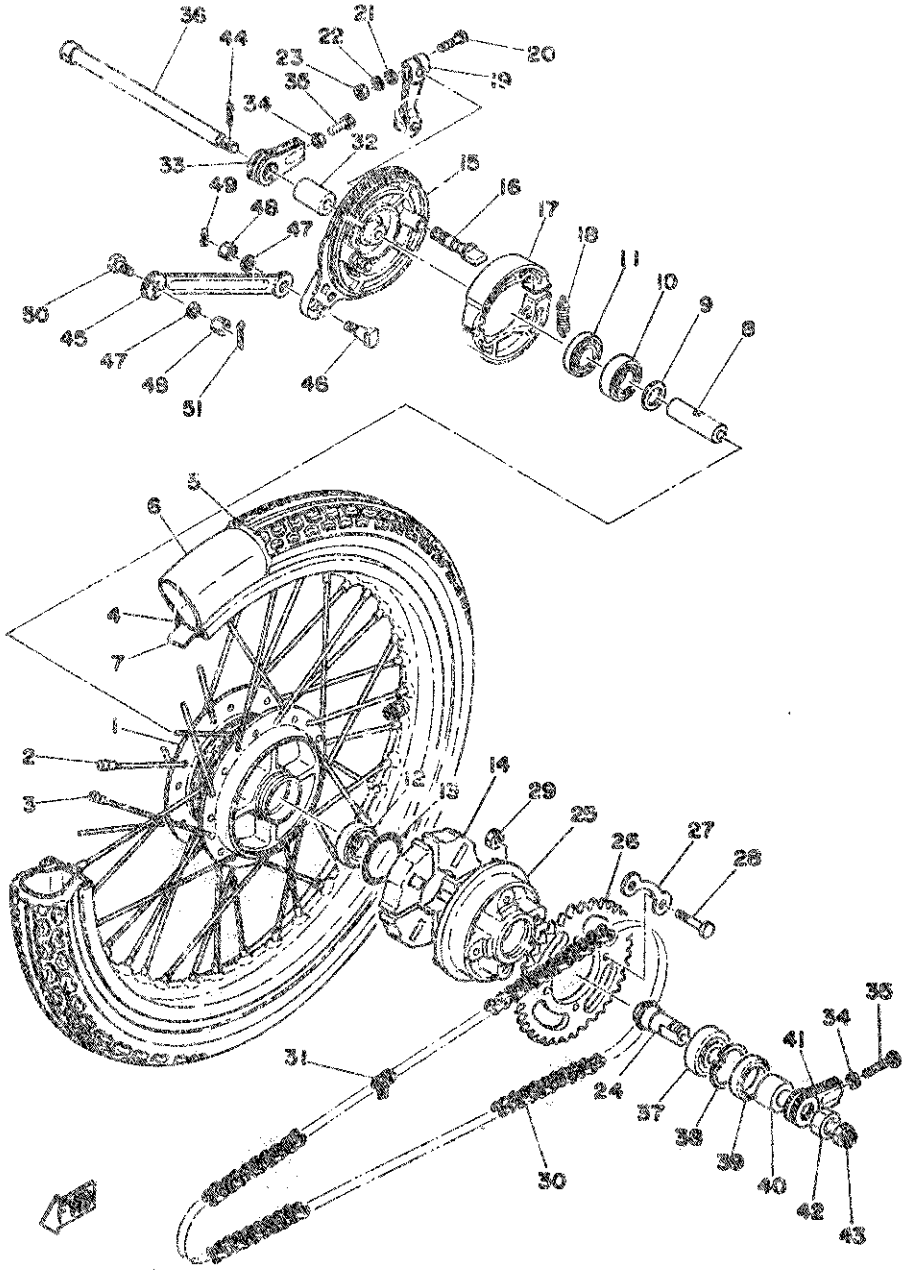
Ref. No.	Parts No.	Description	Q'ty	Remarks
25-23	95301-06600	NUT, hexagon	1	
	90185-06034	NUT	1	
25-24	167-25387-00	SHAFT, sprocke	1	
25-25	132-25366-01	CLUTCH, hub	1	
25-26	183-25435-10	GEAR, sprocket (35T)	U.R 1	
	183-25436-10	GEAR, sprocket (36T)		
	183-25437-10	GEAR, sprocket (37T)		
	183-25438-10	GEAR, sprocket (38T)		
25-27	102-25412-00	WASHER, lock	2	
25-28	90109-08057	BOLT	4	
25-29	90170-08157	NUT, hexagon	4	
25-30	94604-28104	CHAIN (DX428-104L)	1	
	94504-28102	CHAIN (DX428-102L)	1	
25-31	94604-28001	JOINT, chain	1	
25-32	90387-12102	COLLAR (195-25383-00)	1	
25-33	241-25389-00	PULLER, chain right	1	
25-34	95301-06600	NUT	2	
25-35	90101-06016	BOLT, hexagon (167-25379-00)	2	
25-36	390-25381-00	SHAFT, wheel	1	
25-37	93306-00406	BEARING (B60042)	1	
25-38	93420-42067	CIRCLIP (R-42)	1	
25-39	93106-30004	OIL SEAL (DD-30-42-8)	1	
25-40	90387-18144	COLLAR (167-25386-00)	1	
25-41	241-25388-00	PULLER, chain left	1	
25-42	90170-18165	NUT, hexagon	1	
25-43	90171-10004	NUT, castle (353-25182-00)	1	
25-44	91401-20020	PIN, cotter	1	
25-45	304-25371-00	BAR, tension	1	

FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	ENGLAND	AUSTRIA	NORWAY	ITALY	FINLAND
	×		×			×	×			
		×								
	×	×	×		×		×			
	×	×	×		×		×			
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	×	×	×		×		×			
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	×	×	×		×		×			
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	×	×	×		×		×			

FRANCE	NETHERLANDS	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	ENGLAND	AUSTRIA	NORWAY	ITALY	FINLAND
F	N	D	C	B	S	S	D	N	A	U
	L		H			F				K

YAMAHA MOTOR CO., LTD.

Fig. 25 REAR WHEEL



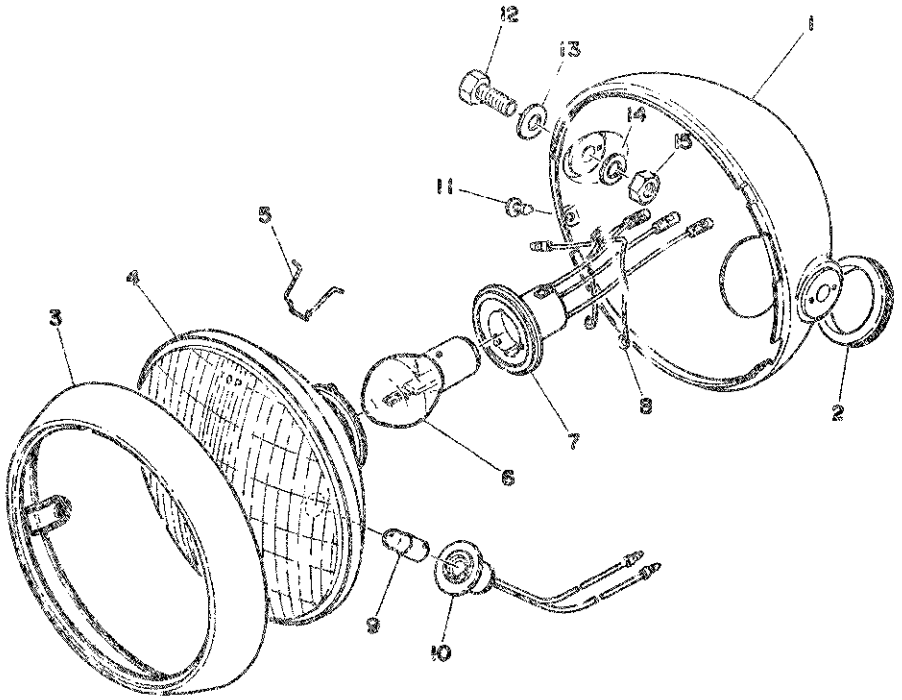
REAR WHEEL

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	BELGIUM	SWEDEN	SWITZERLAND	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
25-46	90109-08183	BOLT (102-25373-00)	1		x	x		x				x		x		
25-47	92901-08100	WASHER, spring	2		x	x		x				x		x		
25-48	95301-08700	NUT	2		x	x		x				x		x		
25-49	90468-12007	CLIP (102-25375-00)	1		x	x		x				x		x		
25-50	90109-08060	BOLT (183-25378-00)	1		x	x		x				x		x		
25-51	91401-20012	PIN, cotter	1		x	x		x				x		x		

FRONT

YAMAHA MOTOR CO., LTD.

Fig. 26 HEAD LAMP 1



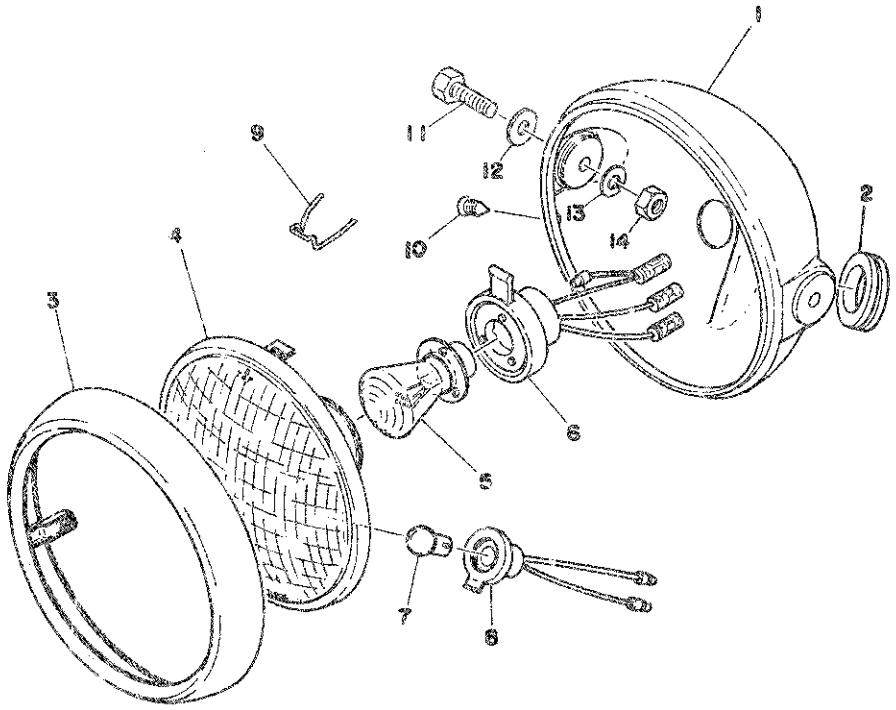
HEAD LAMP 1

Ref. No.	Parts No.	Description	Q'ty	Remarks
26- 1	456-84130-41-A9	HEAD LAMP BODY ASS'Y ..	1	Brandy Red Metallic
	456-84130-41-K6	HEAD LAMP BODY ASS'Y ..	1	Geneva Green
26- 2	256-84353-60	. GROMMET	1	
26- 0-1	478-84103-40	HEAD LAMP UNIT ASS'Y ...	1	
	478-84103-	HEAD LAMP UNIT ASS'Y ...	1	
26- 3	308-84115-21	. RIM, head lam	1	
26- 4	314-84120-10	. LENS ASS'Y	1	
	478-84120-45	. LENS ASS'Y	1	
26- 5	308-84124-20	. SPRING, reflector set ...	4	
26- 6	260-84114-40	. BULB (6V-25/25W)	1	*
26- 7	478-84112-40	. SOCKET, cord	1	
	314-84112-10	. SOCKET, cord	1	
26- 8	308-84135-21	. SPRING	1	
26- 9	260-84147-40	. BULB, pilot (6V-4W) ...	1	*
	456-84147-45	. BULB, pilot (6V-4W) ...	1	*
26-10	306-84346-40	. SOCKET, pilot lamp	1	
26-11	195-84325-00	SCREW, rim fitting	2	
26-12	97304-08025	BOLT, hexagon	2	
26-13	92903-08200	WASHER, plain	2	
26-14	92901-08100	WASHER, spring	2	
26-15	95301-08600	NUT, hexagon	2	

FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	U.K.	ITALY	Remarks
	x	x		x				x				Brandy Red Metallic
	x	x		x				x				Geneva Green
	x	x		x				x				
	x			x				x				
		x										
	x	x		x				x				
	x			x				x				
		x										
	x	x		x				x				
	x	x		x				x				*
	x			x				x				
		x										
	x	x		x				x				
	x			x				x				*
		x										*
	x	x		x				x				
	x	x		x				x				
	x	x		x				x				
	x	x		x				x				
	x	x		x				x				
	x	x		x				x				

F: FRANCE, HL: HOLLAND, D: W. GERMANY, CH: SWITZERLAND, B: BELGIUM, S: SWEDEN, SF: FINLAND, DK: DENMARK, N: NORWAY, A: AUSTRIA, GB: U.K., I: ITALY

Fig. 27 HEAD LAMP 2

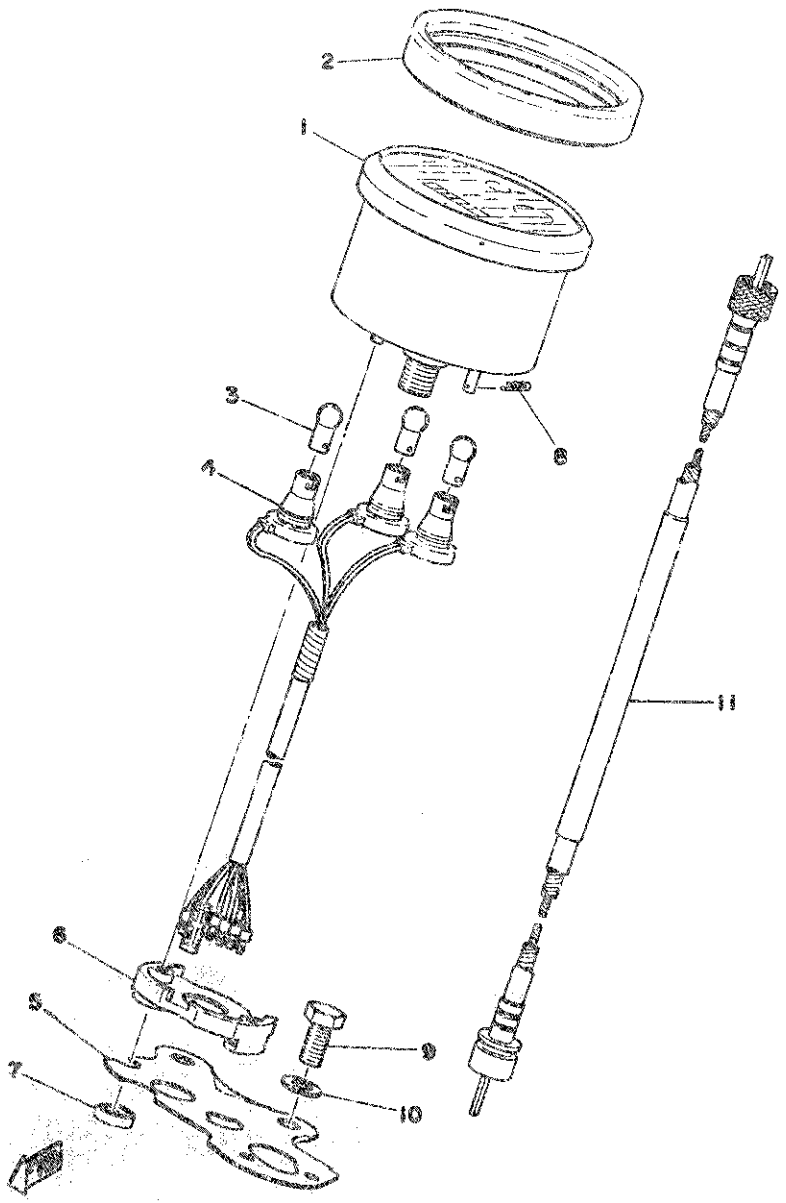


HEAD LAMP 2

Ref. No.	Parts No.	Description	Q'ty	Remarks
27- 1	357-84330-01-A9	HEAD LAMP BODY ASS'Y ..	1	Brandy Red Metallic
	357-84330-01-K6	HEAD LAMP BODY ASS'Y ..	1	Geneva Green
27- 2	150-84153-00	. GROMMET	2	
27- 0-1	478-84110-30	HEAD LAMP UNIT ASS'Y ...	1	
27- 3	237-84315-00	. RIM, head lamp	1	
27- 4	478-84120-30	. LENS ASS'Y	1	
27- 5	359-84114-00	. BULB (6V-25/25W)	1	
27- 6	464-84112-00	. SOCKET, cord	1	
27- 7	317-84147-30	. BULB (6V-3W)	1	
27- 8	357-84346-00	. SOCKET, pilot lamp	1	
27- 9	195-84324-00	. SPRING, reflector set ...	4	
27-10	195-84325-00	SCREW, rim fitting	1	
27-11	97304-08025	BOLT, hexagon	2	
27-12	92903-08200	WASHER, plain	2	
27-13	92901-08100	WASHER, spring	2	
27-14	95301-08600	NUT, hexagon	2	

FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	DENMARK	NORWAY	AUSTRIA	U.K.	ITALY
X	N L	D	C H	B	S	S D F	N	A	U K	I
									X	
									X	
									X	
									X	
									X	
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									X	
									X	

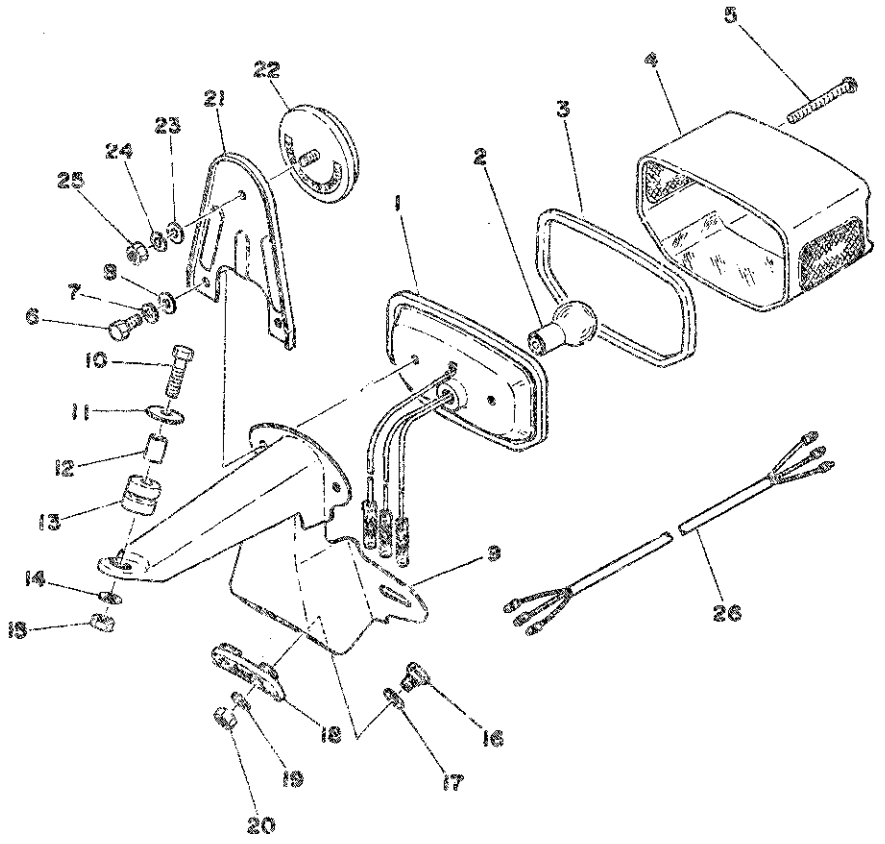
Fig. 28 SPEEDOMETER



SPEEDOMETER

Ref. No.	Parts No.	Description	Qty	Applicable Machine No.	Remarks
28- 1	336-83510-11	SPEEDOMETER ASS'Y	1		Km/h
	336-83510-31	SPEEDOMETER ASS'Y	1		Mile/h
28- 2	336-83513-00	. DAMPER, meter	1		
28- 3	122-83516-10	. BULB (6V/3W)	3		
28- 4	287-83520-40	. SOCKET ASS'Y	1		
28- 5	478-83519-00-33	BLACKET, meter	1		Yamaha Black
28- 6	237-83523-00	DAMPER	1		
28- 7	90209-05029	WASHER, special	2		
28- 8	90468-10050	CLIP	2		
28- 9	97201-08015	BOLT	2		
28-10	92901-08100	WASHER, spring	2		
28-11	336-83550-00	SPEEDOMETER CABLE ASS'Y	1		

Fig. 29 TAIL LAMP 1

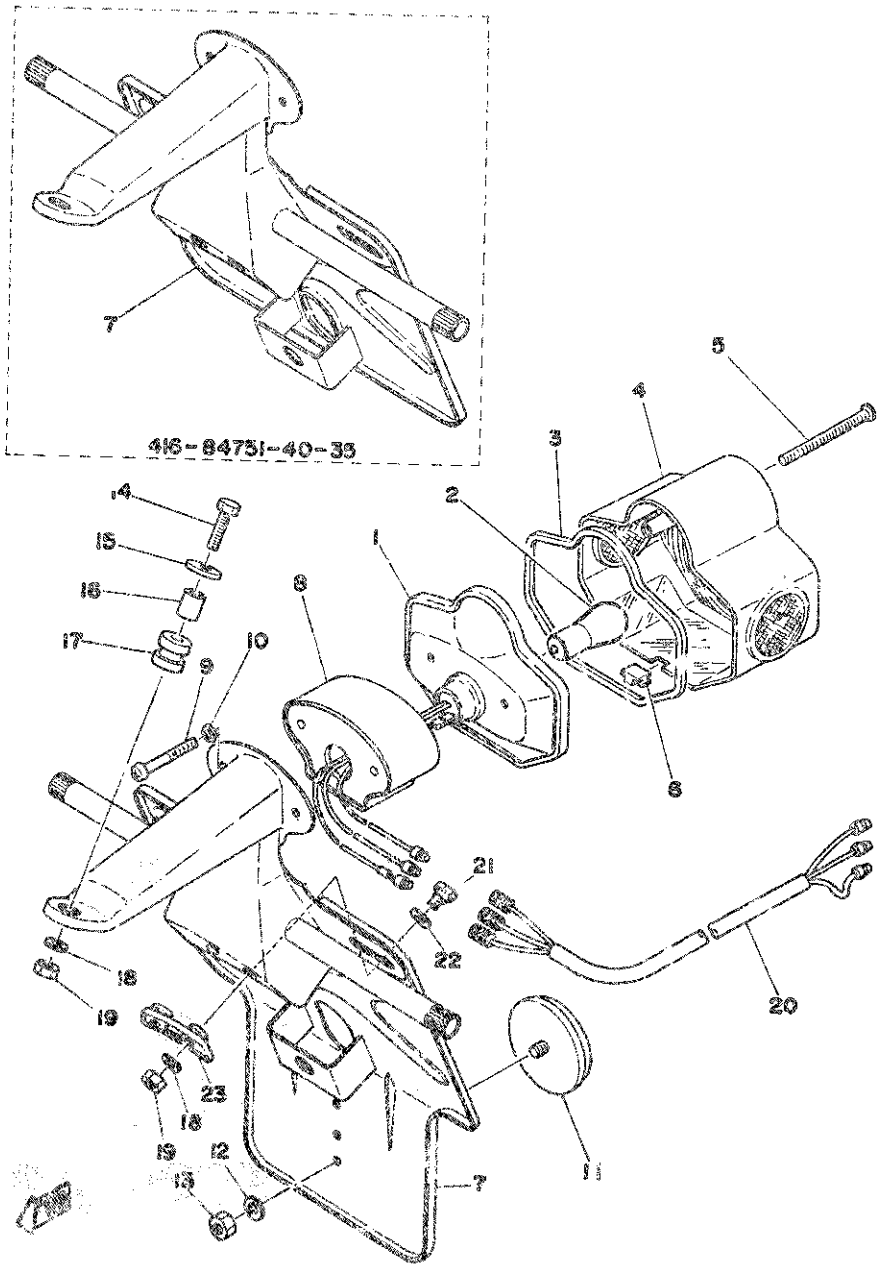


TAIL LAMP 1

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
29- 0-1	449-84510-00	TAIL LAMP UNIT ASS'Y ...	1		x			x								
29- 1	336-84511-00	. BASE, tail lamp	1		x			x								
29- 2	122-84514-30	. BULB, tail lamp (6V-17/5.3W)	1		x			x								
29- 3	296-84523-00	. GASKET, tail lens	1		x			x								
29- 4	289-84521-00	. LENS, tail lamp	1		x			x								
29- 5	127-84524-30	. SCREW, lens fitting	2		x			x								
29- 6	97201-05010	BOLT	2		x			x								
29- 7	92901-05100	WASHER, spring	2		x			x								
29- 8	92901-05200	WASHER, plain	2		x			x								
29- 9	307-84751-00-35	BRACKET, license	1		x			x								Silver
29-10	97303-06025	BOLT	1		x			x								
29-11	90209-06095	WASHER	1		x			x								
29-12	90387-07390	COLLAR	1		x			x								
29-13	90480-14102	GROMMET	1		x			x								
29-14	92901-06100	WASHER, spring	1		x			x								
29-15	98801-06200	NUT	1		x			x								
29-16	90109-06017	BOLT	2		x			x								
29-17	92901-08200	WASHER, plain	2		x			x								
29-18	214-84553-01	DAMPER	1		x			x								
29-19	92901-06100	WASHER, spring	2		x			x								
29-20	98801-06200	NUT	2		x			x								
29-21	449-85112-00	BRACKET	1		x			x								
29-22	449-85131-00	REFLECTOR	1		x			x								
29-23	92903-05200	WASHER, plain	1		x			x								
29-24	92903-05100	WASHER, spring	1		x			x								
29-25	98803-05100	NUT	1		x			x								
29-26	251-84517-60	CORD, tail lamp	1		x			x								

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L H F X K

Fig. 30 TAIL LAMP 2

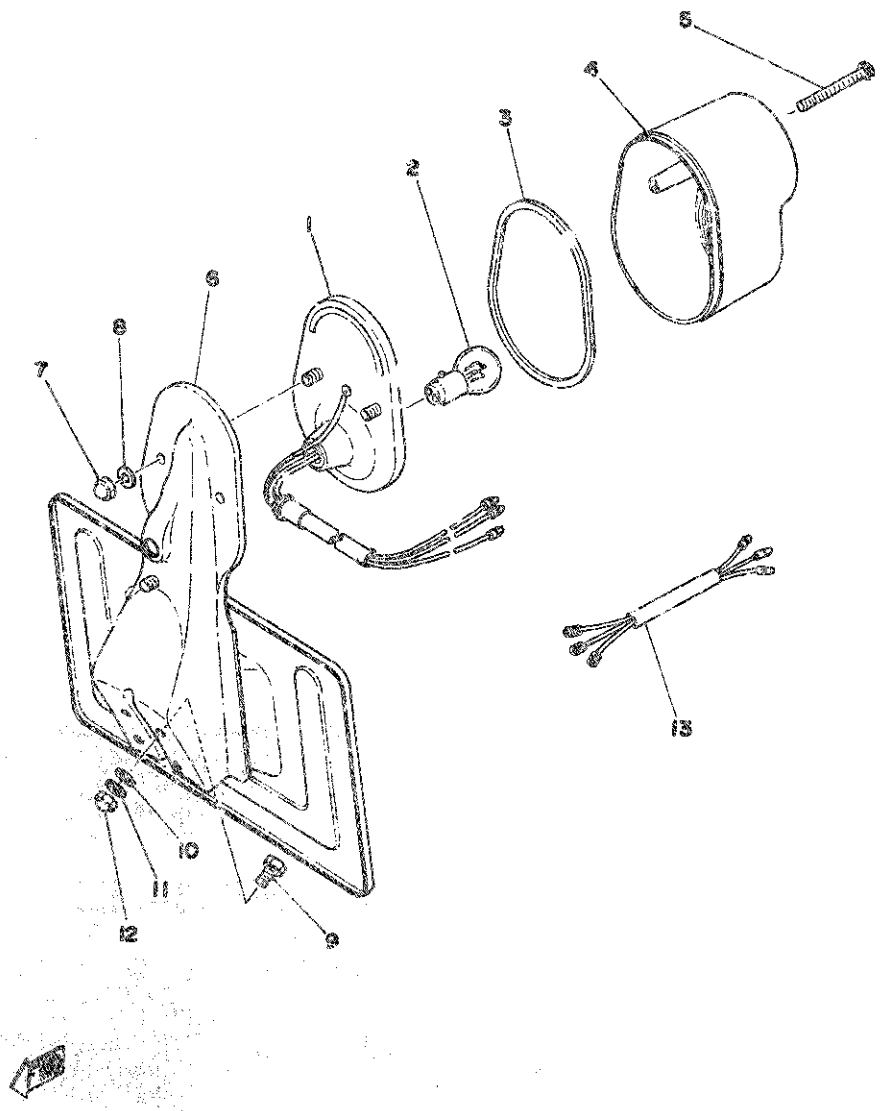


TAIL LAMP 2

Ref. No.	Parts No.	Description	Q'ty	Remarks
30- 0-1	478-84510-40	TAIL LAMP UNIT ASS'Y ...	1	
30- 1	278-84711-40	. BASE, tail lamp	1	
30- 2	260-84514-40	. BULB, tail lamp (6V-21/5W)	1	*
30- 3	256-84723-60	. GASKET tail lamp	1	
30- 4	306-84721-41	. LENS, tail lamp	1	
30- 5	256-84724-60	. SCREW, lens fitting	2	
30- 6	278-84718-40	. GROMMET	1	
30- 7	306-84751-40-35	BRACKET license	1	Silver
	416-84751-40-35	BRACKET, license	1	Silver
30- 8	278-84729-40	SPACER	1	
30- 9	92503-06045	SCREW, panhead	2	
30-10	92903-06100	WASHER, spring	2	
30-11	449-85131-00	REFLECTOR	1	
30-12	92901-05100	WASHER, spring	1	
30-13	98801-05100	NUT	1	
30-14	97303-06025	BOLT, hexagon	1	
30-15	90209-06095	WASHER (102-28321-00) ...	1	
30-16	90387-07390	COLLAR (7-10-11.5)	1	
30-17	90480-14102	GROMMET (214-21717-00) ..	1	
30-18	92901-06100	WASHER, spring	3	
30-19	98801-06200	NUT	3	
30-20	316-84717-70	CORD, tail lamp	1	
30-21	90109-06017	BOLT	2	
30-22	92901-08200	WASHER, plain	2	
30-23	214-84553-01	DAMPER	1	

FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	DENMARK	ITALY	AUSTRIA	ENGLAND	ITALY	Remarks
FR	NL	D	CH	B	S	SF	DK	I	A	GB	
		×						×			
		×						×			
		×						×			*
		×						×			
		×						×			
		×						×			
		×						×			
		×						×			
		×									Silver
								×			Silver
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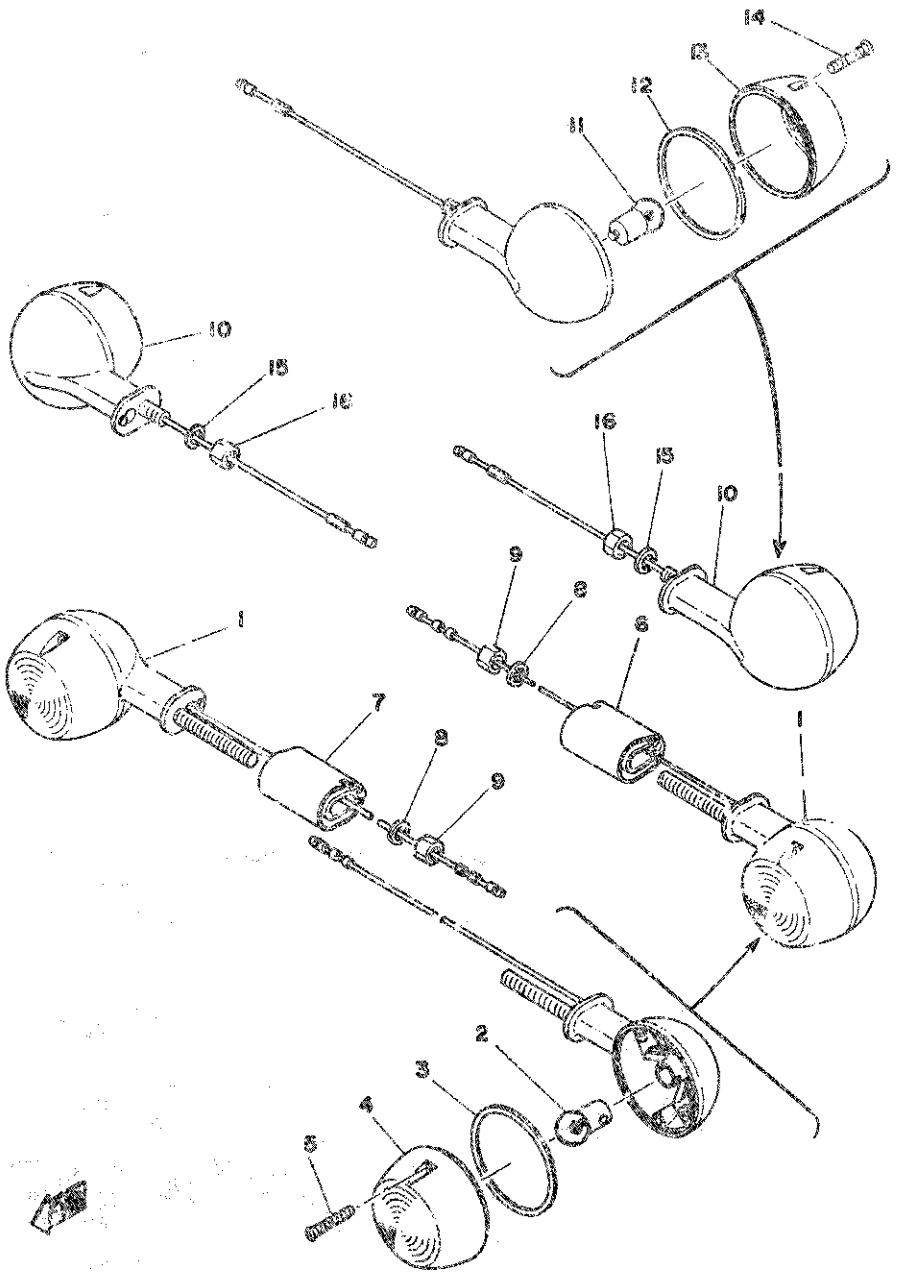
Fig. 31 TAIL LAMP 3



TAIL LAMP 3

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
31- 0-1	317-84510-30	TAIL LAMP UNIT ASSY	1											x		
31- 1	317-84511-30	. BASE, tail lamp	1											x		
31- 2	122-84514-30	. BULB, tail lamp (6V-17/5.3W)	1											x		
31- 3	122-84523-30	. GASKET, tail lens	1											x		
31- 4	127-84521-31	. LENS, tail lamp	1											x		
31- 5	127-84524-30	. SCREW, lens fitting	2											x		
31- 6	168-84751-20-35	BRACKET, license	1											x		Silver
31- 7	92803-06700	NUT, cap	2											x		
31- 8	92901-06100	WASHER, spring	2											x		
31- 9	97301-06012	BOLT	4											x		
31-10	92901-06200	WASHER, plain	4											x		
31-11	92901-06100	WASHER, spring	4											x		
31-12	95301-06800	NUT, cup	4											x		
31-13	505-84517-00	CORD, tail lamp	1											x		

Fig. 32 FLASHER LAMP 1

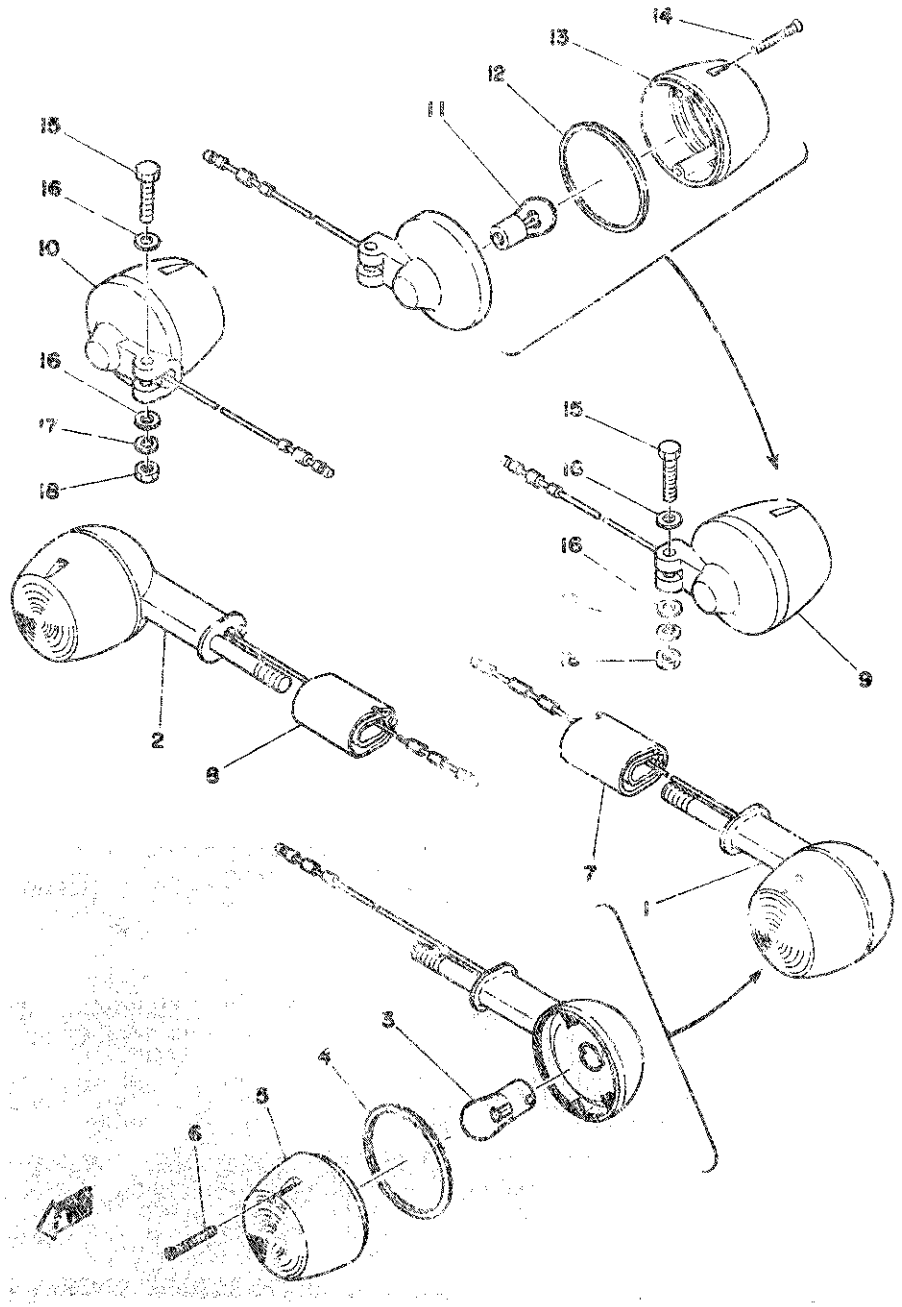


FLASHER LAMP 1

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	SCANDINAVIA	SWEDEN	FINLAND	CANADA	AUSTRALIA	HONG KONG	U.K.	EUROPE	Remarks
32- 1	463-83310-11-93	FRONT FLASHER LAMP ASS'Y	2												X	
	260-83310-30-93	FRONT FLASHER LAMP ASS'Y, right	1								X					
	463-83320-30-93	FRONT FLASHER LAMP ASS'Y	1													
32- 2	185-83311-10	. BULB (6V-8W)	2	X											X	
32- 3	183-83313-70	. GASKET, flasher lens	2	X							X				X	
32- 4	183-83332-21	. LENS, flasher	2	X							X				X	
32- 5	183-83333-21	. SCREW, lens fitting	4	X							X				X	
32- 6	353-83316-30	COLLAR FLASHER 1	1								X					
32- 7	353-83326-30	COLLAR FLASHER 2	1								X					
32- 8	92901-08100	WASHER, spring	2	X							X				X	
32- 9	95301-08600	NUT	2	X							X				X	
32-10	260-83310-65-93	REAR FLASHER LAMP ASS'Y	2								X					
	463-83330-10-93	REAR FLASHER LAMP ASS'Y	2	X											X	
32-11	185-83311-10	. BULB (6V-8W)	2	X							X				X	
32-12	183-83313-70	. GASKET, flasher lens	2	X							X				X	
32-13	183-83332-21	. LENS, flasher	2	X							X				X	
32-14	183-83333-21	. SCREW, lens fitting	2	X							X				X	
32-15	92901-08100	WASHER, spring	2	X							X				X	
32-16	95301-08600	NUT	2	X							X				X	

F R L D C W S R F N A U K

Fig. 33 FLASHER LAMP 2



FLASHER LAMP 2

Ref. No.	Parts No.	Description	Q'ty	Remarks
33- 1	353-83310-30-93	FRONT FLASHER LAMP ASS'Y, left	1	
33- 2	353-83320-30-93	FRONT FLASHER LAMP ASS'Y, right	1	
33- 3	308-83311-30	. BULB (6V-21W)	2	*
33- 4	183-83313-70	. GASKET, flasher lens	2	
33- 5	183-83312-70	. LENS, flasher	2	
33- 6	183-83333-7[illegible]	. SCREW, lens fitting	4	
33- 7	353-83316-30	COLLAR, flasher 1	1	
33- 8	353-83326-30	COLLAR, flasher 2	1	
33- 9	353-83330-30-93	REAR FLASHER LAMP ASS'Y, left	1	
33-10	353-83340-30-93	REAR FLASHER LAMP ASS'Y, right	1	
33-11	308-83311-30	. BULB (6V-21W)	2	*
33-12	306-83313-40	. GASKET, flasher lens	2	
33-13	306-83332-40	. LENS, flasher	2	
33-14	183-83333-71	. SCREW, lens fitting	4	
33-15	93201-06031	BOLT	2	
33-16	92903-06200	WASHER, plain	2	
33-17	92903-06[illegible]00	WASHER, spring	2	
33-18	9880[illegible]-06200	NUT	2	

FRANCE	NETHERLANDS	GERMANY	SWITZERLAND	BELGIUM	SWEDEN	DENMARK	CANADA	FINLAND	AUSTRIA	ENGLAND	ITALY
F	N L	D	C H	B	S	D K		S F	A	E	I

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CHASSIS

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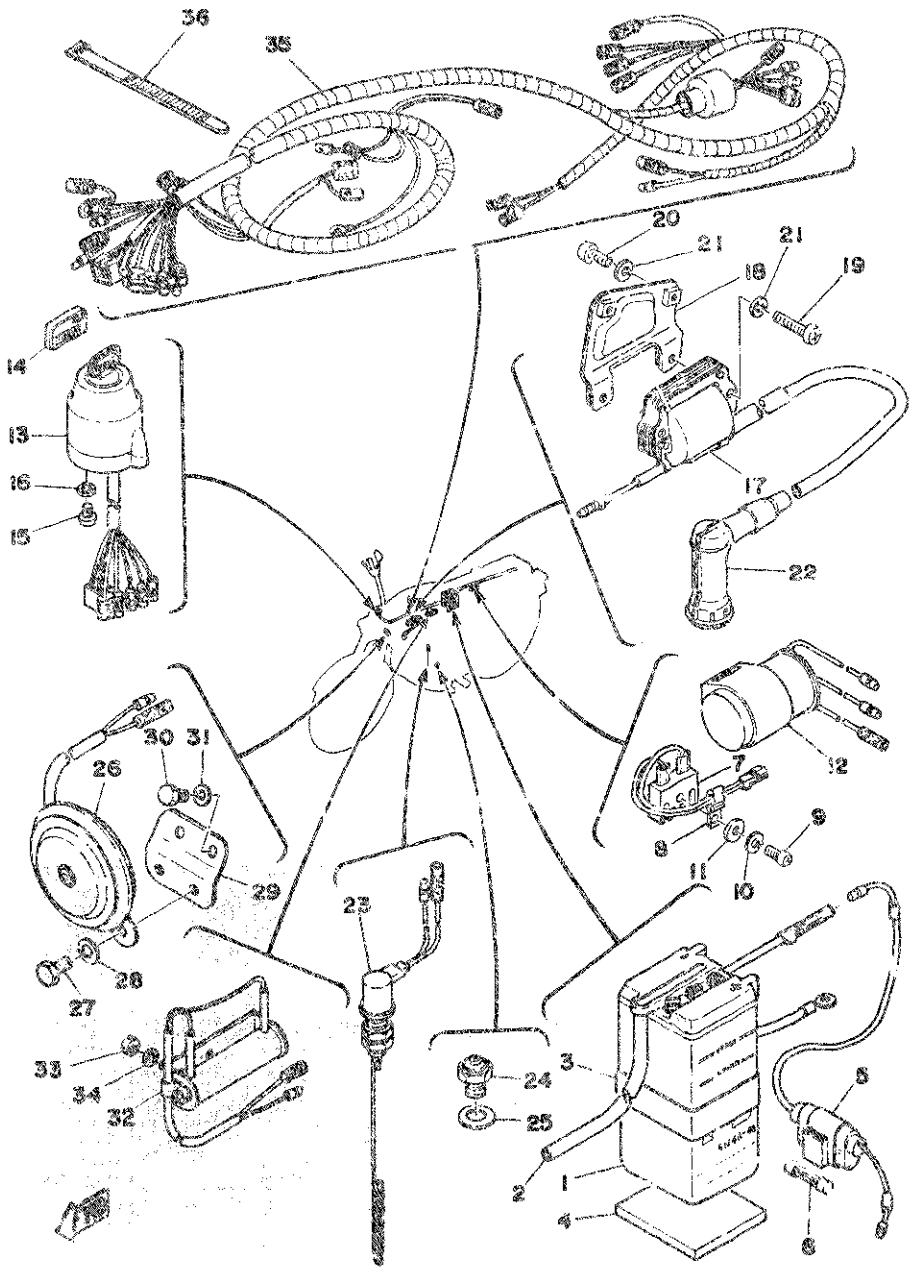
CHASSIS

Fig. 14 Frame · Side Cover C-4
Fig. 15 Rear Arm · Rear Cushion · Chain Case C-5
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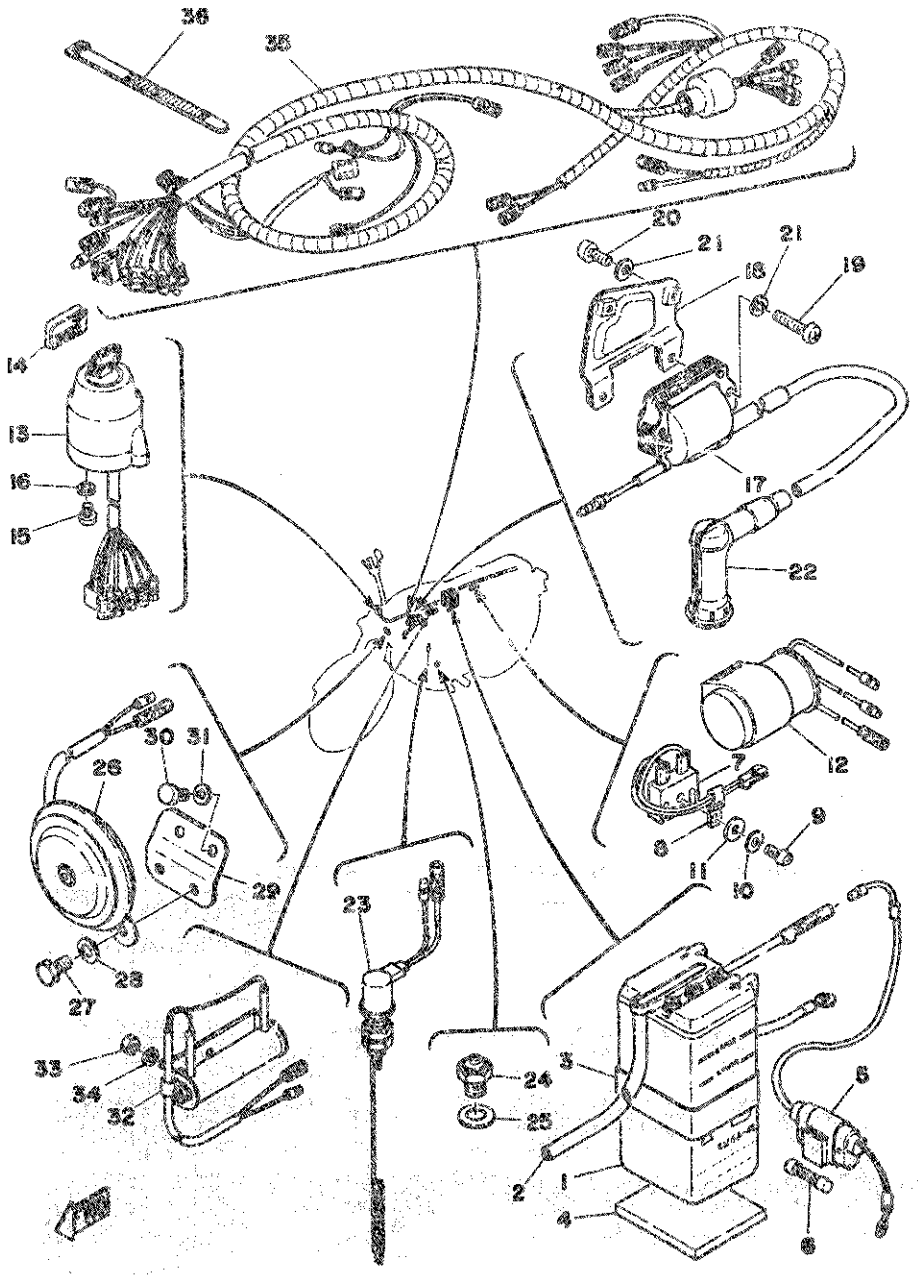
Fig. 34 ELECTRICAL



Ref. No.	Parts No.	Description	Q'ty	Remarks
34- 1	104-82110-10	BATTERY ASS'Y	U.K 1	GS
	104-82110-20	BATTERY ASS'Y		FURUKAWA
34- 2	90465-08047	HOSE (168-82112-00 5-580)	1	
34- 3	214-82124-00	BAND, battery	1	
34- 4	304-82122-00	SEAT, battery	1	
34- 5	353-82150-00	FUSE HOLDER ASS'Y	1	
34- 6	116-82151-00	. FUSE (6V-10A)	2	
34- 7	353-81970-61	RECTIFIER ASS'Y	1	
34- 8	90465-06038	CLAMP (650-82362-00)	1	
34- 9	98501-05020	SCREW, panhead	1	
34-10	92901-05100	WASHER, spring	1	
34-11	92901-05200	WASHER, plain	1	
34-12	353-83350-10	FLASHER RELAY ASS'Y ...	1	
	420-83350-30	FLASHER RELAY ASS'Y ...	1	
34-13	478-82508-20	MAIN SWITCH ASS'Y	1	
	478-82508-45	MAIN SWITCH ASS'Y	1	
34-14	526-82579-00	. CAP, key	3	
34-15	92501-05010	SCREW, panhead	1	
34-16	92901-05100	WASHER, spring	1	
34-17	367-82310-40	IGNITION COIL ASS'Y	1	
34-18	375-82316-01	BRACKET, ignition coil ...	1	
34-19	92501-06025	SCREW, panhead	2	
34-20	92501-06012	SCREW, panhead	2	
34-21	92901-06100	WASHER, spring	4	
34-22	808-82370-10	PLUG CAP ASS'Y	1	
34-23	336-82530-00	STOP SWITCH ASS'Y	1	
34-24	136-82540-00	NEUTRAL SWITCH ASS'Y ...	1	
34-25	90430-11103	GASKET (102-82545-00)	1	

F	R	D	E	S	S	D	N	A	U	S
	L		M			R			M	

Fig. 34 ELECTRICAL



Ref. No.	Parts No.	Description	Q'ty	Remarks
34-26	420-83371-41	HORN	1	
	463-83371-11	HORN	1	
34-27	91101-06015	BOLT	2	
34-28	92901-06100	WASHER, spring	2	
34-29	478-83378-11	STAY, horn	1	
	463-83378-10	STAY, horn	1	
34-30	91201-06012	BOLT	2	
34-31	92901-06100	WASHER, spring	2	
34-32	478-85370-01	RESISTOR ASS'Y	1	
34-33	95301-06600	NUT, hexagon	1	
34-34	92901-06100	WASHER, spring	1	
34-35	478-82590-20	WIRE HARNESS ASS'Y	1	
34-36	341-26297-01	BAND	1	

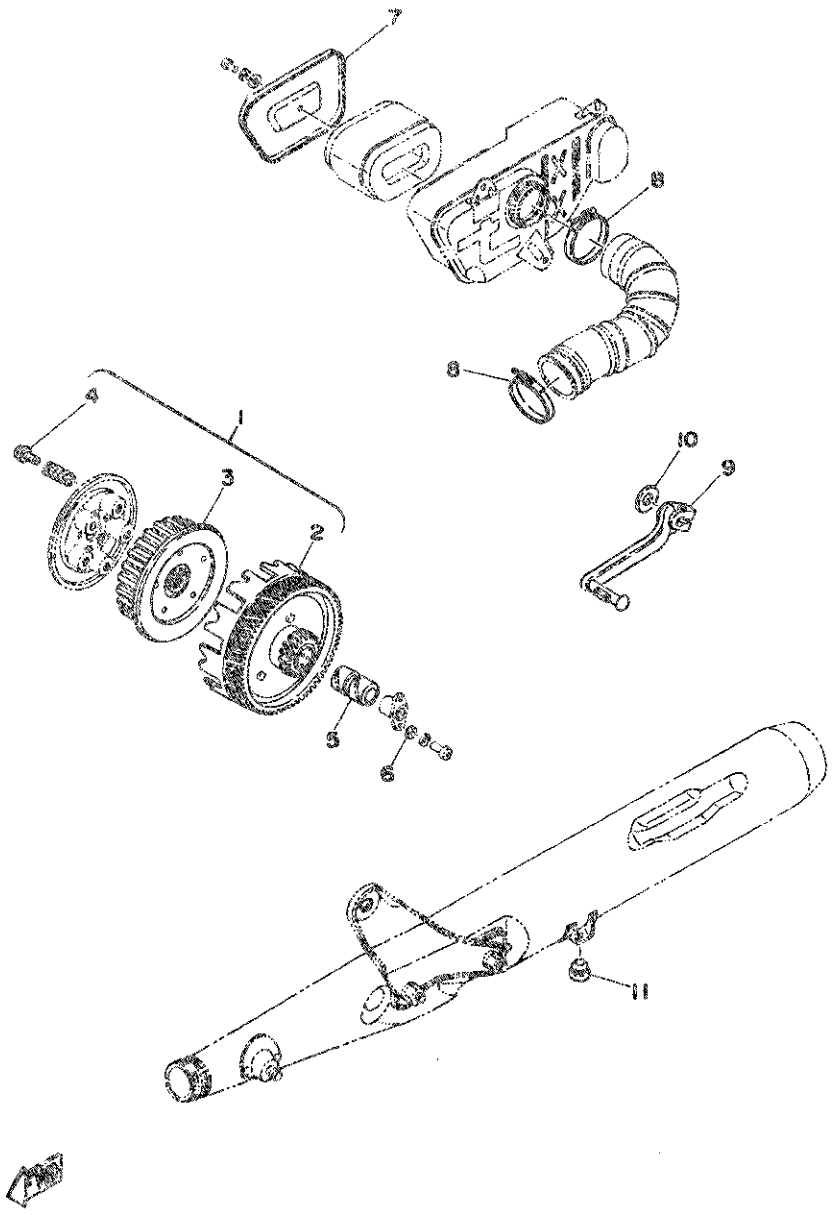
MODEL RS100 ('76)
(TYPE 478)

FOR ENGLAND

This Parts List is exclusive for the RS100 ('76) of ENGLAND specifications. Please refer to RS100 ('75) Parts List (478-28198-E6) for the parts not listed in this publication.

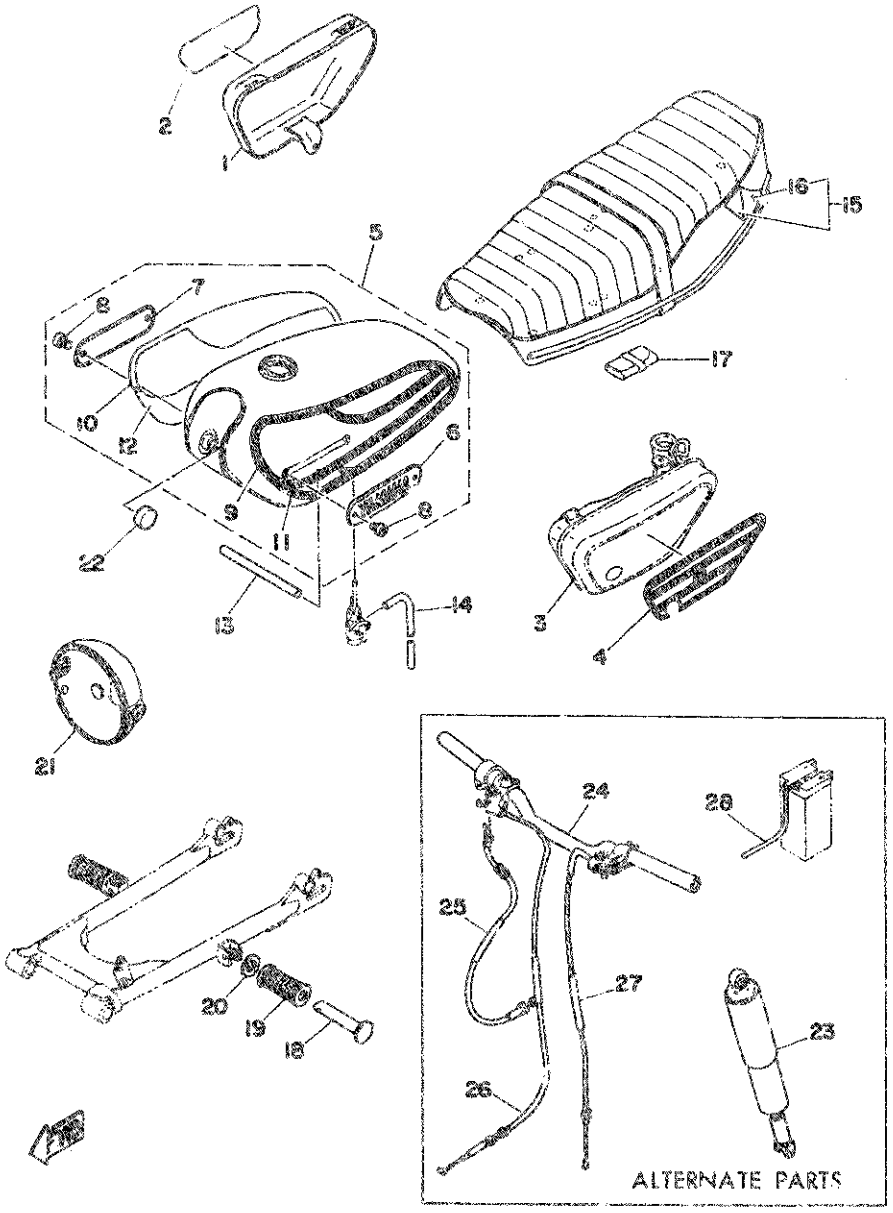
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Fig. 1 ENGINE



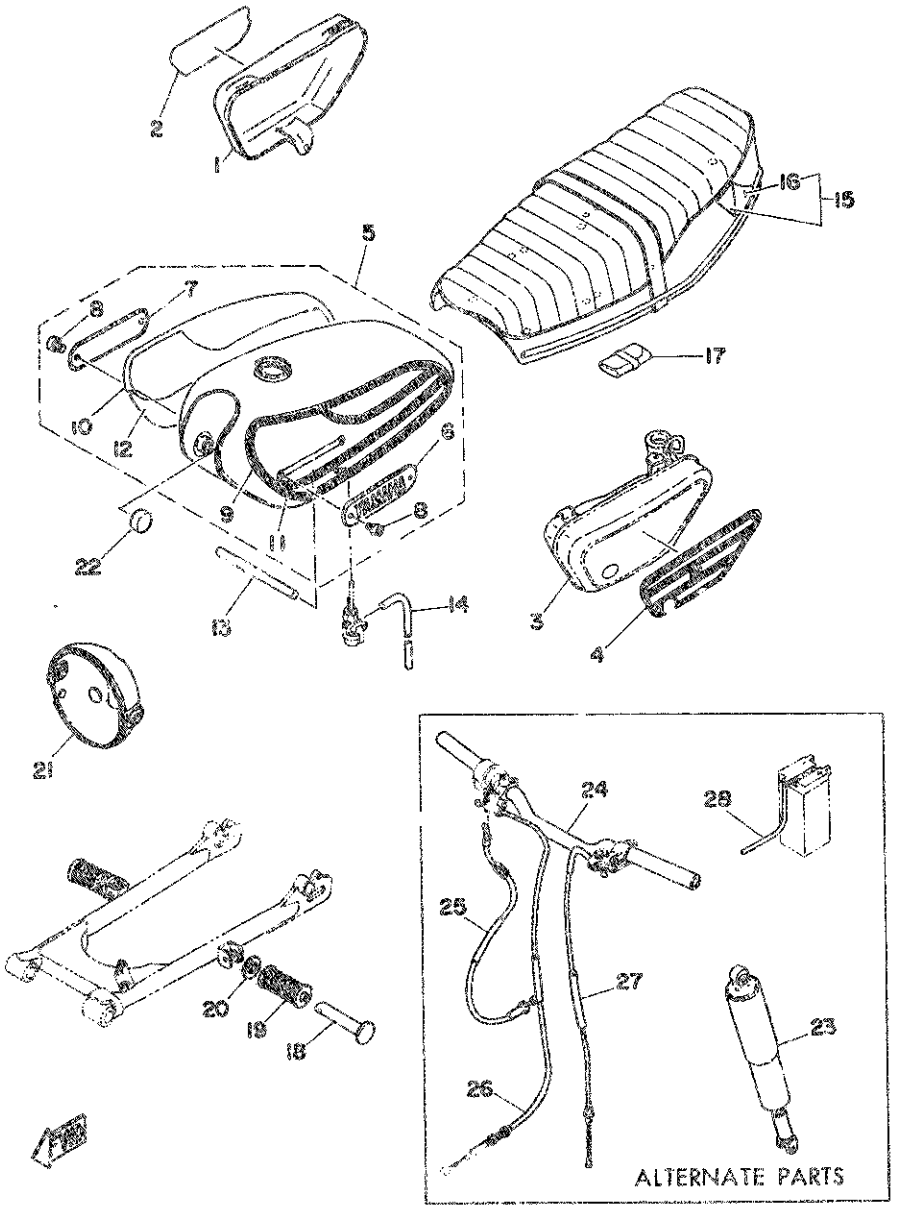
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
1- 1	463-16301-00	CLUTCH ASS'Y	1		
1- 2	463-16150-00	. PRIMARY DRIVEN GEAR COMP.	1		
1- 3	1E7-16371-00	. BOSS, clutch	1		
1- 4	90119-05001	. BOLT, hexagon	5		
1- 5	90560-17146	SPACER	1		
1- 6	92901-06600	WASHER, plate	2		
1- 7	463-14412-01	CAP, air cleaner	1		
1- 8	90460-40058	CLAMP, hose (278-14455-00)	1		
1- 9	367-18111-00-93	PEDAL, change	1		
1-10	90201-14586	WASHER, plate	1		
1-11	116-27114-00	STOPER, main stand	1		

Fig. 2 CHASSIS



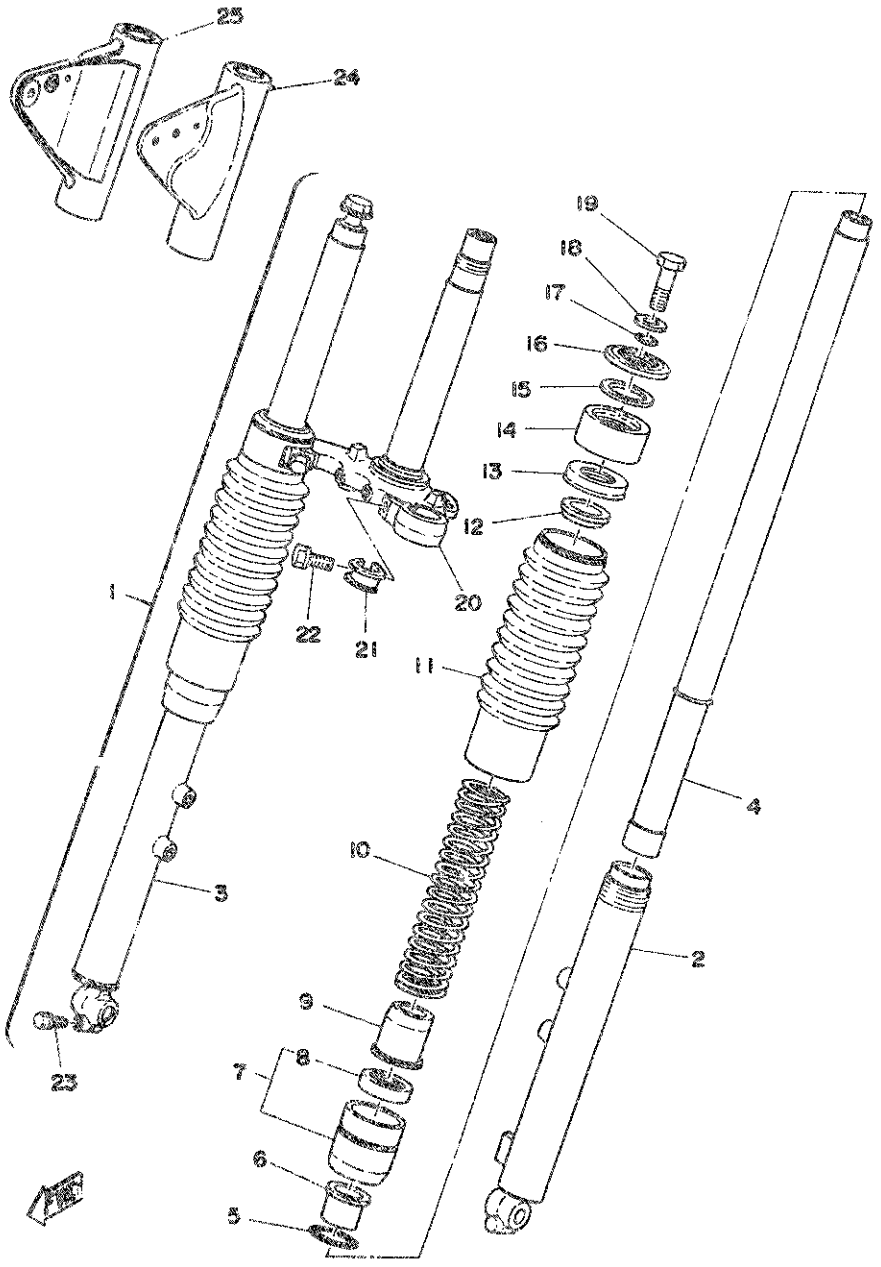
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
2- 1	463-21711-01-26	COVER, side	1		Competition Yellow
	463-21711-01-K5	COVER, side	1		High Sparkle Light Green
	463-21711-01-29	COVER, side	1		Candy Blue
2- 2	1L1-21782-00	EMBLEM, side cover	1		For Competition Yellow
	1L1-21782-10	EMBLEM, side cover	1		For High Sparkle Light Green
	1L1-21782-20	EMBLEM, side cover	1		For Candy Blue
2- 3	463-21705-02-26	OIL TANK ASS'Y	1		Competition Yellow
	463-21705-02-K5	OIL TANK ASS'Y	1		High Sparkle Light Green
	463-21705-02-29	OIL TANK ASS'Y	1		Candy Blue
2- 4	1L1-21781-00	EMBLEM, oil tank	1		For Competition Yellow
	1L1-21781-10	EMBLEM, oil tank	1		For High Sparkle Light Green
	1L1-21781-20	EMBLEM, oil tank	1		For Candy Blue
2- 5	326-24110-01-X4	FUEL TANK COMP.	1		Competition Yellow
	326-24110-01-X5	FUEL TANK COMP.	1		High Sparkle Light Green
	326-24110-01-X6	FUEL TANK COMP.	1		Candy Blue
2- 6	336-24161-00	. EMBLEM, fuel tank left	1		
2- 7	336-24162-00	. EMBLEM, fuel tank right	1		
2- 8	98501-04008	. SCREW, panhead	4		
2- 9	1L1-24244-00	. GRAPHIC, fuel tank upper left	1		For Competition Yellow
	1L1-24244-10	. GRAPHIC, fuel tank upper left	1		For High Sparkle Light Green
	1L1-24244-20	. GRAPHIC, fuel tank upper left	1		For Candy Blue
2-10	1L1-24245-00	. GRAPHIC, fuel tank upper right	1		For Competition Yellow
	1L1-24245-10	. GRAPHIC, fuel tank upper right	1		For High Sparkle Light Green
	1L1-24245-20	. GRAPHIC, fuel tank upper right	1		For Candy Blue
2-11	1L1-24246-00	. GRAPHIC, fuel tank under left	1		For Competition Yellow
	1L1-24246-10	. GRAPHIC, fuel tank under left	1		For High Sparkle Light Green
	1L1-24246-20	. GRAPHIC, fuel tank under left	1		For Candy Blue
2-12	1L1-24247-00	. GRAPHIC, fuel tank under right	1		For Competition Yellow
	1L1-24247-10	. GRAPHIC, fuel tank under right	1		For High Sparkle Light Green
	1L1-24247-20	. GRAPHIC, fuel tank under right	1		For Candy Blue

Fig. 2 CHASSIS



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
2-13	90445-09086	HOSE (174-24312-00)	1		
2-14	463-24311-00	PIPE, fuel	1		
2-15	1L1-24730-10	DOUBLE SEAT ASS'Y	1		
2-16	1L1-24731-10	. COVER, double seat	1		
2-17	463-28100-11	TOOL ASS'Y	1		
2-18	120-27451-00	FOOTREST, rear	2		
2-19	120-27433-00	COVER, rear footrest	2		
2-20	90201-20279	WASHER, plate	2		
2-21	354-84330-01-33	HEAD LAMP BODY ASS'Y	1		Yamaha Black
2-22	463-24181-00	DAMPER, locating	2		
		ALTERNATE PARTS			
2-23	336-22210-10-26	REAR CUSHION ASS'Y	2		Competition Yellow for Heavy-Duty
	336-22210-10-K5	REAR CUSHION ASS'Y	2		High Sparkle Light Green for Heavy-Duty
	336-22210-10-29	REAR CUSHION ASS'Y	2		Candy Blue for Heavy-Duty
2-24	463-26111-21	HANDLE	1		Bar Handle
2-25	463-26311-21	WIRE, throttle 1	1		Bar Handle
2-26	463-26341-20	WIRE, brake	1		Bar Handle
2-27	463-26335-21	WIRE, clutch	1		Bar Handle
2-28	90445-08315	HOSE	1		

Fig. 3 FRONT FORK



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
3- 1	478-23101-40	FRONT FORK ASS'Y	1		
3- 2	326-23126-90-93	. TUBE, outer left	1		
3- 3	326-23136-90-93	. TUBE, outer right	1		
3- 4	241-23124-40	. TUBE, inner	2		
3- 5	122-23147-00	. O-RING	2		
3- 6	357-23125-90	. METAL, slide	2		
3- 7	212-23150-41	. OUTER NUT COMP.	2		
3- 8	276-23145-51	. . OIL SEAL	2		
3- 9	122-23143-00	. SEAT, spring under	2		
3-10	465-23141-40	. SPRING, fork	2		
3-11	183-23191-40	. BOOT	2		
3-12	124-23142-00	. SEAT, spring upper	2		
3-13	183-23193-40	. GUIDE, boot	2		
3-14	183-23122-40	. COVER, outer	2		
3-15	463-23163-00	. PACKING	2		
3-16	463-23116-00	. GUIDE, cover under	2		
3-17	307-23114-00	. PACKING	2		
3-18	241-23112-40	. WASHER, cap	2		
3-19	463-23111-00	. BOLT, cap	2		
3-20	453-23340-00-33	. UNDER BRACKET COMP.	1		Yamaha Black
3-21	260-23318-40	. HOLDER, wire	1		
3-22	122-23346-01	. BOLT, under bracket	2		
3-23	90119-08010	. BOLT, hexagon (122-23128-00)	1		
3-24	478-23121-00-33	COVER, upper left	1		Yamaha Black
3-25	478-23131-00-33	COVER, upper right	1		Yamaha Black

Fig. 4 REPAIR KIT

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
4- 1	463-11630-00	PISTON ASS'Y (STD)	1	1	
	463-11630-10	PISTON ASS'Y (1st O.S)	1	1	
	463-11630-20	PISTON ASS'Y (2nd O.S)	1	1	
4- 2	463-11631-01-96	. PISTON (51.96mm STD)	U.R	U.R	
	463-11631-01 98	. PISTON (51.98mm STD	1	1	
	463-11635-01	. PISTON (52.25mm 1st O.S) ..	1	1	
	463-11636-01	. PISTON (52.50mm 2nd O.S) ..	1	1	
4- 3	335-11601-00	. PISTON RING SET (STD)	1s	1s	
	335-11601-10	. PISTON RING SET (1st O.S) ..	1s	1s	
	335-11601-20	. PISTON RING SET (2nd O.S) ..	1s	1s	
4- 4	131-11633-00	. PIN, piston	1	1	
4- 5	93450-15023	. CLIP, piston pin (131-11634-00)	2	2	
4- 6	437-11650-00	CONNECTING ROD ASS'Y	1	1	
4- 7	304-11651-01	. ROD, connecting	1	1	
4- 8	164-11681-00	. PIN, crank		1	
4- 9	93310-42251	. BEARING, con-rod big end ..	1	1	
4-10	90209-22071	. WASHER (164-11685-00) ...	2	2	
4-11	93310-21403	. BEARING, con-rod small end	1	1	
4-12	1L1-00000-20	GASKET KIT	1s		
	1L1-00000-25	GASKET KIT		1s	For NORWAY
4-13	305-11181-00	. GASKET, cylinder head ...	1	1	
4-14	276-11351-00	. GASKET, cylinder	1	1	
4-15	93210-18023	. O-RING	1	1	
4-16	126-13116-00	. GASKET, pump case	1	1	
4-17	90430-04004	. GASKET	1	1	
4-18	314-13621-02	. PACKING, valve seat	2		
	389-13621-00	. PACKING, valve seat		2	
4-19	389-13622-00	. PACKING, carburetor		1	
4-20	248-13556-70	. GASKET	1		

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
4-21	284-14147-00	. O-RING	1		
4-22	304-14194-00	. GASKET, float chamber	1		
	389-14384-00	. GASKET, float chamber		1	
4-23	304-14198-00	. GASKET	1		
4-24	193-14126-00	. PACKING	1		
	389-14126-00	. PACKING		1	
4-25	384-14147-00	. O-RING		1	
4-26	132-14613-00	. GASKET, exhaust	1	1	
4-27	132-14714-01	. GASKET, muffler joint	1	1	
4-28	90430-12038	. GASKET	1	1	
4-29	315-15451-02	. GASKET, crankcase cover ...	1	1	
4-30	93210-19123	. O-RING	1	1	
4-31	137-15353-00	. GASKET, drain plug	1	1	
4-32	93210-17239	. O-RING		1	
4-33	1L1-00000-60	OIL SEAL KIT	1s		
	1L1-00000-65	OIL SEAL KIT		1s	For NORWAY
4-34	93102-20010	. OIL SEAL	1	1	
4-35	93103-28011	. OIL SEAL	1	1	
4-36	93101-10002	. OIL SEAL	1	1	
4-37	93101-10001	. OIL SEAL	1	1	
4-38	93102-15130	. OIL SEAL	1	1	
4-39	132-15389-00	. SEAL, push rod	1	1	
4-40	93104-11028	. OIL SEAL	1	1	
4-41	93102-26042	. OIL SEAL	1	1	
4-42	93109-14005	. OIL SEAL	1	1	
4-43	93104-07036	. OIL SEAL		1	

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2-22	463-24181-00
2-14	463-24311-00
2-24	463-26111-21
2-25	463-26311-21
2-27	463-26335-21
2-26	463-26341-20
2-17	463-28100-11
3-10	465-23141-40
3- 1	478-23101-40
3-20	478-23121-00-33
3-21	478-23131-00-33
1- 4	90119-05001
3-23	90119-08010
1-10	90201-14586
2-24	90201-20279
2-28	90445-08315
2-13	90445-09086
1- 8	90460-49058
1- 5	90560-17146
1- 6	92901-06600
2- 6	98501-04008